# Type C1Q Surface Mount Very Fast-Acting Chip Fuse



HF 6 C1Q Series – 1206 Size

**RoHS 2 Compliant** 

#### **Features**

- Fast Acting
- Small size, 1206 SMD
- Current rating from 250mA to 7A
- Wide operating temperature range from -55°C to 125°C
- Tape and Reel for automatic SMD placement
- Compatible with 260°C IR Pb-free and wave soldering process
- RoHS 2 compliant (MSL = 1)
- Halogen Free
- Lead Free

# **Applications**

- Notebook
- LCD monitor
- PC computer
- Office electronic equipment
- Industrial equipment
- Medical equipment
- POE, POE+ LCD / LED monitor
- Power supply
- LCD / LED TV
- DC-DC Converter





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Testing	Blow Time			
Current	Minimum	Maximum		
100%	4 Hrs.	N/A		
200%	N/A	5 Sec		
300%	N/A	0.2 Sec		

# **Safety Agency Approvals**

Safety Agency	Safety Agency Certificate	Voltage Rating (V)	Ampere Range / Volt @ I.R. ability*		
<b>(P</b>	LR39772	050 A. 5.A. (4.05.V. A.O.	250mA-5A/125V AC@100A		
€ (UL) us	E20624	250mA-5A/125V AC 63V DC 7A/63V AC & DC	63V DC@50A		
c <b>'911</b> ° us	E20624	77/007 70 & DO	7A/63V AC&DC@50A		
*I.R.= Interrupting Rating = Short Circuit Rating(Amps)					

# **Physical Specifications**

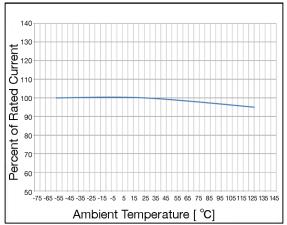
	Body : Ceramic Substrate
Materials	Terminations : Ag / Ni / Sn (100% Lead-free)
	Element Cover Coating : Lead-free Glass
	On Fuse :
	None
Marking	On Label:
	"bel", "C1Q", "Current Rating", "Voltage Rating", "Interrupting Rating", "Appropriate Safety Logos" and ", " (China RoHS compliant).



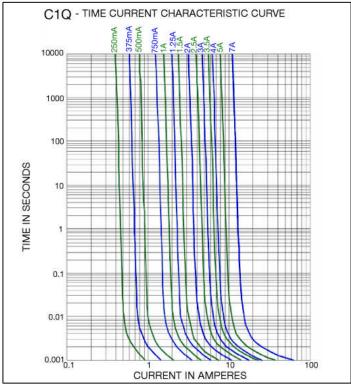
Specifications subject to change without notice

Type C1Q

# **Temperature Derating Curve**



# **Average Time Current Curve**



# **Electrical Specifications**

Catalog Ampere	Nominal Cold		Voltage and	Melting I <sup>2</sup> T	Nominal Power	Agency Approvals			
Number	(A)	kating   Resistance   @100% in   Interrupting   @10 in		O	Dissipation @100% In (W)	c(UL)us	c <b>71</b> 2° US	(3)	
C1Q 250	250mA	0.85	0.250		0.00003	0.06	Υ		Υ
C1Q 375	375mA	0.48	0.222		0.00006	0.08	Υ		Υ
C1Q 500	500mA	0.32	0.195		0.00011	0.10	Υ		Υ
C1Q 750	750mA	0.175	0.163		0.00042	0.12	Υ		Υ
C1Q 1	1A	0.124	0.156	See Table of Safety Approvals on	0.00096	0.16	Υ		Υ
C1Q 1.25	1.25A	0.092	0.149		0.0020	0.19	Υ		Υ
C1Q 1.5	1.5A	0.075	0.142		0.0024	0.21	Υ		Υ
C1Q 2	2A	0.054	0.140	Page 1 for Voltage and associated	0.005	0.28	Υ		Υ
C1Q 2.5	2.5A	0.042	0.138	Interrupting Ratings	0.008	0.35	Υ		Υ
C1Q 3	3A	0.035	0.136		0.020	0.41	Υ		Υ
C1Q 3.5	3.5A	0.030	0.140		0.029	0.49	Υ		Υ
C1Q 4	4A	0.028	0.144		0.038	0.58	Υ		Υ
C1Q 5	5A	0.022	0.154		0.075	0.77	Υ		Υ
C1Q 7	7A	0.015	0.160		0.116	1.12		Υ	

Consult manufacturer for other ratings



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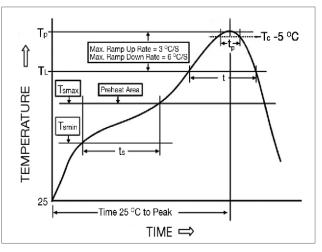
Bel Fuse Inc. 206 Van Vorst Street Jersey City, NJ 07302 USA +1 201.432.0463 Bel.US.CS@belf.com belfuse.com/circuit-protection Type C1Q

# **Environmental Specifications**

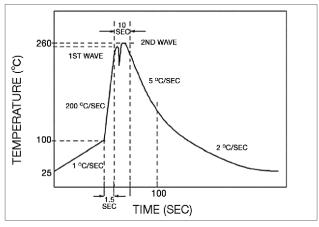
Shock Resistance	MIL-STD-202G, Method 213B, Test Condition 1 (100 G's peak for 6 milliseconds; Sawtooth waveform)
Vibration Resistance	MIL-STD-202G, Method 201A (10-55 Hz, 0.06 inch, total excursion).
Salt Spray Resistance	MIL-STD-202G, Method 101E, Test Condition B (48 hrs.).
Insulation Resistance	MIL-STD-202G, Method 302, Test Condition A (After Opening) 10,000 ohms minimum.
Solderability	MIL-STD-202G, Method 208H
Resistance to solder Heat	MIL-STD-202G, Method 210F, Test Condition C. Top Side (260°C,20 sec) MIL-STD-202G, Method 210F, Test Condition D. Bottom Side (260°C,10 sec)
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B (-65°C to +125°C).
Operating Temperature	-55℃ to +125℃
Moisture Sensitivity Level	1 (According to IPC J-Std-020)

# **Soldering Parameters**

IR Reflow Profile (IPC/JEDEC J-STD-020D)				
Preheat & Soak Temperature min (T <sub>smin</sub> ) Temperature max (T <sub>smax</sub> ) Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	150°C 200°C 60-120 seconds			
Average ramp-up rate (T <sub>smax</sub> to T <sub>p</sub> )	3°C/second max.			
Liquidous temperature (T <sub>L</sub> ) Time at liquidous (t <sub>L</sub> )	217℃ 60-150 seconds			
Peak temperature (T <sub>p</sub> )	260°C max			
Time (tp) within $5^{\circ}\!$	30 seconds			
Average ramp-down rate (Tp to Tsmax)	6°C/second max.			
Time 25 $^{\circ}$ C to peak temperature	8 minutes max.			



Lead-free Wave Soldering Profile				
Wave Soldering Parameter				
Average ramp-up rate	200°C / second			
Heating rate during preheat	typical 1 - 2°C / second Max 4°C / second			
Final preheat temperature	within 125°C of soldering temperature			
Peak temperature Tp	260℃			
Time within +0°C / -5°C of actual peak temperature	10 seconds			
Ramp-down rate	5°C / second max.			





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Bel Fuse Inc. 206 Van Vorst Street Jersey City, NJ 07302 USA Type C1Q

# Fuse FGNO Explanation 0685 - [XXXX] -XX

# [XXXX]=Ampere Rating; XX=See Ordering Information as below

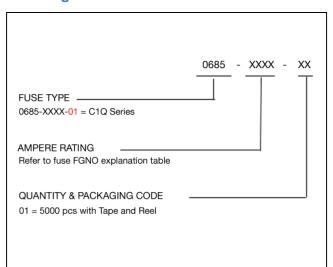
Fraction	Decimal	Milliamps	Bel FGNO[XXXX]
1/4	0.250	250	0250
3/8	.375	375	0375
1/2	.500	500	0500
3/4	.750	750	0750

Fraction	Decimal	Amps	Bel FGNO[XXXX]
	1.0	1	1000
1-1/4	1.25	1.25	1250
1-1/2	1.50	1.5	1500
	2.0	2	2000
2-1/2	2.5	2.5	2500
	3.0	3	3000
3-1/2	3.5	3.5	3500
	4.0	4	4000
	5.0	5	5000
	7.0	7	7000

#### **Mechanical Dimensions**

# 1.58mm±0.2mm (0.062"±0.008") 0.58mm±0.2mm (0.026"±0.008") 0.66mm±0.25mm (0.026"±0.010") 1.78mm (0.06") 1.78mm (0.045") Protective Overglaze Element Tin Plating Nickel Barrier Silver Metalization Ceramic Substrate C1Q 1.52mm (0.06") 2.03mm (0.08") PAD LAYOUT RECOMMENDED FOR INFRARED SOLDER PAD LAYOUT RECOMMENDED FOR WAVE SOLDER

#### **Ordering Information**



#### **Packaging**

Packaging Tape & Reel	Packaging Specification	Quantity	Quantity & Packaging Code
8 mm wide tape with 7 inches Diameter reel	EIA Standard 481-E	5000	0685-XXXX-01



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