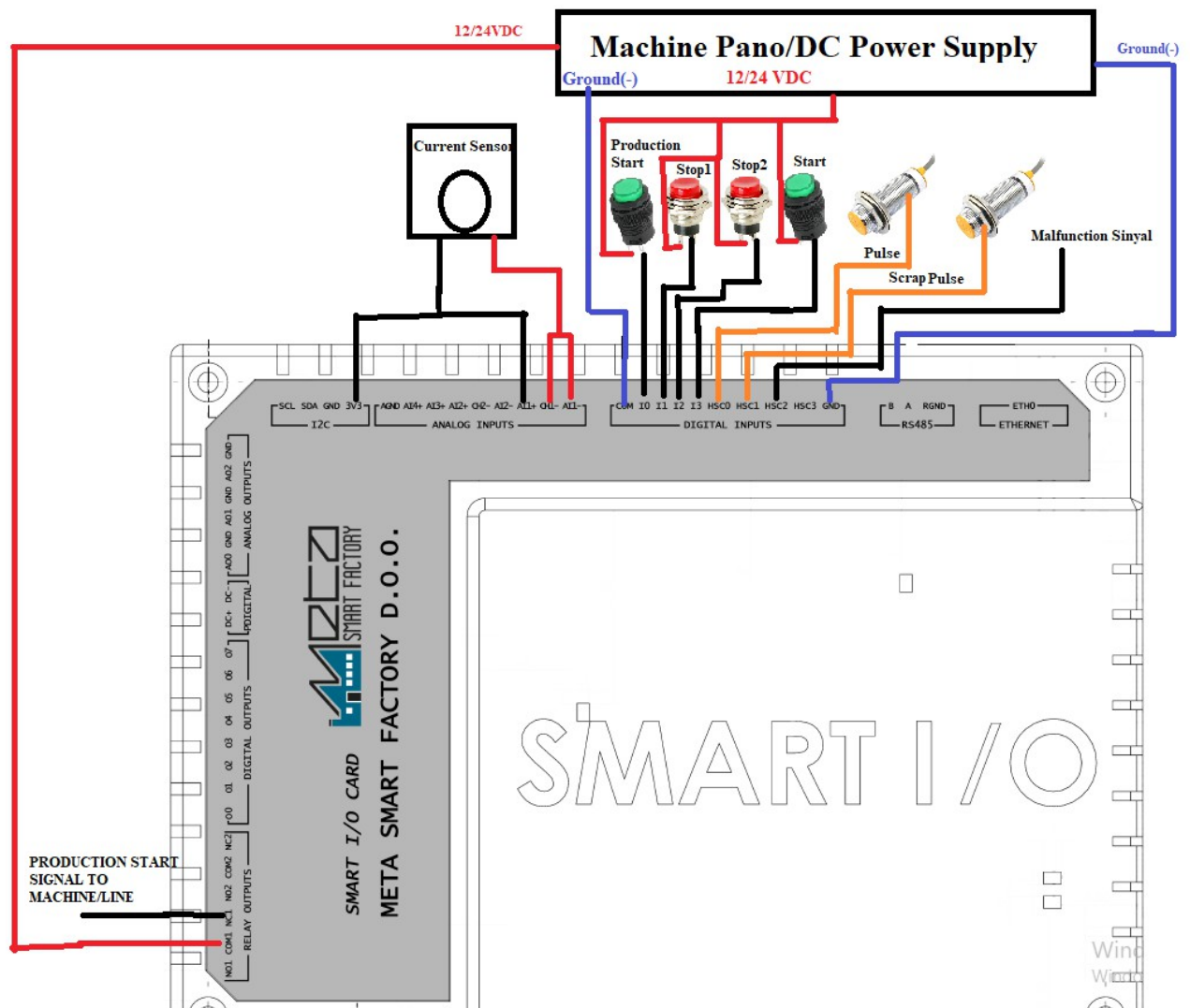


SMART-IO ELECTRICAL CONNECTION DIAGRAMS



Notes;

1. Except for the Production Start button, all inputs and counters are connected to the Smart IO board with a parallel cable. In other words, by making parallel connection from the output ends of the start, stop and counters required for the operation of the machines, data is provided without breaking the working machine.
2. The production start input is disconnected from the machine panel and plugged into the I0 input of the Smart IO card. Connection of 12 / 24VDC power signal

to the COM1 terminal is made. Connection to the machine / line, which is the continuation of the production start, is made from the NC1 point.

