




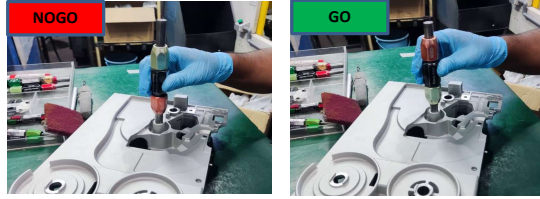


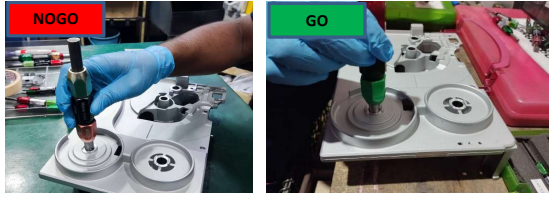



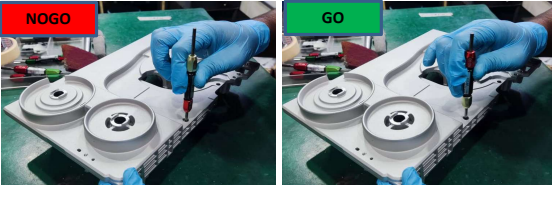
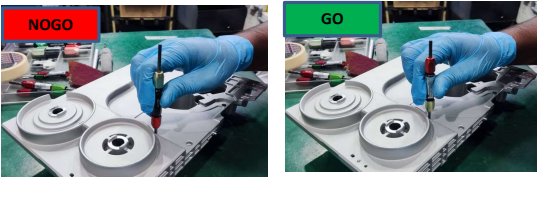




DEPARTMENT	MACHINING	CUSTOMER	SATO	W.I. NUMBER	WI-0888-01-MC03	QA-P03-T6
PROCESS	CHECKING GAUGE	PART NAME	CENTER FRAME P68			REV : 9 (E.D 01.02.21)

REFER TO WI-ENG-GEN-01 FOR SPECIAL PRODUCT CHARACTERISTIC SYMBOL (SYM)

1	STEP : Check part.	2	STEP : Check part.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
	 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø10.05 GO : Ø10.01</p>		 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø10.05 GO : Ø10.01</p>
3	STEP : Check part.	4	STEP : Check part.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
	 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø13.05 GO : Ø13.01</p>		 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø12.05 GO : Ø12.01</p>
5	STEP : Check part.	6	STEP : Check part.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
	 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø12.05 GO : Ø12.01</p>		 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø12.05 GO : Ø12.01</p>
7	STEP : Check part.	8	STEP : Check part.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL		TOOL	
	 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø3.422 GO : Ø3.242</p>		 <p>KEY POINT/QUALITY ISSUE : Use Plain Plug Gauge NOGO : Ø3.422 GO : Ø3.242</p>

PCR NO	REV NO	REASON	EFFECTIVE DATE	PREPARED	CHECKED	APPROVED
	0	CREATE	1/7/2024	AA	YN	KS

Remark : Max 8 step for each job/process is allowed