```
In [1]:
         import matplotlib.pyplot as plt
         import pandas as pd
         import numpy as np
         import scipy.stats as stats
         import math
         import os
         %matplotlib inline
In [2]: # Sets path for data files and reads them into a dictionary
         path = '~/Documents/ME365/Lab4/'
         files = ['Lab4_420G4.xlsx','Lab4_440AG4.xlsx','Lab4_Nimark_300G4.xlsx','Lab4_CdfKeys = ['dat420','dat440','dat455','dat300']
         dfs = \{\}
         for df,filename in zip(dfKeys,files):
              dfs[dfl=(pd.read excel(path+filename))
In [3]: dfs
Out[3]: {'dat300':
                         Sample Thickness %Reduction
                                                                      3
                                                                            4 scale
          0
                   1
                           0.091
                                          NaN
                                                30
                                                    30
                                                         30
                                                              30.0
                                                                        C
                   2
                                                              30.0
          1
                           0.080
                                    12.087912
                                                30
                                                     30
                                                         31
                                                                        C
          2
                   3
                           0.072
                                    20.879121
                                                                        C
                                                30
                                                     29
                                                         30
                                                              31.0
          3
                           0.053
                                    41.758242
                                                              32.0
                                                                        C
                   4
                                                31
                                                    31
                                                         30
          4
                   5
                           0.048
                                    47.252747
                                                34
                                                    33
                                                         34
                                                             35.5
                                                                        С,
          'dat420':
                         Sample Thickness %Reduction
                                                               1
                                                                   2
                                                                              4 scale
                                                93.5
          0
                           0.258
                                          NaN
                                                           95.0
                                                                          В
                   1
                                                       95
                                                                  93
                           0.237
                                                93.5
          1
                   2
                                     8.139535
                                                       99
                                                           98.5
                                                                  99
                                                                          В
          2
                   3
                           0.213
                                    17.441860
                                                21.0
                                                       20
                                                           21.0
                                                                  20
                                                                          C
          3
                   4
                           0.154
                                    40.310078
                                                26.0
                                                       26
                                                           26.0
                                                                  26
                                                                          C
          4
                   5
                                    58.914729
                                                30.0
                                                       30
                                                           30.0
                                                                  30
                                                                          С,
                           0.106
          'dat440':
                         Sample Thickness %Reduction
                                                                 2
                                                                      3
                                                                          4 scale
                                                             1
                                                             97
          0
                   5
                           0.084
                                          NaN
                                                96
                                                    97
                                                         97
                                                                      В
          1
                   4
                           0.077
                                     8.333333
                                                22
                                                     22
                                                         22
                                                             22
                                                                      C
          2
                                    22.619048
                                                                      C
                   3
                           0.065
                                                26
                                                     27
                                                         25
                                                              25
          3
                                    38.095238
                                                             31
                                                                      C
                   2
                           0.052
                                                28
                                                     27
                                                         28
          4
                   1
                           0.040
                                    52.380952
                                                29
                                                     29
                                                         30
                                                             29
                                                                      С,
          'dat455':
                         Sample Thickness %Reduction
                                                                 2
                                                                      3
                                                                          4 scale
                                                             1
                                                                      C
          0
                   1
                           0.080
                                          NaN
                                                32
                                                     32
                                                         33
                                                             31
                                                                      C
          1
                   2
                           0.072
                                        34.00
                                                32
                                                     32
                                                         33
                                                              34
                                                                      C
          2
                   3
                                                35
                                                              35
                           0.065
                                        18.75
                                                     34
                                                         35
          3
                                                                      C
                   4
                                        28.75
                                                             32
                           0.057
                                                32
                                                    33
                                                         33
          4
                   5
                           0.043
                                        46.25
                                                    33
                                                             32
                                                                      C}
                                                32
                                                         34
```

```
In [4]: # Convert all Rockwell B to C for 440 data
         dfs['dat440'].iloc[0,3] = 18
         dfs['dat440'].iloc[0,4:7] = 20
         # Convert all Rockwell B to C for
         def interpolate(x1,x2,y1,y2,X):
             return y1 + (y1 - y2)*(X - x1)/(x1 - x2)
         x1 = 93
         x2 = 94
         X = 93.5
         y1 = 13
         y2 = 15
         dfs['dat420'].iloc[0:2,3] = interpolate(x1,x2,y1,y2,X)
         x1 = 98
         x2 = 99
         X = 98.5
         y1 = 21
         y2 = 22
         dfs['dat420'].iloc[1,5] = interpolate(x1,x2,y1,y2,X)
         dfs['dat420'].iloc[0,4:6] = 16.
         dfs['dat420'].iloc[0,6] = 13.
         dfs['dat420'].iloc[1,4] = 22.
         dfs['dat420'].iloc[1,6] = 22.
         dfs['dat420'].iloc[0:2,7] = 'C'
        dfs['dat440'].iloc[0.7] = 'C'
In [5]: # Retrieve t-stat value from the "chart" TINV(a,v) 95% confidence interval
         alpha = .05
         t = stats.t.ppf(1-alpha/2,df=6)
        print t
        2.4469118487916806
        for df in dfKeys:
In [6]:
             print dfs[df]
            Sample
                    Thickness
                                %Reduction
                                                1
                                                       2
                                                             3
                                                                    4 scale
                                             14.0
        0
                                        NaN
                                                    16.0
                                                          16.0
                                                                13.0
                                                                          C
                 1
                         0.258
                 2
                                             14.0
                                                                          C
        1
                         0.237
                                  8.139535
                                                   22.0
                                                          21.5
                                                                 22.0
        2
                 3
                                 17.441860
                                             21.0
                                                    20.0
                                                          21.0
                                                                          C
                         0.213
                                                                 20.0
        3
                 4
                         0.154
                                 40.310078
                                             26.0
                                                   26.0
                                                          26.0
                                                                26.0
                                                                          C
        4
                 5
                         0.106
                                 58.914729
                                             30.0
                                                   30.0
                                                          30.0
                                                                30.0
                                                                          C
            Sample
                    Thickness
                                %Reduction
                                              1
                                                  2
                                                       3
                                                           4 scale
        0
                                                          20
                 5
                         0.084
                                        NaN
                                             18
                                                 20
                                                      20
                                                                  C
                 4
                                                                  C
        1
                         0.077
                                  8.333333
                                             22
                                                 22
                                                      22
                                                          22
        2
                 3
                         0.065
                                 22.619048
                                             26
                                                 27
                                                      25
                                                          25
                                                                  C
        3
                 2
                         0.052
                                 38.095238
                                             28
                                                 27
                                                      28
                                                          31
                                                                  C
                 1
                         0.040
                                 52.380952
                                             29
                                                 29
                                                      30
                                                          29
                                                                  C
            Sample
                    Thickness
                                %Reduction
                                              1
                                                  2
                                                       3
                                                           4 scale
        0
                 1
                         0.080
                                        NaN
                                             32
                                                 32
                                                      33
                                                          31
                                                                  C
        1
                 2
                         0.072
                                      34.00
                                             32
                                                 32
                                                      33
                                                          34
                                                                  C
        2
                                             35
                                                          35
                                                                  C
                 3
                         0.065
                                      18.75
                                                 34
                                                      35
        3
                                                                  C
                 4
                         0.057
                                      28.75
                                             32
                                                 33
                                                      33
                                                          32
        4
                                                                  C
                 5
                         0.043
                                      46.25
                                             32
                                                 33
                                                          32
                                                      34
                                %Reduction
                                             1
                                                  2
                                                      3
                                                              4 scale
            Sample
                    Thickness
        0
                                                 30
                                                          30.0
                 1
                        0.091
                                        NaN
                                             30
                                                      30
                                                                    C
        1
                 2
                                 12.087912
                                             30
                                                 30
                                                          30.0
                                                                    C
                        0.080
                                                      31
        2
                 3
                                 20.879121
                                             30
                                                 29
                                                                    C
                        0.072
                                                      30
                                                          31.0
        3
                 4
                        0.053
                                 41.758242
                                             31
                                                 31
                                                      30
                                                          32.0
                                                                    C
                 5
                         0.048
                                 47.252747
                                                 33
                                                      34
                                                                    C
                                             34
                                                          35.5
```

```
In [7]: # This mess creates a function that does the rest of the statistical calculation
        def trueMean(dfs,n1,n2):
            alpha = .05
            t = stats.t.ppf(1.-alpha/2.,df=6)
            #print t
            v1 = n1-1
            v2 = n2-1
            df = n1+n2-2
            v = v1+v2
            for df in dfs.keys():
                df = dfs[df]
                df['mean hardness'] = 0.
                df['std'] = 0.
                df['Sx'] = 0.
                df['true mean+'] = 0.
                df['true mean-'] = 0.
                for i in range(5):
                    df['mean_hardness'].loc[i] = sum(df.iloc[i,3:7])/4.
                    df['std'].iloc[i] = df.iloc[i,3:7].std()
                    df.Sx.iloc[i] = (v1*df['std'].iloc[0]+v2*df['std'].iloc[i])/(v)
            for df in dfs.keys():
                df = dfs[df]
                for i in range(5):
                    if i >= 1:
                        df['true_mean+'].iloc[i] = df['mean_hardness'].iloc[0]-df['mea
                        df['true_mean-'].iloc[i] = df['mean_hardness'].iloc[0]-df['mea
                    else:
                         df['true_mean+'].iloc[i] = 'NaN'
                        df['true_mean-'].iloc[i] = 'NaN'
            return('Statiscal Analysis Successful\n\n')
```

```
In [8]: # This
         #dfs = [dat420, dat440, dat455, dat300]
         print trueMean(dfs,5.,5.)
         #print trueMean(dfs,5.,5.)
         print 'dat420\n\n',dfs['dat420']
         print '\ndat440\n\n',dfs['dat440']
         print '\ndat455\n\n',dfs['dat455']
         print '\ndat300\n\n',dfs['dat300']
         /home/scott/.local/lib/python2.7/site-packages/pandas/core/indexing.py:190: S
        ettingWithCopyWarning:
        A value is trying to be set on a copy of a slice from a DataFrame
        See the caveats in the documentation: http://pandas.pydata.org/pandas-docs/st
         able/indexing.html#indexing-view-versus-copy (http://pandas.pydata.org/pandas
         -docs/stable/indexing.html#indexing-view-versus-copy)
           self._setitem_with_indexer(indexer, value)
        Statiscal Analysis Successful
        dat420
            Sample
                    Thickness
                                %Reduction
                                                1
                                                       2
                                                             3
                                                                    4 scale
                                                                             mean_hardness
        0
                                                                                     14.750
                 1
                         0.258
                                        NaN
                                             14.0
                                                    16.0
                                                          16.0
                                                                 13.0
                                                                          C
        1
                 2
                                                                          C
                         0.237
                                  8.139535
                                             14.0
                                                    22.0
                                                          21.5
                                                                 22.0
                                                                                     19.875
        2
                 3
                                 17.441860
                                                    20.0
                                                                          C
                                                                                     20,500
                         0.213
                                             21.0
                                                          21.0
                                                                 20.0
        3
                 4
                         0.154
                                 40.310078
                                             26.0
                                                    26.0
                                                          26.0
                                                                 26.0
                                                                          C
                                                                                     26.000
        4
                 5
                         0.106
                                 58.914729
                                             30.0
                                                    30.0
                                                          30.0
                                                                 30.0
                                                                          C
                                                                                     30.000
                 std
                             Sx true_mean+ true_mean-
            1.500000
                      1.500000
                                        NaN
                                                    NaN
            3.923752
                      2.711876
                                 -0.928201
                                                -9.3218
            0.577350
                      1.038675
                                  -4.14258
                                              -7.35742
            0.00000
                      0.750000
                                  -10.0893
                                              -12.4107
            0.000000
                      0.750000
                                  -14.0893
                                              -16.4107
        dat440
                    Thickness
                                                       3
                                                                     mean_hardness
            Sample
                                %Reduction
                                              1
                                                  2
                                                           4 scale
        0
                         0.084
                                        NaN
                                                 20
                                                      20
                                                          20
                                                                              19.50
                 5
                                             18
                                                                  C
                 4
                                                                              22.00
        1
                         0.077
                                  8.333333
                                             22
                                                 22
                                                      22
                                                          22
                                                                  C
        2
                 3
                         0.065
                                 22.619048
                                             26
                                                 27
                                                      25
                                                          25
                                                                  C
                                                                              25.75
        3
                 2
                         0.052
                                 38.095238
                                             28
                                                 27
                                                      28
                                                          31
                                                                  C
                                                                              28.50
        4
                 1
                         0.040
                                 52.380952
                                             29
                                                 29
                                                      30
                                                          29
                                                                  C
                                                                              29.25
                 std
                             Sx true_mean+ true_mean-
           1.000000
                      1.000000
                                        NaN
                                                    NaN
                      0.500000
        1
            0.00000
                                   -1.72622
                                              -3.27378
            0.957427
                      0.978714
                                   -4.73538
                                              -7.76462
           1.732051
                      1.366025
                                   -6.88599
                                               -11.114
           0.500000
                      0.750000
                                   -8.58933
                                              -10.9107
        dat455
            Sample
                    Thickness
                                %Reduction
                                              1
                                                  2
                                                       3
                                                           4 scale
                                                                     mean hardness \
        0
                                                          31
                 1
                         0.080
                                        NaN
                                             32
                                                 32
                                                      33
                                                                  C
                                                                              32.00
        1
                 2
                         0.072
                                      34.00
                                             32
                                                      33
                                                                  C
                                                 32
                                                          34
                                                                              32.75
        2
                 3
                         0.065
                                      18.75
                                             35
                                                 34
                                                      35
                                                          35
                                                                  C
                                                                              34.75
        3
                 4
                         0.057
                                      28.75
                                             32
                                                 33
                                                      33
                                                                  C
                                                                              32.50
                                                          32
        4
                 5
                         0.043
                                      46.25
                                             32
                                                 33
                                                      34
                                                          32
                                                                  C
                                                                              32.75
```

```
In [9]: path = '~/Documents/ME365/Lab4/'
files = ['Lab4_42064_stat.xlsx','Lab4_440AG4_stat.xlsx','Lab4_Custom_455G4_sta
for df,fileName in zip(dfs.keys(),files):
    dfs[df].to_excel(path + fileName)
```