

# Digital Up/Down Converter (DDC/DUC) for WiMAX Systems

May 2008 Reference Design RD1036

#### Introduction

Digital Up Converters (DUC) and Digital Down Converters (DDC) are widely used in communication systems for converting the sample rate of signals. Digital up conversion is required when a signal is translated from baseband to intermediate frequency (IF) band. Digital down conversion happens when a signal is converted from intermediate frequency band to baseband. DUCs and DDCs typically include frequency shifting using mixers, in addition to sampling rate conversion. The structure of a DUC or DDC depends mainly on the conversion ratio that is required. For WiMAX (Worldwide Interoperability for Microwave Access) systems, the conversion ratio is typically in the order of 8 to 10. For such low conversion rates, the DUC or the DDC is constructed using FIR filters only. If the required conversion ratio is much higher, a cascaded integrator-comb (CIC) filter is used in the DDC/DUC structure.

Lattice's DUC/DDC reference design addresses the 10 MHz bandwidth channels for Wireless-MAN or Wireless-HUMAN PHY for WiMAX systems. An IF sampling frequency of 89.6 MHz is used for this reference design.

The DUC and DDC reference design packages requires the Lattice FIR (Finite Impulse Response) and NCO (Numerically Controlled Oscillator) ispLeverCore™ Intellectual Property Cores (IPs). If the FIR or NCO cores have not already been installed locally using the IPexpress™ tool, do that first before attempting to use this reference design. The FIR and NCO cores need not be configured within IPexpress for use in the reference design. The reference design will automatically configure them as needed. As with all ispLeverCores, a free evaluation period on FPGA hardware is provided.

Because this reference design uses standard ispLeverCore IP Cores it is also restricted to any limitations of the IP. If used with the free IP core evaluation, please note that a hardware timeout of about 4 hours is implemented in the IP Cores. Further use of the IP Cores after timeout requires purchase of a license or the reprogramming of the FPGA. Purchased IP with a properly installed license file will not have timeout restrictions.

#### **Features**

- · Compliant with the WiMAX transmit spectral mask
- Complex DDC/DUC (I and Q channels) for sampling frequency of 89.6 MHz
- 18-bit data and coefficient widths, with pre-determined coefficient values
- Includes evaluation test bench and scripts for simulation and implementation
- · Includes scripts to create IPs and simulation libraries
- · Self-checking test bench with programs to generate golden output
- Verilog source code is provided to enable customization the design

## **WiMAX Requirements**

The DUC/DDC reference design is designed to be used in WiMAX applications. The transmit spectral mask for WiMAX is defined in IEEE 802.16-2004 standard [1] and reproduced below in Figure 1. The corner frequencies for the 10 and 20 MHz bands are shown in Table 1. The interpolation and decimation filters for the DUC and DDC respectively are designed to satisfy the WiMAX spectral mask shown in Figure 1.

Figure 1. Transmit Spectral Mask for WiMAX

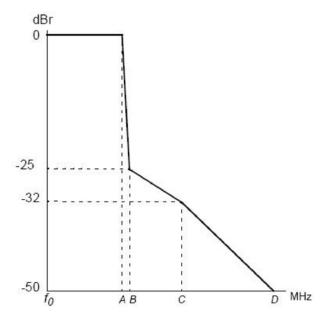


Table 1. Transmit Spectral Mask Parameters

Channelization (MHz)	А	В	С	D
20	9.5	10.9	19.5	29.5
10	4.75	5.45	9.75	14.75

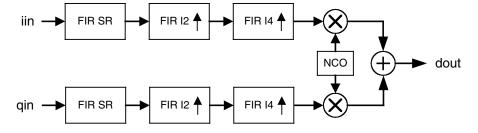
# **Functional Description**

The DUC is described first in detail followed by the DDC. Since there are lots of similarities between DUC and DDC, explanation of the common theory is covered in the DUC section and omitted in the DDC section.

### **Digital Up Converter**

Digital up converter (DUC) translates the base band signal to a higher frequency band. This is done by first upsampling the base band signal to the required sampling frequency and then mixing it with a high frequency carrier. A functional block diagram of the DUC is given in Figure 2.

Figure 2. Functional Block Diagram of the DUC



The DUC has two identical paths, one for the I-input and the other for the Q-input. For this reason, it is also referred to as a complex DUC. The base band signal is first up-sampled to the IF frequency of 89.6 Msps before mixing with an NCO output to produce the spectrum centered around the desired modulation frequency. The sampling rate of the input signal is assumed to be 11.2 Msps. This signal has to be up-sampled by a factor of 8 to achieve a sampling rate of 89.6 Msps. This up-sampling can be done in many different ways. For example, there can be a single

interpolation filter that performs up-sampling by 8 or there can be a three interpolation filters connected in cascade, each performing an up-sampling by a factor of 2. For a FPGA implementation, smaller resource utilization is achieved by appropriately factoring the interpolation filters to more than one stage.

The WiMAX standard requires a very sharp transition band between 4.75 MHz and 5.45 MHz with an attenuation of at least 25 dB. The stop band attenuation for practical implementations is usually required to be much higher, in the order of 90 dB, for successful operation in interference prone situations. The interpolation filter therefore needs to have a sharp transition characteristic and high attenuation in the stop band. Such a filter will become expensive due its high number of taps and high sampling rate in which it operates. By splitting the interpolation filter into multiple stages, it is possible to achieve the same overall response using multiple filters with one having sharp transition characteristics and the others having progressively wider transition characteristics. The sharp transition realized using a filter with large number of taps can be positioned in the left end (low sampling rate end) of the filter chain to reduce the effective FPGA resources used up by the filter. The filters at the right end of the chain operate at high sampling rates, but they have a fewer number of taps due to their relatively wide transition band. The optimal partitioning of the up-sampling filter chain is beyond the scope of this document. In this design, the interpolation filter is realized using a three stage FIR filter chain consisting of a single-rate, sharp-transition FIR filter, an interpolation by 2 FIR filter and an interpolation by 4 FIR filter. In the figure above, the notations SR, I2 and I4 are used to represent single rate, interpolation by 2 and interpolation by 4 filters, respectively.

The first filter in the chain, FIR-SR, is a single-rate FIR filter that helps to achieve a sharp transition band. This filter is 111-tap symmetrical, single-rate FIR filter. The frequency response of this single rate filter is shown in Figure 3. The filters were designed using MATLAB's Filter Design Toolbox. The results shown are for a 17-bit data and 18-bit coefficients quantization settings.

Figure 3. Frequency Response for the Single-Rate FIR Filter

The second stage is an interpolating FIR with an interpolation factor of 2. This has a moderately sharp transition response and requires 63 taps. The frequency response for the interpolation by 2 filters is given in Figure 4. For this filter, the data and coefficients width are equal to 18 bits.

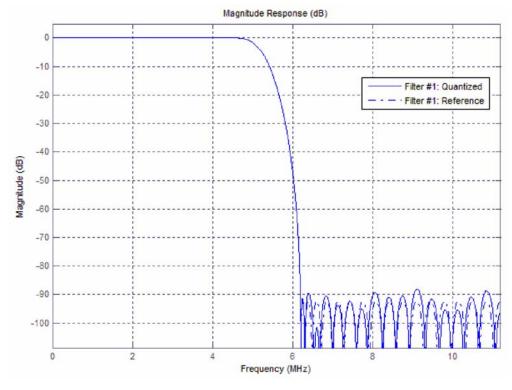


Figure 4. Frequency Response for the Interpolation by 2 FIR Filters

The third stage is a factor of 4 interpolation FIR filter whose transition band is very wide and is realized using 35 taps. The frequency response for this filter is shown in Figure 5 for 18-bits data and coefficients widths.

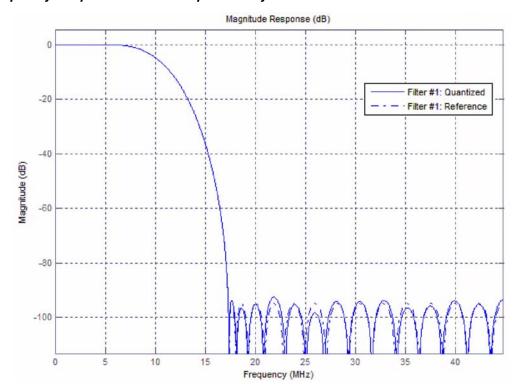


Figure 5. Frequency Response for the Interpolation by 4 FIR Filter

The three filters described above are cascaded to obtain the overall frequency response that satisfies the WiMAX transmit spectral mask requirements. Figure 6 shows the overall magnitude response with the WiMAX transmit spectral mask overlaid on it.

Magnitude Response (dB) Filter #1: Quantized Filter #1: Reference -20 -40 -60 Magnitude (dB) -100 -140-160 -200 10 15 20 25 Frequency (MHz)

Figure 6. Magnitude Response for the DUC FIR Filter Chain

The WiMAX standard requires that the pass band ripple for the FIR filter chain be less than 0.05 dB. As seen in Figure 7, the pass band ripple for this design is within the required range.

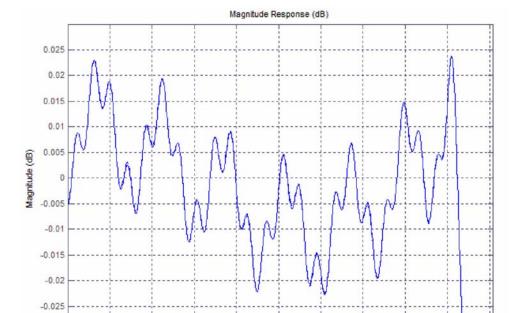


Figure 7. Passband Ripple for the DUC Filter Chain

2.5

Frequency (MHz)

3.5

4.5

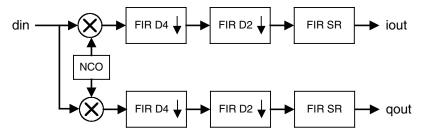
1.5

The up-sampled signal out of the last stage of the FIR filter is then mixed with the orthogonal sinusoidal outputs from an NCO: the sine and cosine components are multiplied with I and Q channels respectively. The outputs of the multipliers are added up to get the final DUC output.

#### **Digital Down Converter**

The digital down converter (DDC) performs the reverse function compared to that of a DUC. It converts a signal from the IF band to the base band. The DDC is built using a similar structure as that of the DUC, but it uses decimation filters instead of interpolation filters and they are connected in the reverse order compared to the DUC. A functional block diagram of the DDC is shown in Figure 8.

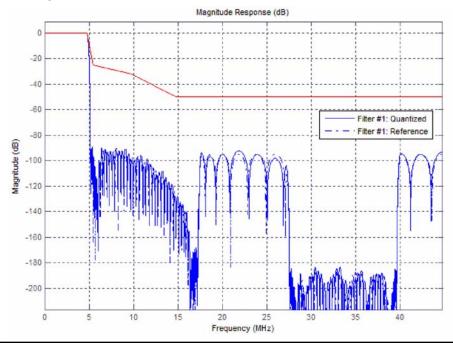
Figure 8. Functional Block Diagram of the DDC



As shown in Figure 8, the input signal is first mixed with the IF frequency sine and cosine outputs from the NCO. This creates multiply replicated base band frequency response spectrum. The filter chain that follows the mixer essentially reduces the sampling rate and performs low pass filtering to remove the spectral replications and to yield the correct base band spectrum. In the figure, the notations D4, D2 and SR are respectively used to denote decimation by 4, decimation by 2 and single rate filters, The first filter in the chain is a decimation by 4 FIR filter which reduces the sampling rate by 4 and performs low pass filtering. The pass band to stop band transition is not very sharp for this filter. The second stage is a decimation by 2 FIR filter with a moderate transition band. The final filter in the chain is a single rate low pass filter whose main function is to provide a sharp transition band, so the stipulation in the WiMAX transmit mask is complied with.

The frequency responses of the FIR filters are very similar to those in the DUC filter chain. The overall magnitude response of the DDC filter chain along with the WiMAX spectral mask is given in Figure 9.

Figure 9. Magnitude Response for the DDC FIR Filter Chain



## Implementation Description

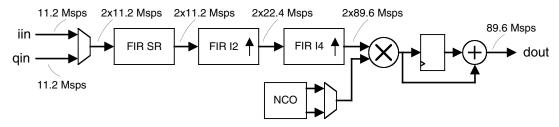
The DUC and DDC are implemented using a scheme that results in the best area utilization on FPGA devices. Since the filter chains in both I and Q channels are identical, the same set of filters can be time-multiplexed to accommodate both the channels. In this reference design, the sampling frequency is chosen to be 89.6 Msps and hence the time sharing of the filter chain between two channels requires the filters to operate at 179.2 Msps.

The DUC and DDC reference designs are built using Lattice's NCO version 2.3 and FIR Filter version 3.1 IP cores.

#### **Digital Up Converter**

The implementation diagram for the DUC is shown in Figure 10.

Figure 10. Implementation diagram for the DUC



The FIR filter chain consists of the following three FIR filters connected in cascade:

- 1. Single-rate FIR filter (FIR-SR)
- 2. Interpolation by 2 FIR filter (FIR-I2)
- 3. Interpolation by 4 FIR filter (FIR-I4)

The parameters for these filters are given in Table 2.

Table 2. Parameters for the FIR Filters in the DUC Filter Chain

Parameter	FIR-SR	FIR-I2	FIR-I4	
Number of channels	2	2	2	
Number of taps	111	63	35	
Filter type	Single rate	Interpolator	Interpolator	
Interpolation factor	_	2	4	
Symmetric coefficients	Yes	No	No	
Number of multipliers	7	8	9	
Input data type	Signed	Signed	Signed	
Input width	17	18	18	
Input binary point	15	16	16	
Coefficient data type	Signed	Signed	Signed	
Coefficient Width	18	18	18	
Coefficient binary point	17	17	17	
Output width	18	18	18	
Output binary points	14	15	15	
Overflow	Saturation	Saturation	Saturation	
Rounding	Convergent	Convergent	Convergent	

The inputs iin and qin are multiplexed and applied at the input of FIR-SR consistent with the chanin output of the FIR-SR IP. The output from FIR-SR is demultiplexed and routed to separate registers for each channel. This data is

then read out and multiplexed consistent with the chanin output from the second stage interpolation FIR filter (FIR-I2) and applied at the inputs of FIR-I2. The interpolated output from FIR-I2 has multiple interpolated samples available sequentially for each channel. However, the input to the two-channel interpolating FIR needs to be alternating between the two channels. Therefore the output of FIR-I2 needs to be properly interlaced before they are applied to the input of the next stage interpolation-by-4 FIR (FIR-I4). This is done by writing the FIR-I2 outputs to alternate addresses of a distributed memory block and reading them out sequentially into FIR-I4. The outputs of FIR-I4 are similarly interlaced using a distributed memory block before it is read out to the mixer.

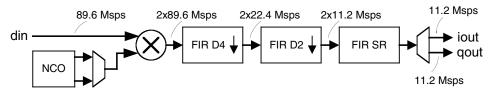
Due to the time-multiplexed nature of the I and Q data from the FIR filter chain, the mixer needs to multiply the filter chain output with the sine and cosine outputs during alternate cycles. The NCO is configured to have sine and cosine outputs, but made to operate at half the clock speed, i.e., 89.6 MHz. The sine and cosine outputs are multiplexed and applied to the multiplier inputs. Every two consecutive outputs of the multiplier are added together by using a register and using a clock enable on the adder.

The output from each of the filters in the filter chain becomes valid after a latency period. The final output from the DUC therefore has a latency which is the sum of the latencies of the individual IPs and the latencies of the memories between the IP instances. The output latency of the DUC is around 100 clock cycles.

## **Digital Down Converter**

The implementation diagram for the DDC is shown in Figure 11.

Figure 11. Implementation Diagram for the DDC



The FIR filter chain for the DDC consists of the following three FIR filters connected in cascade:

- 1. Decimation by 4 FIR filter (FIR-D4)
- 2. Decimation by 2 FIR filter (FIR-D2)
- 3. Single-rate FIR filter (FIR-SR)

The parameters for these filters are given in Table 3.

Table 3. Parameters for the FIR Filters in the DDC Filter Chain

Parameter	FIR-D4	FIR-D2	FIR-SR	
Number of channels	2	2	2	
Number of taps	35	63	111	
Filter type	Decimator	Decimator	Single rate	
Interpolation factor	4	2	-	
Symmetric coefficients	No	No	Yes	
Number of multipliers	9	8	7	
Input data type	Signed Signed		Signed	
Input width	18	18 18		
Input binary point	16	16 16		
Coefficient data type	Signed	Signed Signed		
Coefficient Width	18	18	18	
Coefficient binary point	19	18	17	
Output width	18	18	18	
Output binary points	16	15	14	
Overflow	Saturation	Saturation	Saturation	
Rounding	Convergent	Convergent	Convergent	

It must be noted that the FIR IP GUI does not allow specification of coefficients binary points greater than or equal to coefficients width. For these cases, the coefficients binary points can be limited to one less than the coefficient width and the difference is adjusted by correspondingly reducing the output binary points. For example, for FIR-D2, the coefficients width/points can be set to 18/17, instead of 18/18 and output width/points to 18/14 instead of 18/15.

The implementation scheme for the DDC is very similar to that of the DUC, but the glue logics between the IP blocks perform the reverse operation. The NCO output multiplexing scheme is the same as that for the DUC. The output of the multiplier has alternating data for the channels. They are de-interlaced using a distributed memory block to produce a stream of 4 samples of channel 0 followed by 4 samples of channel 1 as required by the decimation-by-4 FIR (FIR-D4). The output of FIR-D4 is also de-interlaced to obtain the inputs to the decimation-by-2 FIR (FIR-D2). The output of FIR-D2 is stored in separate registers for each channel and read out to the input of the single-rate FIR (FIR-SR) at the required sequence. The output of FIR-SR is demultiplexed and given out at iout and qout ports.

Similar to the DUC, the DDC also has an output latency of about 100 cycles.

## **Signal Descriptions**

The top-level interface diagrams for the DUC and the DDC are shown in Figures 12 and 13 respectively.

Figure 12. Interface Diagram for the DUC

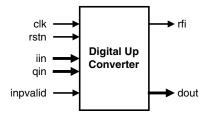
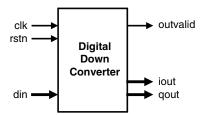


Figure 13. Interface Diagram for the DDC



A description of the Input/Output (I/O) ports for the DUC and the DDC reference designs are provided in Tables 4 and 5 respectively.

Table 4. Top Level I/O Interface for the DUC

Port	Bits	I/O	Description		
clk	1	I	System clock. This must be 2 times the sampling rate. In this case, it is 2x89.6MHz=179.2 MHz.		
rstn	1	I	System-wide active low reset. This input resets all the logic and IPs in the DUC design.		
inpvalid	1	I	Input valid. This signal must be asserted high to indicate a valid data on the iin and qin inputs.		
iin	17	Į.	I channel input data.		
qin	17	Į	Q channel input data.		
rfi	1	0	Ready for Input. This signal must be high when a valid input data is given at iin and qin inputs. The rfi signal can be directly used to drive the inpvalid input.		
dout	19	0	Output data from the DUC. The output data rate is half the clock rate. That is, a new output data comes out once every other clock cycle.		

Table 5. Top Level I/O Interface for the DDC

Port	Bits	I/O	Description	
clk	1	I	System clock. This must be 2 times the sampling rate. In this case, it is 2x89.6MHz=179.2 MHz.	
rstn	1	ı	System-wide active low reset. This input resets all the logic and IPs in the DDC rence design.	
din	18	I	Input data to the DDC.	
outvalid	1	0	Output valid. The output data at iout and qout are valid only when outvalid is high	
iout	18	0	I channel output data from the DDC. The output data rate is 1/16th of the clock rate. That is, a new output data comes out once every 16 clock cycles.	
qout	18	0	Q channel output data from the DDC. The output data rate is 1/16th of the clock That is, a new output data comes out once every 16 clock cycles.	

## **Timing Specifications**

The timing diagrams for the DUC and DDC systems are shown in Figures 14 and 15 respectively.

Figure 14. DUC Timing Diagram

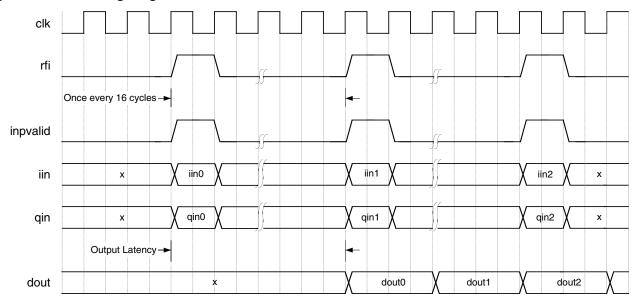
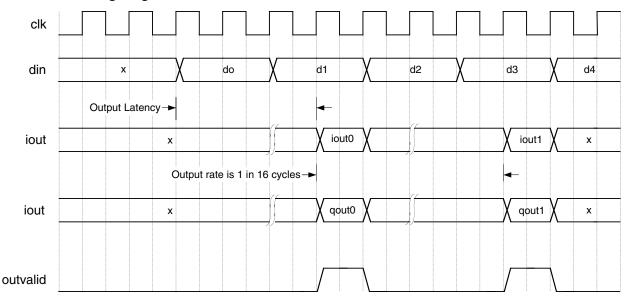


Figure 15. DDC Timing Diagram



# Verifying and Implementing the Reference Design

The DUC/DDC reference design packages contain all the necessary design files and scripts to generate, simulate and implement the reference designs. The filter design itself was done using MATLAB® and the parameter and coefficient files required for the reference design has been pre-generated and available in the package.

The reference design distribution has independent packages for the DUC and the DDC designs. Both the designs follow the following directory structure.

```
ct root>
|----document
|----impl
      |----synplicity
|----ips
      ----du(d)cnco
      |----firi(d)2
      ----firi(d)4
      |----firsr
|----scripts
|----sim
      |----modelsim
----software
      |----windows
             |----bin
             |----run
----src
----testbench
```

The document directory contains this user's guide and a readme text file with implementation information. The directory, 'impl' is where the Lattice ispLEVER® project and implementation files will reside. The directory "ips" contains all the IPs used in the reference design. For the DUC, the IPs NCO (under ducnco), FIR filter- single rate (under firsr), FIR filter- Interpolate by 2 (under firi2) and FIR filter- Interpolate by 4 (firi4) are available. For the DDC, the IPs NCO (under ddcnco), FIR filter- single rate (under firsr), FIR filter- Decimate by 2 (under fird2) and FIR filter- Decimate by 4 (firi4) are available. The directory, 'scripts' contains the scripts required for generating the IPs, creating simulation libraries for the IPs, creating test cases and generating implementation files. This folder also contains the top-level simulation script and the implementation project file. The 'sim' directory is setup for running the top-level simulation. The program files required to generate the expected output from the filter chain are available under the 'software' directory.

A master batch file called run\_duc.bat (or run\_ddc.bat) available under the project root directory serves as a push-button method to generate IPs, test cases and simulation files. The user needs to update the ispLEVER install directory path, ispLeverCore install directory path, ModelSim® executable path and the current project directory path before running this batch file. This batch file performs the following tasks:

- Creates the scripts required to generate the NCO and FIR IP configurations using IPexpress.
- Generates the NCO and FIR IP configurations using IPexpress flow.
- · Generates the ModelSim simulation work libraries for running the top level simulation.
- Runs the programs to generate the input stimulus and golden output data files
- Copies the required files to appropriate directories to run the top level simulation and to run the FPGA implementations.

After running the run\_duc.bat (or run\_ddc.bat) batch file, all the required configurations are generated and the design is ready for top level simulation and implementation. After the work libraries are created for the NCO IP, the ModelSim prompts the user to confirm exit from the tool. The ModelSim needs to be closed by selecting "Yes" for this option. The master script also may open multiple instances of ModelSim when it creates the work libraries for the IPs. This may cause a license checkout error, if there are not enough ModelSim licenses available. This error can be ignored and the ModelSim window can be closed, without affecting the work library creation process.

## **Running Functional Simulation**

The reference design package provides the necessary environment for simulating the design in ModelSim. The evaluation test bench included in the package applies random data to the inputs and compares the output with the

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expected golden output. The golden output data is generated automatically by the scripts by running the model programs for each of the IPs in succession. As described before, the master script, "run\_duc.bat" or "run\_ddc.bat, needs to be run first to generate the required simulation libraries. If the ModelSim simulation libraries (the populated work directory under cproject\_root>\ips\<ip\_name>\sim\modelsim) have not been generated for some reason, they need to be generated first before running the top-level simulation.

The functional simulation can be run using ModelSim by following the steps below:

- 1. Open ModelSim.
- 2. Select the menu option: File -> Change Directory.
- Set the directory to <Project\_root>/sim/modelsim.
- 4. Select the menu option Tools -> Execute Macro.
- Select the file ductop\_sim.do or ddctop\_sim.do. The simulation process will then start and end with a pass or fail test result.

The top-level simulation compiles the test bench, top-level DUC or DDC source file, a few other source files for the glue logic available under cproject\_root>\src directory and the IP black box module files from cproject\_root>\IPs\cip\_name> directories. Then the test bench is simulated with switches to include the simulation libraries for the four IPs. The test bench is self-checking and it will display the status of the tests at the end of the simulation run.

The implementation results for the DUC and DDC reference designs are given in the appendix for LatticeECP2M™ devices.

### Implementing the Design on a LatticeECP2 Device

All the files necessary for the implementation would have been created and moved to the right folders, when the master script "run\_duc.bat" or "run\_ddc.bat" was executed. If for some reason, the script did not execute completely, some files may have to be copied manually to the <Project\_root>/impl/synplicity directory. The implementation can be run by performing the following steps:

- 1. Run ispLEVER Project Navigator.
- 2. Select the menu option File -> Open Project.
- Browse to <project\_root>\impl\synplicity and select the project file duc\_top.syn or ddc\_top.syn.
- 4. When the project loads, all the necessary source files are added to the project and it is ready for the implementation process.
- 5. If necessary, change the logical preference file, duc top.lpf or ddc top.lpf as needed.
- 6. Run the implementation processes Build Database, Map Design and Place & Route Design in the usual way.
- 7. Check the map and timing reports to make sure they are acceptable.

Before running the implementation, the device size or speed grade may be changed if needed. Both the DUC and the DDC are required to operate with a 179.2 MHz clock. So, if the default options set in the project do not yield this frequency in the timing report, the preferences or other map, place and route options need to be changed to achieve this desired maximum frequency. Setting the placement iteration value to 10 usually results in meeting the timing requirement.

## **Customizing the Reference Design**

The DUC/DDC reference design is complete with all the necessary files and scripts and it can be directly verified and implemented as explained in the previous sections. This section gives some information on making minor changes to the design to customize for your needs.

It may be required to make changes to the top-level RTL file, as well as some scripts to make it work for a new configuration. The amount of modifications required depends on the type of changes that is made to the design. If any of the IPs are changed, even for minor changes like NCO frequency or filter coefficients change, they have to be regenerated and the master script has to be run again to use the included push-button simulation or implementation flow. An easier way to do this is to create a new parameter file (<ip\_name>.lpc) for the IP whose parameter has to be changed using the IP GUI in a separate directory. Then the existing parameter file can be replaced with the newly generated file and the master script is run to generate the required IP files.

## **Changing the NCO Output Frequency**

The current implementation uses a constant frequency output for the NCO IP. The frequency output of the NCO can be set as desired by changing the phase increment value in the NCO GUI. The phase increment may also be set to be variable. If the NCO settings are changed, it has to be regenerated before doing the top-level simulation or implementation. The generated NCO should be a single channel design with output width of 18 bits to work properly with the other modules in the package.

## **Changing the Parameters for the Filter Chains**

This package can be used without any major changes if only the filter coefficients have to be changed. If the number of channels, number of taps, number of multipliers, symmetry option, interpolation/decimation factor and the input/output widths are the same, no change will be needed to the top-level or script files. If the data widths are changed, top-level module and some of the glue logic instantiated inside the top-level need to be changed corresponding to the changed width. If only the coefficients are different, the existing coefficients file can be replaced by the new coefficients file and the FIR IP has to be regenerated for the new coefficients file.

#### **Cautions on Customization**

Making even minor modifications to the design or the constituent IPs can totally change the behavior of the DUC/DDC design. It is the user's responsibility to make sure the changes that were done does not affect the functionality of the design. The user need to thoroughly test the system as the functionality may easily become incorrect, if proper care is not taken and these problems may not be detected by simulation or implementation flow provided in the package.

#### References

 IEEE Std 802.16- 2004. IEEE Standard for Local and Metropolitan Area Networks - Part 16: Air Interface for Fixed Broadband Wireless Access Systems.

## **Technical Support Assistance**

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Internet: www.latticesemi.com

## **Revision History**

Date	Version	Change Summary		
May 2008	01.0	Initial release.		

## Appendix A. Implementation Results for LatticeECP2M Devices

Table 6. Performance and Resource Utilization<sup>1</sup>

Configuration	Slices	LUTs	Registers	18x18 MULTs	sysMEM™ EBRs	f <sub>MAX</sub> (MHz)
DUC	1093	1742	2180	28	34	180.9
DDC <sup>2</sup>	1157	1742	2304	28	34	189.5

Performance and utilization characteristics are generated targeting LFE2M-35E-5F672C using Lattice's ispLEVER v.7.0 SP2 software.
 When using this IP core in a different density, speed, or grade within the LatticeECP2M family or in a different software version, performance may vary.

<sup>2.</sup> DDC implementation used a placement iteration value of 10 to achieve the required f<sub>MAX</sub>.