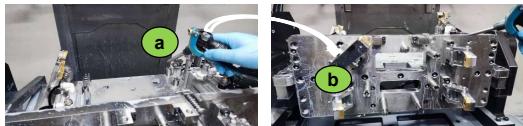


WORK INSTRUCTION

DEPARTMENT	MACHINING	CUSTOMER	SATO	W.I. NUMBER	WI-0888-01-MC01	QA-P03-T6 REV : 9 (E.D 01.02.21)
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REFER TO WI-ENG-GEN-01 FOR SPECIAL PRODUCT CHARACTERISTIC SYMBOL (SYM)

1	STEP : Blow fixture	2	STEP : Load Machined part from Fixture A to Fixture B
SYM.	PHOTO :	SYM.	PHOTO :
TOOL  		TOOL 	
	KEY POINT/QUALITY ISSUE : Keep fixture clean		KEY POINT/QUALITY ISSUE : Make sure part is loaded properly.
3	STEP : Load Raw Part to Fixture A .	4	STEP : Push two GREEN button.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL 		TOOL 	
	KEY POINT/QUALITY ISSUE : Make sure part is loaded properly.		KEY POINT/QUALITY ISSUE : To clamp part.
5	STEP: Press START button.	6	STEP: After finish machining, Open door and press button Green & Red .
SYM.	PHOTO :	SYM.	PHOTO :
TOOL 		TOOL 	
	KEY POINT/QUALITY ISSUE : To run machine.		KEY POINT/QUALITY ISSUE : To unclamp part.
7	STEP : After finish machining, Open door and Take Out Machined part from Fixture B .	8	STEP : Put Machined part from Fixture B into water tank and use air spray gun.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL 		TOOL 	
	KEY POINT/QUALITY ISSUE : To unload part.		KEY POINT/QUALITY ISSUE : To clear apt and remove excess coolant/water.

PCR NO	REV NO	REASON	EFFECTIVE DATE	PREPARED	CHECKED	APPROVED
	0	CREATE	1/7/2024	AA	YN	KS