

Note: All tolerances single plane and as shown.

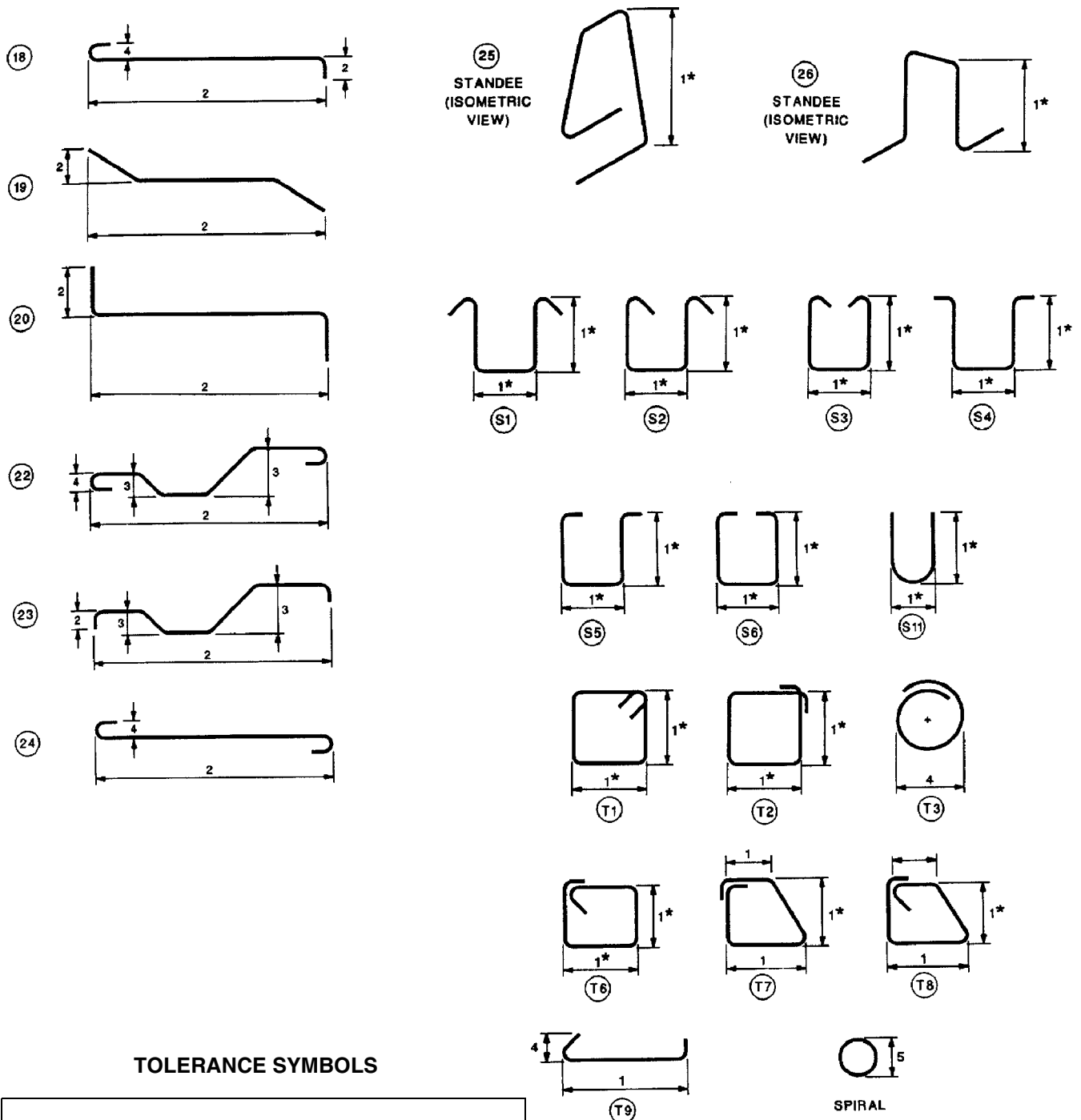
*Dimensions on this line are to be within tolerance shown but are not to differ from the opposite parallel dimension more than 1/2 in. (15 mm).

**Angular deviation—maximum ± 2-1/2 degrees or ± 1/2 in./ft (40 mm/m), but not less than 1/2 in. (15 mm) on all 90 degree hooks and bends.

***If application of positive tolerance to Type 9 results in a chord length ≥ the arc or bar length, the bar may be shipped straight.

Tolerances for Types S1-S6, S11, T1-T3, T6-T9 apply to bar size No. 3 through 8 (No. 10 through 25) inclusive only.

Fig. 8—Standard fabricating tolerances for bar sizes No. 3 through 11 (No. 10 through 36).



Note: All tolerances single plane and as shown.

*Dimensions on this line are to be within tolerance shown but are not to differ from the opposite parallel dimension more than 1/2 in. (15 mm).

**Angular deviation—maximum ± 2-1/2 degrees or ± 1/2 in./ft (40 mm/m), but not less than 1/2 in. (15 mm) on all 90 degree hooks and bends.

***If application of positive tolerance to Type 9 results in a chord length ≥ the arc or bar length, the bar may be shipped straight.

Tolerances for Types S1-S6, S11, T1-T3, T6-T9 apply to bar size No. 3 through 8 (No. 10 through 25) inclusive only.

Fig. 8 (cont.)—Standard fabricating tolerances for bar sizes No. 3 through 11 (No. 10 through 36).

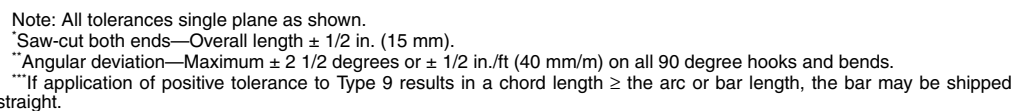


Fig. 9—Standard fabricating tolerances for bar sizes No. 14 and 18 (No. 43 and 57).

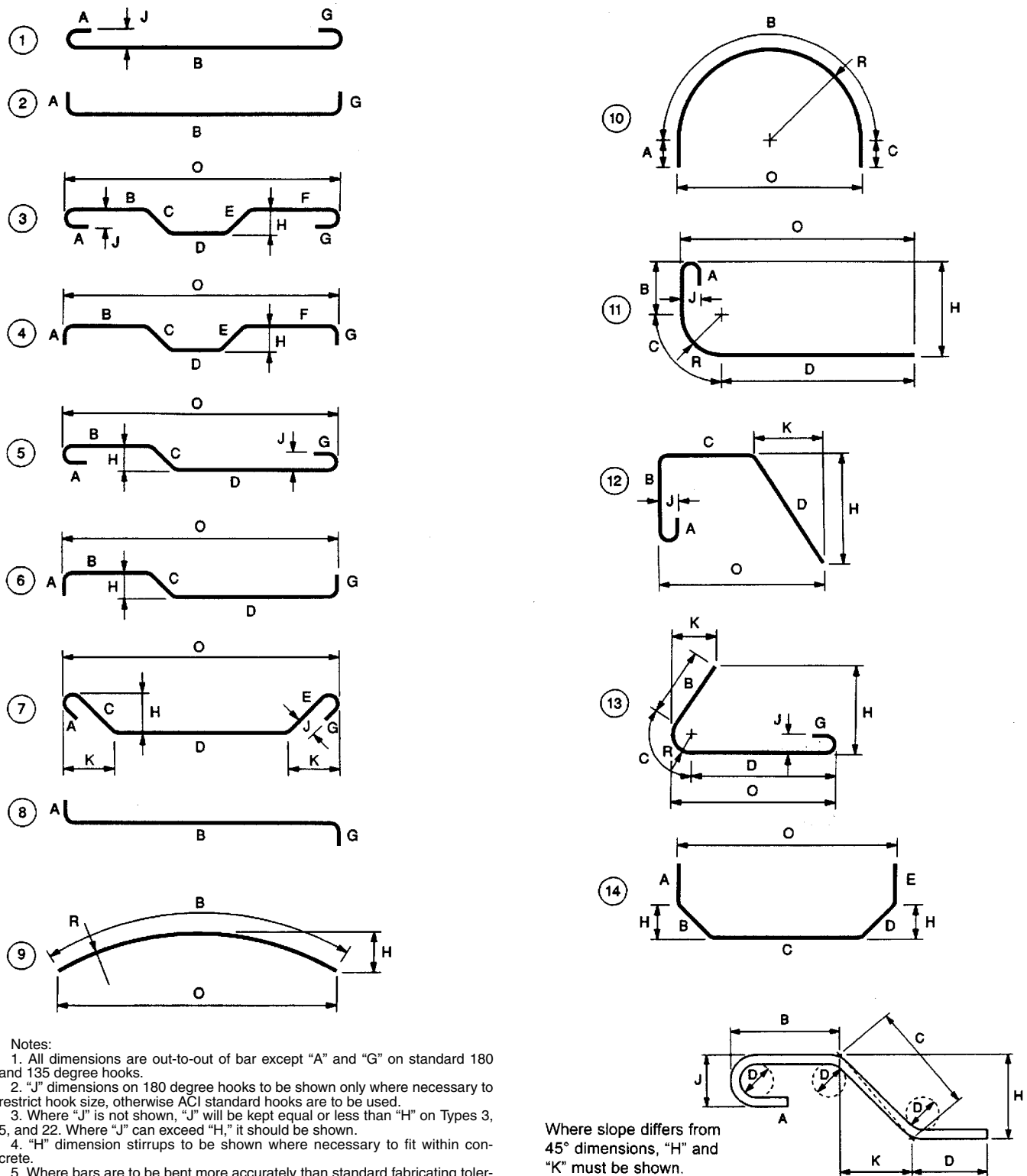


Fig. 10—Typical bar bends.

