

## Project Documentation

File: FactorIO\_FromAtoB.project

Date: 11/29/2024

Profile: V22.1.1.0

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# 1 Device: M241\_Simul

Users and Groups

Users:

Groups

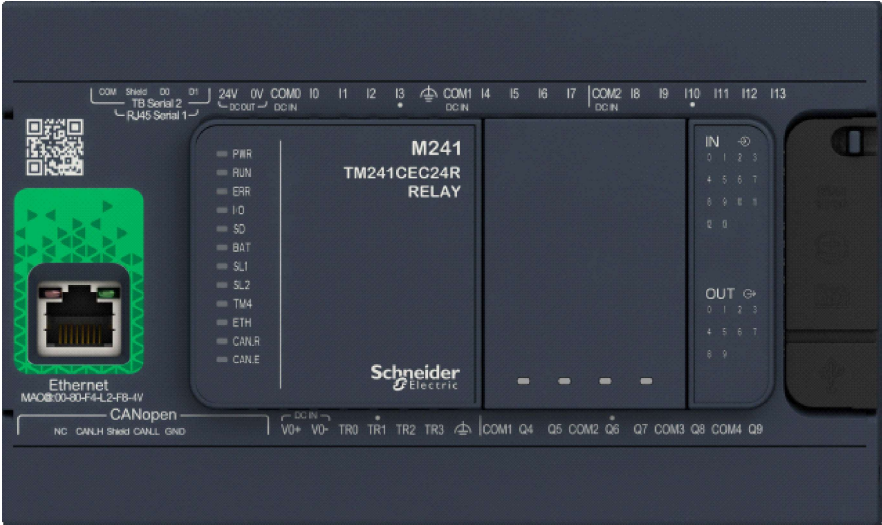
Access Rights

- View
- Modify
- Execute
- Add/remove children

Symbol Rights

Information

Name: TM241CEC24R  
Vendor: Schneider Electric  
Categories: PLCs, M241  
Type: 4096  
ID: 101a 0707  
Version: 5.2.11.24  
Order number: TM241CEC24R  
Description: TM241CEC24R  
14 digital inputs, 4 transistor source outputs (0.5A), 6 relay outputs (2A), 2 serial line ports, 1 Ethernet port, 1 CANopen port, 100-240 Vac modular controller with removable terminal blocks.



## 1.1 PLC Logic: Plc Logic

### 1.1.1 Application: Application

#### 1.1.1.1 Global Variable List: VariablesFactoIO

```
1      {attribute 'qualified_only'}
2      VAR_GLOBAL
3          S1_IN : BOOL ;
4          S2_OUT : BOOL ;
5          S3_Start : BOOL ;
6          H1_Start : BOOL ;
7          Backward : BOOL ;
8          Forward : BOOL ;
9      END_VAR
10
```

#### 1.1.1.2 Library Manager: Library Manager

```
#IoStandard
Base Interfaces, * (System)
SysTypes2 Interfaces, * (System)
CmpErrors2 Interfaces, * (System)
#CmpIoMgr Implementation
    CmpErrors2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpIoMgr Interfaces, * (System)
    Base Interfaces, * (System)
    CmpIoMgr Interfaces, * (System)
#Standard
#Util
#Standard
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
#CBML
#SysTimeRtc
#SysTimeCore
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#SE_PLCSysSystem
#SysMem
    SysTypes2 Interfaces, * (System)
#CAA File
#CAA Types
    #SysCpuHandling
    #SysMem
        SysTypes2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
```

```
#CAA Types
  #SysCpuHandling
  #SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA TickUtil
  #CAA Types
  #SysCpuHandling
  #SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA Tick
  #CAA Types
  #SysCpuHandling
  #SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA Async Manager
  #CAA Types
  #SysCpuHandling
  #SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA ResMan
  #CAA Types
  #SysCpuHandling
  #SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#RSMUtility
  #MemoryBlockManager
  #CAA Callback
  #CAA Types
    #SysCpuHandling
    #SysMem
      SysTypes2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
  #CAA ResMan
    #CAA Types
      #SysCpuHandling
      #SysMem
        SysTypes2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
  #CAA Types
    #SysCpuHandling
    #SysMem
      SysTypes2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
  #CAA MemBlockMan
```

```
#SysCpuHandling
#SysMem
  SysTypes2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
  CmpErrors2 Interfaces, * (System)
#CAA Callback
#CAA Types
  #SysCpuHandling
  #SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
  #CAA ResMan
  #CAA Types
    #SysCpuHandling
    #SysMem
      SysTypes2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
#CAA ResMan
#CAA Types
  #SysCpuHandling
  #SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
SysTypes2 Interfaces, * (System)
#CmplecTask
#CmpApp
  SysTypes2 Interfaces, * (System)
#CmpEventMgr
  CmpEventMgr Interfaces, * (System)
#CmpEventMgr Implementation
  CmpEventMgr Interfaces, * (System)
  CmpErrors2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
  CmpErrors2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
CmpErrors2 Interfaces, * (System)
#Component Manager
#CmpEventMgr
  CmpEventMgr Interfaces, * (System)
#CmpEventMgr Implementation
  CmpEventMgr Interfaces, * (System)
  CmpErrors2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
  CmpErrors2 Interfaces, * (System)
#CmpApp
  SysTypes2 Interfaces, * (System)
#CmpEventMgr
  CmpEventMgr Interfaces, * (System)
#CmpEventMgr Implementation
  CmpEventMgr Interfaces, * (System)
  CmpErrors2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
```

```
    CmpErrors2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
#CmpApp
    SysTypes2 Interfaces, * (System)
    #CmpEventMgr
        CmpEventMgr Interfaces, * (System)
        #CmpEventMgr Implementation
            CmpEventMgr Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
#SysEvent
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    CmpEventMgr Interfaces, * (System)
    #CmpEventMgr Implementation
        CmpEventMgr Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
#CmpAsyncMgr
    SysTypes2 Interfaces, * (System)
#CmpSchedule
#CmpApp
    SysTypes2 Interfaces, * (System)
    #CmpEventMgr
        CmpEventMgr Interfaces, * (System)
        #CmpEventMgr Implementation
            CmpEventMgr Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
#SysTime
    #SysTimeCore
        SysTypes2 Interfaces, * (System)
    #SysTimeRtc
        #SysTimeCore
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
#CAA Memory
#CmpApp
    SysTypes2 Interfaces, * (System)
    #CmpEventMgr
        CmpEventMgr Interfaces, * (System)
        #CmpEventMgr Implementation
            CmpEventMgr Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
#CmpEventMgr
    CmpEventMgr Interfaces, * (System)
    #CmpEventMgr Implementation
        CmpEventMgr Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
```

```

    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CmpErrors
    #SysTypes
#CAA Types
    #SysCpuHandling
    #SysMem
        SysTypes2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
#SysTimeCore
    SysTypes2 Interfaces, * (System)
#SysDir
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#Standard
    SysTypes Interfaces, * (System)
#SE_PLCCommunication
    #SysMem
        SysTypes2 Interfaces, * (System)
    #Standard
#SE_RelocationTable
    #SysMem
        SysTypes2 Interfaces, * (System)
M241 HSC, 1.0.1.0 (Schneider Electric)
M241 PTO PWM, 1.0.1.0 (Schneider Electric)
#CANbusDevice
    #CAA Device Diagnosis
    #CAA Behaviour Model
    #CAA Types
        #SysCpuHandling
        #SysMem
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
    #CAA TickUtil
    #CAA Types
        #SysCpuHandling
        #SysMem
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
    #CAA Tick
    #CAA Types
        #SysCpuHandling
        #SysMem
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
#IoStandard
    Base Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    #CmpIoMgr Implementation
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpIoMgr Interfaces, * (System)

```



```

    CmpIoMgr Interfaces, * (System)
#CAA Types
    #SysCpuHandling
        #SysMem
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
#CmpEventMgr
    CmpEventMgr Interfaces, * (System)
    #CmpEventMgr Implementation
        CmpEventMgr Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
IoDriver Interfaces, * (System)
Base Interfaces, * (System)
CmpErrors2 Interfaces, * (System)
SysTypes2 Interfaces, * (System)
#CmpAsyncMgr
    SysTypes2 Interfaces, * (System)
#CommFB
    #SysMem
        SysTypes2 Interfaces, * (System)
        IoDriver Profibus2 Interfaces, * (System)
#IoStandard
    Base Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    #CmpIoMgr Implementation
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpIoMgr Interfaces, * (System)
        Base Interfaces, * (System)
        CmpIoMgr Interfaces, * (System)
#SysMem
    SysTypes2 Interfaces, * (System)
#IoDrvBase
    #IoStandard
        Base Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
        #CmpIoMgr Implementation
            CmpErrors2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpIoMgr Interfaces, * (System)
            Base Interfaces, * (System)
            CmpIoMgr Interfaces, * (System)
        Base Interfaces, * (System)
        IoDriver Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#IoDriver Utility
    #IoStandard
        Base Interfaces, * (System)

```

```

    CmpErrors2 Interfaces, * (System)
    #CmpIoMgr Implementation
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpIoMgr Interfaces, * (System)
        Base Interfaces, * (System)
        CmpIoMgr Interfaces, * (System)
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
Base Interfaces, * (System)
#Component Manager
#CmpEventManager
    CmpEventManager Interfaces, * (System)
#CmpEventManager Implementation
    CmpEventManager Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CmpApp
    SysTypes2 Interfaces, * (System)
#CmpEventManager
    CmpEventManager Interfaces, * (System)
#CmpEventManager Implementation
    CmpEventManager Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
#CmpLog
    SysTypes2 Interfaces, * (System)
#Standard
#CAA CanL2
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA Callback
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA ResMan

```

```
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA CanL2I
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA MemBlockMan
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA Callback
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA ResMan
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA ResMan
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CAA ResMan
#CAA Types
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#BreakpointLogging
#CmpLog
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
#IecVarAccess
#Component Manager
#CmpEventManager
    CmpEventManager Interfaces, * (System)
#CmpEventManager Implementation
    CmpEventManager Interfaces, * (System)
```

```
SysTypes2 Interfaces, * (System)
SysTypes2 Interfaces, * (System)
CmpErrors2 Interfaces, * (System)
#CmpApp
  SysTypes2 Interfaces, * (System)
  #CmpEventMgr
    CmpEventMgr Interfaces, * (System)
    #CmpEventMgr Implementation
      CmpEventMgr Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
#SymbolicVarsBase
#CmpApp
  SysTypes2 Interfaces, * (System)
  #CmpEventMgr
    CmpEventMgr Interfaces, * (System)
    #CmpEventMgr Implementation
      CmpEventMgr Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
#SysMem
  SysTypes2 Interfaces, * (System)
Base Interfaces, * (System)
SysTypes2 Interfaces, * (System)
CmpErrors2 Interfaces, * (System)
lecVarAccess3 Interfaces, * (System)
#StringUtils
#Standard
#SysMem
  SysTypes2 Interfaces, * (System)
#SysTimeRtc
#SysTimeCore
  SysTypes2 Interfaces, * (System)
  SysTypes2 Interfaces, * (System)
  CmpErrors2 Interfaces, * (System)
#Component Manager
  #CmpEventMgr
    CmpEventMgr Interfaces, * (System)
    #CmpEventMgr Implementation
      CmpEventMgr Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
  #CmpApp
    SysTypes2 Interfaces, * (System)
    #CmpEventMgr
      CmpEventMgr Interfaces, * (System)
      #CmpEventMgr Implementation
        CmpEventMgr Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
```

```

    CmpErrors2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
#Component Manager
#CmpEventManager
    CmpEventManager Interfaces, * (System)
    #CmpEventManager Implementation
        CmpEventManager Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
#CmpApp
    SysTypes2 Interfaces, * (System)
    #CmpEventManager
        CmpEventManager Interfaces, * (System)
        #CmpEventManager Implementation
            CmpEventManager Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            SysTypes2 Interfaces, * (System)
            CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
    Collections Interfaces, * (System)
#CmplecVarAccess
    CmplecVarAccess Interfaces, * (System)
    #CmplecVarAccess Implementation
        Base Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        lecVarAccess3 Interfaces, * (System)
        Collections Interfaces, * (System)
        CmplecVarAccess Interfaces, * (System)
#SysCpuHandling
#SysMem
    SysTypes2 Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    CmpOPCUAStack Interfaces, * (System)
    CmpUserMgr, 3.5.17.0 (System)
#CmpEventManager
    CmpEventManager Interfaces, * (System)
    #CmpEventManager Implementation
        CmpEventManager Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        SysTypes2 Interfaces, * (System)
        CmpErrors2 Interfaces, * (System)
    CmpOPCUAStack, 3.5.17.0 (System)
    Base Interfaces, * (System)
    SysTypes2 Interfaces, * (System)
    CmpErrors2 Interfaces, * (System)
    lecVarAccess3 Interfaces, * (System)
    Collections Interfaces, * (System)
#CmplecVarAccess
    CmplecVarAccess Interfaces, * (System)
    #CmplecVarAccess Implementation
        Base Interfaces, * (System)
        SysTypes2 Interfaces, * (System)

```

```

Collections Interfaces, * (System)
CmpIecVarAccess Interfaces, * (System)
CmpOPCUAServer Interfaces, * (System)
CmpOPCUAStack Interfaces, * (System)
IecVarAccessOpcUaMetaData Interfaces, * (System)
CmpUserMgr, 3.5.17.0 (System)
#Standard
#CmpLog
  SysTypes2 Interfaces, * (System)
#CmpApp
  SysTypes2 Interfaces, * (System)
  #CmpEventManager
    CmpEventManager Interfaces, * (System)
    #CmpEventManager Implementation
      CmpEventManager Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      SysTypes2 Interfaces, * (System)
      CmpErrors2 Interfaces, * (System)
#SysMem
  SysTypes2 Interfaces, * (System)
#IecSfc
  #Standard
#Analyzation

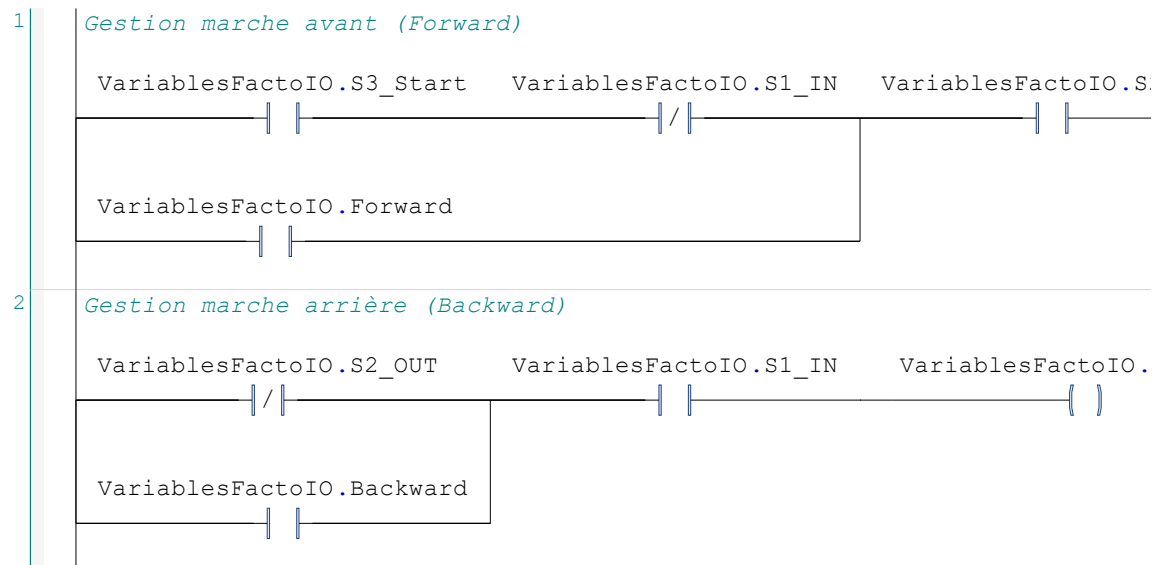
```

### 1.1.1.3 POU: FromAtoB\_LD

```

1  PROGRAM FromAtoB_LD
2  VAR
3  END_VAR
4

```



```
2_OUT    VariablesFactoIO.Forward  
_____  
      ( )
```

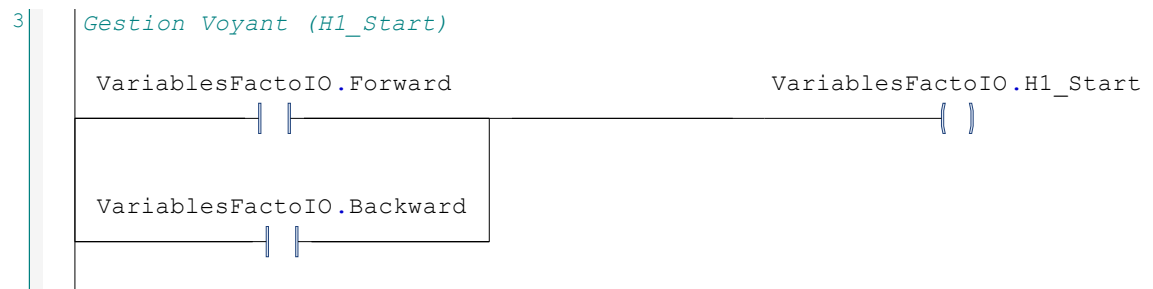
---

Backward

---

### 1.1.1.3 POU: FromAtoB\_LD

---



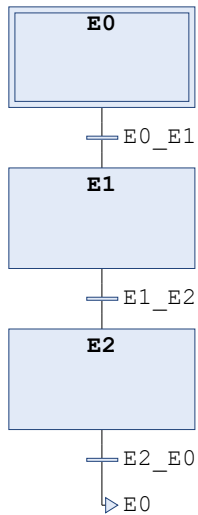




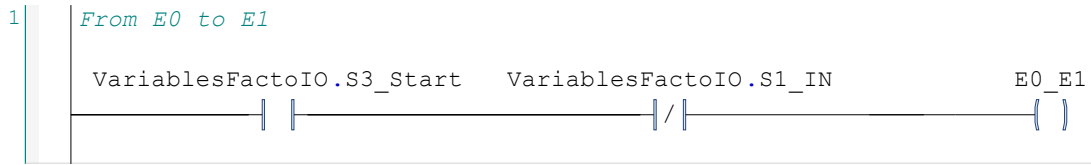
### 1.1.1.4 POU: FromAtoB\_SFC

```
1  PROGRAM FromAtoB_SFC
2  VAR
3      E1x : BOOL ;
4  END_VAR
5
```

---



1.1.1.4.1 Transition: E0\_E1



### 1.1.1.4.2 Transition: E1\_E2

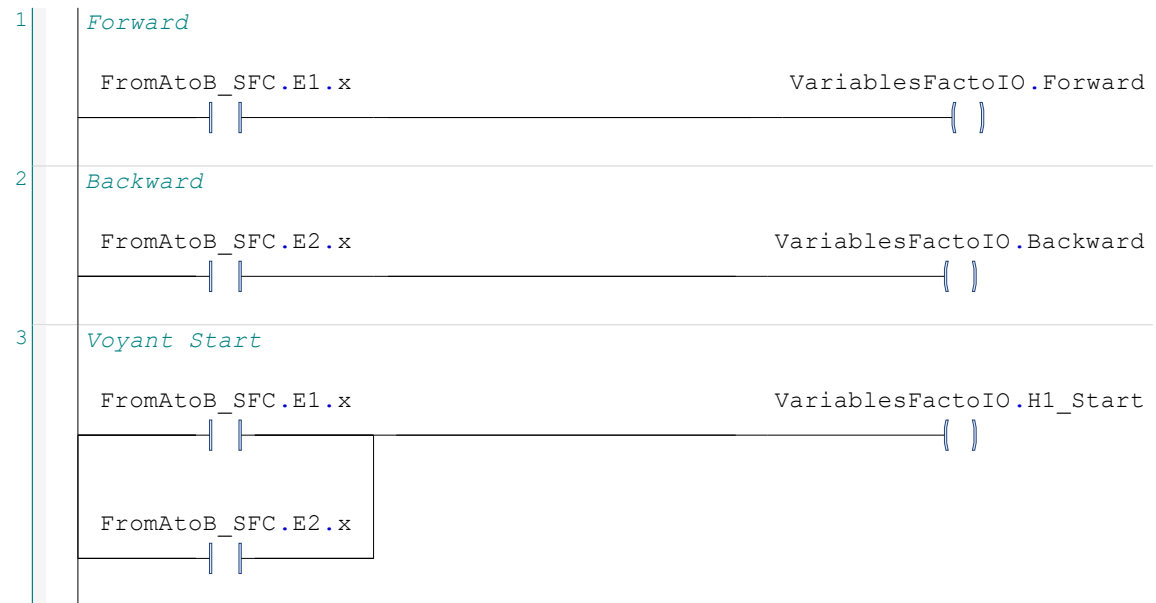


### 1.1.1.4.3 Transition: E2\_E0



## 1.1.1.5 POU: Sorties

```
1  PROGRAM Sorties
2  VAR
3  END_VAR
4
```



### 1.1.1.6 Symbol Configuration: Symbols

### 1.1.1.7 Task Configuration: Task Configuration

Max. number of tasks: 19  
Max. number of cyclic tasks: 5  
Max. number of freewheeling tasks: 1  
Max. number of event tasks: 8  
Max. number of external event tasks: 16

System Events:

#### 1.1.1.7.1 Task: MAST

Priority: 15  
Type: Cyclic  
Interval: 20 Unit: ms  
Watchdog: Active  
Watchdog Time: 100 Unit: ms  
Watchdog Sensitivity: 1  
POUs: FromAtoB\_SFC  
Sorties

##### 1.1.1.7.1.1 Program Call: FromAtoB\_SFC

##### 1.1.1.7.1.2 Program Call: Sorties

## 1.2 Device: DI

### I/O Configuration

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Inputs Parameters			
I0			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	
I1			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	
I2			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
I3			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	
I4			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	
I5			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	
I6			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	
I7			
Filter	ENUM	4	
Latch	ENUM	No	
Event	ENUM	No	
Bounce	ENUM	0.000	
I8			
Filter	ENUM	4	
I9			
Filter	ENUM	4	
I10			
Filter	ENUM	4	
I11			
Filter	ENUM	4	
I12			
Filter	ENUM	4	
I13			
Filter	ENUM	4	
IOs Usage	UINT	0	
General Parameters			
Run/Stop Input	ENUM	None	
Run/Stop Input History	STRING	'old=255 new=255'	

---

### **Information**

Name: Digital Inputs  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: DIG\_IN  
Version: 5.2.11.24  
Order number: -  
Description:



## 1.3 Device: DQ

### **I/O Configuration**

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Outputs Usage	UINT	0	
General Parameters			
Alarm Output	ENUM	None	
Rearming Output Mode	ENUM	Auto	
Synchronization			
Minimize jitter for local output	ENUM	No	

---

### **Information**

Name: Digital Outputs  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: DIG\_OUT  
Version: 5.2.11.24  
Order number: -  
Description:

## 1.4 Device: Counters

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<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Counting function	ENUM	None	
InstanceNumber	SINT	0	
General			
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	1	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
InstanceNumber	SINT	2	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			



## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	3	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	4	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	



## 1.4 Device: Counters

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<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	5	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	6	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	7	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	



## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	8	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			

## 1.4 Device: Counters

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<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	9	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			



## 1.4 Device: Counters

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<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	10	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	11	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	

## 1.4 Device: Counters

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<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	12	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	



## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	

## 1.4 Device: Counters

---

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
General			
Temporary Instance name	STRING	"	
Counting function	ENUM	None	
InstanceNumber	SINT	13	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	One-shot	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DWORD	2147483647	
Time base	ENUM	1	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DWORD	0	
Threshold 1 value	DWORD	0	
Threshold 2 value	DWORD	0	
Threshold 3 value	DWORD	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Stop Event	ENUM	No	
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Stop External Event	STRING	"	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
EN input			
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
Counting Mode	ENUM	Modulo-loop	
Input Mode	ENUM	A=UP, B=DOWN	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
B input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Preset	DINT	2147483647	
Limits	ENUM	Lock on limits	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Preset condition	ENUM	SYNC Rising	
CAP input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Capture			
Mode	ENUM	Preset	
Thresholds			
Number of thresholds	ENUM	0	
Threshold 0 value	DINT	0	
Threshold 1 value	DINT	0	
Threshold 2 value	DINT	0	
Threshold 3 value	DINT	0	
Reflex 0 output			
Location	ENUM	Disabled	
Reflex 1 output			

## 1.4 Device: Counters

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Location	ENUM	Disabled	
Intervals			
Min count to TH0			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH0 to TH1			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH1 to TH2			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH2 to TH3			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
TH3 to max count			
Reflex 0 value	BOOL	FALSE	
Reflex 1 value	BOOL	FALSE	
Events			
Threshold 0	ENUM	No	
Threshold 1	ENUM	No	
Threshold 2	ENUM	No	
Threshold 3	ENUM	No	
External Event Configuration			
HSC Main Id	ENUM	None	
Threshold 0 External Event	STRING	"	
Threshold 1 External Event	STRING	"	
Threshold 2 External Event	STRING	"	
Threshold 3 External Event	STRING	"	
Reflex 1 output			
Reflex 1 output History	STRING	'old=-1 new=-1'	
Reflex 0 output			
Reflex 0 output History	STRING	'old=-1 new=-1'	
CAP input			
CAP input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
B input			
B input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Time base	ENUM	1000	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	
Instance name	STRING	"	
PeriodMeter Mode	ENUM	Edge to Edge	
A input			

## 1.4 Device: Counters

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
Range			
Resolution	ENUM	1	
Timeout	DWORD	0	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
EN input History	STRING	'old=-1 new=-1'	
A input			
A input History	STRING	'old=-1 new=-1'	
General			
Temporary Instance name	STRING	"	

### Information

Name: Counters  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: COUNTERS  
Version: 5.2.11.24  
Order number: -  
Description:

## 1.5 Device: Pulse\_Generators

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<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Pulse generation function	ENUM	None	
InstanceNumber	SINT	0	
General			
Instance name	STRING	"	
Output Mode	ENUM	A ClockWise / B CounterClockWise	
A output location	ENUM	Disabled	
B output location	ENUM	Disabled	
Mechanics			
Backlash Compensation	DWORD	0	
Software Limits			
Enable Software Limits	ENUM	Enabled	
SW Low Limit	DINT	-2147483648	
SW High Limit	DINT	2147483647	
General			
Maximum Velocity	DWORD	100000	
Start Velocity	DWORD	0	
Stop Velocity	DWORD	0	
Acc./Dec. Unit	ENUM	Hz/ms	
Maximum Acceleration	DWORD	100000	
Maximum Deceleration	DWORD	100000	
Fast Stop			
Fast Stop Deceleration	DWORD	5000	
REF input			

## 1.5 Device: Pulse\_Generators

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
INDEX input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
PROBE input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
General			
PTO A Output Type	ENUM	Disabled	
PTO B Output Type	ENUM	Disabled	
PROBE input			
PROBE input History	STRING	'old=-1 new=-1'	
INDEX input			
INDEX input History	STRING	'old=-1 new=-1'	
REF input			
REF input History	STRING	'old=-1 new=-1'	
General			
B output History	STRING	'old=-1 new=-1'	
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
PWM A Output Type	ENUM	Disabled	
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
Frequency Generator A Output Type	ENUM	Disabled	
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	

## 1.5 Device: Pulse\_Generators

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Pulse generation function	ENUM	None	
InstanceNumber	SINT	1	
Instance name	STRING	"	
Output Mode	ENUM	A ClockWise / B CounterClockWise	
A output location	ENUM	Disabled	
B output location	ENUM	Disabled	
Mechanics			
Backlash Compensation	DWORD	0	
Software Limits			
Enable Software Limits	ENUM	Enabled	
SW Low Limit	DINT	-2147483648	
SW High Limit	DINT	2147483647	
General			
Maximum Velocity	DWORD	100000	
Start Velocity	DWORD	0	
Stop Velocity	DWORD	0	
Acc./Dec. Unit	ENUM	Hz/ms	
Maximum Acceleration	DWORD	100000	
Maximum Deceleration	DWORD	100000	
Fast Stop			
Fast Stop Deceleration	DWORD	5000	
REF input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
INDEX input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
PROBE input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
General			
PTO A Output Type	ENUM	Disabled	
PTO B Output Type	ENUM	Disabled	
PROBE input			
PROBE input History	STRING	'old=-1 new=-1'	
INDEX input			
INDEX input History	STRING	'old=-1 new=-1'	
REF input			
REF input History	STRING	'old=-1 new=-1'	
General			
B output History	STRING	'old=-1 new=-1'	
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
PWM A Output Type	ENUM	Disabled	
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			



## 1.5 Device: Pulse\_Generators

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
Frequency Generator A Output Type	ENUM	Disabled	
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Pulse generation function	ENUM	None	
InstanceNumber	SINT	2	
Instance name	STRING	"	
Output Mode	ENUM	A ClockWise / B CounterClockWise	
A output location	ENUM	Disabled	
B output location	ENUM	Disabled	
Mechanics			
Backlash Compensation	DWORD	0	
Software Limits			
Enable Software Limits	ENUM	Enabled	
SW Low Limit	DINT	-2147483648	
SW High Limit	DINT	2147483647	
General			
Maximum Velocity	DWORD	100000	
Start Velocity	DWORD	0	
Stop Velocity	DWORD	0	
Acc./Dec. Unit	ENUM	Hz/ms	
Maximum Acceleration	DWORD	100000	
Maximum Deceleration	DWORD	100000	
Fast Stop			
Fast Stop Deceleration	DWORD	5000	
REF input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
INDEX input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
PROBE input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
General			
PTO A Output Type	ENUM	Disabled	
PTO B Output Type	ENUM	Disabled	
PROBE input			
PROBE input History	STRING	'old=-1 new=-1'	

## 1.5 Device: Pulse\_Generators

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
INDEX input			
INDEX input History	STRING	'old=-1 new=-1'	
REF input			
REF input History	STRING	'old=-1 new=-1'	
General			
B output History	STRING	'old=-1 new=-1'	
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
PWM A Output Type	ENUM	Disabled	
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
Frequency Generator A Output Type	ENUM	Disabled	
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Pulse generation function	ENUM	None	
InstanceNumber	SINT	3	
Instance name	STRING	"	
Output Mode	ENUM	A ClockWise / B CounterClockWise	
A output location	ENUM	Disabled	
B output location	ENUM	Disabled	
Mechanics			
Backlash Compensation	DWORD	0	
Software Limits			
Enable Software Limits	ENUM	Enabled	
SW Low Limit	DINT	-2147483648	
SW High Limit	DINT	2147483647	
General			
Maximum Velocity	DWORD	100000	
Start Velocity	DWORD	0	

## 1.5 Device: Pulse\_Generators

<b>Visible Name</b>	<b>Base Type</b>	<b>Value</b>	<b>Default Value (if different)</b>
Stop Velocity	DWORD	0	
Acc./Dec. Unit	ENUM	Hz/ms	
Maximum Acceleration	DWORD	100000	
Maximum Deceleration	DWORD	100000	
Fast Stop			
Fast Stop Deceleration	DWORD	5000	
REF input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
INDEX input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
Type	ENUM	Normally opened	
PROBE input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.005	
General			
PTO A Output Type	ENUM	Disabled	
PTO B Output Type	ENUM	Disabled	
PROBE input			
PROBE input History	STRING	'old=-1 new=-1'	
INDEX input			
INDEX input History	STRING	'old=-1 new=-1'	
REF input			
REF input History	STRING	'old=-1 new=-1'	
General			
B output History	STRING	'old=-1 new=-1'	
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
PWM A Output Type	ENUM	Disabled	
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	
Instance name	STRING	"	
A output location	ENUM	Disabled	
SYNC input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
SYNC Edge	ENUM	Rising	
EN input			
Location	ENUM	Disabled	
Bounce filter	ENUM	0.002	
General			
Frequency Generator A Output Type	ENUM	Disabled	

## 1.5 Device: Pulse\_Generators

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<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
EN input			
EN input History	STRING	'old=-1 new=-1'	
SYNC input			
SYNC input History	STRING	'old=-1 new=-1'	
General			
A output History	STRING	'old=-1 new=-1'	
Temporary Instance name	STRING	"	

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### **Information**

Name: Pulse Generators  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: PULSE\_GENERATORS  
Version: 5.2.11.24  
Order number: -  
Description:

## 1.6 Device: Cartridge\_1

### **Information**

Name: Cartridge  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: CARTRIDGE\_1  
Version: 5.2.11.24  
Order number: -  
Description:

## 1.7 Device: IO\_Bus

### **Information**

Name: IO bus - TM3  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: IO\_EXPANSION\_BUS  
Version: 5.2.11.24  
Order number: -  
Description:

**1.8 Device: COM\_Bus**

**Information**

Name: COM bus  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: COM\_EXPANSION\_BUS  
Version: 5.2.11.24  
Order number: -  
Description:

**1.9 Device: Ethernet\_1**

**Information**

Name: Ethernet Network  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: ETHERNET\_1  
Version: 5.2.11.24  
Order number: -  
Description:

**1.10 Device: Serial\_Line\_1**

**Configuration**

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Serial Line Configuration			
Baudrate	ENUM	115200	
Parity	ENUM	None	
Medium	ENUM	RS485	
Polarization	ENUM	No	
DataBits	ENUM	8	
StopBits	ENUM	1	

**Information**

Name: Serial line  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: SERIAL\_LINE\_1  
Version: 5.2.11.24  
Order number: -

Description:

### 1.10.1 Device: Machine\_Expert\_Network\_Manager

#### **Information**

Name: Machine Expert-Network Manager  
Vendor: Schneider Electric  
Categories: Protocol Managers  
Type: 41102  
ID: 101a 000d  
Version: 4.0.0.4  
Description: Machine Expert - Network manager

## 1.11 Device: Serial\_Line\_2

#### **Configuration**

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Serial Line Configuration			
Baudrate	ENUM	19200	
Parity	ENUM	Even	
Medium	ENUM	RS485	
Polarization	ENUM	No	
DataBits	ENUM	8	
StopBits	ENUM	1	

---

#### **Information**

Name: Serial line  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: SERIAL\_LINE\_2  
Version: 5.2.11.24  
Order number: -  
Description:

### 1.11.1 Device: Modbus\_Manager

**Configuration**

<i>Visible Name</i>	<i>Base Type</i>	<i>Value</i>	<i>Default Value (if different)</i>
Modbus Configuration			
Inter-frame delay	WORD	10	
Address	BYTE	1	
Transmission Mode	ENUM	RTU	
CoDeSys compliance	ENUM	No	
Routing Mode	ENUM	Main Net	

---

**Information**

Name: Modbus Manager  
Vendor: Schneider Electric  
Categories: Modbus Serial Port, Protocol Managers  
Type: 41101  
ID: 101a 000c  
Version: 4.0.0.4  
Description: Modbus manager

## 1.12 Device: CAN\_1

### Information

Name: CANopen bus  
Vendor: Schneider Electric  
Categories:  
Type: 4096  
ID: 101a 0707  
Module ID: CANOPEN  
Version: 5.2.11.24  
Order number: -  
Description:  
Configuration version: 3.5.15.0

## 2 Project Information: Project Information

### File

Name FactorIO\_FromAtoB.project  
Location C:\Users\PC Automatisme\Downloads\jbluem  
Size 2.28 MB (2,391,504 bytes)  
MS-DOS name C:\Users\PC AUTO~1\DOWNLO~1\jbluem\FACTOR~1.PRO  
Created Wednesday, November 27, 2024 9:32:45 AM  
Changed Wednesday, November 27, 2024 12:59:16 PM  
Last access Friday, November 29, 2024 3:38:15 PM  
Attributes Archive  
Storage format V22.1.1.0

### Summary

Company IRI  
Title FactorIO\_FromAtoB  
Version 0.0.0.0  
Library Categories  
Default namespace  
Author PC Automatisme  
Description

### Properties

Author [Text] PC Automatisme  
Company [Text] IRI  
Description [Text]  
Git:IsGitManaged [Boolean] False  
Project [Text] FactorIO\_FromAtoB  
Svn:IsSvnManaged [Boolean] False  
Title [Text] FactorIO\_FromAtoB  
Version [Version] 0.0.0.0

### Statistics

Project Information 1  
1  
Task Configuration 1  
Transition 3



Symbol Configuration	1
Global Variable List	1
POU	3
	1
Task	1
Library Manager	1
PLC Logic	1
Device	14
Program Call	2
Application	1

## 3 : Project Settings

Static Analysis Light:

Unused variables (#33): 0  
Overlapping memory areas (#28): 0  
Write access from several tasks (#6): 0  
Multiple write access on output (#4): 0  
Multiple uses of identifiers (#27): 0  
Report temporary FunctionBlock instances (#167): 0  
Suspicious operation on string (#175): 0