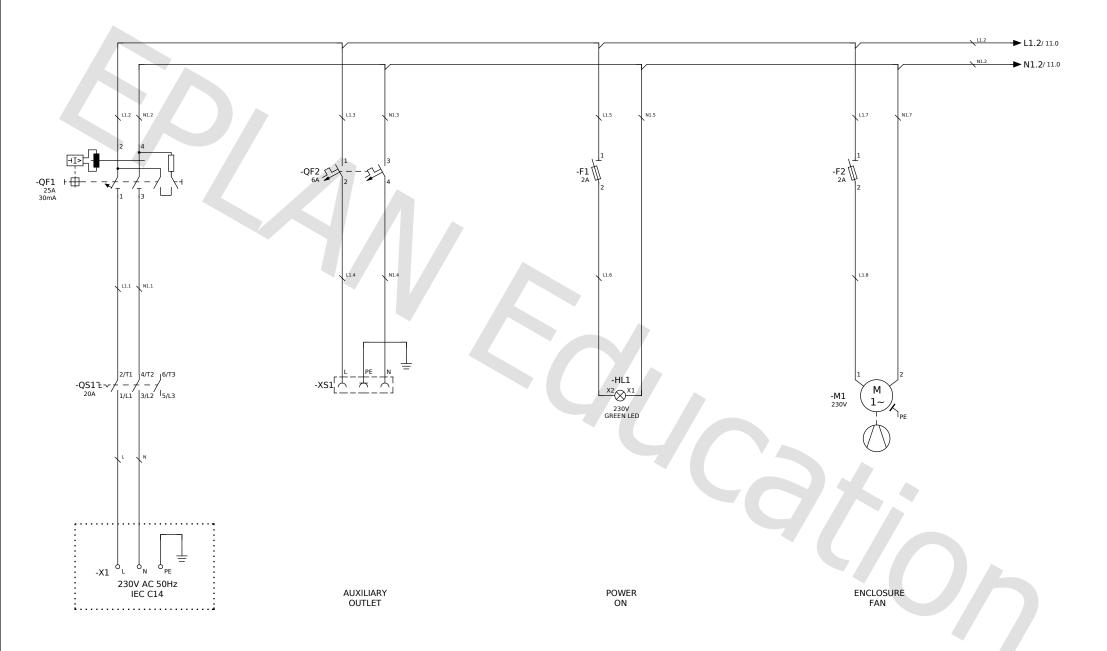
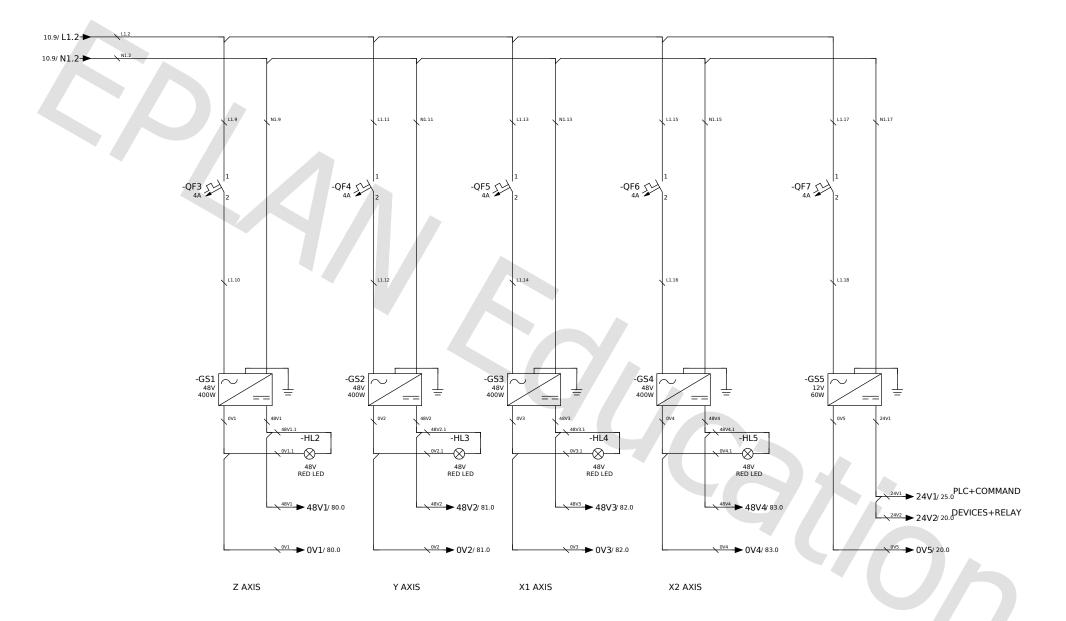


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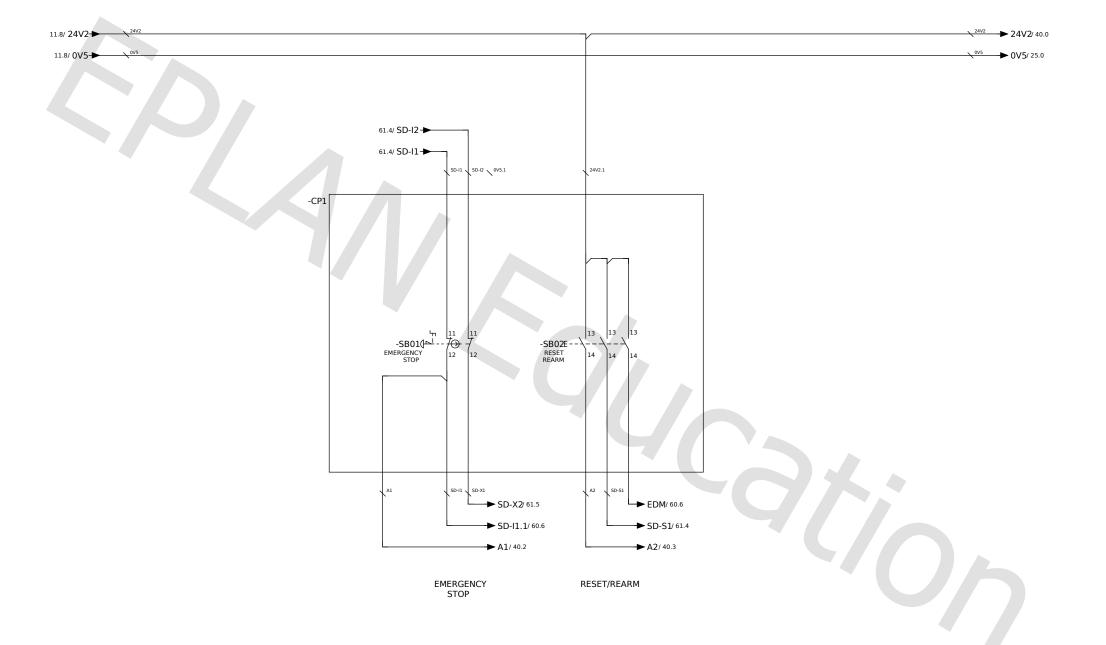


	Date	05/06/2021		GENERAL POWER		
	Ed.	Jorge Fernandes				
	Appr.		Estampagem Incremental		IEC_tpl003	Page

Esquema de Potência 2



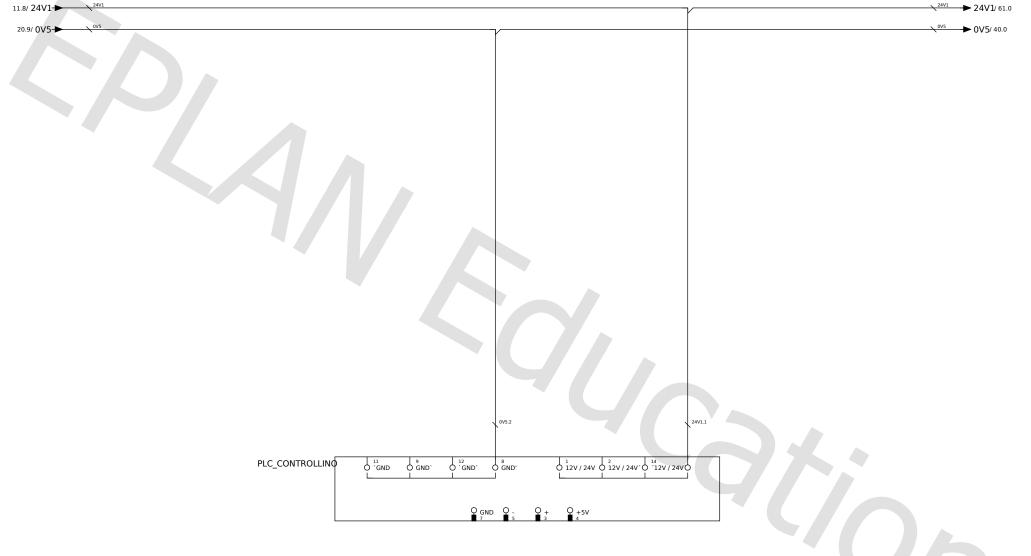
Caixa de comando



2 Date 05/06/2021 COMMAND BOX

 IEC_tp1003

Alimentação controlador



20

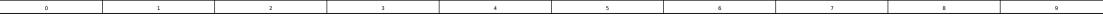
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Ed. Jorge Fernandes

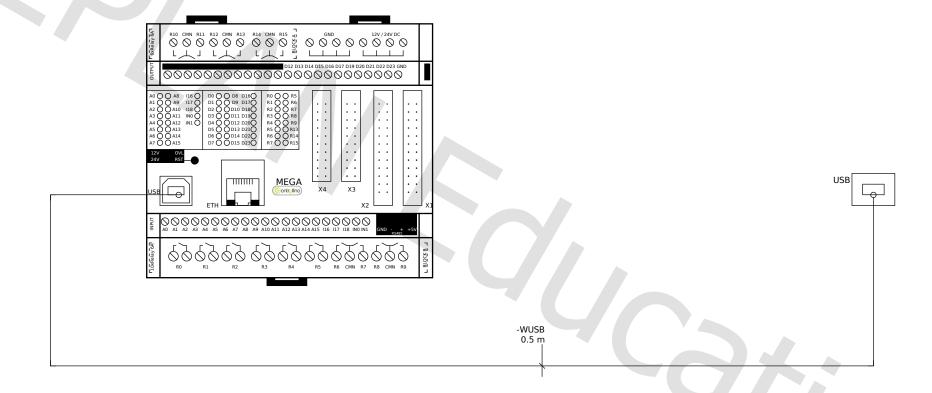
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POWER SUPPLY PLC

| IEC_tp1003 | Pai



Controlador



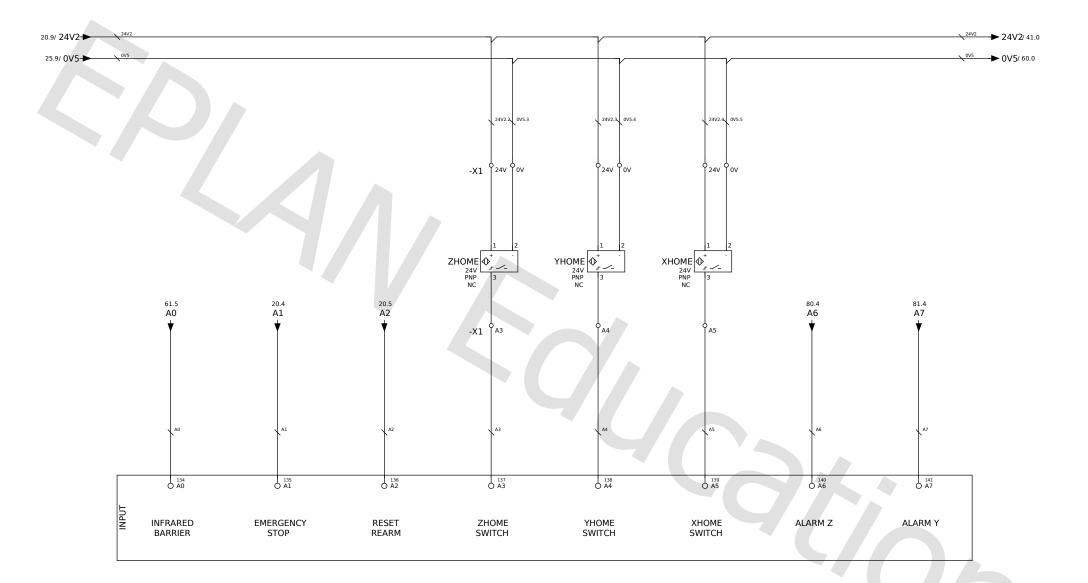
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CONTROLLER IEC_tpl003

Page 5 / 16

Entradas 1

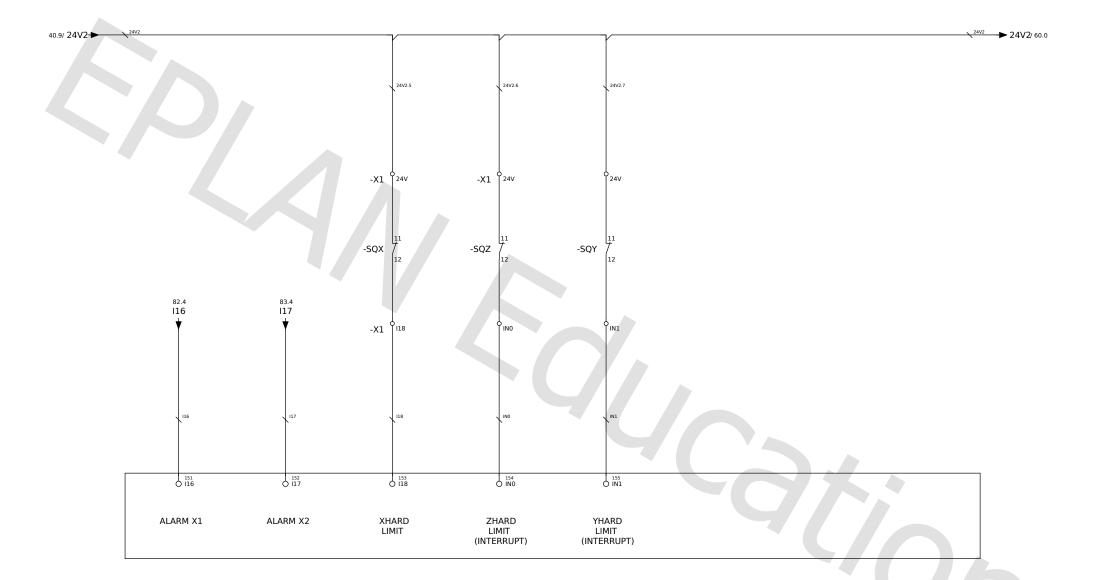


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Modification

Page 6 / 16

Entradas 2



40

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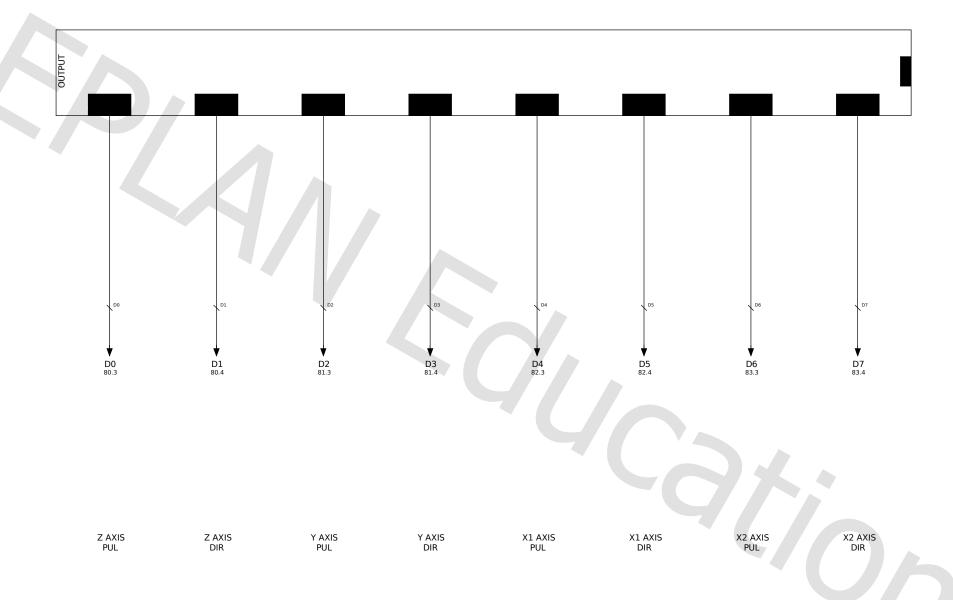
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Replacement of Replaced by

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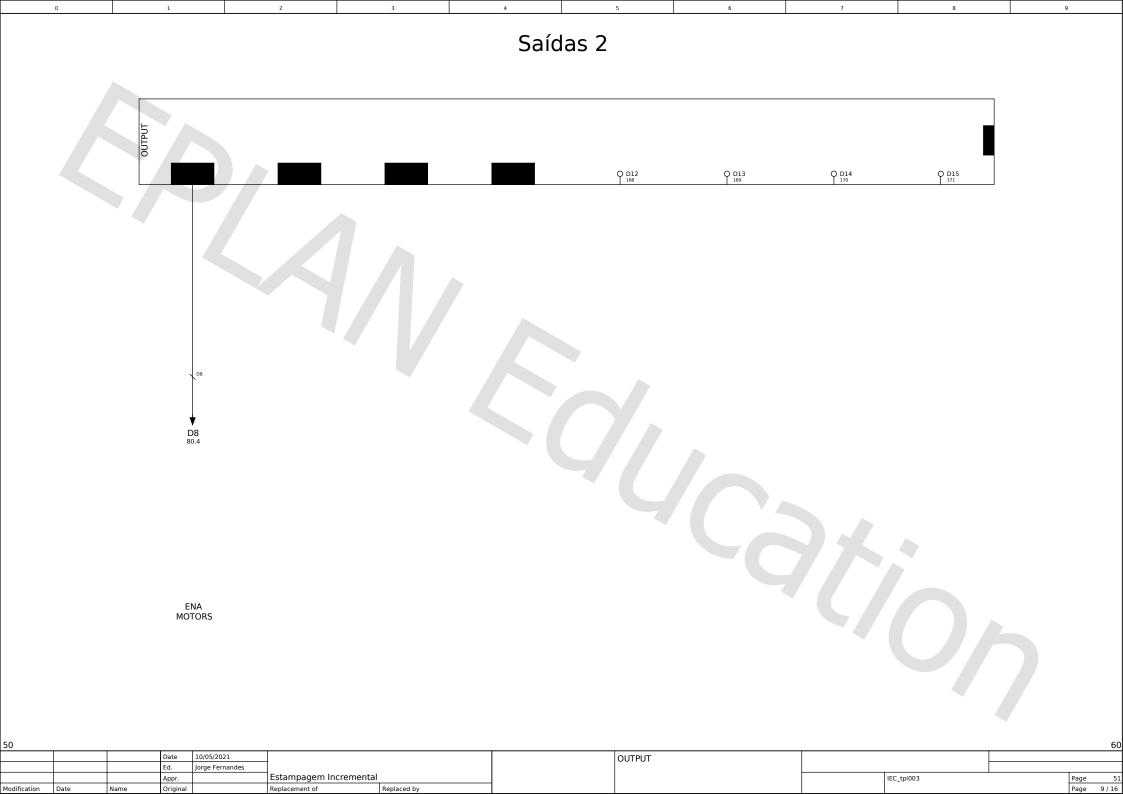
| IEC_tpl003 | Page 41 | Page 7/16

Saídas 1

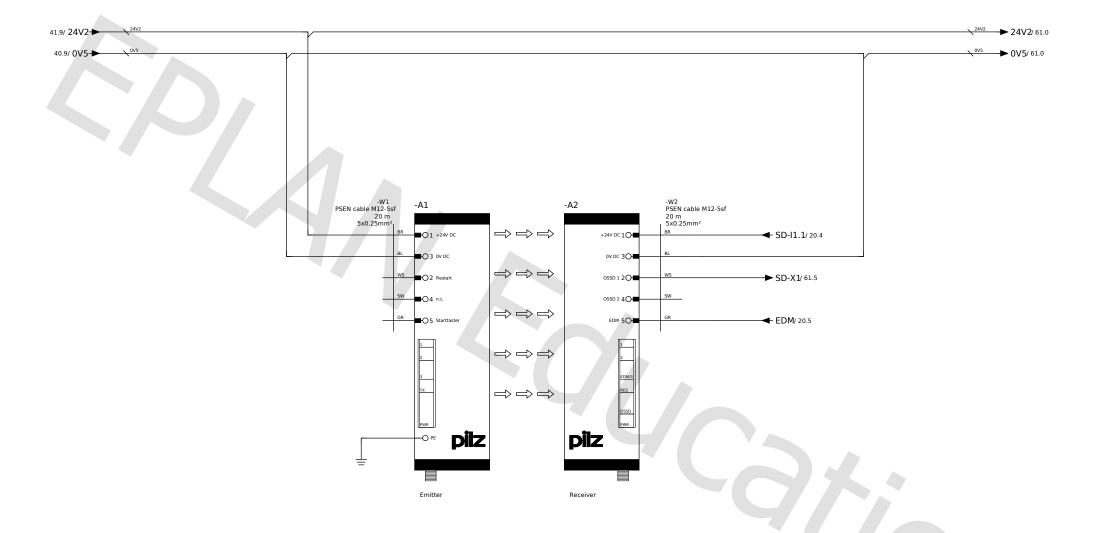


10/05/2021 Jorge Fernandes Estampagem Incremental Appr. Replaced by OUTPUT

IEC_tpl003



Barreira imaterial



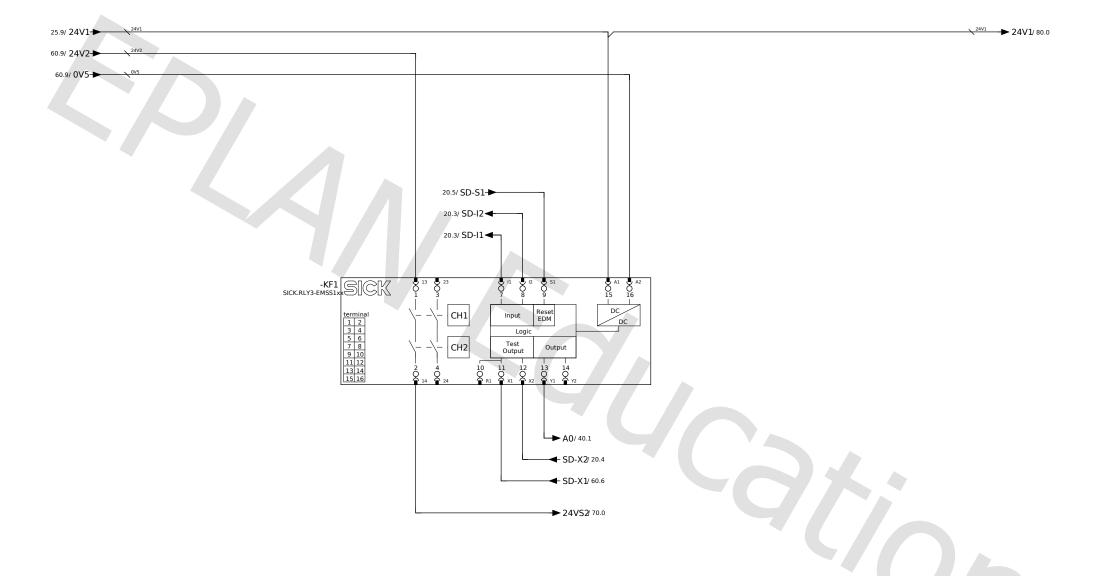
Date 05/06/2021 LIGHT BARRIER

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 Jorge Fernandes

 Appr.
 Estampagem Incremental

 Modification
 Date
 Name
 Original
 Replacement of
 Replaced by

Relé de segurança



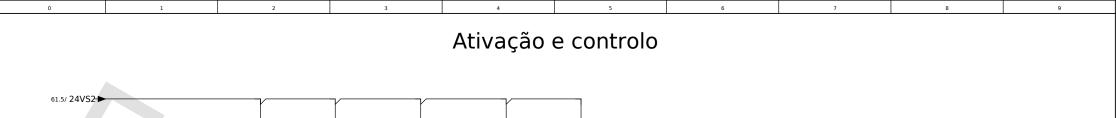
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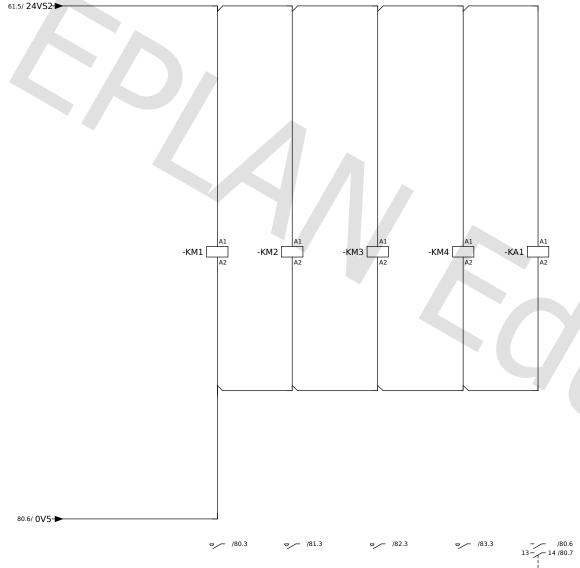
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 Appr.
 Estampagem Incremental

SAFETY RELAY

| IEC_tpl003 | Page





Estampagem Incremental

10/05/2021

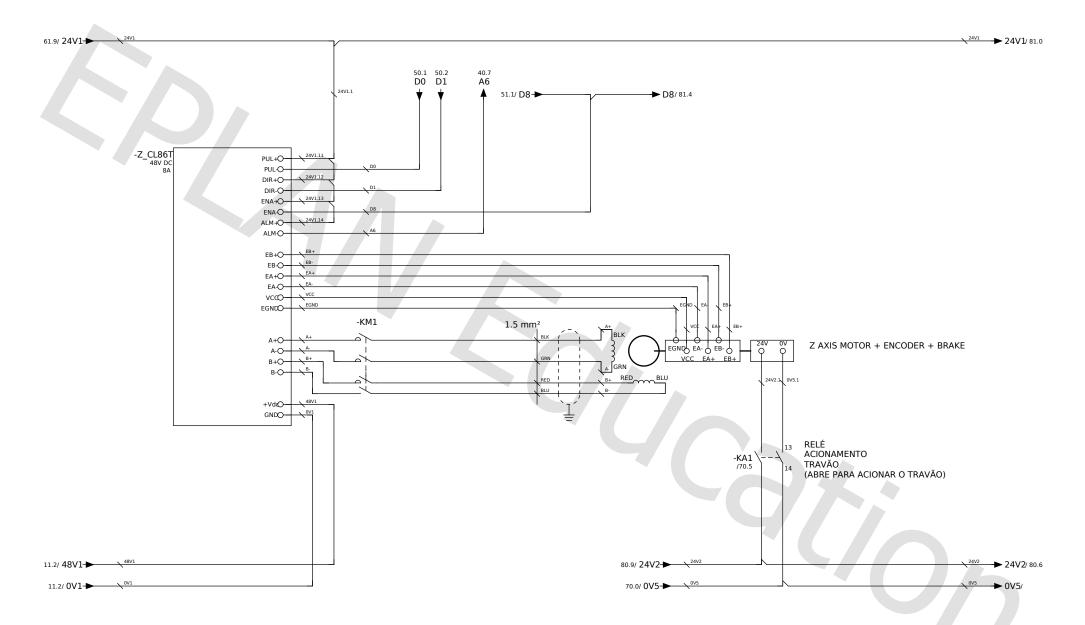
Appr.

Jorge Fernandes

ACTIVATION AND CONTROL

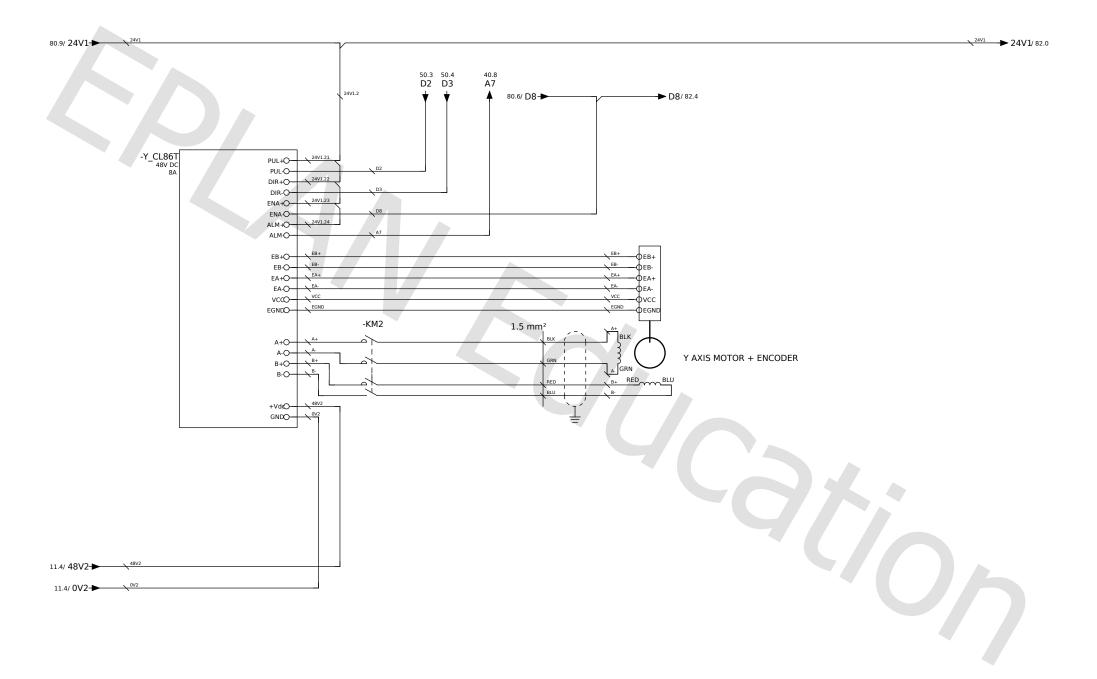
| IEC_tpl003 | Page | 70 | Page | 12 / 16

Driver eixo Z



| Modification | Date | Name | Original | Replacement of | Replacement of

Driver eixo Y

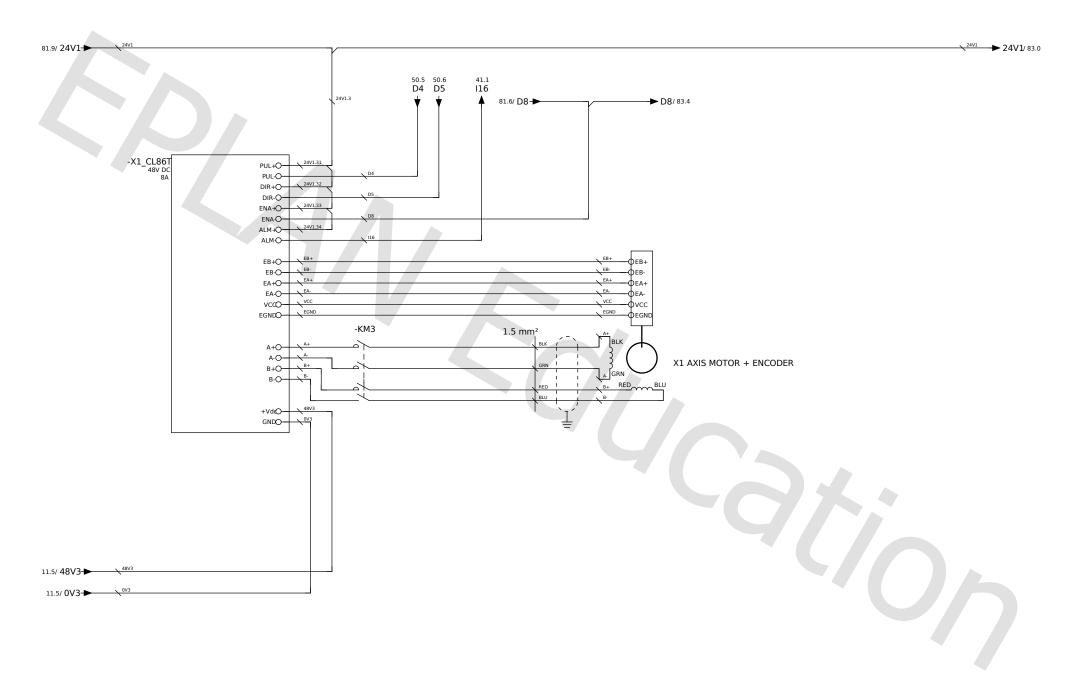


10/05/2021 Y AXIS DRIVER Jorge Fernandes Estampagem Incremental Appr.

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IEC_tpl003 Page 14 / 16

Driver eixo X1



Replaced by

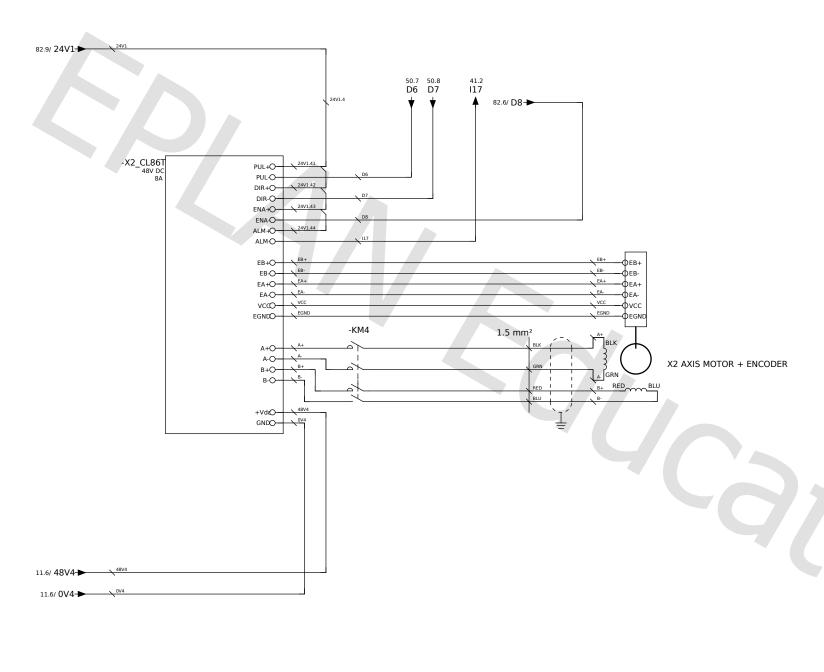
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Driver eixo X2

X2 AXIS DRIVER

IEC_tpl003

Page 16 / 16



10/05/2021

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Estampagem Incremental

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