

















WORK INSTRUCTION

DEPARTMENT	MACHINING	CUSTOMER	SATO	W.I. NUMBER	WI-0888-01-MC02	QA-P03-T6
PROCESS	DEBURRING	PART NAME	CENTER FRAME P68			REV : 9 (E.D 01.02.21)

REFER TO WI-ENG-GEN-01 FOR SPECIAL PRODUCT CHARACTERISTIC SYMBOL (SYM)

1	STEP : Remove burr.	2	STEP : Remove burr.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL	PHOTO :	TOOL	PHOTO :
			
	KEY POINT/QUALITY ISSUE : To remove sharp edges.		KEY POINT/QUALITY ISSUE : To remove sharp edges.
3	STEP :Remove burr.	4	STEP : Remove burr.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL	PHOTO :	TOOL	PHOTO :
			
	KEY POINT/QUALITY ISSUE : To remove sharp edges.		KEY POINT/QUALITY ISSUE : To remove sharp edges.
5	STEP :Remove burr.	6	STEP :Remove burr.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL	PHOTO :	TOOL	PHOTO :
			
	KEY POINT/QUALITY ISSUE : To remove sharp edges.		KEY POINT/QUALITY ISSUE : To remove sharp edges.
7	STEP :Remove burr.	8	STEP : Remove burr.
SYM.	PHOTO :	SYM.	PHOTO :
TOOL	PHOTO :	TOOL	PHOTO :
			
	KEY POINT/QUALITY ISSUE : To remove sharp edges.		KEY POINT/QUALITY ISSUE : To remove sharp edges.

PCR NO	REV NO	REASON	EFFECTIVE DATE	PREPARED	CHECKED	APPROVED
	0	CREATE	1/7/2024	AA	YN	KS

Remark : Max 8 step for each job/process is allowed