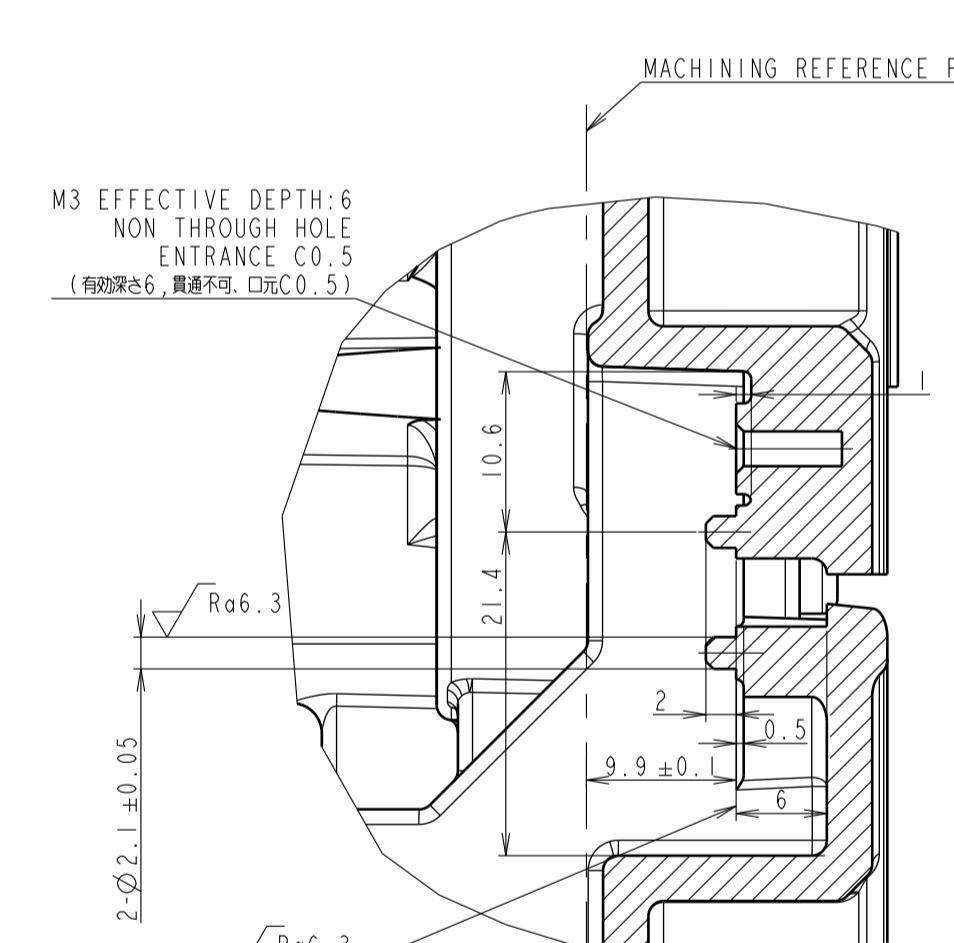
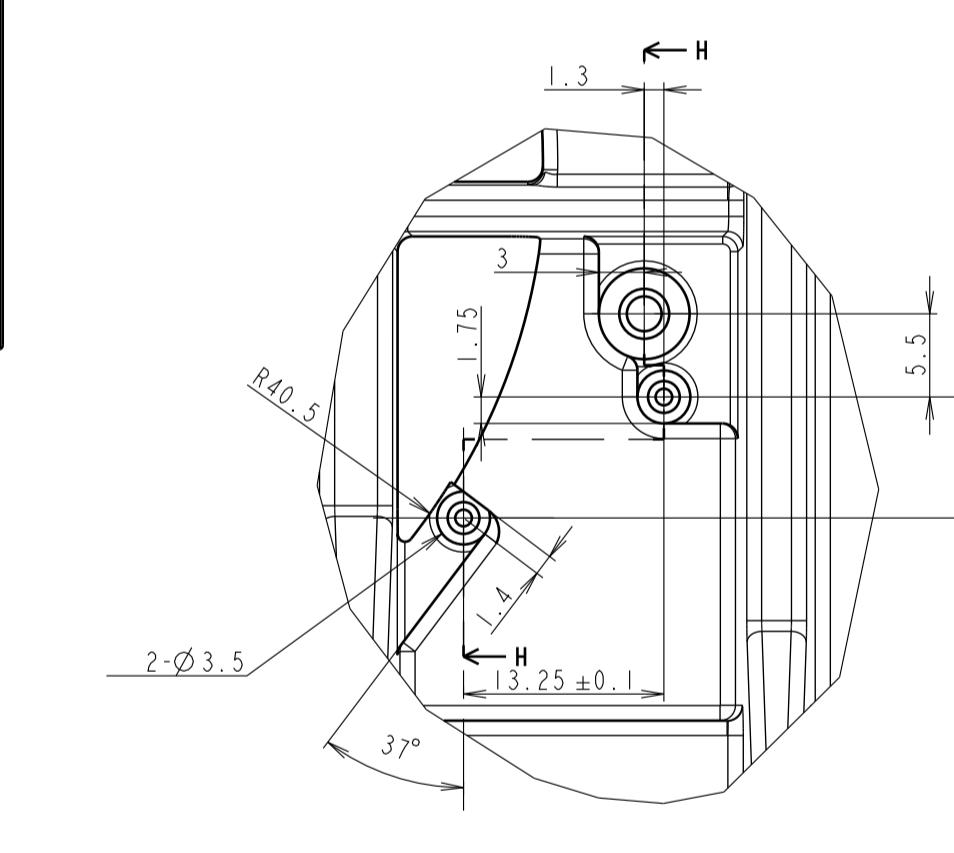
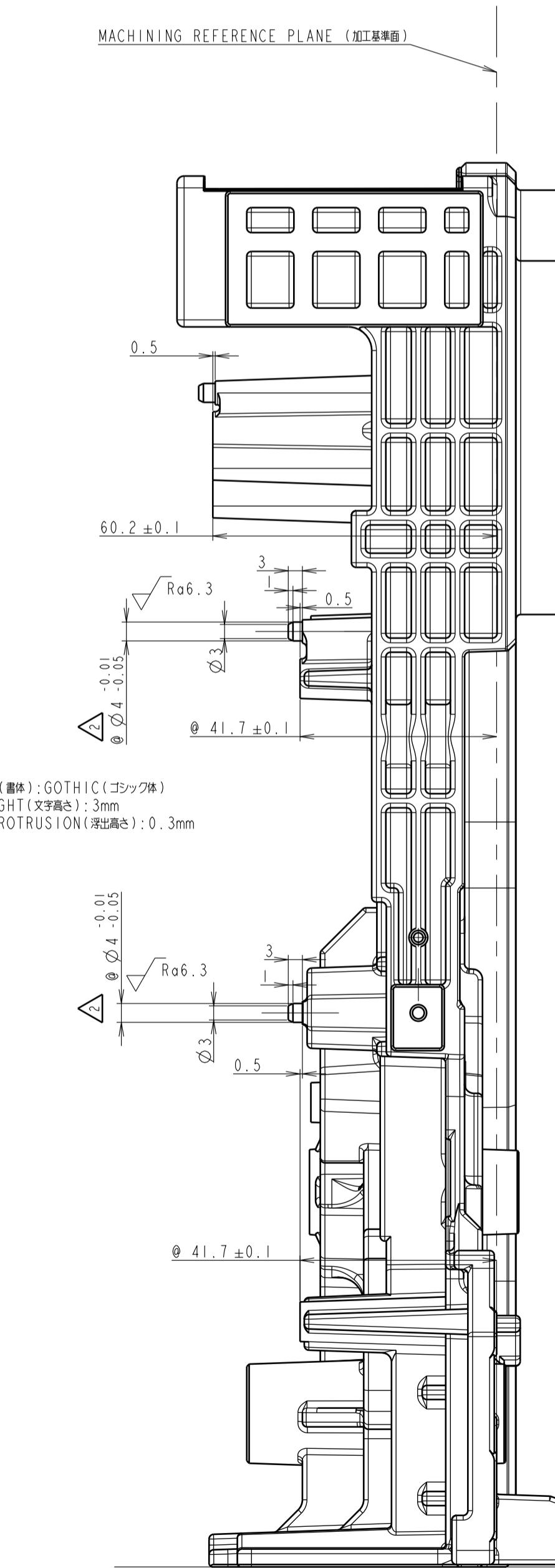
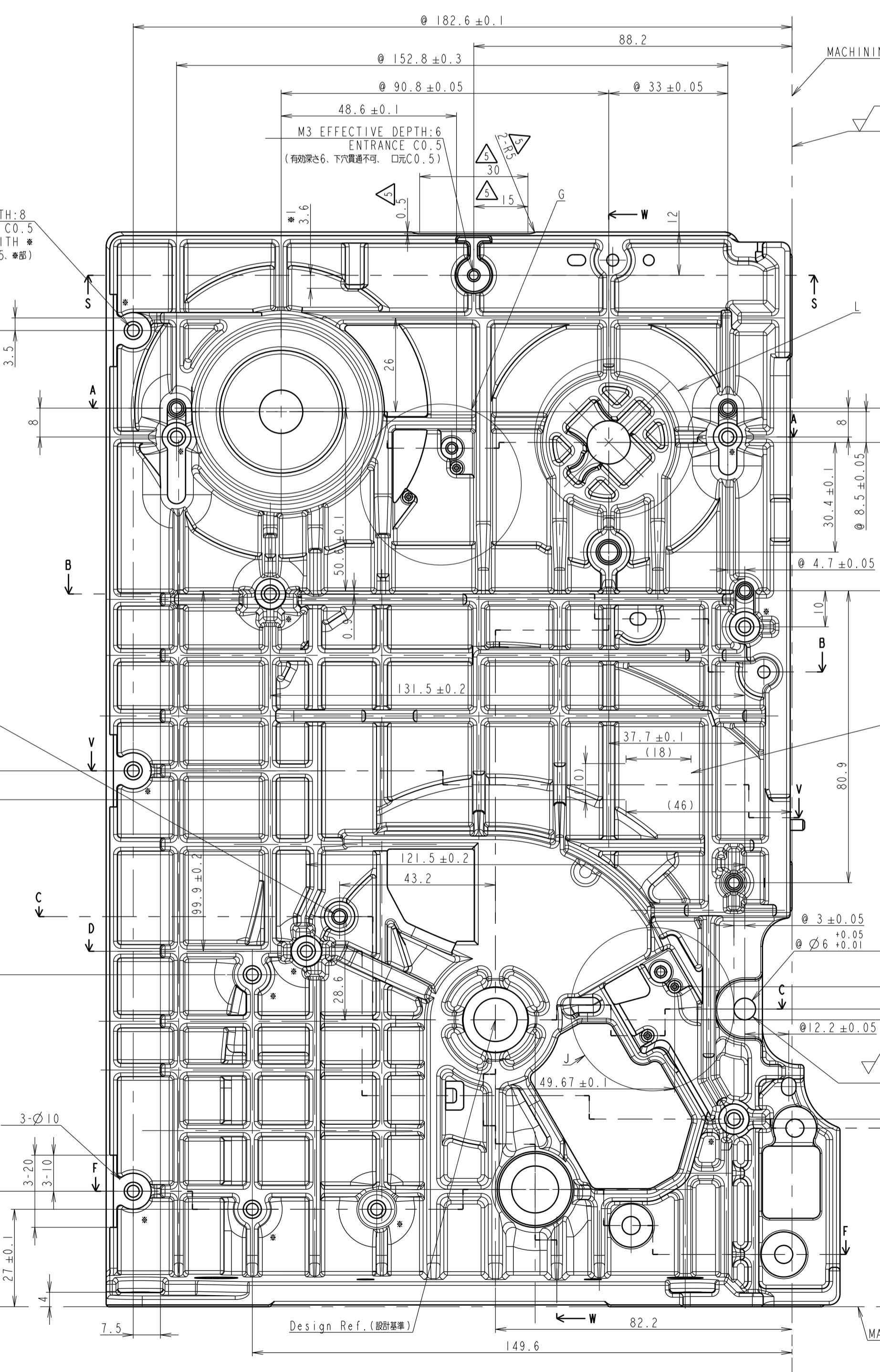
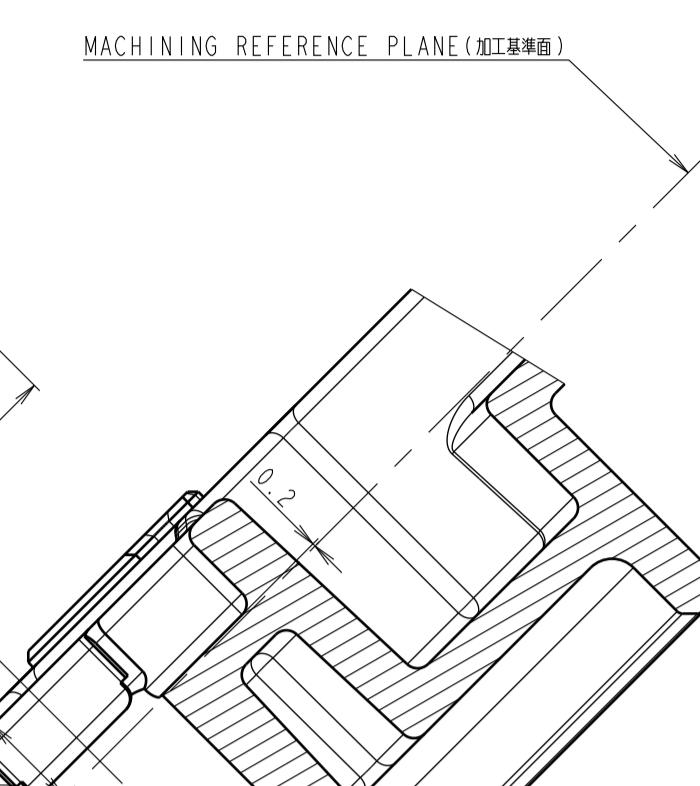
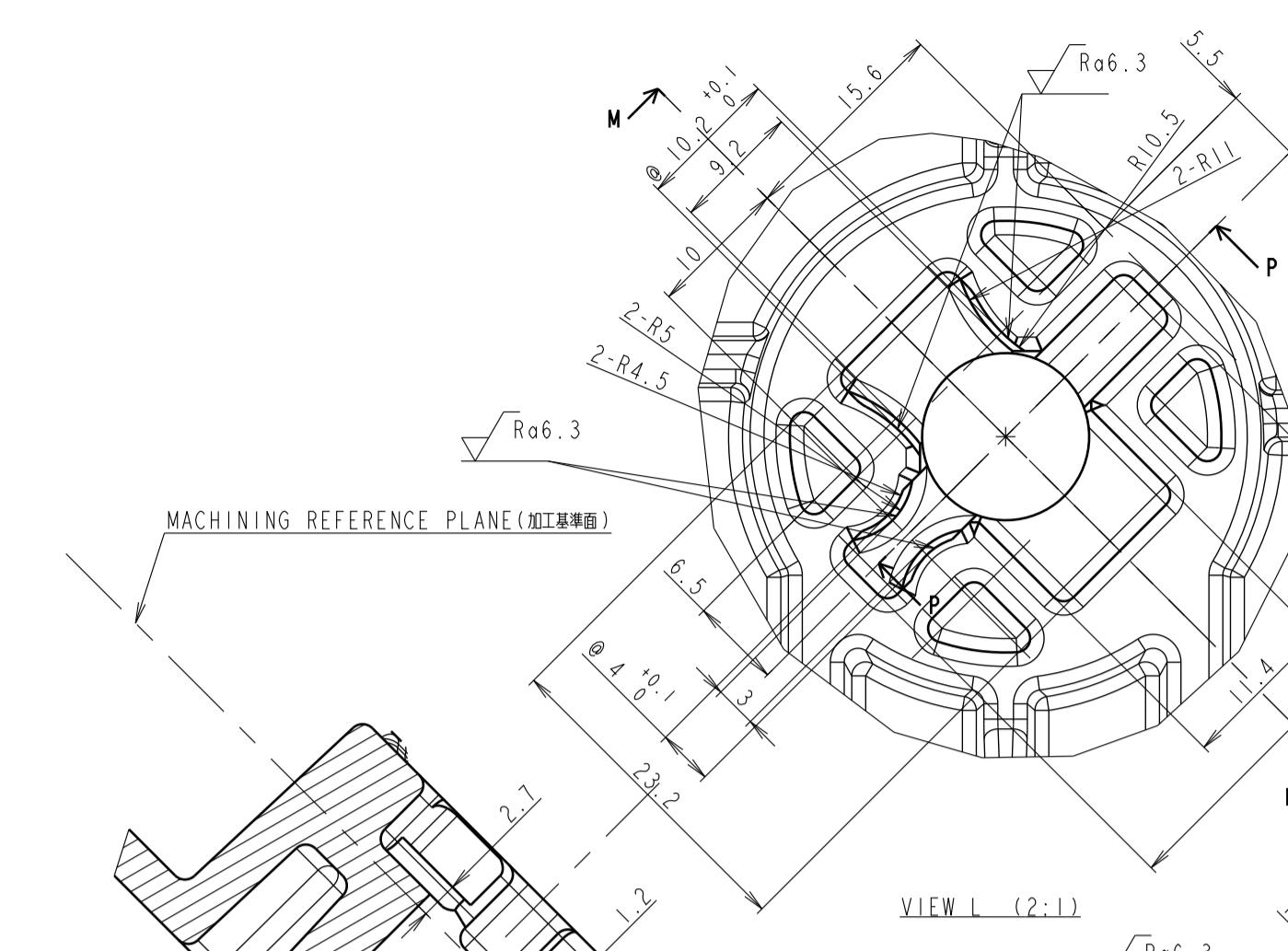
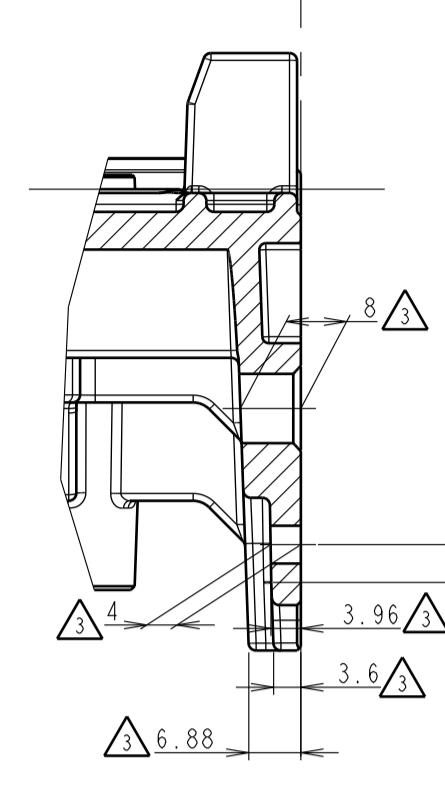
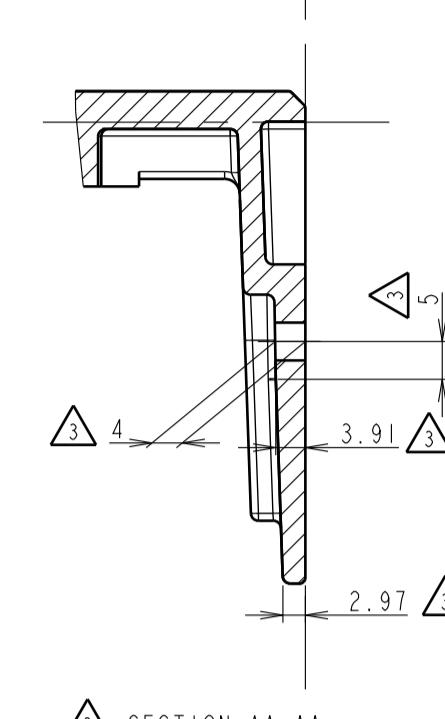
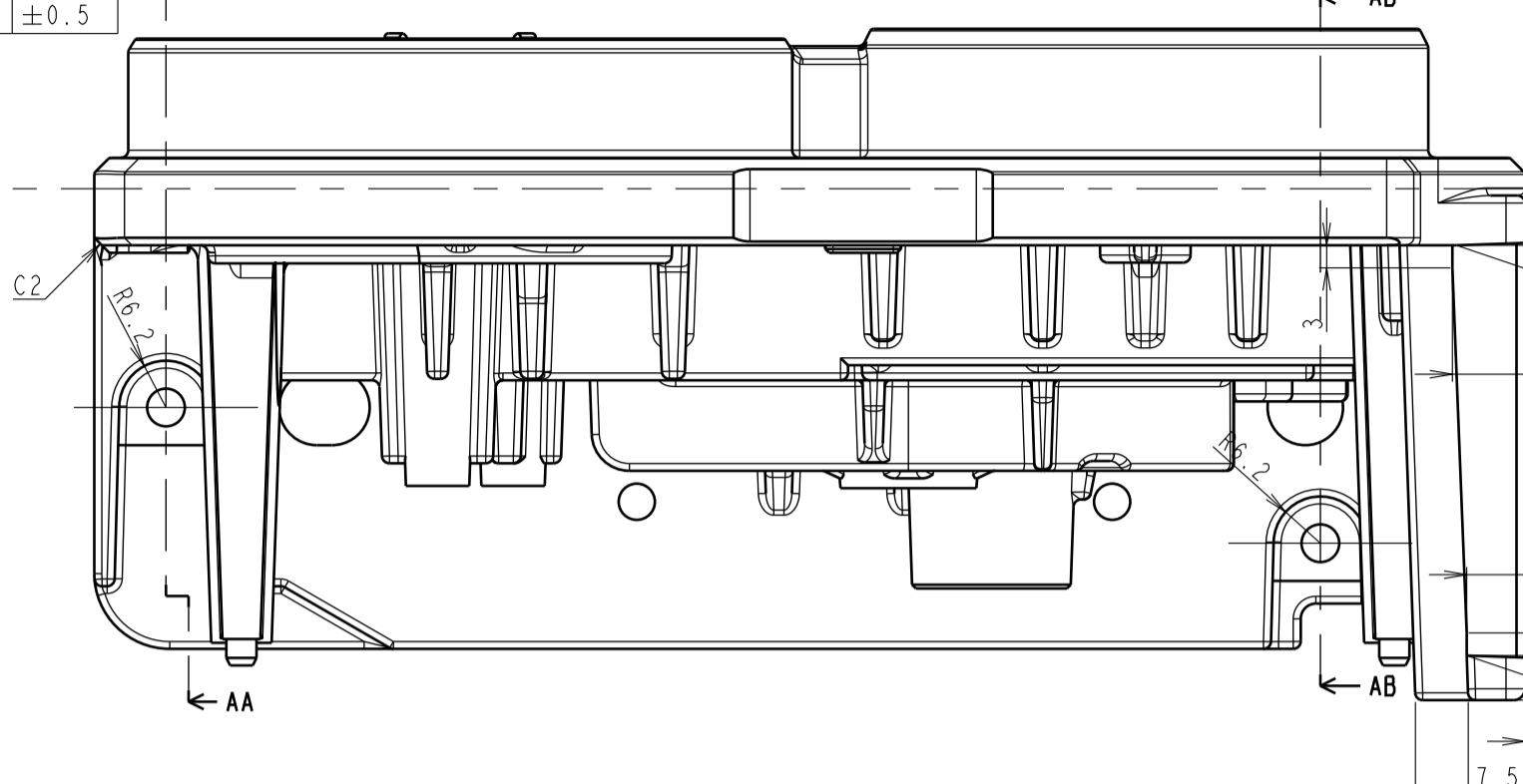


general dimension tolerance (material of aluminum Die Casting) 普通寸法許容差 (アルミダイカスト素材)		general dimension tolerance (shave) 普通寸法許容差 (削り加工)				
		More than(～をこえ), or less(以下)		Warp limit (反り限度)		
More than(～をこえ), or less(以下)		15 or less	±0.2	6 or less	±0.1	-
More than 15	30 or less	±0.25	More than 6	30 or less	±0.2	±0.1
More than 30	50 or less	±0.3	More than 30	120 or less	±0.3	±0.2
More than 50	70 or less	±0.35	More than 120	400 or less	±0.5	±0.3
More than 70	100 or less	±0.4	More than 400	1000 or less	±0.8	±0.5
More than 100	160 or less	±0.45				

|

7

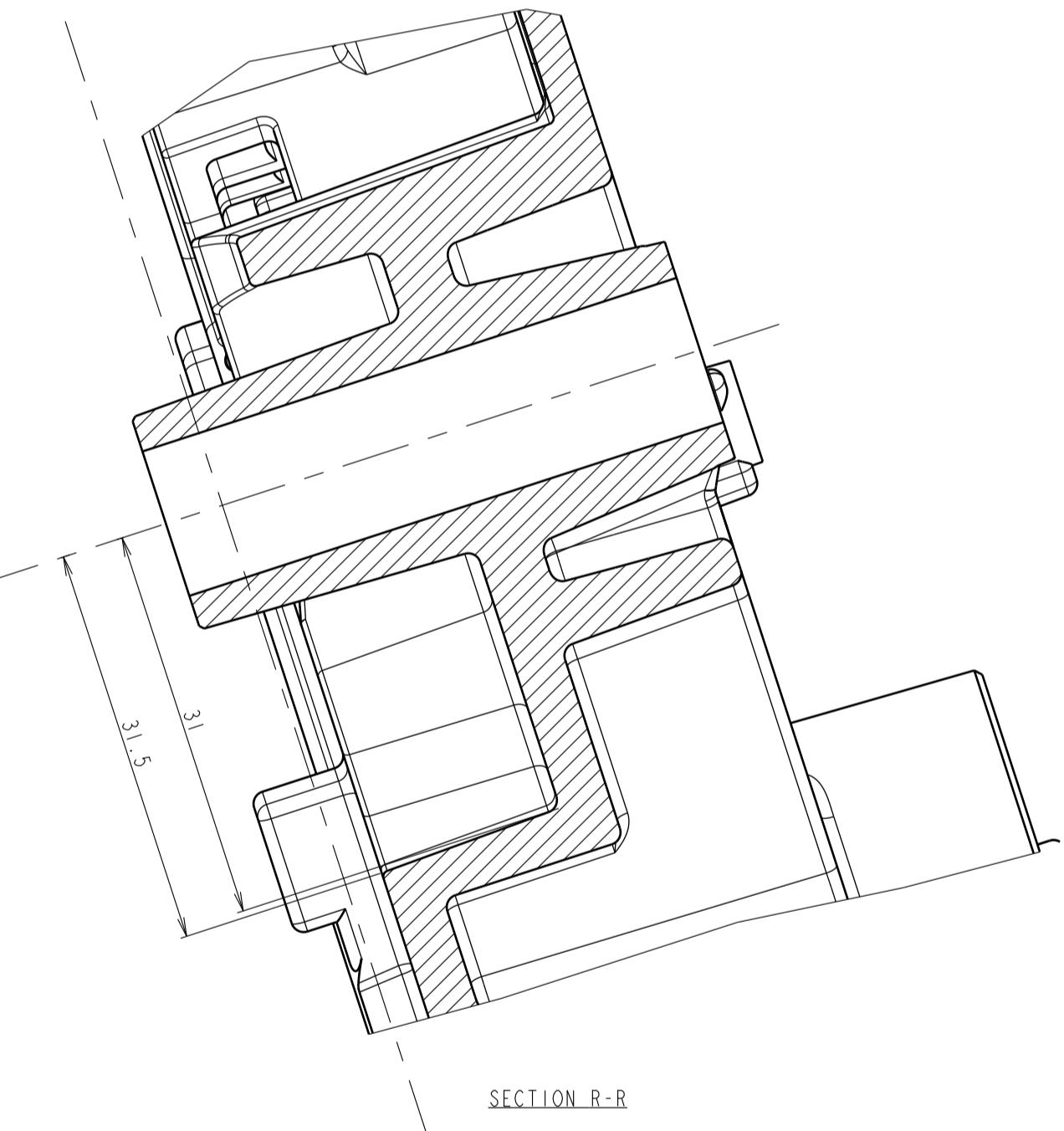
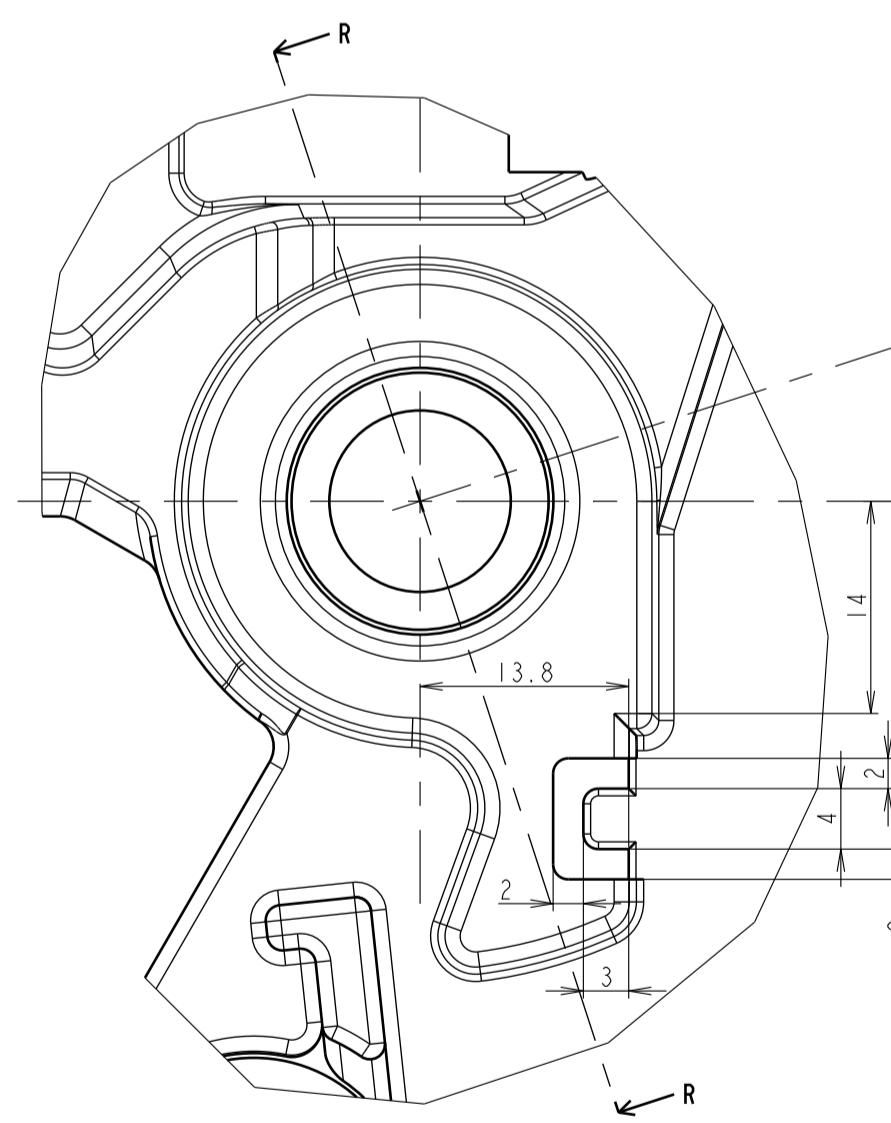
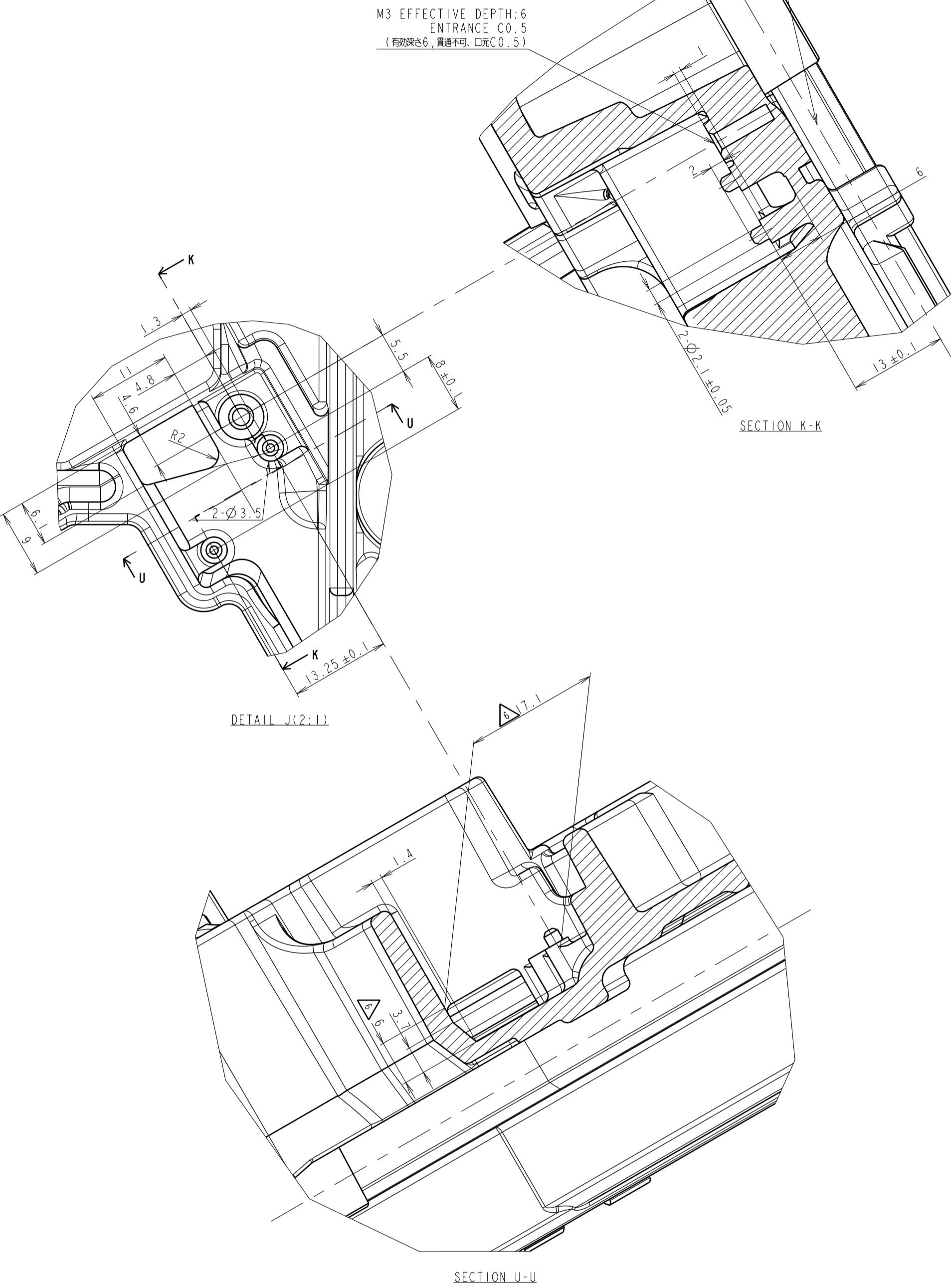
12



								SATO STANDARD		SIS-001 環境管理基準を厳守の事。				
										SIS-001 of the environmental standards must be observed				
	5 ²	CHANGE SHAPE		RV42539	Y.KAKU 2023/08/31	H.KOKU 2023/08/31	T.KATA 2023/08/30	承認 APPRO.	Y.KAKU 2024/08/21	検図 CHECK	H.KOKU 2024/08/20	発行者 DSGN.	M.HAYA 2024/08/20	
	6 ⁴	ADDITION OF SECONDARY PROCESSING AND DIMENSION CHANGE		RV43580	Y.KAKU 2024/04/10	H.KOKU 2024/04/10	M.HAYA 2024/04/10							
	7 ²	SUPPLIER REQUEST AND FOLLOW ACTUAL PART		RV43455	Y.KAKU 2024/08/21	H.KOKU 2024/08/20	M.HAYA 2024/08/20	共通部品コード PARTS.NO.	P68556005	2 3 5 6	シリーズ番号 SERIES CODE	F00		
		NEWLY ISSUED DRAWING		RV42235	Y.KAKU 2023/07/10	H.KOKU 2023/07/10	M.HAYA 2023/07/10							
記事 SYM	変更内容 REVISIONS			NV, RV-No	承認 APPRO.	検図 CHECK	検図 CHECK	担当 REV.BY						
	UNIT mm	外観基準 VISUAL REFERENCE		2nd visual part										
尺度 SCALE	1:1	材質 MATL	ADC12	規格 STD	---	処理 FINISH	cf. Note							

general dimension tolerance (material of aluminum Die Casting) 普通寸法許容差 (アルミダイカスト素材)		general dimension tolerance (shave) 普通寸法許容差 (削り加工)				
		More than(~をえ), or less(以下)		Warp limit (反り限度)		
More than(~をえ), or less(以下)		15 or less	±0.2	6 or less	±0.1	-
More than 15	30 or less	±0.25	More than 6 30 or less	±0.2	±0.1	
More than 30	50 or less	±0.3	More than 30 120 or less	±0.3	±0.2	
More than 50	70 or less	±0.35	More than 120 400 or less	±0.5	±0.3	
More than 70	100 or less	±0.4	More than 400 1000 or less	±0.8	±0.5	
More than 100	160 or less	±0.45				
More than 160	220 or less	±0.55				
More than 220	630 or less	±0.6				
More than 630	1000 or less	±0.7				

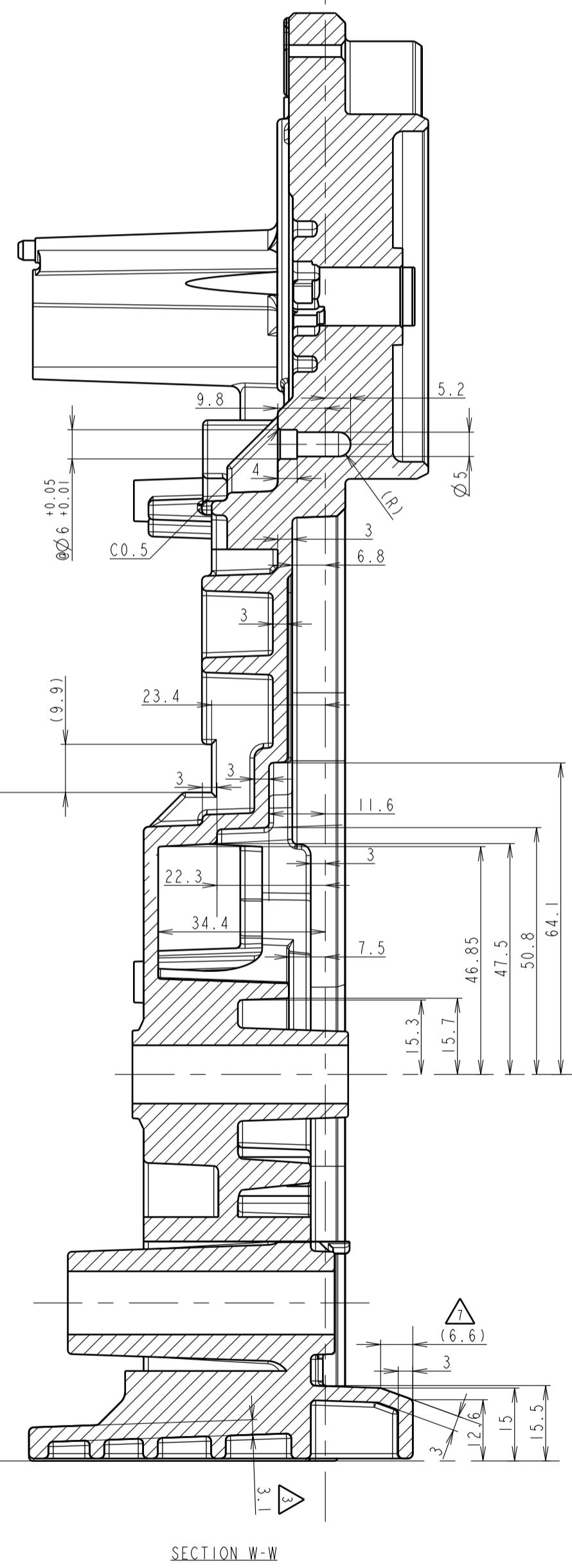
MACHINING REFERENCE PLANE (加工基準面)



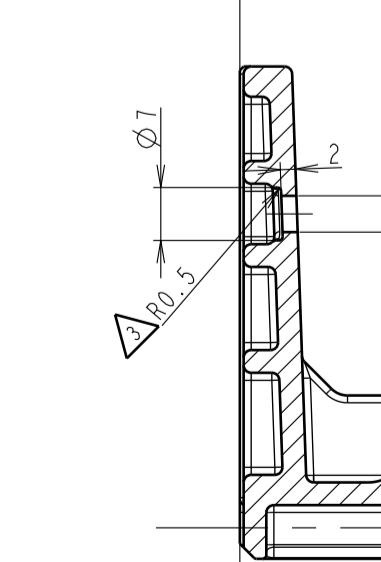
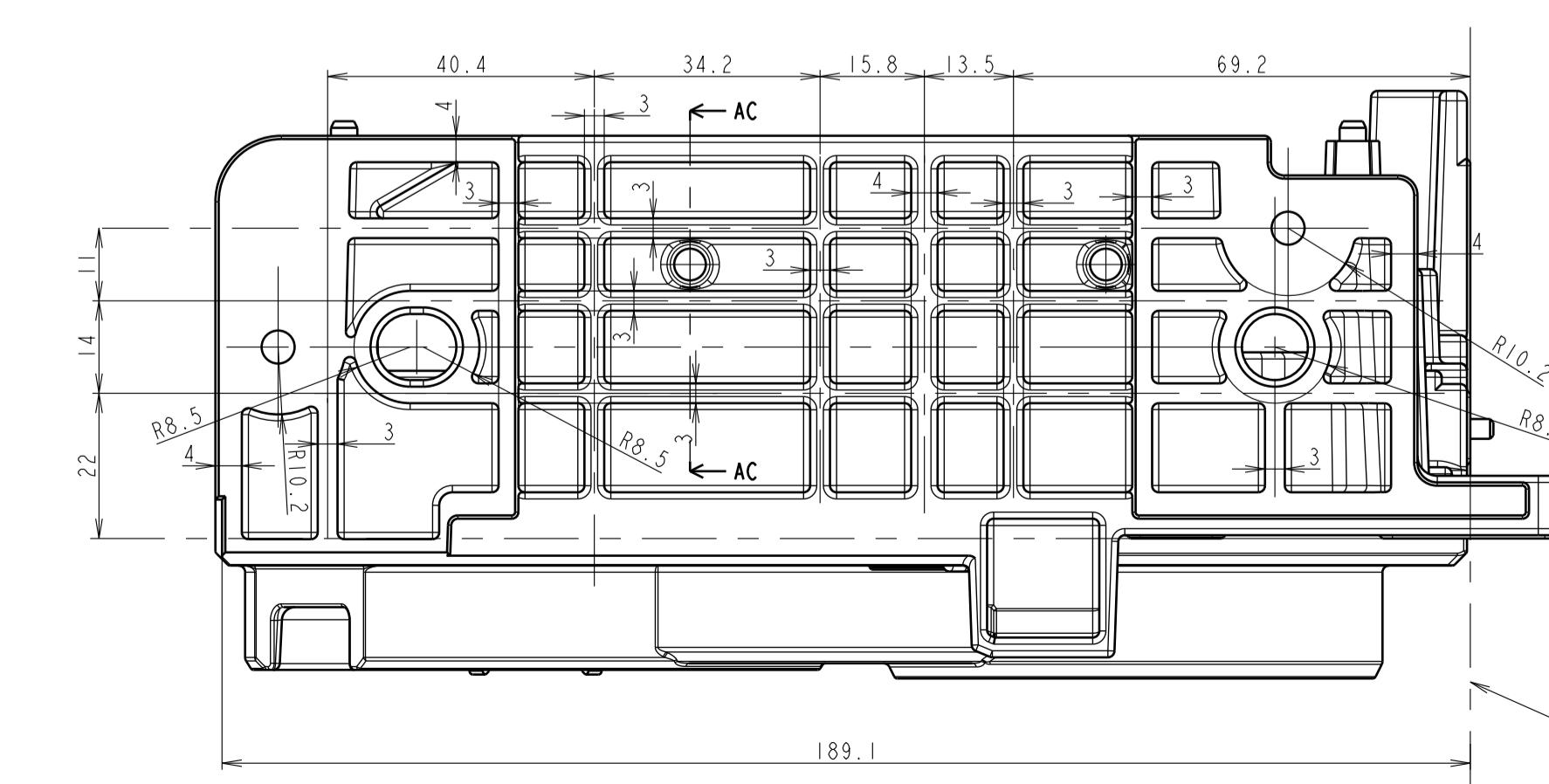
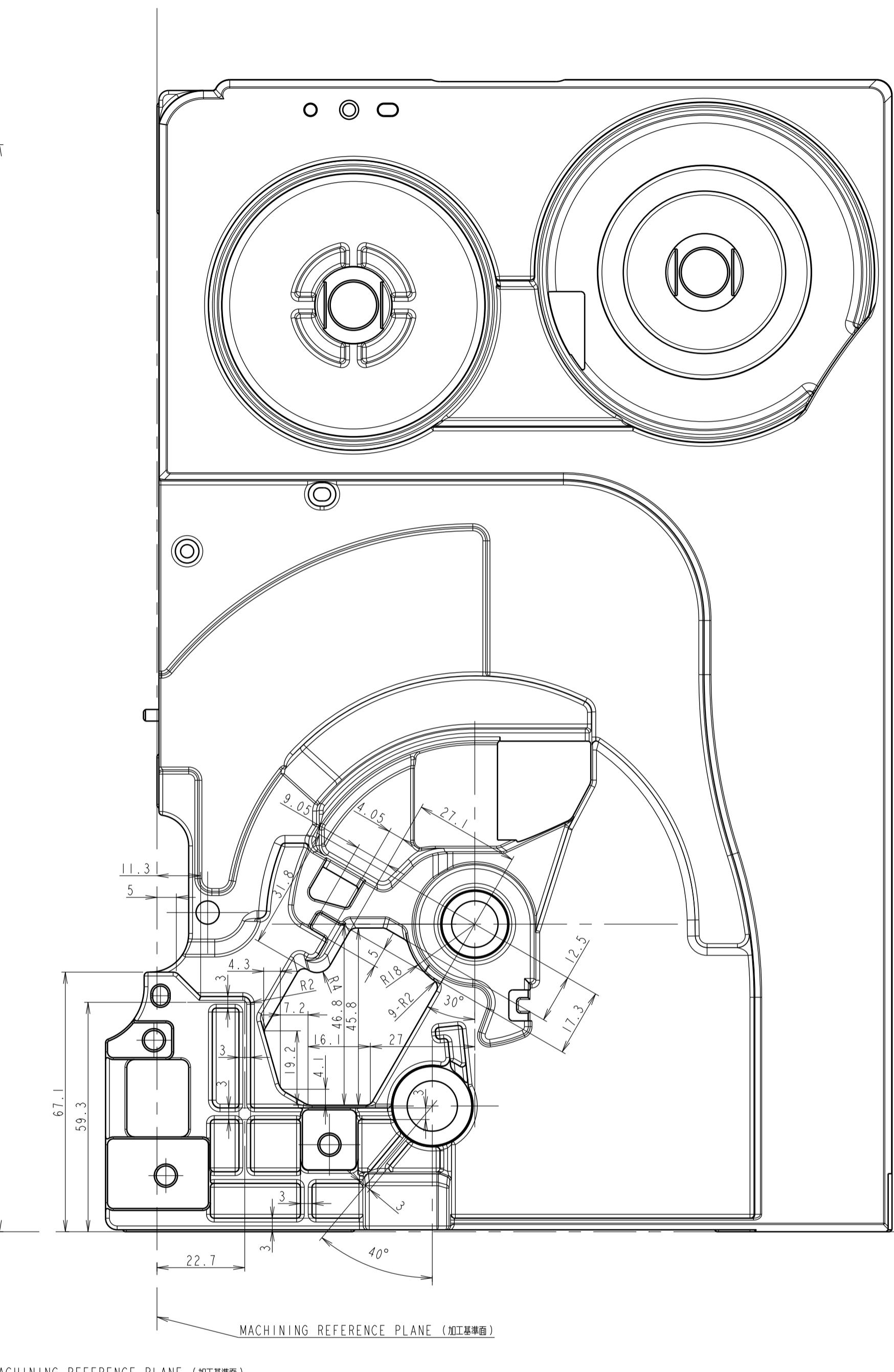
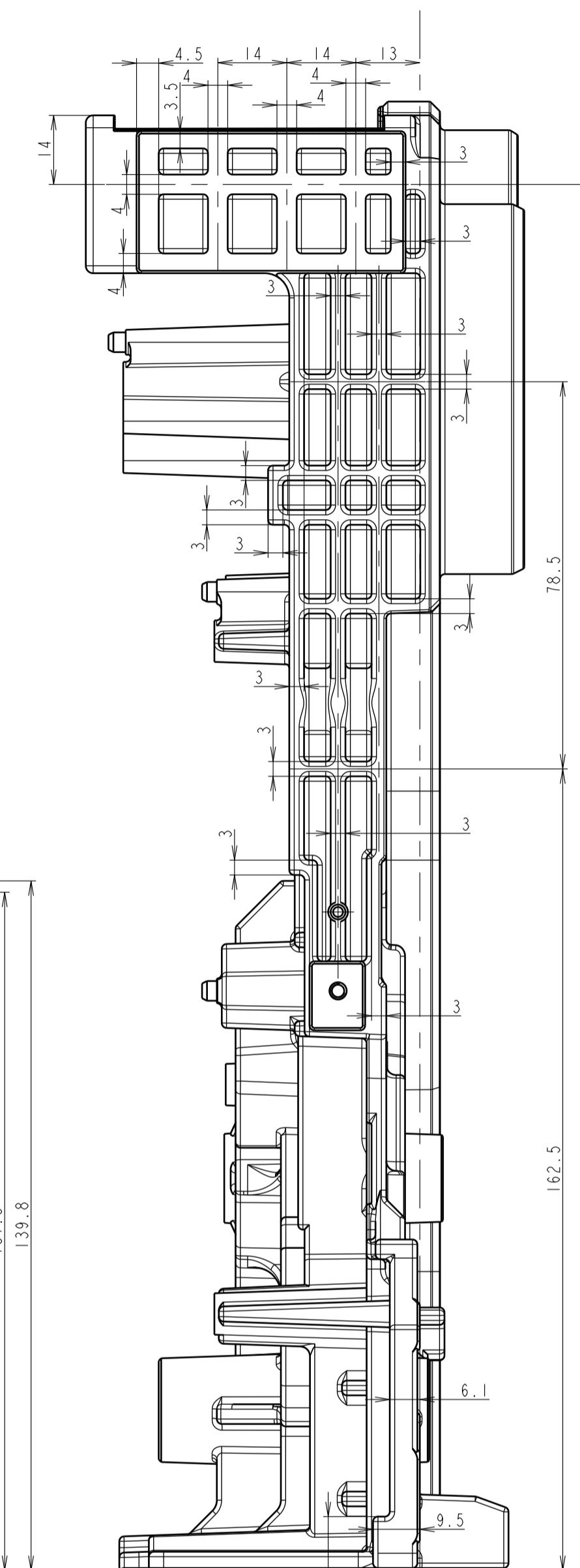
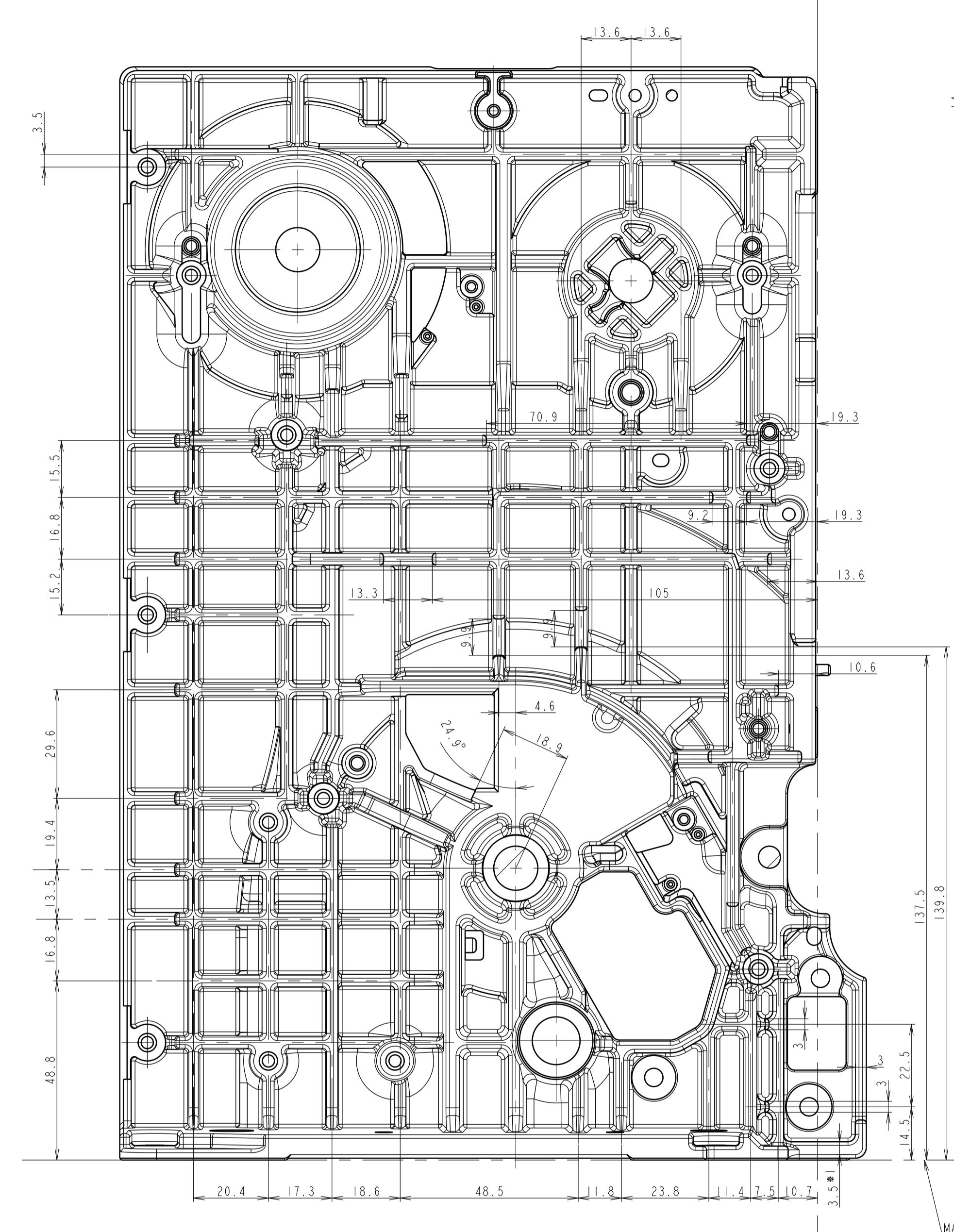
		RECEIVED		OFFICIAL					
		23/Aug/2024 Shaiful		23/Aug/2024 SMM ENGINEERING					
				(SHEET 4/7)					
		SATO STANDARD		SIS-001 環境管理基準を厳守の事。 SIS-001 of the environmental standards must be observed.					
5 ² CHANGE SHAPE		RV42539	Y.KAKU H.KOKU 2023/08/31 2023/08/31	T.KATA 2023/08/30	承認 APPRO				
6 ⁴ ADDITION OF SECONDARY PROCESSING AND DIMENSION CHANGE		RV43580	Y.KAKU H.KOKU 2024/04/10 2024/04/10	M.HAYA 2024/04/10	Y.KAKU 檢図 CHECK				
7 ¹ SUPPLIER REQUEST AND FOLLOW ACTUAL PART		RV43455	Y.KAKU H.KOKU 2024/08/21 2024/08/20	M.HAYA 2024/08/20	検図 CHECK				
△ NEWLY ISSUED DRAWING		RV42235	Y.KAKU H.KOKU 2023/07/11 2023/07/10	M.HAYA 2023/07/10	発行者 DSGN.				
記事 SYM	変更内容 REVISIONS		NV, RV-No	承認 APPRO.	検図 CHECK				
				担当 REV.BY					
UNIT mm		外観基準 VISUAL REFERENCE		2nd visual part					
尺度 SCALE	1:1		材質 MATERIAL	ADCl2	規格 STD	---	処理 FINISH	cf. Note	
質量 WEIGHT	1611 (g)		CONFIDENTIAL		UL 材料証明 UL MATERIAL CERTIFICATE		Not Necessary: x	A	

Special Acceptance Dimension 特採寸法

MACHINING REFERENCE PLANE(加工基準面)



SECTION W-1



 SECTION 3

						SATO STANDARD		SIS-001 環境管理基準を厳守のこと。					
								SIS-001 of the environmental standards must be observed.					
△ 5 2	CHANGE SHAPE		RV42539	Y. KAKU	H. KOKU	T. KATA		承認者 APPRO.	Y. KAKU	検査者 CHECK	H. KOKU	発行者 DSGN.	M. HAYA
	ADDITION OF SECONDARY PROCESSING AND DIMENSION CHANGE		RV43580	Y. KAKU	H. KOKU	M. HAYA							
△ 6 3	SUPPLIER REQUEST AND FOLLOW ACTUAL PART		RV43455	Y. KAKU	H. KOKU	M. HAYA		2024/08/21	2024/08/20	2024/08/20	2024/08/20	2024/08/20	
	NEWLY ISSUED DRAWING		RV42235	Y. KAKU	H. KOKU	M. HAYA		2023/07/11	2023/07/10	2023/07/10	2023/07/10	2023/07/10	
記事 SYM	変更内容 REVISIONS		NV, RV-No	承認 APPRO.	検査 CHECK	検査 CHECK	担当 REV.BY						
UNIT mm	外観基準 VISUAL REFERENCE		2nd visual part										
	尺度 SCALE	1:1	材質 MATEL	ADC12	規格 STD	---	処理 FINISH	c.f. Note					
質量 WEIGHT	1611 (g)		CONFIDENTIAL		UL MATERIAL CERTIFICATE		Not Necessary: x		A				

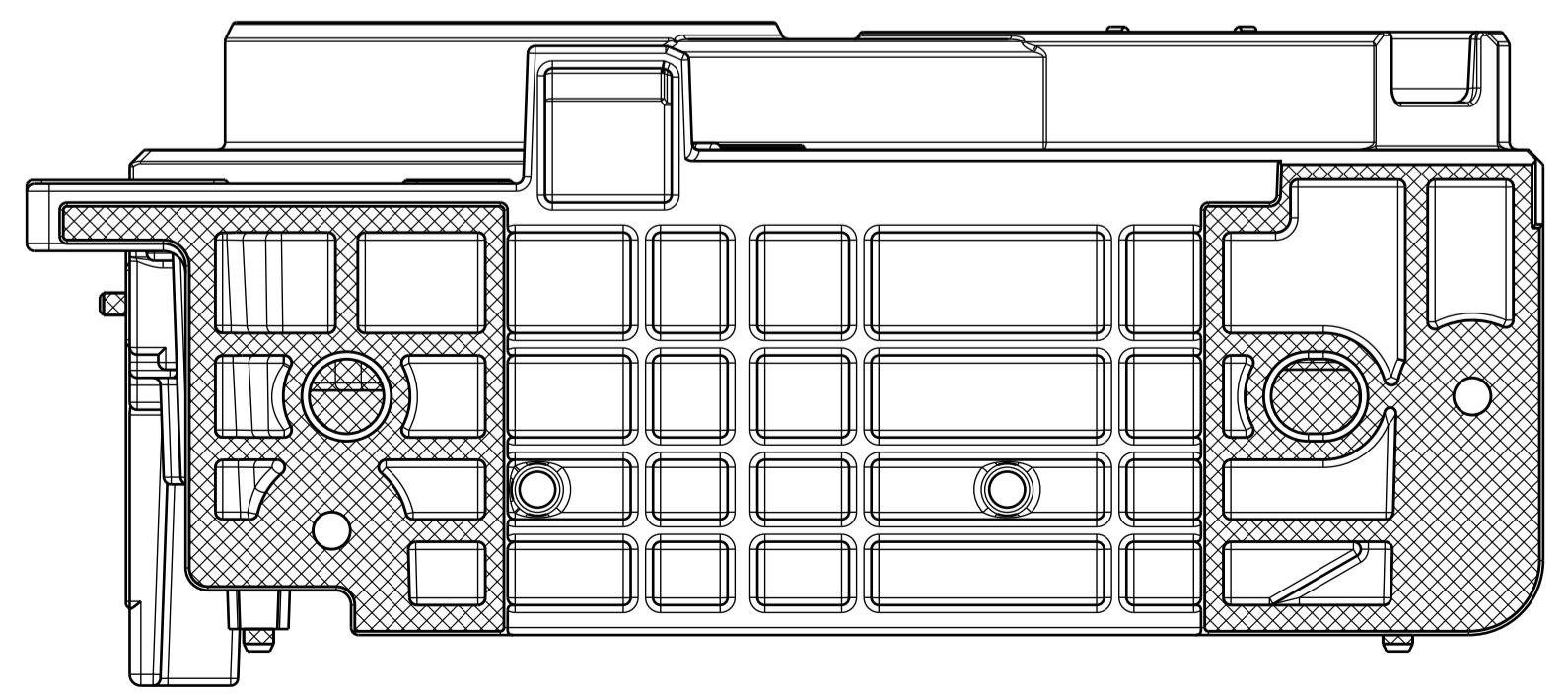
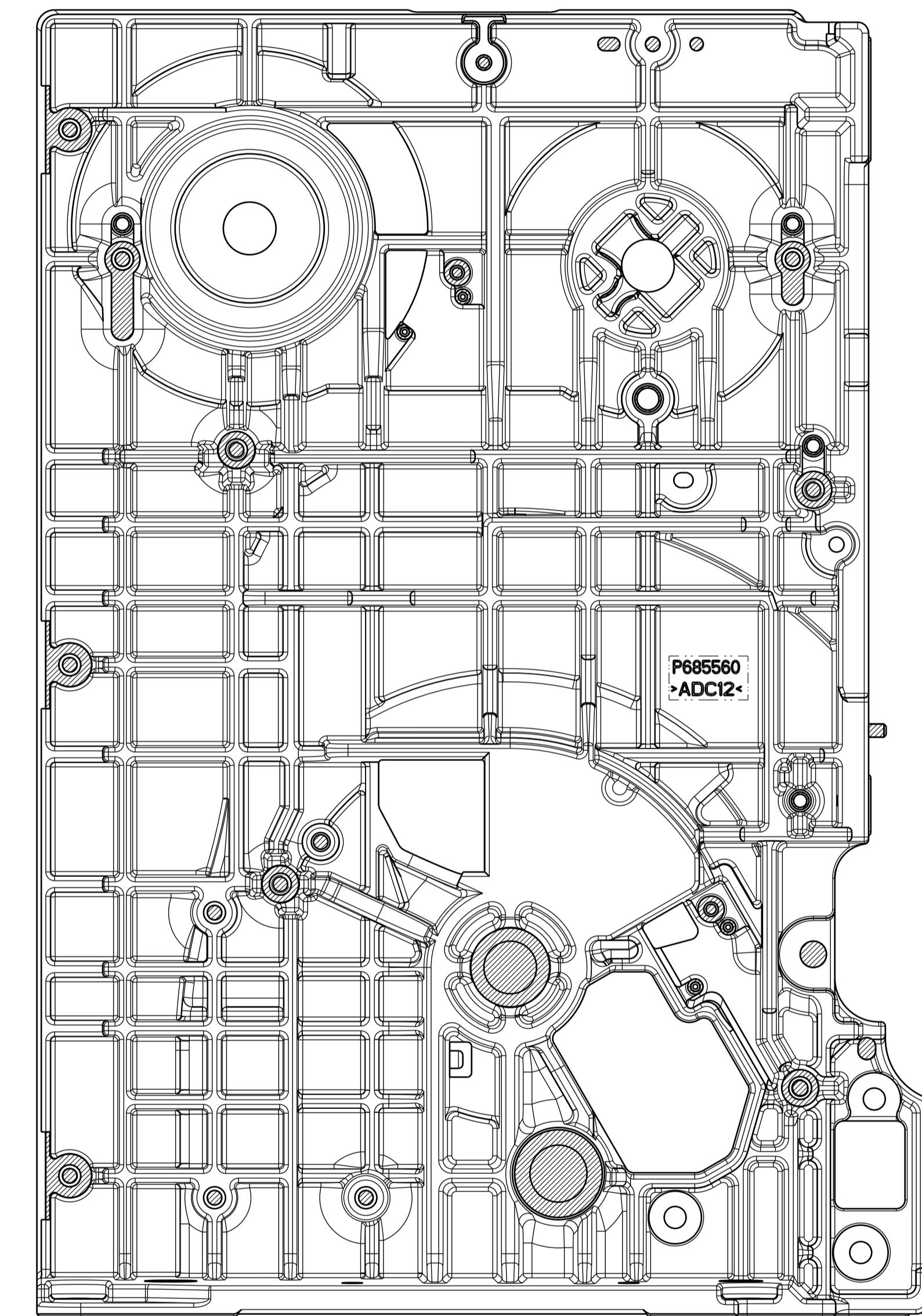
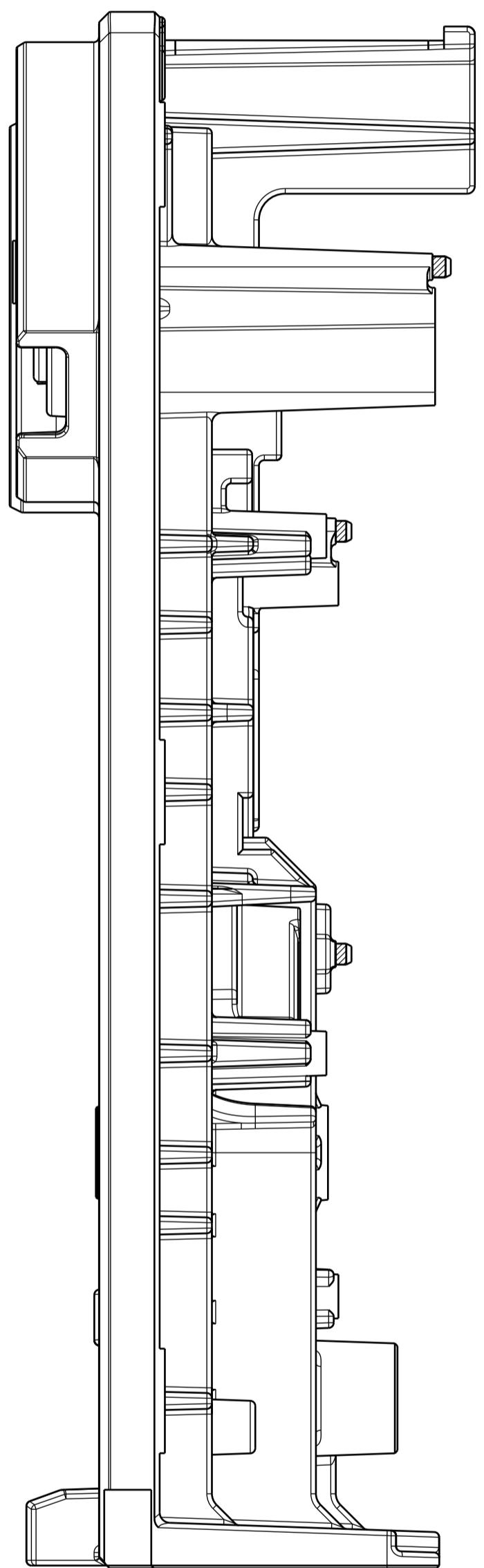
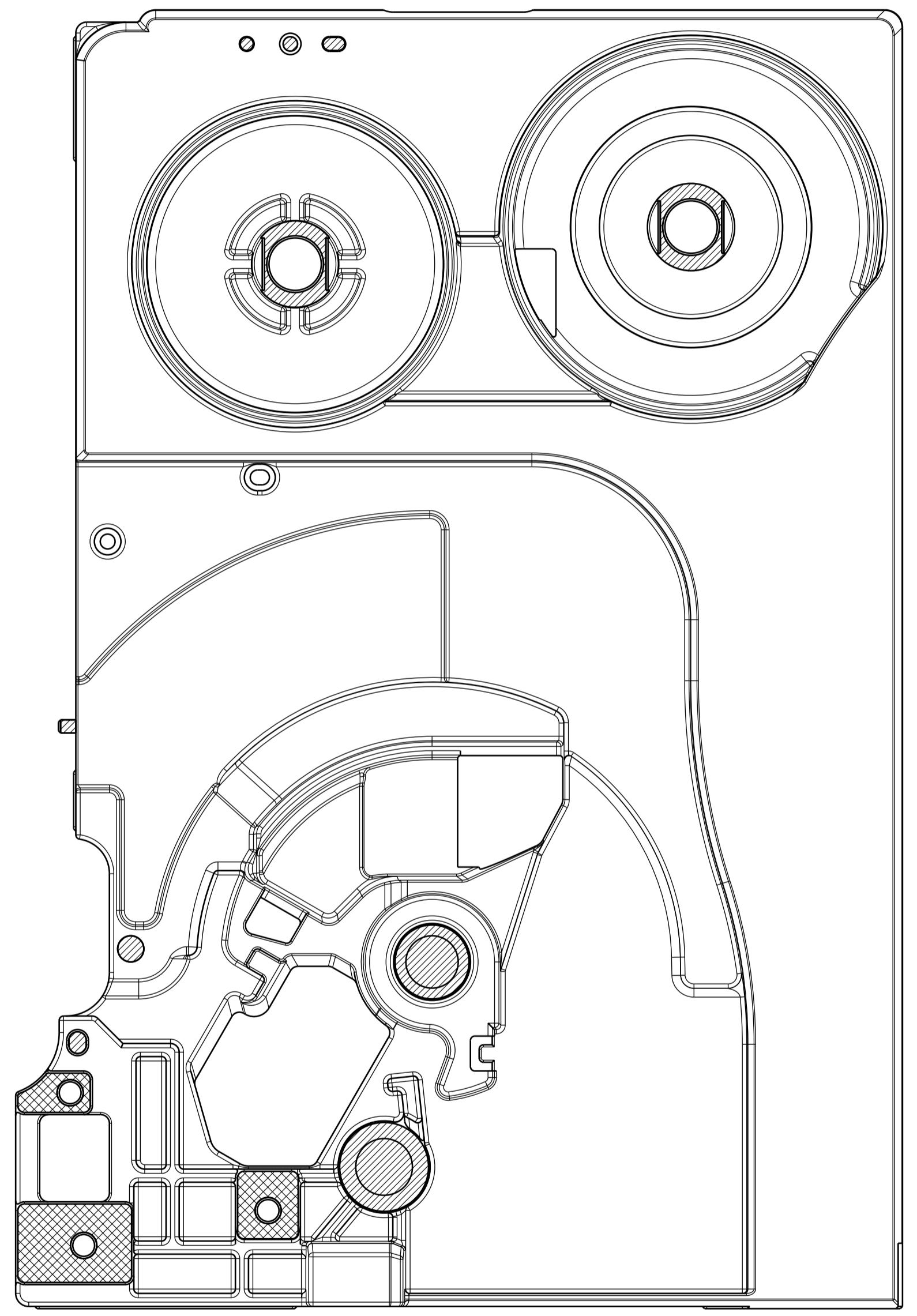
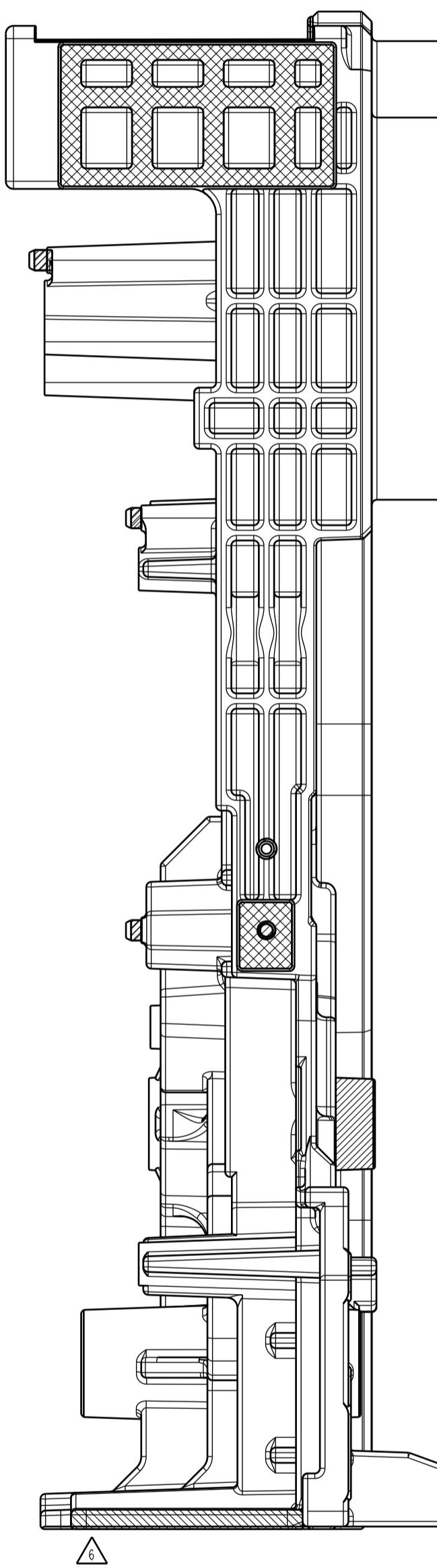
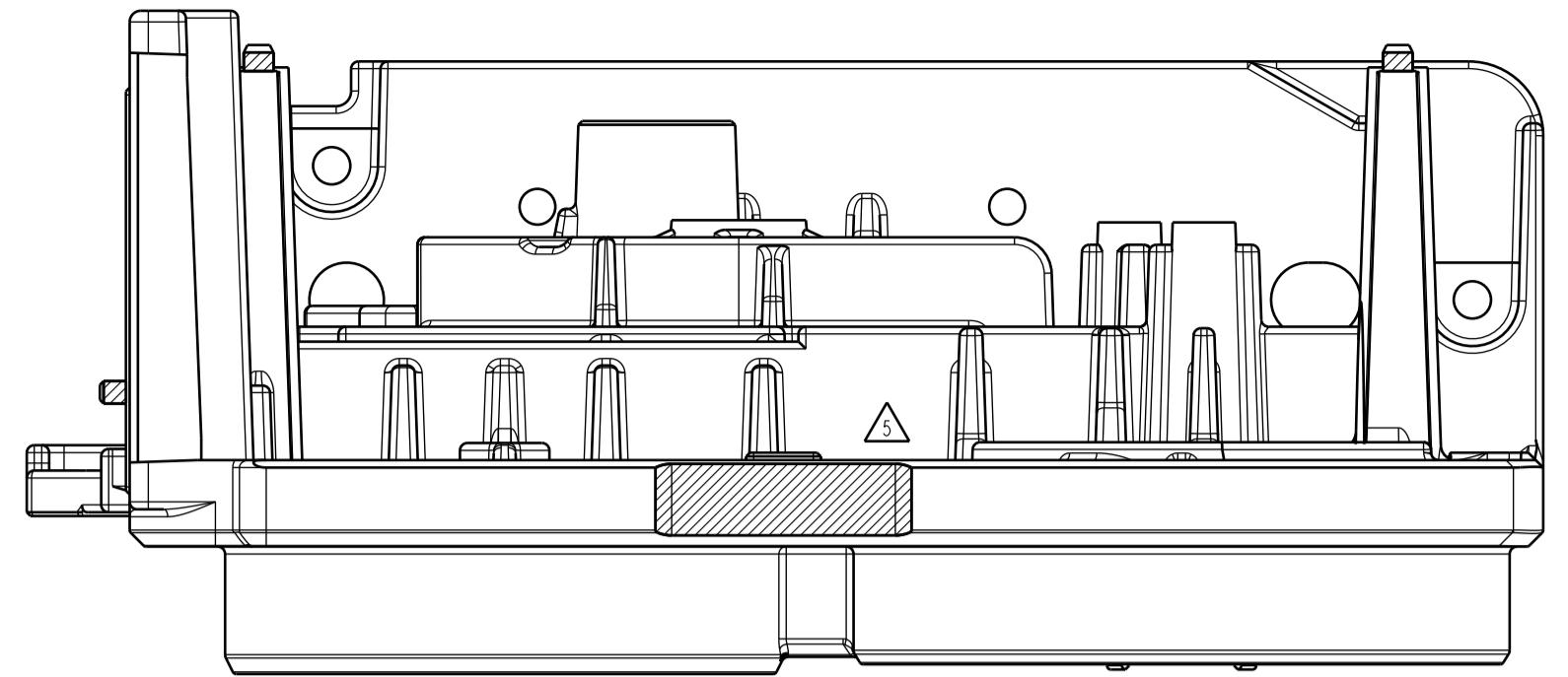
CONFE DENTIA

AVANT	CORP.	UL 材料證明 UL MATL CERTIFICATE	Not Necessary: <input checked="" type="checkbox"/>	A
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1 2 3 4 5 6 7 8 9 10 11 12

2ND PROSESSING AREA
(二次加工指示図)

A A



2ND PROSESSING AREA (二次加工指示)
MACHINING REFERENCE PLANE
(2ND PROCESSING AREA)
加工基準面(2次加工面)

2ND PROCESSING AREA
二次加工面(加工部は塗装無きこと)

△ 2ND PROCESSING AREA
THIS SHAPE WILL BE MADE BY CASTING FROM SECONDARY MOLD.
(REQUIRE MACHINING FOR FIRST MOLD)
二次加工面(加工部は塗装無きこと)
2型芯キャスティングで形状を複製のこと。(一番芯のみ2次加工を実施のこと)

NOTE is deleted
SURFACE ROUGHNESS OF THE SECONDARY PROCESSING PART IS $\sqrt{Ra6.3}$ (SEE NOTE 12)
 $\sqrt{Ra6.3}$
(二次加工面の表面粗さは $\sqrt{Ra6.3}$ とする。(注記12参照))

CHANGE SHAPE	RV42539	CHANGE SHAPE	RV43580
DIMENSION OF SECONDARY PROCESSING AND	Y: 100.0 mm	CHANGE SHAPE	Y: 100.0 mm
DIMENSION CHANGE	X: 100.0 mm	CHANGE SHAPE	Z: 100.0 mm
SUPPLIER REQUEST AND FOLLOW ACTUAL PART	Y: 100.0 mm	CHANGE SHAPE	Z: 100.0 mm
NEWLY ISSUED DRAWING	RV42355	CHANGE SHAPE	Y: 100.0 mm
NAME	NV.RV-No.	CHANGE SHAPE	Z: 100.0 mm
UNIT	mm	CHANGE SHAPE	Y: 100.0 mm
SCALE	1:1	CHANGE SHAPE	Z: 100.0 mm
VEIWING	外観基準	CHANGE SHAPE	Y: 100.0 mm
REF.	2nd visual port	CHANGE SHAPE	Z: 100.0 mm
FINISH	未定	CHANGE SHAPE	Y: 100.0 mm
NAME	CENTER FRAME	CHANGE SHAPE	Z: 100.0 mm
DRAW NO.	P68556005-0	CHANGE SHAPE	Y: 100.0 mm
CONFIDENTIAL		CHANGE SHAPE	Z: 100.0 mm

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23/Aug/2024
Engineering
Engineering

(SHEET 6/7)

SATO STANDARD SIS-001 環境管理基準を厳守のこと。
SIS-001 of the environmental standards must be observed.

発行者 Y.KAKU 横田 H.KOKU 発行者 M.HAYA

2024/08/20 CHECK 2024/08/20 DSGN. 2024/08/20

共通品コード P68556005 シリーズコード FOO

PARTS NO.

NAME

図番

P68556005-0

AL

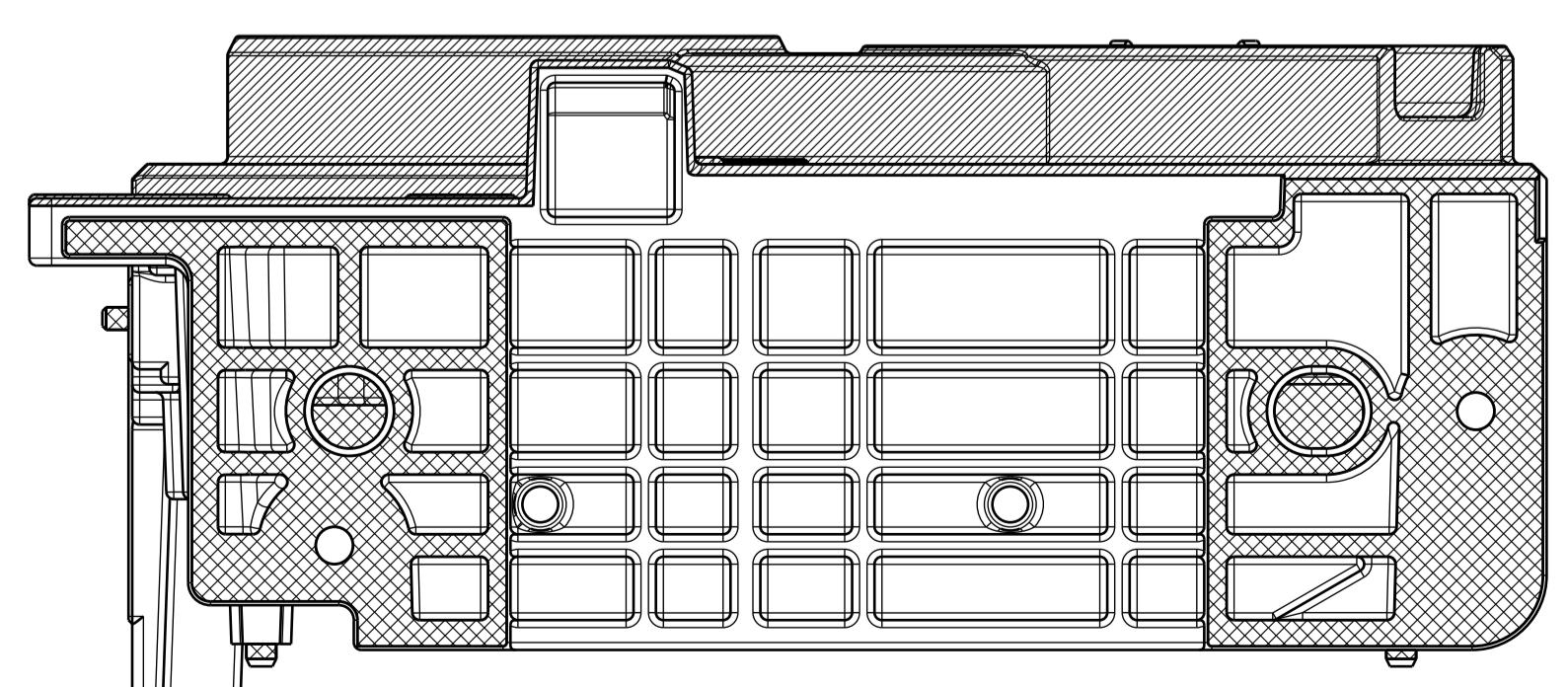
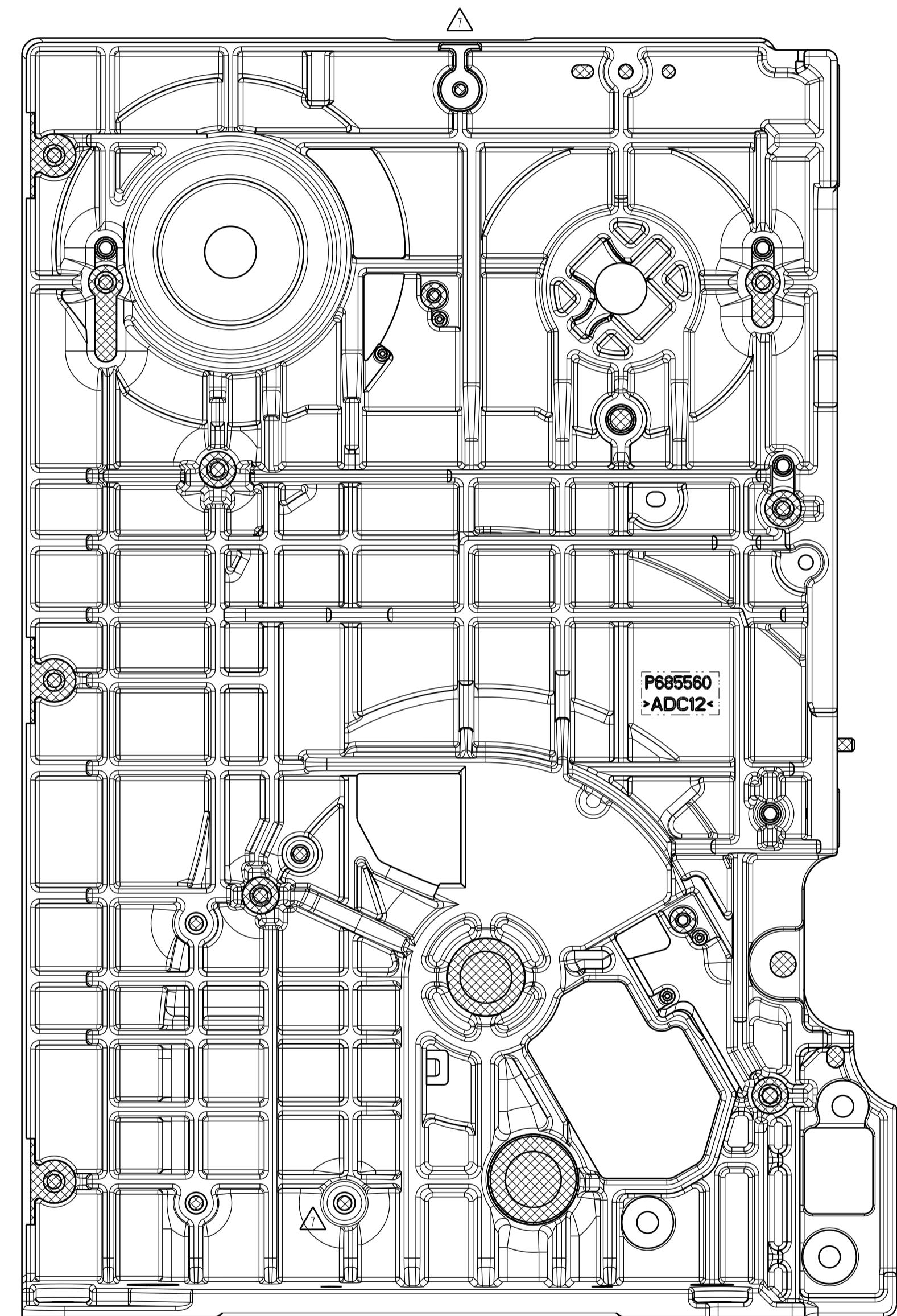
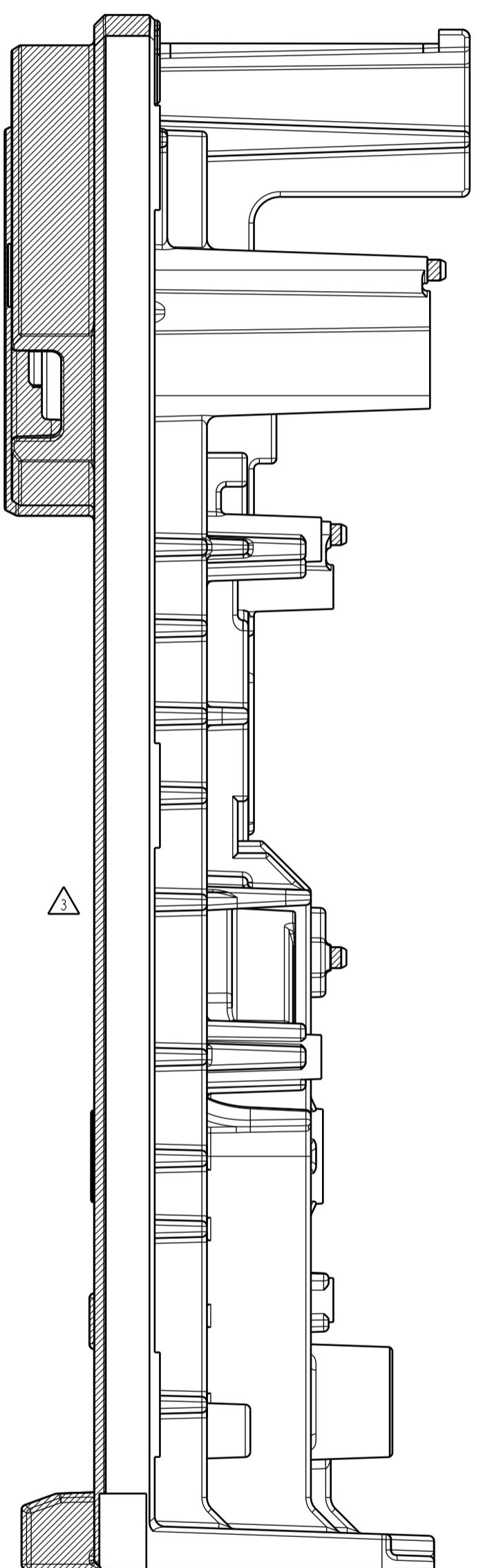
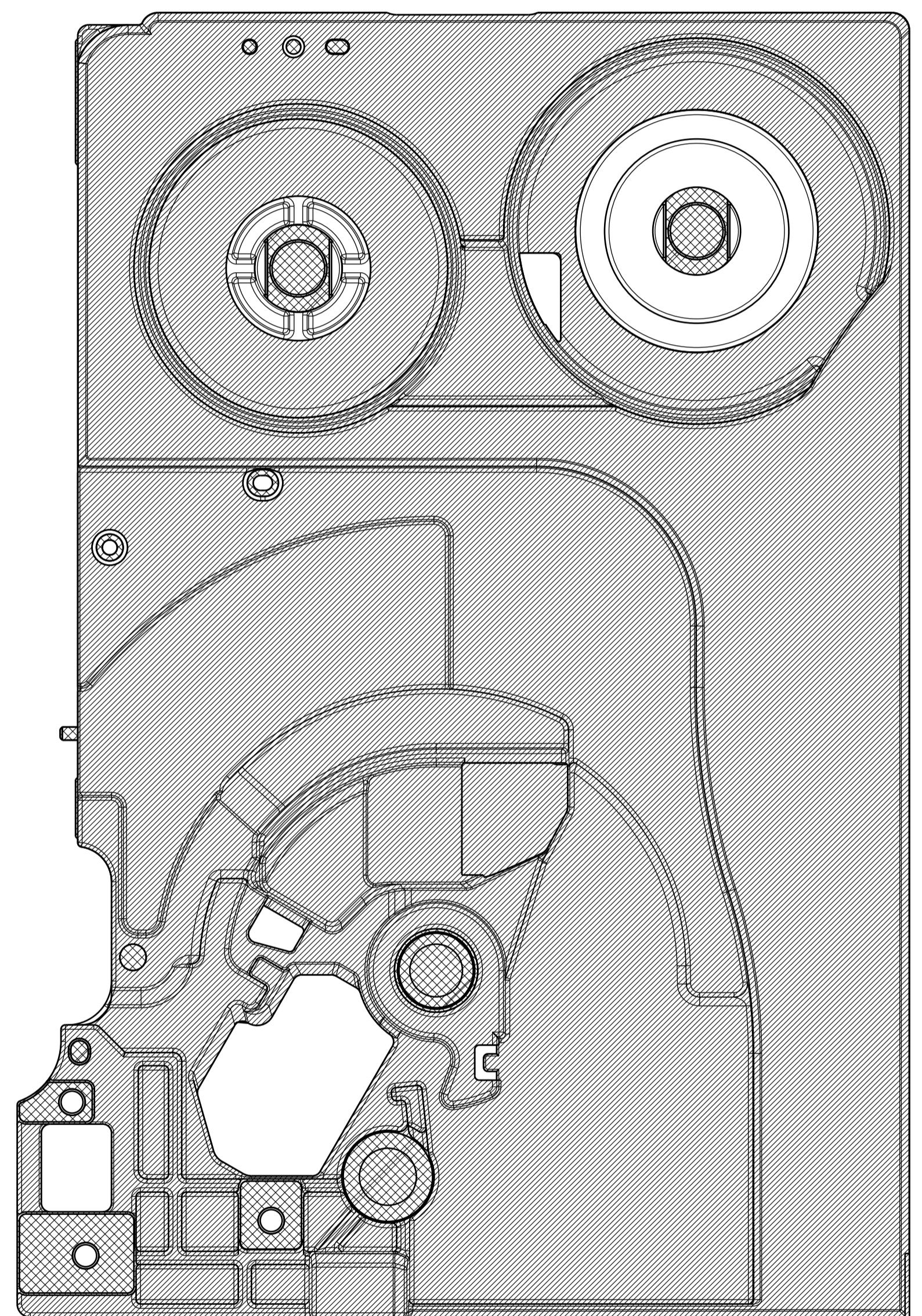
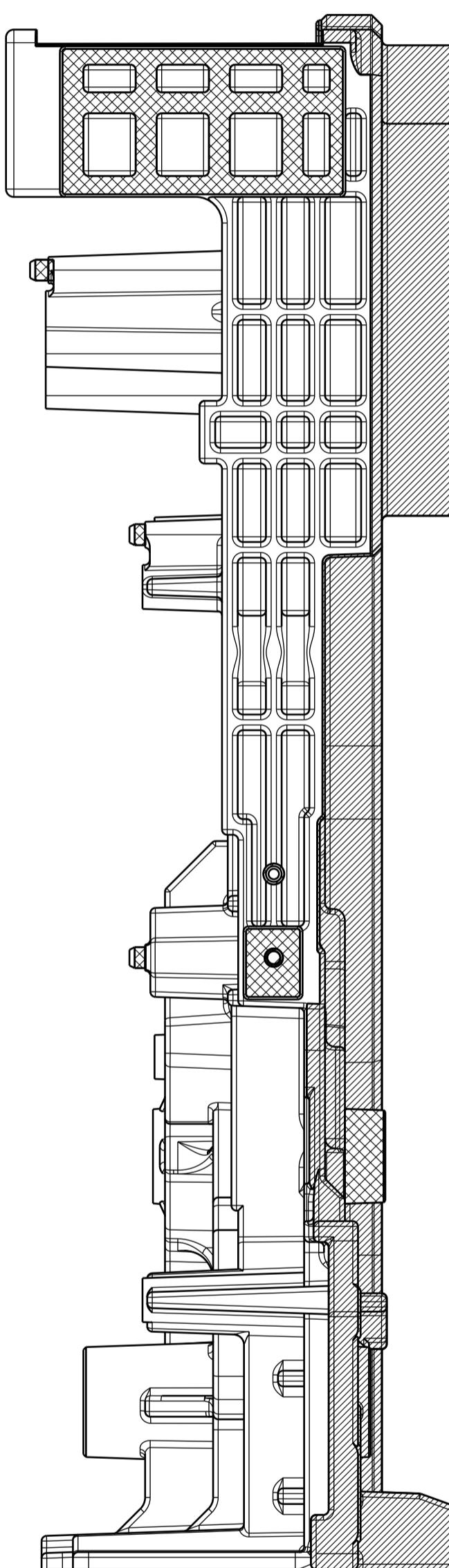
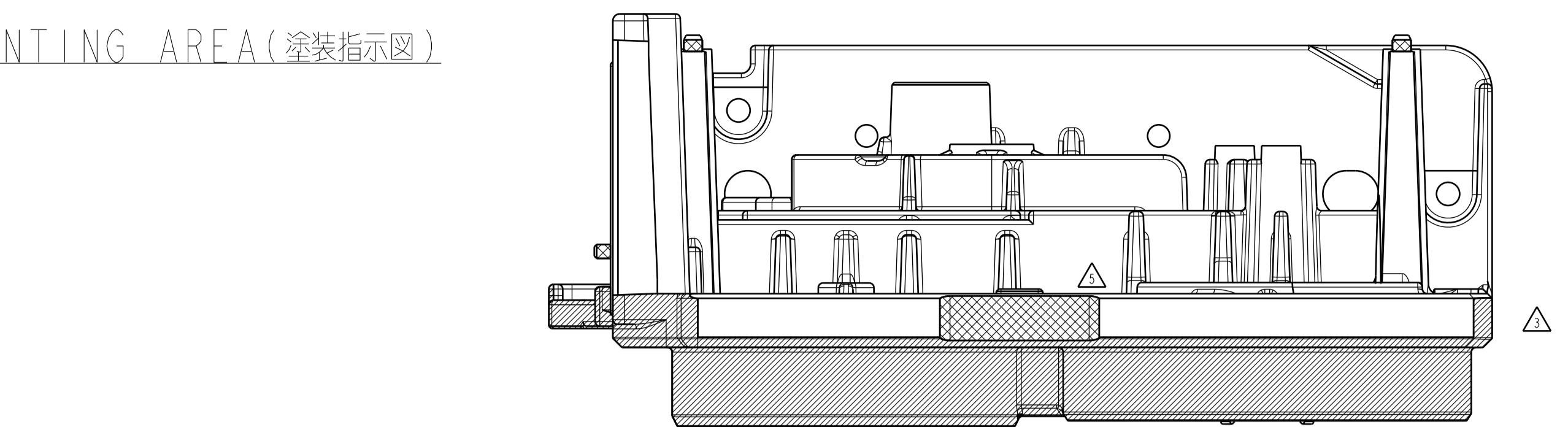
UL MATT CERTIFICATE

Not Necessary

TOKYO JAPAN

1 2 3 4 5 6 7 8 9 10 11 12

PAINTING AREA (塗装指示図)



PAINTING AREA (塗装指示)

- ▨ PAINTING FACE (SEE NOTES 19) ▲
- ▨ NO PAINTING FACE ▲
- ▢ NO PAINTING FACE-SPLASH IS ACCEPTABLE

SATO STANDARD		SIS-001 環境管理基準を厳守の事。	
SIS-001 of the environmental standards must be observed.			
RECEIVED 23/Aug/2024	OFFICIAL SHIN ENGINEERING	ISSUED 23/Aug/2024	CHANGED 2024/08/20
承認者 Y. KAKU	機団 H. KOKU	発行者 M. HAYA	発行日 2024/08/20
共通認可コード P68556005-07		シリーズ番号 FOO	
PART NO. NV.RV-No		名稱 CENTER FRAME	
規格 REV. A	外観基準 VISUAL REFERENCE	規格 FINISH	規格 DRAW NO.
寸法 SCALE	mm	寸法 SIZE	寸法 SIZE
1:1		ADC12	..
質量 WEIGHT	1611 (g)	処理 FINISH	cr. Note
CONFIDENTIAL	UL MATT CERTIFICATE	Not Necessary	A1