

Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.

Evaluation date: 14/02/2022 07:00:00 thru 15/02/2022 07:00:00 "Technical Failures, Organisational interruptions, quality, Set-up"

	Parts lost	Cell	Failure	Class	Count	Duration [min]								
TOP 1	26	(28) Silicone and motor	Camera Check Nok	TEC	1	13,0				26				
TOP 2	24	Line	Planned changeover-time	osx	8	12,0				24				
TOP 3	12	(16) Ball staking 3.5/5.5 mm	Operation of Station NOK	ORG	1	6,0		12						
TOP 4	10	Line	Operator Absent	ORG	1	5,0	4	4	8	12	16	20	24	28
TOP 4	10	(28) Silicone and motor	Silicon Application Nok	TEC	1	5,0							ſ	Parts lost



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Details

	Parts lost	Cell	Failure			Parts lost	Class	Count	Duratior [min
OP 1	26	(28) Silicone and motor	Camera Check Nok	Camera	Check Nok / referencia de los bores de motor	26	TEC	1	13,0
OP 2	24	Line	Planned changeover-time	Planned	d changeover-time	24	osx	8	12,0
OP 3	12	(16) Ball staking 3.5/5.5 mm	Operation of Station NOK	Operati paro	on of Station NOK / piezas mal colocadas generan	12	ORG	1	6,0
OP 4	10	Line	Operator Absent	Operato empaqu	or Absent / abastecimiento de linea ng falta de ue valvula y motor	10	ORG	1	5,0
OP 4	10	(28) Silicone and motor	Silicon Application Nok	Silicon	Application Nok	10	TEC	1	5,0

-> Cells



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Cells

	Parts lost	Cell	Failure	Parts lost	Class	Count	Duration
							[min]
TOP 1-4	36	(28) Silicone and motor	Silicon Application Nok	10	TEC	1	5,0
TOP 1-1			Camera Check Nok	26	TEC	1	13,0
TOP 2-4	34	Line	Operator Absent	10	ORG	1	5,0
TOP 2-2			Planned changeover-time	24	OSX	8	12,0
TOP 3-3	12	(16) Ball staking 3.5/5.5 mm	Operation of Station NOK	12	ORG	1	6,0





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Input parameters:

Parameter	Operator	value
database		ABS9_HD
NT user		ACO9AGU
Computer name		AGU1AFE31
Database user		I
Report ID		R083
Evaluation date		2/14/2022 12:00:00 AM
Evaluation period [days]		1
Line		ABS9Agu-1
Cover sheet		as last page
report header		no official report header
Report language		English

Page count:

4

