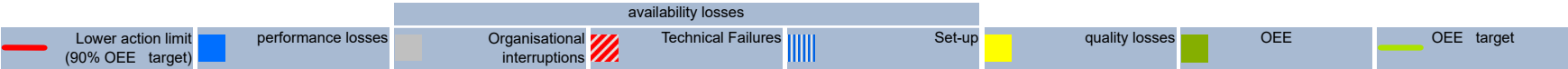
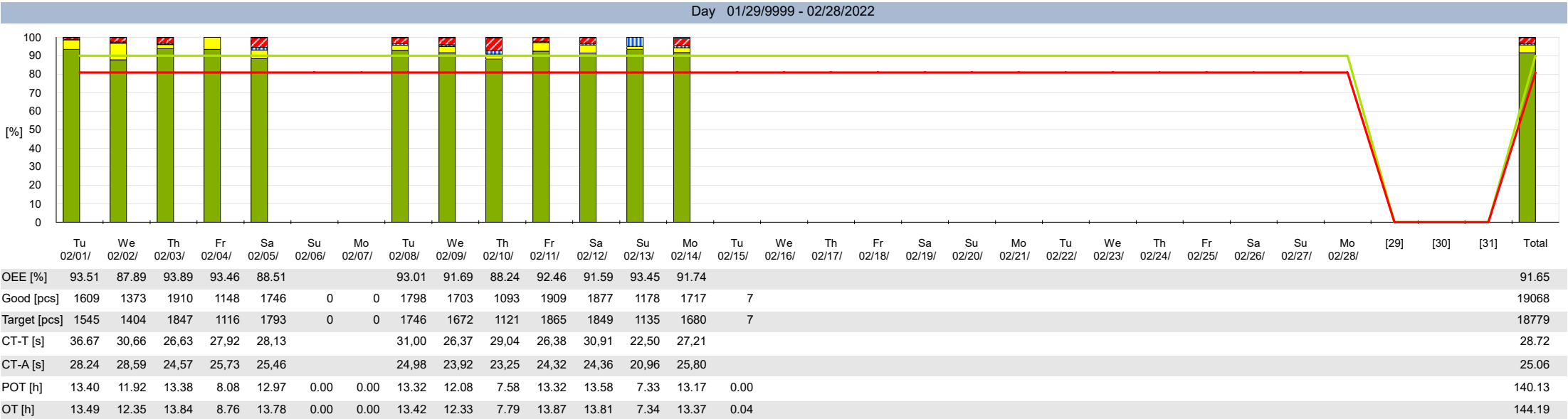
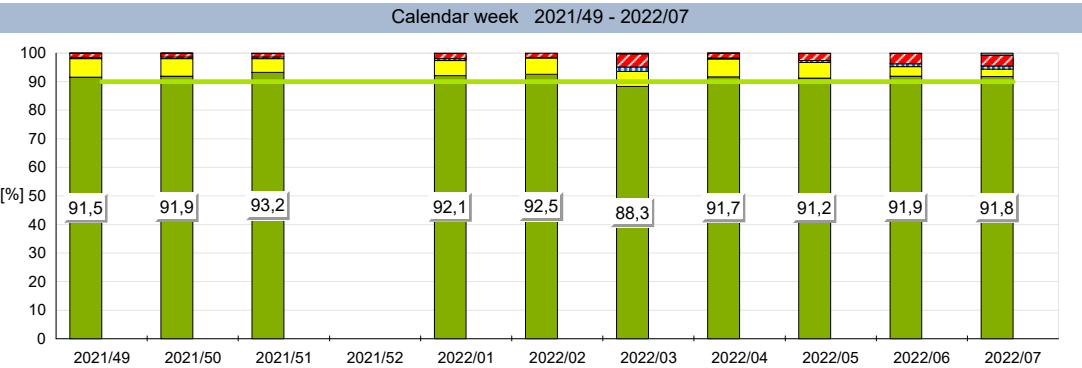
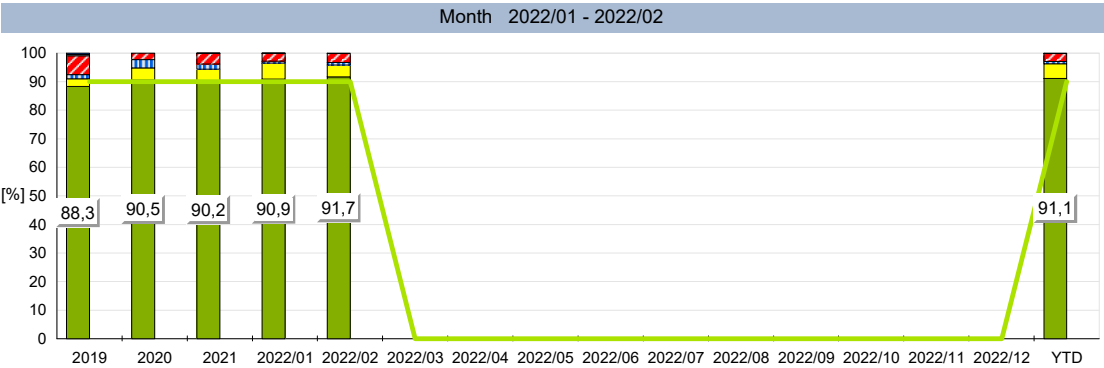


OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

- 1
- 2
- 3



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

- ? 1
- ? 2
- ? 3

Month 2022/01 - 2022/02																		
Month	Count				OEE		Cycle time		quality losses	performance losses			availability losses			Schedule		OEE
	Good	Target	delta	Bad	OT	(POT)	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT	target
					[%]	[%]	[s]	[s]	[%]	[%]	[%]	[%]	[%]	[%]	[%]	[h]	[h]	[%]
2019	514323	520550	-6226	18842	88,26	(89,50)	21,44	20,46	2,70	0,56	0,00	0,56	0,38	6,66	1,45	3190,43	3293,70	90,00
2020	359175	353722	5453	19239	90,50	(92,42)	25,99	22,04	4,35	-0,01	0,00	-0,01	-0,46	2,71	2,91	2333,13	2427,22	90,00
2021	403422	402350	1072	21816	90,22	(92,50)	25,99	22,59	4,17	-0,12	0,00	-0,12	0,17	3,81	1,75	2658,17	2802,67	90,00
2022/01	32994	32679	315	2291	90,86	(93,34)	28,86	25,76	5,63	-0,05	0,00	-0,05	0,14	2,73	0,69	248,25	257,80	90,00
2022/02	19068	18779	289	908	91,65	(93,94)	28,72	25,06	4,18	0,00	0,00	0,00	0,15	3,16	0,86	140,13	144,19	90,00
2022/03																		
2022/04																		
2022/05																		
2022/06																		
2022/07																		
2022/08																		
2022/09																		
2022/10																		
2022/11																		
2022/12																		
YTD	52062	51458	604	3199	91,14	(93,56)	28,81	25,50	5,11	-0,03	0,00	-0,03	0,14	2,87	0,76	388,38	401,99	90,00

Calendar week 2021/49 - 2022/07																		
	Count				OEE		Cycle time		quality losses	performance losses			availability losses			Schedule		OEE
	Good	Target	delta	Bad	OT	(POT)	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT	target
					[%]	[%]	[s]	[s]	[%]	[%]	[%]	[%]	[%]	[%]	[%]	[h]	[h]	[%]
2021/49	5375	5314	61	459	91,52	(95,57)	28,53	25,21	6,51	0,00	0,00	0,00	0,06	1,40	0,51	37,85	40,49	90,00
2021/50	7422	7288	134	515	91,89	(93,45)	28,10	25,33	6,18	0,00	0,00	0,00	0,08	1,35	0,51	55,67	56,77	90,00
2021/51	2080	2012	68	167	93,23	(95,86)	23,09	21,19	4,86	0,00	0,00	0,00	0,13	1,30	0,48	12,75	13,13	90,00
2021/52	0	0	0	0												0,00	0,00	90,00
2022/01	7823	7675	148	561	92,09	(94,87)	25,31	23,92	5,23	0,00	0,00	0,00	0,16	1,85	0,67	53,40	56,23	90,00
2022/02	5750	5574	176	394	92,52	(94,67)	29,97	26,98	5,73	-0,24	0,00	-0,24	0,15	1,60	0,24	44,75	46,21	90,00
2022/03	9443	9659	-216	582	88,33	(90,08)	30,17	25,76	5,21	0,00	0,00	0,00	0,23	4,66	1,57	74,63	76,17	90,00
2022/04	8230	8035	195	636	91,66	(95,08)	29,41	26,76	6,29	0,00	0,00	0,00	0,08	1,60	0,37	62,30	65,68	90,00
2022/05	9534	9440	94	587	91,19	(94,10)	30,20	26,22	5,49	0,00	0,00	0,00	0,14	2,54	0,64	72,92	75,74	90,00
2022/06	9558	9388	170	385	91,88	(93,72)	27,97	23,84	3,42	-0,01	0,00	-0,01	0,19	3,53	0,99	67,22	68,56	90,00
2022/07	1724	1687	37	54	91,76	(93,13)	27,21	25,80	2,64	0,00	0,00	0,00	0,77	3,80	1,03	13,17	13,40	90,00



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

- ? 1
- ? 2
- ? 3

Day 01/29/9999 02/28/2022																		
Day	Count				OEE		Cycle time		quality losses	performance losses			availability losses			Schedule		OEE
	Good	Target	delta	Bad	OT	(POT)	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT	target
					[%]	[%]	[s]	[s]	[%]	[%]	[%]	[%]	[%]	[%]	[%]	[h]	[h]	[%]
Tu, 02/01/	1609	1545	64	89	93,51	(94,11)	36,67	28,24	5,09	0,00	0,00	0,00	0,06	1,07	0,27	13,40	13,49	90,00
We, 02/02/	1373	1404	-31	142	87,89	(88,52)	30,66	28,59	8,93	0,00	0,00	0,00	0,12	2,48	0,58	11,92	12,35	90,00
Th, 02/03/	1910	1847	63	52	93,89	(97,07)	26,63	24,57	2,15	0,00	0,00	0,00	0,18	3,01	0,78	13,38	13,84	90,00
Fr, 02/04/	1148	1116	32	98	93,46	(99,45)	27,92	25,73	6,98	0,00	0,00	0,00	-0,02	-0,34	-0,09	8,08	8,76	90,00
Sa, 02/05/	1746	1793	-47	88	88,51	(94,09)	28,13	25,46	4,57	0,00	0,00	0,00	0,36	4,98	1,58	12,97	13,78	90,00
Su, 02/06/	0	0	0	0												0,00	0,00	90,00
Mo, 02/07/	0	0	0	0												0,00	0,00	90,00
Tu, 02/08/	1798	1746	52	62	93,01	(93,73)	31,00	24,98	2,72	0,00	0,00	0,00	0,18	3,23	0,86	13,32	13,42	90,00
We, 02/09/	1703	1672	31	66	91,69	(93,54)	26,37	23,92	3,32	0,00	0,00	0,00	0,22	3,79	0,99	12,08	12,33	90,00
Th, 02/10/	1093	1121	-28	44	88,24	(90,69)	29,04	23,25	2,64	0,00	0,00	0,00	0,37	6,86	1,89	7,58	7,79	90,00
Fr, 02/11/	1909	1865	44	99	92,46	(96,29)	26,38	24,32	4,72	0,00	0,00	0,00	0,11	2,12	0,58	13,32	13,87	90,00
Sa, 02/12/	1877	1849	28	92	91,59	(93,15)	30,91	24,36	4,26	0,00	0,00	0,00	0,16	3,13	0,86	13,58	13,81	90,00
Su, 02/13/	1178	1135	43	22	93,45	(93,52)	22,50	20,96	1,67	-1,78	0,00	-1,78	0,00	0,00	6,66	7,33	7,34	90,00
Mo, 02/14/	1717	1680	37	53	91,74	(93,13)	27,21	25,80	2,65	0,00	0,00	0,00	0,77	3,81	1,04	13,17	13,37	90,00
Tu, 02/15/	7	7	0	1						0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04	90,00
We, 02/16/																		90,00
Th, 02/17/																		90,00
Fr, 02/18/																		90,00
Sa, 02/19/																		90,00
Su, 02/20/																		90,00
Mo, 02/21/																		90,00
Tu, 02/22/																		90,00
We, 02/23/																		90,00
Th, 02/24/																		90,00
Fr, 02/25/																		90,00
Sa, 02/26/																		90,00
Su, 02/27/																		90,00
Mo, 02/28/																		90,00
Fr, 01/29/																		
Sa, 01/30/																		
Su, 01/31/																		
Total	19068	18779	289	908	91,65	(93,94)	28,72	25,06	4,18	0,00	0,00	0,00	0,15	3,16	0,86	140,13	144,19	90,00



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

- ? 1
- ? 2
- ? 3

Shift: Day 02/01/2022 - 02/28/2022																			
Day	calendar			Count				OEE	Cycle time		quality losses	performance losses			availability losses			Schedule	
				Good	Target	delta	Bad	OT [%]	Target [s]	actual [s]		Total [%]	Org. [%]	Tech. [%]	Org. [%]	Tech. [%]	Set-up [%]	POT [h]	OT [h]
Tu, 02/01/	1	X	02/01/2022 07:00 AM 02/01/2022 03:00 PM	832	835	-3	64	89,20	35,68	28,16	7,05	0,00	0,00	0,00	0,15	2,87	0,73	7,28	7,28
	2	X	02/01/2022 03:00 PM 02/01/2022 10:30 PM	777	710	67	25	98,56	37,75	28,33	2,79	0,00	0,00	0,00	-0,06	-1,04	-0,26	6,12	6,20
	3	-	02/01/2022 10:30 PM 02/02/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/01/2022 07:00 AM 02/02/2022 07:00 AM	1609	1545	64	89	93,51	36,67	28,24	5,09	0,00	0,00	0,00	0,06	1,07	0,27	13,40	13,49
We, 02/02/	1	X	02/02/2022 07:00 AM 02/02/2022 03:00 PM	558	665	-107	106	75,70	30,17	30,19	13,69	0,00	0,00	0,00	0,40	8,21	2,01	6,00	6,12
	2	X	02/02/2022 03:00 PM 02/02/2022 10:30 PM	815	738	77	36	99,88	31,00	27,47	4,25	0,00	0,00	0,00	-0,15	-3,17	-0,80	5,92	6,23
	3	-	02/02/2022 10:30 PM 02/03/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/02/2022 07:00 AM 02/03/2022 07:00 AM	1373	1404	-31	142	87,89	30,66	28,59	8,93	0,00	0,00	0,00	0,12	2,48	0,58	11,92	12,35
Th, 02/03/	1	X	02/03/2022 07:00 AM 02/03/2022 03:00 PM	1040	1043	-3	36	90,36	22,74	21,79	2,61	0,00	0,00	0,00	0,27	5,40	1,37	6,55	6,97
	2	X	02/03/2022 03:00 PM 02/03/2022 10:30 PM	870	804	66	16	97,47	31,00	27,70	1,68	0,00	0,00	0,00	0,03	0,65	0,17	6,83	6,87
	3	-	02/03/2022 10:30 PM 02/04/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/03/2022 07:00 AM 02/04/2022 07:00 AM	1910	1847	63	52	93,89	26,63	24,57	2,15	0,00	0,00	0,00	0,18	3,01	0,78	13,38	13,84
Fr, 02/04/	1	X	02/04/2022 07:00 AM 02/04/2022 03:00 PM	706	715	-9	73	89,48	25,92	24,27	8,77	0,00	0,00	0,00	0,07	1,33	0,34	4,83	5,35
	2	X	02/04/2022 03:00 PM 02/04/2022 10:30 PM	442	401	41	25	99,71	30,93	27,92	4,17	0,00	0,00	0,00	-0,16	-2,96	-0,77	3,25	3,41
	3	-	02/04/2022 10:30 PM 02/05/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/04/2022 07:00 AM 02/05/2022 07:00 AM	1148	1116	32	98	93,46	27,92	25,73	6,98	0,00	0,00	0,00	-0,02	-0,34	-0,09	8,08	8,76
Sa, 02/05/	1	X	02/05/2022 07:00 AM 02/05/2022 03:00 PM	994	1046	-52	31	85,88	26,50	22,11	2,66	0,00	0,00	0,00	0,43	8,85	2,18	6,83	7,12
	2	X	02/05/2022 03:00 PM 02/05/2022 10:30 PM	752	747	5	57	91,32	30,42	30,14	6,61	0,00	0,00	0,00	0,09	1,57	0,42	6,13	6,67
	3	-	02/05/2022 10:30 PM 02/06/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/05/2022 07:00 AM 02/06/2022 07:00 AM	1746	1793	-47	88	88,51	28,13	25,46	4,57	0,00	0,00	0,00	0,36	4,98	1,58	12,97	13,78
Su, 02/06/	1	-	02/06/2022 07:00 AM 02/06/2022 03:00 PM	0	0	0	0											0,00	0,00
	2	-	02/06/2022 03:00 PM 02/06/2022 10:30 PM	0	0	0	0											0,00	0,00
	3	-	02/06/2022 10:30 PM 02/07/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/06/2022 07:00 AM 02/07/2022 07:00 AM	0	0	0	0											0,00	0,00
Mo, 02/07/	1	-	02/07/2022 07:00 AM 02/07/2022 03:00 PM	0	0	0	0											0,00	0,00
	2	-	02/07/2022 03:00 PM 02/07/2022 10:30 PM	0	0	0	0											0,00	0,00
	3	-	02/07/2022 10:30 PM 02/08/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/07/2022 07:00 AM 02/08/2022 07:00 AM	0	0	0	0											0,00	0,00
Tu, 02/08/	1	X	02/08/2022 07:00 AM 02/08/2022 03:00 PM	963	956	7	47	90,64	31,00	22,31	3,77	0,00	0,00	0,00	0,23	4,23	1,13	6,57	6,58
	2	X	02/08/2022 03:00 PM 02/08/2022 10:30 PM	835	790	45	15	95,30	31,00	28,09	1,71	0,00	0,00	0,00	0,13	2,26	0,60	6,75	6,84
	3	-	02/08/2022 10:30 PM 02/09/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/08/2022 07:00 AM 02/09/2022 07:00 AM	1798	1746	52	62	93,01	31,00	24,98	2,72	0,00	0,00	0,00	0,18	3,23	0,86	13,32	13,42
We, 02/09/	1	X	02/09/2022 07:00 AM 02/09/2022 03:00 PM	755	759	-4	30	89,64	30,77	25,91	3,08	0,00	0,00	0,00	0,30	5,50	1,48	5,92	6,05
	2	X	02/09/2022 03:00 PM 02/09/2022 10:30 PM	948	913	35	36	93,66	22,88	22,35	3,55	0,00	0,00	0,00	0,11	2,10	0,58	6,17	6,28
	3	-	02/09/2022 10:30 PM 02/10/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/09/2022 07:00 AM 02/10/2022 07:00 AM	1703	1672	31	66	91,69	26,37	23,92	3,32	0,00	0,00	0,00	0,22	3,79	0,99	12,08	12,33
Th, 02/10/	1	X	02/10/2022 07:00 AM 02/10/2022 03:00 PM	760	788	-28	26	87,23	31,00	22,12	2,73	0,00	0,00	0,00	0,41	7,55	2,08	5,17	5,36
	2	X	02/10/2022 03:00 PM 02/10/2022 10:30 PM	333	333	0	18	90,49	24,68	25,79	2,43	0,00	0,00	0,00	0,29	5,32	1,47	2,42	2,43
	3	-	02/10/2022 10:30 PM 02/11/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/10/2022 07:00 AM 02/11/2022 07:00 AM	1093	1121	-28	44	88,24	29,04	23,25	2,64	0,00	0,00	0,00	0,37	6,86	1,89	7,58	7,79
Fr, 02/11/	1	X	02/11/2022 07:00 AM 02/11/2022 03:00 PM	875	872	3	68	91,04	30,40	27,49	6,54	0,00	0,00	0,00	0,10	1,82	0,50	6,92	7,28
	2	X	02/11/2022 03:00 PM 02/11/2022 10:30 PM	1034	993	41	31	94,03	23,05	21,70	2,71	0,00	0,00	0,00	0,13	2,45	0,68	6,40	6,59
	3	-	02/11/2022 10:30 PM 02/12/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/11/2022 07:00 AM 02/12/2022 07:00 AM	1909	1865	44	99	92,46	26,38	24,32	4,72	0,00	0,00	0,00	0,11	2,12	0,58	13,32	13,87



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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Day	calendar				Count			OEE	Cycle time		quality losses	performance losses			availability losses			Schedule		
					Good	Target	delta	Bad	OT [%]	Target [s]	actual [s]		Total [%]	Org. [%]	Tech. [%]	Org. [%]	Tech. [%]	Set-up [%]	POT [h]	OT [h]
Sa, 02/12/	1	X	02/12/2022 07:00 AM	02/12/2022 03:00 PM	1070	1073	-3	43	89,74	31,00	21,97	3,56	0,00	0,00	0,00	0,26	5,05	1,39	7,25	7,28
	2	X	02/12/2022 03:00 PM	02/12/2022 10:30 PM	807	776	31	49	93,66	30,79	27,63	5,03	0,00	0,00	0,00	0,05	0,99	0,28	6,33	6,54
	3	-	02/12/2022 10:30 PM	02/13/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/12/2022 07:00 AM	02/13/2022 07:00 AM	1877	1849	28	92	91,59	30,91	24,36	4,26	0,00	0,00	0,00	0,16	3,13	0,86	13,58	13,81
Su, 02/13/	1	X	02/13/2022 07:00 AM	02/13/2022 03:00 PM	1178	1135	43	21	93,45	22,50	20,96	1,67	-1,78	0,00	-1,78	0,00	0,00	6,66	7,33	7,34
	2	-	02/13/2022 03:00 PM	02/13/2022 10:30 PM	0	0	0	0											0,00	0,00
	3	-	02/13/2022 10:30 PM	02/14/2022 07:00 AM	0	0	0	1											0,00	0,00
	--		02/13/2022 07:00 AM	02/14/2022 07:00 AM	1178	1135	43	22	93,45	22,50	20,96	1,67	-1,78	0,00	-1,78	0,00	0,00	6,66	7,33	7,34
Mo, 02/14/	1	X	02/14/2022 07:00 AM	02/14/2022 03:00 PM	717	752	-35	39	85,84	30,29	28,56	4,07	0,00	0,00	0,00	2,17	4,84	3,08	6,58	6,63
	2	X	02/14/2022 03:00 PM	02/14/2022 10:30 PM	1000	928	72	14	97,54	24,96	23,80	1,25	0,00	0,00	0,00	0,44	0,13	0,65	6,58	6,74
	3	-	02/14/2022 10:30 PM	02/15/2022 07:00 AM	0	0	0	0											0,00	0,00
	--		02/14/2022 07:00 AM	02/15/2022 07:00 AM	1717	1680	37	53	91,74	27,21	25,80	2,65	0,00	0,00	0,00	0,77	3,81	1,04	13,17	13,37
Tu, 02/15/	1	-	02/15/2022 07:00 AM	02/15/2022 03:00 PM	7	7	0	1					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04
	2	X	02/15/2022 03:00 PM	02/15/2022 10:30 PM																
	3	-	02/15/2022 10:30 PM	02/16/2022 07:00 AM																
	--		02/15/2022 07:00 AM	02/16/2022 07:00 AM	7	7	0	1				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04
We, 02/16/	1	X	02/16/2022 07:00 AM	02/16/2022 03:00 PM																
	2	X	02/16/2022 03:00 PM	02/16/2022 10:30 PM																
	3	-	02/16/2022 10:30 PM	02/17/2022 07:00 AM																
	--		02/16/2022 07:00 AM	02/17/2022 07:00 AM																
Th, 02/17/	1	X	02/17/2022 07:00 AM	02/17/2022 03:00 PM																
	2	X	02/17/2022 03:00 PM	02/17/2022 10:30 PM																
	3	-	02/17/2022 10:30 PM	02/18/2022 07:00 AM																
	--		02/17/2022 07:00 AM	02/18/2022 07:00 AM																
Fr, 02/18/	1	X	02/18/2022 07:00 AM	02/18/2022 03:00 PM																
	2	X	02/18/2022 03:00 PM	02/18/2022 10:30 PM																
	3	-	02/18/2022 10:30 PM	02/19/2022 07:00 AM																
	--		02/18/2022 07:00 AM	02/19/2022 07:00 AM																
Sa, 02/19/	1	X	02/19/2022 07:00 AM	02/19/2022 03:00 PM																
	2	X	02/19/2022 03:00 PM	02/19/2022 10:30 PM																
	3	-	02/19/2022 10:30 PM	02/20/2022 07:00 AM																
	--		02/19/2022 07:00 AM	02/20/2022 07:00 AM																
Su, 02/20/	1	-	02/20/2022 07:00 AM	02/20/2022 03:00 PM																
	2	-	02/20/2022 03:00 PM	02/20/2022 10:30 PM																
	3	-	02/20/2022 10:30 PM	02/21/2022 07:00 AM																
	--		02/20/2022 07:00 AM	02/21/2022 07:00 AM																
Mo, 02/21/	1	X	02/21/2022 07:00 AM	02/21/2022 03:00 PM																
	2	X	02/21/2022 03:00 PM	02/21/2022 10:30 PM																
	3	-	02/21/2022 10:30 PM	02/22/2022 07:00 AM																
	--		02/21/2022 07:00 AM	02/22/2022 07:00 AM																
Tu, 02/22/	1	X	02/22/2022 07:00 AM	02/22/2022 03:00 PM																
	2	X	02/22/2022 03:00 PM	02/22/2022 10:30 PM																
	3	-	02/22/2022 10:30 PM	02/23/2022 07:00 AM																
	--		02/22/2022 07:00 AM	02/23/2022 07:00 AM																
We, 02/23/	1	X	02/23/2022 07:00 AM	02/23/2022 03:00 PM																



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

?

1

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2

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3

Day	calendar				Count		OEE	Cycle time		quality losses	performance losses			availability losses			Schedule			
					Good	Target	delta	Bad	OT	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT
									[%]	[s]	[s]	[%]	[%]	[%]	[%]	[%]	[%]	[%]	[h]	[h]
Th, 02/24/	2	X	02/23/2022 03:00 PM	02/23/2022 10:30 PM																
	3	-	02/23/2022 10:30 PM	02/24/2022 07:00 AM																
	--		02/23/2022 07:00 AM	02/24/2022 07:00 AM																
	1	X	02/24/2022 07:00 AM	02/24/2022 03:00 PM																
Fr, 02/25/	2	X	02/24/2022 03:00 PM	02/24/2022 10:30 PM																
	3	-	02/24/2022 10:30 PM	02/25/2022 07:00 AM																
	--		02/24/2022 07:00 AM	02/25/2022 07:00 AM																
	1	X	02/25/2022 07:00 AM	02/25/2022 03:00 PM																
Sa, 02/26/	2	X	02/25/2022 03:00 PM	02/25/2022 10:30 PM																
	3	-	02/25/2022 10:30 PM	02/26/2022 07:00 AM																
	--		02/25/2022 07:00 AM	02/26/2022 07:00 AM																
	1	X	02/26/2022 07:00 AM	02/26/2022 03:00 PM																
Su, 02/27/	2	X	02/26/2022 03:00 PM	02/26/2022 10:30 PM																
	3	-	02/26/2022 10:30 PM	02/27/2022 07:00 AM																
	--		02/26/2022 07:00 AM	02/27/2022 07:00 AM																
	1	-	02/27/2022 07:00 AM	02/27/2022 03:00 PM																
Mo, 02/28/	2	-	02/27/2022 03:00 PM	02/27/2022 10:30 PM																
	3	-	02/27/2022 10:30 PM	02/28/2022 07:00 AM																
	--		02/27/2022 07:00 AM	02/28/2022 07:00 AM																
	1	X	02/28/2022 07:00 AM	02/28/2022 03:00 PM																
Total	2	X	02/28/2022 03:00 PM	02/28/2022 10:30 PM																
	3	-	02/28/2022 10:30 PM	03/01/2022 07:00 AM																
	--		02/28/2022 07:00 AM	03/01/2022 07:00 AM																
	--		02/01/2022 07:00 AM	03/01/2022 07:00 AM	19068	18779	289	908	91,65	28,72	25,06	4,18	0,00	0,00	0,00	0,15	3,16	0,86	140,13	144,19



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

- ? 1
- ? 2
- ? 3

Shift overview: Day 02/01/2022 - 02/28/2022																					
Day	calendar				Count			OEE	Cycle time		quality losses	performance losses			availability losses			Schedule			
					Good	Target	delta	Bad	POT [%]	Target [s]	actual [s]		Total [%]	Org. [%]	Tech. [%]	Org. [%]	Tech. [%]	Set-up [%]	POT [h]	OT [h]	
Tu, 02/01/	1	X	02/01/2022 07:00 AM	02/01/2022 07:05 AM	Works meeting	0	0	0	0											0,00	0,00
		X	02/01/2022 07:05 AM	02/01/2022 10:30 AM		336	377	-41	37	80,25	43,12	29,38	8,84	0,00	0,00	0,00	0,45	8,36	2,11	3,42	3,42
		X	02/01/2022 10:30 AM	02/01/2022 11:00 AM	Break	0	0	0	0											0,00	0,00
		X	02/01/2022 11:00 AM	02/01/2022 12:00 PM		106	108	-2	13	88,33	30,00	30,39	10,83	0,00	0,00	0,00	0,03	0,64	0,16	1,00	1,00
		X	02/01/2022 12:00 PM	02/01/2022 02:52 PM		390	350	40	14	100,00	30,81	26,51	3,60	0,00	0,00	0,00	-0,15	-2,75	-0,70	2,87	2,87
	2	X	02/01/2022 02:52 PM	02/01/2022 03:00 PM	Autonomous mainten	0	0	0	0											0,00	0,00
		X	02/01/2022 03:00 PM	02/01/2022 03:05 PM	Works meeting	7	8	-1	2					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,06
		X	02/01/2022 03:05 PM	02/01/2022 03:52 PM		119	91	28	2	100,00	31,00	27,74	1,97	0,00	0,00	0,00	-0,08	-1,50	-0,38	0,78	0,78
		?	02/01/2022 03:52 PM	02/01/2022 04:30 PM	Sample shop manufactu	0	0	0	0											0,00	0,00
		X	02/01/2022 04:30 PM	02/01/2022 06:40 PM		267	247	20	6	97,13	31,00	28,37	2,18	0,00	0,00	0,00	0,03	0,53	0,13	2,17	2,17
	3	X	02/01/2022 06:40 PM	02/01/2022 07:15 PM	Break	3	3	0	1					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
		X	02/01/2022 07:15 PM	02/01/2022 08:30 PM		153	142	11	3	97,13	31,00	28,57	1,90	0,00	0,00	0,00	0,04	0,74	0,19	1,25	1,25
		X	02/01/2022 08:30 PM	02/01/2022 10:25 PM		228	218	10	11	93,92	53,70	28,42	4,53	0,00	0,00	0,00	0,06	1,18	0,30	1,92	1,92
		X	02/01/2022 10:25 PM	02/01/2022 10:30 PM	Autonomous mainten	0	0	0	0											0,00	0,00
		-	02/01/2022 10:30 PM	02/01/2022 10:35 PM	Works meeting	0	0	0	0											0,00	0,00
		-	02/01/2022 10:35 PM	02/02/2022 01:30 AM		0	0	0	0											0,00	0,00
		-	02/02/2022 01:30 AM	02/02/2022 02:00 AM	Break	0	0	0	0											0,00	0,00
		-	02/02/2022 02:00 AM	02/02/2022 06:55 AM		0	0	0	0											0,00	0,00
		-	02/02/2022 06:55 AM	02/02/2022 07:00 AM	Autonomous mainten	0	0	0	0											0,00	0,00
		-	02/02/2022 07:00 AM	02/02/2022 07:40 AM	Works meeting	8	8	0	1											0,00	0,07
We, 02/02/	1	X	02/02/2022 07:40 AM	02/02/2022 10:30 AM		219	308	-89	49	63,94	30,43	29,78	14,31	0,00	0,00	0,00	0,83	16,82	4,10	2,83	2,83
		X	02/02/2022 10:30 AM	02/02/2022 11:00 AM	Break	1	1	0	1					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01
		?	02/02/2022 11:00 AM	02/02/2022 11:15 AM	Sample shop manufactu	0	0	0	0											0,00	0,00
		X	02/02/2022 11:15 AM	02/02/2022 12:20 PM		88	118	-30	23	67,26	30,00	29,81	17,58	0,00	0,00	0,00	0,57	11,72	2,87	1,08	1,08
		?	02/02/2022 12:20 PM	02/02/2022 12:40 PM	Sample shop manufactu	0	0	0	0											0,00	0,00
	2	X	02/02/2022 12:40 PM	02/02/2022 02:45 PM		237	225	12	29	94,80	30,00	30,72	11,60	0,00	0,00	0,00	-0,24	-4,92	-1,24	2,08	2,08
		X	02/02/2022 02:45 PM	02/02/2022 03:00 PM	Autonomous mainten	5	5	0	3					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04
		X	02/02/2022 03:00 PM	02/02/2022 03:05 PM	Works meeting	9	10	-1	1					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,08
		X	02/02/2022 03:05 PM	02/02/2022 04:20 PM		170	149	21	24	100,00	31,00	27,10	14,45	0,00	0,00	0,00	-0,54	-11,11	-2,80	1,25	1,25
		X	02/02/2022 04:20 PM	02/02/2022 05:10 PM	No production	18	21	-3	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,16
		X	02/02/2022 05:10 PM	02/02/2022 06:40 PM		196	179	17	4	98,58	31,00	27,16	2,01	0,00	0,00	0,00	-0,02	-0,46	-0,12	1,50	1,50
		X	02/02/2022 06:40 PM	02/02/2022 07:15 PM	Break	9	10	-1	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,08
		X	02/02/2022 07:15 PM	02/02/2022 10:25 PM		413	369	44	7	100,00	31,00	27,77	1,71	0,00	0,00	0,00	-0,06	-1,31	-0,33	3,17	3,17
		X	02/02/2022 10:25 PM	02/02/2022 10:30 PM	Autonomous mainten	0	0	0	0											0,00	0,00
		-	02/02/2022 10:30 PM	02/02/2022 10:35 PM	Works meeting	0	0	0	0											0,00	0,00
	3	-	02/02/2022 10:35 PM	02/03/2022 01:30 AM		0	0	0	0											0,00	0,00
		-	02/03/2022 01:30 AM	02/03/2022 02:00 AM	Break	0	0	0	0											0,00	0,00
		-	02/03/2022 02:00 AM	02/03/2022 06:55 AM		0	0	0	0											0,00	0,00
		-	02/03/2022 06:55 AM	02/03/2022 07:00 AM	Autonomous mainten	0	0	0	0											0,00	0,00
		-	02/03/2022 07:00 AM	02/03/2022 07:07 AM	Works meeting	2	2	0	0											0,00	0,01
Th, 02/03/	1	X	02/03/2022 07:07 AM	02/03/2022 10:30 AM		500	511	-11	14	88,02	22,50	21,44	2,46	0,00	0,00	0,00	0,35	7,31	1,85	3,38	3,38
		X	02/03/2022 10:30 AM	02/03/2022 11:00 AM	Break	39	41	-2	2					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,24
		X	02/03/2022 11:00 AM	02/03/2022 11:45 AM	Aftermarket	20	20	0	4					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,13
		X	02/03/2022 11:45 AM	02/03/2022 01:50 PM		316	305	11	14	93,35	22,50	22,16	4,14	0,00	0,00	0,00	0,10	1,92	0,49	2,08	2,08
		-	02/03/2022 01:50 PM	02/03/2022 02:00 AM																	



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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Day	calendar				Count				OEE	Cycle time		quality losses	performance losses			availability losses			Schedule	
					Good	Target	delta	Bad		POT	Target		actual	Total	Org.	Tech.	Org.	Tech.	Set-up	POT
	2	X	02/03/2022 01:50 PM	02/03/2022 02:05 PM	28	37	-9	0	68,93	31,00	22,16	0,00	0,00	0,00	0,00	1,27	23,73	6,06	0,25	0,25
		X	02/03/2022 02:05 PM	02/03/2022 02:55 PM	129	122	7	2	95,27	22,50	22,16	1,48	0,00	0,00	0,00	0,13	2,49	0,64	0,83	0,83
		X	02/03/2022 02:55 PM	02/03/2022 03:00 PM	6	6	0	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04
		X	02/03/2022 03:00 PM	02/03/2022 03:05 PM	4	4	0	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,03
		X	02/03/2022 03:05 PM	02/03/2022 06:40 PM	450	419	31	10	96,69	31,00	27,72	2,15	0,00	0,00	0,00	0,05	0,89	0,23	3,58	3,58
		X	02/03/2022 06:40 PM	02/03/2022 07:10 PM	0	0	0	1											0,00	0,00
		X	02/03/2022 07:10 PM	02/03/2022 10:25 PM	416	380	36	5	98,41	31,00	27,68	1,18	0,00	0,00	0,00	0,02	0,31	0,08	3,25	3,25
	3	X	02/03/2022 10:25 PM	02/03/2022 10:30 PM	0	0	0	0											0,00	0,00
		-	02/03/2022 10:30 PM	02/03/2022 10:35 PM	0	0	0	0											0,00	0,00
		-	02/03/2022 10:35 PM	02/04/2022 01:30 AM	0	0	0	0											0,00	0,00
		-	02/04/2022 01:30 AM	02/04/2022 02:00 AM	0	0	0	0											0,00	0,00
		-	02/04/2022 02:00 AM	02/04/2022 06:55 AM	0	0	0	0											0,00	0,00
		-	02/04/2022 06:55 AM	02/04/2022 07:00 AM	0	0	0	0											0,00	0,00
Fr, 02/04/	1	X	02/04/2022 07:00 AM	02/04/2022 07:05 AM	3	3	0	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,02
		X	02/04/2022 07:05 AM	02/04/2022 08:10 AM	126	128	-2	7	88,81	31,00	27,49	4,93	0,00	0,00	0,00	0,26	4,78	1,22	1,08	1,08
		X	02/04/2022 08:10 AM	02/04/2022 10:30 AM	362	359	3	32	90,72	22,50	21,05	8,02	0,00	0,00	0,00	0,05	0,96	0,25	2,33	2,33
		X	02/04/2022 10:30 AM	02/04/2022 11:00 AM	33	33	0	2				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,21
		X	02/04/2022 11:00 AM	02/04/2022 11:20 AM	16	16	0	3				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,13
		X	02/04/2022 11:20 AM	02/04/2022 11:30 AM	15	18	-3	10	73,63	30,00	29,45	49,08	0,00	0,00	0,00	-0,92	-17,27	-4,52	0,17	0,17
		X	02/04/2022 11:30 AM	02/04/2022 11:45 AM	7	7	0	1				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,06
		X	02/04/2022 11:45 AM	02/04/2022 01:00 PM	131	138	-7	18	85,73	30,00	29,45	11,78	0,00	0,00	0,00	0,10	1,89	0,49	1,25	1,25
	2	X	02/04/2022 01:00 PM	02/04/2022 02:30 PM	13	13	0	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,11
		X	02/04/2022 02:30 PM	02/04/2022 03:00 PM	0	0	0	0											0,00	0,00
		X	02/04/2022 03:00 PM	02/04/2022 04:05 PM	4	4	0	7				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,03
		X	02/04/2022 04:05 PM	02/04/2022 04:20 PM	28	27	1	7	93,33	30,00	33,22	23,33	0,00	0,00	0,00	-0,67	-12,69	-3,30	0,25	0,25
		?	02/04/2022 04:20 PM	02/04/2022 06:40 PM	0	0	0	0											0,00	0,00
		X	02/04/2022 06:40 PM	02/04/2022 07:15 PM	12	14	-2	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,10
		X	02/04/2022 07:15 PM	02/04/2022 08:18 PM	147	125	22	5	100,00	31,00	27,23	3,60	0,00	0,00	0,00	-0,15	-2,74	-0,71	1,05	1,05
		X	02/04/2022 08:18 PM	02/04/2022 08:28 PM	3	3	0	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,03
	3	X	02/04/2022 08:28 PM	02/04/2022 10:25 PM	248	228	20	6	97,98	31,00	27,73	2,37	0,00	0,00	0,00	-0,01	-0,26	-0,07	1,95	1,95
		X	02/04/2022 10:25 PM	02/04/2022 10:30 PM	0	0	0	0											0,00	0,00
		-	02/04/2022 10:30 PM	02/04/2022 10:35 PM	0	0	0	0											0,00	0,00
		-	02/04/2022 10:35 PM	02/05/2022 01:30 AM	0	0	0	0											0,00	0,00
		-	02/05/2022 01:30 AM	02/05/2022 02:00 AM	0	0	0	0											0,00	0,00
		-	02/05/2022 02:00 AM	02/05/2022 06:55 AM	0	0	0	0											0,00	0,00
		-	02/05/2022 06:55 AM	02/05/2022 07:00 AM	0	0	0	0											0,00	0,00
Sa, 02/05/	1	X	02/05/2022 07:00 AM	02/05/2022 07:05 AM	3	3	0	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,02
		X	02/05/2022 07:05 AM	02/05/2022 08:00 AM	123	128	-5	2	86,45	31,00	23,19	1,41	0,00	0,00	0,00	0,49	9,25	2,41	0,92	0,92
		X	02/05/2022 08:00 AM	02/05/2022 08:30 AM	61	70	-9	1	77,91	31,00	22,99	1,28	0,00	0,00	0,00	0,84	15,85	4,12	0,50	0,50
		X	02/05/2022 08:30 AM	02/05/2022 09:00 AM	30	41	-11	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,26
		X	02/05/2022 09:00 AM	02/05/2022 10:30 AM	233	222	11	4	94,43	31,00	21,89	1,62	0,00	0,00	0,00	0,16	3,00	0,78	1,50	1,50
		X	02/05/2022 10:30 AM	02/05/2022 11:00 AM	0	0	0	0											0,00	0,00
		X	02/05/2022 11:00 AM	02/05/2022 02:55 PM	543	580	-37	24	84,20	23,04	21,86	3,72	0,00	0,00	0,00	0,51	9,13	2,44	3,92	3,92
		X	02/05/2022 02:55 PM	02/05/2022 03:00 PM	1	1	0	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01
	2	X	02/05/2022 03:00 PM	02/05/2022 03:05 PM	7	7	0	1				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,06



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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Day	calendar			Count				OEE	Cycle time		quality losses	performance losses			availability losses			Schedule	
				Good	Target	delta	Bad		Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT
								[%]	[s]	[s]	[%]	[%]	[%]	[%]	[%]	[%]	[%]	[h]	[h]
Su, 02/06/	X	02/05/2022 03:05 PM	02/05/2022 04:30 PM	149	153	-4	14	87,65	30,00	31,78	8,24	0,00	0,00	0,00	0,17	3,11	0,83	1,42	1,42
	X	02/05/2022 04:30 PM	02/05/2022 04:42 PM Autonomous mainten	19	19	0	3					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,16
	X	02/05/2022 04:42 PM	02/05/2022 05:30 PM	88	86	2	7	91,67	30,00	32,19	7,29	0,00	0,00	0,00	0,04	0,79	0,21	0,80	0,80
	X	02/05/2022 05:30 PM	02/05/2022 05:42 PM Autonomous mainten	26	24	2	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,20
	X	02/05/2022 05:42 PM	02/05/2022 06:40 PM	98	104	-6	21	84,48	30,00	31,72	18,10	0,00	0,00	0,00	-0,11	-1,96	-0,52	0,97	0,97
	X	02/05/2022 06:40 PM	02/05/2022 07:10 PM Break	0	0	0	0											0,00	0,00
	X	02/05/2022 07:10 PM	02/05/2022 07:48 PM	66	68	-2	9	86,84	30,00	31,68	11,84	0,00	0,00	0,00	0,06	0,99	0,27	0,63	0,63
	X	02/05/2022 07:48 PM	02/05/2022 08:00 PM Autonomous mainten	13	13	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,11
	X	02/05/2022 08:00 PM	02/05/2022 10:19 PM	285	270	15	2	94,84	31,00	27,75	0,67	0,00	0,00	0,00	0,19	3,40	0,91	2,32	2,32
	X	02/05/2022 10:19 PM	02/05/2022 10:30 PM Autonomous mainten	1	1	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01
	3	-	02/05/2022 10:30 PM 02/06/2022 07:00 AM	0	0	0	0											0,00	0,00
	1	-	02/06/2022 07:00 AM 02/06/2022 03:00 PM	0	0	0	0											0,00	0,00
	2	-	02/06/2022 03:00 PM 02/06/2022 10:30 PM	0	0	0	0											0,00	0,00
	3	-	02/06/2022 10:30 PM 02/07/2022 07:00 AM	0	0	0	0											0,00	0,00
Mo, 02/07/	1	-	02/07/2022 07:00 AM 02/07/2022 07:45 AM Works meeting	0	0	0	0											0,00	0,00
		-	02/07/2022 07:45 AM 02/07/2022 11:30 AM	0	0	0	0											0,00	0,00
		-	02/07/2022 11:30 AM 02/07/2022 12:00 PM Break	0	0	0	0											0,00	0,00
		-	02/07/2022 12:00 PM 02/07/2022 02:55 PM	0	0	0	0											0,00	0,00
		-	02/07/2022 02:55 PM 02/07/2022 03:00 PM Autonomous mainten	0	0	0	0											0,00	0,00
	2	-	02/07/2022 03:00 PM 02/07/2022 03:05 PM Works meeting	0	0	0	0											0,00	0,00
		-	02/07/2022 03:05 PM 02/07/2022 06:15 PM	0	0	0	0											0,00	0,00
		-	02/07/2022 06:15 PM 02/07/2022 06:45 PM Break	0	0	0	0											0,00	0,00
		-	02/07/2022 06:45 PM 02/07/2022 10:25 PM	0	0	0	0											0,00	0,00
		-	02/07/2022 10:25 PM 02/07/2022 10:30 PM Autonomous mainten	0	0	0	0											0,00	0,00
	3	-	02/07/2022 10:30 PM 02/07/2022 10:35 PM Works meeting	0	0	0	0											0,00	0,00
		-	02/07/2022 10:35 PM 02/08/2022 01:30 AM	0	0	0	0											0,00	0,00
		-	02/08/2022 01:30 AM 02/08/2022 02:00 AM Break	0	0	0	0											0,00	0,00
		-	02/08/2022 02:00 AM 02/08/2022 06:55 AM	0	0	0	0											0,00	0,00
		-	02/08/2022 06:55 AM 02/08/2022 07:00 AM Autonomous mainten	0	0	0	0											0,00	0,00
Tu, 02/08/	1	X	02/08/2022 07:00 AM 02/08/2022 07:51 AM Works meeting	0	0	0	7											0,00	0,00
		X	02/08/2022 07:51 AM 02/08/2022 10:30 AM	377	384	-7	23	88,41	31,00	22,37	5,39	0,00	0,00	0,00	0,26	4,68	1,25	2,65	2,65
		X	02/08/2022 10:30 AM 02/08/2022 11:00 AM Break	0	0	0	0											0,00	0,00
		X	02/08/2022 11:00 AM 02/08/2022 02:55 PM	584	570	14	17	92,20	31,00	22,26	2,68	0,00	0,00	0,00	0,21	3,86	1,03	3,92	3,92
		X	02/08/2022 02:55 PM 02/08/2022 03:00 PM Autonomous mainten	2	3	-1	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,02
	2	X	02/08/2022 03:00 PM 02/08/2022 03:05 PM Works meeting	5	6	-1	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04
		X	02/08/2022 03:05 PM 02/08/2022 06:40 PM	443	414	29	5	96,33	31,00	28,05	1,09	0,00	0,00	0,00	0,11	1,95	0,52	3,58	3,58
		X	02/08/2022 06:40 PM 02/08/2022 07:15 PM Break	5	6	-1	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04
		X	02/08/2022 07:15 PM 02/08/2022 10:25 PM	382	365	17	10	94,26	31,00	28,13	2,47	0,00	0,00	0,00	0,14	2,48	0,66	3,17	3,17
		X	02/08/2022 10:25 PM 02/08/2022 10:30 PM Autonomous mainten	0	0	0	0											0,00	0,00
	3	-	02/08/2022 10:30 PM 02/08/2022 10:35 PM Works meeting	0	0	0	0											0,00	0,00
		-	02/08/2022 10:35 PM 02/09/2022 01:30 AM	0	0	0	0											0,00	0,00
		-	02/09/2022 01:30 AM 02/09/2022 02:00 AM Break	0	0	0	0											0,00	0,00
		-	02/09/2022 02:00 AM 02/09/2022 06:55 AM	0	0	0	0											0,00	0,00
		-	02/09/2022 06:55 AM 02/09/2022 07:00 AM Autonomous mainten	0	0	0	0											0,00	0,00
We, 02/09/	1	?	02/09/2022 07:00 AM 02/09/2022 07:03 AM Warm-up period	0	0	0	0											0,00	0,00



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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? 2

? 3

Day	calendar				Count				OEE	Cycle time		quality losses	performance losses			availability losses			Schedule		
					Good	Target	delta	Bad	POT	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT	
									[%]												[s]
2	X	02/09/2022 07:03 AM	02/09/2022 07:10 AM	Works meeting	6	6	0	2													
	X	02/09/2022 07:10 AM	02/09/2022 08:00 AM		120	113	7	5	95,56	31,00	23,89	3,98	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,83	0,83
	X	02/09/2022 08:00 AM	02/09/2022 08:45 AM	No production	10	13	-3	2					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,09	0,09
	X	02/09/2022 08:45 AM	02/09/2022 10:30 AM		211	212	-1	5	89,64	30,21	26,76	2,12	0,00	0,00	0,00	0,34	6,21	1,68	1,75	1,75	
	X	02/09/2022 10:30 AM	02/09/2022 11:00 AM	Break	0	0	0	0											0,00	0,00	
	X	02/09/2022 11:00 AM	02/09/2022 12:10 PM		119	145	-26	9	73,93	30,97	26,09	5,59	0,00	0,00	0,00	0,85	15,41	4,22	1,17	1,17	
	?	02/09/2022 12:10 PM	02/09/2022 12:45 PM	Sample shop manufactu	0	0	0	0											0,00	0,00	
	X	02/09/2022 12:45 PM	02/09/2022 02:55 PM		288	270	18	7	96,16	31,00	26,04	2,34	0,00	0,00	0,00	0,06	1,13	0,31	2,17	2,17	
	X	02/09/2022 02:55 PM	02/09/2022 03:00 PM	Autonomous mainten	1	1	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	
	X	02/09/2022 03:00 PM	02/09/2022 03:40 PM	No production	11	11	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,07	
	X	02/09/2022 03:40 PM	02/09/2022 06:35 PM		445	424	21	24	94,35	22,50	22,26	5,09	0,00	0,00	0,00	0,02	0,42	0,12	2,92	2,92	
	X	02/09/2022 06:35 PM	02/09/2022 07:05 PM	Break	1	1	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	
	X	02/09/2022 07:05 PM	02/09/2022 08:00 PM		148	132	16	2	100,00	22,50	22,52	1,36	0,00	0,00	0,00	-0,06	-1,03	-0,28	0,92	0,92	
	X	02/09/2022 08:00 PM	02/09/2022 08:20 PM		42	48	-6	0	78,84	31,00	22,52	0,00	0,00	0,00	0,00	0,86	15,91	4,39	0,33	0,33	
	X	02/09/2022 08:20 PM	02/09/2022 09:30 PM		162	169	-7	2	86,42	22,50	22,40	1,07	0,00	0,00	0,00	0,51	9,41	2,60	1,17	1,17	
	?	02/09/2022 09:30 PM	02/09/2022 09:35 PM	Warm-up period	0	0	0	0											0,00	0,00	
	X	02/09/2022 09:35 PM	02/09/2022 10:25 PM		133	121	12	8	98,86	22,50	22,30	5,95	0,00	0,00	0,00	-0,20	-3,61	-1,00	0,83	0,83	
	X	02/09/2022 10:25 PM	02/09/2022 10:30 PM	Autonomous mainten	6	6	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04	
	-	02/09/2022 10:30 PM	02/09/2022 10:35 PM	Works meeting	0	0	0	0											0,00	0,00	
	-	02/09/2022 10:35 PM	02/10/2022 01:30 AM		0	0	0	0											0,00	0,00	
	-	02/10/2022 01:30 AM	02/10/2022 02:00 AM	Break	0	0	0	0											0,00	0,00	
	-	02/10/2022 02:00 AM	02/10/2022 06:55 AM		0	0	0	0											0,00	0,00	
	-	02/10/2022 06:55 AM	02/10/2022 07:00 AM	Autonomous mainten	0	0	0	0											0,00	0,00	
Th, 02/10/	1	X	02/10/2022 07:00 AM	02/10/2022 07:05 AM	Works meeting	9	12	-3	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,08	
		X	02/10/2022 07:05 AM	02/10/2022 10:20 AM	486	471	15	11	92,87	31,00	22,36	2,10	0,00	0,00	0,00	0,20	3,78	1,04	3,25	3,25	
		X	02/10/2022 10:20 AM	02/10/2022 10:30 AM	Aftermarket	2	3	-1	1				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,02	
		X	02/10/2022 10:30 AM	02/10/2022 11:00 AM	Break	1	1	0	1				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	
		X	02/10/2022 11:00 AM	02/10/2022 12:55 PM	251	287	-36	13	78,75	31,00	21,65	4,08	0,00	0,00	0,00	0,70	12,91	3,56	1,92	1,92	
		X	02/10/2022 12:55 PM	02/10/2022 02:30 PM	Planned maintenance -T	11	15	-4	0				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,09	
		X	02/10/2022 02:30 PM	02/10/2022 03:00 PM	Works meeting	0	0	0	0										0,00	0,00	
	2	?	02/10/2022 03:00 PM	02/10/2022 06:00 PM	Sample shop manufactu	0	0	0	0										0,00	0,00	
		X	02/10/2022 06:00 PM	02/10/2022 06:30 PM	Break	2	2	0	9				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	
		?	02/10/2022 06:30 PM	02/10/2022 08:00 PM	Sample shop manufactu	0	0	0	0										0,00	0,00	
		X	02/10/2022 08:00 PM	02/10/2022 08:40 PM	85	79	6	2	97,22	31,00	27,45	2,29	0,00	0,00	0,00	0,02	0,37	0,10	0,67	0,67	
		X	02/10/2022 08:40 PM	02/10/2022 10:25 PM	246	252	-6	7	87,86	22,50	25,22	2,50	0,00	0,00	0,00	0,39	7,25	2,00	1,75	1,75	
		X	02/10/2022 10:25 PM	02/10/2022 10:30 PM	Autonomous mainten	0	0	0	0										0,00	0,00	
	3	-	02/10/2022 10:30 PM	02/10/2022 10:35 PM	Works meeting	0	0	0	0										0,00	0,00	
		-	02/10/2022 10:35 PM	02/11/2022 01:30 AM	0	0	0	0											0,00	0,00	
		-	02/11/2022 01:30 AM	02/11/2022 02:00 AM	Break	0	0	0	0										0,00	0,00	
		-	02/11/2022 02:00 AM	02/11/2022 06:55 AM	0	0	0	0											0,00	0,00	
		-	02/11/2022 06:55 AM	02/11/2022 07:00 AM	Autonomous mainten	0	0	0	0										0,00	0,00	
Fr, 02/11/	1	X	02/11/2022 07:00 AM	02/11/2022 07:05 AM	Works meeting	8	12	-4	1				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,07	
		X	02/11/2022 07:05 AM	02/11/2022 10:30 AM	409	432	-23	32	85,28	30,54	25,65	6,67	0,00	0,00	0,00	0,32	6,05	1,67	3,42	3,42	
		X	02/11/2022 10:30 AM	02/11/2022 11:05 AM	Break	0	0	0	3										0,00	0,00	
		X	02/11/2022 11:05 AM	02/11/2022 01:50 PM	309	297	12	28	93,64	30,00	30,44	8,48	0,00	0,00	0,00	-0,08	-1,60	-0,44	2,75	2,75	



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

- ? 1
- ? 2
- ? 3

Day	calendar				Count				OEE	Cycle time		quality losses	performance losses			availability losses			Schedule		
					Good	Target	delta	Bad	POT [%]	Target [s]	actual [s]		Total [%]	Org. [%]	Tech. [%]	Org. [%]	Tech. [%]	Set-up [%]	POT [h]	OT [h]	
2	X	02/11/2022 01:50 PM	02/11/2022 02:10 PM	Aftermarket	34	38	-4	2													
	X	02/11/2022 02:10 PM	02/11/2022 02:55 PM		114	93	21	2	100,00	31,00	26,08	1,93	0,00	0,00	0,00	0,00	-0,08	-1,46	-0,40	0,75	0,75
	X	02/11/2022 02:55 PM	02/11/2022 03:00 PM	Autonomous mainten	1	1	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	0,01
	X	02/11/2022 03:00 PM	02/11/2022 03:05 PM	Works meeting	11	12	-1	1					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,07	0,07
	X	02/11/2022 03:05 PM	02/11/2022 06:35 PM		561	544	17	20	92,81	22,50	20,84	3,31	0,00	0,00	0,00	0,15	2,93	0,81	3,50	3,50	
	X	02/11/2022 06:35 PM	02/11/2022 07:05 PM	Break	0	0	0	0												0,00	0,00
	X	02/11/2022 07:05 PM	02/11/2022 07:30 PM		70	62	8	1	100,00	22,50	21,92	1,46	0,00	0,00	0,00	-0,06	-1,10	-0,30	0,42	0,42	
	X	02/11/2022 07:30 PM	02/11/2022 07:45 PM	Aftermarket	12	12	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,08	0,08
	X	02/11/2022 07:45 PM	02/11/2022 08:00 PM		39	36	3	3	97,50	22,50	22,94	7,50	0,00	0,00	0,00	-0,20	-3,77	-1,04	0,25	0,25	
	X	02/11/2022 08:00 PM	02/11/2022 08:30 PM		65	71	-6	3	82,84	31,00	22,94	3,82	0,00	0,00	0,00	0,53	10,04	2,77	0,50	0,50	
	?	02/11/2022 08:30 PM	02/11/2022 08:36 PM	Warm-up period	0	0	0	0												0,00	0,00
	X	02/11/2022 08:36 PM	02/11/2022 10:20 PM		269	250	19	3	97,00	22,50	22,94	1,08	0,00	0,00	0,00	0,08	1,45	0,40	1,73	1,73	
	X	02/11/2022 10:20 PM	02/11/2022 10:30 PM	Autonomous mainten	7	7	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04	0,04
	-	02/11/2022 10:30 PM	02/11/2022 10:35 PM	Works meeting	0	0	0	0												0,00	0,00
	-	02/11/2022 10:35 PM	02/12/2022 01:30 AM		0	0	0	0												0,00	0,00
Sa, 02/12/	-	02/12/2022 01:30 AM	02/12/2022 02:00 AM	Break	0	0	0	0												0,00	0,00
	-	02/12/2022 02:00 AM	02/12/2022 06:55 AM		0	0	0	0												0,00	0,00
	-	02/12/2022 06:55 AM	02/12/2022 07:00 AM	Autonomous mainten	0	0	0	0												0,00	0,00
	1	X	02/12/2022 07:00 AM	02/12/2022 07:05 AM	Works meeting	3	4	-1	1				0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,03	0,03
	X	02/12/2022 07:05 AM	02/12/2022 10:30 AM		532	517	15	12	92,61	31,00	21,41	2,09	0,00	0,00	0,00	0,21	3,99	1,10	3,42	3,42	
	X	02/12/2022 10:30 AM	02/12/2022 11:00 AM	Break	0	0	0	0												0,00	0,00
	X	02/12/2022 11:00 AM	02/12/2022 02:50 PM		535	552	-17	30	87,29	31,00	22,52	4,89	0,00	0,00	0,00	0,31	5,89	1,62	3,83	3,83	
	X	02/12/2022 02:50 PM	02/12/2022 03:00 PM	Autonomous mainten	0	0	0	0												0,00	0,00
	2	X	02/12/2022 03:00 PM	02/12/2022 03:35 PM		77	68	9	2	100,00	31,00	27,71	2,64	0,00	0,00	0,00	-0,10	-1,99	-0,55	0,58	0,58
	X	02/12/2022 03:35 PM	02/12/2022 03:45 PM	Autonomous mainten	4	4	0	7					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,03	0,03
	X	02/12/2022 03:45 PM	02/12/2022 05:22 PM		165	175	-10	20	85,05	30,00	31,58	10,31	0,00	0,00	0,00	0,18	3,48	0,97	1,62	1,62	
	X	02/12/2022 05:22 PM	02/12/2022 05:32 PM	Autonomous mainten	10	10	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,08	0,08
	X	02/12/2022 05:32 PM	02/12/2022 06:35 PM		145	129	16	6	100,00	31,00	26,37	4,19	0,00	0,00	0,00	-0,16	-3,14	-0,88	1,05	1,05	
	X	02/12/2022 06:35 PM	02/12/2022 07:15 PM	Break	4	5	-1	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,03	0,03
	X	02/12/2022 07:15 PM	02/12/2022 10:20 PM		396	378	18	14	94,32	31,00	26,44	3,33	0,00	0,00	0,00	0,09	1,76	0,49	3,08	3,08	
Su, 02/13/	X	02/12/2022 10:20 PM	02/12/2022 10:30 PM	Autonomous mainten	6	7	-1	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,05	0,05
	-	02/12/2022 10:30 PM	02/13/2022 07:00 AM		0	0	0	0												0,00	0,00
	1	X	02/13/2022 07:00 AM	02/13/2022 07:05 AM	12	13	-1	0	83,10	22,50	20,77	0,00	16,90	0,00	16,90	0,00	0,00	0,00	0,08	0,08	
	X	02/13/2022 07:05 AM	02/13/2022 10:00 AM		467	448	19	12	93,86	22,50	21,10	2,41	0,00	0,00	0,00	0,00	0,00	3,73	2,92	2,92	
	X	02/13/2022 10:00 AM	02/13/2022 10:30 AM	Break	0	0	0	0												0,00	0,00
	X	02/13/2022 10:30 AM	02/13/2022 02:50 PM		698	673	25	9	93,36	22,50	20,87	1,20	0,00	0,00	0,00	0,00	0,00	5,43	4,33	4,33	
	X	02/13/2022 02:50 PM	02/13/2022 03:00 PM	Autonomous mainten	1	1	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,01	0,01
	-	02/13/2022 03:00 PM	02/13/2022 10:30 PM		0	0	0	0												0,00	0,00
	3	-	02/13/2022 10:30 PM	02/14/2022 07:00 AM	0	0	0	1												0,00	0,00
Mo, 02/14/	1	X	02/14/2022 07:00 AM	02/14/2022 07:50 AM	5	5	0	5					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,04	0,04
	X	02/14/2022 07:50 AM	02/14/2022 10:30 AM		266	301	-35	15	79,52	30,06	28,70	4,48	0,00	0,00	0,00	2,68	9,64	3,68	2,67	2,67	
	X	02/14/2022 10:30 AM	02/14/2022 11:00 AM	Break	0	0	0	0												0,00	0,00
	X	02/14/2022 11:00 AM	02/14/2022 02:55 PM		446	446	0	19	90,06	30,44	28,47	3,84	0,00	0,00	0,00	2,20	0,63	3,27	3,92	3,92	
	X	02/14/2022 02:55 PM	02/14/2022 03:00 PM	Autonomous mainten	0	0	0	0												0,00	0,00
	2	X	02/14/2022 03:00 PM	02/14/2022 04:00 PM	157	157	0	1	90,22	22,50	20,69	0,57	0,00	0,00	0,00	3,31	0,96	4,93	1,00	1,00	



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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Day	calendar			Count				OEE	Cycle time		quality losses	performance losses			availability losses			Schedule	
				Good	Target	delta	Bad		POT [%]	Target [s]		actual [s]	Total [%]	Org. [%]	Tech. [%]	Org. [%]	Tech. [%]	Set-up [%]	POT [h]
	X	02/14/2022 04:00 PM	02/14/2022 05:00 PM	146	126	20	2	100,00	31,00	25,79	1,43	0,00	0,00	0,00	-0,52	-0,15	-0,77	1,00	1,00
	X	02/14/2022 05:00 PM	02/14/2022 06:35 PM	253	228	25	3	99,87	22,50	23,14	1,18	0,00	0,00	0,00	-0,38	-0,11	-0,56	1,58	1,58
	X	02/14/2022 06:35 PM	02/14/2022 07:05 PM Break	0	0	0	0											0,00	0,00
	X	02/14/2022 07:05 PM	02/14/2022 08:25 PM	210	204	6	1	92,44	22,50	21,13	0,44	0,00	0,00	0,00	2,56	0,74	3,82	1,33	1,33
	X	02/14/2022 08:25 PM	02/14/2022 08:35 PM Autonomous mainten	3	3	0	2					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,02
	X	02/14/2022 08:35 PM	02/14/2022 09:55 PM	156	144	12	4	97,50	30,00	30,19	2,50	0,00	0,00	0,00	0,00	0,00	0,00	1,33	1,33
	X	02/14/2022 09:55 PM	02/14/2022 10:05 PM Autonomous mainten	18	18	0	0					0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,14
	X	02/14/2022 10:05 PM	02/14/2022 10:25 PM	57	48	9	1	100,00	22,50	22,53	1,88	0,00	0,00	0,00	-0,59	-0,17	-1,11	0,33	0,33
	X	02/14/2022 10:25 PM	02/14/2022 10:30 PM Autonomous mainten	0	0	0	0											0,00	0,00
	3	-	02/14/2022 10:30 PM 02/14/2022 10:35 PM Works meeting	0	0	0	0											0,00	0,00
	-	02/14/2022 10:35 PM	02/15/2022 01:30 AM	0	0	0	0											0,00	0,00
	-	02/15/2022 01:30 AM	02/15/2022 02:00 AM Break	0	0	0	0											0,00	0,00
	-	02/15/2022 02:00 AM	02/15/2022 06:55 AM	0	0	0	0											0,00	0,00
	-	02/15/2022 06:55 AM	02/15/2022 07:00 AM Autonomous mainten	0	0	0	0											0,00	0,00
	Tu, 02/15/	1	X	02/15/2022 07:00 AM 02/15/2022 07:05 AM Works meeting	7	7	0	1					0,00	0,00	0,00	0,00	0,00	0,00	0,00
	X	02/15/2022 07:05 AM	02/15/2022 11:30 AM		0														
	X	02/15/2022 11:30 AM	02/15/2022 12:00 PM Break																
	X	02/15/2022 12:00 PM	02/15/2022 02:55 PM																
	X	02/15/2022 02:55 PM	02/15/2022 03:00 PM Autonomous mainten																
	2	X	02/15/2022 03:00 PM 02/15/2022 03:05 PM Works meeting																
	X	02/15/2022 03:05 PM	02/15/2022 06:30 PM																
	X	02/15/2022 06:30 PM	02/15/2022 07:00 PM Break																
	X	02/15/2022 07:00 PM	02/15/2022 10:25 PM																
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	3	-	02/15/2022 10:30 PM 02/15/2022 10:35 PM Works meeting																
	-	02/15/2022 10:35 PM	02/16/2022 01:30 AM																
	-	02/16/2022 01:30 AM	02/16/2022 02:00 AM Break																
	-	02/16/2022 02:00 AM	02/16/2022 06:55 AM																
	-	02/16/2022 06:55 AM	02/16/2022 07:00 AM Autonomous mainten																
We, 02/16/	1	X	02/16/2022 07:00 AM 02/16/2022 07:05 AM Works meeting																
	X	02/16/2022 07:05 AM	02/16/2022 11:30 AM																
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	X	02/16/2022 06:30 PM	02/16/2022 07:00 PM Break																
	X	02/16/2022 07:00 PM	02/16/2022 10:25 PM																
	X	02/16/2022 10:25 PM	02/16/2022 10:30 PM Autonomous mainten																
	3	-	02/16/2022 10:30 PM 02/16/2022 10:35 PM Works meeting																
	-	02/16/2022 10:35 PM	02/17/2022 01:30 AM																
	-	02/17/2022 01:30 AM	02/17/2022 02:00 AM Break																
	-	02/17/2022 02:00 AM	02/17/2022 06:55 AM																
	-	02/17/2022 06:55 AM	02/17/2022 07:00 AM Autonomous mainten																
Th, 02/17/	1	X	02/17/2022 07:00 AM 02/17/2022 07:05 AM Works meeting																



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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Day	calendar				Count		OEE	Cycle time		quality losses	performance losses			availability losses			Schedule			
					Good	Target	delta	Bad	POT	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT
									[s]											
									[%]				[%]	[%]	[%]	[%]	[%]	[%]		
		X	02/17/2022 07:05 AM	02/17/2022 11:30 AM																
		X	02/17/2022 11:30 AM	02/17/2022 12:00 PM	Break															
		X	02/17/2022 12:00 PM	02/17/2022 02:55 PM																
		X	02/17/2022 02:55 PM	02/17/2022 03:00 PM	Autonomous mainten															
	2	X	02/17/2022 03:00 PM	02/17/2022 03:05 PM	Works meeting															
		X	02/17/2022 03:05 PM	02/17/2022 06:30 PM																
		X	02/17/2022 06:30 PM	02/17/2022 07:00 PM	Break															
		X	02/17/2022 07:00 PM	02/17/2022 10:25 PM																
		X	02/17/2022 10:25 PM	02/17/2022 10:30 PM	Autonomous mainten															
	3	-	02/17/2022 10:30 PM	02/17/2022 10:35 PM	Works meeting															
		-	02/17/2022 10:35 PM	02/18/2022 01:30 AM																
		-	02/18/2022 01:30 AM	02/18/2022 02:00 AM	Break															
		-	02/18/2022 02:00 AM	02/18/2022 06:55 AM																
		-	02/18/2022 06:55 AM	02/18/2022 07:00 AM	Autonomous mainten															
	Fr, 02/18/	1	X	02/18/2022 07:00 AM	02/18/2022 07:05 AM	Works meeting														
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		X	02/18/2022 11:30 AM	02/18/2022 12:00 PM	Break															
		X	02/18/2022 12:00 PM	02/18/2022 02:55 PM																
		X	02/18/2022 02:55 PM	02/18/2022 03:00 PM	Autonomous mainten															
2	X	02/18/2022 03:00 PM	02/18/2022 03:05 PM	Works meeting																
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		X	02/18/2022 06:30 PM	02/18/2022 07:00 PM	Break															
		X	02/18/2022 07:00 PM	02/18/2022 10:25 PM																
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	-	02/19/2022 06:55 AM	02/19/2022 07:00 AM	Autonomous mainten																
Sa, 02/19/	1	X	02/19/2022 07:00 AM	02/19/2022 07:05 AM	Works meeting															
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2	X	02/19/2022 03:00 PM	02/19/2022 03:05 PM	Works meeting																
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		X	02/19/2022 06:30 PM	02/19/2022 07:00 PM	Break															
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3	-	02/19/2022 10:30 PM	02/20/2022 07:00 AM																	
Su, 02/20/	1	-	02/20/2022 07:00 AM	02/20/2022 03:00 PM																
	2	-	02/20/2022 03:00 PM	02/20/2022 10:30 PM																
	3	-	02/20/2022 10:30 PM	02/21/2022 07:00 AM																
Mo, 02/21/	1	X	02/21/2022 07:00 AM	02/21/2022 07:45 AM	Works meeting															
		X	02/21/2022 07:45 AM	02/21/2022 11:30 AM																



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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Day	calendar				Count		OEE		Cycle time		quality losses	performance losses			availability losses			Schedule		
					Good	Target	delta	Bad	POT	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT
									[%]	[s]	[s]	[%]	[%]	[%]	[%]	[%]	[%]	[%]	[h]	[h]
	2	X	02/21/2022 11:30 AM	02/21/2022 12:00 PM	Break															
		X	02/21/2022 12:00 PM	02/21/2022 02:55 PM																
		X	02/21/2022 02:55 PM	02/21/2022 03:00 PM	Autonomous mainten															
		X	02/21/2022 03:00 PM	02/21/2022 03:05 PM	Works meeting															
		X	02/21/2022 03:05 PM	02/21/2022 06:15 PM																
		X	02/21/2022 06:15 PM	02/21/2022 06:45 PM	Break															
	3	X	02/21/2022 06:45 PM	02/21/2022 10:25 PM																
		X	02/21/2022 10:25 PM	02/21/2022 10:30 PM	Autonomous mainten															
		-	02/21/2022 10:30 PM	02/21/2022 10:35 PM	Works meeting															
		-	02/21/2022 10:35 PM	02/22/2022 01:30 AM																
		-	02/22/2022 01:30 AM	02/22/2022 02:00 AM	Break															
		-	02/22/2022 02:00 AM	02/22/2022 06:55 AM																
		-	02/22/2022 06:55 AM	02/22/2022 07:00 AM	Autonomous mainten															
Tu, 02/22/	1	X	02/22/2022 07:00 AM	02/22/2022 07:05 AM	Works meeting															
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X		02/22/2022 11:30 AM	02/22/2022 12:00 PM	Break																
X		02/22/2022 12:00 PM	02/22/2022 02:55 PM																	
2	X	02/22/2022 02:55 PM	02/22/2022 03:00 PM	Autonomous mainten																
	X	02/22/2022 03:00 PM	02/22/2022 03:05 PM	Works meeting																
	X	02/22/2022 03:05 PM	02/22/2022 06:30 PM																	
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	-	02/23/2022 01:30 AM	02/23/2022 02:00 AM	Break																
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	We, 02/23/	1	X	02/23/2022 07:00 AM	02/23/2022 07:05 AM	Works meeting														
	X		02/23/2022 07:05 AM	02/23/2022 11:30 AM																
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	-	02/24/2022 01:30 AM	02/24/2022 02:00 AM	Break																
3	-	02/24/2022 02:00 AM	02/24/2022 06:55 AM																	
	-	02/24/2022 06:55 AM	02/24/2022 07:00 AM	Autonomous mainten																
	Th, 02/24/	1	X	02/24/2022 07:00 AM	02/24/2022 07:05 AM	Works meeting														
	X		02/24/2022 07:05 AM	02/24/2022 11:30 AM																



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

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Day	calendar				Count		OEE	Cycle time		quality losses	performance losses			availability losses			Schedule				
					Good	Target	delta	Bad	POT	Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT	
									[%]												[s]
	2	X	02/24/2022 11:30 AM	02/24/2022 12:00 PM	Break																
		X	02/24/2022 12:00 PM	02/24/2022 02:55 PM																	
		X	02/24/2022 02:55 PM	02/24/2022 03:00 PM	Autonomous mainten																
		X	02/24/2022 03:00 PM	02/24/2022 03:05 PM	Works meeting																
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		X	02/24/2022 06:30 PM	02/24/2022 07:00 PM	Break																
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Fr, 02/25/	1	X	02/25/2022 07:00 AM	02/25/2022 07:05 AM	Works meeting																
		X	02/25/2022 07:05 AM	02/25/2022 11:30 AM																	
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		X	02/25/2022 03:05 PM	02/25/2022 06:30 PM																	
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Sa, 02/26/	1	X	02/26/2022 07:00 AM	02/26/2022 07:05 AM	Works meeting																
		X	02/26/2022 07:05 AM	02/26/2022 11:30 AM																	
		X	02/26/2022 11:30 AM	02/26/2022 12:00 PM	Break																
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		X	02/26/2022 06:30 PM	02/26/2022 07:00 PM	Break																
	3	X	02/26/2022 07:00 PM	02/26/2022 10:25 PM																	
		X	02/26/2022 10:25 PM	02/26/2022 10:30 PM	Autonomous mainten																
		-	02/26/2022 10:30 PM	02/27/2022 07:00 AM																	
Su, 02/27/	1	-	02/27/2022 07:00 AM	02/27/2022 03:00 PM																	
	2	-	02/27/2022 03:00 PM	02/27/2022 10:30 PM																	
	3	-	02/27/2022 10:30 PM	02/28/2022 07:00 AM																	
Mo, 02/28/	1	X	02/28/2022 07:00 AM	02/28/2022 07:45 AM	Works meeting																
		X	02/28/2022 07:45 AM	02/28/2022 11:30 AM																	
		X	02/28/2022 11:30 AM	02/28/2022 12:00 PM	Break																



OEE with loss factors PCS



Line: ABS9Agu-1 (AguP-HU9-ME1) Cell: n.s.
Evaluation date: 14-FEB-2022, Month

?

1

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2

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3

Day	calendar		Count				OEE		Cycle time		quality losses	performance losses			availability losses			Schedule	
			Good	Target	delta	Bad	POT		Target	actual		Total	Org.	Tech.	Org.	Tech.	Set-up	POT	OT
							[%]		[s]	[s]	[%]	[%]	[%]	[%]	[%]	[%]	[%]	[h]	[h]
	X	02/28/2022 12:00 PM	02/28/2022 02:55 PM																
	X	02/28/2022 02:55 PM	02/28/2022 03:00 PM	Autonomous mainten															
2	X	02/28/2022 03:00 PM	02/28/2022 03:05 PM	Works meeting															
	X	02/28/2022 03:05 PM	02/28/2022 06:15 PM																
	X	02/28/2022 06:15 PM	02/28/2022 06:45 PM	Break															
	X	02/28/2022 06:45 PM	02/28/2022 10:25 PM																
	X	02/28/2022 10:25 PM	02/28/2022 10:30 PM	Autonomous mainten															
3	-	02/28/2022 10:30 PM	02/28/2022 10:35 PM	Works meeting															
	-	02/28/2022 10:35 PM	03/01/2022 01:30 AM																
	-	03/01/2022 01:30 AM	03/01/2022 02:00 AM	Break															
	-	03/01/2022 02:00 AM	03/01/2022 06:55 AM																
	-	03/01/2022 06:55 AM	03/01/2022 07:00 AM	Autonomous mainten															



Input parameters:

Parameter	Operator	value
database		ABS9_HD
NT user		ACO9AGU
Computer name		AGU1AFE31
Database user		/
Report ID		R081
Evaluation date		2/14/2022 12:00:00 AM
Evaluation period		Month
Line		ABS9Agu-1
number of previous years		3
Show shift data		Yes
Limit performance losses tech. [min]		5
Limit performance losses org. [min]		5
Cover sheet		as last page
report header		no official report header
Report language		English

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