



SALICA ECUADOR S.A.
TALLER TECNICO DE MANTENIMIENTO
ORDEN DE TRABAJO PREVENTIVA FINALIZADA

Equipo : EMPACADORA LUTHI N° 3

O/T N°: P00014744

ESTADO: FINALIZADA

Area: FABRICA DE CONSERVAS LATAS
Grupo: ENVASE Y CIERRE
Subgrupo: MAQUINAS EMPACADORAS
Medidor Acum: 0

Marca:
Modelo:
Serie:
Activo Fijo: 03-28-06

Emisión: 09/12/2020 11:28:34
Inicio de trabajos: 09/12/2020 07:00:34
Finalización: 04/01/2021
Cierre: 18/01/2021 18:05:44

AREA DESTINO: CONSERVAS LATAS CONSERVAS LATAS **LINEA DE NEGOCIO**

ACT	COMPONENTE - SUBCOMPONENTE - ACTIVIDAD	REPORTE DEL TRABAJO REALIZADO					
		ASIGNADO A	FECHA	MEDIDOR	REPUESTOS	SERVICIOS	OBSERVACION
0230102	SISTEMA DE EMPACADO - SECCION INDUSTRIAL - MANTO DE ROTULAS - BOCINES - CUCHILLAS INOX	SABANDO SALTOS TORIBIO RAMON	04/01/2021		76.43		OK
0230104	SISTEMA DE EMPACADO - SECCION INDUSTRIAL - MANTTO DE REGULADORES Y MANÓMETROS DE AIRE	VERA BALDERRAMO LIDER ISIDRO	04/01/2021		160.19		OK
0330301	SISTEMA DE MOTOR ELECTRICO - SECCION INDUSTRIAL - REVISION DE ESTATOR / ROTOR / BOBINA	TOMALA ANASTACIO JOSE FERNANDO	04/01/2021		1,269.26		OK
0330302	SISTEMA DE MOTOR ELECTRICO - SECCION INDUSTRIAL - REVISION DE RODAMIENTOS Y RETENEDORES	TOMALA ANASTACIO JOSE FERNANDO	04/01/2021		1,468.14		OK
0370101	SISTEMA DE REDUCTORA - SECCION INDUSTRIAL - MANTTO DE REDUCTOR SP.0918 - RODILLOS SP.0901	SABANDO SALTOS TORIBIO RAMON	04/01/2021		1,594.33		OK
0370102	SISTEMA DE REDUCTORA - SECCION INDUSTRIAL - MANTTO DE REDUCTOR SPD.0990 - RODILLOS SPD.0900	SABANDO SALTOS TORIBIO RAMON	04/01/2021		2,229.49		OK
0520206	SISTEMA DE TRANSMISION - SECCION INDUSTRIAL - LIMPIEZA DE CAJA DE TRASMISIÓN SPD.0812	SABANDO SALTOS TORIBIO RAMON	04/01/2021		2,928.75	194.47	OK
0520209	SISTEMA DE TRANSMISION - SECCION INDUSTRIAL - REVISIÓN DE CAJA DE TRASMISIÓN SPD.0000	SABANDO SALTOS TORIBIO RAMON	04/01/2021		486.02		OK
0590201	SISTEMA NEUMATICO - SECCION INDUSTRIAL - LIMPIEZA DE PISTÓN NEUMÁTICO SPB.0790	SABANDO SALTOS TORIBIO RAMON	04/01/2021		311.80		OK
0590202	SISTEMA NEUMATICO - SECCION INDUSTRIAL - LIMPIEZA DE PISTÓN NEUMÁTICO SPD.0360	SABANDO SALTOS TORIBIO RAMON	04/01/2021				OK

DETALLE DE MANO DE OBRA / SERVICIOS

ACT	PROVEEDOR	TRABAJO REALIZADO	FECHA	HORA INICIO	HORA FIN	HRS. TRABAJADAS	VALOR
1.00	SABANDO SALTOS TORIBIO RAMON		19/12/2020	7:30:00	19:00:00	11.50	34.62
1.00	SORNOZA VELEZ OMAR ARCADIO		19/12/2020	7:30:00	19:00:00	11.50	20.93
1.00	SABANDO SALTOS TORIBIO RAMON		20/12/2020	7:00:00	17:00:00	10.00	30.10
1.00	SORNOZA VELEZ OMAR ARCADIO		20/12/2020	7:00:00	17:00:00	10.00	18.20
1.00	SABANDO SALTOS TORIBIO RAMON		21/12/2020	7:23:00	19:00:00	11.62	34.97
1.00	SORNOZA VELEZ OMAR ARCADIO		21/12/2020	7:23:00	19:00:00	11.62	21.14
1.00	SABANDO SALTOS TORIBIO RAMON		22/12/2020	7:32:00	19:00:00	11.47	34.51

194,47

DETALLE DE REPUESTOS UTILIZADOS EN LA OT

ACT	REQ. N°	CANT.	UNIDAD	NÚM. PARTE	CÓD.INVENTARIO	VAL. UNIT	DESCRIPCION	SUBTOTAL
1	25486	1.00	UND	IMP011643	BI-RYM-IND-01325	114.48	WOODS 6HS SLEEVE ONLY EL.240C.041.3	114.48
1	25486	1.00	UND	IMP010651	BI-RYM-IND-00632	2,275.52	KIT SERVO REBUILD SP.0000.SERVO.KIT	2,275.52
1	25486	1.00	UND	KIT,AIR CYLINDE	BI-RYM-IND-01930	67.36	KIT,AIR CYLINDER REBUILD SP.0360.KIT	67.36
1	25498	1.00	UND	IMP008471	BI-RYM-IND-00124	374.72	ANGLE GEAR UNIT KIT N/P SP.0990.KIT	374.72
1	25499	1.00	UND	IMP011662	BI-RYM-IND-00656	20.60	LUBE ALIGN BEARING SP.0854.2	20.60
1	25499	1.00	UND	IMP001777	BI-RYM-AUT-00002	4.03	BEARING SP.2026	4.03
1	25499	2.00	UND	IMP008511	BI-RYM-IND-00996	13.80	SPECIAL FLANGE BEARING N/P SPFS.0628.1	27.60
1	25653	2.00	UND	RP015454	BL-RYM-IND-01707	11.67	RODAMIENTO 6207 2RNSE	23.34
1	25678	2.00	UND	SHAFT SEAL SP.1	BI-RYM-IND-01952	10.55	SHAFT SEAL SP.1039	21.10
2	25499	4.00	UND	IMP008497	BI-RYM-IND-00980	29.55	SLEVE BEARING N/P SP.1025.B	118.21
2	25659	2.00	GAL	ACEITE ROYAL CR	BL-LYG-ALI-00011	96.80	ACEITE ROYAL CROWN TECH GEAR OIL GRADE FOOD ISO 68	193.59
4	25486	2.00	UND	IMP008482	BI-RYM-IND-00182	38.22	BEARING N/P SP.0174	76.43
5	25486	2.00	UND	LINK BEARING SP	BI-RYM-IND-01936	19.75	LINK BEARING SP.0526.3	39.50
5	25499	3.00	UND	IMP011660	BI-RYM-IND-00998	40.23	SPEEDI,SLEEVE SP.0811.31	120.69



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6	25486	1.00	UND	RING EXTCRSCNT	BI-RYM-IND-01901	0.41	RING,EXTCRSCNT 1.250 0001.7302	0.41
6	25486	2.00	UND	IMP008522	BI-RYM-IND-00207	69.90	BRAIDE HOSE S.S. N/P 7900.0766.21A	139.80
6	25486	2.00	UND	IMP011668	BI-RYM-IND-01163	134.75	TRANSFER PISTON ASSY 7900.0809.RC	269.50
6	25486	1.00	UND	LOIN CUTTING KN	BI-RYM-IND-01935	47.75	LOIN CUTTING KNIFE SP.0517	47.75
6	25486	1.00	UND	IMP008487	BI-RYM-IND-00446	59.33	DROP FEED OILER N/P SP.0550	59.33
6	25486	1.00	UND	PISTON GUIDE BU	BI-RYM-IND-01938	22.43	PISTON GUIDE BUMPER SP.0598.B	22.43
6	25486	6.00	UND	5/16 DIA. BALL	BI-RYM-IND-01941	0.29	5/16 DIA. BALL BEARING SP.0761.17	1.75
6	25499	6.00	UND	COMPRESSION SPR	BI-RYM-IND-01945	5.76	COMPRESSION SPRING SP.0761.8	34.56
6	25499	1.00	UND	SHAFT SP.0818	BI-RYM-IND-01946	174.95	SHAFT SP.0818	174.95
6	25499	1.00	UND	IMP011663	BI-RYM-IND-00921	9.28	RING,INNER SP.2013	9.28
6	25659	22.00	GAL	ACEITE SHELL	BL-LYG-IND-00038	14.76	ACEITE SHELL SPIRAX 90 TRANS.	324.71
6	25678	2.00	UND	IMP008481	BI-RYM-IND-00415	13.91	CYLINDER CLEVIS PIN N/P SP.0371.A	27.82
6	25678	1.00	UND	KIT,RIGHT ANGLE	BI-RYM-IND-01947	254.30	KIT,RIGHT ANGLE GEAR REBUILD SP.0918.A.KIT	254.30
6	25838	4.00	UND	RODAMIENTO MAS	BL-RYM-IND-03670	54.47	RODAMIENTO MAS PISTA CONICO KOYO HM803145/803110	217.88
6	25862	2.00	UND	RP009587	BL-RYM-IND-02112	4.93	VALVULA A/INOX. ACCION RAPIDA DE 1/2"	9.86
7	25486	1.00	UND	RUBBER INSERT 7	BI-RYM-IND-01461	5.68	RUBBER INSERT 7900.0692.2	5.68
7	25486	2.00	UND	IMP008481	BI-RYM-IND-00415	13.89	CYLINDER CLEVIS PIN N/P SP.0371.A	27.78
7	25486	1.00	UND	TAMPER GUIDE BA	BI-RYM-IND-01475	369.99	TAMPER GUIDE BAR SP.0504.A	369.99
7	25486	1.00	UND	GUIDE BLOCK SID	BI-RYM-IND-01937	122.94	GUIDE BLOCK SIDE PLATE AY. SP.0527.A1	122.94
7	25486	2.00	UND	IMP011656	BI-RYM-IND-00979	4.35	SLEEVE BUSHING SP.0673.1	8.70
7	25499	1.00	UND	IMP008929	BI-RYM-IND-00110	44.44	AIR CYLINDER KIT N/P SP.0790.A.KIT	44.44
7	25499	1.00	UND	IMP008948	BI-RYM-IND-00636	1,242.36	KIT,SP CONVERYOR, SP.0900.KIT	1,242.36
7	25499	1.00	UND	BEARING SP.1054	BI-RYM-IND-01957	13.91	BEARING SP.1054	13.91
7	25499	1.00	UND	ROD END,RH SP.2	BI-RYM-IND-01960	24.02	CAMROL BRG CF-1 1/2-S WITH FTG SP.2011	24.02
7	25499	2.00	UND	IMP008483	BI-RYM-IND-00920	7.40	RING INNER N/P SP.2012	14.80
7	25653	1.00	UND	RP036265	BL-RYM-AUT-01028	1.30	RODAMIENTO DE BOLA 11/32"	1.30
7	25653	1.00	UND	RP007012	BL-RYM-IND-01722	9.29	RODAMIENTO 6305 ZZ	9.29
7	25653	1.00	UND	RP032582	BL-RYM-IND-01706	6.91	RODAMIENTO 6206-2ZC3 SKF	6.91
7	25653	1.00	UND	RP011760	BL-RYM-IND-01605	3.73	RETENEDOR 65 X 90 X 13	3.73
7	25654	1.00	UND	RP011555	BL-RYM-IND-01740	20.25	RODAMIENTO DE 1" P' CAJA DE CHUMACERA INOX SFL205	20.25
7	25678	1.00	UND	SUCTION SCREEN	BI-RYM-IND-01934	25.99	SUCTION SCREEN SP.0389.1	25.99
7	25678	2.00	UND	BEARING SP.1037	BI-RYM-IND-01950	26.66	BEARING SP.1037.1	53.32
7	25678	2.00	UND	BEARING SP.1038	BI-RYM-IND-01951	8.70	BEARING SP.1038	17.40
7	25678	2.00	UND	BEARING SP.1041	BI-RYM-IND-01953	24.16	BEARING SP.1041	48.32
7	25678	2.00	UND	BEARING SP.1042	BI-RYM-IND-01954	10.66	BEARING SP.1042	21.32
7	25678	2.00	UND	SHAFT SEAL SP.1	BI-RYM-IND-01955	12.40	SHAFT SEAL SP.1043	24.80
7	25800	3.00	UND	RETENEDOR 40 X	BL-RYM-IND-03685	7.50	RETENEDOR 40 X 70 X 10	22.50
7	25821	2.00	UND	ROTULAS DE DCH	BI-RYM-IND-01675	2.26	ROTULAS DE DCH	4.52
7	25839	1.00	UND	GRASA STARPLEX	BL-LYG-ALI-00012	95.22	GRASA STARPLEX 2 (CANECA DE 35 LBS)	95.22
8	25395	3.00	KG	GRASA BUGAROLA)	BL-LYG-ALI-00013	13.60	GRASA BUGAROLAX ATOX 1/2"	40.80
8	25424	8.00	GAL	RP000056	BL-QUI-LIQ-00070	4.61	DILUYENTE LACA (THINNERPAC SM-1S)	36.85
8	25425	5.00	UND	RP000139	BL-MTL-ACC-00055	1.00	CEPILLO 5H GERMANY	5.02
8	25426	5.00	UND	RP001174	BL-RYM-FER-00006	1.85	ESPATULA 2. 1/2"	9.26
8	25426	20.00	UND	RP001180	BL-RYM-FER-00101	0.62	CINTA DE PAPEL MASKING 3/4" X 40YDS <18MM X 37M>	12.42
8	25426	20.00	UND	RP000047	BL-RYM-FER-00008	0.30	LIJA AGUA # 100 C-99 (9" X 11")	5.95
8	25426	20.00	UND	RP001197	BL-RYM-FER-00466	0.29	LIJA AGUA # 150 C-99 (9" X 11")	5.78
8	25426	20.00	UND	RP000048	BL-RYM-FER-00468	0.28	LIJA AGUA # 220 A-99 (9" X 11")	5.59
8	25426	5.00	UND	RP000097	BL-RYM-FER-00414	6.15	BROCHA DE 4"	30.75
8	25427	5.00	UND	RP004865	BL-MTL-PAP-00015	8.85	TOALLAS WYPALL COLOR AZUL X 25 UND.	44.27
8	25499	2.00	UND	SPECIAL FLANGE	BI-RYM-IND-01939	9.82	SPECIAL FLANGE BEARING SP.0628	19.64
8	25740	2.00	UND	IMP011668	BI-RYM-IND-01163	134.85	TRANSFER PISTON ASSY 7900.0809.RC	269.69
9	25486	1.00	UND	CPLG,SST FLANGE	BI-RYM-IND-01916	404.92	CPLG,SST FLANGE ONLY 1" B EL.240C.041.1.SS	404.92
9	25486	2.00	UND	BEARING,BRONZE	BI-RYM-IND-01926	18.01	BEARING,BRONZE SP.0216	36.02
9	25486	1.00	UND	IMP008717	BI-RYM-IND-00178	796.64	BEARING ASSEMBLY ECCENTRIC. SP.0731.7EBA	796.64
9	25653	1.00	UND	RP000553	BL-RYM-AUT-00492	4.05	FILTRO ACEITE OIL CHAMP PH-8-A	4.05



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9	25740	2.00	UND	IMP008511	BI-RYM-IND-00996	13.82	SPECIAL FLANGE BEARING N/P SPFS.0628.1	27.63
10	25485	1.00	UND	IMP002170	BI-RYM-IND-00442	43.77	DIVIDING KNIFE 7900.0622.2	43.77
10	25486	1.00	UND	CPLG,SST FLANGE	BI-RYM-IND-01917	420.33	CPLG,SST FLANGE ONLY 20MM B EL.240C.041.2.SS	420.33
10	25486	6.00	UND	BEARING,BRONZE	BI-RYM-IND-01928	17.00	BEARING,BRONZE SP.0283	102.01
10	25486	1.00	UND	IMP008477	BI-RYM-IND-00414	289.79	CYLINDER BARREL N/P SP.0361.A	289.79
10	25486	1.00	UND	IMP008476	BI-RYM-IND-00763	37.82	METERING KNIFE N/P SP.0692	37.82
10	25499	6.00	UND	PLUNGER SP.0761	BI-RYM-IND-01942	5.83	PLUNGER SP.0761.1B	34.98
10	25499	6.00	UND	DETENT SP.0761.	BI-RYM-IND-01943	4.89	DETENT SP.0761.3	29.32
10	25499	1.00	UND	BEARING SP.1053	BI-RYM-IND-01956	30.78	BEARING SP.1053	30.78
10	25499	1.00	UND	RING,OUTER SP.2	BI-RYM-IND-01961	22.92	RING,OUTER SP.2017	22.92
10	25499	1.00	UND	RING,INNER SP.2	BI-RYM-IND-01962	99.20	RING,INNER SP.2043	99.20
10	25653	1.00	UND	RP013004	BL-RYM-IND-01700	23.02	RODAMIENTO 6013 ZZ	23.02
10	25653	1.00	UND	RP017115	BL-RYM-IND-01556	2.27	RETENEDOR 30 X 45 X 8 MM	2.27
10	25653	1.00	UND	RP032589	BL-RYM-IND-01693	5.90	RODAMIENTO 6005-2ZC3 SKF	5.90
10	25678	1.00	UND	IMP001897	BI-RYM-IND-00511	148.40	FIXED DIVIDING PLATE SP 7900.0622.1A	148.40
10	25740	4.00	UND	IMP008483	BI-RYM-IND-00920	7.41	RING INNER N/P SP.2012	29.63
10	25753	10.00	UND	RP032308	BL-RYM-FER-00387	0.04	ANILLO A/INOX DE PRESION 5/16	0.40
10	25753	10.00	UND	RP032281	BL-RYM-OBR-00173	0.25	PERNO A/INOX 1/4" X 1.1/2" C/AVELLANADA	2.50
10	25835	3.00	UND	RETENEDOR CR 5	BL-RYM-IND-03672	5.50	RETENEDOR CR 534188	16.50
10	25961	1.00	UND	SET DE RODAMIENT	BL-RYM-IND-03683	110.00	SET DE RODAMIENTO + PISTA CONICA 361-900SA	110.00
10	25962	1.00	UND	RETENEDOR 82 X	BL-RYM-IND-03684	18.60	RETENEDOR 82 X 108 X 11	18.60

10,524.41

RESUMEN DE COSTOS INCURRIDOS:

COSTO INTERNO			COSTO EXTERNO (SIN IVA)				TOTAL
SERVICIO	REPUESTO	SUBTOTAL	SERVICIO	REPUESTO	OTROS	SUBTOTAL	
194.47	10,524.41	10,718.88	0.00	0.00	0.00	0.00	10,718.88

OBSERVACIONES:

DARIO ALONSO MARCILLO

Solicitado Por

ANDRES GUILLEN CALDERON

Autorizado Por