

DEPARTMENT	MACHINING	CUSTOMER	SATO	W.I. NUMBER	WI-0888-01-MC03	QA-P03-T6 REV : 9 (E.D 01.02.21)
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REFER TO WI-ENG-GEN-01 FOR SPECIAL PRODUCT CHARACTERISTIC SYMBOL (SYM)

1	STEP : Check part.			2	STEP : Check part.				
SYM.	PHOTO :			SYM.	PHOTO :				
TOOL	 			TOOL	 				
KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø10.05 GO : Ø10.01			KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø10.05 GO : Ø10.01						
3	STEP : Check part.			4	STEP : Check part.				
SYM.	PHOTO :			SYM.	PHOTO :				
TOOL	 			TOOL	 				
KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø13.05 GO : Ø13.01			KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø12.05 GO : Ø12.01						
5	STEP : Check part.			6	STEP : Check part.				
SYM.	PHOTO :			SYM.	PHOTO :				
TOOL	 			TOOL	 				
KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø12.05 GO : Ø12.01			KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø12.05 GO : Ø12.01						
7	STEP : Check part.			8	STEP : Check part.				
SYM.	PHOTO :			SYM.	PHOTO :				
TOOL	 			TOOL	 				
KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø3.422 GO : Ø3.242			KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø3.422 GO : Ø3.242						

PCR NO	REV NO	REASON	EFFECTIVE DATE	PREPARED	CHECKED	APPROVED
	0	CREATE	1/7/2024	AA	YN	KS

Remark : Max 8 step for each job/process is allowed