
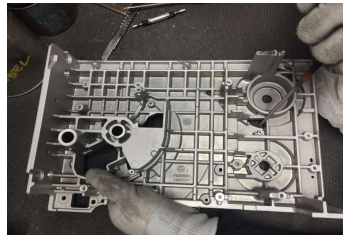




















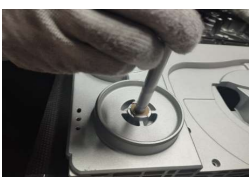













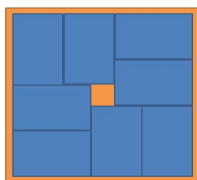
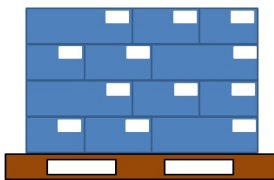








DEPARTMENT	MACHINING	CUSTOMER	SATO	W.I. NUMBER	WI-0888-0-MC05	QA-P03-T6 REV : 10 (E.D 01.04.21)	
PROCESS	FINAL PACKING	PART NAME	CENTER FRAME P68				
REFER TO WI-ENG-GEN-01 FOR SPECIAL PRODUCT CHARACTERISTIC SYMBOL (SYM)							
1	STEP : Take part and check using checking jig.			2	STEP : 100% visual area at highlighted area. Remove burr if found		
SYM.	PHOTO : 			SYM.	PHOTO : 		
TOOL	 Air Spray Gun  Ear Plug  Mask  Pu Glove			TOOL	 Round file  Ear Plug  Mask  Pu Glove		
	KEY POINT/QUALITY ISSUE : Ensure part can fit and no bend				KEY POINT/QUALITY ISSUE : Ensure part no burr & no defect porosity, dented & etc		
3	STEP : Gauge check (100%)			4	STEP : 100% visual check at pocket area. Remove burr if found		
SYM.	PHOTO :  			SYM.	PHOTO : 		
TOOL	 Plain Plug Gauge  Ear Plug  Mask  Pu Glove			TOOL	 Round file  Ear Plug  Mask  Pu Glove		
	KEY POINT/QUALITY ISSUE : Plain Plug Gauge NOGO: Ø5.00 GO: Ø4.60 				KEY POINT/QUALITY ISSUE : Ensure no burr (casting/coating) at highlighted area.		
5	STEP : 100% check using metal bush			6	STEP : 100% visual crack and spray part.		
SYM.	PHOTO :  			SYM.	PHOTO :  		
TOOL	 Bush metal  Ear Plug  Mask  Latex Glove			TOOL	 Air Spray Gun  Ear Plug  Mask  Latex Glove		
	KEY POINT/QUALITY ISSUE : Ensure bush fully insert at part OK.				KEY POINT/QUALITY ISSUE : Ensure part not dirty.		
7	STEP : Arrange OK part into carton box.			8	STEP : Arrange carton box onto pallet.		
SYM.	PHOTO :  			SYM.	PHOTO : TOP VIEW  SIDE VIEW 		
TOOL	 Ear Plug  Mask  Latex Glove			TOOL	 Ear Plug  Mask  Latex Glove		
	KEY POINT/QUALITY ISSUE : Carton box: 005 (L448 x W292 x H330mm) Arrangement: 5pcs x 1row Total Qty/box: 5pcs/box				KEY POINT/QUALITY ISSUE : Pallet Type: Wooden Pallet (L1130 x W1130 x H150mm) Arrangement: 8boxes/layer x 4layers x 5pcs Total Qty/pallet: 160pcs/pallet		
PCR NO	REV NO	REASON		EFFECTIVE DATE	PREPARED	CHECKED	APPROVED
	0	CREATE		8/1/2026	AA	ZA	HT