GROUP 23Ab

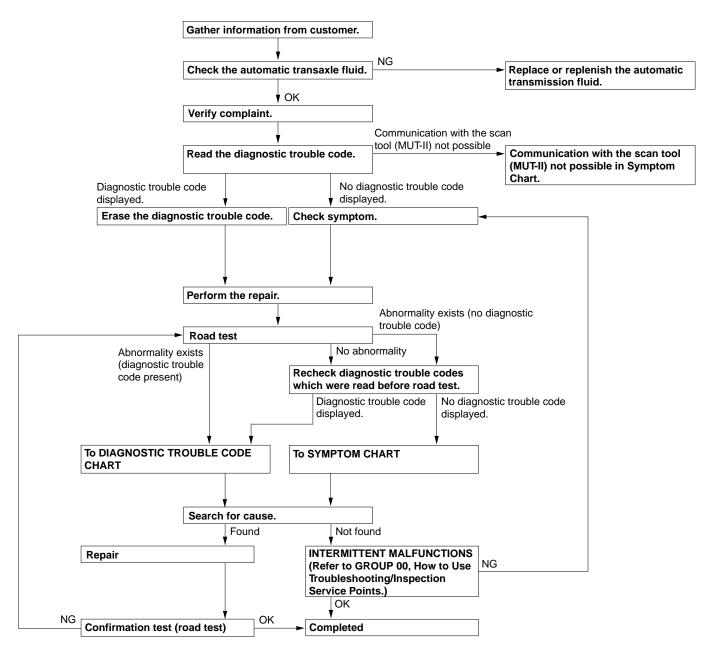
AUTOMATIC TRANSAXLE DIAGNOSIS

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DIAGNOSTIC TROUBLESHOOTING FLOW

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INTRODUCTION TO A/T DIAGNOSIS

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The automatic transaxle can exhibit any of the following symptoms: noise or vibration is generated, A/T fluid leaks, the vehicle does not move forward or backward. The causes of these symptoms could come from: Incorrect mounting, the A/T fluid may be low, or a component of the transaxle may be faulty.

The following items are suspected as causes for the INVECS-II troubles: malfunction of the PCM, the sensors, the switches, the harness or connectors.

INTRODUCTION TO A/T KEY INTERLOCK AND SHIFT LOCK MECHANISMS

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If the key interlock and shift lock mechanisms indicates a malfunction, the key interlock cable, the shift lock cable, or the selector lever assembly may be defective. In this case, follow troubleshooting below.

A/T DIAGNOSTIC TROUBLESHOOTING STRATEGY

1231007600180

Use these steps to plan your diagnostic strategy. If you follow them carefully, you will find most A/T malfunctions.

- 1. Gather as much information as possible about the complaint from the customer.
- 2. Verify that the condition described by the customer exists.
- 3. Check the vehicle for any A/T Diagnostic Trouble Codes (DTCs).
- 4. If you can not verify the condition and there are no DTCs, the malfunction is intermittent. For information on how to cope with intermittent malfunctions, refer to GROUP 00, How to Use Troubleshooting/Inspection Service Points How to Cope with Intermittent Malfunction P.00-6.
- 5. If you can verify the condition but there are no DTCs, or the system can not communicate with the scan tool, refer to the Symptom Chart.

- 6. If there is a DTC, record the number of the code, then erase the code from memory using the scan tool.
- 7. Reconfirm the symptom with a Road Test.
- 8. If a DTC is set again, go to the Inspection Chart for Diagnostic Trouble Codes.
- If a DTC is not set again, the malfunction is intermittent. For information on how to cope with intermittent malfunctions, refer to GROUP 00, How to Use Troubleshooting/Inspection Service Points – How to Cope with Intermittent Malfunction P.00-6.
- 10.After repairs are completed, conduct a Road Test duplicating the complaint conditions to confirm the malfunction has been eliminated.

A/T KEY INTERLOCK AND SHIFT LOCK MECHANISMS DIAGNOSTIC TROUBLESHOOTING STRATEGY

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- Use these steps to plan your diagnostic strategy. If your follow then carefully, you will be sure that you have exhausted most of the possible ways to find automatic transaxle key interlock and shift lock mechanisms fault.
- 1. Gather information from the customer.

- 2. Verify that the condition described by the customer exists.
- 3. Find the malfunction by following the Symptom Chart.
- 4. Verify malfunction is eliminated.

A/T DIAGNOSTIC TROUBLE CODE DIAGNOSIS

ON-BOARD DIAGNOSTICS

The powertrain control module (PCM) monitors its input/output signals (some signals all the time and others under specified conditions). When an irregular signal is initially monitored, the PCM decides that a malfunction has occurred and records the occur-

rence as a diagnostic trouble code. There are 24 diagnostic items. The diagnostic results can be read with a scan tool. Diagnostic trouble codes are kept in memory by direct battery feed. The codes are retained in memory even if the ignition switch is in

the "LOCK" (OFF) position. Diagnostic trouble codes will, however, be erased when a battery terminal or the PCM connector is disconnected. In addition, the diagnostic trouble code can also be erased by scan tool MUT-II (MB991502).

NOTE: If a sensor is disconnected when the ignition switch is in the "ON" position, a diagnostic trouble code is stored in memory. In this case, erase the DTC using the scan tool.

The 24 diagnostic items are displayed in numeric order.

HOW TO READ AND ERASE DIAGNOSTIC TROUBLE CODES

Required Special Tool:

MB991502: Scan Tool (MUT-II)

⚠ CAUTION

To prevent damage to scan tool MB991502, always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting scan tool MB991502.

NOTE: If the battery voltage is low, diagnostic trouble codes will not be output. Check the battery if scan tool MB991502 does not display.

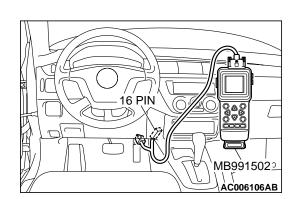
NOTE: If the battery is disconnected or if the powertrain control module connector is disconnected, the diagnostic trouble codes will be erased. Do not disconnect the battery or power-train control module before the diagnostic trouble codes have been read.

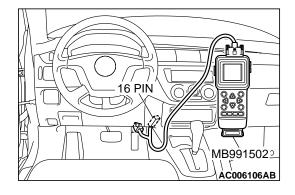
- 1. Connect scan tool MB991502 to the data link connector.
- 2. Turn the ignition switch to the "ON" position.
- 3. Record the diagnostic trouble codes (DTCs) for A/T.
- 4. Refer to the Diagnostic Trouble Code Chart.
- 5. Turn the ignition switch to "LOCK" (OFF) and then back to "ON" again.
- Erase the diagnostic trouble code by selecting DTC erase from SPECIAL MENU screen, using scan tool MB991502.
- Check for diagnostic trouble codes. Confirm that scan tool MB991502 displays "normal."
- 8. Turn the ignition switch to the "LOCK" (OFF) position.
- 9. Disconnect scan tool MB991502.

INSPECTION USING SCAN TOOL, ROAD TEST AND DATA LIST

Required Special Tool:

MB991502: Scan Tool (MUT-II)





⚠ CAUTION

To prevent damage to scan tool MB991502, always turn the ignition switch to the "LOCK" (OFF) position before connecting or disconnecting scan tool MB991502.

- 1. Connect scan tool MB991502 to the data link connector.
- 2. Turn the ignition switch to the "ON" position.
- Carry out the inspection by means of the Road Test and the Data List function. If there is an abnormality, check and repair the chassis harnesses and components. Refer to P.23Ab-7, Road Test. Refer to P.23Ab-28, Data List Reference Table.
- 4. Re-check using scan tool MB991502 and confirm that the abnormal input and output have returned to normal as a result of the repairs.
- Check for and inspect any diagnostic trouble codes (DTCs) that may have surfaced from testing. Erase any diagnostic trouble codes after checking.
- 6. Turn the ignition switch to the "LOCK" (OFF) position.
- 7. Disconnect scan tool MB991502 from the data link connector.
- 8. Start the engine again and do a test drive to confirm that the problem is eliminated.

FAIL-SAFE/BACKUP FUNCTION

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When a malfunction of a main sensor or actuator is detected by the PCM, the transaxle is controlled by pre-set control logic to maintain safe conditions for driving.

The following table shows how the fail-safe/backup function affects vehicle driveability and operation.

MALFUNCTIONING ITEM	JUDGEMENT CONDITION	CONTROL DEFAULT DURING MALFUNCTION
Input shaft speed sensor	If no output pulse from the input shaft speed sensor is detected for one second or more when the vehicle speed is 30 km/h (19 mph) or greater.	The diagnostic trouble code is recorded when the malfunction occurs during 4 monitoring periods in one drive cycle. When the judgment condition is met, the transaxle holds 3rd gear or 2nd gear, depending on speed, as a fail-safe.
Output shaft speed sensor	The output signal from the output shaft speed sensor is not present for one second or more while the vehicle is driven.	The diagnostic trouble code is recorded when the malfunction occurs during 4 monitoring periods in one drive cycle. When the judgment condition is met, the transaxle holds 3rd gear or 2nd gear, depending on speed, as a fail-safe.

AUTOMATIC TRANSAXLE DIAGNOSIS FAIL-SAFE/BACKUP FUNCTION

MALFUNCTIONING	TEM	JUDGEMENT CONDITION	CONTROL DEFAULT DURING MALFUNCTION
Low-reverse solenoid	valve	Solenoid valve	The diagnostic trouble code is recorded when the
Underdrive solenoid v	alve	resistance is below	malfunction occurs during 4 monitoring periods in
Second solenoid valve	е	2.7 ohms for 0.32 seconds.	one drive cycle. When the judgment condition is met, the A/T control relay is turned off. The
Overdrive solenoid va	lve		transaxle will only operate in 3rd and reverse
Torque converter cluto valve	h solenoid		gears until the system is repaired.
Incomplete shifting	1st	The gear ratio value	The diagnostic trouble code is recorded when the
	2nd	from the output shaft	malfunction occurs during 4 monitoring periods in
	3rd	speed sensor is not the same as the output from the input	one drive cycle. When the judgment condition is met, the A/T control relay is turned off. The
	4th		transaxle will only operate in 3rd and reverse
	Reverse	shaft speed sensor for one second after shifting has been completed.	gears until the system is repaired.
A/T control relay		A/T control relay voltage is less than seven volts for 0.1 second after the ignition switch is turned "ON."	The A/T control relay is switched off. The transaxle will only operate in 3rd and reverse gears until the system is repaired.
Malfunction in the PC	M	Malfunction has occurred in the PCM.	The A/T control relay is switched off. The transaxle will only operate in 3rd and reverse gears until the system is repaired.

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ROAD TEST

Check using the following procedures.

STEP	CONDITION BEFORE TEST/ OPERATION	TEST/ OPERATION	STANDARD	INSPECTION ITEM	DTC	INSPECTION PROCEDURE PAGE
1	Ignition switch: (LOCK) OFF	Ignition switch (1) ON	Data list No. 54 (1) Control Relay Voltage [V]	A/T control relay output voltage	54	A/T control relay system (P.23Ac- 268.)
2	Ignition switch: ON Engine: Stopped Selector lever position: P	Selector lever position (1) P, (2) R, (3) N, (4) D, (5) 3, (6) 2, (7) L	Data list No. 61 (1) P, (2) R, (3) N, (4) D, (5) 3, (6) 2, (7) L	Park/Neutral position switch	27, 28	Park/Neutral position switch system (P.23Ac- 147, P.23Ac- 182.)
		Accelerator pedal (1) Fully closed (2) Depressed (3) Fully open	Data list No. 11 (1) 335 – 935 mV (2) Gradually rises from (1) (3) 4,390 – 5,290 mV	TP sensor	11, 12, 14	TP sensor system (P.23Ac- 2, P.23Ac-18, P.23Ac-35.)
		Brake pedal (1) Depressed (2) Released	Data list No. 26 (1) ON (2) OFF	Stoplight switch	26	Stoplight switch system (P.23Ac- 138.)
3	Ignition switch: ST Engine: Stopped	Cranking test with lever in P or N range	Cranking should be possible	Cranking	-	Engine does not start
4	Engine warmed up	Drive for 15 minutes or more so that the A/T fluid temperature becomes 70 – 80°C. (158 – 176°F)	Data list No. 15 Gradually rises to 70 – 80°C (158 176°F)	A/T fluid temperature sensor	15, 16	A/T fluid temperature sensor system (P.23Ac-56, P.23Ac-68.)

STEP	CONDITION BEFORE TEST/ OPERATION	TEST/ OPERATION	STANDARD	INSPECTION ITEM	DTC	INSPECTION PROCEDURE PAGE
5	Engine: Idling Selector lever position: N	Brake pedal (Retest) (1) Depressed (2) Released	Data list No. 26 (1) ON (2) OFF	Stoplight switch	26	Stoplight switch system (P.23Ac- 138.)
		A/C switch (1) ON (2) OFF	Data list No. 65 (1) ON (2) OFF	Dual pressure switch	-	Vehicle shifts differently with A/ C engaged (P.23Ad-34.)
		Accelerator pedal (1) Fully closed (2) Depressed	Data list No. 21 (1) Engine tachometer and the scan tool show the same engine speed (2) Gradually rises from (1)	Crankshaft position sensor	21	Crankshaft position sensor system (P.23Ac-77.)
		position (1) $N \rightarrow D$ (2) $N \rightarrow R$	Should be no abnormal shift shocks Time delay when engaging should be within 2 seconds	Malfunction when starting	-	Engine stalls when moving selector lever from N to D or N to R (P.23Ad-9.)
					-	Shift shock when shifting from N to D and long delay (P.23Ad-11.)
					-	Shift shock when shifting from N to R and long delay (P.23Ad-14.)
					-	Shift shock when shifting from N to D, N to R and long delay (P.23Ad-16.)
				Does not move	-	Does not move forward (P.23Ad-4.)
						-
					-	Does not move (forward or backward) (P.23Ad-8.)

STEP	CONDITION BEFORE TEST/ OPERATION	TEST/ OPERATION	STANDARD	INSPECTION ITEM	DTC	INSPECTION PROCEDURE PAGE
6	Selector lever position: N (on a flat and straight	Selector lever position and vehicle speed	Data list No. 63 (2) 1st, (3) 2nd, (4) 3rd, (5) 4th	Shift position	-	-
	road.)	(Each condition should be maintained for 10 seconds or more.)	Data list No. 31 (2) 0 %, (3) 100 %, (4) 100 %, (5) 100 %	Low-reverse solenoid valve duty %	31	Low-reverse solenoid valve system (P.23Ac- 200.)
		(1) Idling in L position (Vehicle stopped) (2) Driving at constant speed of	Data list No. 32 (2) 0 %, (3) 0 %, (4) 0 %, (5) 100 %	Underdrive solenoid valve duty %	32	Underdrive solenoid valve system (P.23Ac- 210.)
		10 km/h (6.2 mph) in L position (3) Driving at constant speed of	Data list No. 33 (2) 100 %, (3) 0 %, (4) 100 %, (5) 0 %	Second solenoid valve duty %	33	Second solenoid valve system (P.23Ac-219.)
	I	in 2 position (4) Driving at constant speed of	Data list No. 34 (2) 100 %, (3) 100 %, (4) 0 %, (5) 0 %	Overdrive solenoid valve duty %	34	Overdrive solenoid valve system (P.23Ac- 228.)
		50 km/h (31 mph) in 3 position (5) Driving at constant speed of 50 km/h (31 mph) in D position	Data list No. 29 (1) 0 km/h (0 mph) (4) 50 km/h (31 mph)	Vehicle speed signal	-	Vehicle speed signal system (P.23Ad-53.)
		m 2 position	Data list No. 22 (4) 1,600 – 1,900 r/min	Input shaft speed sensor	22	Input shaft speed sensor system (P.23Ac-100.)
			Data list No. 23 (4) 1,600 – 1,900 r/min	Output shaft speed sensor	23	Output shaft speed sensor system (P.23Ac- 119.)
7	Selector lever position: 3 (on a flat and straight road.) Selector lever position and vehicle speed (1) Driving at speed of 60 km/h (37 mph) in 3rd gear (2) Driving at constant speed of 60 km/h (37 mph) (3) Release accelerator pedal (Speed under 50 km/h (31 mph))	Data list No. 36 (2) 70 – 90 % (3) 70 – 90 % → 0 %	Torque converter clutch solenoid valve duty %	36, 52, 53	Torque converter clutch solenoid system (P.23Ac- 237, P.23Ac- 258, P.23Ac-	
		gear (2) Driving at constant speed of 60 km/h (37 mph) (3) Release accelerator pedal (Speed under 50	Data list No. 52 (2) –10 to 10 r/ min (3) The value changes from (2)	Torque converter clutch amount of slippage		263.)

AUTOMATIC TRANSAXLE DIAGNOSIS ROAD TEST

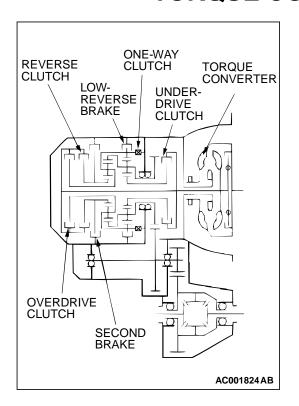
STEP	CONDITION BEFORE TEST/ OPERATION	TEST/ OPERATION	STANDARD	INSPECTION ITEM	DTC	INSPECTION PROCEDURE PAGE			
8	Use the scan tool (MUT-II) to stop the INVECS-II	(MUT-II) to stop the INVECS-II function. Selector lever position: D (on a flat and straight 4th gear at a TP sensor output of 1.5V (accelerator opening angle of 30 %). 23 The shifting points correspond with the scan tool display and the TP sensor	Malfunction when shifting	-	Shift shock and slipping (P.23Ad-18.)				
	Selector lever position: D (on a flat and straight road.) Selector lever position: D (on a flat and straight road.) Opening angle of display and the TP sensor voltage (opening angle) and output shaft speed, which are shown		opening angle of 30 %). (2) Slowly with the scan tool display and the TP sensor	with the scan tool display and the TP sensor	with the scan tool display and the TP sensor	with the scan tool display and the TP sensor	with the scan tool display and the TP sensor	Does not shift according to instructions	-
		angle) and output shaft speed, which are shown	shaft speed, which are shown in the standard		-	Early or late shifting in some gears (P.23Ad- 23.)			
		2.5 V (accelerator opening angle of 50%).		hift pattern. Does not shift	-	No diagnostic trouble code (P.23Ad-25.)			
				22	Input shaft speed sensor system (P.23Ac-100.)				
				23	Output shaft speed sensor system (P.23Ac- 119.)				

STEP	CONDITION BEFORE TEST/ OPERATION	TEST/ OPERATION	STANDARD	INSPECTION ITEM	DTC	INSPECTION PROCEDURE PAGE	
8	Use the scan tool (MUT-II) to stop the INVECS-II function.	(1) Accelerate from 1st gear to 4th gear. (2) While driving at	, , ,	Does not shift from 1 to 2 or 2 to 1	31	Low-reverse solenoid valve system (P.23Ac- 200.)	
	Selector lever position: D (on a flat and straight road.)	60 km/h (37 mph) in 4th gear, down shift to 3 range. (3) While driving at	$ (3) 3rd \rightarrow 2nd $ $ (4) 2nd \rightarrow 1st $		33	Second solenoid valve system (P.23Ac-219.)	
	Todu.)	40 km/h (25 mph) in 3rd gear, down shift to 2 range.			41	1st gear incorrect ratio (P.23Ac-247.)	
	(4) While driving at 20 km/h (12 mph) in 2nd gear, down			42	2nd gear incorrect ratio (P.23Ac-247.)		
		shift to L range.	shift to L range.		Does not shift from 2 to 3 or 3 to 2	33	Second solenoid valve system (P.23Ac-219.)
				34	Overdrive solenoid valve system (P.23Ac- 228.)		
					42	2nd gear incorrect ratio (P.23Ac-247.)	
					43	3rd gear incorrect ratio (P.23Ac-247.)	
				Does not shift from 3 to 4 or 4 to 3	32	Underdrive solenoid valve system (P.23Ac- 210.)	
				33	Second solenoid valve system (P.23Ac-219.)		
					43	3rd gear incorrect ratio (P.23Ac-247.)	
					44	4th gear incorrect ratio (P.23Ac-247.)	

STEP	CONDITION BEFORE TEST/ OPERATION	TEST/ OPERATION	STANDARD	INSPECTION ITEM	DTC	INSPECTION PROCEDURE PAGE
9	flat and straight with scan tool No. 22 and No.	between data list No. 22 and No.	Does not match	22	Input shaft speed sensor system (P.23Ac-100.)	
	road.)	MB991502. (1) Move selector lever to R range, drive at constant	23 should be the same as the gear ratio when reversing.		23	Output shaft speed sensor system (P.23Ac- 119.)
	speed of 10 km/h (6.2 mph).			46	Reverse gear incorrect ratio (P.23Ac-247.)	

TORQUE CONVERTER STALL TEST

M1231005400180



This test measures the maximum engine speed when the selector lever is in the "D" or "R" position and the torque converter stalls. This tests the operation of the torque converter, stator and one-way clutch operation, as well as the holding performance of the clutches and brakes in the transaxle.

MARNING

Do not let anyone stand in front of or behind the vehicle while this test is performed.

- 1. Check the A/T fluid level and temperature. Check the engine coolant temperature.
- A/T fluid level: At the "HOT" mark on the dipstick
- A/T fluid temperature: 70 80 °C (158 176 °F)
- Engine coolant temperature: 80 100 °C (176 212 °F)
 NOTE: Measures A/T fluid temperature with scan tool MB991502 (MUT-II).
- 2. Chock both rear wheels.
- Connect a tachometer.
- 4. Apply the parking and service brakes fully.
- 5. Start the engine.

⚠ CAUTION

- The throttle should not be fully open for any more than eight seconds.
- If you repeat the stall test when the fluid temperature is greater than 80°C (176°F), move the selector lever to the "N" position and let the engine run at approximately 1,000 r/min for at least one minute. Wait until the ATF temperature returns to 80°C (176°F) or less.
- 6. Move the selector lever to the "D" position. Fully depress the accelerator pedal and read the maximum engine speed.

Standard value: Stall speed: 2,100 - 2,600 r/min

7. Move the selector lever to the "R" position. Fully depress the accelerator pedal and read the maximum engine speed.

Standard value: Stall speed: 2,100 - 2,600 r/min

TORQUE CONVERTER STALL TEST JUDGMENT RESULTS

- 1. Stall speed is too high in "D" range only
- Malfunction of the torque converter (Slippage on the splines of the torque converter and the input shaft)
- Low line pressure
- Low-reverse brake slippage and malfunction of the one-way clutch
- 2. Stall speed is too high in "D" range only
- Underdrive clutch slippage
- 3. Stall speed is too high in "R" range only
 - Reverse clutch slippage
- 4. Stall speed is too low in both "D" and "R" ranges
 - Malfunction of the torque converter (Slippage of the oneway clutch)
 - Insufficient engine output

HYDRAULIC PRESSURE TESTS

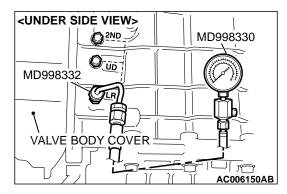
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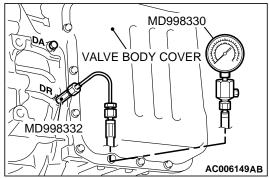
⚠ CAUTION

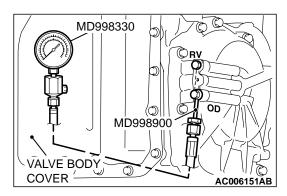
The A/T fluid temperature should be between 70-80 °C (158 – 176°F) during the test.

- 1. Check the A/T fluid level and temperature. Check engine coolant temperature.
- A/T fluid level: "HOT" mark on the dipstick
- A/T fluid temperature: 70 80°C (158 176°F)
- Engine coolant temperature: 80 100°C (176 212°F)
- 2. Raise the vehicle so that the wheels are free to turn.

AUTOMATIC TRANSAXLE DIAGNOSIS HYDRAULIC PRESSURE TESTS







3. Connect the special tools (3.0 MPa (427 psi) oil pressure gauge [MD998330] and adapters [MD998332, MD998900]) to each pressure discharge port.

NOTE:

- 2ND: Second brake pressure port
- UD: Underdrive clutch pressure port
- LR: Low-reverse brake pressure port
- DR: Torque converter release pressure port
- DA: Torque converter apply pressure port ("DA" pressure is approximately the same as the "DR" pressure, so measurements are not needed)
- RV: Reverse clutch pressure port
- OD: Overdrive clutch pressure port
- 4. Restart the engine.
- 5. Check that there are no leaks around the special tool port adapters.
- Measure the hydraulic pressure at each port under the conditions given in the standard hydraulic pressure table, and check that the measured values are within the standard value ranges.
- If the pressure is not within the standard value, stop the engine and refer to the hydraulic pressure test diagnosis table.
- 8. Remove the O-ring from the port plug and replace it.
- 9. Remove the special tool, and install the plugs to the hydraulic pressure ports.
- 10. Start the engine and check that there are no leaks around the plugs.

STANDARD HYDRAULIC PRESSURE TEST

MEASUREMENT CONDITION			STANDARD HYDRAULIC PRESSURE MPa (psi)					
SELECTO R LEVER POSITION	SHIFT POSITION	ENGINE SPEED (r/ min)	UNDERDRIVE CLUTCH PRESSURE [UD]	REVERSE CLUTCH PRESSURE [RV]	OVERDRIVE CLUTCH PRESSURE [OD]	LOW- REVERSE BRAKE PRESSURE [LR]	SECOND BRAKE PRESSURE [2ND]	TORQUE CONVERTER PRESSURE [DR]
Р	_	2,500	_	_	_	0.31 – 0.39 (45 – 57)	_	0.25 – 0.39 (37 – 57)
R	Reverse	2,500	_	1.27 – 1.77 (185 – 256)	_	1.27 – 1.77 (185 – 256)	_	0.50 – 0.70 (73 – 101)
N	_	2,500	_	_	_	0.31 – 0.39 (45 – 57)	_	0.25 – 0.39 (37 – 57)
L	1st gear	2,500	1.01 – 1.05 (147 – 152)	_	_	1.01 – 1.05 (147 – 152)	_	0.50 – 0.70 (73 – 101)

MEASUREMENT CONDITION			STANDARD HYDRAULIC PRESSURE MPa (psi)					
SELECTO R LEVER POSITION	SHIFT POSITION	ENGINE SPEED (r/ min)	UNDERDRIVE CLUTCH PRESSURE [UD]	REVERSE CLUTCH PRESSURE [RV]	OVERDRIVE CLUTCH PRESSURE [OD]	LOW- REVERSE BRAKE PRESSURE [LR]	SECOND BRAKE PRESSURE [2ND]	TORQUE CONVERTER PRESSURE [DR]
2	2nd gear	2,500	1.01 – 1.05 (147 – 152)		_	_	1.01 – 1.05 (147 – 152)	0.50 – 0.70 (73 – 101)
3	3rd gear	2,500	0.59 – 0.69 (86 – 100)	_	0.59 – 0.69 (86 – 100)	_	_	_
D	4th gear	2,500	-	_	0.59 – 0.69 (86 – 100)	-	0.59 – 0.69 (86 – 100)	_

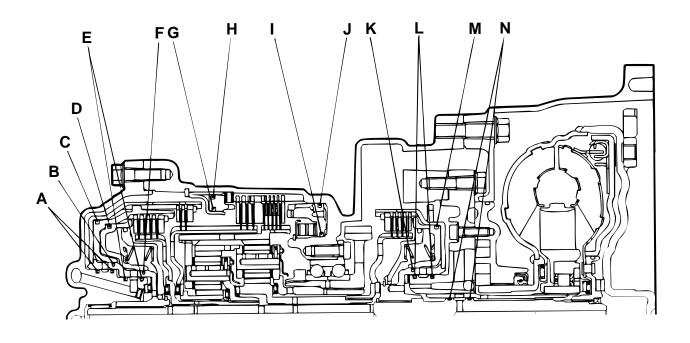
NOTE: When the torque converter pressure is measured, the engine speed should be 1,500 r/min or less.

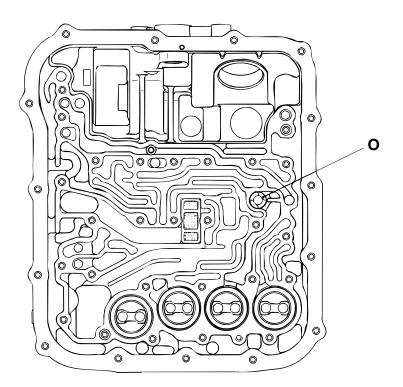
HYDRAULIC PRESSURE TEST DIAGNOSIS TABLE

SYMPTOM	PROBABLE CAUSE			
All hydraulic pressures are high.	Malfunction of the regulator valve			
All hydraulic pressures are low.	Malfunction of the oil pump			
	Clogged internal oil filter			
	Clogged oil cooler			
	Malfunction of the regulator valve			
	Malfunction of the relief valve			
	Incorrect valve body installation			
	Improperly installed solenoid valves			
	Damaged solenoid valve O-rings			
Hydraulic pressure is abnormal	Malfunction of the regulator valve			
in reverse gear only.	Clogged orifice			
	Incorrect valve body installation			
Hydraulic pressure is abnormal	Malfunction of the overdrive solenoid valve			
in 3rd or 4th gear only.	Malfunction of the overdrive pressure control valve			
	Malfunction of the regulator valve			
	Malfunction of the switch valve			
	Clogged orifice			
	Incorrect valve body installation			
Only underdrive clutch hydraulic	Malfunction of the oil seal K			
pressure is abnormal.	Malfunction of the oil seal L			
	Malfunction of the oil seal M			
	Malfunction of the underdrive solenoid valve			
	Malfunction of the underdrive pressure control valve			
	Malfunction of the check ball			
	Clogged orifice			
	Incorrect valve body installation			

SYMPTOM	PROBABLE CAUSE				
Only reverse clutch hydraulic	Malfunction of the oil seal A				
pressure is abnormal.	Malfunction of the oil seal B				
	Malfunction of the oil seal C				
	Clogged orifice				
	Incorrect valve body installation				
Only overdrive clutch hydraulic	Malfunction of the oil seal D				
pressure is abnormal.	Malfunction of the oil seal E				
	Malfunction of the oil seal F				
	Malfunction of the overdrive solenoid valve				
	Malfunction of the overdrive pressure control valve				
	Malfunction of the check ball				
	Clogged orifice				
	Incorrect valve body installation				
Only low-reverse brake	Malfunction of the oil seal I				
hydraulic pressure is abnormal.	Malfunction of the oil seal J				
	Malfunction of the low-reverse solenoid valve				
	Malfunction of the low-reverse pressure control valve				
	Malfunction of the switch valve				
	Malfunction of the fail safe valve A				
	Malfunction of all the check balls				
	Clogged orifice				
	Incorrect valve body installation				
Only second brake hydraulic	Malfunction of the oil seal G				
pressure is abnormal.	Malfunction of the oil seal H				
	Malfunction of the oil seal O				
	Malfunction of the second solenoid valve				
	Malfunction of the second pressure control valve				
	Malfunction of the fail safe valve B				
	Clogged orifice				
	Incorrect valve body installation				
Only torque converter pressure	Clogged oil cooler				
is abnormal.	Malfunction of the oil seal N				
	Malfunction of the torque converter clutch solenoid				
	Malfunction of the torque converter pressure control valve				
	Clogged orifice				
	Incorrect valve body installation				
Pressure applied to element	Incorrect transaxle control cable adjustment				
which should not receive	Malfunction of the manual valve				
pressure.	Malfunction of the check ball				

OIL SEAL LAYOUT



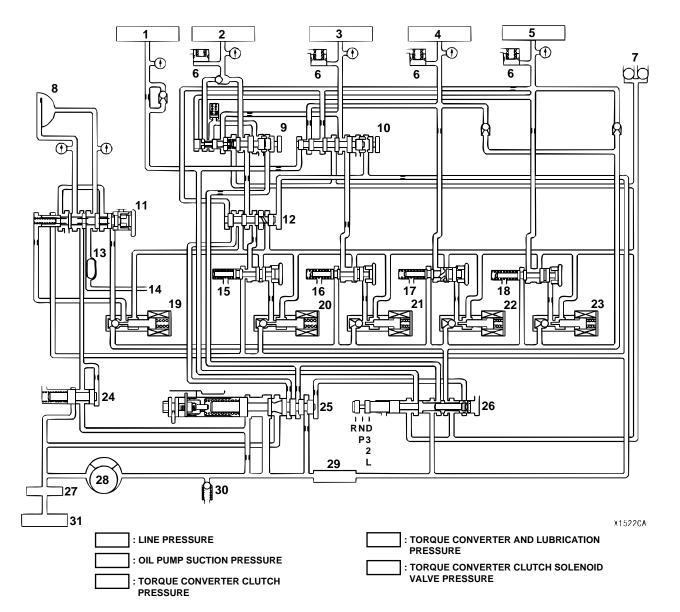


AC006152AB

HYDRAULIC CIRCUIT

PARKING AND NEUTRAL

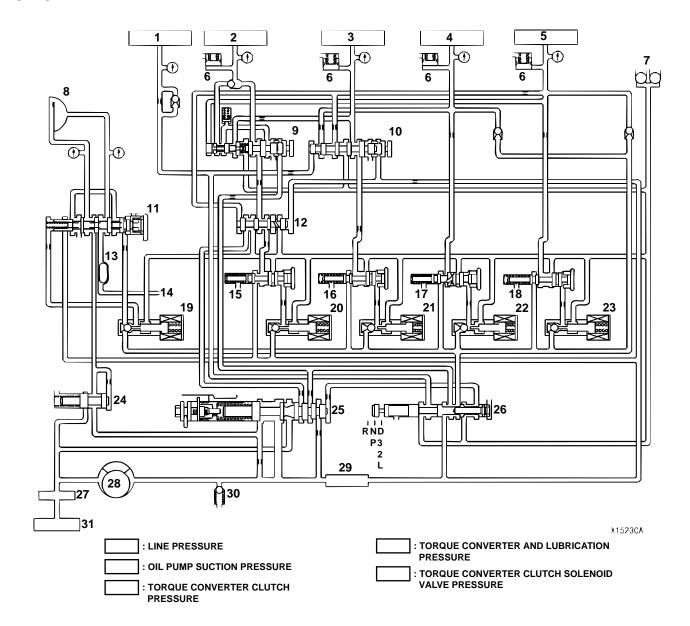
M1231008800154



- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- 11. TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

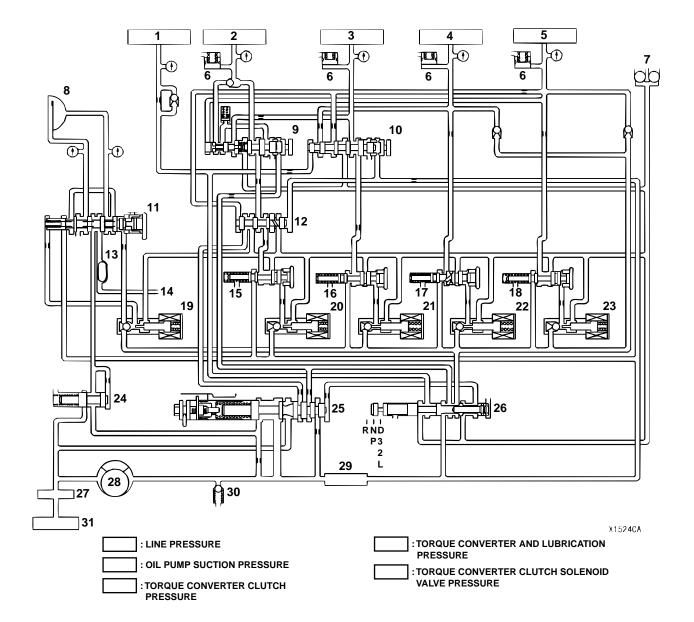
1ST GEAR



- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- 11. TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

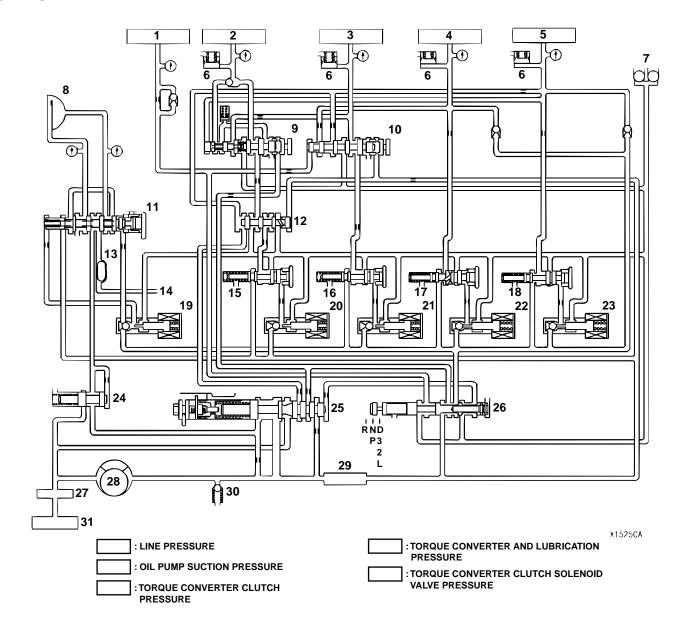
2ND GEAR



- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- 11. TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

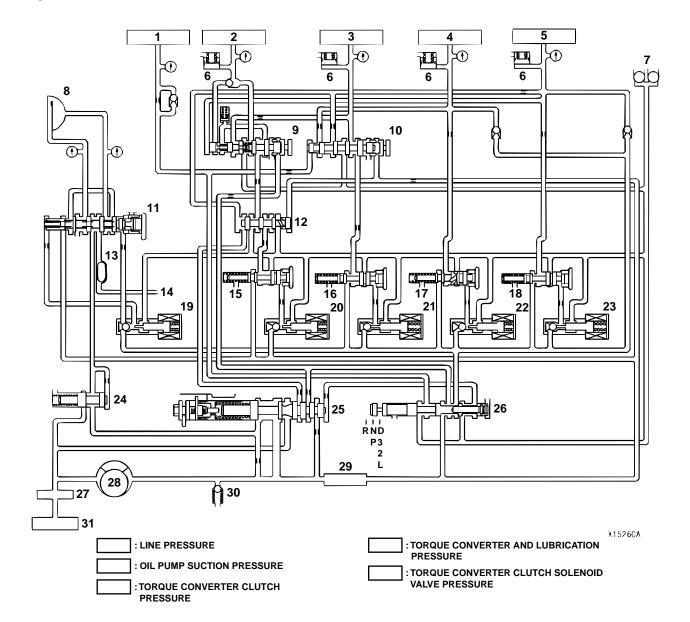
3RD GEAR



- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- 11. TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

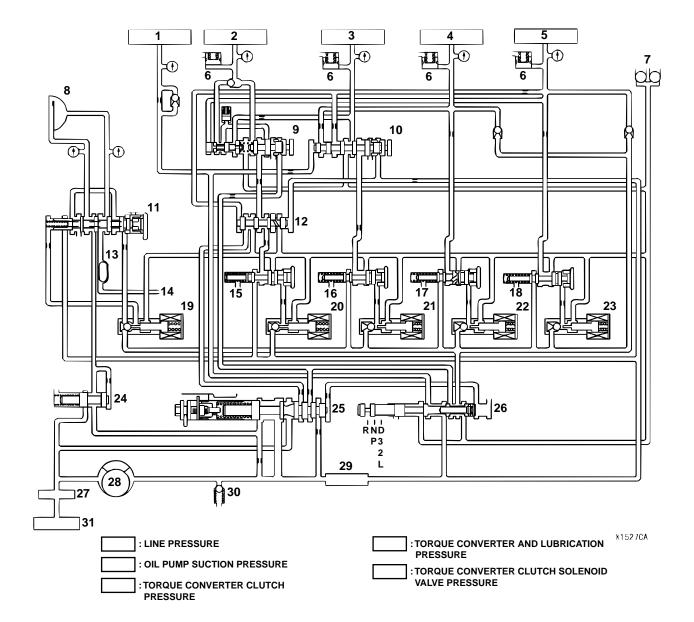
4TH GEAR



- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- 11. TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

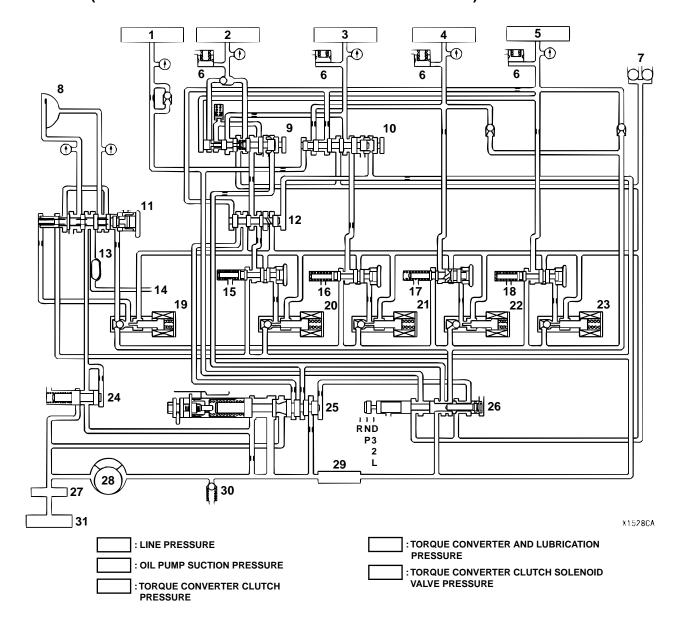
REVERSE



- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- 11. TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

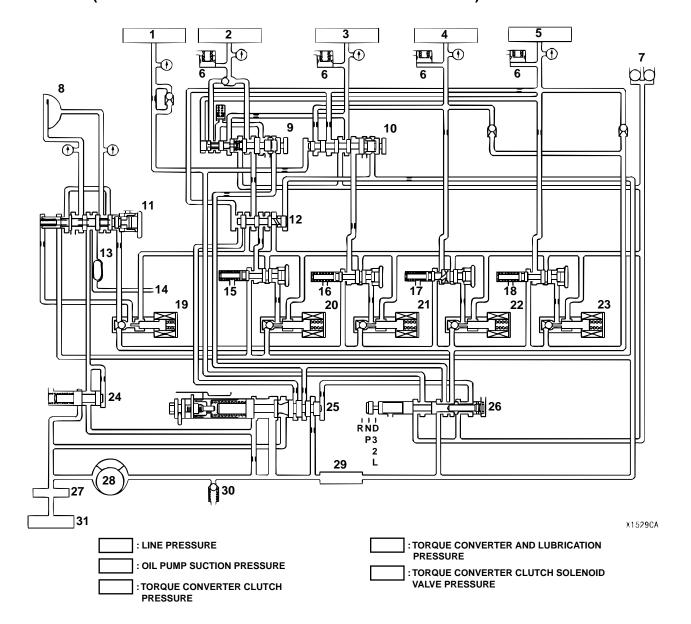
FAIL-SAFE (IN CASE OF FAIL-SAFE VALVE A OPERATION)



- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

FAIL-SAFE (IN CASE OF FAIL-SAFE VALVE B OPERATION)

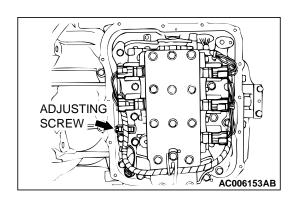


- 1. REVERSE CLUTCH
- 2. LOW-REVERSE BRAKE
- 3. SECOND BRAKE
- 4. UNDERDRIVE CLUTCH
- 5. OVERDRIVE CLUTCH
- 6. ACCUMULATOR
- 7. CHECK BALL
- 8. TORQUE CONVERTER CLUTCH
- 9. FAIL SAFE VALVE A
- 10. FAIL SAFE VALVE B
- 11. TORQUE CONVERTER CLUTCH CONTROL VALVE
- 12. SWITCH VALVE
- 13. A/T FLUID COOLER
- 14. LUBRICATION
- 15. LOW-REVERSE PRESSURE CONTROL VALVE
- 16. SECOND PRESSURE CONTROL VALVE

- 17. UNDERDRIVE PRESSURE CONTROL VALVE
- 18. OVERDRIVE PRESSURE CONTROL VALVE
- TORQUE CONVERTER CLUTCH SOLENOID VALVE
- 20. LOW-REVERSE SOLENOID VALVE
- 21. SECOND SOLENOID VALVE
- 22. UNDERDRIVE SOLENOID VALVE
- 23. OVERDRIVE SOLENOID VALVE
- 24. TORQUE CONVERTER PRESSURE CONTROL VALVE
- 25. REGULATOR VALVE
- 26. MANUAL VALVE
- 27. OIL FILTER
- 28. OIL PUMP
- 29. OIL STRAINER
- 30. RELIEF VALVE
- 31. OIL PAN

LINE PRESSURE ADJUSTMENT

M1231001700189



- 1. Drain the A/T fluid.
 - NOTE: The hydraulic pressure test must be performed before attempting any adjustments.
- 2. Remove the valve body cover.
- Turn the adjusting screw shown in the illustration to adjust the line pressure to the standard value. The pressure increases when the screw is turned counterclockwise.
 NOTE: When adjusting the line pressure, adjust to the middle of the standard value range.

Standard value: 1.01 - 1.05 MPa (147 - 152 psi)

- 4. Install the valve body cover. Pour in one quart A/T fluid.
- 5. Repeat the hydraulic pressure test. (Refer to P.23Ab-13.) Readjust the line pressure if necessary.

DIAGNOSTIC TROUBLE CODE CHART

M1231007900169

CODE	DIAGNOSIS ITEM	DIAGNOSIS ITEM	
11	TP sensor system	Short circuit	P.23Ac-2
12		Open circuit	P.23Ac-18
14		Sensor out of adjustment	P.23Ac-35
15	A/T fluid temperature sensor system	Open circuit	P.23Ac-56
16		Short circuit	P.23Ac-68
21	Crankshaft position sensor system	Open circuit	P.23Ac-77
22	Input shaft speed sensor system	Short circuit/open circuit	P.23Ac-100
23	Output shaft speed sensor system	Short circuit/open circuit	P.23Ac-119
26	Stoplight switch system	Short circuit	P.23Ac-138
27	Park/Neutral position switch system	Open circuit	P.23Ac-147
28		Short circuit	P.23Ac-182
31	Low-reverse solenoid valve system	Short circuit/open circuit	P.23Ac-200
32	Underdrive solenoid valve system	Short circuit/open circuit	P.23Ac-210
33	Second solenoid valve system	Short circuit/open circuit	P.23Ac-219
34	Overdrive solenoid valve system	Short circuit/open circuit	P.23Ac-228
36	Torque converter clutch solenoid system	Short circuit/open circuit	P.23Ac-237
41	1st gear incorrect ratio		P.23Ac-247
42	2nd gear incorrect ratio		P.23Ac-247
43	3rd gear incorrect ratio		P.23Ac-247
44	4th gear incorrect ratio		P.23Ac-247
46	Reverse gear incorrect ratio		P.23Ac-247

AUTOMATIC TRANSAXLE DIAGNOSIS SYMPTOM CHART

CODE	DIAGNOSIS ITEM		REFERENCE PAGE
52	Torque converter clutch solenoid system	Defective system	P.23Ac-258
53		Clutch stuck on	P.23Ac-263
54	A/T control relay system	Short circuit to ground/open circuit	P.23Ac-268

SYMPTOM CHART

M1231030500033

SYMPTOM	INSPECTION	REFERENCE	
	PROCEDURE NO.	PAGE	
Communication with scan tool is not possible	Communication with all systems is impossible	-	Group 13A, Symptom Procedures P.13Ad-2
	Communication with the PCM only is impossible	-	Group 13A, Symptom Procedures P.13Ad-5
Driving impossible	Engine does not start	1	P.23Ad-2
	Does not move forward	2	P.23Ad-4
	Does not move backward	3	P.23Ad-6
	Does not move (forward or backward)	4	P.23Ad-8
Malfunction when moving selector into gear	Engine stalls when moving selector lever from "N" to "D" or "N" to "R"	5	P.23Ad-9
	Shift shock when shifting from "N" to "D" and long delay	6	P.23Ad-11
	Shift shock when shifting from "N" to "R" and long delay	7	P.23Ad-14
	Shift shock when shifting from "N" to "D" or "N" to "R" and long delay	8	P.23Ad-16
Malfunction when shifting	Shift shock and slipping	9	P.23Ad-18
Does not shift properly	Early or late shifting in all gears	10	P.23Ad-20
	Early or late shifting in some gears	11	P.23Ad-23
Does not shift No diagnostic trouble code		12	P.23Ad-25
Malfunction while driving	Poor acceleration	13	P.23Ad-30
	Vibration	14	P.23Ad-32
Vehicle shifts differently with A/C	15	P.23Ad-34	
Transaxle won't downshift under	load with auto-cruise engaged	16	P.23Ad-45
Vehicle speed signal system		17	P.23Ad-53

SYMPTOM CHART <A/T FAULTY OPERATION PREVENTION MECHANISM>

1232003200042

SYMPTOM	INSPECTION PROCEDURE	REFERENCE PAGE
Selector lever can be moved from "P" to "R" position without depressing brake pedal when ignition key is at any position other than "LOCK" (OFF) position.	1	P.23Ad-60
Selector lever cannot be moved from "P" to "R" position with brake pedal depressed when ignition key is at any position other than "LOCK" (OFF) position.	2	P.23Ad-61
Selector lever can be moved from "P" to "R" position with brake pedal depressed when ignition key is at "LOCK" (OFF) position.	3	P.23Ad-62
Selector lever cannot be moved from "P" to "R" position smoothly.	4	P.23Ad-63
Selector lever cannot be moved from "P" to "R" position.	5	P.23Ad-64
Ignition key cannot be turned to "LOCK" (OFF) position when selector lever is at "P" position.	6	P.23Ad-65
Ignition key can be turned to "LOCK" (OFF) position when selector lever is at any position other than "P" position.	7	P.23Ad-67

DATA LIST REFERENCE TABLE

M1231008100177

MUT-II SCAN TOOL DISPLAY	NO.	INSPECTION ITEM	INSPECTION REQUIREMENT		NORMAL CONDITION
2ND SOL DUTY	33	Second solenoid valve duty %	Selector lever position: L	Driving at constant speed of 10 km/h (6.2 mph) in 1st gear	100 %
			Selector lever position: 2	Driving at constant speed of 30 km/h (19 mph) in 2nd gear	0 %
			Selector lever position: 3	Driving at constant speed of 50 km/h (31 mph) in 3rd gear	100 %
			Selector lever position: D	Driving at constant speed of 50 km/h (31 mph) in 4th gear	0 %
A/T CONT RLY	54	A/T control relay output voltage	Ignition switch: ON		Battery voltage
A/T TMP SNSR	15	A/T fluid temperature sensor	Warmed up	Drive for 15 minutes or more so that the A/T fluid temperature becomes 70 – 80 °C (158 – 176 °F)	Gradually rises to 70 – 80 °C (158 – 176 °F)

MUT-II SCAN TOOL DISPLAY	ITEM NO.	INSPECTION ITEM	INSPECTION REQUIREMENT		NORMAL CONDITION
CRANK SENSOR	21	Crankshaft position sensor	Engine: Idling (after warmed up)	Accelerator pedal: Fully closed	600 – 900 r/min
			Selector lever position: P	Accelerator pedal: Depressed	Gradually rises from the above value
DUAL PRESS SW	65	Dual pressure switch	Engine: Idling Selector lever position: P, N	A/C switch: ON (while the A/C compressor is in operation)	ON
				A/C switch: OFF	OFF
ENGINE LOAD	57	Engine load (volumetric efficiency)	Selector lever position: P, N	Accelerator pedal: Fully closed → depressed	Data changes
INP SHFT SNSR	22	Input shaft speed sensor	Gear range: 3rd gear	Driving at constant speed of 50 km/h (31 mph)	1,600 – 1,900 r/ min
L/R SOL DUTY	31	Low-reverse solenoid valve duty %	Selector lever position: L	Driving at constant speed of 10 km/h (6.2 mph) in 1st gear	0 %
			Selector lever position: 2	Driving at constant speed of 30 km/h (19 mph) in 2nd gear	100 %
			Selector lever position: 3	Driving at constant speed of 50 km/h (31 mph) in 3rd gear	100 %
			Selector lever position: D	Driving at constant speed of 50 km/h (31 mph) in 4th gear	100 %
O/D SOL DUTY	34	Overdrive solenoid valve duty %	Selector lever position: L	Driving at constant speed of 10 km/h (6.2 mph) in 1st gear	100 %
			Selector lever position: 2	Driving at constant speed of 30 km/h (19 mph) in 2nd gear	100 %
			Selector lever position: 3	Driving at constant speed of 50 km/h (31 mph) in 3rd gear	0 %
			Selector lever position: D	Driving at constant speed of 50 km/h (31 mph) in 4th gear	0 %
OD OFF	66	Overdrive off signal	While auto-cruise	Level road	OFF
SIGNAL		(Auto-cruise ECM signal)	is engaged	Uphill grade	ON
OUT SHFT SNSR	23	Output shaft speed sensor	Gear range: 3rd gear	Driving at constant speed of 50 km/h (31 mph)	1,600 – 1,900 r/ min

MUT-II SCAN TOOL DISPLAY	ITEM NO.	INSPECTION ITEM	INSPECTION REQUIREMENT		NORMAL CONDITION
PNP SWITCH	61	Park/Neutral position switch	Ignition switch: ON	Selector lever position: P	Р
				Selector lever position: R	R
				Selector lever position: N	N
				Selector lever position: D	D
				Selector lever position: 3	3
				Selector lever position: 2	2
				Selector lever position: L	L
SHIFT POS	63	Shift position	Selector lever position: L	Driving at constant speed of 10 km/h (6.2 mph) in 1st gear	1st
			Selector lever position: 2	Driving at constant speed of 30 km/h (19 mph) in 2nd gear	2nd
			Selector lever position: 3	Driving at constant speed of 50 km/h (31 mph) in 3rd gear	3rd
			Selector lever position: D	Driving at constant speed of 50 km/h (31 mph) in 4th gear	4th
			Selector lever position: R	Driving at constant speed of 5 km/h (3.1 mph) in reverse gear	REV
			Selector lever positi	ion: P, N	PN
STOPLIGHT SW	26	Stoplight switch	Ignition switch: ON	Brake pedal: Depressed	ON
				Brake pedal: Released	OFF
TCC	52	Torque converter	Warmed up	Driving at constant	-10 to 10 r/min
SLIPPAGE		clutch amount of slippage	Selector lever position: 3 Driving at speed of 60 km/h (37 mph) in 3rd gear	speed of 60 km/h (37 mph) Release accelerator pedal (at less than 50 km/h (31 mph)	The value should fluctuate when the accelerator is released.

MUT-II SCAN TOOL DISPLAY	ITEM NO.	INSPECTION ITEM	INSPECTION REQUIREMENT		NORMAL CONDITION
TCC SOL DUTY	36	Torque converter clutch solenoid valve duty %	Warmed up Selector lever position: 3	Driving at constant speed of 60 km/h (37 mph)	70 – 90 %
			Driving at speed of 60 km/h (38 mph) in 3rd gear	Release accelerator pedal (at less than 50 km/h (31 mph))	$70-90 \% \rightarrow 0 \%$ Decreases gradually as the vehicle speed decreases
TP SENSOR	11	TP sensor	Ignition switch: ON Engine: Stopped	Accelerator pedal: Fully closed	535 – 735 mV
			Selector lever position: P	Accelerator pedal: Depressed	Gradually rises from the above value
				Accelerator pedal: Fully open	4,500 – 5,500 mV
U/D SOL DUTY	32	Underdrive solenoid valve duty %	Selector lever position: L	Driving at constant speed of 10 km/h (6.2 mph) in 1st gear	0 %
			Selector lever position: 2	Driving at constant speed of 30 km/h (19 mph) in 2nd gear	0 %
			Selector lever position: 3	Driving at constant speed of 50 km/h (31 mph) in 3rd gear	0 %
			Selector lever position: D	Driving at constant speed of 50 km/h (31 mph) in 4th gear	100 %
VSS	29	Vehicle speed signal	Selector lever position: 3	Idling in 1st gear (vehicle stopped)	0 km/h (0 mph)
				Driving at constant speed of 50 km/h (31 mph)	50 km/h (31 mph)

ACTUATOR TEST REFERENCE TABLE

M1231008200163

MUT-II SCAN TOOL DISPLAY	ITEM NO.	INSPECTION ITEM	TEST CONTENT	INSPECTION REQUIREMENT	NORMAL CONDITION
2ND SOL	03	Second solenoid valve	Drive the solenoid valve specified by the scan tool (MUT-II) at 50 % duty for five seconds. No other solenoid valve should be energized.	 Ignition switch: ON Selector lever position: P Engine: stopped Throttle opening voltage: Less 	The solenoid should click when activated
A/T RELAY	12	A/T control relay	Actuator test in scope mode, data list No. 54. Control relay is OFF for three seconds.	than one volt	Data list No. 54
L/R SOL	01	Low-reverse solenoid valve	Drive the solenoid valve specified by		The solenoid should click when
O/D SOL	04	Overdrive solenoid valve	the scan tool (MUT-II) at 50 % duty for five		activated
TCC SOL	06	Torque converter clutch solenoid valve	seconds. No other solenoid valve		
U/D SOL	02	Underdrive solenoid valve	should be energized.		

INVECS-II CANCEL COMMAND

M1231009500167

MUT-II SCAN TOOL DISPLAY	NO.	ITEM	CONTENT	REMARKS
Std. SIFT PATN	14	shift pattern	according to the	Use this function when performing procedure 8 in the road tests. (Refer to P.23Ab-7) The INVECS-II cancel command will last until the ignition switch is turned from "ON" to "LOCK"(OFF) or vice versa.

PCM TERMINAL VOLTAGE REFERENCE CHART FOR TRANSAXLE OPERATION

M1231008400167

	1 2 3 4 5 6 7 8 9 10 1112131415161718192021223 24 25 26272829 3031323 3435	41 42 43 44546 47 48 49505152535455667 58 59 60616263 646566	71727374 75 76 77 78798081828384858687 88 89 9091 929394 9596 97 98	101102 103104 105 106 107 106009110111112113114 115116117 118 119 120 122122123 124125 126127128 129 130
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ACX01182 AB

TERMINAL NO.	INSPECTION ITEM	INSPECTION REQUIREMENT		NORMAL CONDITION
45	Crankshaft position sensor	Engine: Idling		1.5 – 2.5 V
46	TP sensor supplied voltage	Ignition switch: ON		4.9 – 5.1 V
50	A/T control relay	Ignition switch: LOCK (OFF)		1 V or less
		Ignition switch: ON		10 – 12 V
57	Throttle position sensor ground	Always		0.5 V or less
75	Auto-cruise signal	Ignition switch: ON		Battery voltage
76	Ground	Always		1 V or less
77	Solenoid valve power	Ignition switch: LOCK (OFF)		1 V or less
	supply	Ignition switch: ON		Battery voltage
78	TP sensor	Ignition switch: ON (check	Idle	0.6 – 0.8 V
			Wide open throttle	4.5 – 5.5 V
88	Ground	Always		1 V or less
89	Solenoid valve power	Ignition switch: LOCK (OFF)		1 V or less
	supply	Ignition switch: ON		Battery voltage
97	Ground	Always		1 V or less
101	Park/Neutral position switch: P	Ignition switch: ONSelector lever position: P		Battery voltage
		Ignition switch: ONSelector lever position: Other than above		1 V or less
102	Park/Neutral position switch: D	Ignition switch: ONSelector lever position: D		Battery voltage
	Ignition switch: ONSelector lever position: Other than above		her than	1 V or less
103	Input shaft speed sensor	 Measure between terminals 16 and 103 with an oscilloscope. Engine: 2,000 r/min Gear range: 3rd gear 		Refer to P.23Ab-35, Inspection Procedure Using an Oscilloscope.

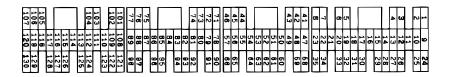
AUTOMATIC TRANSAXLE DIAGNOSIS PCM TERMINAL VOLTAGE REFERENCE CHART FOR TRANSAXLE OPERATION

TERMINAL INSPECTION ITEM INSPECTION REC		INSPECTION REQUIREMENT	NORMAL CONDITION	
104	Output shaft speed sensor	 Measure between terminals 16 and 104 with an oscilloscope. Engine: 2,000 r/min Gear range: 3rd gear 	Refer to P.23Ab-35, Inspection Procedure Using an Oscilloscope.	
106	Second solenoid valve	Gear range: 2nd gear	Battery voltage	
		Engine: IdlingSelector lever position: P	6 – 9 V	
107	Torque converter clutch solenoid valve	Engine: IdlingGear range: 1st gear	Battery voltage	
108	Park/Neutral position switch: R	Ignition switch: ONSelector lever position: R	Battery voltage	
		Ignition switch: ONSelector lever position: Other than above	1 V or less	
109	Park/Neutral position switch: 3	Ignition switch: ONSelector lever position: 3	Battery voltage	
		Ignition switch: ONSelector lever position: Other than above	1 V or less	
110	Park/Neutral position switch: L	Ignition switch: ONSelector lever position: L	Battery voltage	
		Ignition switch: ONSelector lever position: Other than above	1 V or less	
120 Underdrive solenoid valve		Engine: Idling Gear range: 1st gear	Battery voltage	
		Engine: Idling Selector lever position: P	6 – 9 V	
121	Park/Neutral position switch: N	Ignition switch: ONSelector lever position: N	Battery voltage	
		Ignition switch: ONSelector lever position: Other than above	1 V or less	
122	Park/Neutral position switch: 2	Ignition switch: ONSelector lever position: 2	Battery voltage	
		Ignition switch: ONSelector lever position: Other than above	1 V or less	
123	Stoplight switch	Ignition switch: ONBrake pedal: Depressed	Battery voltage	
		Ignition switch: ON Brake pedal: Released	1 V or less	
124	A/T fluid temperature	A/T fluid temperature: 20°C (68°F)	3.8 – 4.0 V	
	sensor	A/T fluid temperature: 40°C (104°F)	3.2 – 3.4 V	
		A/T fluid temperature: 80°C (176°F)	1.7 – 1.9 V	

TERMINAL NO.	INSPECTION ITEM	INSPECTION REQUIREMENT	NORMAL CONDITION
129	Low-reverse solenoid valve	Selector lever position: P	Battery voltage
		Engine: Idling Gear range: 2nd gear	6 – 9 V
130	Overdrive solenoid valve	Gear range: 3rd gear	Battery voltage
		Engine: Idling Selector lever position: P	6 – 9 V

PCM TERMINAL RESISTANCE AND CONTINUITY INSPECTION CHART

M1231013400141



ACX01978AC

NOTE: The PCM connectors should be disconnected for this inspection.

TERMINAL NO.	INSPECTION ITEM	NORMAL CONDITION (CHECK CONDITION)
57 – 124	A/T fluid temperature sensor	16.7 – 20.5 kΩ [at 0 °C (32 °F)]
		7.3 – 8.9 kΩ [at 20 °C (68 °F)]
		3.4 – 4.2 kΩ [at 40 °C (104 °F)]
		1.9 – 2.2 kΩ [at 60 °C (140 °F)]
		1.0 – 1.2 kΩ [at 80 °C (176 °F)]
		0.57 – 0.69 kΩ [at 100 °C (212 °F)]

INSPECTION PROCEDURE USING AN OSCILLOSCOPE

M1231008500175

TERMINAL NO.	INSPECTION ITEM			NORMAL CONDITION (WAVEFORM SAMPLE)
45	Crankshaft position sensor	Selector lever position: N	Idling (Vehicle stopped)	Waveform A
103	Input shaft speed sensor	Selector lever position: 3	Driving at constant speed of 50 km/h (31 mph) in	Waveform B
104	Output shaft speed sensor		3rd gear (1,600 – 1,900 r/min)	
80	Vehicle speed signal			Waveform C

TERMINAL NO.	INSPECTION ITEM	INSPECTION REQUIREMENT		NORMAL CONDITION (WAVEFORM SAMPLE)
129	Low-reverse solenoid valve	Ignition switch: ONSelector lever position:	Force drive each solenoid valve (Actuator test)	Waveform D
120	Underdrive solenoid valve	PEngine: StoppedThrottle (Accelerator)		
106	Second solenoid valve	opening angle: Less		
130	Overdrive solenoid valve	than 1 Volt		
107	Torque converter clutch control solenoid			

Waveform sample

