

GM3506 Specifications Appearance requirements					
1	Motor Diameter(mm)	Φ40±0.05mm	Factory Inspection Items		
2	Motor length(mm)	17.8±0.2(without encoder)mm	Factory Inspection Items		
3	Number of motor slots/poles	24N/22P	Factory Inspection Items		
4	Shaft outer diameter(mm)	Ф12-0.008/-0.012 mm	Factory Inspection Items		
5	Shaft inner diameter (mm)	8.6+0.05/0 mm	Factory Inspection Items		
6	Wire length (mm)	610±3 mm without head	Factory Inspection Items		
7	outlet color	24# Black Silicone Terminal Wire	Factory Inspection Items		
8	Weight (g)	64±0.2g	Factory Sampling Iter		
9	plug	2.5 Pitch Black DuPont Header	Factory Inspection Items		
10	Axial Clearance (Dummy)	0	Factory Inspection		

				Items
Perforn	nanc	e Requirements		
serial numbe r		item item	require ask	Remarks note
	un-	Voltage (V)	16V	KV Box
1	oc Current (A) cu pie		0.17±0.05 A	Factory Inspection Items
	d si m ult an eo usl y	Speed (RPM)	2149~2375 RPM	Factory Inspection Items
2	lo	Voltage (V)	12	Factory Sampling Items
	a Current (A) d Torque (G-cm)	1	Factory Sampling Items	
		Torque (G-cm)	600-1000	Factory Sampling Items
3	'	Number of coils (T)	Low Temperature 0. 21*1-34TY Connection Method	
4		Finished wired internal resistance (mΩ)	5.6Ω±5% (Resistance will change with ambient temperature, if the lot is caused by environmental changes) Resistance value out of standard range, re-sign standard)	Factory Inspection Items
5	High voltage testing		DC500V1mA 2 sec.	Factory Inspection Items
Formula	ition:	I	Review: Approval:	

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6	Rotor housing runout	≤0.1mm	Process
			Sampling
			Program
7	Steering (shaft extension	Clockwise (harmonized test wiring)	Factory
	view)	-	Inspection
	,		Items
8	High Temperature Test	60°C for 100 hours, the motor can work normally after	Process
		24 hours at room temperature.	Sampling
			Program
9	low temperature testing	-20°C for 100 hours, 24 hours at room temperature, the	Process
		motor can work normally.	Sampling
			Program
10	maximum power	≤25W	
11	Voltage range	2-3S (based on LiPo 3.7-4.2V/S)	constant power
12	operating environment	Temperature:-20~60°C, Humidity:10~90%RH	ambient
			temperature
			and humidity

Formulation:	Review:	Approval: