

**4.3** Consider the data in Table 3.4 where strengths are given for both tension and compression for a number of glasses and ceramics. Plot the tensile strengths  $\sigma_{ut}$  versus the corresponding compressive strengths  $\sigma_{uc}$ . What general trend is seen in this comparison? Try to provide a physical explanation for this trend.

**Table 3.4** Properties for Selected Glasses, Engineering Ceramics, and Natural Stones

Ceramic	Melting Temp.	Density	Elastic Modulus	Typical Strength	
	$T_m$ °C	$\rho$ g/cm <sup>3</sup>	$E$ GPa	$\sigma_u$ , MPa (ksi)	
	(°F)	(lb/ft <sup>3</sup> )	(10 <sup>3</sup> ksi)	Tension	Compression
Soda-lime glass	730 (1350)	2.48 (155)	74 (10.7)	≈ 50 (7)	1000 (145)
Type S glass (fibers)	970 (1780)	2.49 (155)	85.5 (12.4)	4480 (650)	—
Zircon porcelain	1567 (2850)	3.60 (225)	147 (21.3)	56 (8.1)	560 (81)
Magnesia, MgO	2850 (5160)	3.60 (225)	280 (40.6)	140 (20.3)	840 (122)
Alumina, Al <sub>2</sub> O <sub>3</sub> (99.5% dense)	2050 (3720)	3.89 (243)	372 (54)	262 (38)	2620 (380)
Zirconia, ZrO <sub>2</sub>	2570 (4660)	5.80 (362)	210 (30.4)	147 (21.3)	2100 (304)
Silicon carbide, SiC (reaction bonded)	2837 (5140)	3.10 (194)	393 (57)	307 (44.5)	2500 (362)
Boron carbide, B <sub>4</sub> C	2350 (4260)	2.51 (157)	290 (42)	155 (22.5)	2900 (420)
Silicon nitride, Si <sub>3</sub> N <sub>4</sub> (hot pressed)	1900 (3450)	3.18 (199)	310 (45)	450 (65)	3450 (500)
Dolomitic limestone (Hokie stone)	—	2.79 (174)	69.0 (10.0)	19.2 (2.79)	283 (41.0)
Westerly granite	—	2.64 (165)	49.6 (7.20)	9.58 (1.39)	233 (33.8)

Notes: Data are for materials in bulk form except for type S glass. Temperatures given for the two forms of glass correspond to softening, with complete melting occurring above this.

Source: Data in [Farag 89] p. 510, [Ashby 06] p. 180, [Coors 89], [Gauthier 95] p. 104, [Karfakis 90], [Musikant 90] p. 24, and [Schwartz 92] p. 2.75.

**4.6** Consider the typical hardness values for steels in Table 4.3.

- (a) Plot the ultimate tensile strength  $\sigma_u$  as a function of the Brinell hardness values  $HB$ . Show the estimate of Eq. 4.4 on the same graph, and comment on the success of this relationship for estimating  $\sigma_u$  from  $HB$ .
- (b) Develop an improved relationship for estimating  $\sigma_u$  from Brinell hardness.
- (c) Plot  $\sigma_u$  as a function of the Vickers hardness values  $HV$ , and develop a relationship for estimating  $\sigma_u$  from  $HV$ .

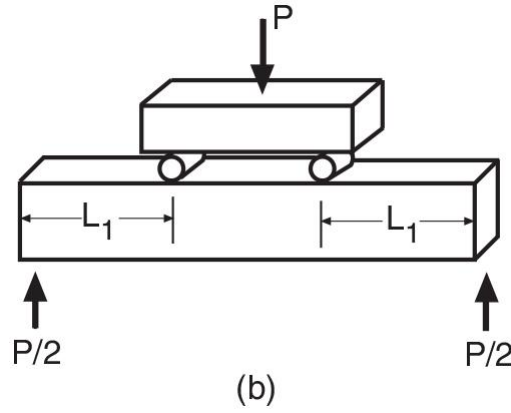
$$\sigma_u = 3.45(HB)\text{MPa}, \quad \sigma_u = 0.50(HB)\text{ksi} \quad (4.4)$$

**Table 4.3** Approximate Equivalent Hardness Numbers and Ultimate Tensile Strengths for Carbon and Alloy Steels

Brinell <i>HB</i>	Vickers <i>HV</i>	Rockwell		Ultimate, $\sigma_u$	
		<i>HRB</i>	<i>HRC</i>	MPa	ksi
627	667	—	58.7	2393	347
578	615	—	56.0	2158	313
534	569	—	53.5	1986	288
495	528	—	51.0	1813	263
461	491	—	48.5	1669	242
429	455	—	45.7	1517	220
401	425	—	43.1	1393	202
375	396	—	40.4	1267	184
341	360	—	36.6	1131	164
311	328	—	33.1	1027	149
277	292	—	28.8	924	134
241	253	100	22.8	800	116
217	228	96.4	—	724	105
197	207	92.8	—	655	95
179	188	89.0	—	600	87
159	167	83.9	—	538	78
143	150	78.6	—	490	71
131	137	74.2	—	448	65
116	122	67.6	—	400	58

Note: Force 3000 kg for  $HB$ . Both  $HB$  and  $HV$  are in units of  $\text{kg/mm}^2$ .  
Source: Values in [Boyer 85] p. 1.61.

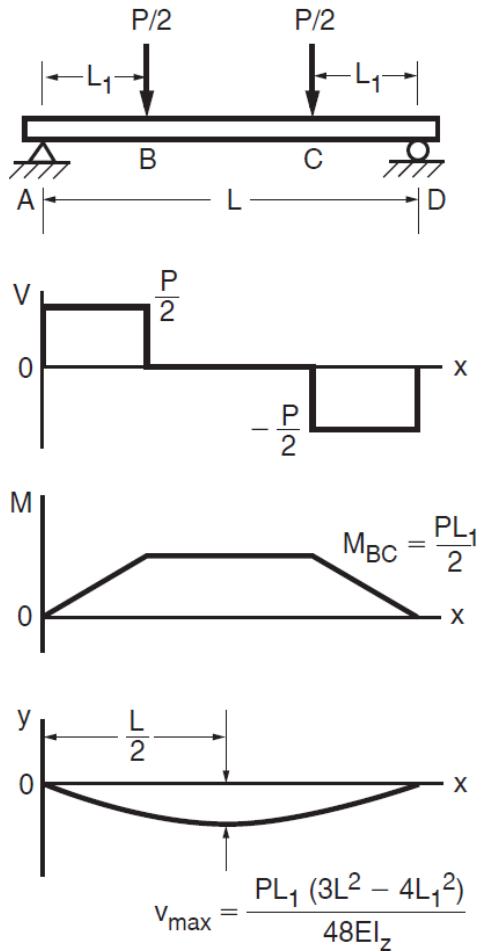
**4.10** Equations 4.6 and 4.8 give values of fracture strength and elastic modulus from bending tests, but they apply only to the case of three-point bending. Derive analogous equations for the case of four-point bending with a rectangular cross section, as illustrated in Fig. 4.19(b).



**Figure 4.19(b).**

$$\sigma_{fb} = \frac{3L}{8tc^2} P_f \quad (4.6)$$

$$E = \frac{L^3}{48I} \left( \frac{dP}{dv} \right) = \frac{L^3}{32tc^3} \left( \frac{dP}{dv} \right) \quad (4.8)$$



**4.13** Torque vs. angle of twist data are given for the early part of a test on a solid round shaft of 2024-T351 Al. The shaft radius was 9.53 mm and the gage length for measurement of the twist angle was 160 mm. (a) Determine the shear modulus,  $G$ . (b) Estimate the yield strength in shear,  $\tau_o$ .

**Table P4.13**

Torque $T$ , N·m	Twist $\theta$ , degrees	Torque $T$ , N·m	Twist $\theta$ , degrees
0	0	289	10
77.9	2	311	12
162.5	4	333	15
228	6	351	20
269	8	(Data truncated)	