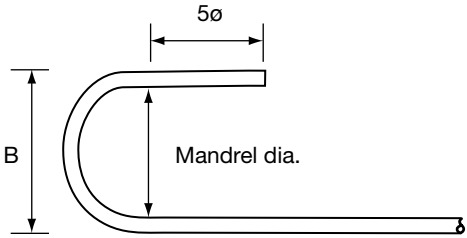


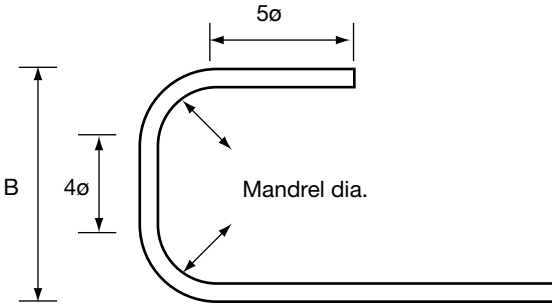
Minimum overall depth of various U-bars
Hook



$f_y = 500 \text{ MPa}$
Minimum mandrel diameter:
for $\phi \leq 16\text{mm}$ Mandrel dia. = 4ϕ
for $\phi > 16\text{mm}$ Mandrel dia. = 7ϕ

Bar Size	6	8	10	12	16	20	25	32	40
B	40	50	60	75	100	180	225	290	360

Trombone



$f_y = 500 \text{ MPa}$
Minimum mandrel diameter:
for $\phi \leq 16\text{mm}$ Mandrel dia. = 4ϕ
for $\phi > 16\text{mm}$ Mandrel dia. = 7ϕ

Bar Size	6	8	10	12	16	20	25	32	40
B	60	80	100	120	160	260	325	420	520