NOTICE

Error functions possible.

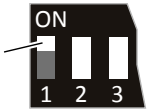
This document contains reduced notes.

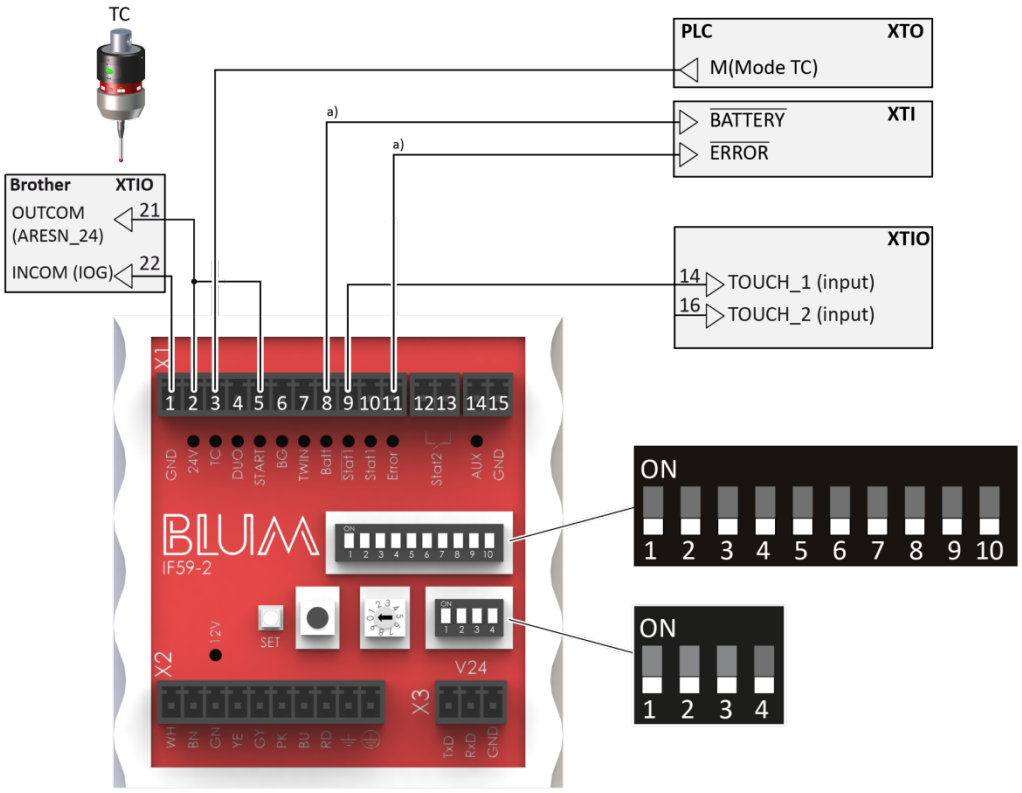
The specifications in the corresponding installation instructions are obligatory for the installation.

Installation instructions IF59

Pay attention to the control manufacturer's documentation.

Legend:

Settings	Status
ON 	**ON**
OFF 	**OFF**
	**Status of delivery**



a) recommended

Brother C00

Comments:

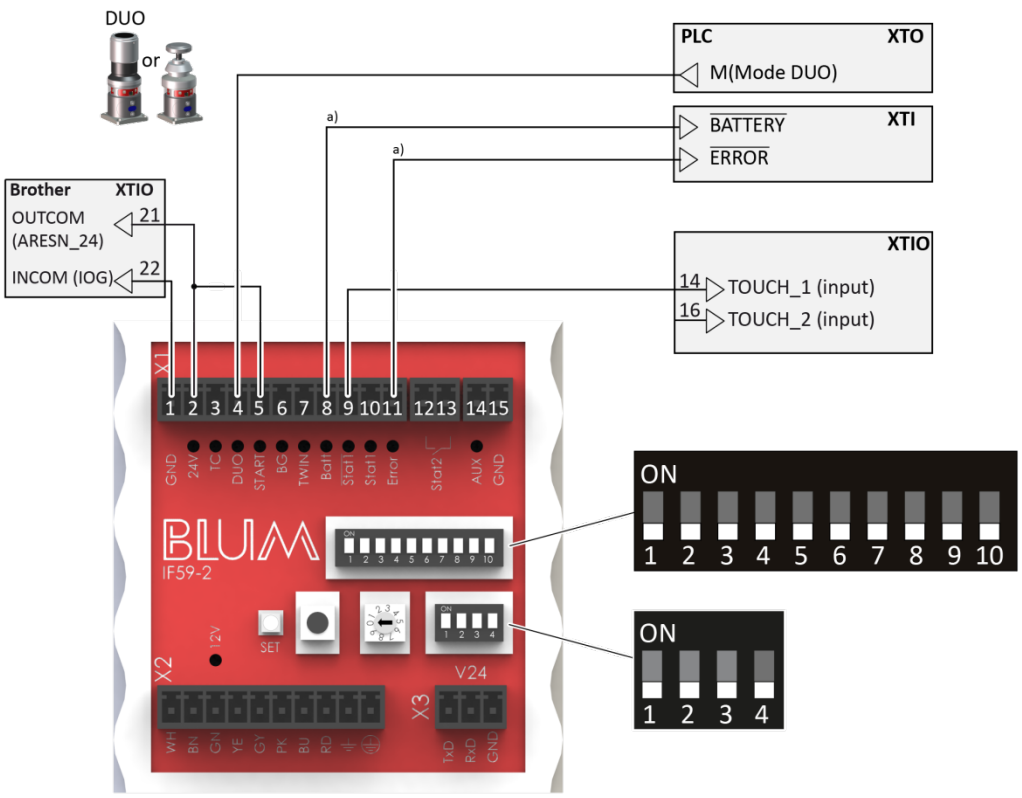
- Switch-on / off Level-Controlled
- Assignment of inputs and outputs:
  see page 5
- Measuring input:
  XTIO Touch_1: Terminal 14 (STATUS)
  Terminal 13 (STATUS)
  XTIO Touch_2: Terminal 16 (STATUS)
  Terminal 15 (STATUS)
  The assignment of the terminals is dependent on the DIP switch XO PCB SW1.
  XO PCB SW1: See instructions of control manufacturer

Radio:

- Automatic pairing via input AUX is not possible.
- Requirements for pairing: no mode is active
  (IF59-A2 = standby-mode)

a) If the signals BATTERY and ERROR are not monitored, measuring errors may occur.
If the signal ERROR is not monitored in the PLC or the measuring cycles, the falling edge (STATUS) must be used compulsorily for the measuring input.

Accessories:



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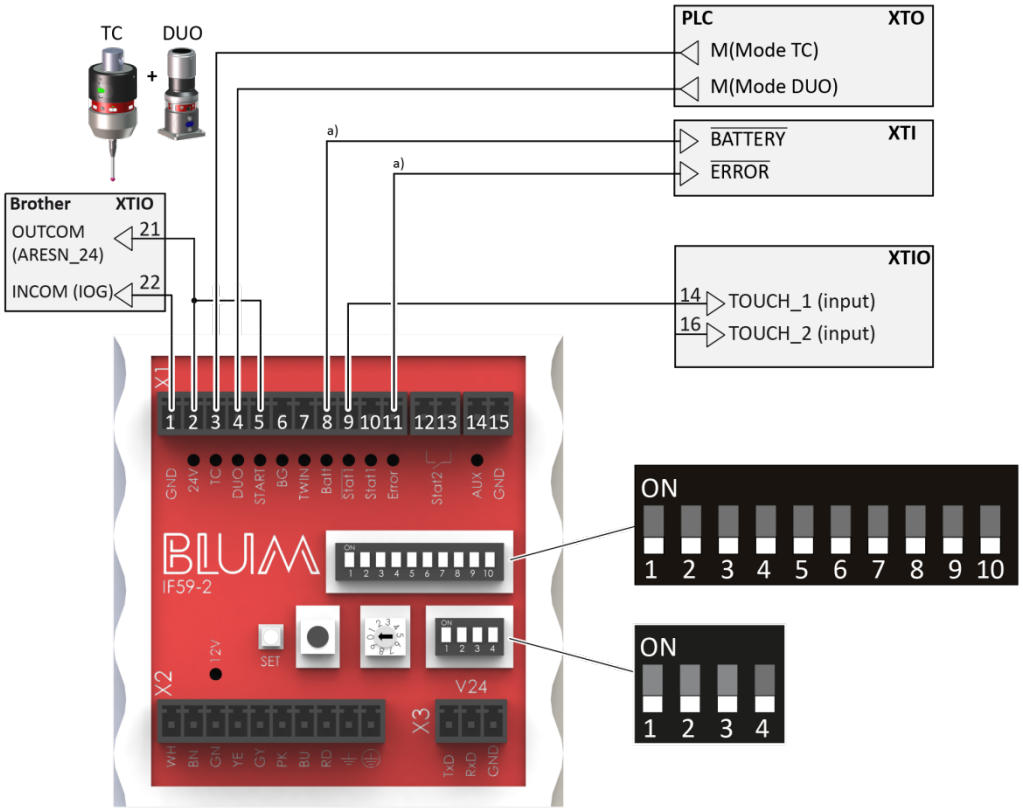

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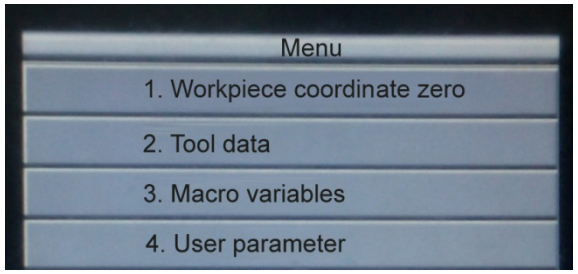
Accessories:

Assignment of inputs and outputs

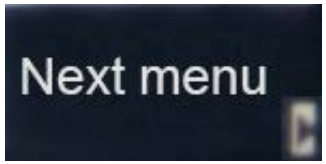
The used inputs and outputs must be assigned in the control.
Example: Assignment of outputs

1. Press the “DATABANK” key and then select “4. User parameter”.

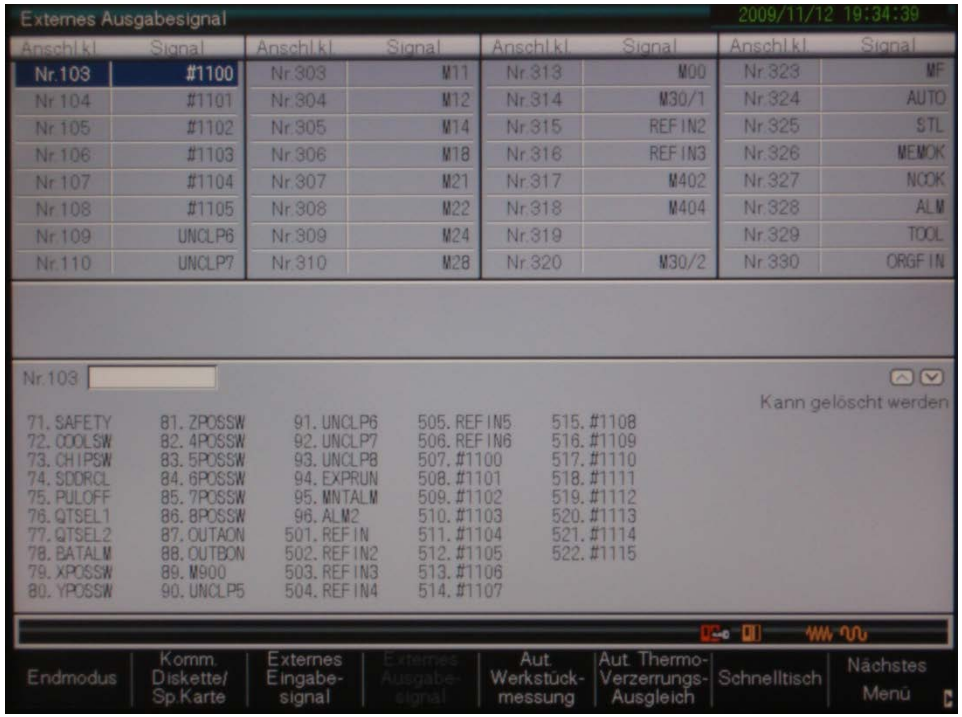


Confirm all entries with the key “EON/ENT”.

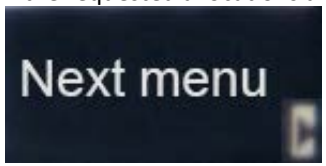
2. Press the “Next menu” key for selection “External input or output signal”.



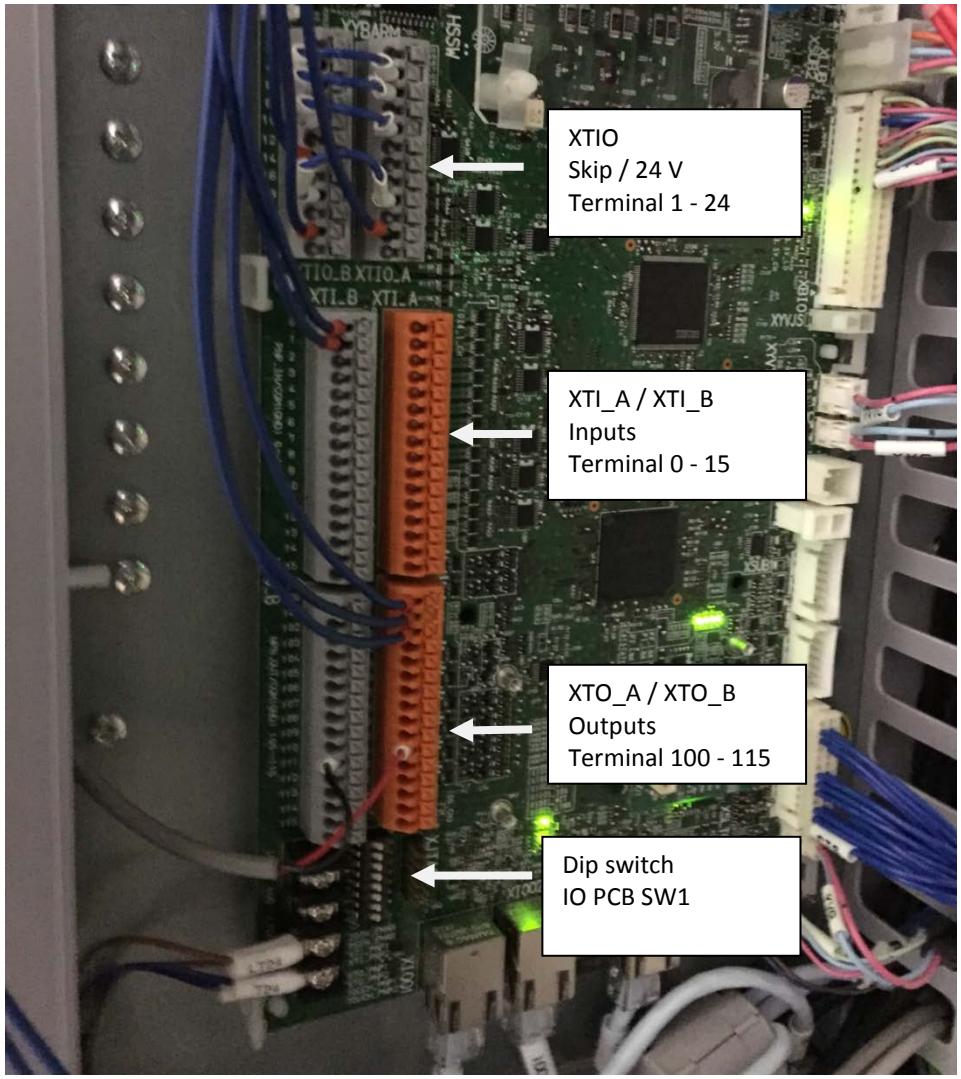
3. The following pictures refer to outputs.
   Select a terminal.



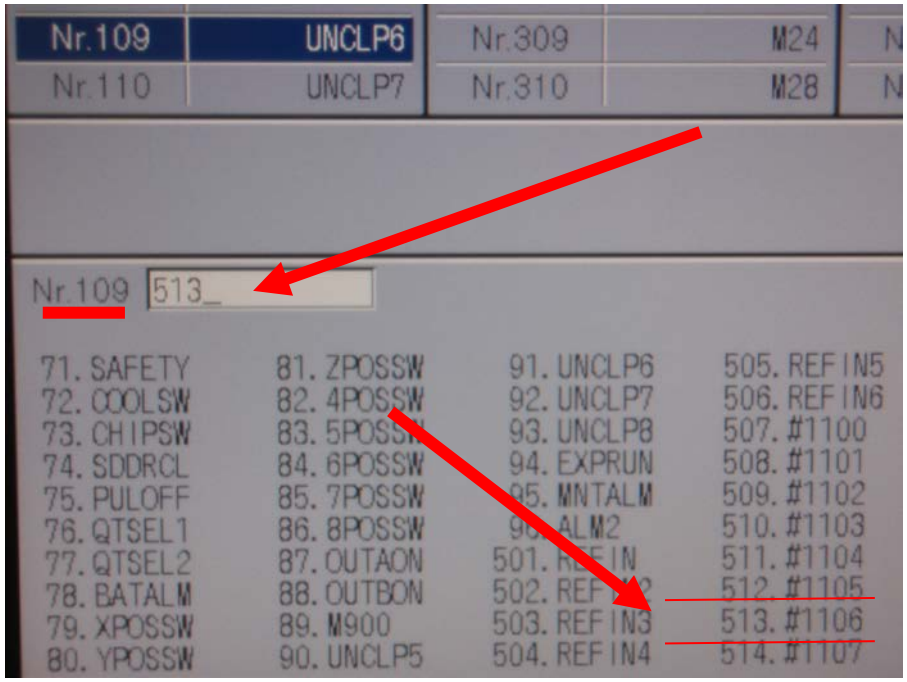
4. If the requested allocations are not shown in the lower part of the screen, they can be called by pressing the key “next menu”.



5. Here, a variable can be assigned to a terminal in the switch cabinet.
   Example: A variable #1106 is assigned to the terminal 109.



6. Type the number prior to the requested variable into the entry field.



7. Confirm this entry with the key “EOB/ENT”. Exit the menu and close the process by “RESET”.