

**MACHINING TOOL LIST**

CUSTOMER		SATO	PART NAME	CENTER FRAME P68		PROCESS NUMBER		N/A	
DRAWING NUMBER		P68556005	PART NUMBER	P68556005-06		PAGE		1/4	
No	Tool ID	Tool Name		Machine Area	Tool Code		Min Stock	Tool Life	PROCESS
1	ID : T0224	WAVE MILL 20MM		-	AXET 123502 PEFR-S-DL1000 WEX2020EL		2	30K	N/A
2	TBC	HOLLOW MILL DIA. 4.0		-	D4XTL50XSHK8h6 (H14-2305-976)		2	30K	N/A
3	TBC	HOLLOW MILL DIA. 2.1		-	Ø10XCL3XØ2.1XSHK10XTL60X2F		2	30K	N/A
4	ID : T0204	ENDMILL DIA. 2.0		-	P-MPE0203 (2MMX6X4X3TX50L)		2	30K	N/A
5	ID : T0224	ENDMILL DIA. 5		-	P-PE0503 (DIA5MMX13X6X3TX50LX45°)		2	30K	N/A
6	TBC	BURNISHING DRILL DIA. 12.025		-	Ø12.025XCL75XSHK12XTL122		2	30K	N/A
7	TBC	BURNISHING DRILL DIA. 13.025		-	Ø13.025XCL75XSHK13XTL122		2	30K	N/A
8	TBC	BURNISHING DRILL DIA. 6.03		-	Ø6.03XCL5.5XR0.5XSHK8XTL60		2	30K	N/A
9	TBC	BURNISHING DRILL DIA. 3.4		-	D3.4(+/-0.01)XCL14XTL60XSHK4		2	30K	N/A
10	ID : T0412	SPOT DRILL 6MM		-	A1174-6		2	30K	N/A
11	ID : T0275	DRILL DIA. 2.75		-	A1244-2.75		2	30K	N/A
12	ID : T0130	ROLL TAP M3 X 0.5		-	M3X0.5 STD/RH5 HRT B (12715)		2	30K	N/A
13	ID : T0289	DRILL DIA. 3.65		-	CD 1180 0365 3.65X118'		2	30K	N/A
14	ID : T0137	ROLL TAP - M4 X 0.7		-	M4X0.7 RH6 12735		2	30K	N/A
15	ID : T0014	FACEMILL DIA. 50.0		-	NF-LDEN12T3ZDFR-G DA1000		2	30K	N/A
16	TBC	HOLLOW MILL DIA. 3.0		-	D3XTL550XSHK10h6 (H14-2305-975)		2	30K	N/A
17	TBC	BURNISHING DRILL DIA. 3.025		-	D3.025(+/-0.01)XCL14XTL60XSHK4		2	30K	N/A
18	ID : T0633	DRILL DIA. 5.05		-	Ø5.05X135°XCL18XTL85XSHK7		2	30K	N/A
19	N/A	TAPPER ENDMILL Ø17.49 (USED TOOL)		Deburring area	DIA17.49XCL50X2.857XSHK20XTL120		2	30K	N/A
20	N/A	ENDMILL Ø3 (USED TOOL)		Deburring area	ENDMILL 3		2	30K	N/A
PCR NO		REVISION	REASON			REV DATE	PREPARED	CHECKED	APPROVED
		0	CREATED			28/Aug/23	YN	YS	KS
		1	Change drawing & New Part Number			20/Aug/24	ZN	HQ	Henry