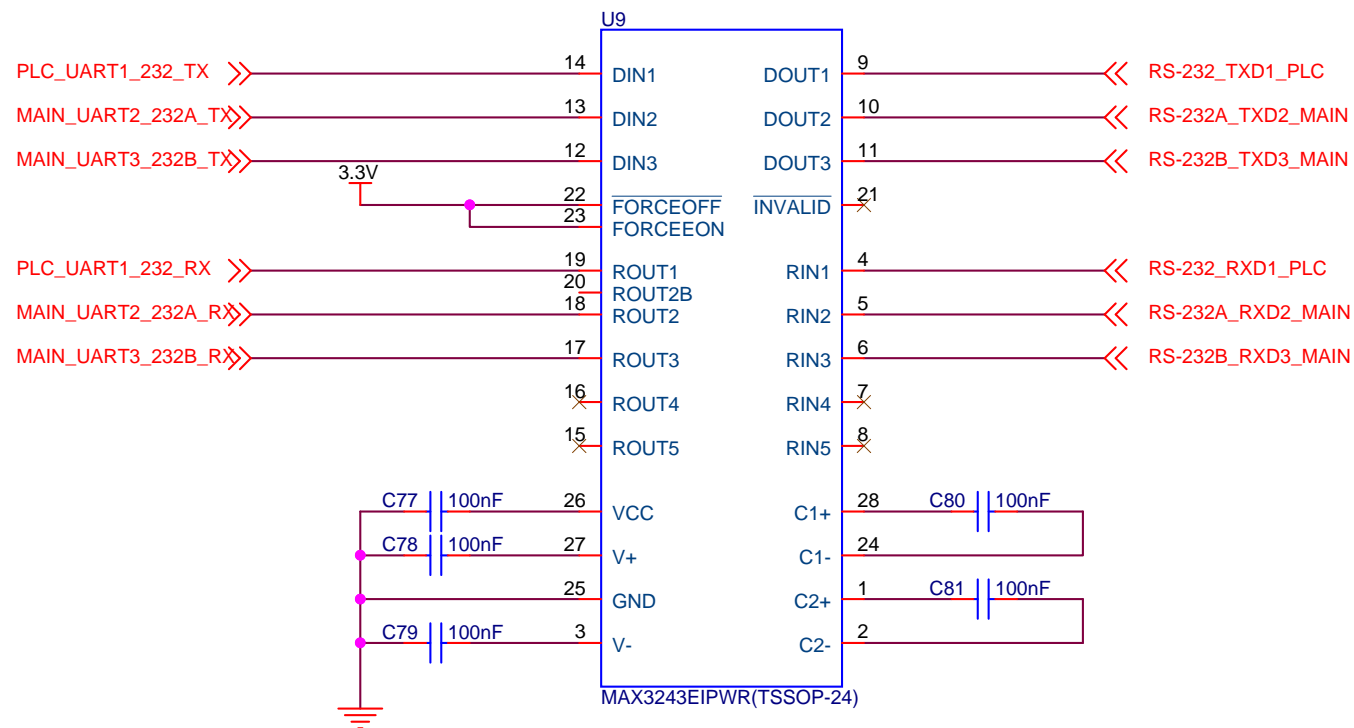


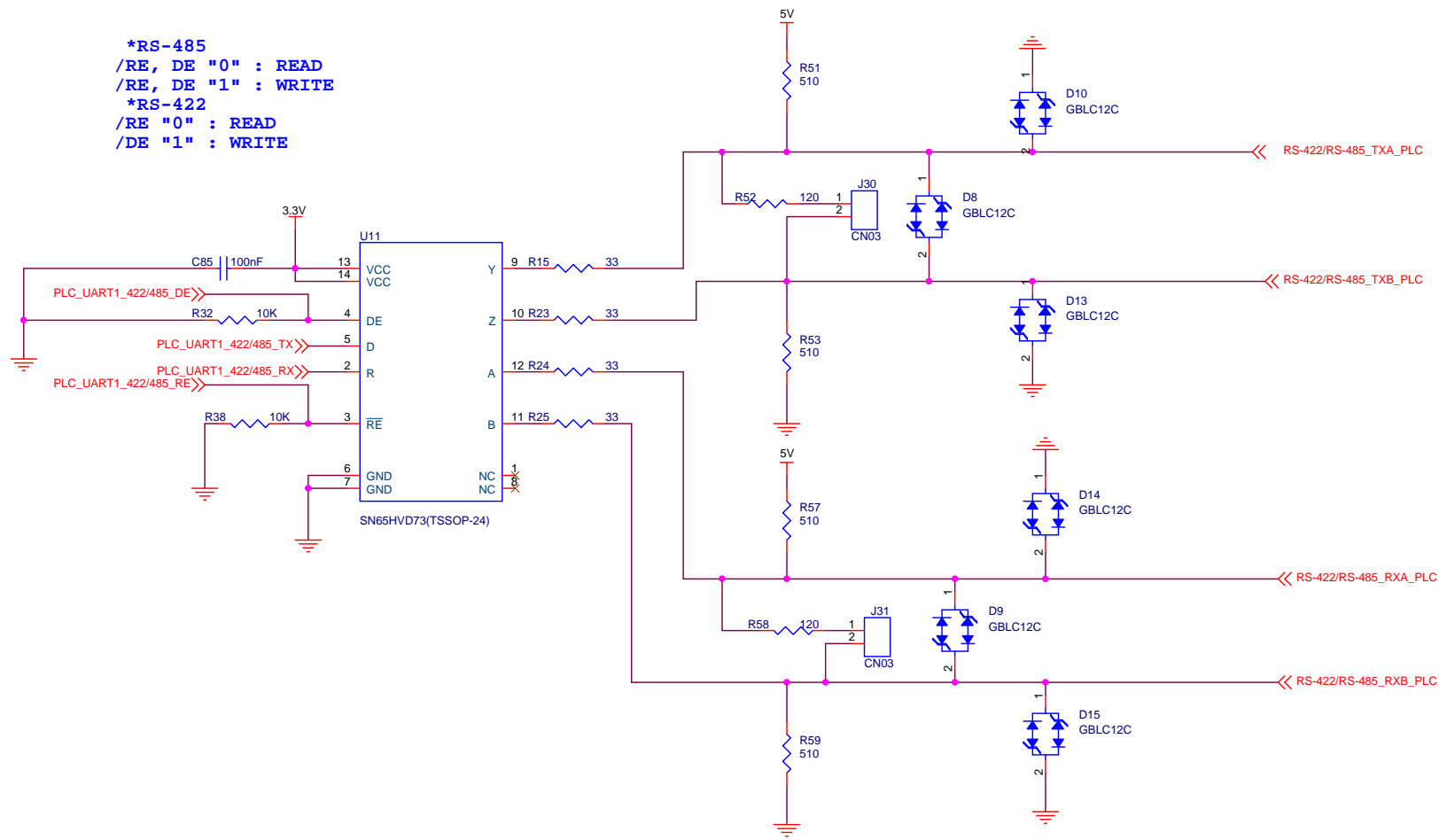
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# RS-232



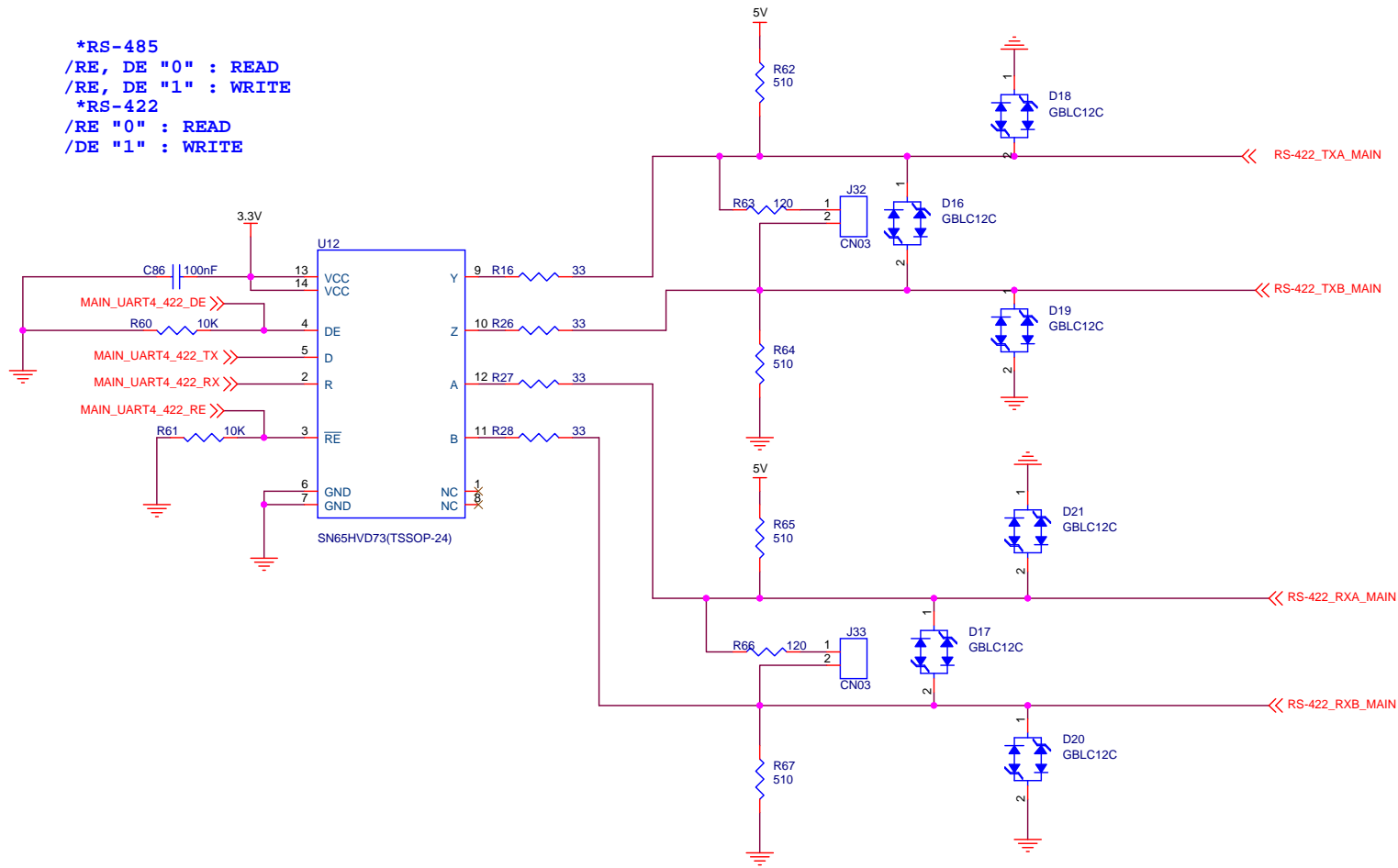
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# Master(PLC) RS-422/485



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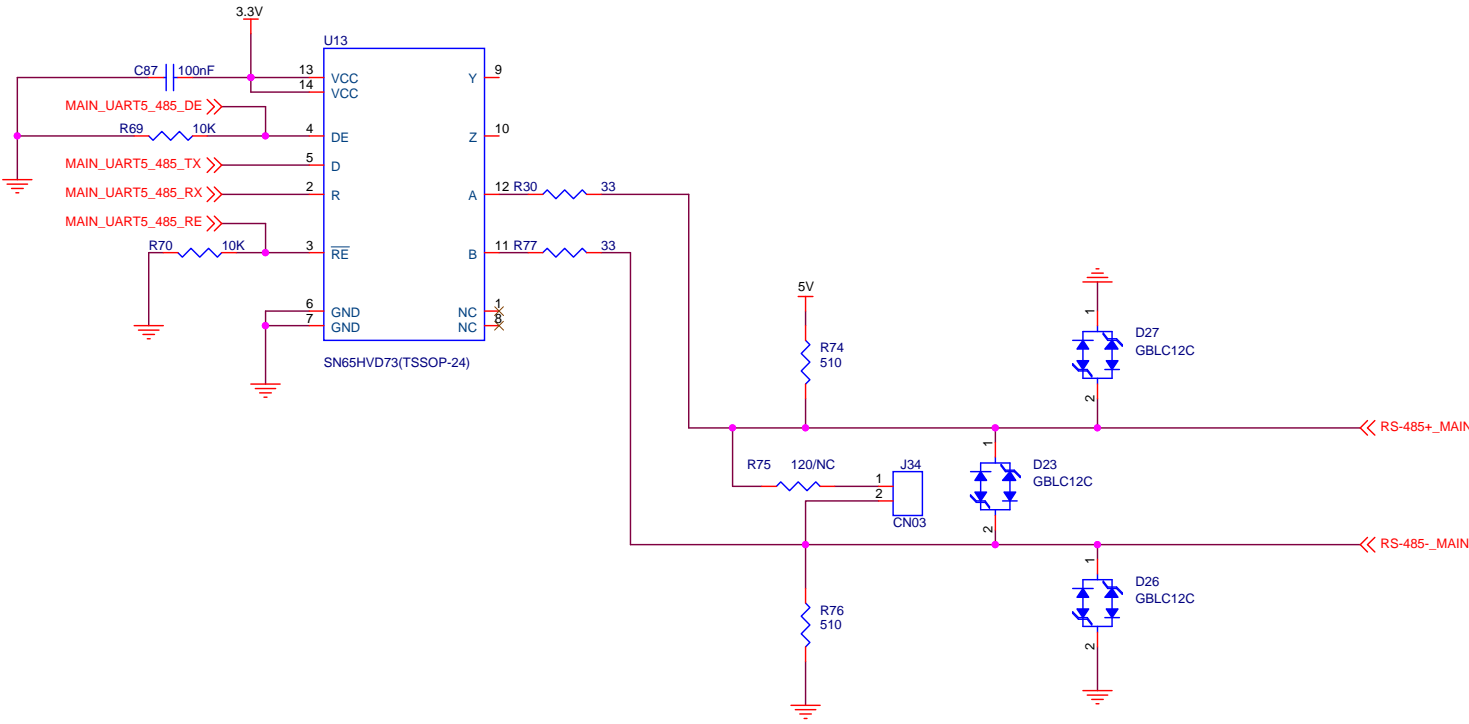
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/RE, DE "0" : READ
/RE, DE "1" : WRITE
*RS-422
/RE "0" : READ
/DE "1" : WRITE
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