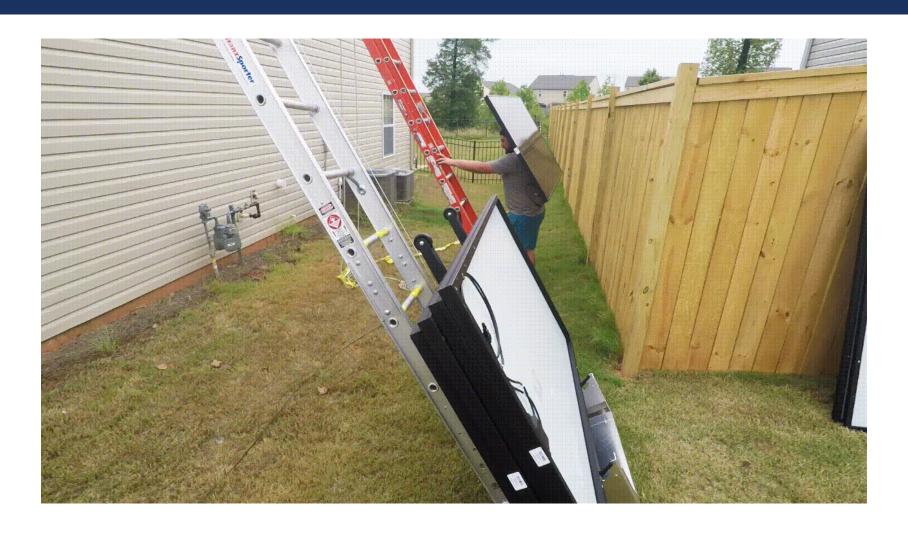


### TRANZVOLT

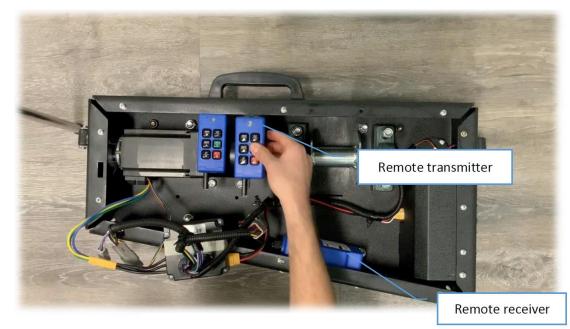


### THE DESIGN PROBLEM



### PROJECT FOCUS

- Develop new motor box
  - Improved Battery Management System
  - Plug-in wired controller with new UI
  - Auto-homing mechanism
  - Bluetooth adaptable controls
- Three Subsystems:
  - Battery Management System (BMS)
  - User Interface (Remote Controller)
  - Microcontroller Unit (MCU)



Current TranzVolt Motor Box

#### **NEW DEVELOPMENTS**

#### Modifications from Original Designs:

- BMS
  - New Battery Protection IC S-8245A/C
- UI
  - New buttons and cable
  - Changes to overall design of controller
- MCU
  - TieDown Modified I/O instead of original Flipsky I/O

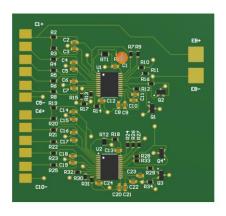
# BATTERY MANAGEMENT SYSTEM (BMS)

#### **BMS DESIGN**

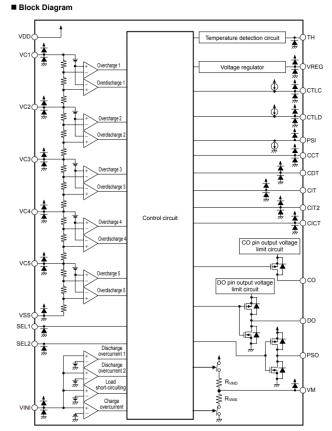
- Batteries:
  - 2x 20V MAX XR Premium Lithium-Ion 5.0Ah
    Battery Packs
- Existing Problems:
  - Only safety mechanism Thermal Sensor
  - First Design only provided over-voltage and over-current protection
- Final system: S-8245A/C
  - Over-charge Protection
  - Over-discharge Protection
  - Power-Down Function



DeWalt 20V Premium Lithium-Ion Batteries



**BMS PCB on Altium** 



Remark Diodes in the figure are parasitic diodes.

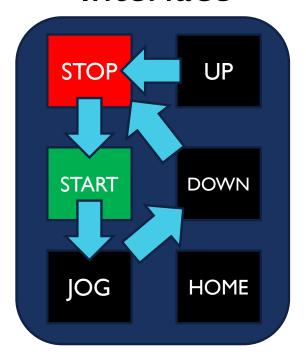
S-8245A/C Battery Protection IC Block Diagram

# USER INTERFACE (REMOTE CONTROLLER)



#### REMOTE CONTROLLER ISSUES

# Complexity of Interface



# Receiver Redundancy

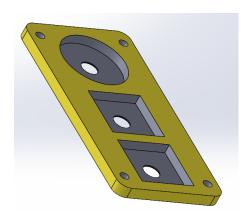


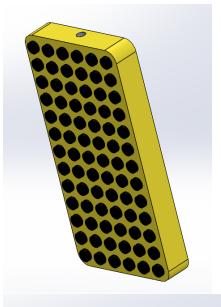
# Battery Dependency

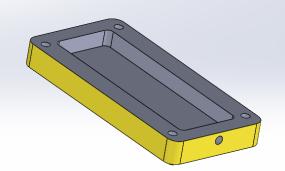


#### FIRST ITERATION OF CONTROLLER DESIGN









- 3 buttons
- Receiver incorporated into microcontroller
- Draws power directly from microcontroller
- Hole for cable on base plate
- Two-part case, drilled together using screws
- Entire case 3D printed

#### CHANGES TO FIRST ITERATION

- First Iteration Issues
  - Size of Buttons
  - Controller design was way too bulky
  - Cable only had 3 wires instead of the required 6
- Final Controller Iteration
  - Reduced Button size
  - Controller design more compact and lightweight
  - Cable has 6 wires
  - Changes to make repair and maintenance easier

### COMPONENTS

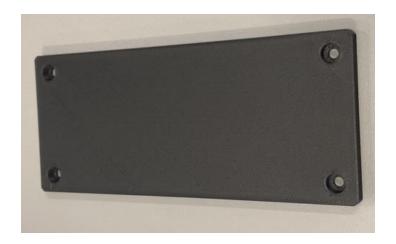
Push Buttons



**Electrical Cables** 



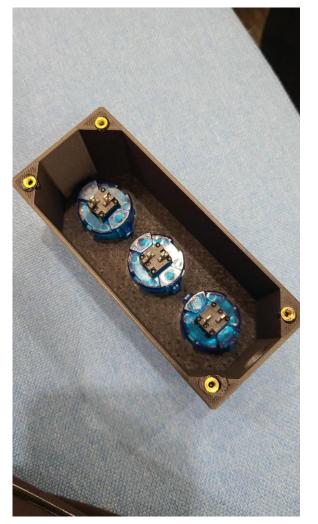
3D Printed Components



#### FINAL PRINT

- Buttons attached to controller using snap-fit assembly method
- Cable hole located in top plate for soldering purposes
- Base plate attached using screws for easy maintenance





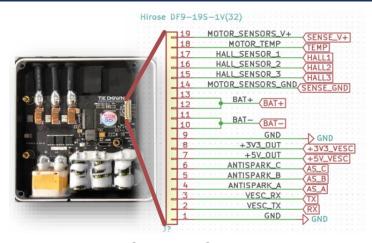
- Chamfers added for structural integrity of controller
- Metal Inserts added to reinforce mechanical properties of 3D printed material

# MICROCONTROLLER UNIT (MCU)

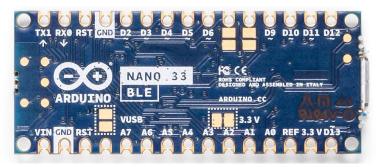
#### MCU DESIGN

- Existing: Icarus Control Unit (ICU)
  - No BLE

- New: Arduino Nano 33 BLE
  - Bluetooth capability
  - Logic interface with UI system
  - UART interface with motor controller



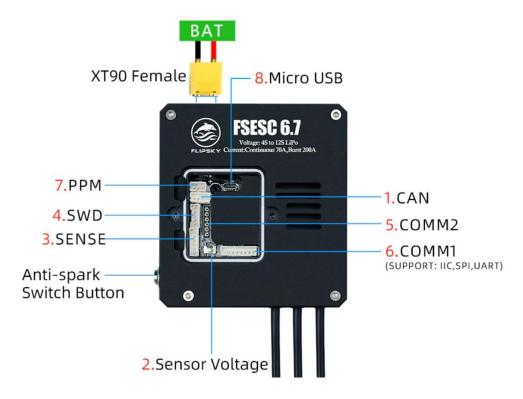
Flipsky Motor Controller Overview and Pinout



Arduino Nano 33 BLE

#### **MCU TROUBLES**

#### Original Flipsky I/O



#### Tie Down Modified I/O



Throughout this project, documentation provided by Tie Down was sparse

#### INITIAL SOLUTION

- Removed Hirose DF9-19S Connector
- Soldered Wires to open pins
- Hot glue for strain resistance

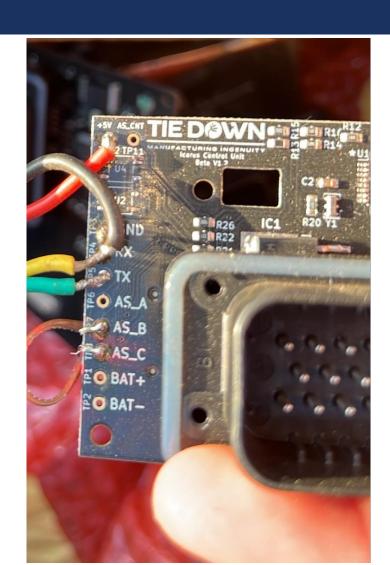
 Unfortunately, MCU would still not be detected by our computer for configuration



#### FINAL SOLUTION

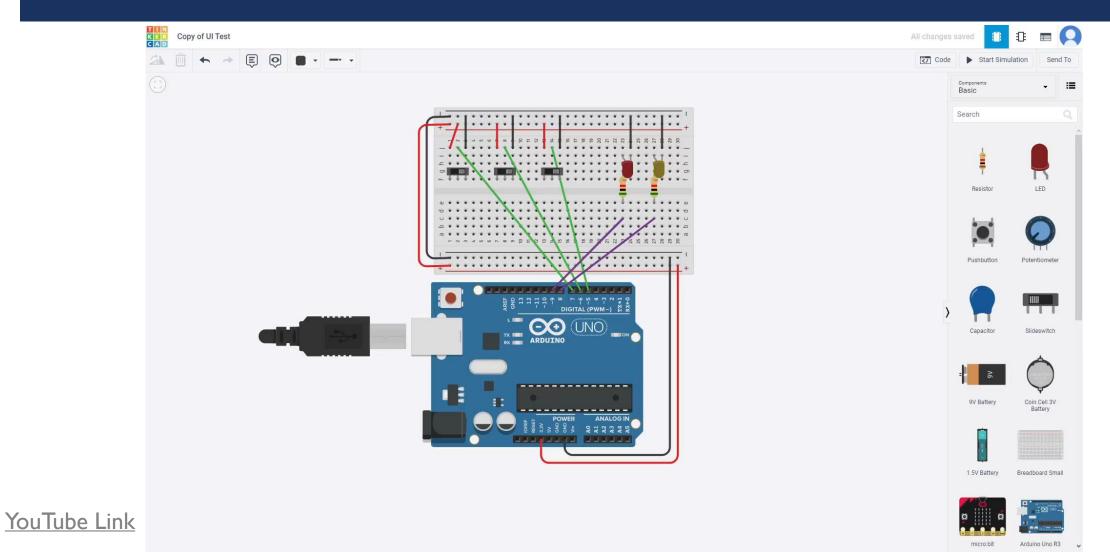
 Tie Down explained that the antispark pins they added need to be shorted for MCU to function

 We received this MCU with much more accessible I/O today, will be working to get it running for the expo



# PROTOTYPING TESTS AND SIMULATIONS

#### MCU TINKERCAD SIMULATION



### WORKING DESIGN

Basic Button Test





Button Test with Motor

### **FUTURE WORK**

#### **FUTURE WORK**

#### For Capstone Design Expo

- Final assembly of different subsystems
- Test assembly with existing TranzVolt
- Make controller more visually appealing and label buttons

#### For Future Iterations of TranzVolt

- Incorporate Bluetooth capability for wireless usage
- Add auto-homing system
- Design mobile app to improve UI interface



# THANK YOU