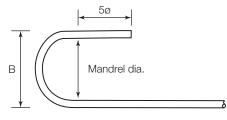
Appendix G: Minimum overall depth of various U-bars

Table G1: Hook



 $f_{\rm V} = 500 \, {\rm MPa}$

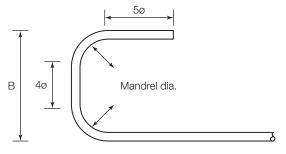
Minimum mandrel diameter:

for $\emptyset \le 16$ mm mandrel dia. = $4\emptyset$

for $\emptyset \ge 16 mm$ mandrel dia. = 7ø

Bar size	6	8	10	12	16	20	25	32	40
В	45	60	70	85	115	200	250	320	400

Table G2: Trombone



 $f_{\rm v} = 500 \, {\rm MPa}$

Minimum mandrel diameter:

for $\emptyset \le 16$ mm mandrel dia. = $4\emptyset$ for $\emptyset \ge 16$ mm mandrel dia. = $7\emptyset$

Bar size	6	8	10	12	16	20	25	32	40
В	60	80	100	120	160	260	325	420	520