

DEPARTMENT	MACHINING	CUSTOMER	SATO	W.I. NUMBER	WI-0888-01-MC02	QA-P03-T6 REV : 9 (E.D 01.02.21)
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REFER TO WI-ENG-GEN-01 FOR SPECIAL PRODUCT CHARACTERISTIC SYMBOL (SYM)

1	STEP : Remove burr.		2	STEP : Remove burr.		
SYM.	PHOTO :			PHOTO :		
TOOL			TOOL			
						
	KEY POINT/QUALITY ISSUE : To remove sharp edges.			KEY POINT/QUALITY ISSUE : To remove sharp edges.		
3	STEP : Remove burr.		4	STEP : Remove burr.		
SYM.	PHOTO :			PHOTO :		
TOOL			TOOL			
						
	KEY POINT/QUALITY ISSUE : To remove sharp edges.			KEY POINT/QUALITY ISSUE : To remove sharp edges.		
5	STEP : Remove burr.		6	STEP : Remove burr.		
SYM.	PHOTO :			PHOTO :		
TOOL			TOOL			
						
	KEY POINT/QUALITY ISSUE : To remove sharp edges.			KEY POINT/QUALITY ISSUE : To remove sharp edges.		
7	STEP : Remove burr.		8	STEP : Remove burr.		
SYM.	PHOTO :			PHOTO :		
TOOL			TOOL			
						
	KEY POINT/QUALITY ISSUE : To remove sharp edges.			KEY POINT/QUALITY ISSUE : To remove sharp edges.		

PCR NO	REV NO	REASON	EFFECTIVE DATE	PREPARED	CHECKED	APPROVED
	0	CREATE	1/7/2024	AA	YN	KS

Remark : Max 8 step for each job/process is allowed