



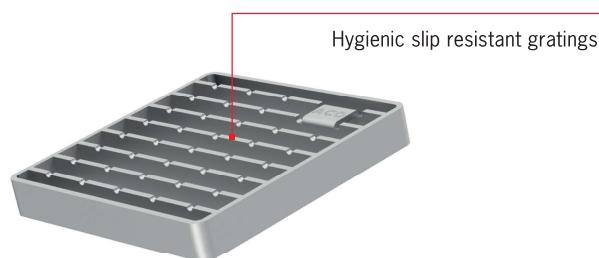
ACO gully

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ACO hygienic drainage fulfils strongest hygienic requirements to prevent harmful bacterial contamination. We apply the relevant hygienic design principles reserved for food processing equipment EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 to the gully design.

ACO gully hygienic features:

- Full drainability
- Internal radii equal or larger than 3 mm
- Hygienic joints
- Edge infill
- Stainless steel grade min. 1.4301 according to EN 10088 (304 according to AISI)
- Fully pickled and passivated



All internal radii equal or larger than 3 mm which greatly increases cleaning effectiveness

Hygienic joints: deep-drawn body ensures smooth contours eliminating crevices that can harbour dangerous bacteria

Edge in-fill ensures stable and durable transmission between the gully and surrounding floor and helps to minimize risk of floor cracks which could harbour microorganism

Foul air trap without overlapped joints

Full drainability: Dry sump design, completely drainable - eliminating stagnant water, smells, microbial growth and potential chemical hazards.

System overview

ACO gully range is available in a number of versions featuring different flow rates, grating designs, sizes and spigot outlet diameters to suit various applications.

The floor construction and depth together with the use of any waterproofing membrane play an important role in the selection of the appropriate type of gully.

The ACO gully range is available with vertical or horizontal spigot outlets.

Fixed height gullies are convenient and free-standing units which are suitable for cementitious, resin or tiled floors.

Telescopic gullies can be installed either with a gully top or ACO channel in most flooring constructions, including floors with waterproofing membranes.

Fixed height solution



Telescopic solution



- 1 Gratings
- 2 Silt basket
- 3 Foul air trap
- 4 Foul air trap support
- 5 ACO gully body
- 6 Gully top
- 7 Friction ring
- 8 ACO EasyFix levelling feet

ACO hygienic gully 142

Fixed height – vertical outlet

Fixed height – vertical outlet

Product information

Fixed height gully can be specified as a point drainage in areas where waterproofing is independent of the gully body. Those gullies can be combined with different grates depending on requested load class.

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
 - Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
 - Fully pickled and passivated
 - Fully removable and easily cleanable stainless steel foul air trap (FAT)
 - Protective cover available.
- See page 230 for more details

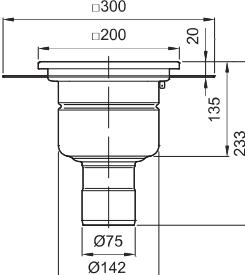
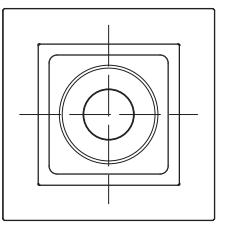
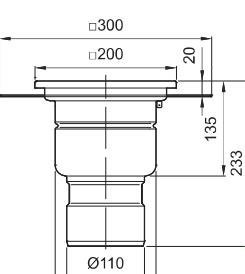
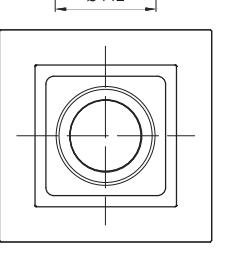
- Tested and certified according to EN 1253-1
- Fire tested and certified solution available for classes EI 90 – EI 180 (EN 13 501-2)
- Outlet diameter DN 70/DN 100 (75 mm or 110 mm O.D.)
- Gully top frame size: 200 x 200 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



Order information

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------|--------------------|---------------------------|---------------|----------|---------------|
| Standard edge | | | | | |
| | 200 x 200 | 75 | Without FAT | 1.4301 | 414700 |
| | | | | 1.4404 | 414800 |
| | | | With FAT | 1.4301 | 414701 |
| | | | | 1.4404 | 414801 |
| | 200 x 200 | 110 | Without FAT | 1.4301 | 414702 |
| | | | | 1.4404 | 414802 |
| | | | With FAT | 1.4301 | 414703 |
| | | | | 1.4404 | 414803 |

ACO hygienic gully 142
Fixed height – vertical outlet

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|--------------------|---------------------------|---------------|----------|---------------|
| Extended edge | | | | | |
|  | 200 x 200 | 75 | With FAT | 1.4301 | 414744 |
|  | 200 x 200 | 110 | With FAT | 1.4301 | 414745 |
|  | 200 x 200 | 75 | With FAT | 1.4404 | 414844 |
|  | 200 x 200 | 110 | With FAT | 1.4404 | 414845 |

ACO gully

ACO hygienic gully 142

Fixed height – horizontal outlet

Fixed height – horizontal outlet

Product information

Fixed height gully can be specified as a point drainage in areas where waterproofing is independent of the gully body. Those gullies can be combined with different grates depending on requested load class.

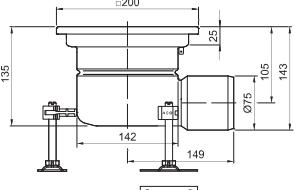
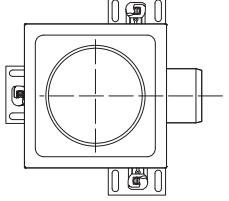
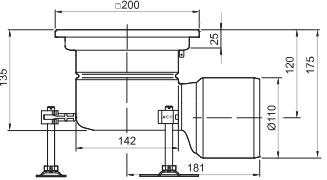
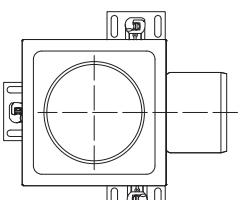
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
 - Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
 - Fully pickled and passivated
 - Fully removable and easily cleanable stainless steel foul air trap (FAT)
 - Protective cover available.
- See page 230 for more details

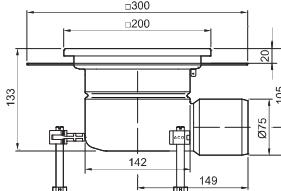
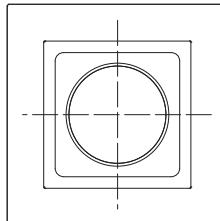
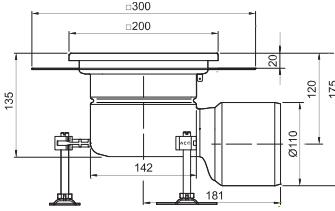
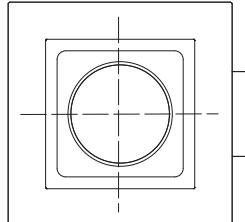
- Tested and certified according to EN 1253-1
- Outlet diameter DN 70/DN 100 (75 mm or 110 mm O.D.)
- Gully top frame size: 200 x 200 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



Order information

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|--|--------------------|---------------------------|---------------|----------|---------------|
| Standard edge | | | | | |
|   | 200 x 200 | 75 | Without FAT | 1.4301 | 414704 |
| | | | | 1.4404 | 414804 |
| | | | With FAT | 1.4301 | 414705 |
| | | | | 1.4404 | 414805 |
|   | 200 x 200 | 110 | Without FAT | 1.4301 | 414706 |
| | | | | 1.4404 | 414806 |
| | | | With FAT | 1.4301 | 414707 |
| | | | | 1.4404 | 414807 |

ACO hygienic gully 142
Fixed height – horizontal outlet

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|---------------------------|----------------------------------|----------------------|-----------------|--------------------|
| Extended edge | | | | | |
|   | 200 x 200 | 75 | With FAT | 1.4301 | 414746 |
|   | 200 x 200 | 110 | With FAT | 1.4301 | 414747 |
| | | | | 1.4404 | 414846 |
| | | | | 1.4404 | 414847 |

ACO hygienic gully 142

Telescopic – vertical outlet

Telescopic – vertical outlet

Product information

Telescopic gully can be combined either with gully tops or with linear drainage channels.

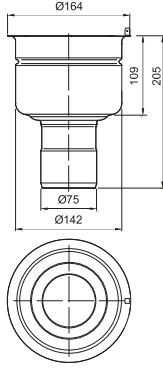
Telescopic solution enables height and rotational adjustment of connected gully top or channel. Gullies are equipped with flanges for connection of waterproof membrane.

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)

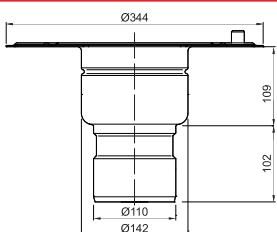
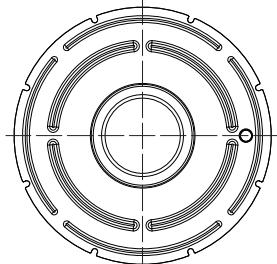
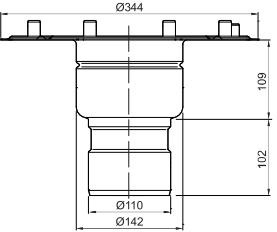
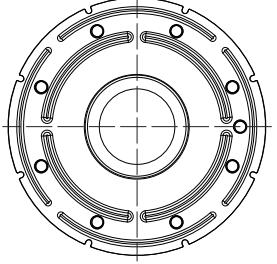


Order information

| | Type of flange | Outlet diameter ø [mm] | Foul air trap | Material | Item number |
|---|-----------------|---------------------------|---------------|----------|---------------|
|  | Location flange | 75 | Without FAT | 1.4301 | 414708 |
| | | | With FAT | 1.4404 | 414808 |
| | | | | 1.4301 | 414709 |
| | | | | 1.4404 | 414809 |

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------------|---------------------------|---------------|----------|---------------|
| Adhesive bonding flange | 75 | Without FAT | 1.4301 | 414710 |
| | | | 1.4404 | 414810 |
| | | With FAT | 1.4301 | 414711 |
| | | | 1.4404 | 414811 |
| Mechanical clamping flange | 75 | Without FAT | 1.4301 | 414712 |
| | | | 1.4404 | 414812 |
| | | With FAT | 1.4301 | 414713 |
| | | | 1.4404 | 414813 |
| Location flange | 110 | Without FAT | 1.4301 | 414714 |
| | | | 1.4404 | 414814 |
| | | With FAT | 1.4301 | 414715 |
| | | | 1.4404 | 414815 |

ACO hygienic gully 142
Telescopic – vertical outlet

| | Type of flange | Outlet diameter ∅ [mm] | Foul air trap | Material | Item number |
|---|----------------------------|---------------------------|---------------|---------------|---------------|
|   | Adhesive bonding flange | 110 | Without FAT | 1.4301 | 414716 |
| | | | | 1.4404 | 414816 |
| | With FAT | | 1.4301 | 414717 | |
| | | | 1.4404 | 414817 | |
|   | Mechanical clamping flange | 110 | Without FAT | 1.4301 | 414718 |
| | | | | 1.4404 | 414818 |
| | With FAT | | 1.4301 | 414719 | |
| | | | 1.4404 | 414819 | |

Telescopic – horizontal outlet

Product information

Telescopic gully can be combined either with ACO gully top or ACO channel in most flooring constructions.

Telescopic solution enables height and rotational adjustment of connected gully top or channel. Gullies are equipped with flanges for connection of waterproof membrane.

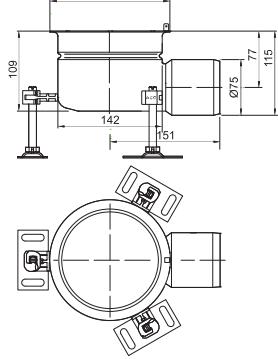
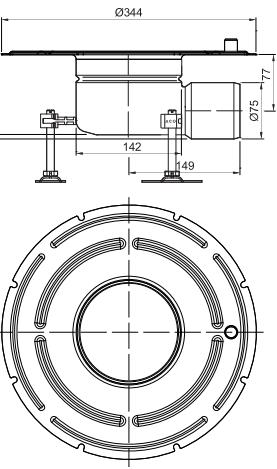
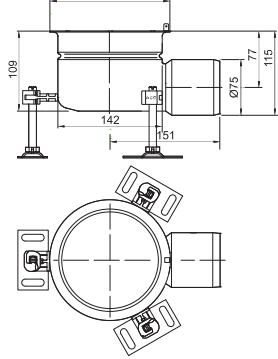
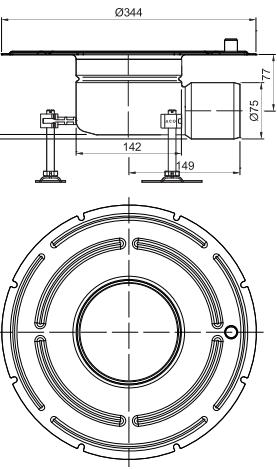
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)

- Tested and certified according to EN 1253-1
- Suitable for all floor types including vinyl flooring
- Outlet diameter DN 70/DN 100 (75 mm or 110 mm O.D.)
- Gully body with location flange or integrated membrane flange for either adhesive bonding or mechanical clamp
- Telescopic friction ring included
- Adjustable EasyFix levelling feet



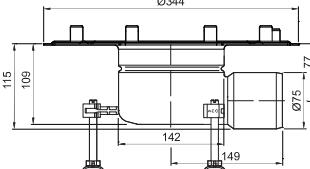
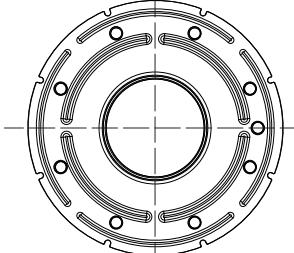
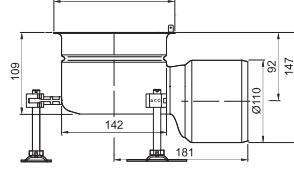
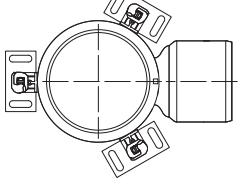
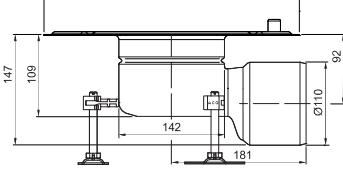
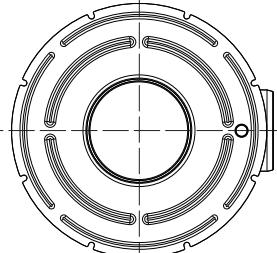
Order information

| | Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number | |
|--|------------------------------|---------------------------|---------------|----------|---------------|--|
|   | With location flange | 75 | Without FAT | 1.4301 | 414720 | |
| | | | | 1.4404 | 414820 | |
| | With adhesive bonding flange | | With FAT | 1.4301 | 414721 | |
| | | | | 1.4404 | 414821 | |
|   | With location flange | 75 | Without FAT | 1.4301 | 414722 | |
| | | | | 1.4404 | 414822 | |
| | With adhesive bonding flange | | With FAT | 1.4301 | 414723 | |
| | | | | 1.4404 | 414823 | |

ACO hygienic gully 142

Telescopic – horizontal outlet

ACO gully

| | Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number | |
|--|---------------------------------|---------------------------|---------------|----------|---------------|--|
|   | With mechanical clamping flange | 75 | Without FAT | 1.4301 | 414724 | |
| | | | | 1.4404 | 414824 | |
| | With FAT | | With FAT | 1.4301 | 414725 | |
| | | | | 1.4404 | 414825 | |
|   | With location flange | 110 | Without FAT | 1.4301 | 414726 | |
| | | | | 1.4404 | 414826 | |
| | With FAT | | With FAT | 1.4301 | 414727 | |
| | | | | 1.4404 | 414827 | |
|   | With adhesive bonding flange | 110 | Without FAT | 1.4301 | 414728 | |
| | | | | 1.4404 | 414828 | |
| | With FAT | | With FAT | 1.4301 | 414729 | |
| | | | | 1.4404 | 414829 | |

ACO hygienic gully 142
Telescopic – horizontal outlet

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---------------------------------|---------------------------|---------------|----------|-------------|
| With mechanical clamping flange | 110 | Without FAT | 1.4301 | 414730 |
| | | | 1.4404 | 414830 |
| | | With FAT | 1.4301 | 414731 |
| | | | 1.4404 | 414831 |

ACO gully

ACO hygienic gully 142

Gully top – telescopic

Gully top – telescopic

Product information

Gully top can be combined with telescopic gully. Different gully top types are available depending on floor structure.

HygieneFirst features

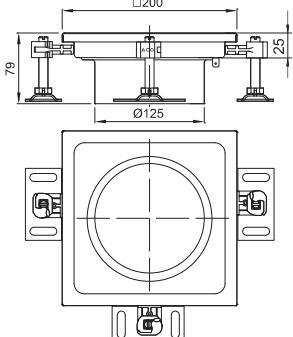
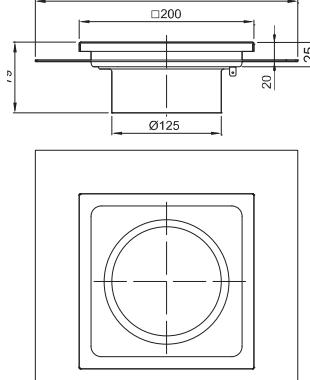
- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Protective cover available.

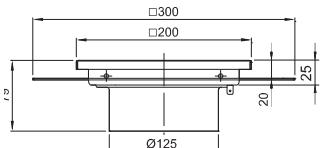
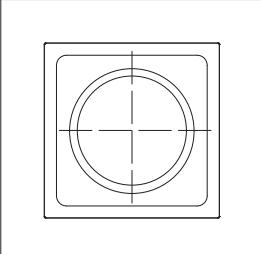
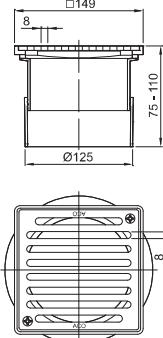
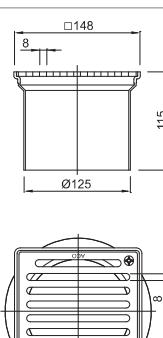
See page 230 for more details

- Tested and certified according to EN 1253-1
- Gully top frame size: 200 x 200 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



Order information

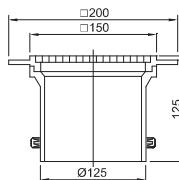
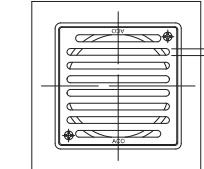
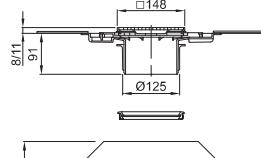
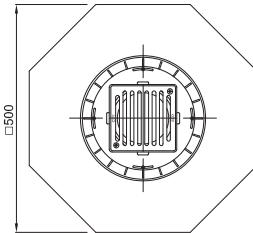
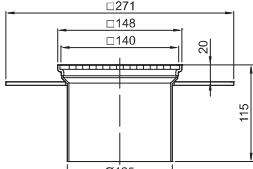
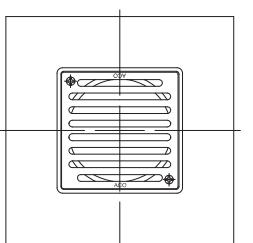
| | Gully top type | Gully top size □ [mm] | Material | Item number |
|---|----------------|--------------------------|----------|---------------|
|  | Standard edge | 200 x 200 | 1.4301 | 414732 |
| | | | 1.4404 | 414832 |
|  | Extended edge | 200 x 200 | 1.4301 | 414734 |
| | | | 1.4404 | 414834 |

| Gully top type | Gully top size □ [mm] | Material | Item number |
|---|---|-----------------|----------------------------|
|  | Extended top with drainage holes | 200 x 200 | 1.4301 414735 |
|  | Plastic top with stainless steel grating (K3) | 149 x 149 | 1.4404 414835 |
|  | MEKU top with stainless steel grating (K3) | 148 x 148 | Plastic 414903 * |
|  | Square top with stainless steel grating (K3) | 148 x 148 | 1.4301 414904 * |
| | | | 414905 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

ACO hygienic gully 142
Gully top – telescopic

ACO gully

| | Gully top type | Gully top size □ [mm] | Material | Item number |
|--|--|---------------------------------|-----------------|--------------------|
|   | Plastic top with stainless steel grating (K3) | 150 x 150 | Plastic | 414906 * |
|   | Plastic thin-bed top with sliding frame and stainless steel grating (K3) | 148 x 148 | Plastic | 414907 * |
|   | Square top with sanded flange and stainless steel grating (K3) | 148 x 148 | 1.4301 | 414909 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

Raising piece – telescopic

Product information

Raising piece can be used for floor structures where multi waterproofing is needed (heat insulation) or where construction height of the slab needs to be increased.

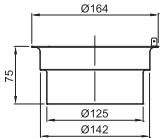
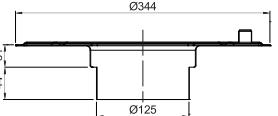
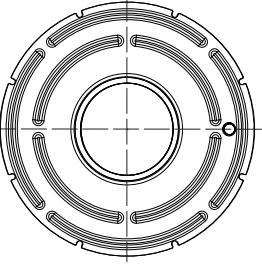
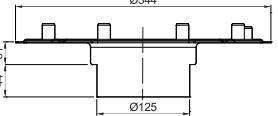
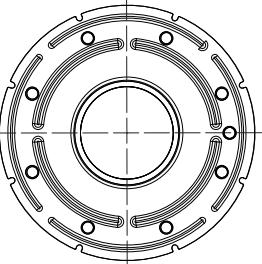
- Tested and certified according to EN 1253-1
- Suitable for all floor types including vinyl flooring
- Variety of flanges for membranes
- Telescopic friction ring included



HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

Order information

| | Type of flange | Material | Item number |
|--|----------------------------|----------|---------------|
|  | Location flange | 1.4301 | 414736 |
| | | 1.4404 | 414836 |
|   | Adhesive bonding flange | 1.4301 | 414737 |
| | | 1.4404 | 414837 |
|   | Mechanical clamping flange | 1.4301 | 414738 |
| | | 1.4404 | 414838 |

ACO hygienic gully 157

Fixed height – vertical outlet

Fixed height – vertical outlet

Product information

Fixed height gully can be specified as a point drainage in areas where waterproofing is independent of the gully body. Those gullies can be combined with different grates depending on requested load class.

HygieneFirst features

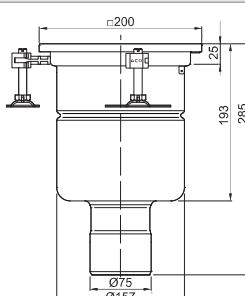
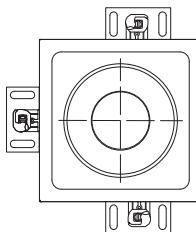
- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)
- Protective cover available.

See page 230 for more details

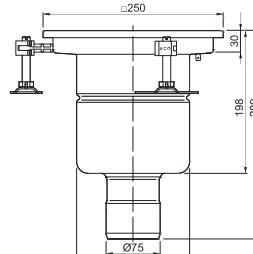
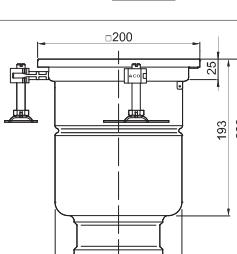
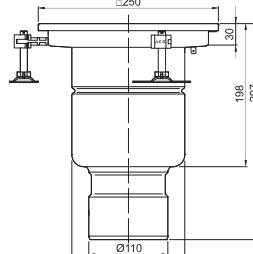
- Tested and certified according to EN 1253-1
- Fire tested and certified solution available for classes EI 90 – EI 180 (EN 13 501-2)
- Outlet diameter DN 70/DN 100 (75 mm or 110 mm O.D.)
- Gully top frame size: 200 x 200 mm and 250 x 250 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



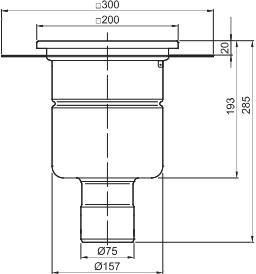
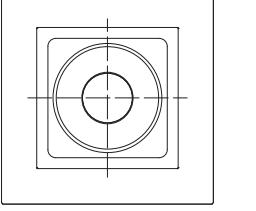
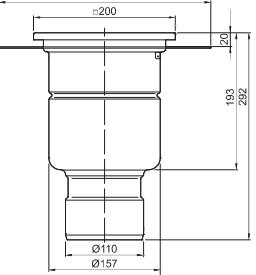
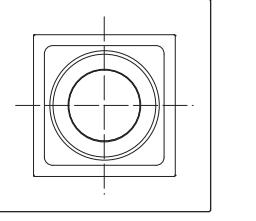
Order information

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|--------------------|---------------------------|---------------|----------|---------------|
| Standard edge | | | | | |
|  | 200 x 200 | 75 | Without FAT | 1.4301 | 408000 |
| | | | | 1.4404 | 408100 |
|  | | | With FAT | 1.4301 | 408001 |
| | | | | 1.4404 | 408101 |

ACO hygienic gully 157
Fixed height – vertical outlet

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|---------------------------|----------------------------------|----------------------|-----------------|--------------------|
|  | 250 x 250 | 75 | Without FAT | 1.4301 | 408016 |
| | | | | 1.4404 | 408116 |
| | | | With FAT | 1.4301 | 408017 |
| | | | | 1.4404 | 408117 |
|  | 200 x 200 | 110 | Without FAT | 1.4301 | 408002 |
| | | | | 1.4404 | 408102 |
| | | | With FAT | 1.4301 | 408003 |
| | | | | 1.4404 | 408103 |
|  | 250 x 250 | 110 | Without FAT | 1.4301 | 408018 |
| | | | | 1.4404 | 408118 |
| | | | With FAT | 1.4301 | 408019 |
| | | | | 1.4404 | 408119 |

ACO hygienic gully 157
Fixed height – vertical outlet

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|--------------------|---------------------------|---------------|----------|---------------|
| Extended edge | | | | | |
|  | 200 x 200 | 75 | With FAT | 1.4301 | 408047 |
|  | | | | 1.4404 | 408147 |
|  | 200 x 200 | 110 | With FAT | 1.4301 | 408099 |
|  | | | | 1.4404 | 408199 |

Fixed height – horizontal outlet

Product information

Fixed height gully can be specified as a point drainage in areas where waterproofing is independent of the gully body.

Those gullies can be combined with different grates depending on requested load class.

HygieneFirst features

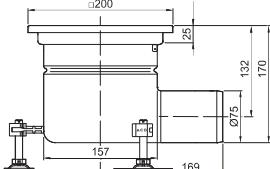
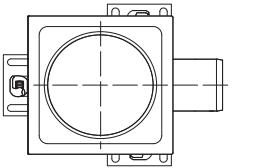
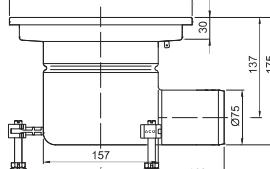
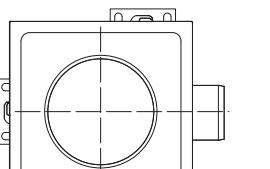
- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)
- Protective cover available.

See page 230 for more details

- Tested and certified according to EN 1253-1
- Outlet diameter DN 70/DN 100 (75 mm or 110 mm O.D.)
- Gully top frame size: 200 x 200 mm and 250 x 250 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



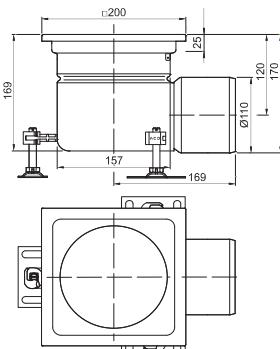
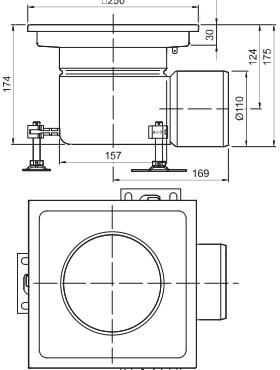
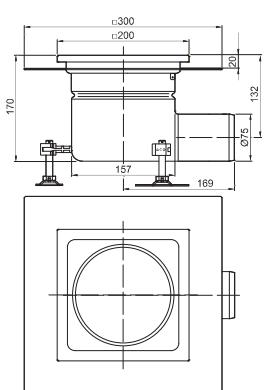
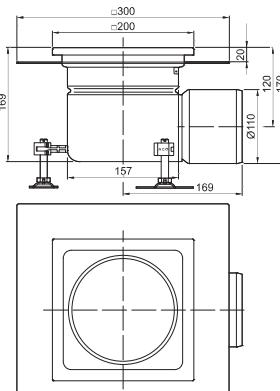
Order information

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|--|--------------------|---------------------------|---------------|----------|-------------|
| Standard edge | | | | | |
|   | 200 x 200 | 75 | Without FAT | 1.4301 | 408008 |
| | | | | 1.4404 | 408108 |
| | 250 x 250 | 75 | With FAT | 1.4301 | 408009 |
| | | | | 1.4404 | 408109 |
|   | 200 x 200 | 75 | Without FAT | 1.4301 | 408024 |
| | | | | 1.4404 | 408124 |
| | 250 x 250 | 75 | With FAT | 1.4301 | 408025 |
| | | | | 1.4404 | 408125 |

ACO hygienic gully 157

Fixed height – horizontal outlet

ACO gully

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|---------------------------|----------------------------------|----------------------|-----------------|--------------------|
|  | 200 x 200 | 110 | Without FAT | 1.4301 | 408010 |
| | | | | 1.4404 | 408110 |
| | 200 x 200 | 110 | With FAT | 1.4301 | 408011 |
| | | | | 1.4404 | 408111 |
|  | 250 x 250 | 110 | Without FAT | 1.4301 | 408026 |
| | | | | 1.4404 | 408126 |
| | 250 x 250 | 110 | With FAT | 1.4301 | 408027 |
| | | | | 1.4404 | 408127 |
| Extended edge | | | | | |
|  | 200 x 200 | 75 | With FAT | 1.4301 | 408014 |
| | | | | 1.4404 | 408114 |
|  | 200 x 200 | 110 | With FAT | 1.4301 | 408015 |
| | | | | 1.4404 | 408115 |

Telescopic – vertical outlet

Product information

Telescopic gully can be combined either with gully top or ACO channel in most flooring constructions.

Telescopic solution enables height and rotational adjustment of connected gully top or channel. Gullies are equipped with flanges for connection of waterproof membrane.

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)

- Tested and certified according to EN 1253-1
- Fire tested and certified solution available for classes EI 90 – EI 180 (EN 13 501-2)
- Suitable for all floor types including vinyl flooring
- Outlet diameter DN 70/DN 100 (75 mm or 110 mm O.D.)
- Gully body with location flange or integrated membrane flange for either adhesive bonding or mechanical clamp
- Telescopic friction ring included



Order information

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|-----------------|---------------------------|---------------|----------|-------------|
| Location flange | 75 | Without FAT | 1.4301 | 408048 |
| | | | 1.4404 | 408148 |
| | | With FAT | 1.4301 | 408049 |
| | | | 1.4404 | 408149 |

ACO hygienic gully 157
Telescopic – vertical outlet

ACO gully

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------------|---------------------------|---------------|----------|-------------|
| Adhesive bonding flange | 75 | Without FAT | 1.4301 | 408050 |
| | | | 1.4404 | 408150 |
| | | With FAT | 1.4301 | 408051 |
| | | | 1.4404 | 408151 |
| Mechanical clamping flange | 75 | Without FAT | 1.4301 | 408052 |
| | | | 1.4404 | 408152 |
| | | With FAT | 1.4301 | 408053 |
| | | | 1.4404 | 408153 |
| Location flange | 110 | Without FAT | 1.4301 | 408054 |
| | | | 1.4404 | 408154 |
| | | With FAT | 1.4301 | 408055 |
| | | | 1.4404 | 408155 |

| Type of flange | Outlet diameter \varnothing [mm] | Foul air trap | Material | Item number |
|----------------------------|---------------------------------------|---------------|----------|-------------|
| Adhesive bonding flange | 110 | Without FAT | 1.4301 | 408056 |
| | | | 1.4404 | 408156 |
| | 110 | With FAT | 1.4301 | 408057 |
| | | | 1.4404 | 408157 |
| Mechanical clamping flange | 110 | Without FAT | 1.4301 | 408058 |
| | | | 1.4404 | 408158 |
| | 110 | With FAT | 1.4301 | 408059 |
| | | | 1.4404 | 408159 |

ACO hygienic gully 157

Telescopic – horizontal outlet

Telescopic – horizontal outlet

Product information

Telescopic gully can be combined either with gully top or ACO channel in most flooring constructions.

Telescopic solution enables height and rotational adjustment of connected gully top or channel. Gullies are equipped with flanges for connection of waterproof membrane.

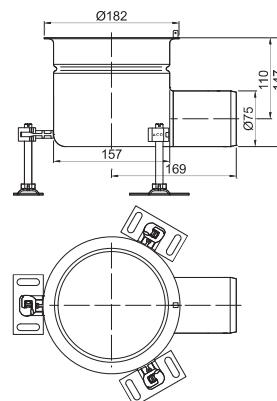
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)

- Tested and certified according to EN 1253-1
- Suitable for all floor types including vinyl flooring
- Outlet diameter DN 70/DN 100 (75 mm or 110 mm O.D.)
- Gully body with location flange or integrated membrane flange for either adhesive bonding or mechanical clamp
- Telescopic friction ring included
- Adjustable EasyFix levelling feet



Order information

| | Type of flange | Outlet diameter ø [mm] | Foul air trap | Material | Item number |
|---|-----------------|---------------------------|---------------|----------|-------------|
|  | Location flange | 75 | Without FAT | 1.4301 | 408072 |
| | | | | 1.4404 | 408172 |
| | With FAT | | 1.4301 | 408073 | |
| | | | 1.4404 | 408173 | |

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------------|---------------------------|---------------|----------|-------------|
| Adhesive bonding flange | 75 | Without FAT | 1.4301 | 408074 |
| | | | 1.4404 | 408174 |
| | | With FAT | 1.4301 | 408075 |
| | | | 1.4404 | 408175 |
| Mechanical clamping flange | 75 | Without FAT | 1.4301 | 408076 |
| | | | 1.4404 | 408176 |
| | | With FAT | 1.4301 | 408077 |
| | | | 1.4404 | 408177 |
| Location flange | 110 | Without FAT | 1.4301 | 408078 |
| | | | 1.4404 | 408178 |
| | | With FAT | 1.4301 | 408079 |
| | | | 1.4404 | 408179 |

ACO hygienic gully 157

Telescopic – horizontal outlet

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------------|---------------------------|---------------|----------|-------------|
| Adhesive bonding flange | 110 | Without FAT | 1.4301 | 408080 |
| | | With FAT | 1.4404 | 408180 |
| | 110 | Without FAT | 1.4301 | 408081 |
| | | With FAT | 1.4404 | 408181 |
| Mechanical clamping flange | 110 | Without FAT | 1.4301 | 408082 |
| | | With FAT | 1.4404 | 408182 |
| | 110 | Without FAT | 1.4301 | 408083 |
| | | With FAT | 1.4404 | 408183 |

Gully top – telescopic

Product information

Gully top can be combined with telescopic gully. Different gully top type is available depending on floor structure.

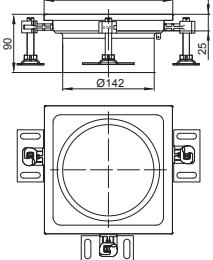
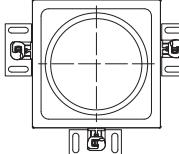
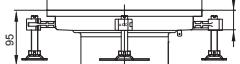
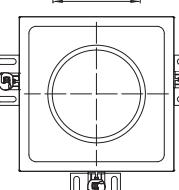
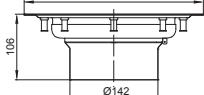
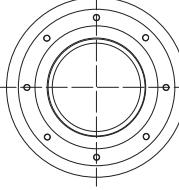
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in grades 1.4301 (304) or 1.4401 (316L) of stainless steel
- Fully pickled and passivated

- Tested and certified according to EN 1253-1
- Gully top frame size: 200 x 200 mm and 250 x 250 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



Order information

| | Gully top type | Gully top size [mm] | Material | Item number |
|--|-----------------------|------------------------------------|-----------------|--------------------|
|   | Standard edge | <input type="checkbox"/> 200 x 200 | 1.4301 | 408208 |
| | | | 1.4404 | 408218 |
|   | Standard edge | <input type="checkbox"/> 250 x 250 | 1.4301 | 408248 |
| | | | 1.4404 | 408258 |
|   | Vinyl edge | Ø289 | 1.4301 | 408240 * |
| | | | 1.4404 | 408250 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.



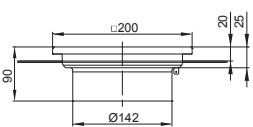
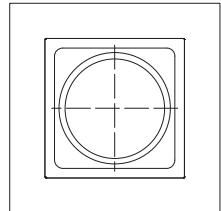
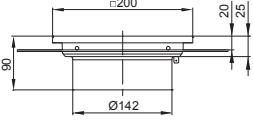
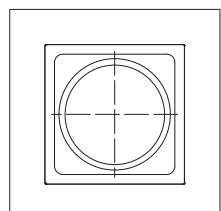
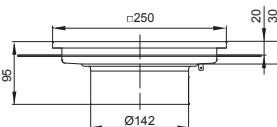
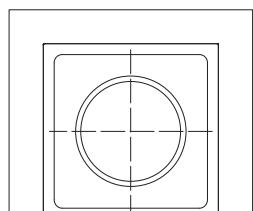
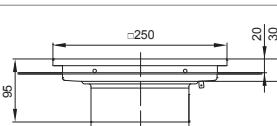
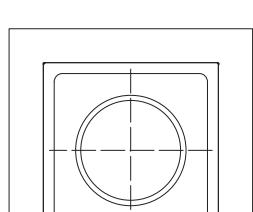
Gratings for gully top 200 x 200 mm → Page 61
Gratings for gully top 250 x 250 mm → Page 64

Gratings for vinyl top Ø222 mm → Page 71
Accessories for ACO hygienic gully 157 → Page 73

ACO hygienic gully 157

Telescopic – horizontal outlet

ACO gully

| Gully top type | Gully top size [mm] | Material | Item number |
|--|-----------------------------------|----------|-------------|
|   | Extended edge | 1.4301 | 408241 |
| | | | 408251 |
|   | Extended edge with drainage holes | 1.4301 | 408244 |
| | | | 408254 |
|   | Extended edge | 1.4301 | 408245 |
| | | | 408255 |
|   | Extended edge with drainage holes | 1.4301 | 408246 |
| | | | 408256 |

Raising piece – telescopic

Product information

Raising piece can be used for floor structures where multiple waterproofing is needed (heat insulation) or where construction height of the slab needs to be increased.

- Tested and certified according to EN 1253-1
- Suitable for all floor types including vinyl flooring
- Variety of flanges for membranes
- Telescopic friction ring included



HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

Order information

| | Type of flange | Material | Item number |
|--|----------------------------|----------|---------------|
| | Location flange | 1.4301 | 408249 |
| | Adhesive bonding flange | 1.4404 | 408259 |
| | Mechanical clamping flange | 1.4301 | 408206 |
| | Mechanical clamping flange | 1.4404 | 408216 |
| | Location flange | 1.4301 | 408207 |
| | Adhesive bonding flange | 1.4404 | 408217 |

ACO hygienic gully 218

Fixed height – vertical outlet

Fixed height – vertical outlet

Product information

Fixed height gully can be specified as a point drainage in areas where waterproofing is independent of the gully body. Those gullies can be combined with different grates depending on requested load class.

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
 - Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
 - Fully pickled and passivated
 - Fully removable and easily cleanable stainless steel foul air trap (FAT)
 - Protective cover available.
- See page 230 for more details

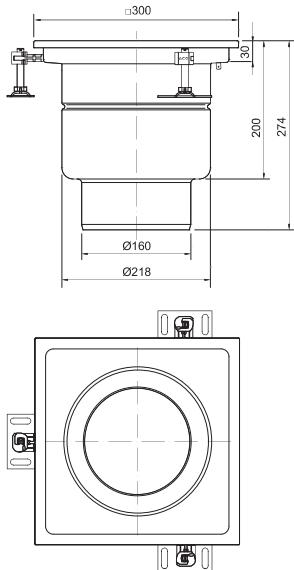
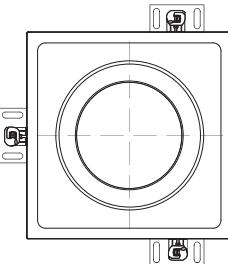
- Tested and certified according to EN 1253-1
- Fire tested and certified solution available for classes EI 90 – EI 180 (EN 13 501-2)
- Outlet diameter DN 100/DN 150 (110 mm or 160 mm O.D.)
- Gully top frame size: 300 x 300 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



Order information

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------|---------------------------|----------------------------------|----------------------|-----------------|--------------------|
| Standard edge | | | | | |
| | 300 x 300 | 110 | Without FAT | 1.4301 | 408004 |
| | | | | 1.4404 | 408104 |
| | | | With FAT | 1.4301 | 408005 |
| | | | | 1.4404 | 408105 |

ACO hygienic gully 218
Fixed height – vertical outlet

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|---------------------------|----------------------------------|----------------------|-----------------|--------------------|
|  | 300 x 300 | 160 | Without FAT | 1.4301 | 408006 |
| | | | | 1.4404 | 408106 |
|  | | | With FAT | 1.4301 | 408007 |
| | | | | 1.4404 | 408107 |

ACO gully

ACO hygienic gully 218

Fixed height – horizontal outlet

Fixed height – horizontal outlet

Product information

Fixed height gully can be specified as a point drainage in areas where waterproofing is independent of the gully body. Those gullies can be combined with different grates depending on requested load class.

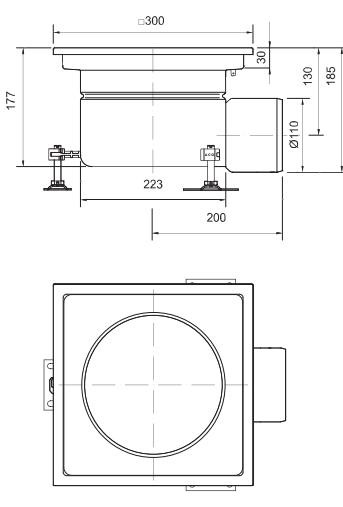
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
 - Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
 - Fully pickled and passivated
 - Fully removable and easily cleanable stainless steel foul air trap (FAT)
 - Protective cover available.
- See page 230 for more details

- Tested and certified according to EN 1253-1
- Outlet diameter DN 100/DN 150 (110 mm or 160 mm O.D.)
- Gully top frame size: 300 x 300 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



Order information

| | Top size □ [mm] | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|---|--------------------|---------------------------|---------------|----------|---------------|
| Standard edge | | | | | |
|  | 300 x 300 | 110 | Without FAT | 1.4301 | 408012 |
| | | | | 1.4404 | 408112 |
| | | | With FAT | 1.4301 | 408013 |
| | | | | 1.4404 | 408113 |

Telescopic – vertical outlet

Product information

Telescopic gully can be combined either with ACO gully top or ACO channel in most flooring constructions.

Telescopic solution enables height and rotational adjustment of connected gully top or channel. Gullies are equipped with flanges for connection of waterproof membrane.

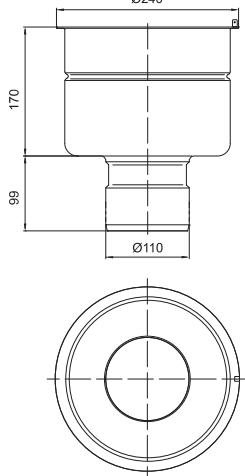
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)

- Tested and certified according to EN 1253-1
- Fire tested and certified solution available for classes EI 90 – EI 180 (EN 13 501-2)
- Suitable for all floor types including vinyl flooring
- Outlet diameter DN 100/DN 160 (110 mm or 160 mm O.D.)
- Gully body with location flange or integrated membrane flange for either adhesive bonding or mechanical clamp
- Telescopic friction ring included



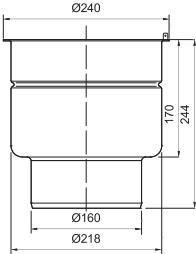
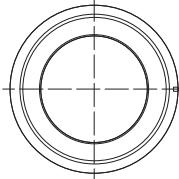
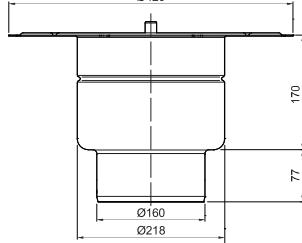
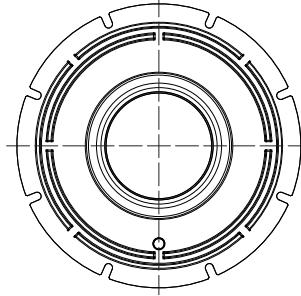
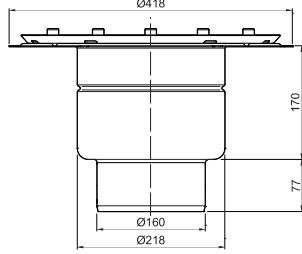
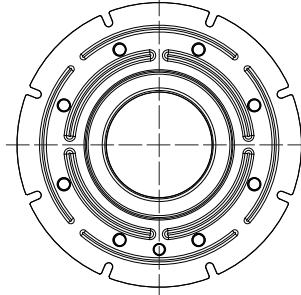
Order information

| | Type of flange | Outlet diameter \varnothing [mm] | Foul air trap | Material | Item number |
|---|-----------------|---------------------------------------|---------------|----------|---------------|
|  | Location flange | 110 | Without FAT | 1.4301 | 408060 |
| | | | | 1.4404 | 408160 |
| | Location flange | 110 | With FAT | 1.4301 | 408061 |
| | | | | 1.4404 | 408161 |

ACO hygienic gully 218
Telescopic - vertical outlet

ACO gully

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------------|---------------------------|---------------|----------|-------------|
| Adhesive bonding flange | 110 | Without FAT | 1.4301 | 408062 |
| | | | 1.4404 | 408162 |
| | | With FAT | 1.4301 | 408063 |
| | | | 1.4404 | 408163 |
| Mechanical clamping flange | 110 | Without FAT | 1.4301 | 408064 |
| | | | 1.4404 | 408164 |
| | | With FAT | 1.4301 | 408065 |
| | | | 1.4404 | 408165 |

| Type of flange | Outlet diameter \varnothing [mm] | Foul air trap | Material | Item number |
|--|---------------------------------------|---------------|----------|---------------|
|   | 160 | Without FAT | 1.4301 | 408066 |
| | | | 1.4404 | 408166 |
| | 160 | With FAT | 1.4301 | 408067 |
| | | | 1.4404 | 408167 |
|   | 160 | Without FAT | 1.4301 | 408068 |
| | | | 1.4404 | 408168 |
| | 160 | With FAT | 1.4301 | 408069 |
| | | | 1.4404 | 408169 |
|   | 160 | Without FAT | 1.4301 | 408070 |
| | | | 1.4404 | 408170 |
| | 160 | With FAT | 1.4301 | 408071 |
| | | | 1.4404 | 408171 |

ACO hygienic gully 218

Telescopic – horizontal outlet

Telescopic – horizontal outlet

Product information

Telescopic gully can be combined either with gully top or ACO channel in most flooring constructions.

Telescopic solution enables height and rotational adjustment of connected gully top or channel. Gullies are equipped with flanges for connection of waterproof membrane.

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated
- Fully removable and easily cleanable stainless steel foul air trap (FAT)

- Tested and certified according to EN 1253-1
- Suitable for all floor types including vinyl flooring
- Outlet diameter DN 100/DN 160 (110 mm or 160 mm O.D.)
- Gully body with location flange or integrated membrane flange for either adhesive bonding or mechanical clamp
- Telescopic friction ring included
- Adjustable EasyFix levelling feet



Order information

| Type of flange | Outlet diameter ø [mm] | Foul air trap | Material | Item number |
|-----------------|---------------------------|---------------|----------|-------------|
| Location flange | 110 | Without FAT | 1.4301 | 408084 |
| | | With FAT | 1.4404 | 408184 |
| | 110 | Without FAT | 1.4301 | 408085 |
| | | With FAT | 1.4404 | 408185 |

| Type of flange | Outlet diameter Ø [mm] | Foul air trap | Material | Item number |
|----------------------------|---------------------------|---------------|----------|-------------|
| Adhesive bonding flange | 110 | Without FAT | 1.4301 | 408086 |
| | | | 1.4404 | 408186 |
| | | With FAT | 1.4301 | 408087 |
| | | | 1.4404 | 408187 |
| Mechanical clamping flange | 110 | Without FAT | 1.4301 | 408088 |
| | | | 1.4404 | 408188 |
| | | With FAT | 1.4301 | 408089 |
| | | | 1.4404 | 408189 |

ACO hygienic gully 218

Gully top – telescopic

Gully top – telescopic

Product information

Gully top can be combined with telescopic gully. Different gully top type is available depending on floor structure.

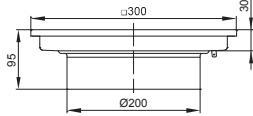
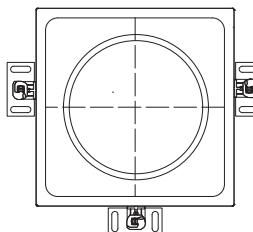
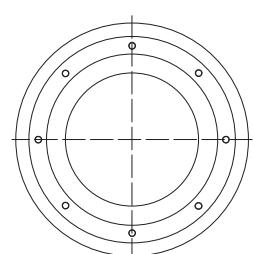
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
 - Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
 - Fully pickled and passivated
 - Protective cover available.
- See page 230 for more details

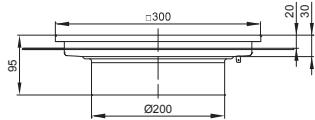
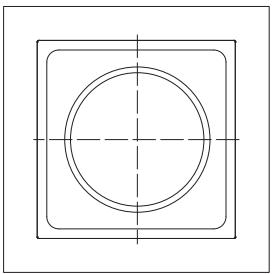
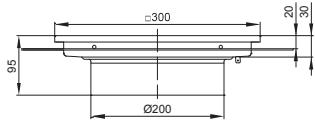
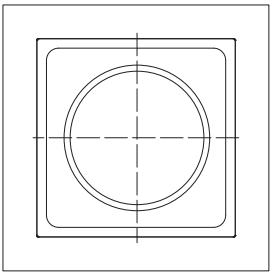
- Tested and certified according to EN 1253-1
- Gully top frame size: 300 x 300 mm
- Wide range of gratings for load class L 15, R 50, M 125 or N 250 (EN 1253-1) including slip resistant solution
- Adjustable EasyFix levelling feet



Order information

| | Gully Top type | Gully Top size ø [mm] | Material | Item number |
|--|----------------|--------------------------|----------|-------------|
|   | Standard edge | 300 x 300 | 1.4301 | 408228 |
| | | | 1.4404 | 408238 |
|   | Vinyl edge | ø350 | 1.4301 | 408242* |
| | | | 1.4404 | 408252* |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

| | Gully Top type | Gully Top size \varnothing [mm] | Material | Item number |
|--|-----------------------------------|---|-----------------|--------------------|
|  | Extended edge | 300 x 300 | 1.4301 | 408243 |
|  | Extended edge with drainage holes | 300 x 300 | 1.4404 | 408253 |
|  | Extended edge | 300 x 300 | 1.4301 | 408247 |
|  | Extended edge with drainage holes | 300 x 300 | 1.4404 | 408257 |

ACO hygienic gully 218

Raising piece – telescopic

Raising piece – telescopic

Product information

Raising piece can be used for floor structures where multiple waterproofing is needed (heat insulation) or where construction height of the slab needs to be increased.

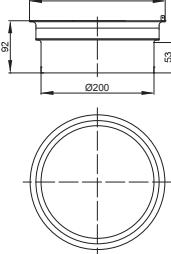
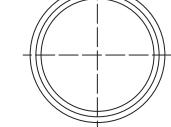
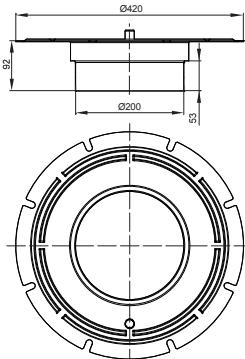
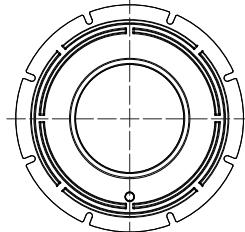
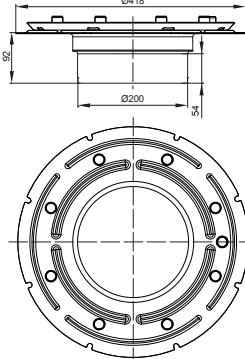
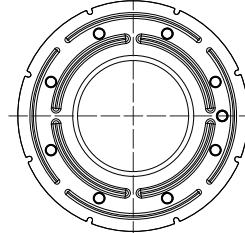
- Tested and certified according to EN 1253-1
- Suitable for all floor types including vinyl flooring
- Variety of flanges for membranes
- Telescopic friction ring included



HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

Order information

| | Type of flange | Material | Item number |
|--|----------------------------|----------|-------------|
|   | Location flange | 1.4301 | 408209 |
| | | 1.4404 | 408219 |
|   | Adhesive bonding flange | 1.4301 | 408226 |
| | | 1.4404 | 408236 |
|   | Mechanical clamping flange | 1.4301 | 408227 |
| | | 1.4404 | 408237 |

Telescopic – vertical outlet

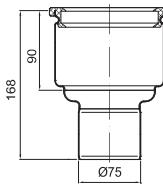
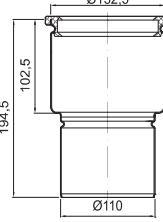
Product information

ACO gully EG150 can be combined with ACO channel with outlet diameter 110 mm. Foul air trap needs to be ordered separately.

- Stainless steel construction for durability and long life



Order information

| | FAT | Material | Item number |
|---|-------------|----------|--------------------|
|  | Without FAT | 1.4301 | * 405066 |
| | | 1.4404 | * 402663 |
|  | Without FAT | 1.4301 | * 408805 |
| | | 1.4404 | * 405312 |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

ACO gully EG150

Telescopic – horizontal outlet

Telescopic – horizontal outlet

Product information

ACO gully EG150 can be combined with ACO channel with outlet diameter 110 mm. Foul air trap needs to be ordered separately.

- Stainless steel construction for durability and long life



Order information

| | FAT | Material | Item number |
|--|-------------|----------|--------------------|
| | Without FAT | 1.4301 | * 406677 |
| | | 1.4404 | * 405311 |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

Gratings for gully top 200 x 200 mm

Product information

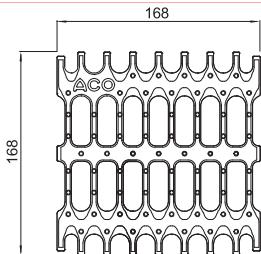
Variety of grate types is available depending on application and requested load class. For applications with high hygienic demands ladder grate or cast grate should be selected.

- Fits to stainless steel gully, fully compliant to EN 1253-1
- Gully top frame size: 200 x 200 mm
- Range of gratings suitable to load class L 15, R 50, M 125 or N 250 (EN 1253-1)
- Slip resistant solution available

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

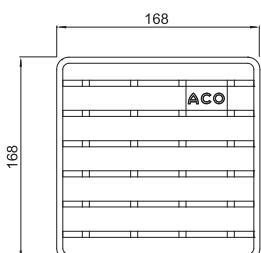
ACO hygienic cast grating



| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|---------------|
| M 125 | Yes | 1.4301 | 416942 |

Note: Surface electropolished

ACO hygienic ladder grating



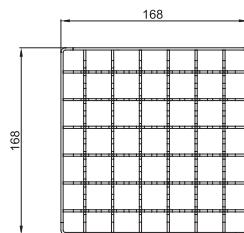
| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|---------------|
| R 50 | Yes | 1.4301 | 416912 |
| | | 1.4404 | 416913 |
| M 125 | Yes | 1.4301 | 408093 |
| | | 1.4404 | 408193 |
| N 250 | No | 1.4301 | 408043 |
| | | 1.4404 | 408143 |

Note: Surface electropolished

ACO gully - gratings

Gratings for gully top 200 x 200 mm

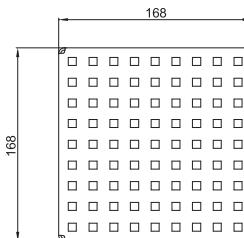
ACO mesh grating



| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-------------|
| L 15 | Yes | 1.4301 | 408090 * |
| | | 1.4404 | 408190 * |
| L 15 | No | 1.4301 | 408091 * |
| | | 1.4404 | 408191 * |

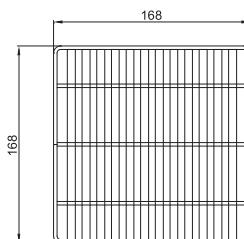
Note: Surface electropolished

ACO quadrato grating



| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-------------|
| L 15 | No | 1.4301 | 408092 * |
| | | 1.4404 | 408192 * |

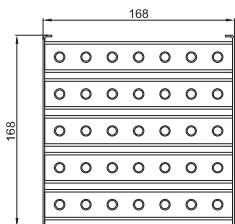
ACO heelsafe grating



| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-------------|
| L 15 | No | 1.4301 | 408022 * |
| | | 1.4404 | 408122 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

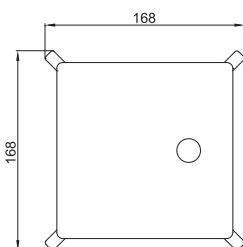
ACO multi-slot 5 grating



| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|------------------------------------|
| L 15 | Yes | 1.4301 1.4404 | 408094 * 408194 * |
| | | | |

Note: Surface electropolished

ACO slot cover

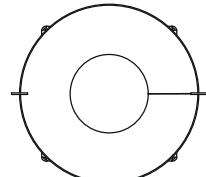
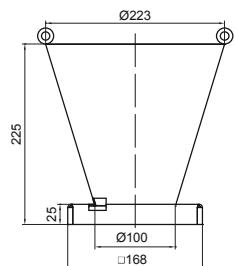


| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|------------------------------------|
| M 125 | No | 1.4301 1.4404 | 408021 * 408121 * |
| | | | |

ACO odour proof cover

For ACO odour proof cover, please contact our Sales/Technical department.

ACO tundish for gully top



| Description | Material | Item number |
|-------------------------------------|----------|---------------|
| ACO tundish for gully top 200 x 200 | 1.4301 | 415918 |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

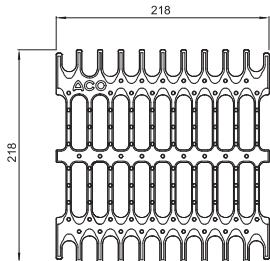
Gratings**Gratings for gully top 250 x 250 mm****Gratings for gully top 250 x 250 mm****Product information**

Variety of grate types is available depending on application and requested load class. For applications with high hygienic demands ladder grate or cast grate should be selected.

- Fits to stainless steel gully, fully compliant to EN 1253-1
- Gully top frame size: 250 x 250 mm
- Range of gratings suitable to load class L 15, R 50, M 125 or N 250 (EN 1253-1)
- Slip resistant solution available

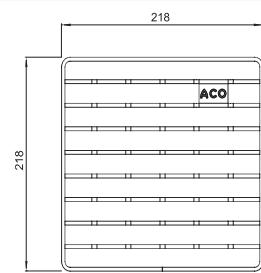
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

ACO hygienic cast grating

| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|---------------|
| M 125 | Yes | 1.4301 | 416943 |

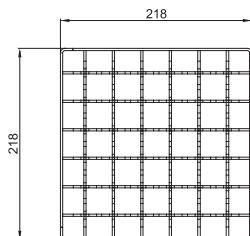
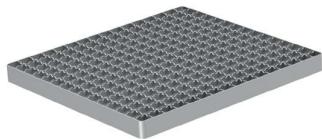
Note: Surface electropolished

ACO hygienic ladder grating

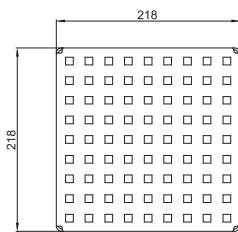
| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-----------------|
| R 50 | Yes | 1.4301 | 416914 |
| | | 1.4404 | 416915 |
| M 125 | Yes | 1.4301 | 408028 |
| | | 1.4404 | 408128 |
| N 250 | No | 1.4301 | 408044 * |
| | | 1.4404 | 408144 * |

Note: Surface electropolished

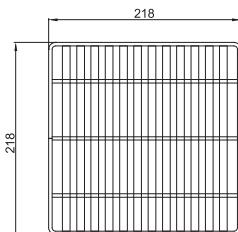
* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

ACO mesh grating

| Load class | Slip resistant | Material | Item number |
|-------------------------------|----------------|------------------|----------------------|
| L 15 | Yes | 1.4301 | 408095 * |
| | | 1.4404 | 408195 * |
| | No | 1.4301 1.4404 | 408096 * 408196 * |
| Note: Surface electropolished | | | |

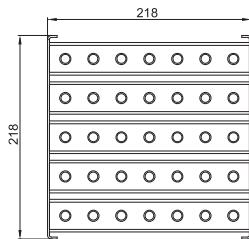
ACO quadrato grating

| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|----------------------|
| L 15 | No | 1.4301 1.4404 | 408097 * 408197 * |

ACO heelsafe grating

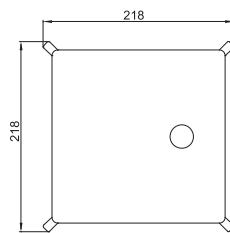
| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|----------------------|
| L 15 | No | 1.4301 1.4404 | 408031 * 408131 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

Gratings**Gratings for gully top 250 x 250 mm****ACO multi-slot 5 grating**

| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-------------|
| L 15 | Yes | 1.4301 | 408033 * |
| | | 1.4404 | 408133 * |

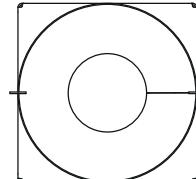
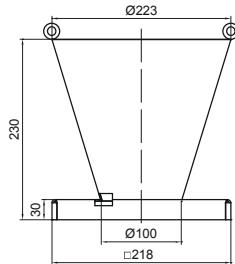
Note: Surface electropolished

ACO slot cover

| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-------------|
| M 125 | No | 1.4301 | 408030 * |
| | | 1.4404 | 408130 * |

ACO odour proof cover

For ACO odour proof cover, please contact our Sales/Technical department.

ACO tundish for gully top

| Description | Material | Item number |
|-------------------------------------|----------|-------------|
| ACO tundish for gully top 250 x 250 | 1.4301 | 413546 |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

Gratings for gully top 300 x 300 mm

Product information

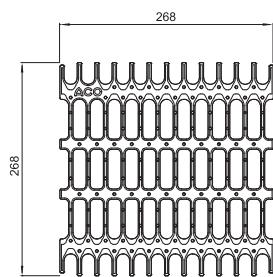
Variety of grate types is available depending on application and requested load class. For applications with high hygienic demands ladder grate or cast grate should be selected.

- Fits to stainless steel gully, fully compliant to EN 1253-1
- Gully top frame size: 300 x 300 mm
- Range of gratings suitable to load class L 15, R 50, M 125 or N 250 (EN 1253-1)
- Slip resistant solution available

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

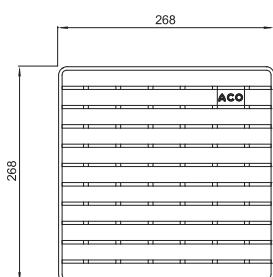
ACO hygienic cast grating



| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|---------------|
| M 125 | Yes | 1.4301 | 416944 |

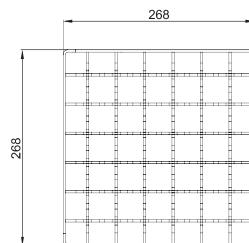
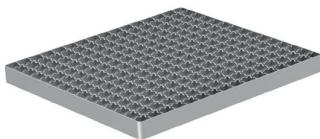
Note: Surface electropolished

ACO hygienic ladder grating



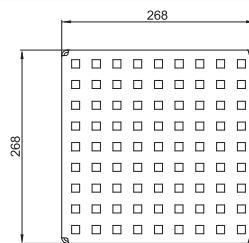
| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|---------------|
| R 50 | Yes | 1.4301 | 416916 |
| | | 1.4404 | 416917 |
| M 125 | Yes | 1.4301 | 408037 |
| | | 1.4404 | 408137 |
| N 250 | No | 1.4301 | 408045 |
| | | 1.4404 | 408145 |

Note: Surface electropolished

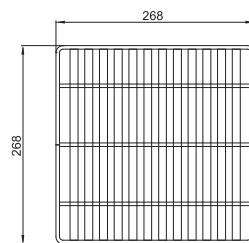
Gratings**Gratings for gully top 300 x 300 mm****ACO mesh grating**

| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|----------------------|
| L 15 | Yes | 1.4301 | 408034 |
| | | 1.4404 | 408134 |
| | No | 1.4301 1.4404 | 408035 * 408135 * |

Note: Surface electropolished

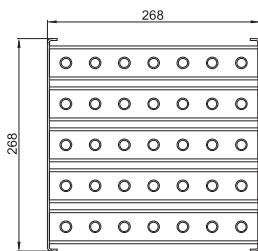
ACO quadrato grating

| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|----------------------|
| L 15 | No | 1.4301 1.4404 | 408036 * 408136 * |

ACO heelsafe grating

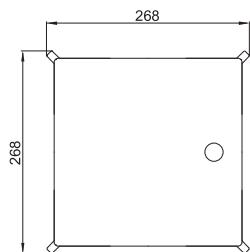
| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|----------------------|
| L 15 | No | 1.4301 1.4404 | 408040 * 408140 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

ACO multi-slot 5 grating

| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|--------------------|
| L 15 | Yes | 1.4301 1.4404 | 408042* 408142* |
| | | | |

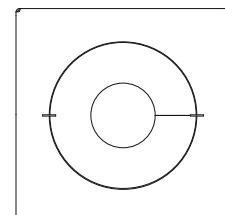
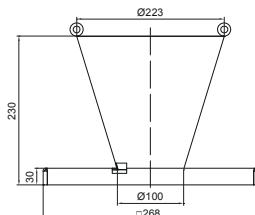
Note: Surface electropolished

ACO slot cover

| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|--------------------|
| M 125 | No | 1.4301 1.4404 | 408039* 408139* |
| | | | |

ACO odour proof cover

For ACO odour proof cover, please contact our Sales/Technical department.

ACO tundish for gully top

| Description | Material | Item number |
|-------------------------------------|----------|-------------|
| ACO tundish for gully top 300 x 300 | 1.4301 | 413547 |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

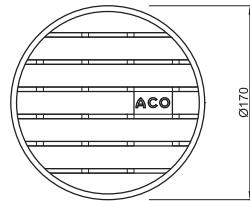
Gratings**Gratings for vinyl top ø170****Gratings for vinyl top ø170****Product information**

Variety of grate types is available depending on application and requested load class. For applications with high hygienic demands ladder grate or cast grate should be selected.

- Fits to stainless steel gully, fully compliant to EN 1253-1
- Stainless steel construction for durability and long life
- Range of gratings suitable to load class L 15 (EN 1253-1)
- Slip resistant solution available

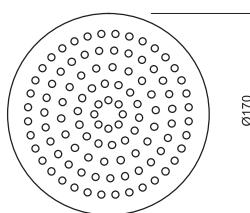
HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

ACO ladder grating

| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-------------|
| L 15 | Yes | 1.4301 | 97146 |
| | | 1.4404 | 97367 |

Note: Surface electropolished

ACO perforated grating

| Load class | Slip resistant | Material | Item number |
|------------|----------------|----------|-------------|
| L 15 | No | 1.4301 | 97152 * |
| | | 1.4404 | 97369 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

ACO odour proof cover

For ACO odour proof cover, please contact our Sales/Technical department.

Gratings for vinyl top ø222

Product information

Variety of grate types is available depending on application and requested load class. For applications with high hygienic demands ladder grates or cast grates should be selected.

- Fits to stainless steel gully, fully compliant to EN 1253-1
- Stainless steel construction for durability and long life
- Range of gratings suitable to load class L 15 (EN 1253-1)
- Slip resistant solution available

HygieneFirst features

- Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44
- Available in 1.4301 (304) or 1.4404 (316L) grades of stainless steel
- Fully pickled and passivated

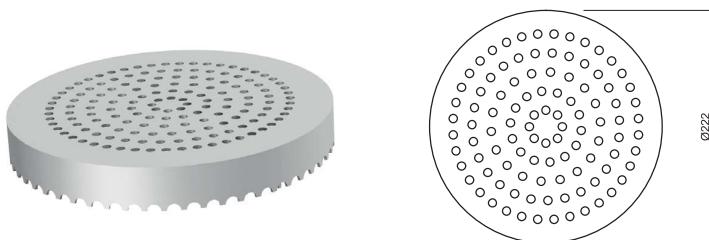
ACO ladder grating



| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|------------------------------|
| L 15 | Yes | 1.4301 1.4404 | 97148 97388 |

Note: Surface electropolished

ACO perforated grating



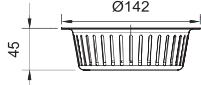
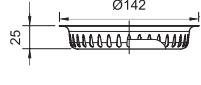
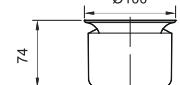
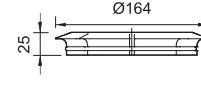
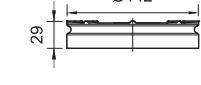
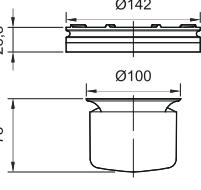
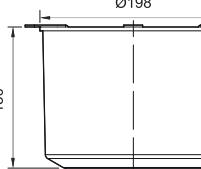
| Load class | Slip resistant | Material | Item number |
|------------|----------------|------------------|----------------------------------|
| L 15 | No | 1.4301 1.4404 | 97153 * 97390 * |

* Hygienic design following EN 1672, EN ISO 14159 and EHEDG document No. 8, 13 and 44 not applied.

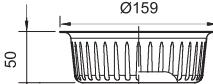
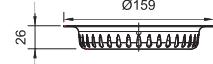
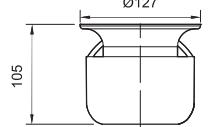
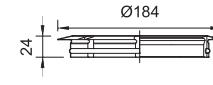
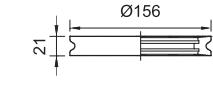
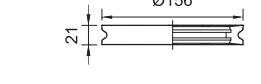
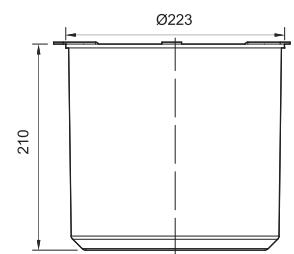
ACO odour proof cover

For ACO odour proof cover, please contact our Sales/Technical department.

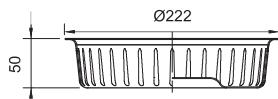
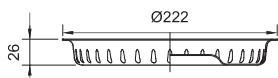
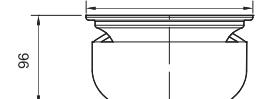
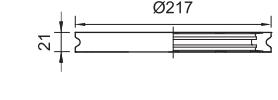
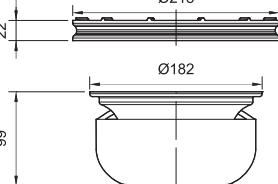
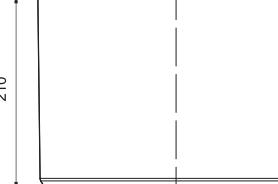
Accessories**Accessories for ACO hygienic gully 142****Accessories for ACO hygienic gully 142**

| | Description | Used with | Material | Item number |
|---|---|--|-----------------|--------------------|
|  | Silt basket ■ Stainless steel ■ 0,4 litre capacity | ■ ACO hygienic gully 142 - Telescopic □ Vertical or horizontal | 1.4301 | 416900 |
| | | | 1.4404 | 416901 |
|  | Silt basket ■ Stainless steel ■ 0,3 litre capacity | ■ ACO hygienic gully 142 - Fixed height □ Vertical or horizontal | 1.4301 | 416902 |
| | | | 1.4404 | 416903 |
|  | Hygienic foul air trap ■ Stainless steel ■ Water seal 50 mm | ■ ACO hygienic gully 142 □ Fixed height □ Telescopic | 1.4301 | 414741 |
| | | | 1.4404 | 414841 |
|  | Friction ring ■ NBR (Acryl nitrile-butadiene rubber) | ■ ACO hygienic gully 142 □ Telescopic | NBR | 414742 |
|  | Standard foul air trap support ■ NBR (Acryl nitrile-butadiene rubber) | ■ ACO hygienic gully 142 □ Fixed height □ Telescopic | NBR | 414743 |
|  | ACO fire resistant kit for gully 142/DN 70 □ Fixed height, vertical □ Telescopic, vertical | ■ ACO hygienic gully 142 □ Fixed height, vertical □ Telescopic, vertical | | 416930 |
| | | | | |
|  | ACO fire resistant kit for gully 142/DN 100 □ Fixed height, vertical □ Telescopic, vertical | ■ ACO hygienic gully 142 □ Fixed height, vertical □ Telescopic, vertical | | 416931 |
| | | | | |

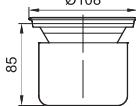
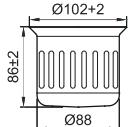
Accessories for ACO hygienic gully 157

| | Description | Used with | Material | Item number |
|---|---|--|----------|---------------|
|  Silt basket ■ Stainless steel ■ 0.6 litre capacity | | ■ ACO hygienic gully 157 - Vertical □ Fixed height or Telescopic | 1.4301 | 416904 |
| | | | 1.4404 | 416905 |
|  Silt basket ■ Stainless steel ■ 0.3 litre capacity | | ■ ACO hygienic gully 157 - Horizontal □ Fixed height or Telescopic | 1.4301 | 416906 |
| | | | 1.4404 | 416907 |
|  Hygienic foul air trap ■ Stainless steel ■ Water seal 50 mm | | ■ ACO hygienic gully 157 □ Telescopic | 1.4301 | 408200 |
| | | | 1.4404 | 408210 |
|  Friction ring ■ NBR (Acryl nitrile-butadiene rubber) | | ■ ACO hygienic gully 157 □ Fixed height □ Telescopic | NBR | 408205 |
|  Standard foul air trap support ■ NBR (Acryl nitrile-butadiene rubber) | | ■ ACO hygienic gully 157 □ Fixed height □ Telescopic | NBR | 408201 |
|  ACO fire resistant kit for gully 157/DN 70 □ Fixed height, vertical □ Telescopic, vertical |  | ■ ACO hygienic gully 157 □ Fixed height, vertical □ Telescopic, vertical | | 416932 |
| | | | | |
|  ACO fire resistant kit for gully 157/DN 100 □ Fixed height, vertical □ Telescopic, vertical |  | ■ ACO hygienic gully 157 □ Fixed height, vertical □ Telescopic, vertical | | 416933 |

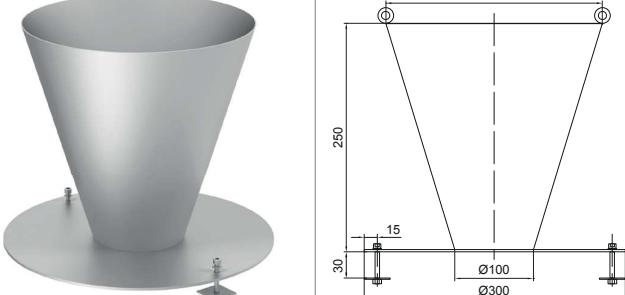
Accessories**Accessories for ACO hygienic gully 218****Accessories for ACO hygienic gully 218**

| | Description | Used with | Material | Item number |
|--|-------------|--|----------|---------------|
|  Silt basket <input checked="" type="checkbox"/> Stainless steel <input checked="" type="checkbox"/> 1,4 litre capacity | | <input checked="" type="checkbox"/> ACO hygienic gully 218 - Vertical <input type="checkbox"/> Fixed height or Telescopic | 1.4301 | 416908 |
| | | | 1.4404 | 416909 |
|  Silt basket <input checked="" type="checkbox"/> Stainless steel <input checked="" type="checkbox"/> 0,7 litre capacity | | <input checked="" type="checkbox"/> ACO hygienic gully 218 - Horizontal <input type="checkbox"/> Fixed height or Telescopic | 1.4301 | 416910 |
| | | | 1.4404 | 416911 |
|  Hygienic foul air trap <input checked="" type="checkbox"/> Stainless steel <input checked="" type="checkbox"/> Water seal 50 mm | | <input checked="" type="checkbox"/> ACO hygienic gully 218 <input type="checkbox"/> Fixed height <input type="checkbox"/> Telescopic | 1.4301 | 408220 |
| | | | 1.4404 | 408230 |
|  Friction ring <input checked="" type="checkbox"/> NBR (Acryl nitrile-butadiene rubber) | | <input checked="" type="checkbox"/> ACO hygienic gully 218 <input type="checkbox"/> Telescopic | NBR | 408225 |
|  Standard foul air trap support <input checked="" type="checkbox"/> NBR (Acryl nitrile-butadiene rubber) | | <input checked="" type="checkbox"/> ACO hygienic gully 218 <input type="checkbox"/> Fixed height <input type="checkbox"/> Telescopic | NBR | 408221 |
|  ACO fire resistant kit for gully 218/DN 110 <input type="checkbox"/> Fixed height, vertical <input type="checkbox"/> Telescopic, vertical | | <input checked="" type="checkbox"/> ACO hygienic gully 218 <input type="checkbox"/> Fixed height, vertical <input type="checkbox"/> Telescopic, vertical | | 416934 |
|  ACO fire resistant kit for gully 218/DN 160 <input type="checkbox"/> Fixed height, vertical <input type="checkbox"/> Telescopic, vertical | | <input checked="" type="checkbox"/> ACO hygienic gully 218 <input type="checkbox"/> Fixed height, vertical <input type="checkbox"/> Telescopic, vertical | | 416935 |

Accessories for ACO gully EG150

| | Description | Used with | Material | Item number |
|---|--|---|----------|---------------|
|  | Sieve (for outlet 110 mm) ■ Stainless steel | ■ ACO slot channel 20 ■ ACO modular box channel 125 ■ ACO modular box channel 200 ■ ACO modular slot channel 20 | 1.4301 | 97235 |
| | | | 1.4404 | 97285 |
|  | Foul air trap ■ Stainless steel ■ Water seal 50 mm | ■ ACO slot channel 20 ■ ACO modular box channel 125 ■ ACO modular box channel 200 ■ ACO modular slot channel 20 | 1.4301 | 97217 |
| | | | 1.4404 | 97267 |
|  | Silt basket ■ Stainless steel | ■ ACO slot channel 20 ■ ACO modular box channel 125 ■ ACO modular box channel 200 ■ ACO modular slot channel 20 ■ Don't combine with FAT ■ Suitable with P-Trap (ACO pipe chapter) | 1.4301 | 409190 |
| | | | 1.4404 | 409189 |

ACO tundish portable

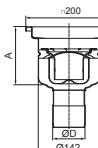
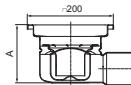
| | Description | Material | Item number |
|---|---|----------|---------------|
|  | ACO tundish portable ■ Stainless steel | 1.4301 | 415821 |

Flow rates and Construction heights

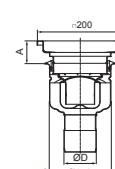
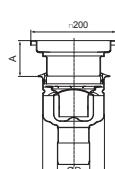
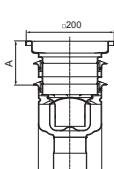
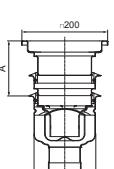
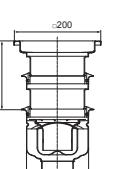
Flow rates and Construction heights

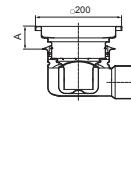
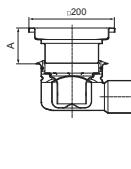
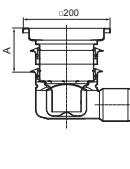
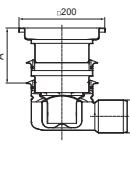
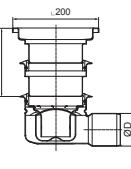
Flow rates and Construction heights

ACO hygienic gully 142 – fixed height

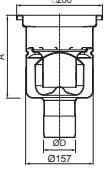
| | |  | |  |
|-----------------|-----------------|---|--|---|
| Outlet diameter | Outlet position | Flow rate [l/s] | | |
| ØD | | A = 135 [mm] | | |
| 75 | Vertical | 1.4 | | |
| 110 | | 1.6 | | |
| Outlet diameter | Outlet position | Flow rate [l/s] | | |
| ØD | | A = 135 [mm] | | |
| 75 | Horizontal | 1.4 | | |
| 110 | | 1.6 | | |

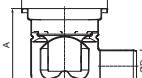
ACO hygienic gully 142 – telescopic

| | |  |  |  |  |  |
|-----------------|-----------------|--|--|---|--|--|
| Outlet diameter | Outlet position | Flow rate [l/s] | | | | |
| ØD | | A = 52 [mm] | A = 82 [mm] | A = 97 [mm] | A = 127 [mm] | A = 157 [mm] |
| 75 | Vertical | 1.4 | 1.6 | 1.6 | 1.7 | 1.8 |
| 110 | | 1.6 | 1.8 | 1.8 | 1.9 | 2.0 |

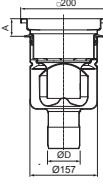
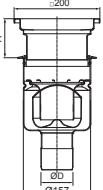
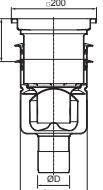
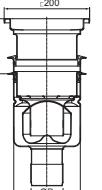
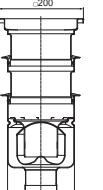
| | |  |  |  |  |  |
|-----------------|-----------------|---|---|--|---|---|
| Outlet diameter | Outlet position | Flow rate [l/s] | | | | |
| ØD | | A = 52 [mm] | A = 82 [mm] | A = 97 [mm] | A = 127 [mm] | A = 157 [mm] |
| 75 | Horizontal | 1.4 | 1.6 | 1.6 | 1.7 | 1.8 |
| 110 | | 1.6 | 1.8 | 1.8 | 1.9 | 2.0 |

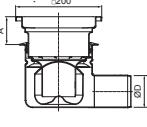
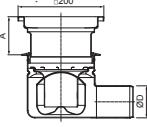
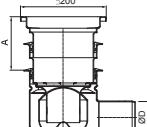
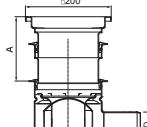
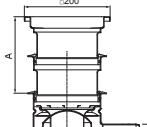
ACO hygienic gully 157 – fixed height

| | | | |
|---|------------------------|------------------------|------------------------|
|  | Outlet diameter | Outlet position | Flow rate [l/s] |
| ϕD | | | A = 193 [mm] |
| 75 | Vertical | | 2.7 |
| 110 | | | 3.5 |

| | | | |
|---|------------------------|------------------------|------------------------|
|  | Outlet diameter | Outlet position | Flow rate [l/s] |
| ϕD | | | A = 170 [mm] |
| 75 | Horizontal | | 2.6 |
| 110 | | | 2.8 |

ACO hygienic gully 157 – telescopic

| | | | | | | |
|--|--|--|--|--|--------------|--------------|
|  |  |  |  |  | | |
| Outlet diameter | Outlet position | Flow rate [l/s] | | | | |
| ϕD | | A = 65 [mm] | A = 91 [mm] | A = 125 [mm] | A = 153 [mm] | A = 180 [mm] |
| 75 | Vertical | 2.7 | 3.0 | 3.0 | 3.1 | 3.3 |
| 110 | | 3.5 | 4.0 | 4.1 | 4.2 | 4.4 |

| | | | | | | |
|---|---|---|---|---|--------------|--------------|
|  |  |  |  |  | | |
| Outlet diameter | Outlet position | Flow rate [l/s] | | | | |
| ϕD | | A = 52 [mm] | A = 82 [mm] | A = 97 [mm] | A = 127 [mm] | A = 157 [mm] |
| 75 | Horizontal | 2.6 | 2.9 | 3.0 | 3.1 | 3.3 |
| 110 | | 2.8 | 3.3 | 3.6 | 4.0 | 4.4 |

Flow rates and Construction heights

Flow rates and Construction heights

Flow rates and Construction heights

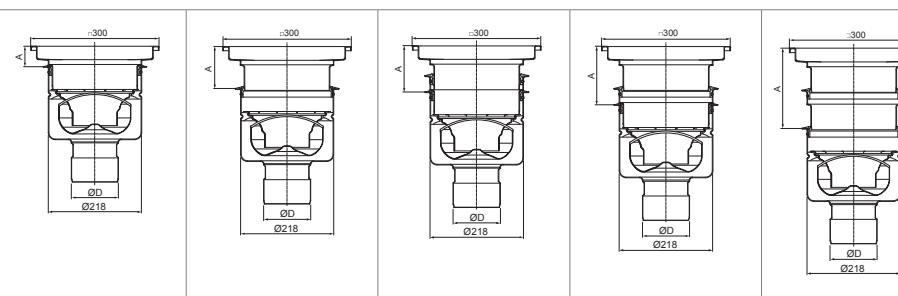
ACO hygienic gully 218 – fixed height

| Outlet diameter | Outlet position | Flow rate [l/s] | Outlet diameter | Outlet position | Flow rate [l/s] |
|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|
| øD | | A = 200 [mm] | øD | | A = 177 [mm] |
| 110 | Vertical | 5.0 | 110 | Horizontal | 4.4 |
| 160 | | 5.0 | | | |

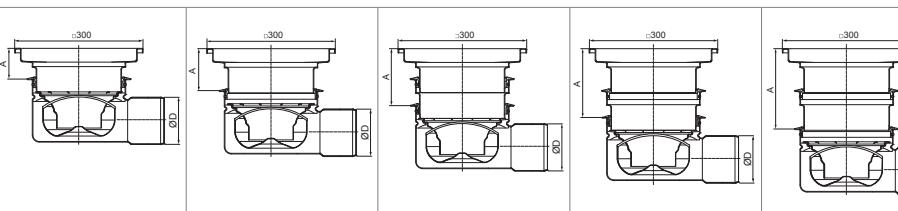


ACO hygienic gully 218 – telescopic

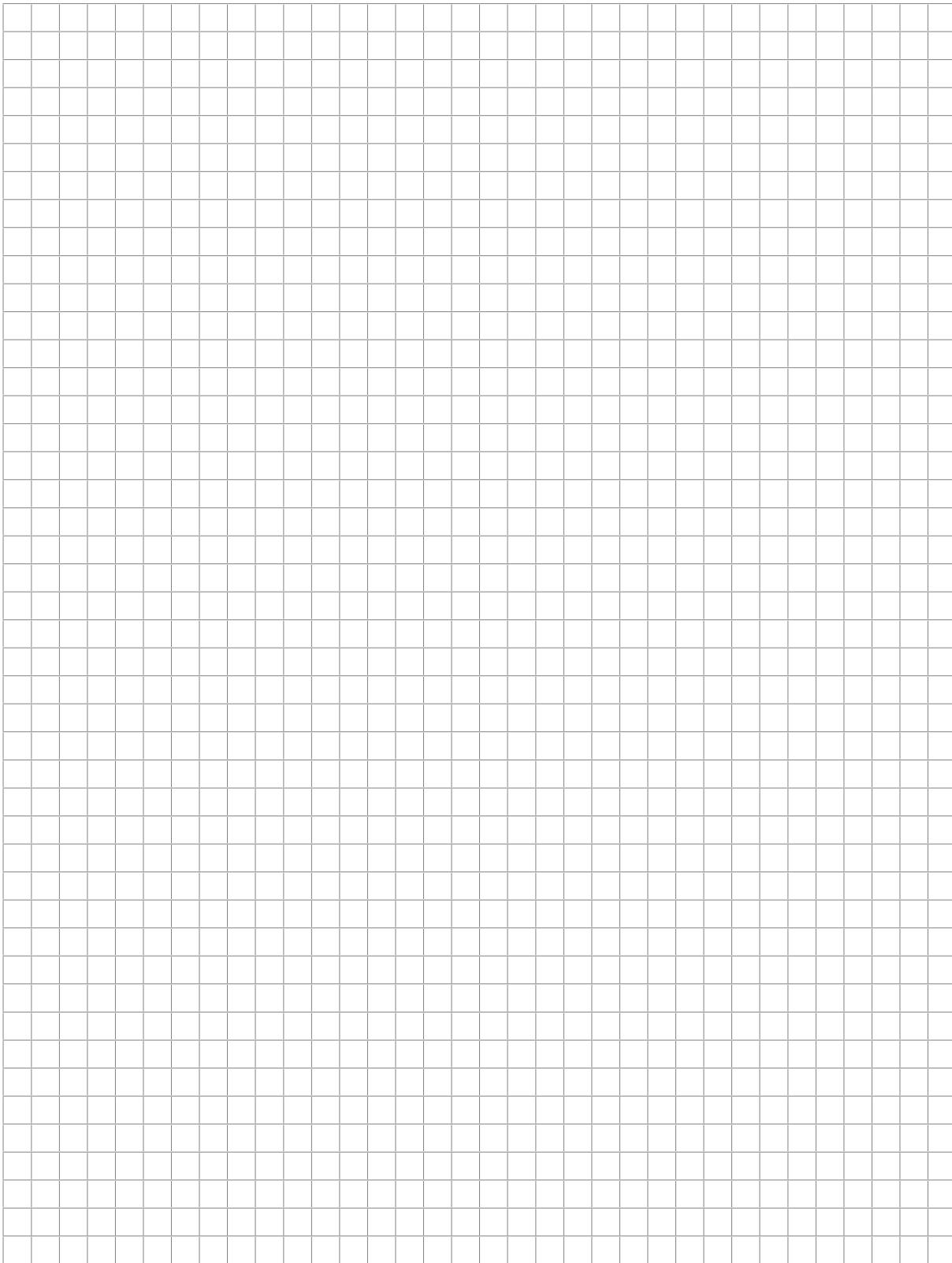
| Outlet diameter | Outlet position | Flow rate [l/s] | | | | |
|------------------------|------------------------|------------------------|-------------|--------------|--------------|--------------|
| øD | | A = 65 [mm] | A = 91 [mm] | A = 125 [mm] | A = 153 [mm] | A = 180 [mm] |
| 110 | Vertical | 5.0 | 5.5 | 5.6 | 5.8 | 6.2 |
| 160 | | 5.0 | 5.5 | 5.6 | 5.8 | 6.2 |



| Outlet diameter | Outlet position | Flow rate [l/s] | | | | |
|------------------------|------------------------|------------------------|-------------|--------------|--------------|--------------|
| øD | | A = 72 [mm] | A = 98 [mm] | A = 132 [mm] | A = 156 [mm] | A = 187 [mm] |
| 110 | Horizontal | 4.4 | 4.6 | 4.8 | 4.9 | 5.4 |



Notes



ACO gully