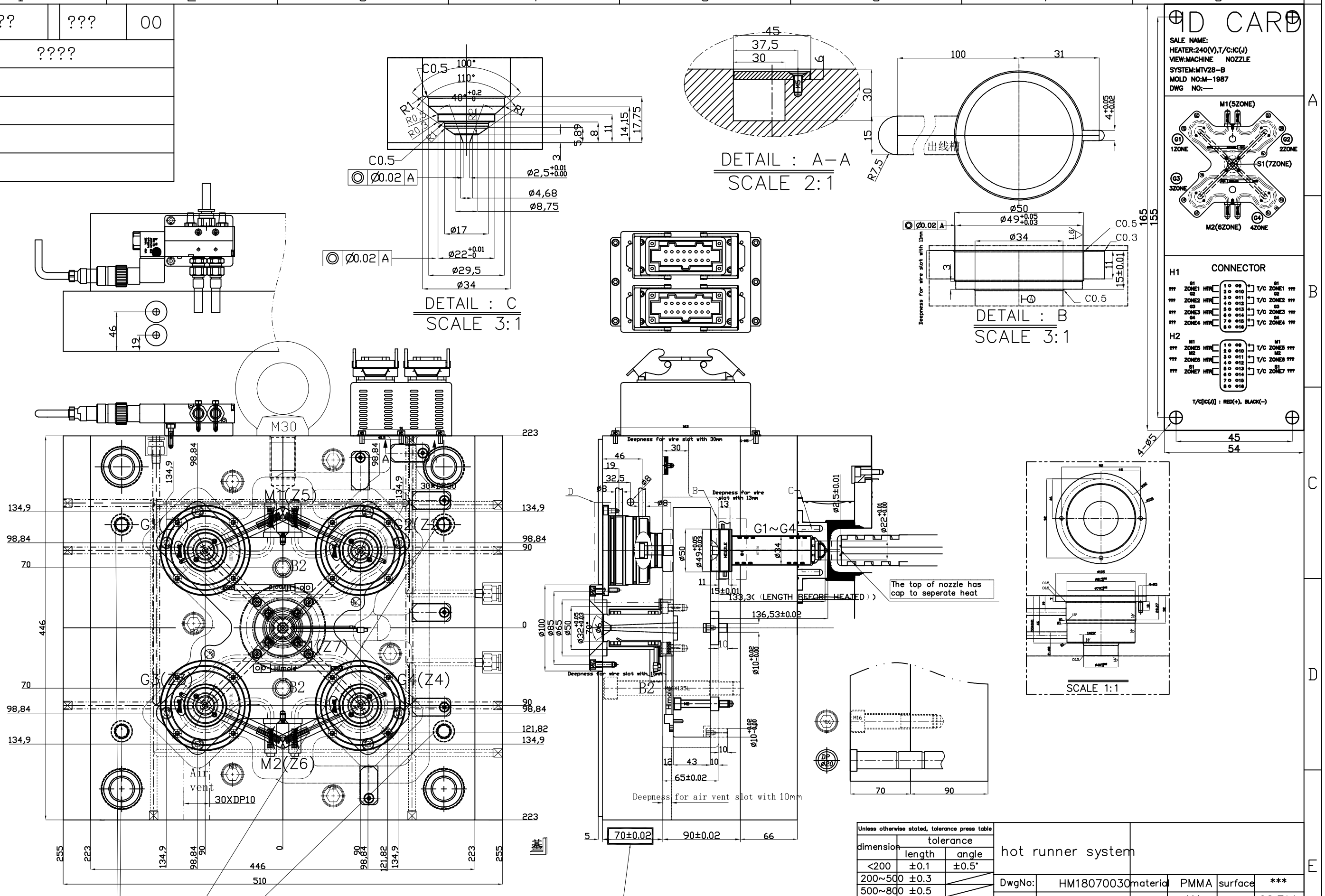
? * ???	???	00
??	????	
1		
2		
3		
4		


ID CARD
SALE NAME:
HEATER:240(V),T/C:IC(J)
VIEW:MACHINE NOZZLE
SYSTEM:MTV28-B
MOLD NO:M-1987
DWG NO:--
M1(5ZONE)
1ZONE
2ZONE
S1(7ZONE)
3ZONE
M2(6ZONE)
4ZONE
CONNECTOR
H1
H2
T/C[IC(J)] : RED(+), BLACK(-)
DETAIL : A-A
SCALE 2:1
DETAIL : C
SCALE 3:1
DETAIL : B
SCALE 3:1
出线槽
SCALE 1:1
M30
M1(Z5)
M2(Z6)
G1(Z1)
G2(Z2)
G3(Z3)
G4(Z4)
B2
Hilmold
Air vent
30XDP10
VIEW FROM MACHINE NOZZLE
Deepness for wire slot with 30mm
Deepness for wire slot with 13mm
Deepness for wire slot with 15mm
Deepness for air vent slot with 10mm
G1~G4
The top of nozzle has cap to seperate heat
133,3(LENGTH BEFORE HEATED)
136,53±0.02
65±0.02
70±0.02
90±0.02
Unless otherwise stated, tolerance press table
dimension
tolerance
length
angle
<200 ±0.1 ±0.5°
200~500 ±0.3
500~800 ±0.5
>800 ±1.0
design ??? 2018.07.09
check
approve
hot runner system
DwgNo: HM18070030
material PMMA
surface ***
customer FA
color ***
weight 96.7*4g
customer no M-1987
rev A
scale 1:1
unit mm
drawing assm
angle of view
page 1
total 1