SAFETY ZONE LEADER & SUB LEADER

ZONE	SECTION	LOCATION	LEADER	SUB LEADER
Zone 1 (HMA)	ADMS1	B1	HISHAM	NUR AIN
	ADMS2	B6		ZABRI
Zone 2a (DC)	DCS1	B1	AMMAR	SAHADOT
	DCS2	B1		EARMY
	DCS4	B1		CC LEONG (CHONG)
	DCS5	B1		HISAM
Zone 2b (DC)	DCS6	B1	VANESSA	FAIZAL
	DCS7	B1		CK LEONG (KIEN)
	DCS8	B2		KAMARUDIN
	DCS9	B2		AL-AMIN
Zone 2c (DC mould maint.)	DCS3	B1	HALIM	UBAI
	DCS10	B6		RAHMAT
Zone 3a (FIN robot)	FINS1	B3	ZAHIN	HARINAN
	FINS2	B3		RUSTAN
Zone 3b (FIN line)	FINS4	B3	ATIRAH	SALAM
	FINS5	B3		NOORANIEDA
	FINS6	B2		NIZAM

ZONE	SECTION	LOCATION	LEADER	SUB LEADER
Zone 4a (CNC F2)	CNCS1	B3	HAIQAL	CW CHAN
	CNCS2	B3		AIMAN
Zone 4b (CNC)	CNCS3	B3	FAKRUL	RAUF
	CNCS4	B3		CY HOW
	CNCS5	B3		FAIZAL
Zone 4c (CNC Tooling)	CNCS6	B3	NORYZANA	NAZEEM
	CNCS7	B3		SHARIZAN
Zone 4d (CNC B6)	CNCS9	B6	SAFINA	CK LEONG (KEONG)
	CNCS10	B6		ZAMRI
	CNCS11	B6		FAIEZ
Zone 5 (QA)	QAS1	B3	SUMAIYAH	FAIRUS
	QAS2	B3		LYNN
	QAS3	B3		SHEDDY
	QAS4	B3		ATHIRAH
Zone 6 (SPL)	SPLS1	B3 & OFFICE	HASROL	ANIS SOFIA
	SPLS2	WAREHOUSE	MC FOO	ASRI
Zone 6 (LEAN)	LEANS1	B6	SITI HAJAR	SANDY

Group Auditors:

Group -1 : Azlan (AZ) & Akmal (AL) & Aldin (ALD)=> Depts (DC / LEAN)

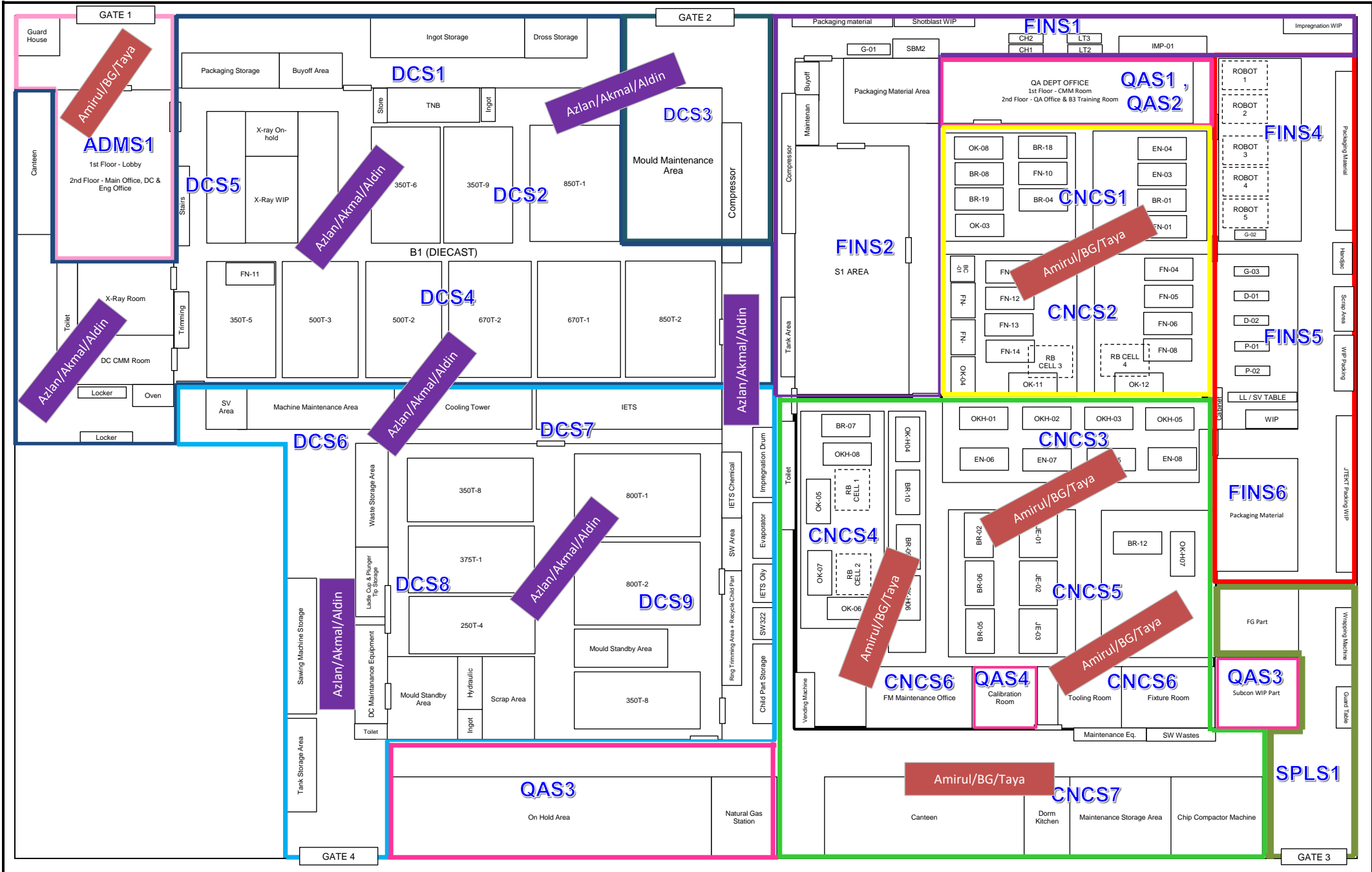**Group -2 : Amirul (AH) & BG (BG) & Taya (TP) => Depts (HMA / CNC)**

Group -3 : Uzai (UZ) & Terry (TR) & Amira (AM) => Depts (FIN / QA / SPL)

Created dated: 22/Aug/2023

Updated Date: 04/Aug/2025

(Rev:9)

B1, B2,B3 SAFETY LAYOUT PLAN

GATE 1

Guard House

Amirul/BG/Taya

ADMS1
1st Floor - Lobby
2nd Floor - Main Office, DC & Eng Office

Canteen

Packaging Storage

Buyoff Area

Ingot Storage

Dross Storage

GATE 2

Packaging material

Shotblast WIP

Impregnation WIP

FINS1

CH2 | CH1 | LT3 | LT2

G-01 | SBM2 | IMP-01

DCS1

Store | TNB | Ingot

Azlan/Akmal/Aldin

DCS3

QA DEPT OFFICE
1st Floor - CMM Room
2nd Floor - QA Office & B3 Training Room

QAS1, QAS2

ROBOT 1

ROBOT 2

FINS4

DCS5

Azlan/Akmal/Aldin

X-ray On-hold

X-Ray WIP

350T-6

350T-9

DCS2

850T-1

Mould Maintenance Area

Packaging Material Area

Buyoff

Maintenan

Compressor

OK-08 | BR-18 | EN-04

BR-08 | FN-10 | EN-03

BR-19 | BR-04 | BR-01

CNCS1

OK-03 | EN-01

ROBOT 3

ROBOT 4

ROBOT 5

G-02

Stairs

Trimming

Toilet

X-Ray Room

DC CMM Room

FN-11

350T-5 | 500T-3 | 500T-2 | 670T-2 | 670T-1 | 850T-2

B1 (DIECAST)

DCS4

FINS2
S1 AREA

Compressor

Tank Area

BC-01 | FN- | FN-04

FN- | FN-12 | FN-05

FN- | FN-13 | FN-06

CNCS2

FN-14 | RB CELL 3 | RB CELL 4 | FN-08

OK-04 | OK-11 | OK-12

Amirul/BG/Taya

Packaging Material

Handjac

Scrap Area

WIP Packing

G-03 | D-01 | D-02 | P-01 | P-02

FINS5

LL / SV TABLE

Azlan/Akmal/Aldin

Locker

Oven

SV Area

Machine Maintenance Area

Cooling Tower

IETS

Azlan/Akmal/Aldin

DCS7

Azlan/Akmal/Aldin

Locker

DCS6

Impregnation Drum

IETS Chemical

Toilet

BR-07 | OK-H04 | OKH-01 | OKH-02 | OKH-03 | OKH-05

OKH-08 | EN-06 | EN-07 | EN-08

CNCS3

WIP

Cabinet

JTEKT Packing WIP

Waste Storage Area

Ladle Cup & Plunger Tip Storage

350T-8

375T-1

800T-1

800T-2

DCS8

Azlan/Akmal/Aldin

DCS9

SW Area

Evaporator

IETS Oily

Ring Trimming Area + Recycle Child Part

SW322

Child Part Storage

OK-05

RB CELL 1

BR-10

BR-08

CNCS4

OK-07

RB CELL 2

OK-06

OK-H06

Amirul/BG/Taya

BR-02

BR-06

BR-05

JE-01

JE-02

JE-03

CNCS5

BR-12

OK-H07

Amirul/BG/Taya

FINS6
Packaging Material

Sawing Machine Storage

DC Maintenance Equipment

Hydraulic

Ingot

Scrap Area

Mould Standby Area

250T-4

Mould Standby Area

350T-8

Mould Standby Area

Toilet

Vending Machine

CNCS6
FM Maintenance Office

QAS4
Calibration Room

CNCS6
Tooling Room

Fixture Room

FG Part

QAS3
Subcon WIP Part

Wrapping Machine

Guard Table

Maintenance Eq. | SW Wastes

Tank Storage Area

GATE 4

QAS3
On Hold Area

Natural Gas Station

Amirul/BG/Taya

CNCS7

Canteen

Dorm Kitchen

Maintenance Storage Area

Chip Compactor Machine

SPLS1

GATE 3

B6 SAFETY LAYOUT PLAN

GATE 6

Water hydrant room

Amirul/BG/Taya

ADMS2

Scrap material area

CANOPY 2

Amirul/BG/Taya

CNCS9

CANOPY 1 - Store incoming child part area

GATE 5

SPLS1

Uzai/Terry/Amira

CANTEEN

CNCS9

Amirul/BG/Taya

| FN-02 | BR-17 |

CNC2 Area

| Ok-14 | FN-18 | BR-13 |

| BR-11 | | |

| | OK-02 | LINE JI-01 |

| BR-14 | | |

| Ok-10 | LINE JI-02 | Ok-01 |

CNC Drill M/C

Stairs to 2nd floor

Uzai/Terry/Amira

SPLS1,

1st Floor SPL Office

LEANS1

2nd Floor : LEAN Office

Azlan/Akmal/Aldin

CNC2 Incoming part storage

Amirul/BG/Taya

CNCS11

LEANS1

LEAN Workshop

LEANS1

Azlan/Akmal/Aldin

LEAN Workshop

Uzai/Terry/Amira

Male Surau

Toilet

Toilet

CNC2 Incoming part storage

SPLS2

Uzai/Terry/Amira

CANOPY 3 - FG Transit Area

SPLS2

FG WAREHOUSE

CNCS10

| BR-16 | FN-09 |

CNC2 Area

| BR-15 | FN-03 |

| BR-03 | FN-07 |

Amirul/BG/Taya

Packing area

Forklift Parking

Water Pump Room

Scheduled Wastes Storage Area

Uzai/Terry/Amira

SPLS2

Empty Stocky Storage Area

Cutting Machine

CNCS10

Packaging Area

Packing area