DC Motor



# maxon A-max

- Good price/performance ratio
- Equipped with AlNiCo magnets
- High and consistent quality thanks to mastery and monitoring of the processes
- Same part platform compatible with the RE-max
- Automated manufacturing process
- Open for customer-oriented modifications

Summary

118

DC motor 12-32 mm in diameter

119-144

The economically priced DC motor program that gives you top performance and convincing quality.

Motor housing, precisionmade from rolled steel, delivers high strength yet minimizes waste material to reduce costs.



Power leads or AMPcompatible terminals. Save strain relieve on power leads.



Elimination of a C-Clip groove results in higher torsional stability and greater cross-sectional strength.



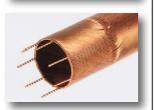
Reduced-diameter commutator, employing more segments, provides longer life.



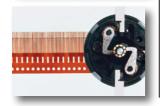
Hybrid process forms the stator by assembling motor housing, magnet and end cap in one step using injection molding of PPA plastic. Customers can select either sleeve or ball bearings.



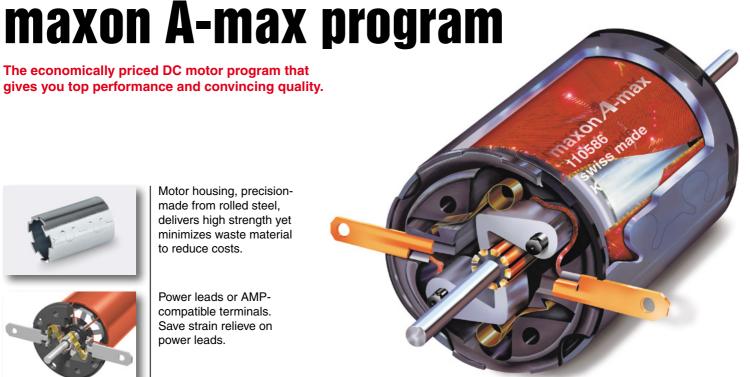
Glass-fibre reinforced polyphtalamide plastic (PPA), impact-resistant, heat-resistant up to 125°C and noise absorbing.



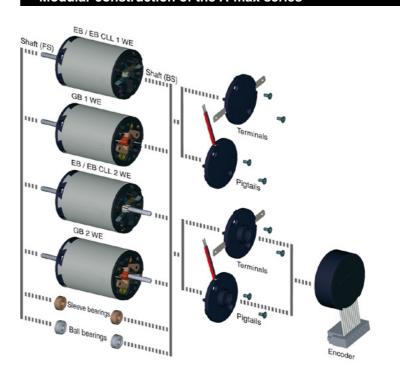
Proven winding technology provides a high-performance relationship between the coil and magnet system.



Graphite brushes for the most demanding tasks. 4-, 5- or 7-fingered precious metal brushes for fine rotary motions.



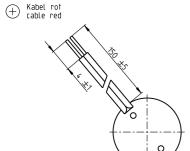
# Modular construction of the A-max series

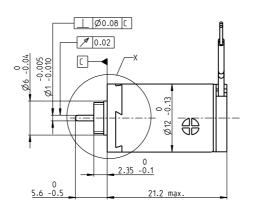


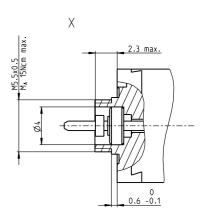
<ul><li>X = Standard</li><li>X = Option</li></ul>	WE = Shaft end	A-max 12 1 WE	A-max 12 2 WE	A-max 16 1 WE	A-max 16 2 WE	A-max 19 1 WE	A-max 19 2 WE	A-max 22 1 WE	A-max 22 2 WE	A-max 26 1 WE	A-max 26 2 WE	A-max 32 1 WE	A-max 32 2 WE
Precious Metal Brushes (EB)				Χ	Χ	Х	Χ	Χ	Χ	Χ	Χ		
Precious Metal Brushes (EB)	and CLL	х	х	Х	X	X	Х	х	X	X	X		
Graphite Brushes (GB)				X	X	X	X	X	X	X	X	X	x
Sleeve Bearings		X	X	X	X	X	X	X	X	X	X	Х	Х
Ball Bearings		Х	Χ	Χ	Х	Х	Χ	Χ	Χ	Χ	Χ	X	x
Terminals				X	X	X	X	X	X	X	X	X	x
Pigtails		X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х
Shaft flange side (FS)	min.	4.5	4.5	4.5	4.5	5.0	5.0	5.0	5.0	6.0	6.0	6.0	6.0
Sharr hange olde (1 0)	max.	10.0	10.0	15.0	15.0	27.4	27.4	25.0	25.0	27.0	27.0	27.0	27.0
Shaft brush side (BS)	min.		2.6		2.6		2.6		2.6		2.6		3.0
Grian brusii side (DG)	max.		9.4		10.0		16.6		16.0		16.0		19.3

# A-max 12 Ø12 mm, Precious Metal Brushes CLL, 0.75 Watt

Kabel AWG 28/7 cable UL Style 1061







# M 1.5:1

Stock program Standard program

**Motor Data** 

Stall torque

Stall current 9 Max. efficiency Characteristics 10 Terminal resistance 11 Terminal inductance 12 Torque constant

13 Speed constant

16 Rotor inertia

14 Speed / torque gradient

15 Mechanical time constant

7

Special program (on request)

5 Nominal torque (max. continuous torque) 6 Nominal current (max. continuous current)

Values at nominal voltage Nominal voltage No load speed No load current 4 Nominal speed

# **Part Numbers**

mNr

rpm/m

rpr

ms

20.6

gcm<sup>2</sup> 0.218 0.246

20.3

20.4

0.241

20.4

0.238

20.5

0.235

21.1

	200937	265374	265375	265376	265377	265378
V	3	4.5	6	9	12	15
rpm	13900	11900	12800	12100	12300	13800
mΑ	21.1	11.5	9.47	5.87	4.5	4.2
rpm	5980	4380	5260	4470	4610	5030
nNm	0.897	0.961	0.948	0.941	0.931	0.804
Α	0.465	0.282	0.225	0.141	0.107	0.0836
nNm	1.58	1.55	1.63	1.52	1.52	1.29
Α	0.789	0.438	0.374	0.22	0.168	0.129
%	70	71	71	70	70	68
Ω	3.8	10.3	16	40.9	71.6	116
mΗ	0.0851	0.263	0.402	1.01	1.74	2.13
lm/A	2.01	3.53	4.36	6.92	9.06	10
m/V	4760	2710	2190	1380	1050	952
nNm	9030	7880	8060	8170	8330	11000

# **Specifications** Thermal data 44.5 K/W Thermal resistance housing-ambient 18 Thermal resistance winding-housing

15 K/W 19 Thermal time constant winding 5.03 s245 s Thermal time constant motor 21 Ambient temperature 22 Max. winding temperature -30...+65°C +85°C

# Mechanical data (sleeve bearings)

23	Max. speed	19000 rpm
24	Axial play	0.05 - 0.15 mm mm
25	Radial play	0.012 mm
26	Max. axial load (dynamic)	0.15 N
27	Max. force for press fits (static)	15 N
28	Max. radial load, 4 mm from fland	ie 04N

# Other specifications

Number of pole pairs

Number of commutator segments

Weight of motor CLL = Capacitor Long Life Alignment of the electronic connections not specified.

Values listed in the table are nominal. Explanation of the figures on page 79.

# **Operating Range** n [rpm] 0.75W 20000 10000 5000 0.8 1.2 M [mNm] 0.3 0.4

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

Overview on page 20-25

= Thermal limit.

Comments

# Short term operation

The motor may be briefly overloaded (recurring).

Assigned power rating

# maxon Modular System Planetary Gearhead 11 g Ø10 mm 0.005 - 0.15 Nm Page 245 Spur Gearhead ∅12 mm 0.008 - 0.025 Nm Page 246

**Planetary Gearhead** Ø13 mm 0.05 - 0.15 Nm

**Planetary Gearhead** 

Page 247

 $\emptyset$ 13 mm

Page 248

0.2 - 0.35 Nm

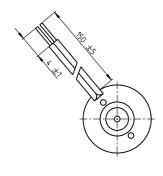
Recommended Electronics: ESCON 36/2 DC Page 34 Page 342 ESCON Module 50/5 ESCON 50/5 22 Notes

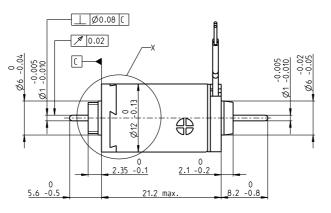
May 2014 edition / subject to change

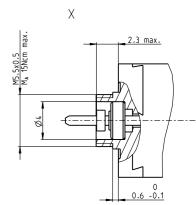
# A-max 12 Ø12 mm, Precious Metal Brushes CLL, 0.5 Watt

Kabel AWG 28/7 cable UL Style 1061

H Kabel rot cable red







M 1.5:1

Stock program
Standard program

Special program (on request)

# **Part Numbers**

200938<mark>265389</mark>265390|265391|265392|265393

			200938	205389	265390	205391	205392	265393				
V	otor Data											
	Values at nominal voltage											
1	Nominal voltage	V	3	4.5	6	9	12	15				
2	No load speed	rpm	13700	11700	12600	11900	12100	13500				
3	No load current	mA	34.5	18.8	15.5	9.63	7.38	6.88				
4	Nominal speed	rpm	6000	4390	5280	4480	4620	5050				
5	Nominal torque (max. continuous torque)	mNm	0.872	0.937	0.923	0.918	0.908	0.78				
6	Nominal current (max. continuous current)	) A	0.464	0.282	0.225	0.141	0.106	0.0835				
7	Stall torque	mNm	1.58	1.55	1.63	1.52	1.52	1.29				
8	Stall current	Α	0.789	0.438	0.374	0.22	0.168	0.129				
9	Max. efficiency	%	63	63	64	63	63	60				
	Characteristics											
10	Terminal resistance	Ω	3.8	10.3	16	40.9	71.6	116				
11	Terminal inductance	mH	0.0851	0.263	0.402	1.01	1.74	2.13				
12	Torque constant	mNm/A	2.01	3.53	4.36	6.92	9.06	10				
13	Speed constant	rpm/V	4760	2710	2190	1380	1050	952				
14	Speed / torque gradient	rpm/mNm	9030	7880	8060	8170	8330	11000				
15	Mechanical time constant	ms	20.6	20.3	20.4	20.4	20.5	21.1				
16	Rotor inertia	gcm <sup>2</sup>	0.218	0.246	0.241	0.238	0.235	0.183				

### 

# Mechanical data (sleeve bearings)

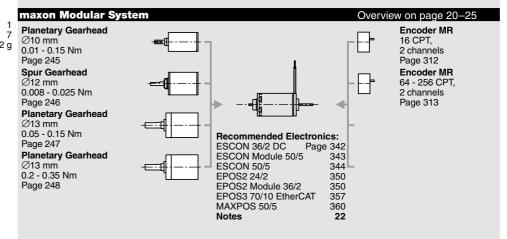
	Mechanical data (sieeve bearings)	)
23	Max. speed	14000 rpm
	Axial play	0.05 - 0.15 mm
	Radial play	0.012 mm
	Max. axial load (dynamic)	0.15 N
27	Max. force for press fits (static)	15 N
	(static, shaft supported)	70 N
28	Max. radial load, 4 mm from flange	0.4 N

# Other specifications

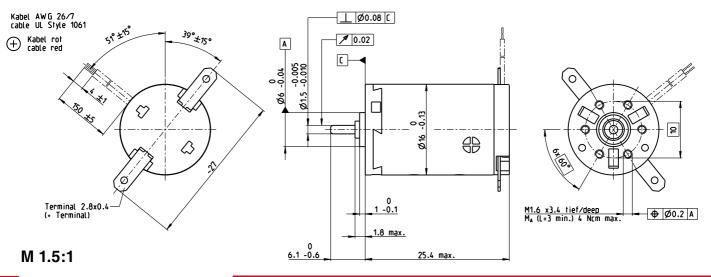
- 29 Number of pole pairs
- 30 Number of commutator segments
- 31 Weight of motor
  CLL = Capacitor Long Life
  Alignment of the electronic
  connections not specified.

Values listed in the table are nominal. Explanation of the figures on page 79.

### **Operating Range** Comments n [rpm] 0.5 W In observation of above listed thermal resistance 15000 (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous op-10000 eration at 25°C ambient. = Thermal limit. 5000 Short term operation The motor may be briefly overloaded (recurring). 0.8 M [mNm] 1.2 Assigned power rating 0.3 0.4 I [A]



# A-max 16 Ø16 mm, Precious Metal Brushes CLL, 2 Watt



Stock program Standard program		Part	Numb	ers										
Special program (on request)														
	rith terminals	110041	110040	110042	110044	110045	110046	110047	110040	110040	110050			
VV	with cables													
Motor Data		100020	002010	10 10 11	201070		00 1072	002020	002010	200070	002017			
Values at nominal voltage														
1 Nominal voltage	V	1.5	3	6	9	12	15	18	21	24	30			
2 No load speed	rpm	10800	12300	10100	12300	12300	13200	14100	13700	13800	11400			
3 No load current	mA	61.4	38.1	13.9	12.7	9.54	8.57	7.99	6.53	5.83	3.37			
4 Nominal speed	rpm	9360	8810	4530	6700	6660	7590	8480	8040	8120	5480			
5 Nominal torque (max. continuous torque	) mNm	0.712	1.3	2.22	2.19	2.17	2.17	2.15	2.14	2.11	2.08			
6 Nominal current (max. continuous currer	nt) A	0.6	0.6	0.408	0.327	0.243	0.209	0.185	0.153	0.134	0.0864			
7 Stall torque	mNm	4.79	4.51	4.03	4.82	4.77	5.16	5.44	5.22	5.12	4.04			
8 Stall current	Α	3.66	1.97	0.723	0.702	0.52	0.482	0.453	0.362	0.315	0.164			
9 Max. efficiency	%	77	75	75	76	76	76	76	76	76	74			
Characteristics														
10 Terminal resistance	Ω	0.41	1.52	8.3	12.8	23.1	31.1	39.7	57.9	76.2	183			
11 Terminal inductance	mH	0.017	0.0519	0.306	0.467	0.831	1.13	1.42	2.05	2.61	6.01			
12 Torque constant	mNm/A	1.31	2.29	5.57	6.88	9.17	10.7	12	14.4	16.3	24.7			
13 Speed constant	rpm/V	7290	4170	1720	1390	1040	893	795	663	587	387			
14 Speed / torque gradient	rpm/mNm	2280	2770	2560	2590	2620	2600	2630	2670	2750	2880			
15 Mechanical time constant	ms	25.3	23.8	23.3	23.3	23.3	23.4	23.5	23.4	23.5	23.9			
16 Rotor inertia	gcm <sup>2</sup>	1.06	0.82	0.868	0.859	0.849	0.859	0.852	0.838	0.816	0.793			

### **Specifications Operating Range** Comments Thermal data n [rpm] 29.8 K/W Thermal resistance housing-ambient In observation of above listed thermal resistance 2.0 W 18 Thermal resistance winding-housing 5.5 K/W 20000 (lines 17 and 18) the maximum permissible winding 110043 19 Thermal time constant winding 3.55 s temperature will be reached during continuous op-165 s 20 Thermal time constant motor 15000 eration at 25°C ambient. Ambient temperature -30...+65°C = Thermal limit. 22 Max. winding temperature +85°C 10000 Mechanical data (sleeve bearings) Short term operation 5000 23 Max. speed 19000 rpm The motor may be briefly overloaded (recurring). 0.05 - 0.15 mm 24 Axial play Radial play 0.012 mm 3.0 M [mNm] 1.0 2.0 26 Max. axial load (dynamic) 0.8 N Assigned power rating 27 Max. force for press fits (static)28 Max. radial load, 5 mm from flange 35 N 1.4 N

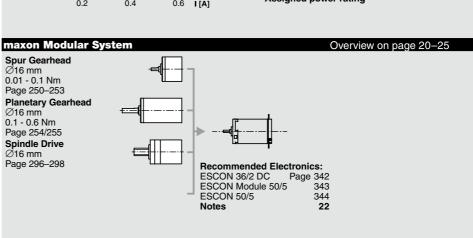


Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

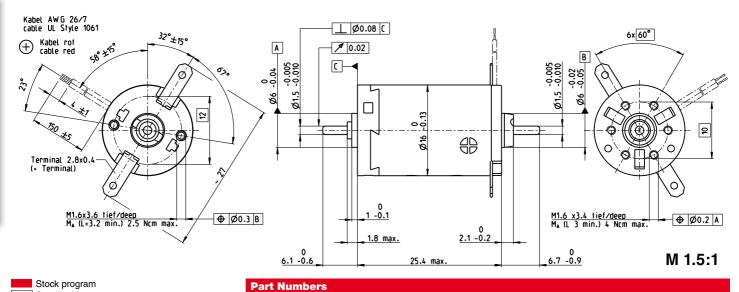
Weight of motor CLL = Capacitor Long Life

Ball bearings in place of sleeve bearings Without CLL



May 2014 edition / subject to change maxon DC motor 121

# A-max 16 Ø16 mm, Precious Metal Brushes CLL, 1.2 Watt



Standard program
Special program (on request)
wit

with terminals 110051 110052 110053 110054 110055 110056 110057 110058 110059 110060

		with cables	139823	352825	352826	352827	352828	352829	352830	352831	352832	352833			
N	lotor Data														
	Values at nominal voltage														
1	Nominal voltage	V	1.2	2.4	6	7.2	9	12	15	18	18	30			
2	No load speed	rpm	8560	9730	10000	9740	9120	10400	11600	11600	10300	11300			
3	No load current	mA	73.9	44.1	18.3	14.7	10.8	9.69	8.99	7.49	6.34	4.33			
4	Nominal speed	rpm	7170	6310	4540	4200	3530	4900	6090	6050	4580	5500			
5	Nominal torque (max. continuous torque)	mNm	0.694	1.29	2.18	2.17	2.16	2.16	2.13	2.12	2.09	2.04			
6	Nominal current (max. continuous current	t) A	0.6	0.6	0.407	0.327	0.244	0.21	0.185	0.153	0.134	0.0862			
7	Stall torque	mNm	3.83	3.61	4.03	3.86	3.57	4.13	4.54	4.48	3.84	4.04			
8	Stall current	Α	2.93	1.58	0.723	0.561	0.39	0.386	0.378	0.311	0.236	0.164			
9	Max. efficiency	%	71	70	71	71	70	71	72	72	71	71			
	Characteristics														
10	Terminal resistance	Ω	0.41	1.52	8.3	12.8	23.1	31.1	39.7	57.9	76.2	183			
11	Terminal inductance	mH	0.017	0.0519	0.306	0.467	0.831	1.13	1.42	2.05	2.61	6.01			
12	Torque constant	mNm/A	1.31	2.29	5.57	6.88	9.17	10.7	12	14.4	16.3	24.7			
13	Speed constant	rpm/V	7290	4170	1720	1390	1040	893	795	663	587	387			
14	Speed / torque gradient	rpm/mNm	2280	2770	2560	2590	2620	2600	2630	2670	2750	2880			
15	Mechanical time constant	ms	25.3	23.7	23.2	23.3	23.3	23.3	23.4	23.3	23.4	23.8			
16	Rotor inertia	acm <sup>2</sup>	1.06	0.818	0.866	0.857	0.847	0.857	0.85	0.836	0.814	0.791			

# Thermal data 17 Thermal resistance housing-ambient 18 Thermal resistance winding-housing 19 Thermal time constant winding 20 Thermal time constant motor 21 Ambient temperature 22 Max. winding temperature 30...+65°C 24 Max. winding temperature 485°C

# Mechanical data (sleeve bearings)

23 Max. speed	11 000 rpm
24 Axial play	0.05 - 0.15 mm
25 Radial play	0.012 mm
26 Max. axial load (dynamic)	0.8 N
27 Max. force for press fits (static)	35 N
(static, shaft supported)	280 N
28 Max. radial load, 5 mm from flang	je 1.4 N

# Operating Range n [rpm] 120001.2 W 110053 800040000.2 0.4 0.6 I[A]

# Continuous aparation

Comments

EPOS3 70/10 EtherCAT MAXPOS 50/5

Notes

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

# Short term operation

The motor may be briefly overloaded (recurring).

- Assigned power rating

357

360

# Mechanical data (ball bearings)

	mcchanical data (ball bearings)	
23	Max. speed	11 000 rpm
24	Axial play	0.05 - 0.15 mm
25	Radial play	0.025 mm
26	Max. axial load (dynamic)	2.2 N
27	Max. force for press fits (static)	30 N
	(static, shaft supported)	280 N
28	Max. radial load, 5 mm from flange	7.8 N

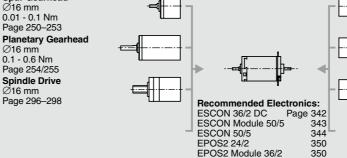
Other specifications
29 Number of pole pairs 1
30 Number of commutator segments 7
31 Weight of motor 22 g
CLL = Capacitor Long Life

Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

Ball bearings in place of sleeve bearings Without CLL

# maxon Modular System Spur Gearhead

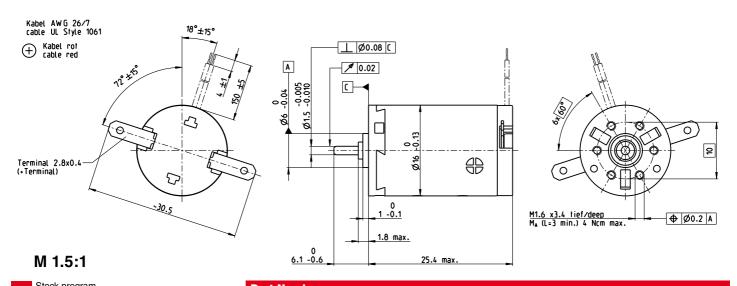


# Overview on page 20–25 Encoder MR 32 CPT, 2 / 3 channels

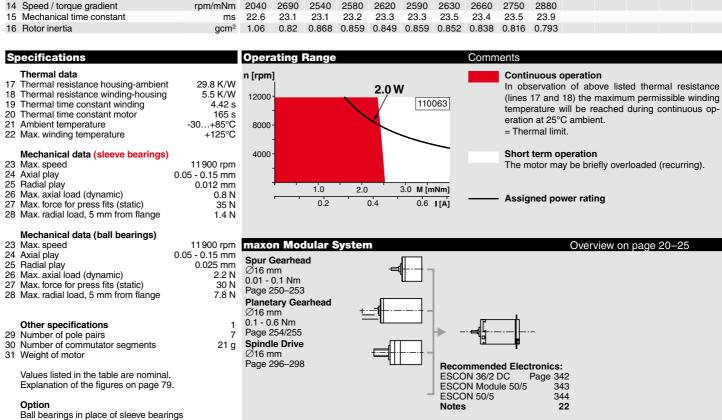
Page 315 Encoder MR 128 / 256 / 512 CPT, 2 / 3 channels Page 317 Encoder MEnc

Ø13 mm 16 CPT, 2 channels Page 334

# **A-max 16** Ø16 mm, Graphite Brushes, 2 Watt

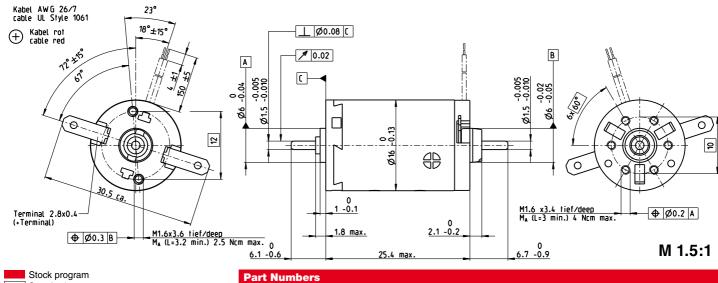


Stock program  Standard program  Special program (on request)		Part	Numb	ers								
with	h terminals	110061	110062	110063	110064	110065	110066	110067	110068	110069	110070	ĺ
N.	with cables	139821	352853	352854	352855	325083	352856	205903	352857	266076	352858	
Motor Data												
Values at nominal voltage												
1 Nominal voltage	V	1.5	3	6	9	12	14	15	18	21	30	
2 No load speed	rpm	10200	11500	9360	11500	11500	11500	11000	10900	11300	10500	
3 No load current	mA	282	164	65.6	54.6	41	35.1	31.1	25.9	23	15	
4 Nominal speed	rpm	9010	8060	3280	5510	5460	5500	4860	4810	5100	4180	
5 Nominal torque (max. continuous torque)	mNm	0.579	1.29	2.42	2.36	2.34	2.35	2.35	2.33	2.28	2.24	
6 Nominal current (max. continuous current)	) A	0.72	0.72	0.495	0.394	0.293	0.253	0.224	0.186	0.162	0.105	
7 Stall torque	mNm	5.36	4.65	4.05	4.84	4.78	4.82	4.54	4.48	4.49	4.04	
8 Stall current	Α	4.1	2.03	0.727	0.704	0.521	0.451	0.378	0.311	0.276	0.164	
9 Max. efficiency	%	54	51	49	52	52	52	51	51	51	48	
Characteristics												
10 Terminal resistance	Ω	0.366	1.48	8.25	12.8	23	31.1	39.7	57.9	76.1	183	
11 Terminal inductance	mH	0.0169	0.0519	0.306	0.467	0.83	1.13	1.42	2.05	2.61	6.01	
12 Torque constant	mNm/A	1.31	2.29	5.57	6.88	9.17	10.7	12	14.4	16.3	24.7	
13 Speed constant	rpm/V	7290	4170	1720	1390	1040	893	795	663	587	387	
14 Speed / torque gradient	rpm/mNm	2040	2690	2540	2580	2620	2590	2630	2660	2750	2880	
15 Mechanical time constant	ms	22.6	23.1	23.1	23.2	23.3	23.3	23.5	23.4	23.5	23.9	



May 2014 edition / subject to change maxon DC motor 123

# A-max 16 Ø16 mm, Graphite Brushes, 2 Watt



Standard program Special program (on request)

with terminals 110071 110072 110073 110074 110075 110076 110077 110078 110079 110080

	,	with cables	139825	352870	352871	352872	352873	352874	352875	352876	352877	352878			
V	lotor Data														
	Values at nominal voltage														
1	Nominal voltage	V	1.5	3	6	9	12	14	15	18	21	30			
2	No load speed	rpm	10200	11500	9360	11500	11500	11500	11000	10900	11300	10500			
3	No load current	mA	282	164	65.6	54.6	41	35.1	31.1	25.9	23	15			
4	Nominal speed	rpm	9010	8060	3280	5510	5460	5500	4860	4810	5100	4180			
5	Nominal torque (max. continuous torque)	mNm	0.579	1.29	2.42	2.36	2.34	2.35	2.35	2.33	2.28	2.24			
6	Nominal current (max. continuous current)	) A	0.72	0.72	0.495	0.394	0.293	0.253	0.224	0.186	0.162	0.105			
7	Stall torque	mNm	5.36	4.65	4.05	4.84	4.78	4.82	4.54	4.48	4.49	4.04			
8	Stall current	Α	4.1	2.03	0.727	0.704	0.521	0.451	0.378	0.311	0.276	0.164			
9	Max. efficiency	%	54	51	49	52	52	52	51	51	51	48			
	Characteristics														
10	Terminal resistance	Ω	0.366	1.48	8.25	12.8	23	31.1	39.7	57.9	76.1	183			
11	Terminal inductance	mH	0.0169	0.0519	0.306	0.467	0.83	1.13	1.42	2.05	2.61	6.01			
12	Torque constant	mNm/A	1.31	2.29	5.57	6.88	9.17	10.7	12	14.4	16.3	24.7			
13	Speed constant	rpm/V	7290	4170	1720	1390	1040	893	795	663	587	387			
14	Speed / torque gradient	rpm/mNm	2040	2690	2540	2580	2620	2590	2630	2660	2750	2880			
15	Mechanical time constant	ms	22.6	23.1	23.1	23.2	23.3	23.3	23.5	23.4	23.5	23.9			

0.82 0.868 0.859 0.849 0.859 0.852 0.838 0.816 0.793

### **Specifications** Thermal data 29.8 K/W Thermal resistance housing-ambient Thermal resistance winding-housing 5.5 K/W Thermal time constant winding 4.42 s 165 s Thermal time constant motor -30...+85°C Ambient temperature Max. winding temperature +125°C

# Mechanical data (sleeve bearings)

16 Rotor inertia

23	Max. speed	11 900 rpm
24	Axial play	0.05 - 0.15 mm
	Radial play	0.012 mm
	Max. axial load (dynamic)	0.8 N
27	Max. force for press fits (static)	35 N
	(static, shaft supported)	280 N
28	Max. radial load, 5 mm from flange	1.4 N

# **Operating Range** n [rpm] 2.0 W 12000 8000 4000 1.0 3.0 M [mNm] 2.0 0.4

Spur Gearhead

Page 250-253 **Planetary Gearhead** 

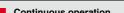
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Spindle Drive ∅16 mm

Page 296-298

Ø16 mm 0.01 - 0.1 Nm

Ø16 mm 0.1 - 0.6 Nm



In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

# Short term operation

The motor may be briefly overloaded (recurring).

# Assigned power rating

343 344 350

350

357 360

# Mechanical data (ball bearings)

23	Max. speed	11900 rpn
24	Axial play	0.05 - 0.15 mm
25	Radial play	0.025 mm
26	Max. axial load (dynamic)	2.2 N
27	Max. force for press fits (static)	30 N
	(static, shaft supported)	280 N
28	Max. radial load, 5 mm from flange	7.8 N
	_	

# Other specifications

Number of pole pairs 30 Number of commutator segments 22 g Weight of motor

Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

Ball bearings in place of sleeve bearings

# maxon Modular System Overview on page 20-25 **Encoder MR** Recommended Electronics: ESCON 36/2 DC Page 34 Page 342

ESCON Module 50/5

EPOS2 Module 36/2

EPOS3 70/10 EtherCAT MAXPOS 50/5

ESCON 50/5 EPOS2 24/2

Notes

Comments

2/3 channels Page 315 Encoder MR 128 / 256 / 512 CPT, 2/3 channels Page 317 **Encoder MEnc** 

 $\varnothing$ 13 mm 16 CPT, 2 channels Page 334

# A-max 19 Ø19 mm, Precious Metal Brushes CLL, 2.5 Watt

**Part Numbers** 

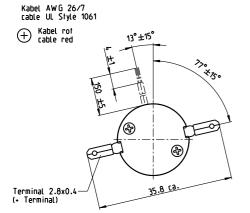
**Operating Range** 

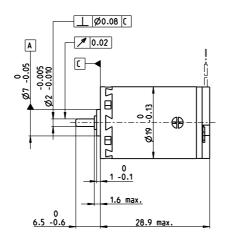
maxon Modular System

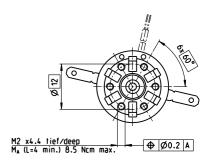
**Spindle Drive** 

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Ø22 mm







# M 1:1

Stock program Standard program Special program (on request)

with terminals with terminals with cables       110081   110082   110083   110084   110085   110086   110086   110087   110088   110089   110089   12082   233453   233388   267427   235373   235373   238388   267427   235373   238388
Values at nominal voltage         V         1.5         3.6         4.5         6         9         12         15         18         24           2 No load speed         rpm         8040         10800         9420         7790         9220         10300         10300         9300         8870           3 No load current         mA         78         52.9         33.6         18.6         16.2         11.7         8.25         5.73           4 Nominal speed         rpm         6840         8080         5710         4000         5470         6510         6500         5380         4900           5 Nominal torque (max. continuous torque)         mNm         1.35         2.48         3.61         3.59         3.59         3.49         3.48         3.42         3.39           6 Nominal current (max. continuous current)         A         0.84         0.84         0.83         0.51         0.403         0.33         0.264         0.195         0.138
1 Nominal voltage V 1.5 3.6 4.5 6 9 12 15 18 24 2 No load speed rpm 8040 10800 9420 7790 9220 10300 10300 9300 8870 3 No load current mA 78 52.9 33.6 18.6 16.2 14.6 11.7 8.25 5.73 4 Nominal speed rpm 6840 8080 5710 4000 5470 6510 6500 5380 4900 5 Nominal torque (max. continuous torque) mNm 1.35 2.48 3.61 3.59 3.59 3.49 3.48 3.42 3.39 6 Nominal current (max. continuous current) A 0.84 0.84 0.83 0.51 0.403 0.33 0.264 0.195 0.138
2 No load speed rpm 8040 10800 9420 7790 9220 10300 10300 9300 8870 3 No load current mA 78 52.9 33.6 18.6 16.2 14.6 11.7 8.25 5.73 4 Nominal speed rpm 6840 8080 5710 4000 5470 6510 6500 5380 4900 5 Nominal torque (max. continuous torque) mNm 1.35 2.48 3.61 3.59 3.59 3.49 3.48 3.42 3.39 6 Nominal current (max. continuous current) A 0.84 0.84 0.83 0.51 0.403 0.33 0.264 0.195 0.138
3 No load current mA 78 52.9 33.6 18.6 16.2 14.6 11.7 8.25 5.73 4 Nominal speed rpm 6840 8080 5710 4000 5470 6510 6500 5380 4900 5 Nominal torque (max. continuous torque) mNm 1.35 2.48 3.61 3.59 3.59 3.49 3.48 3.42 3.39 6 Nominal current (max. continuous current) A 0.84 0.84 0.83 0.51 0.403 0.33 0.264 0.195 0.138
4 Nominal speed rpm 6840 8080 5710 4000 5470 6510 6500 5380 4900 5 Nominal torque (max. continuous torque) mNm 1.35 2.48 3.61 3.59 3.59 3.49 3.48 3.42 3.39 6 Nominal current (max. continuous current) A 0.84 0.84 0.83 0.51 0.403 0.33 0.264 0.195 0.138
5 Nominal torque (max. continuous torque) mNm 1.35 2.48 3.61 3.59 3.59 3.49 3.48 3.42 3.39 6 Nominal current (max. continuous current) A 0.84 0.84 0.83 0.51 0.403 0.33 0.264 0.195 0.138
6 Nominal current (max. continuous current) A 0.84 0.84 0.83 0.51 0.403 0.33 0.264 0.195 0.138
7 Stall torque mNm 7.79 9.43 9 7.36 8.83 9.47 9.45 8.16 7.63
8 Stall current A 4.44 3.02 2.01 1.02 0.963 0.867 0.692 0.45 0.301
9 Max. efficiency % 76 76 77 76 76 76 76 75
Characteristics
0 Terminal resistance Ω 0.338 1.19 2.24 5.88 9.34 13.8 21.7 40 79.7
1 Terminal inductance mH 0.0186 0.0587 0.121 0.314 0.506 0.719 1.12 1.98 3.87
2 Torque constant mNm/A 1.76 3.12 4.49 7.22 9.17 10.9 13.7 18.1 25.4
3 Speed constant rpm/V 5440 3060 2130 1320 1040 874 699 526 377
4 Speed / torque gradient rpm/mNm 1050 1170 1060 1080 1060 1110 1110 1160 1180
5 Mechanical time constant ms 27.9 25.4 24.3 24.2 24.1 24.2 24.3 25 24.6
6 Rotor inertia gcm <sup>2</sup> 2.54 2.07 2.18 2.14 2.16 2.09 2.09 2.06 1.99

### **Specifications** Thermal data 21.3 K/W Thermal resistance housing-ambient 18 Thermal resistance winding-housing 10.5 K/W 11 s 201 s 19 Thermal time constant winding Thermal time constant motor 21 Ambient temperature 22 Max. winding temperature -30...+65°C +85°C Mechanical data (sleeve bearings)

	wechanical data (sleeve bearings)	
23	Max. speed	16000 rpm
	Axial play	0.05 - 0.15 mm
25	Radial play	0.012 mm
26	Max. axial load (dynamic)	1 N
27	Max. force for press fits (static)	80 N
28	Max. radial load, 5 mm from flange	2.7 N

# n [rpm] 2.5 W 15000 110086 10000 5000 1.0 2.0 3.0 4.0 5.0 **M** [mNm] 0.2 0.3 0.4



In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

Comments

# Short term operation

The motor may be briefly overloaded (recurring).

Overview on page 20-25

Assigned power rating

# Mechanical data (ball bearings)

23 Max. speed	16000 rpm
24 Axial play	0.05 - 0.15 mm
25 Radial play	0.025 mm
26 Max. axial load (dynamic)	3.3 N
27 Max. force for press fits (static)	45 N
28 Max. radial load, 5 mm from flange	11.9 N
,	

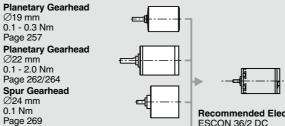
# Other specifications

29 Number of pole pairs30 Number of commutator segments

Weight of motor CLL = Capacitor Long Life

Values listed in the table are nominal. Explanation of the figures on page 79.

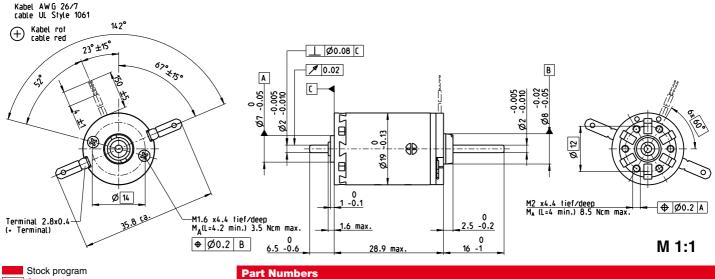
Ball bearings in place of sleeve bearings Without CLL



Recommended Electronics: ESCON 36/2 DC Page 34 Page 342 ESCON Module 50/5 ESCON 50/5 22 Notes

maxon DC motor 125 May 2014 edition / subject to change

# **A-max 19** Ø19 mm, Precious Metal Brushes CLL, 1.5 Watt

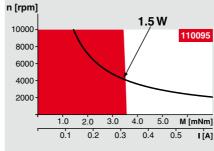


Stock program Standard program Special program (on request)

with terminals 110090 110091 110092 110093 110094 110095 110096 110097 110098

	with cables	139832	352925	352926	352927	352928	352929	352930	315468	352931			
Motor Data													
Values at nominal voltage													
1 Nominal voltage	V	1.2	2.4	3	4.8	6	7.2	9	12	18			
2 No load speed	rpm	6390	7160	6230	6190	6090	6130	6130	6140	6590			
3 No load current	mA	88.3	52	34.2	21.2	16.6	14	11.2	8.41	6.19			
4 Nominal speed	rpm	5210	4410	2500	2410	2330	2290	2280	2210	2630			
5 Nominal torque (max. continuous torque)	mNm	1.33	2.49	3.62	3.57	3.59	3.51	3.51	3.43	3.38			
6 Nominal current (max. continuous current	t) A	0.84	0.84	0.833	0.511	0.405	0.332	0.265	0.195	0.138			
7 Stall torque	mNm	6.23	6.28	6	5.89	5.89	5.68	5.67	5.44	5.73			
8 Stall current	Α	3.55	2.01	1.34	0.816	0.642	0.52	0.415	0.3	0.226			
9 Max. efficiency	%	72	71	71	71	71	71	71	70	70			
Characteristics													
10 Terminal resistance	Ω	0.338	1.19	2.24	5.88	9.34	13.8	21.7	40	79.7			
11 Terminal inductance	mH	0.0186	0.0587	0.121	0.314	0.506	0.719	1.12	1.98	3.87			
12 Torque constant	mNm/A	1.76	3.12	4.49	7.22	9.17	10.9	13.7	18.1	25.4			
13 Speed constant	rpm/V	5440	3060	2130	1320	1040	874	699	526	377			
14 Speed / torque gradient	rpm/mNm	1050	1170	1060	1080	1060	1110	1110	1160	1180			
15 Mechanical time constant	ms	27.9	25.4	24.3	24.2	24.1	24.3	24.3	25	24.7			
16 Rotor inertia	acm <sup>2</sup>	2 54	2.08	2 18	2 15	2 17	2.09	2 09	2.06	1 99			

### **Specifications Operating Range** Thermal data 21.3 K/W Thermal resistance housing-ambient Thermal resistance winding-housing 10.5 K/W 19 Thermal time constant winding 11 s 201 s Thermal time constant motor Ambient temperature -30...+65°C 22 Max. winding temperature +85°C Mechanical data (sleeve bearings) Max. speed 10000 rpm 0.05 - 0.15 mm 24 Axial play Radial play 0.012 mm Max. axial load (dynamic) Max. force for press fits (static) (static, shaft supported) 80 N 440 N Max. radial load, 5 mm from flange **Planetary Gearhead**



Ø19 mm 0.1 - 0.3 Nm

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Ø22 mm 0.1 - 2.0 Nm

0.1 Nm

Page 269

Ø22 mm

34 g

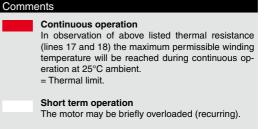
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**Spur Gearhead** Ø24 mm

**Spindle Drive** 

Page 299/300

Planetary Gearhead



Assigned power rating

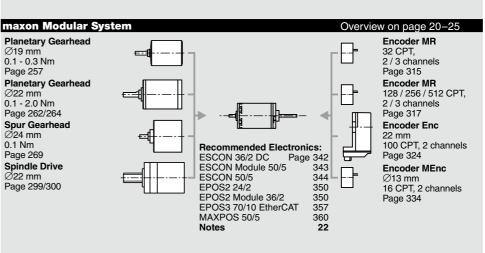
	Mechanical data (ball bearings)	
23	Max. speed	10000 rpm
24	Axial play	0.05 - 0.15 mm
	Radial play	0.025 mm
	Max. axial load (dynamic)	3.3 N
27	Max. force for press fits (static)	45 N
	(static, shaft supported)	440 N
28	Max. radial load, 5 mm from flange	11.9 N
	Other specifications	
20	Number of pole pairs	1

Values listed in the table are nominal. Explanation of the figures on page 79.

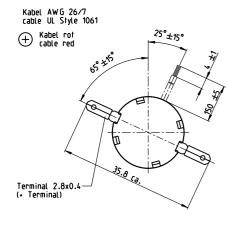
30 Number of commutator segments

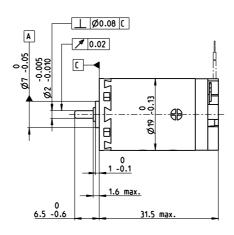
Weight of motor g CLL = Capacitor Long Life

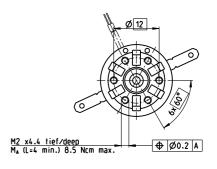
Ball bearings in place of sleeve bearings Without CLL



# A-max 19 Ø19 mm, Graphite Brushes, 2.5 Watt







# M 1:1

**Specifications** 

Stock program **Part Numbers** Standard program Special program (on request) with terminals 249982 249983 249984 249985 249986 249987 249988 249989 249999 with cables 240133 352942 310977 352943 352944 352945 352946 352947 310980 **Motor Data** Values at nominal voltage Nominal voltage 2.4 12 12400 10400 12200 8980 No load speed rpm 8850 9930 9930 8910 8470 No load current mΑ 292 158 114 66.1 51.9 44.6 35.7 26.3 18.6 4 Nominal speed 4520 rpm 11700 8350 9310 4750 4630 5670 5670 4020 5 Nominal torque (max. continuous torque) mNm 0.759 1.78 2.75 3.98 4.02 3.89 3.89 3.83 3.8 Nominal current (max. continuous current) 0.72 0.72 0.72 0.612 0.485 0.397 0.317 0.235 0.167 7 Stall torque mNm 14.1 9.66 12.1 8.84 8.83 9.47 9.44 8.16 7.63 8 Stall current 8.04 3.09 2.71 1.23 0.963 0.867 0.691 0.45 0.301 Α Max. efficiency % 9 64 63 59 59 60 60 58 57 Characteristics 10 Terminal resistance Ω 0.299 5.88 9.35 40 1.16 2.22 13.8 21.7 79.8 Terminal inductance mH 0.0186 0.0587 0.121 0.314 0.506 0.719 1.98 3.87 11 1.12 mNm/A 25.4 12 Torque constant 1.76 3.12 4.49 7.22 9.17 10.9 18.1 13.7 13 Speed constant rpm/V 2130 5440 3060 1320 1040 874 699 526 377 1080 14 Speed / torque gradient rpm/mNm 925 1140 1050 1060 1110 1110 1160 1180 15 Mechanical time constant 24.9 25.1 24.4 24.5 24.4 24.6 24.7 25.4 ms 25 16 Rotor inertia qcm<sup>2</sup> 2.57 2.1 2.21 2.17 2.09 2.02 2.2 2.12 2.12

### Thermal data Thermal resistance housing-ambient 21.3 K/W Thermal resistance winding-housing 10.5 K/W 19 Thermal time constant winding 13.7 sThermal time constant motor 201 s -30...+85°C Ambient temperature 22 Max. winding temperature +125°C Mechanical data (sleeve bearings) 23 Max. speed 12000 rpm 24 Axial play 0.05 - 0.15 mm Radial play 0.012 mm Max. axial load (dynamic) 1 N 27 Max. force for press fits (static)28 Max. radial load, 5 mm from flange 80 N 2.7 N Mechanical data (ball bearings) 23 Max. speed



# Number of pole pairs

30 Number of commutator segments

1 Weight of motor

Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

Ball bearings in place of sleeve bearings

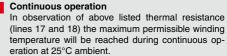
# 

maxon Modular System

**Spindle Drive** 

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Ø22 mm



= Thermal limit.

# Short term operation

The motor may be briefly overloaded (recurring).

Overview on page 20-25

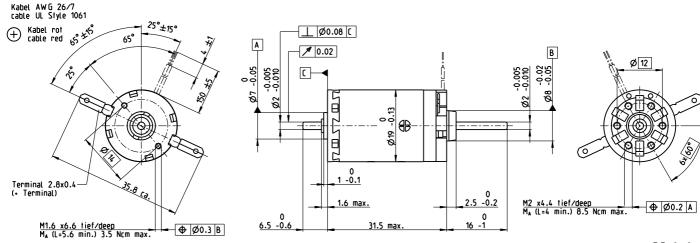
— Assigned power rating

# Planetary Gearhead ∅19 mm 0.1 - 0.3 Nm Page 257 Planetary Gearhead ∅22 mm 0.1 - 2.0 Nm Page 262/264 Spur Gearhead ∅24 mm 0.1 Nm Page 269 Recommended Electr ESCON 36/2 DC P

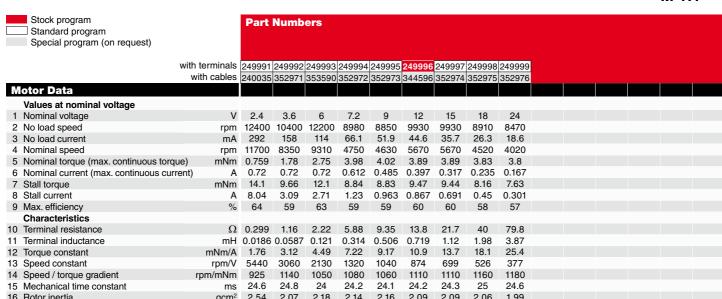
| Recommended Electronics: | ESCON 36/2 DC | Page 342 | ESCON Module 50/5 | 343 | ESCON 50/5 | 344 | Notes | 22

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# A-max 19 Ø19 mm, Graphite Brushes, 2.5 Watt

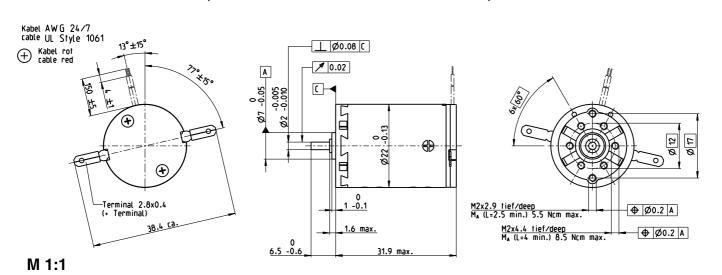


M 1:1

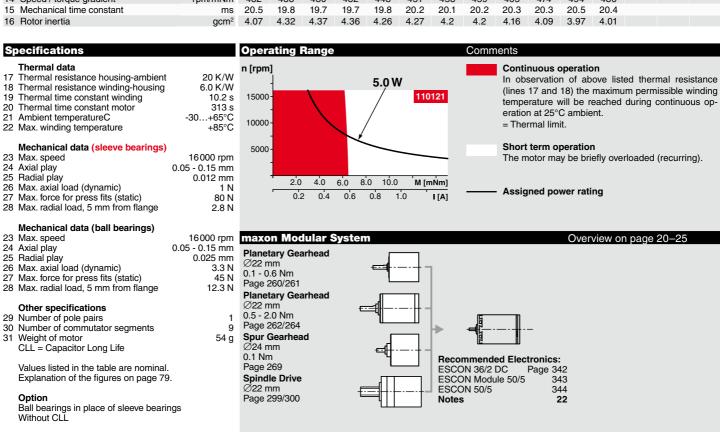


### 16 Rotor inertia qcm<sup>2</sup> 2.54 2.07 2.18 2.06 1.99 2.14 2.09 **Specifications** Comments Operating Range Thermal data n [rpm] 21.3 K/W Thermal resistance housing-ambient In observation of above listed thermal resistance 2.5 W Thermal resistance winding-housing 10.5 K/W 12000 (lines 17 and 18) the maximum permissible winding Thermal time constant winding 13.7 stemperature will be reached during continuous op-Thermal time constant motor 201 s eration at 25°C ambient. Ambient temperature -30...+85°C 8000 = Thermal limit. Max. winding temperature +125°C Mechanical data (sleeve bearings) 4000 Short term operation Max. speed 12000 rpm The motor may be briefly overloaded (recurring). 0.05 - 0.15 mm 24 Axial play Radial play 0.012 mm 2.0 3.0 4.0 5.0 M [mNm] Max. axial load (dynamic) Assigned power rating 0.4 0.2 0.5 Max. force for press fits (static) (static, shaft supported) 80 N 240 N Max. radial load, 5 mm from flange 2.7 N maxon Modular System Mechanical data (ball bearings) Overview on page 20-25 Max. speed 12000 rpm **Planetary Gearhead Encoder MR** 0.05 - 0.15 mm 24 Axial play Ø19 mm 0.025 mm Radial play 0.1 - 0.3 Nm 2/3 channels Max. axial load (dynamic) 3.3 N Page 257 Page 315 Max. force for press fits (static) 45 N Encoder MR 128 / 256 / 512 CPT, **Planetary Gearhead** (static, shaft supported) 240 N Ø22 mm Max. radial load, 5 mm from flange 11.9 N 0.1 - 2.0 Nm 2/3 channels Page 262/264 Page 317 Other specifications **Spur Gearhead** Ø24 mm **Encoder Enc** Number of pole pairs 30 Number of commutator segments 22 mm 0.1 Nm 100 CPT, 2 channels Weight of motor 34 g Recommended Electronics: ESCON 36/2 DC Page 34 Page 269 Page 324 Page 342 Values listed in the table are nominal. Spindle Drive ESCON Module 50/5 343 **Encoder MEnc** Explanation of the figures on page 79 ESCON 50/5 EPOS2 24/2 Ø22 mm 344 Ø13 mm Page 299/300 350 16 CPT, 2 channels EPOS2 Module 36/2 Page 334 350 Ball bearings in place of sleeve bearings EPOS3 70/10 EtherCAT 357 MAXPOS 50/5 360 Notes

# A-max 22 Ø22 mm, Precious Metal Brushes CLL, 5 Watt

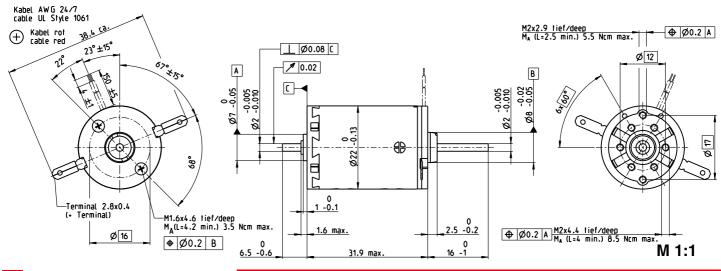


Stock program **Part Numbers** Standard program Special program (on request) with terminals 110117 110119 110120 110121 110122 110123 110124 110125 110126 110127 110128 110129 with cables 139838 218799 238798 202413 258367 137255 134267 134666 267423 137476 310003 342390 **Motor Data** Values at nominal voltage Nominal voltage 9 12 12 15 18 24 30 48 8760 10400 9400 10700 10800 No load speed rpm 9630 9970 10300 9970 9800 9280 8370 No load current mΑ 29.5 20.8 16.8 16.8 14.2 13.1 10.4 8.81 7.18 5.06 3.47 2.93 Nominal speed rpm 7390 7300 6100 7770 6700 7530 7220 7970 8070 7000 6420 5520 Nominal torque (max. continuous torque) mNm 4.81 6.22 6.3 6.24 6.18 6.1 6.05 6.02 5.98 5.94 5.83 5.9 0.586 Nominal current (max. continuous current) 0.84 0.745 0.661 0.523 0.451 0.362 0.291 0.234 0.175 0.122 0.111 Stall torque mNm 20.1 22.9 20.5 24.3 21.4 22.9 22 23.5 23.5 20.8 19 17.4 8 Stall current 3.42 2.68 2.11 2.23 1.77 1.65 1.28 1.11 0.894 0.599 0.387 0.32 Α 9 Max. efficiency % 83 82 83 84 83 84 83 83 83 83 83 82 Characteristics 10 Terminal resistance Ω 4.27 5.39 9.07 14 1.76 3.36 6.78 21.6 33.5 60.1 124 150 Terminal inductance mΗ 0.106 0.222 0.288 0.362 0.445 0.584 0.89 1.37 2.1 3.68 7.29 8.95 11 mNm/A 10.9 12.1 26.2 12 Torque constant 5.9 8.55 9.73 13.9 17.1 21.2 34.8 48.9 54.3 13 Speed constant rpm/V 1620 1120 981 689 450 364 274 195 176 875 790 558 14 Speed / torque gradient rpm/mNm 482 430 432 458 459 465 474 494 486 438 443 451 15 Mechanical time constant 20.5 19.8 19.7 19.7 20.2 20.1 20.2 20.3 20.3 20.5 20.4 ms 19.8



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# A-max 22 Ø22 mm, Precious Metal Brushes CLL, 3.5 Watt

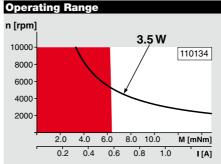


Stock program Standard program Special program (on request) **Part Numbers** 

with terminals 110130 110132 110133 110134 110135 110136 110137 110138 110139 110140 110141 110142

		with cables	139846	352986	352987	352988	352989	352990	352991	352992	352993	352994	352995	352996		
V	lotor Data															
	Values at nominal voltage															
1	Nominal voltage	V	4.5	6	7.2	7.2	7.2	9	12	15	18	24	36	42		
2	No load speed	rpm	7210	6630	7000	6240	5620	6140	6630	6680	6480	6520	6950	7320		
3	No load current	mA	26.7	17.8	16	13.6	11.8	10.6	8.88	7.17	5.73	4.33	3.16	2.92		
4	Nominal speed	rpm	4970	4380	4770	3990	3340	3830	4320	4360	4140	4160	4540	4940		
5	Nominal torque (max. continuous torque)	mNm	4.82	5.24	5.27	5.27	5.22	5.15	5.1	5.09	5.05	5	4.89	4.92		
6	Nominal current (max. continuous current	t) A	0.84	0.628	0.555	0.495	0.442	0.381	0.306	0.246	0.197	0.147	0.103	0.0932		
7	Stall torque	mNm	15.1	15.3	16.4	14.6	12.8	13.7	14.6	14.7	14.1	13.9	14.2	15.2		
8	Stall current	Α	2.56	1.79	1.69	1.34	1.06	0.992	0.856	0.693	0.537	0.399	0.29	0.28		
9	Max. efficiency	%	81	81	82	81	80	81	81	81	81	81	81	81		
	Characteristics															
10	Terminal resistance	Ω	1.76	3.36	4.27	5.39	6.78	9.07	14	21.6	33.5	60.1	124	150		
11	Terminal inductance	mH	0.106	0.222	0.288	0.362	0.445	0.584	0.89	1.37	2.1	3.68	7.29	8.95		
12	Torque constant	mNm/A	5.9	8.55	9.73	10.9	12.1	13.9	17.1	21.2	26.2	34.8	48.9	54.3		
13	Speed constant	rpm/V	1620	1120	981	875	790	689	558	450	364	274	195	176		
14	Speed / torque gradient	rpm/mNm	482	438	430	432	443	451	458	459	465	474	494	486		
15	Mechanical time constant	ms	20.6	19.8	19.7	19.7	19.8	20.2	20.1	20.2	20.3	20.3	20.6	20.4		
16	Rotor inertia	gcm <sup>2</sup>	4.07	4.32	4.38	4.36	4.26	4.27	4.2	4.21	4.16	4.1	3.97	4.01		

### **Specifications** Thermal data 20 K/W Thermal resistance housing-ambient Thermal resistance winding-housing 6.0 K/W 19 Thermal time constant winding 10.2 s Thermal time constant motor 313 sAmbient temperature -30...+65°C Max. winding temperature +85°C Mechanical data (sleeve bearings) Max. speed 10000 rpm 0.05 - 0.15 mm 24 Axial play Radial play 0.012 mm Max. axial load (dynamic) Max. force for press fits (static) (static, shaft supported) 80 N 440 N Max. radial load, 5 mm from flange 2.8 N Mechanical data (ball bearings) **Planetary Gearhead**



Ø22 mm

Ø22 mm

0.1 Nm

Page 269

Ø22 mm

0.5 - 2.0 Nm

Page 262/264

Spindle Drive

Page 299/300

**Spur Gearhead** Ø24 mm

0.1 - 0.6 Nm

Page 260/261

**Planetary Gearhead** 

# In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient. = Thermal limit. Short term operation The motor may be briefly overloaded (recurring).

Assigned power rating

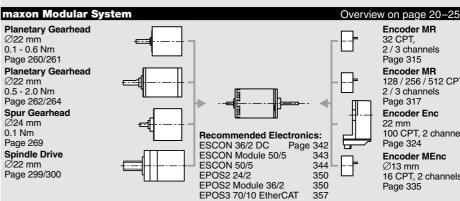
360

Max. speed 10000 rpm 0.05 - 0.15 mm 24 Axial play 0.025 mm Radial play Max. axial load (dynamic) 3.3 N Max. force for press fits (static) 45 N (static, shaft supported) 440 N Max. radial load, 5 mm from flange Other specifications

Number of pole pairs 30 Number of commutator segments Weight of motor 54 g CLL = Capacitor Long Life

Values listed in the table are nominal. Explanation of the figures on page 79.

Ball bearings in place of sleeve bearings Without CLL



MAXPOS 50/5

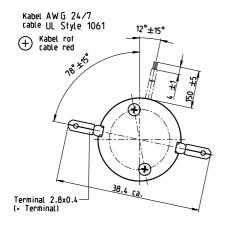
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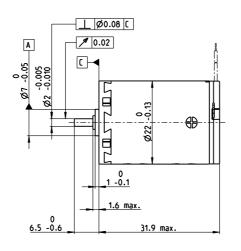
Comments

**Encoder MR** 2/3 channels Page 315 Encoder MR 128 / 256 / 512 CPT, 2/3 channels Page 317 **Encoder Enc** 22 mm 100 CPT, 2 channels Page 324

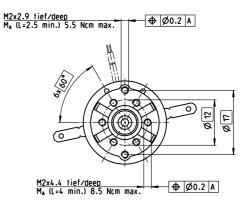
**Encoder MEnc** Ø13 mm 16 CPT, 2 channels Page 335

# A-max 22 Ø22 mm, Graphite Brushes, 6 Watt





**Part Numbers** 



# M 1:1

Stock program Standard program Special program (on request)

	wit	h terminals	110143	110145	110146	110147	110148	110149	110150	110151	110152	110153	110154	110155		
	į	with cables	139840	353017	199807	320206	323856	108828	199424	202921	267433	325492	313302	353019		
M	otor Data															
	Values at nominal voltage															
1	Nominal voltage	V	6	9	9	12	12	15	18	24	24	36	48	48		
2	No load speed	rpm	9240	9690	8500	10200	9170	10000	9770	10500	8480	9630	9110	8210		
3	No load current	mA	83.1	57.9	49.6	45.8	40.5	36	29	23.7	18.4	14.2	9.99	8.84		
4	Nominal speed	rpm	6240	6530	5350	7060	6000	6890	6600	7380	5270	6420	5840	4940		
5	Nominal torque (max. continuous torque)	mNm	5.91	6.88	7.04	6.96	6.95	6.93	6.92	6.9	6.97	6.86	6.75	6.86		
6	Nominal current (max. continuous current)	) A	1.08	0.859	0.77	0.681	0.613	0.534	0.432	0.347	0.283	0.21	0.147	0.135		
7	Stall torque	mNm	19.4	22.1	19.8	23.7	20.9	22.9	22	23.7	18.9	21.1	19.2	17.6		
8	Stall current	Α	3.29	2.59	2.04	2.17	1.72	1.65	1.29	1.12	0.721	0.606	0.393	0.325		
9	Max. efficiency	%	67	70	69	72	70	72	72	73	70	72	71	70		
	Characteristics															
10	Terminal resistance	Ω	1.82	3.48	4.42	5.53	6.96	9.09	14	21.5	33.3	59.4	122	148		
11	Terminal inductance	mH	0.106	0.223	0.288	0.363	0.445	0.585	0.891	1.37	2.1	3.69	7.3	8.97		
12	Torque constant	mNm/A	5.9	8.55	9.73	10.9	12.1	13.9	17.1	21.2	26.2	34.8	48.9	54.3		
13	Speed constant	rpm/V	1620	1120	981	875	790	689	558	450	364	274	195	176		
14	Speed / torque gradient	rpm/mNm	500	454	446	444	455	452	457	456	461	468	487	479		
	Mechanical time constant	ms	20.9	20.2	20.1	19.9	19.9	19.9	19.7	19.7	19.8	19.7	19.9	19.8		
16	Rotor inertia	gcm <sup>2</sup>	4	4.25	4.3	4.29	4.19	4.2	4.13	4.13	4.09	4.02	3.9	3.94		

### **Specifications** Thermal data 20 K/W Thermal resistance housing-ambient 18 Thermal resistance winding-housing 6.0 K/W 19 Thermal time constant winding 9.43 s 20 Thermal time constant motor 314 s-30...+85°C Ambient temperature 22 Max. winding temperature +125°C Mechanical data (sleeve bearings) 9800 rpm 0.05 - 0.15 mm 23 Max. speed 24 Axial play Radial play 0.012 mm 1 N 80 N 26 Max. axial load (dynamic)



24 Axial play 25 Radial play 0.025 mm 26 Max. axial load (dynamic) 3.3 N Max. force for press fits (static) 45 N 28 Max. radial load, 5 mm from flange 12.3 N

# Other specifications

29 Number of pole pairs30 Number of commutator segments

Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

Ball bearings in place of sleeve bearings

# **Operating Range** n [rpm] 6.0 W 10000 110147 8000 6000 4000 2000 2.0 4.0 6.0 8.0 10.0 M [mNm] 0.4 0.6 0.8 1.0

maxon Modular System

0.1 Nm

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Ø22 mm

**Spindle Drive** 

Page 299/300

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

Comments

# Short term operation

The motor may be briefly overloaded (recurring).

Overview on page 20-25

Assigned power rating

### Planetary Gearhead Ø22 mm 0.1 - 0.6 Nm Page 260/261 **Planetary Gearhead** Ø22 mm 0.5 - 2.0 Nm Page 262/264 Spur Gearhead Ø24 mm

Recommended Electronics: ESCON 36/2 DC Page 34 Page 342 ESCON Module 50/5 ESCON 50/5 22 Notes

maxon DC motor 131 May 2014 edition / subject to change

# A-max 22 Ø22 mm, Graphite Brushes, 6 Watt

Ω 1.82

5.9

Ø22 mm

Ø22 mm

0.1 Nm

Page 269

Ø22 mm

54 g

0.5 - 2.0 Nm

Page 262/264

Spindle Drive

Page 299/300

**Spur Gearhead** Ø24 mm

0.1 - 0.6 Nm

Page 260/261

mΗ 0.106

mNm/A

3.48

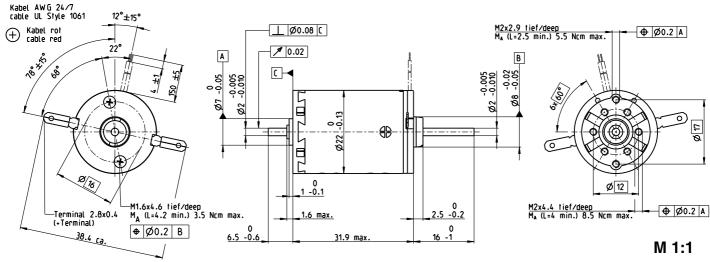
0.223

8.55

4.42

0.288

9.73



														•	•• ••	•
Stock program Standard program Special program (on request)		Part	Numb	ers												
wit	h terminals	110156	110158	110159	110160	110161	110162	110163	110164	110165	110166	110167	110168			
	with cables	139848	353023	353024	231171	353025	353026	231174	353027	353028	353029	316659	353603			
Motor Data																
Values at nominal voltage																
1 Nominal voltage	V	6	9	9	12	12	15	18	24	24	36	48	48			
2 No load speed	rpm	9240	9690	8500	10200	9170	10000	9770	10500	8480	9630	9110	8210			
3 No load current	mA	83.1	57.9	49.6	45.8	40.5	36	29	23.7	18.4	14.2	9.99	8.84			
4 Nominal speed	rpm	6240	6530	5350	7060	6000	6890	6600	7380	5270	6420	5840	4940			
5 Nominal torque (max. continuous torque)	mNm	5.91	6.88	7.04	6.96	6.95	6.93	6.92	6.9	6.97	6.86	6.75	6.86			
6 Nominal current (max. continuous current	) A	1.08	0.859	0.77	0.681	0.613	0.534	0.432	0.347	0.283	0.21	0.147	0.135			
7 Stall torque	mNm	19.4	22.1	19.8	23.7	20.9	22.9	22	23.7	18.9	21.1	19.2	17.6			
8 Stall current	Α	3.29	2.59	2.04	2.17	1.72	1.65	1.29	1.12	0.721	0.606	0.393	0.325			
9 Max. efficiency	%	67	70	69	72	70	72	72	73	70	72	71	70			
Characteristics																

5.53

0.363

10.9

6.96

0.445

12.1

9.09

0.585

13.9

14

0.891

17.1

21.5

1.37

21.2

33.3

2.1

26.2

59.4

3.69

34.8

122

7.3

48.9

148

8.97

54.3

### 13 Speed constant rpm/\ 1620 1120 981 875 790 689 558 450 364 274 195 176 14 Speed / torque gradient rpm/mNm 500 454 446 455 452 457 461 468 487 479 444 456 20.4 15 Mechanical time constant 21.3 20.5 20.2 20.3 20.2 20.1 20.1 20.1 20.1 20.2 20.1 ms 16 Rotor inertia qcm<sup>2</sup> 4.07 4.32 4.09 3.97 4.01 4.16 **Specifications** Comments **Operating Range** Thermal data n [rpm] 20 K/W Thermal resistance housing-ambient In observation of above listed thermal resistance 6.0 W Thermal resistance winding-housing 6.0 K/W 10000 (lines 17 and 18) the maximum permissible winding Thermal time constant winding $9.43 \, s$ 110160 temperature will be reached during continuous op-8000 Thermal time constant motor 313 seration at 25°C ambient. Ambient temperature -30...+85°C 6000 = Thermal limit. Max. winding temperature +125°C 4000 Short term operation Mechanical data (sleeve bearings) Max. speed 9800 rpm The motor may be briefly overloaded (recurring). 24 Axial play 0.05 - 0.15 mm Radial play 0.012 mm 2.0 4.0 6.0 8.0 10.0 M [mNm] Max. axial load (dynamic) Assigned power rating 0.6 0.8 1.0 Max. force for press fits (static) (static, shaft supported) 80 N 240 N

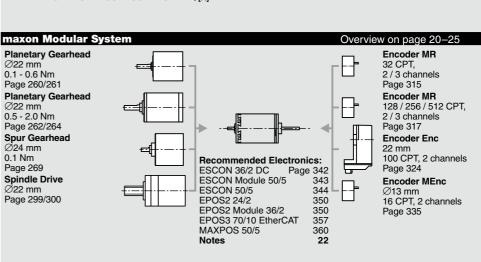
### Max. radial load, 5 mm from flange 2.8 N Mechanical data (ball bearings) Max. speed 9800 rpm 0.05 - 0.15 mm 24 Axial play Radial play 0.025 mm Max. axial load (dynamic) 3.3 N Max. force for press fits (static) 45 N (static, shaft supported) 240 N Max. radial load, 5 mm from flange Other specifications Number of pole pairs

Values listed in the table are nominal. Explanation of the figures on page 79.

30 Number of commutator segments

# Option

Ball bearings in place of sleeve bearings



Weight of motor

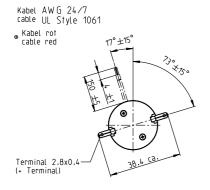
10 Terminal resistance

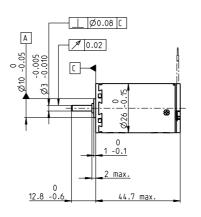
12 Torque constant

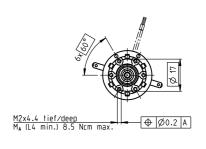
11

Terminal inductance

# A-max 26 Ø26 mm, Precious Metal Brushes CLL, 4 Watt







# M 1:2

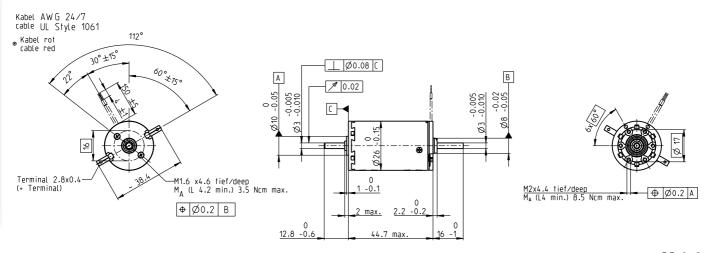
Stock program **Part Numbers** Standard program Special program (on request) with terminals 110169 110170 110171 110172 110173 110174 110175 110176 110177 110178 110179 110180 with cables | 353039 | 353040 | 353041 | 353042 | 220031 | 353043 | 353044 | 353045 | 353046 | 353047 | 353048 | 353049 **Motor Data** Values at nominal voltage Nominal voltage ٧ 12 12 24 42 3860 No load speed rpm 6120 5230 5110 5590 5020 5430 5980 5340 5670 5890 5520 No load current mΑ 60 47.4 30.4 28.5 19.6 16.7 15 14.5 12.2 10 8.5 5.51 3500 3270 Nominal speed rpm 5140 3910 2400 3290 3470 2880 3190 3690 3160 3680 5 Nominal torque (max. continuous torque) mNm 5.45 6.46 8.95 10.9 12.4 12.4 11.8 11.4 12.1 12.1 11.9 11.7 Nominal current (max. continuous current) 0.84 0.84 0.84 0.84 0.631 0.565 0.464 0.414 0.392 0.312 0.255 0.168 7 Stall torque mNm 32.6 24.9 23.3 30.2 32.8 29.3 28.6 29.9 29.9 31.8 31.9 28.9 8 Stall current 4.7 3.08 2.12 2.27 1.62 1.3 1.1 1.05 0.94 0.797 0.665 0.403 Α 9 Max. efficiency % 79 78 78 78 79 79 80 79 79 79 79 Characteristics 10 Terminal resistance Ω 1.46 2.12 7.41 0.958 3.17 9.24 13.7 17.1 19.2 30.1 45.1 104 Terminal inductance mΗ 0.101 0.138 0.254 0.372 0.862 1.07 1.42 1.69 2.13 3.35 4.85 10.8 11 mNm/A 8.09 20.2 12 Torque constant 6.94 13.3 22.5 26 28.3 31.8 39.9 48 11 71.6 13 Speed constant rpm/V 1380 1180 869 718 472 423 367 337 239 199 300 133 14 Speed / torque gradient 190 213 168 171 173 203 181 187 194 rpm/mNm 173 193 181 15 Mechanical time constant 24.6 24.4 23.8 23.7 23.6 23.6 23.8 23.9 23.7 23.7 23.8 24 ms

### 16 Rotor inertia qcm<sup>2</sup> 12.3 10.9 13.2 12.5 12.5 13.1 11.8 11.2 12.2 11.8 **Specifications** Operating Range Comments Thermal data n [rpm] Thermal resistance housing-ambient 13.2 K/W In observation of above listed thermal resistance 12000 4.0 W Thermal resistance winding-housing 3.2 K/W (lines 17 and 18) the maximum permissible winding 19 Thermal time constant winding 12.5 s temperature will be reached during continuous op-423 s 20 Thermal time constant motor eration at 25°C ambient. 8000 Ambient temperature -30...+65°C = Thermal limit. 22 Max. winding temperature +85°C 4000 Mechanical data (sleeve bearings) Short term operation 23 Max. speed 11000 rpm The motor may be briefly overloaded (recurring). 24 Axial play 0.1 - 0.2 mm Radial play 0.012 mm 8.0 12.0 M [mNm] Max. axial load (dynamic) 1.7 N Assigned power rating Ί[Α] 27 Max. force for press fits (static)28 Max. radial load, 5 mm from flange 80 N 5.5 N Mechanical data (ball bearings) 23 Max. speed 11000 rpm maxon Modular System Overview on page 20-25 24 Axial play 0.1 - 0.2 mm Planetary Gearhead 25 Radial play 0.025 mm Ø26 mm Max. axial load (dynamic) 5 N 0.75 - 4.5 Nm Max. force for press fits (static) 75 N Page 270 28 Max. radial load, 5 mm from flange 20.5 N Spur Gearhead Other specifications Ø30 mm 0.07 - 0.2 Nm Number of pole pairs Page 271 Number of commutator segments 13 **Planetary Gearhead** Weight of motor CLL = Capacitor Long Life Ø32 mm 0.75 - 6.0 Nm Recommended Electronics: ESCON 36/2 DC Page 34 Values listed in the table are nominal. Page 272/273/276 Page 342 Explanation of the figures on page 79. Spur Gearhead ESCON Module 50/5 Ø38 mm ESCON 50/5 0.1 - 0.6 Nm 22 Notes Ball bearings in place of sleeve bearings Page 282 Without CLL Spindle Drive Ø32 mm

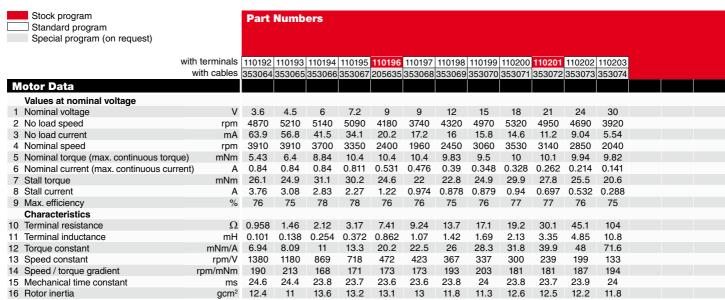
May 2014 edition / subject to change maxon DC motor 133

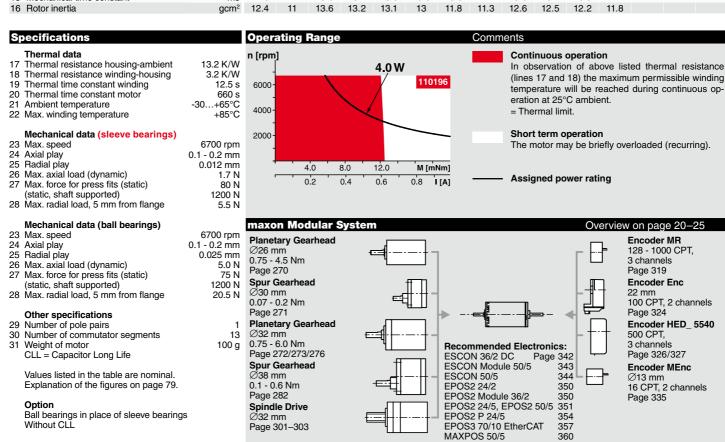
Page 301-303

# A-max 26 Ø26 mm, Precious Metal Brushes CLL, 4 Watt



M 1:2

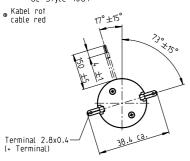


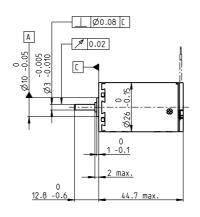


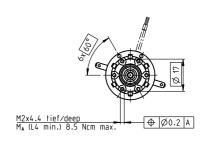
Notes

# A-max 26 Ø26 mm, Precious Metal Brushes CLL, 7 Watt









# M 1:2

Stock program **Part Numbers** Standard program Special program (on request) with terminals 110181 110182 110183 110184 110185 110186 110187 110188 110189 110190 110191 with cables 353078 353079 353080 353081 329757 353082 332818 353083 353084 353085 353086 **Motor Data** Values at nominal voltage Nominal voltage 4.5 12 24 42 48 No load speed rpm 7320 8670 6160 6780 6720 6690 5670 6090 6780 6570 6050 No load current mΑ 78.9 77.7 30.2 26.3 20.7 17.1 9.97 8.9 8.76 7.15 5.5 4280 4 Nominal speed rpm 6900 8130 5000 5340 5060 5010 3940 4370 5060 4820 5 Nominal torque (max. continuous torque) mNm 4.46 5.02 11.3 13.7 15.8 15.6 15.3 15.3 15.2 15 15 Nominal current (max. continuous current) 0.84 0.84 0.84 0.84 0.766 0.627 0.391 0.336 0.31 0.254 0.204 7 Stall torque mNm 67.3 73.5 58.8 63.5 63.6 62.1 50.3 54.2 60.2 56.4 51.4 8 Stall current 11.5 11.2 4.25 3.78 3.01 2.43 1.25 1.16 1.2 0.93 0.683 Α 9 Max. efficiency % 84 84 84 84 84 84 84 84 83 84 83 Characteristics 10 Terminal resistance Ω 0.39 2.12 4.99 70.2 0.536 3.17 7.41 19.2 25.8 30.1 45.1 Terminal inductance mH 0.0402 0.0509 0.227 0.333 0.529 0.77 1.9 2.58 2.99 4.34 6.68 11 mNm/A 6.57 75.2 12 Torque constant 5.84 13.9 16.8 21.2 25.5 40.1 46.7 50.3 60.6 13 Speed constant rpm/V 1640 1450 689 569 451 374 238 205 190 158 127 14 Speed / torque gradient rpm/mNm 109 105 108 106 108 114 117 119 119 113 114 15 Mechanical time constant 16.5 16 14.9 14.9 14.9 ms 15 14.8 14.8 14.9 15 15 16 Rotor inertia qcm<sup>2</sup> 12.9 13.2 12.6 12.5 12.1 14.4 13.6 13.3 13.1 12.5 12.2

### **Specifications** Operating Range Comments Thermal data n [rpm] Thermal resistance housing-ambient 13.2 K/W 7.0 W In observation of above listed thermal resistance 12000 3.2 K/W Thermal resistance winding-housing (lines 17 and 18) the maximum permissible winding 110186 19 Thermal time constant winding 13.8 stemperature will be reached during continuous op-20 Thermal time constant motor 473 s 8000 eration at 25°C ambient. Ambient temperature -30...+65°C = Thermal limit. 22 Max. winding temperature +85°C 4000 Mechanical data (sleeve bearings) Short term operation 23 Max. speed 11000 rpm The motor may be briefly overloaded (recurring). 24 Axial play 0.1 - 0.2 mm Radial play 0.012 mm 10 M [mNm] Max. axial load (dynamic) 1.7 N Assigned power rating 0.4 0.6 0.8 27 Max. force for press fits (static)28 Max. radial load, 5 mm from flange 80 N 5.5 N Mechanical data (ball bearings) 23 Max. speed maxon Modular System 11000 rpm Overview on page 20-25 24 Axial play 0.1 - 0.2 mm Planetary Gearhead 25 Radial play 0.025 mm Ø26 mm 5 N 0.75 - 4.5 Nm

Page 270

Ø30 mm 0.07 - 0.2 Nm

Page 271

Ø32 mm 0.75 - 6.0 Nm

Ø38 mm

Page 282

0.1 - 0.6 Nm

Spindle Drive Ø32 mm Page 301-303

Spur Gearhead

**Planetary Gearhead** 

Page 272/273/276

Spur Gearhead

20.5 N

13

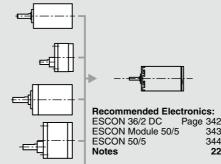
- Max. axial load (dynamic) Max. force for press fits (static) 75 N
- 28 Max. radial load, 5 mm from flange

# Other specifications

- Number of pole pairs
- Number of commutator segments
- Weight of motor CLL = Capacitor Long Life

Values listed in the table are nominal. Explanation of the figures on page 79.

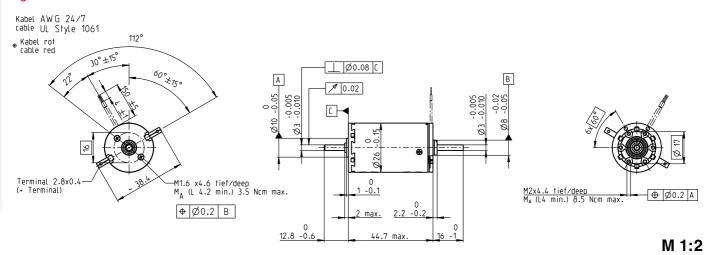
Ball bearings in place of sleeve bearings Without CLL

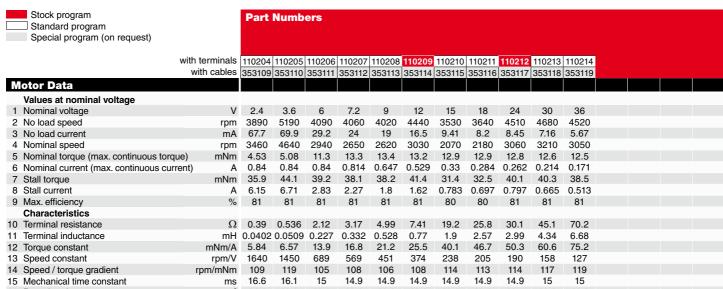


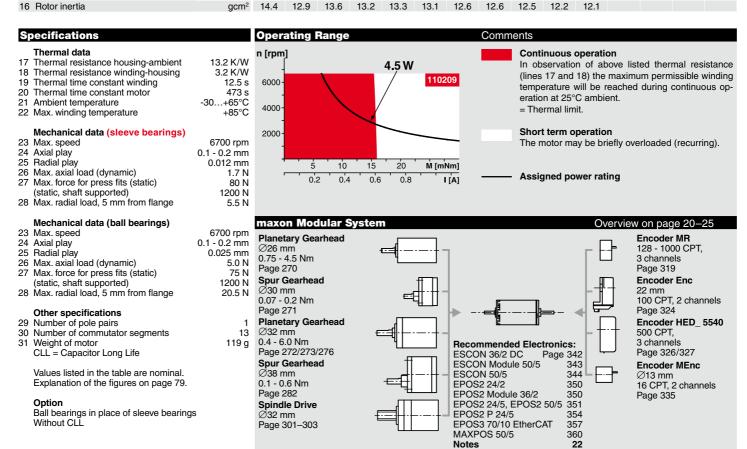
maxon DC motor 135 May 2014 edition / subject to change

# A-max 26 Ø26 mm, Precious Metal Brushes CLL, 4.5 Watt

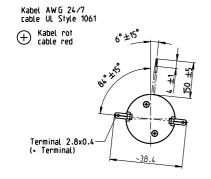
# **High Power**

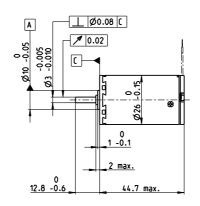


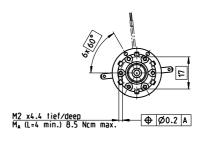




# A-max 26 Ø26 mm, Graphite Brushes, 6 Watt







# M 1:2

Number of commutator segments

Values listed in the table are nominal.

Explanation of the figures on page 79.

Sleeve bearings in place of ball bearings

Weight of motor

Option

13

**Planetary Gearhead** 

Page 272/273/276

Spur Gearhead

Ø32 mm 0.4 - 6.0 Nm

Ø38 mm

Page 282 Spindle Drive Ø32 mm Page 301-303

0.1 - 0.6 Nm

Stock program **Part Numbers** Standard program Special program (on request) with terminals 110923 110924 110925 110926 110927 110928 110929 110930 110931 110932 110933 110934 with cables 353132 353133 353134 353135 340503 353136 353137 353138 353139 353140 353141 353605 **Motor Data** Values at nominal voltage Nominal voltage 9 12 12 18 18 24 30 36 42 48 10500 10300 7950 No load speed rpm 9790 8510 8380 7510 8680 8890 8500 8230 6280 No load current mΑ 121 106 60.2 39.4 34.2 31 27.7 25.5 20.1 16.5 10.3 Nominal speed rpm 8580 8840 8510 6210 5890 5000 6050 5250 6350 5950 5630 3590 Nominal torque (max. continuous torque) mNm 6.67 7.91 11 13.6 14.5 14.6 13.7 13.4 14.1 14.1 13.9 13.8 0.467 Nominal current (max. continuous current) 1.08 1.08 1.08 1.08 0.755 0.679 0.554 0.498 0.373 0.305 0.203 Stall torque mNm 54.6 51.4 63.4 50.9 49.4 44 45.7 39.8 49.8 47.6 44.6 32.9 8 Stall current 7.89 6.36 5.79 3.84 2.45 1.96 1.76 1.41 1.57 1.2 0.931 0.461 Α 9 Max. efficiency % 74 76 79 77 76 76 76 76 76 Characteristics 10 Terminal resistance Ω 0.912 1.41 2.07 3.13 7.36 9.19 13.6 17 19.1 30.1 45.1 104 Terminal inductance mΗ 0.101 0.138 0.254 0.372 0.861 1.07 1.42 1.69 2.13 3.35 4.85 10.8 11 mNm/A 12 Torque constant 6.92 8.07 13.3 20.2 22.5 25.9 28.3 31.7 39.8 47.9 11 71.4 13 Speed constant rpm/V 1380 1180 872 473 425 368 338 240 199 720 301 134 14 Speed / torque gradient 182 207 165 170 173 174 193 181 188 195 rpm/mNm 204 181 15 Mechanical time constant 23.5 23.7 23.4 23.5 23.6 23.6 23.8 24 23.8 23.8 23.9 24.1 ms

### 16 Rotor inertia qcm<sup>2</sup> 12.3 10.9 13.2 11.2 12.5 12.5 13.1 13 11.8 12.2 11.8 **Specifications** Operating Range Comments Thermal data n [rpm] 13.2 K/W Thermal resistance housing-ambient In observation of above listed thermal resistance 6.0 W Thermal resistance winding-housing 3.2 K/W (lines 17 and 18) the maximum permissible winding 10000 110927 19 Thermal time constant winding 11.7 s temperature will be reached during continuous op-Thermal time constant motor 20 423 s 8000 eration at 25°C ambient. -30...+85°C Ambient temperature = Thermal limit. 6000 22 Max. winding temperature +125°C 4000 Mechanical data (ball bearings) Short term operation 23 Max. speed 10400 rpm The motor may be briefly overloaded (recurring). 24 Axial play 0.1 - 0.2 mm Radial play 0.025 mm 20 10 15 M [mNm] Max. axial load (dynamic) 5 N Assigned power rating 8.0 1.2 1 [A] 27 Max. force for press fits (static)28 Max. radial load, 5 mm from flange 75 N 20.5 N Mechanical data (sleeve bearings) maxon Modular System 23 Max. speed 10400 rpm Overview on page 20-25 24 Axial play 0.1 - 0.2 mm Planetary Gearhead 0.012 mm 1.7 N 25 Radial play Ø26 mm Max. axial load (dynamic) 0.75 - 4.5 Nm Max. force for press fits (static) 80 N Page 270 28 Max. radial load, 5 mm from flange 5.5 N Spur Gearhead Other specifications Ø30 mm 0.07 - 0.2 Nm Number of pole pairs Page 271

maxon DC motor 137 May 2014 edition / subject to change

Recommended Electronics: ESCON 36/2 DC Page 34

ESCON Module 50/5

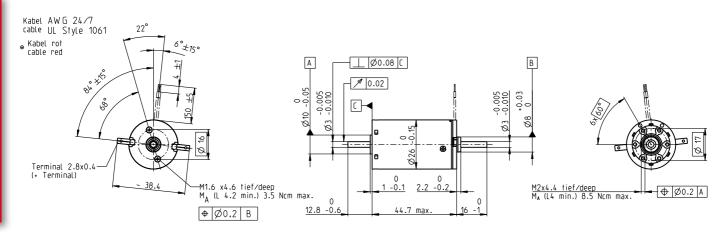
ESCON 50/5

Notes

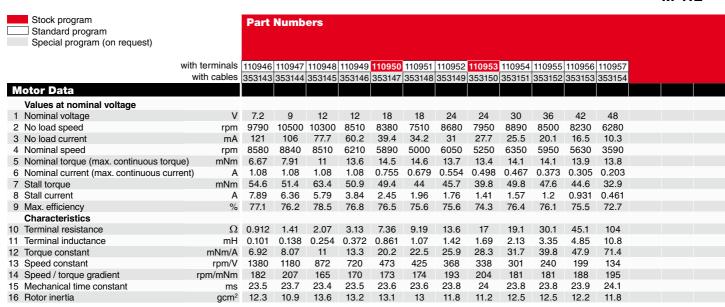
Page 342

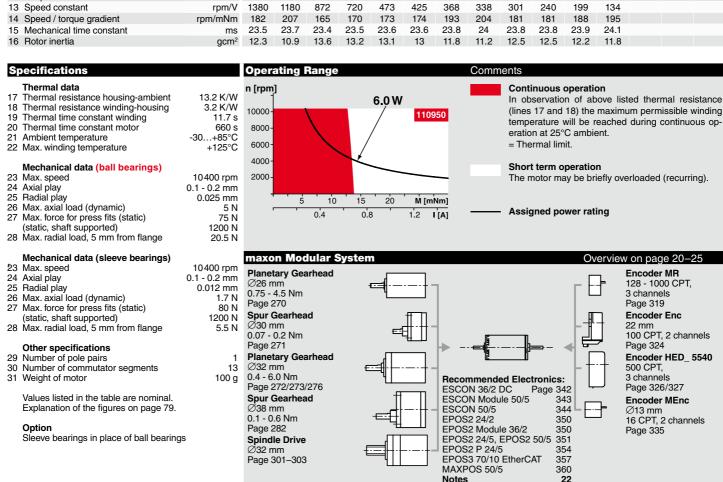
22

# A-max 26 Ø26 mm, Graphite Brushes, 6 Watt



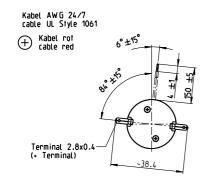
M 1:2

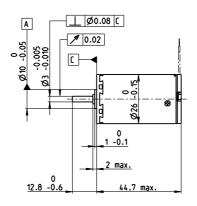




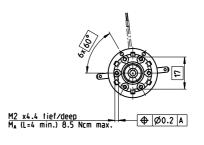
# **A-max 26** Ø26 mm, Graphite Brushes, 11 Watt

# **High Power**





**Part Numbers** 

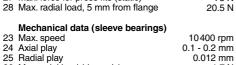


M 1:2

Stock program Standard program Special program (on request)

wit	h terminals	110935	110936	110937	110938	110939	110940	110941	110942	110943	110944	110945		
,	with cables	139852	353166	353167	353168	353169	206344	353171	314214	202893	353174	353175		
Motor Data														
Values at nominal voltage														
1 Nominal voltage	V	6	7.2	12	15	18	24	30	36	42	48	48		
2 No load speed	rpm	9740	10400	8190	8450	8040	8890	7050	7280	7880	7470	6010		
3 No load current	mA	143	130	57	47.5	37.1	31.7	18.9	16.4	15.5	12.7	9.66		
4 Nominal speed	rpm	9210	9700	6720	6620	6080	6910	5000	5230	5840	5390	3900		
5 Nominal torque (max. continuous torque)	mNm	5.48	6.26	14.2	17.4	18.7	18.4	18.2	18.2	18.1	17.8	17.9		
6 Nominal current (max. continuous current)	) A	1.08	1.08	1.08	1.08	0.919	0.749	0.47	0.404	0.373	0.305	0.247		
7 Stall torque	mNm	102	96.4	80.2	80.5	77.1	83.3	63	65.2	70.3	64.5	51.4		
8 Stall current	Α	17.4	14.7	5.79	4.8	3.64	3.26	1.57	1.4	1.4	1.06	0.684		
9 Max. efficiency	%	83	82	81	81	81	82	80	80	80	80	78		
Characteristics														
10 Terminal resistance	Ω	0.345	0.49	2.07	3.13	4.94	7.36	19.1	25.8	30.1	45.1	70.2		
11 Terminal inductance	mH	0.0402	0.0509	0.227	0.333	0.529	0.77	1.9	2.58	2.99	4.34	6.68		
12 Torque constant	mNm/A	5.84	6.57	13.9	16.8	21.2	25.5	40.1	46.7	50.3	60.6	75.2		
13 Speed constant	rpm/V	1640	1450	689	569	451	374	238	205	190	158	127		
14 Speed / torque gradient	rpm/mNm	96.6	109	103	106	105	108	113	113	113	117	119		
15 Mechanical time constant	ms	14.6	14.7	14.6	14.7	14.7	14.7	14.9	14.9	14.9	15	15		
16 Rotor inertia	gcm <sup>2</sup>	14.4	12.9	13.6	13.2	13.3	13.1	12.5	12.6	12.5	12.2	12.1		

### **Specifications** Thermal data 13.2 K/W Thermal resistance housing-ambient 18 Thermal resistance winding-housing 3.2 K/W 19 Thermal time constant winding 13.8 s 473 s 20 Thermal time constant motor -30...+85°C Ambient temperature 22 Max. winding temperature +125°C Mechanical data (ball bearings) 23 Max. speed 10400 rpm 24 Axial play 0.1 - 0.2 mm Radial play 0.025 mm 26 Max. axial load (dynamic) 5 N 27 Max. force for press fits (static) 28 Max. radial load, 5 mm from flange 75 N



### 24 Axial play 0.012 mm 1.7 N 25 Radial play 26 Max. axial load (dynamic) Max. force for press fits (static) 80 N 28 Max. radial load, 5 mm from flange 5.5 N

13

# Other specifications

29 Number of pole pairs

30 Number of commutator segments

31 Weight of motor

Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

Sleeve bearings in place of ball bearings

# **Operating Range** n [rpm] 10000 8000 6000 4000 2000 15 10 M [mNm] 0.4 0.6 I [A]

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

Comments

# Short term operation

The motor may be briefly overloaded (recurring).

Assigned power rating

# maxon Modular System **Planetary Gearhead** Ø26 mm 0.75 - 4.5 Nm Page 270 Spur Gearhead Ø30 mm 0.07 - 0.2 Nm Page 271 **Planetary Gearhead**

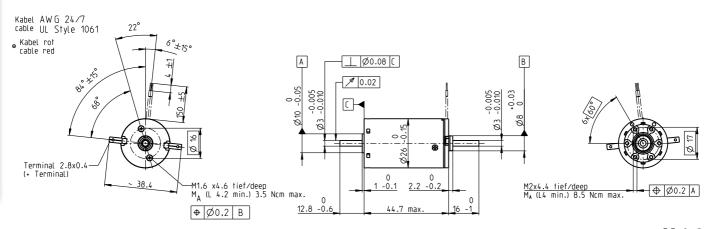
Ø32 mm 0.4 - 6.0 Nm Recommended Electronics: ESCON 36/2 DC Page 34 Page 272/273/276 Page 342 Spur Gearhead ESCON Module 50/5 Ø38 mm ESCON 50/5 ESCON 70/10 0.1 - 0.6 Nm Page 282 Notes **Spindle Drive** Ø32 mm Page 301–303

Overview on page 20-25

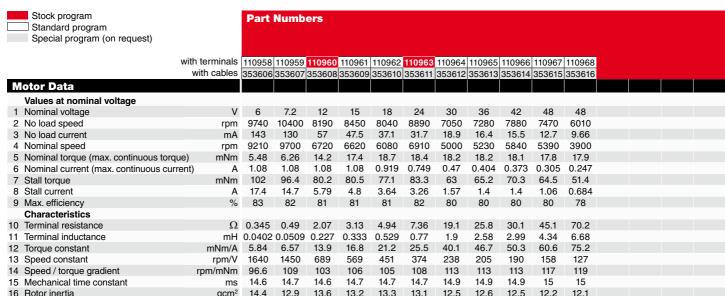
maxon DC motor 139 May 2014 edition / subject to change

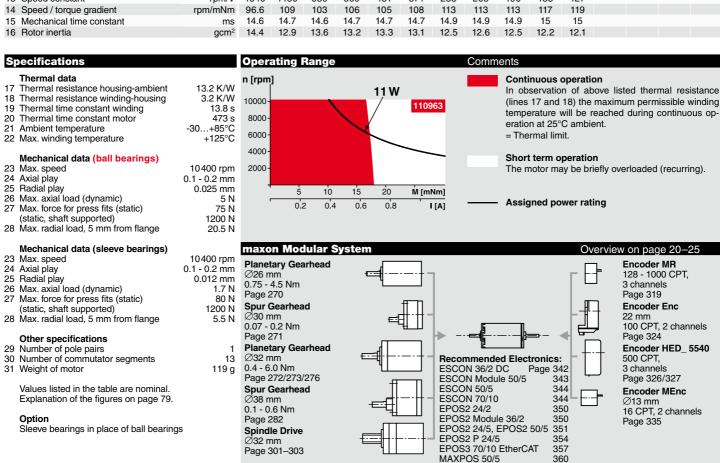
# A-max 26 Ø26 mm, Graphite Brushes, 11 Watt

# **High Power**



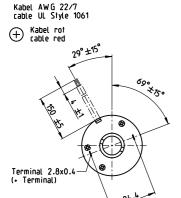
M 1:2





Notes

# **A-max 32** Ø32 mm, Graphite Brushes, 15 Watt

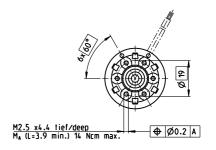


Ø0.08 C

Ø0.08 C

Ø0.02

Ø0.0



M 1:2

Stock program
Standard program
Special program (on request)

with terminals 236643 236644 236645 236646 236647 236648 236649 236650 with cables 353184 353185 353186 353187 353188 353189 353180 353190 353191

**Part Numbers** 

VVI	ui terriiriais	230043	230044	230045	230040	230047	230040	230049	230000				
	with cables	353184	353185	353186	353187	353188	353189	353190	353191				
Motor Data													
Values at nominal voltage													
Nominal voltage	V	6	9	12	18	24	30	36	48				
2 No load speed	rpm	5870	4940	4680	5280	5930	5870	5830	3870				
3 No load current	mA	154	83.5	58.6	44.9	38.7	30.6	25.3	11.8				
4 Nominal speed	rpm	4110	3090	2920	3590	4210	4160	4100	2090				
5 Nominal torque (max. continuous torque)	mNm	36.5	35	37.2	38.3	37.3	37.5	37.1	37				
6 Nominal current (max. continuous current	) A	3.95	2.13	1.6	1.23	1.01	0.806	0.661	0.328				
7 Stall torque	mNm	127	95.3	101	122	130	130	127	81.6				
8 Stall current	Α	13.2	5.58	4.19	3.78	3.42	2.7	2.17	0.7				
9 Max. efficiency	%	78	77	77	79	80	80	80	76				
Characteristics													
0 Terminal resistance	Ω	0.454	1.61	2.86	4.76	7.03	11.1	16.6	68.6				
1 Terminal inductance	mH	0.0657	0.209	0.416	0.739	1.04	1.66	2.43	9.71				
12 Torque constant	mNm/A	9.58	17.1	24.1	32.2	38.2	48.2	58.3	117				
13 Speed constant	rpm/V	996	559	396	297	250	198	164	81.9				
14 Speed / torque gradient	rpm/mNm	47.2	52.8	47	44	46	45.6	46.6	48.2				
15 Mechanical time constant	ms	21.9	21.7	21.4	21.3	21.3	21.3	21.4	21.5				
6 Rotor inertia	gcm <sup>2</sup>	44.2	39.2	43.5	46.2	44.2	44.6	43.8	42.6				

# Thermal data 17 Thermal resistance housing-ambient 18 Thermal resistance winding-housing 19 Thermal time constant winding 20 Thermal time constant motor 21 Ambient temperature 22 Max. winding temperature Wechanical data (ball bearings) 23 Max. speed 7.5 K/W 2.1 K/W 2.1 K/W 2.1 K/W 2.2 K/W 2.3 K/W 2.4 K/W 2.5 K/W 2.5 K/W 2.6 K/W 2.6 K/W 2.6 K/W 2.7 K/W 2.7 K/W 2.7 K/W 2.7 K/W 2.8 K/W 2.9 K/W 2.8 K/W 2

Mechanical data (Dan Dean	ngs)
23 Max. speed	6000 rpm
24 Axial play	0.12 - 0.22 mm
25 Radial play	0.025 mm
26 Max. axial load (dynamic)	7.6 N
27 Max. force for press fits (stati-	c) 110 N
28 Max. radial load, 5 mm from t	flange 32 N

# Mechanical data (sleeve bearings)

23	Max. speed	6000 rpm
24	Axial play	0.12 - 0.22 mm
25	Radial play	0.012 mm
26	Max. axial load (dynamic)	5.0 N
27	Max. force for press fits (static)	110 N
28	Max. radial load, 5 mm from flange	10.5 N
	<del>-</del>	

# Other specifications

29 Number of pole pairs 1
30 Number of commutator segments 13
31 Weight of motor 211 g

Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

Sleeve bearings in place of ball bearings

# Operating Range n [rpm] 6000 4000200010 20 30 40 50 M [mNm] 0.5 1.0 1.5 I [A]

# Continuous operation

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

Comments

# Short term operation

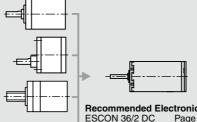
The motor may be briefly overloaded (recurring).

Overview on page 20-25

Assigned power rating

# maxon Modular System Planetary Gearhead

Ø32 mm
0.75 - 6.0 Nm
Page 272–278
Spur Gearhead
Ø38 mm
0.1 - 0.6 Nm
Page 282
Spindle Drive
Ø32 mm
Page 301–303



 Recommended Electronics:

 ESCON 36/2 DC
 Page 342

 ESCON Module 50/5
 343

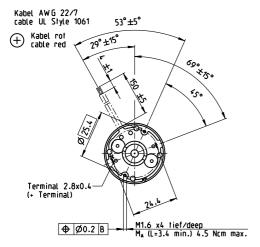
 ESCON 50/5
 344

 ESCON 70/10
 344

 Notes
 22

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# A-max 32 Ø32 mm, Graphite Brushes, 15 Watt



\_\_\_ Ø0.08 C A **9** 0.02 Ø13 -0.06 **C** -0.005 **⊕** Ø 19 M2.5 x4.4 tief/deep M<sub>A</sub> (L=3.9 min.) 14 Ncm max. **⊕** Ø0.2 A 0 8.5 -0.5 2.3 max. 0 19.3 -1.2 20.6 -0.6 61.5 max. M 1:2

Verlegung der Kabel im Buerstendeckel nicht dargestellt! Cable routing not shown inside brush cover!

Stock program ☐ Standard program Special program (on request)

**Part Numbers** 

with terminals 236651 236652 236653 236654 236655 236656 236657 236658

		with cables	353220	353221	353222	353223	353224	353225	353226	353227		
V	otor Data											
	Values at nominal voltage											
1	Nominal voltage	V	6	9	12	18	24	30	36	48		
2	No load speed	rpm	5870	4940	4680	5280	5930	5870	5830	3870		
3	No load current	mA	154	83.5	58.6	44.9	38.7	30.6	25.3	11.8		
4	Nominal speed	rpm	4110	3090	2920	3590	4210	4160	4100	2090		
5	Nominal torque (max. continuous torque)	mNm	36.5	35	37.2	38.3	37.3	37.5	37.1	37		
6	Nominal current (max. continuous current	) A	3.95	2.13	1.6	1.23	1.01	0.806	0.661	0.328		
7	Stall torque	mNm	127	95.3	101	122	130	130	127	81.6		
8	Stall current	Α	13.2	5.58	4.19	3.78	3.42	2.7	2.17	0.7		
9	Max. efficiency	%	78	77	77	79	80	80	80	76		
	Characteristics											
10	Terminal resistance	Ω	0.454	1.61	2.86	4.76	7.03	11.1	16.6	68.6		
11	Terminal inductance	mH	0.0657	0.209	0.416	0.739	1.04	1.66	2.43	9.71		
12	Torque constant	mNm/A	9.58	17.1	24.1	32.2	38.2	48.2	58.3	117		
13	Speed constant	rpm/V	996	559	396	297	250	198	164	81.9		
14	Speed / torque gradient	rpm/mNm	47.2	52.8	47	44	46	45.6	46.6	48.2		
15	Mechanical time constant	ms	21.9	21.7	21.4	21.3	21.3	21.3	21.4	21.5		
16	Rotor inertia	gcm <sup>2</sup>	44.2	39.2	43.5	46.2	44.2	44.6	43.8	42.6		

### **Specifications** Thermal data 7.5 K/W Thermal resistance housing-ambient Thermal resistance winding-housing 2.1 K/W 19 Thermal time constant winding 17.8 s Thermal time constant motor 791 s -20...+85°C Ambient temperature Max. winding temperature +125°C

	Mechanical data (ball bearings)	
	Max. speed	6000 rpm
24	Axial play	0.12 - 0.22 mm
25	Radial play	0.025 mm
26	Max. axial load (dynamic)	7.6 N
27	Max. force for press fits (static)	110 N
	(static, shaft supported)	2000 N
28	Max. radial load, 5 mm from flange	32 N

# **Operating Range** n [rpm] 6000 4000 2000 20 30 M [mNm] 1.5 I[A]

Planetary Gearhead

Spur Gearhead Ø38 mm

0.1 - 0.6 Nm

Spindle Drive Ø32 mm

Page 301-303

Page 282

Ø32 mm 0.75 - 6.0 Nm Page 272–277

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

Comments

# Short term operation

The motor may be briefly overloaded (recurring).

Assigned power rating

344

350

357 360

# Mechanical data (sleeve bearings)

23	Max. speed	6000 rpm
24	Axial play	0.12 - 0.22 mm
25	Radial play	0.012 mm
26	Max. axial load (dynamic)	5.0 N
27	Max. force for press fits (static)	110 N
	(static, shaft supported)	2000 N
28	Max. radial load, 5 mm from flange	10.5 N
	=	

# Other specifications

29 Number of pole pairs	1
30 Number of commutator segments	13
31 Weight of motor	211 g

Values listed in the table are nominal. Explanation of the figures on page 79

# Option

Sleeve bearings in place of ball bearings

# maxon Modular System Overview on page 20-25 Recommended Electronics: ESCON 36/2 DC ESCON Module 50/5 343 ESCON 50/5 344

ESCON 70/10

EPOS2 P 24/5 EPOS3 70/10 EtherCAT MAXPOS 50/5

Notes

EPOS2 Module 36/2 350 EPOS2 24/5, EPOS2 50/5 351

EPOS2 24/2

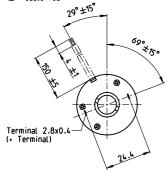
**Encoder MR** 256 - 1024 CPT, 3 channels Page 320 Encoder HED\_ 5540 500 CPT. 3 channels Page 326/327

# A-max 32 Ø32 mm, Graphite Brushes, 20 Watt

# **High Power**

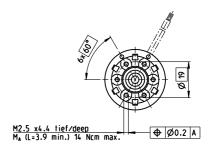








\_\_\_ Ø0.08 C Α **9** 0.02 -0.005 Ø13 ğ <del>(B)</del> 0 7.1 -0.6 0 1 -0.1 2.3 max. 62.9 max



Stock program Standard program Special program (on request)

with terminals 236659 236660 236661 236662 236663 236664 236665

**Part Numbers** 

	ii terriiiiais											
	with cables	353230	353231	353232	262500	341970	353233	353234				
Motor Data												ı
Values at nominal voltage												
1 Nominal voltage	V	6	9	12	24	30	36	42				
2 No load speed	rpm	4880	5000	4670	6460	6160	5860	5650				
3 No load current	mA	123	84.2	58.2	42.8	32.3	25.3	20.8				
4 Nominal speed	rpm	3400	3480	3170	5060	4740	4430	4210				
5 Nominal torque (max. continuous torque)	mNm	44.5	43.1	44	45.5	45.1	45.4	45				
6 Nominal current (max. continuous current	) A	3.96	2.62	1.87	1.33	1.01	0.804	0.659				
7 Stall torque	mNm	153	146	140	212	197	189	178				
8 Stall current	Α	13.2	8.57	5.77	6.02	4.27	3.24	2.54				
9 Max. efficiency	%	80	81	81	84	83	83	83				
Characteristics												
0 Terminal resistance	Ω	0.454	1.05	2.08	3.99	7.02	11.1	16.6				
11 Terminal inductance	mH	0.0601	0.13	0.264	0.556	0.954	1.52	2.22				
12 Torque constant	mNm/A	11.6	17	24.3	35.2	46.1	58.2	70.4				
13 Speed constant	rpm/V	825	562	394	271	207	164	136				
14 Speed / torque gradient	rpm/mNm	32.4	34.8	33.8	30.8	31.6	31.3	31.9				
15 Mechanical time constant	ms	15	14.9	14.7	14.6	14.6	14.6	14.7				
16 Rotor inertia	gcm <sup>2</sup>	44.2	40.8	41.7	45.3	44.2	44.6	43.8				

### **Specifications** Thermal data 7.5 K/W Thermal resistance housing-ambient 18 Thermal resistance winding-housing 2.1 K/W 19 Thermal time constant winding 17.8 s 521 s Thermal time constant motor -20...+85°C Ambient temperature 22 Max. winding temperature +125°C Mechanical data (ball bearings) 23 Max. speed 6000 rpm 0.12 - 0.22 mm 24 Axial play



# Mechanical data (sleeve bearings)

23 Max. speed	6000 rpm
24 Axial play	0.12 - 0.22 mm
25 Radial play	0.012 mm
26 Max. axial load (dynamic)	5 N
27 Max. force for press fits (static)	110 N
28 Max. radial load, 5 mm from flange	10.5 N

# Other specifications

Number of pole pairs Number of commutator segments 13 Weight of motor

Values listed in the table are nominal. Explanation of the figures on page 79.

# Option

Sleeve bearings in place of ball bearings

# **Operating Range** n [rpm] 20 W 236663 4000 2000 40 60 M [mNm] 1.0 1.5

In observation of above listed thermal resistance (lines 17 and 18) the maximum permissible winding temperature will be reached during continuous operation at 25°C ambient.

= Thermal limit.

Comments

# Short term operation

The motor may be briefly overloaded (recurring).

Overview on page 20-25

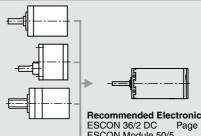
Assigned power rating

# maxon Modular System **Planetary Gearhead** Ø32 mm

0.75 - 6.0 Nm Page 272–277 Spur Gearhead Ø38 mm

Page 282 Spindle Drive ∅32 mm Page 301-303

0.1 - 0.6 Nm

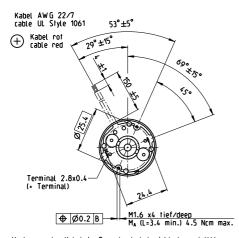


Recommended Electronics: ESCON 36/2 DC Page 34 Page 342 ESCON Module 50/5 ESCON 50/5 ESCON 70/10 Notes

maxon DC motor 143 May 2014 edition / subject to change

# A-max 32 Ø32 mm, Graphite Brushes, 20 Watt

# **High Power**



\_\_\_ Ø0.08 C **/** 0.02 Α Ø13 -0.05 Ø13 -0.06 **C** -0.005 ₩ Ø35 0 1.8 -0.1 0 1 -0.1 M2.5 x4.4 tief/deep M<sub>A</sub> (L=3.9 min.) 14 Ncm max. ⊕ Ø0.2 A 0 8.5 -0.5 2.3 max. 19.3 -1.2 61.5 max. M 1:2

Verlegung der Kabel im Buerstendeckel nicht dargestellt! Cable routing not shown inside brush cover!

Stock program ☐ Standard program

Special program (on request)

**Part Numbers** 

Ø32 mm

0.75 - 6.0 Nm

Page 272-277

0.1 - 0.6 Nm

Spindle Drive ∅32 mm

Page 301-303

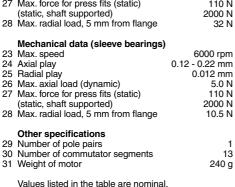
Page 282

Spur Gearhead Ø38 mm

with terminals 236666 236667 236668 236669 236670 236671 236672

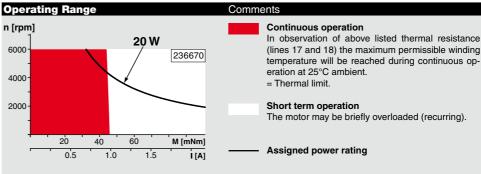
	'	with cables	353236	353237	301030	353239	353240	353241	353242				
V	otor Data												
	Values at nominal voltage												
1	Nominal voltage	V	6	9	12	24	30	36	42				
2	No load speed	rpm	4880	5000	4670	6460	6160	5860	5650				
3	No load current	mA	123	84.2	58.2	42.8	32.3	25.3	20.8				
4	Nominal speed	rpm	3400	3480	3170	5060	4740	4430	4210				
5	Nominal torque (max. continuous torque)	mNm	44.5	43.1	44	45.5	45.1	45.4	45				
6	Nominal current (max. continuous current)	) A	3.96	2.62	1.87	1.33	1.01	0.804	0.659				
7	Stall torque	mNm	153	146	140	212	197	189	178				
8	Stall current	Α	13.2	8.57	5.77	6.02	4.27	3.24	2.54				
9	Max. efficiency	%	80	81	81	84	83	83	83				
	Characteristics												
10	Terminal resistance	Ω	0.454	1.05	2.08	3.99	7.02	11.1	16.6				
11	Terminal inductance	mH	0.0601	0.13	0.264	0.556	0.954	1.52	2.22				
12	Torque constant	mNm/A	11.6	17	24.3	35.2	46.1	58.2	70.4				
13	Speed constant	rpm/V	825	562	394	271	207	164	136				
14	Speed / torque gradient	rpm/mNm	32.4	34.8	33.8	30.8	31.6	31.3	31.9				
15	Mechanical time constant	ms	15	14.9	14.7	14.6	14.6	14.6	14.7				
16	Rotor inertia	gcm <sup>2</sup>	44.2	40.8	41.7	45.3	44.2	44.6	43.8				

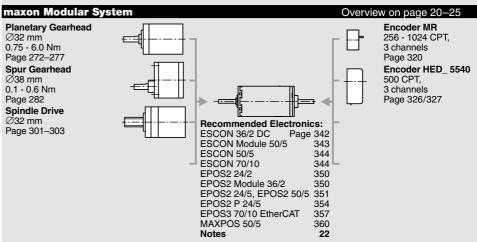
### **Specifications** Thermal data 7.5 K/W Thermal resistance housing-ambient Thermal resistance winding-housing 2.1 K/W 19 Thermal time constant winding 17.8 s Thermal time constant motor 521 s -20...+85°C Ambient temperature Max. winding temperature +125°C Mechanical data (ball bearings) Max. speed 6000 rpm 0.12 - 0.22 mm 24 Axial play Radial play 0.025 mm Max. axial load (dynamic) Max. force for press fits (static) (static, shaft supported) 7.6 N 110 N 2000 N Max. radial load, 5 mm from flange 32 N Mechanical data (sleeve bearings) Planetary Gearhead



Explanation of the figures on page 79

Sleeve bearings in place of ball bearings





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Option