



## Material Safety Data Sheet

PM C-724 Part A

MSDS No. 624A

Date Of Preparation: April 17, 2001

Revision: 0009

## Section 1 - Chemical Product and Company Identification

**Product/Chemical Name:** PM C-724 Part A**General Use:** Polyurethane Elastomer**Manufacturer:** Smooth-On Inc., 2000 St. John St., Easton PA 18042, and Phone (610) 252-5800, FAX (610) 252-6200**Emergency Contact:** Chem-Tel

Domestic 800-255-3924

International 813-248-0585

## Section 2 - Composition / Information on Ingredients

Component	CAS Number	ACGIH TWA	Exposure Limits OSHA PEL	Weight Percent (%)
Butyl benzyl phthalate	85-68-7	None Established	None Established	65-70
Polymethylene polyphenyl isocyanate	9016-87-9	None Established	None Established	10-15
4, 4' Methylene bis(phenyl isocyanate)	101-68-8	0.005 ppm	0.02 ppm	20-25

## Section 3 - Hazards Identification

## Potential Health Effects

**Primary Entry Routes:** Inhalation and Dermal**Target Organs:** Lungs, skin **Acute Effects:** Inhalation: Vapors are minimal due to low vapor pressure; if sprayed as an aerosol excessive concentrations are attainable that could be hazardous on single exposure.

Excessive exposure can cause irritation to respiratory tract and irritation of the eyes. Effects may be delayed. Decreased ventilatory capacity has been associated with exposure to similar isocyanates.

**Eye:** May cause irritation, redness, tearing, and blur vision. Prolonged vapor contact may cause conjunctivitis.**Skin:** Contact will cause irritation, reddening, swelling, rash, scaling or blistering. Prolonged or repeated contact can cause moderate dermatitis.**Ingestion:** May have corrosive effects on the linings of the mouth and stomach; symptoms can include sore throat, abdominal pain, nausea, vomiting and diarrhea.**Carcinogenicity:** IARC, NTP, and OSHA do not list any components of this product as a carcinogen.**Medical Conditions Aggravated by Long-Term Exposure:** skin allergies and respiratory disorders

HMIS	
H	2
F	1
R	1

## Section 4 - First Aid Measures

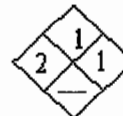
**Inhalation:** Remove source(s) of contamination and move victim to fresh air. If breathing has stopped, give artificial respiration, then oxygen if needed. Contact physician immediately.**Eye Contact:** Flush eyes with plenty of water. If irritation persists, seek medical attention.**Skin Contact:** In case of skin contact, wash thoroughly with soap and water, remove contaminated clothing and launder before reuse; seek medical attention if rash develops.**Ingestion:** Do not induce vomiting unless instructed by a physician. Contact physician immediately.

After first aid, get appropriate in-plant, paramedic, or community medical support.

## Section 5 - Fire-Fighting Measures

**Flash Point:** 390°F (200°C)**Flash Point Method:** COC**Flammability Classification:** Non-Flammable**Extinguishing Media:** Water Fog, Dry Chemical, and Carbon Dioxide Foam**Unusual Fire or Explosion Hazards:** Hazardous decomposition products may be formed. A void water contamination in closed containers or confined areas as exothermic heat and carbon dioxide can evolve.**Fire-Fighting Instructions:** Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.**Fire-Fighting Equipment:** Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.

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**Section 6 - Accidental Release Measures**

**Spill/Leak Procedures:** Only properly protected personnel should remain in the spill area; dike and contain spill; absorb or scrape up excess into suitable container for disposal; wash area with dilute ammonia solution. Stop or reduce discharge if it can be done safely.

**Regulatory Requirements:** Follow applicable OSHA regulations (29 CFR 1910.120).

**Section 7 - Handling and Storage**

**Handling Precautions:** Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment. If ventilation is not sufficient, wear proper respiratory equipment. Avoid moisture contamination. Reseal partial containers. Use good general housekeeping procedures.

**Storage Requirements:** Store in cool dry, well-ventilated area.

**Section 8 - Exposure Controls / Personal Protection****Engineering Controls:**

**Ventilation:** Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

**Administrative Controls:**

**Respiratory Protection:** Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear an MSHA/NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or nonroutine operations (clearing spills, reactor vessels, or storage tanks), wear an SCBA. *Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.* If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

**Protective Clothing/Equipment:** Wear chemically protective gloves, boots, and aprons to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemical safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. A appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

**Section 9 - Physical and Chemical Properties**

**Physical State:** Liquid  
**Appearance:** Brown liquid  
**Odor:** Characteristic odor  
**Vapor Pressure:** <0.00001 @ 25°C  
**Vapor Density (Air=1):** 8.6  
**Specific Gravity (H<sub>2</sub>O=1, at 4°C):** 1.10

**Water Solubility:** Negligible  
**Boiling Point:** None Determined  
**% Volatile:** Nil  
**Freezing/Melting Point:** None Determined  
**Viscosity:** 1 poise  
**Evaporation Rate:** Not Applicable

**Section 10 - Stability and Reactivity**

**Stability:** This product is stable at room temperature in closed containers under normal storage and handling conditions.

**Polymerization:** Hazardous polymerization can occur.

**Chemical Incompatibilities:** Strong bases, water, amines, alcohols.

**Conditions to Avoid:** Avoid contamination with water and other materials that react with Isocyanates.

**Hazardous Decomposition Products:** MDI vapors, hydrogen cyanide gas, oxides of nitrogen, carbon monoxide and carbon dioxide.

**Section 11- Toxicological Information**

**Eye Effects:** Irritation  
**Skin Effects:** Irritation

**Mutagenicity:** None Determined  
**Teratogenicity:** None Determined

**Section 12 - Ecological Information**

None Established

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**Section 13 - Disposal Considerations****Disposal:** This material must be disposed of in accordance with applicable Federal, state and local regulations.**Section 14 - Transport Information**

DOT	IATA	IMDG
<b>Shipping Name:</b> Butyl Benzyl Phthalate Mixture (Greater than 100 pounds of Butyl Benzyl Phthalate ) <b>UN #: 3082</b> <b>Hazard Class: 9</b> <b>Label: Miscellaneous</b>	<b>Shipping Name:</b> Butyl Benzyl Phthalate Mixture (Greater than 100 pounds of Butyl Benzyl Phthalate ) <b>UN #: 3082</b> <b>Hazard Class: 9</b> <b>Label: Miscellaneous</b>	<b>Shipping Name:</b> Butyl Benzyl Phthalate Mixture <b>UN #: 3082</b> <b>Hazard Class: 9</b> <b>Label: Marine Pollutant</b>

**Section 15 - Regulatory Information****EPA Regulations:**

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)

CERCLA Hazardous Substance (40 CFR 302.4) listed specific per RCRA, Sec. 3001; CWA, Sec. 311(b)(4); CWA, Sec. 307(a),  
CAA, Sec. 112

Chemical Name	RQ	% Reportable Component
Butyl Benzyl Phthalate	100 lbs.	700 Max

SARA Toxic Chemical (40 CFR 372.65): None

This product contains the following chemicals that are subject to release reporting requirements under section 313 of  
SARA Title III.

Chemical Name	CAS #	% by Weight
4, 4' Methylene bis (phenylisocyanate)	101-68-8	250 Max
Polymethylene polyphenylisocyanate	9016-87-9	150 Max

SARA EHS (Extremely Hazardous Substance) (40 CFR 355): None

**Clean Air Act**

SOCMI Chemical: 4, 4' Methylene bis(phenylisocyanate) Hap Code: XOV

TSCA Inventory Status (40 CFR 710): All components of this formulation are listed in the TSCA Inventory.

**State Regulations:****California Proposition 65:** This product does not intentionally contain any chemicals, which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.**Florida, Massachusetts, Minnesota, Pennsylvania and Washington Substance List:**

Chemical Name	CAS #	% by Weight
4, 4' Methylene bis(phenylisocyanate)	101-68-8	250 Max

**Massachusetts, Michigan and Pennsylvania Substance List:**

Chemical Name	CAS #	% by Weight
Butyl Benzyl Phthalate	85-68-7	700 Max

**16 - Other Information****Prepared By:** Dominick J. Finocchia**Title:** Technical Director**Disclaimer:** The information contained in this MSDS is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.



## Material Safety Data Sheet

PM C-724 Part B

M SDS No. 624B

Date Of Preparation: April 18, 2001

Revision: 0009

## Section 1 - Chemical Product and Company Identification

**Product/Chemical Name:** FMC-724 Part B**General Use:** Polyurethane Elastomer**Manufacturer:** Smooth-On Inc., 2000 St. John St., Easton PA 18042, and Phone (610) 252-5800, FAX (610) 252-6200**Emergency Contact Chem. Tel.**

Domestic 800-255-3924

International 813-248-0585

## Section 2 - Composition / Information on Ingredients

Component	CAS Number	ACGIH TWA	Exposure Limits OSHA PEL	Weight Percent (%)
Butyl benzyl phthalate	85-68-7	None Established	None Established	30-35
New Jersey Trade Secret #221290880-S003P	-	None Established	None Established	30-35
Kaolin	1332-58-7	2 mg/m <sup>3</sup> as dust	15 mg/m <sup>3</sup> as dust	15-20
Silica, Quartz	14808-60-7	0.1 mg/m <sup>3</sup> as dust	50 mg/m <sup>3</sup> as dust	15-20
Titanium Dioxide	13463-67-7	10 mg/m <sup>3</sup> as dust	15 mg/m <sup>3</sup> as dust	1-3
Phenylmercuric neodecanoate	26545-49-3	0.01 mg/m <sup>3</sup>	0.01 mg/m <sup>3</sup>	0.1

## Section 3 - Hazards Identification

## Potential Health Effects

**Primary Entry Routes:** Dermal**Target Organs:** pancreas, liver, thyroid and eyes.**Acute Effects****Inhalation:** Vapors, which are not significant unless heated or sprayed can cause irritation to respiratory tract.**Eye:** May cause irritation, redness, tearing.**Skin:** Contact will cause irritation and reddening swelling.**Ingestion:** Effects are unknown.**Carcinogenicity:** IARC lists Silica, quartz dust, as a probable carcinogen.**Medical Conditions Aggravated by Long-Term Exposure:** Pre-existing skin disorders.**Chronic Effects of Overexposure:**

This product contains an organo-mercury catalyst below the reportable level required by OSHA 1910.1200; however, due to the chronic toxicity of organo-mercury compounds careful handling of this product is required.

HMIS	
H	2
F	1
R	1

## Section 4 - First Aid Measures

**Inhalation:** Remove source(s) of contamination and move victim to fresh air.**Eye Contact:** Flush eyes with plenty of water. If irritation persists, seek medical attention.**Skin Contact:** In case of skin contact, wash thoroughly with soap and water, remove contaminated clothing and launder before reuse; seek medical attention if rash develops.**Ingestion:** Do not induce vomiting unless instructed by a physician. Contact physician immediately.*After first aid, get appropriate in-plant, paramedic, or community medical support.*

## Section 5 - Fire-Fighting Measures

**Flash Point:** >300 °F (150°C)**Flash Point Method:** COC**Flammability Classification:** Non-Flammable**Extinguishing Media:** Water Fog, Dry Chemical, and Carbon Dioxide Foam**Unusual Fire or Explosion Hazards:** None**Fire-Fighting Instructions:** Fire fighters should wear self-contained breathing apparatus. Do not release runoff from fire control methods to sewers or waterways.**Fire-Fighting Equipment:** Because fire may produce toxic thermal decomposition products, wear a self-contained breathing apparatus (SCBA) with a full facepiece operated in pressure-demand or positive-pressure mode.

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### Section 6 - Accidental Release Measures

**Spill / Leak Procedures:** Dike and contain spill; absorb or scrape up excess into suitable container for disposal. Stop or reduce discharge if it can be done safely.

**Regulatory Requirements:** Follow applicable OSHA regulations (29 CFR 1910.120).

### Section 7 - Handling and Storage

**Handling Precautions:** Minimize breathing of vapors and avoid prolonged or repeated contact with skin. Wear proper protective equipment. If ventilation is not sufficient, wear proper respiratory equipment. Use good general housekeeping procedures.

**Storage Requirements:** Store in cool dry, well-ventilated area.

### Section 8 - Exposure Controls / Personal Protection

**Engineering Controls:**

**Ventilation:** Provide general or local exhaust ventilation systems to maintain airborne concentrations below OSHA PELs (Sec. 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

**Administrative Controls:**

**Respiratory Protection:** Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, wear an MSHA/NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. For emergency or nonroutine operations (cleaning spills, reactor vessels, or storage tanks), wear an SCBA. *Warning! Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.* If respirators are used, OSHA requires a written respiratory protection program that includes at least: medical certification, training, fit testing, periodic environmental monitoring, maintenance, inspection, cleaning, and convenient, sanitary storage areas.

**Protective Clothing/Equipment:** Wear chemically protective gloves, boots, and aprons to prevent prolonged or repeated skin contact. Wear protective eyeglasses or chemicals safety goggles, per OSHA eye- and face-protection regulations (29 CFR 1910.133). Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

**Comments:** Never eat, drink, or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

### Section 9 - Physical and Chemical Properties

**Physical State:** Liquid

**Appearance:** White viscous liquid

**Odor:** Characteristic odor

**Vapor Pressure:** None (Polymeric Resin)

**Vapor Density (Air=1):** >1

**Specific Gravity (H<sub>2</sub>O=1, at 4°C):** 1.4

**Water Solubility:** Negligible

**Boiling Point:** None (Polymeric Resin)

**% Volatile:** Nil

**Freezing/Melting Point:** None Determined

**Viscosity:** 90 poise

**Evaporation Rate:** None (Polymeric Resin)

### Section 10 - Stability and Reactivity

**Stability:** This product is stable at room temperature in closed containers under normal storage and handling conditions.

**Polymerization:** Hazardous polymerization can not occur.

**Chemical Incompatibilities:** Strong acids and oxidizers.

**Conditions to Avoid:** Avoid contamination with water and other materials that react with amines.

**Thermal Decomposition Products:** Oxides of nitrogen, carbon monoxide and carbon dioxide

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**Section 11- Toxicological Information****Toxicity Data:****Acute Inhalation Effects:** None established**Reproductive Toxicity:** None Established**Acute Oral Effects:** None Established**Mutagenicity:** None Established**Teratogenicity:** None Established**Sensitization:** None Established**Section 12 - Ecological Information**

None Established

**Section 13 - Disposal Considerations****Disposal:** This material contains a hazardous constituent as identified in RCRA, Title 40 CFR 261, Appendix VIII and must be disposed of in accordance with applicable Federal, state, and local regulations.**Section 14 - Transport Information****DOT****IATA****IMDG****Shipping Name:**Butyl Benzyl Phthalate Mixture  
(Greater than 100 pounds of Butyl  
Benzyl Phthalate )**UN #:** 3082**Hazard Class:** 9**Label:** Miscellaneous**Shipping Name:**Butyl Benzyl Phthalate Mixture  
(Greater than 100 pounds of Butyl Benzyl  
Phthalate )**UN #:** 3082**Hazard Class:** 9**Label:** Miscellaneous**Shipping Name:**Butyl Benzyl Phthalate Mixture  
**UN #:** 3082**Hazard Class:** 9**Label:** Marine Pollutant**Section 15 - Regulatory Information****EPA Regulations:**

RCRA Hazardous Waste Number: Not listed (40 CFR 261.33)

CERCLA Hazardous Substance (40 CFR 302.4) listed per RCRA, Sec. 3001; CWA, Sec. 311 (b)(4); CWA, Sec. 307(a), CA A, Sec. 112

**Components That Require Reporting**Butyl Benzyl Phthalate  
Mercury (as part of catalyst)**RQ**100 lbs.  
1 lb.**% of Reportable Component**35.0 Max.  
0.03 Max

SARA Toxic Chemical (40 CFR 372.65):

**Chemical Name**

Butyl Benzyl Phthalate

**CAS #**

85-68-7

**% by Weight**

35.0 Max

This product contains the following chemicals that are subject to release reporting requirements under section 313 of SARA Title III.

**Chemical Name**Butyl Benzyl Phthalate  
Mercury Compounds**CAS #**85-68-7  
-**% by Weight**35.0 Max  
0.10 Max

TSCA Inventory Status (40 CFR 710): All components of this product are listed on the TSCA inventory.

SARA EHS (Extremely Hazardous Substance) (40 CFR 355): Not listed, Threshold Planning Quantity (TPQ)

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**Section 15 - Regulatory Information (continued)****State Regulations:**

California Proposition 65: This product does not intentionally contain any chemicals, which have been identified by the state of California to cause cancer, birth defects or other reproductive harm.

Florida Right To Know, Substance List: Silica

Massachusetts Right To Know, Substance List: Butyl Benzyl Phthalate, Silica, Titanium Dioxide

Pennsylvania Right To Know, Substance List: Butyl Benzyl Phthalate, Kaolin, Silica, Titanium Dioxide

Michigan Right To Know, Substance List: Butyl Benzyl Phthalate

Minnesota Right To Know, Substance List: Kaolin, Silica, Titanium Dioxide

Washington Right To Know, Substance List: Silica, Titanium Dioxide

**16 - Other Information**

**Prepared By:** Dominick J. Finocchio

**Title:** Technical Director

**Disclaimer:** The information contained in this MSDS is considered accurate as of the version date. However, no warranty is expressed or implied regarding the accuracy of the data. Since the use of this product is not within the control of Smooth-On Inc., it is the user's obligation to determine the suitability of the product for its intended application and assumes all risk and liability for its safe use.

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