

DEPARTMENT	MACHINING	CUSTOMER	SATO	W.I. NUMBER	WI-0888-0-MC05	QA-P03-T6 REV : 10 (E.D 01.04.21)
PROCESS	FINAL PACKING	PART NAME	CENTER FRAME P68			

## REFER TO WI-ENG-GEN-01 FOR SPECIAL PRODUCT CHARACTERISTIC SYMBOL (SYM)

1	STEP : Take part and check using checking jig.	2	STEP : 100% visual area at highlighted area. Remove burr if found
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
Air Spray Gun Ear Plug Mask Pu Glove		Round file Ear Plug Mask Pu Glove	
KEY POINT/QUALITY ISSUE : Ensure part can fit and no bend		KEY POINT/QUALITY ISSUE : Ensure part no burr & no defect porosity, dented & etc	
3	STEP : Gauge check (100%)	4	STEP : 100% visual check at pocket area. Remove burr if found
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
Plain Plug Gauge Ear Plug Mask Pu Glove		Round file Ear Plug Mask Pu Glove	
KEY POINT/QUALITY ISSUE : Plain Plug Gauge <b>NOGO: Ø5.00</b> <b>GO: Ø4.60</b>		KEY POINT/QUALITY ISSUE : Ensure no burr (casting/coating) at highlighted area.	
5	STEP : 100% check using metal bush	6	STEP : 100% visual crack and spray part.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
Bush metal Ear Plug Mask Latex Glove		Air Spray Gun Ear Plug Mask Latex Glove	
KEY POINT/QUALITY ISSUE : Ensure bush fully insert at part OK.		KEY POINT/QUALITY ISSUE : Ensure part not dirty.	
7	STEP : Arrange OK part into carton box.	8	STEP : Arrange carton box onto pallet.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
Ear Plug Mask Latex Glove		Ear Plug Mask Latex Glove	
KEY POINT/QUALITY ISSUE : Carton box: 005 (L448 x W292 x H330mm) Arrangement: 5pcs x 1row Total Qty/box: 5pcs/box		KEY POINT/QUALITY ISSUE : Pallet Type: Wooden Pallet (L1130 x W1130 x H150mm) Arrangement: 8boxes/layer x 4layers x 5pcs Total Qty/pallet: 160pcs/pallet	

PCR NO	REV NO	REASON	EFFECTIVE DATE	PREPARED	CHECKED	APPROVED
	0	CREATE	8/1/2026	AA	ZA	HT

Remark : Max 8 step for each job/process is allowed