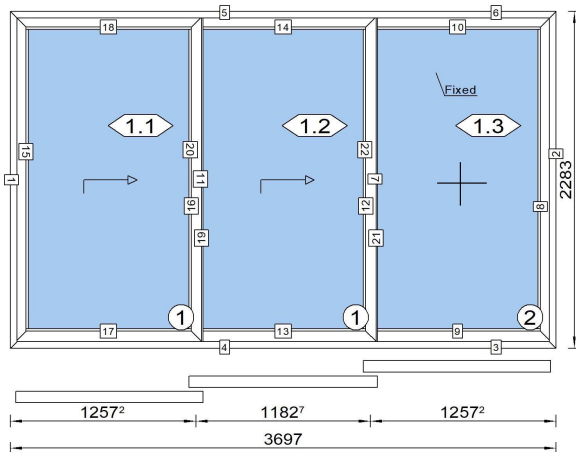


Assembly List

Date: 19-07-2019 / 16:50
Project: Vijay Kumar - Production(17-07-19)

Person in Charge: Administrator



Position: SD

Quantity: 1 Pcs.

FF - FAMILY BALCONY

System: Alumil S560 300kg (Lift-Slide) Basic Standard (Horizontal Passing) EPDM

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 449.21 (449.21) kg
(341.31 kg Fillings / 107.90 kg Profiles)

Size: 3,697 x 2,283 mm

Frame Element-Corner Connections: Spring Cleat

Drainage: Visible

Colour: Frame Element: ANODIZING GOLD & INOX 104720 Honey

Comment:

NOTE: Right panel is fixed and the other two panels are sliding.

This position was subject to a preliminary structural design.

At least one profile of the position does not comply with the structural requirements!

At least one article within the position is only available by request.



















Frame Element

| Profiles | | | | | | |
|----------|------------|---------------|--|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | S558 | SLIDING TRIPLE FRAME RAIL INTERLOCK WITHOUT BRUSHED SILL | 2,283.0 | V - V | L / 1 |
| | 2 (2) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,248.2 | V - V | V / 1 |
| | 1 (1) Pcs. | S558 | SLIDING TRIPLE FRAME RAIL INTERLOCK WITHOUT BRUSHED SILL | 2,283.0 | V - V | R / 2 |
| | 2 (2) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,248.2 | V - V | V / 2 |
| | 1 (1) Pcs. | S558 | SLIDING TRIPLE FRAME RAIL INTERLOCK WITHOUT BRUSHED SILL | 797.0 | I - V | B / 3 |
| | 2 (2) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 779.6 | I - V | H / 3 |
| | 3 (3) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 757.0 | I - I | B / 3 |
| | 1 (1) Pcs. | S558 | SLIDING TRIPLE FRAME RAIL INTERLOCK WITHOUT BRUSHED SILL | 2,900.0 | V - I | B / 4 |

Assembly List

Date:
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Vijay Kumar - Production(17-07-19)

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|-----------------|---------------|--|-------------|-------|-----------------------|
|  | 2 (2) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,882.6 | V - I | H / 4 |
|  | 3 (3) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,860.0 | I - I | B / 4 |
|  | 1 (1) Pcs. | S558 | SLIDING TRIPLE FRAME RAIL INTERLOCK WITHOUT BRUSHED SILL | 2,900.0 | I - V | T / 5 |
|  | 2 (2) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,882.6 | I - V | H / 5 |
|  | 1 (1) Pcs. | S558 | SLIDING TRIPLE FRAME RAIL INTERLOCK WITHOUT BRUSHED SILL | 797.0 | V - I | T / 6 |
|  | 2 (2) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 779.6 | V - I | H / 6 |
| Gaskets | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 25.53 (25.53) m | EX-2400031201 | GASKET FOR COVERING FRAME GUIDES EPDM BLACK | BLACK | | |
|  | 9.11 (9.11) m | EX-2400045601 | GASKET FOR S560-M23300 SASH EPDM BLACK | BLACK | | |
|  | 12.32 (12.32) m | EX-6206910703 | BRUSH PILE SEAL 7mm 4P | BLACK | | |
| Accessories | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 4 (4) pc | EX-1131173200 | CRIMP CORNER CLEAT 11X73,2mm | | | |
|  | 4 (4) pc | EX-1251148800 | MECHANICAL CORNER CLEAT 11x48mm | | | |
|  | 13 (13) pc | EX-3110045203 | WATER EVACUATION END CAP FOR SLIDING SYSTEMS | BLACK | | |
|  | 4 (4) pc | EX-3110256803 | LOWER RUBBER SEAL FOR S568 WEATHERING PROFILE | BLACK | | |
|  | 4 (4) pc | EX-3110356803 | UPPER RUBBER SEAL FOR S568 WEATHERING PROFILE | BLACK | | |
|  | 8 (8) pc | EX-4701183900 | NAIL CORNER PIN 4,5x7,1 | | | |
|  | 25 (25) pc | EX-6600120903 | DRAINAGE VALVE R12 EXTENSION BLACK | BLACK | | |
|  | 2 (2) pc | EX-6600145200 | CENTRAL SEAL FOR TRIPLE GUIDE S450 / S560 | BLACK | | |
|  | 25 (25) pc | EX-6601200903 | DRAINAGE BALL VALVES R12X9 | BLACK | | |























1: Lift and Slide Door - Handle Height: (1,009 mm)

| | | | | | |
|-----------|---|-------|------------------|--|--|
| Hardware: | S560 LIFT-SLIDE 300 KG, Air Circulation Plate: With, Tension Spring: With, Child Safety Device: Without | | | | |
| Weight: | 139.1 kg | Size: | 1,269 x 2,210 mm | | |
| | 134.1 kg | | 1,279 x 2,210 mm | | |
| | 134.8 kg | | 1,269 x 2,210 mm | | |

Assembly List

Date:
Project:




















19-07-2019 / 16:50
Vijay Kumar - Production(17-07-19)

| Profiles | | | | | | |
|--|------------|---------------|--|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,199.5 | V - V | L / 7 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,199.5 | V - V | R / 8 |
|  | 1 (1) Pcs. | S584 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,279.7 | V - V | B / 9 |
| <div> <div>Max/Dim.: 1,279.7 mm</div> <div>Notched Dimension: 1,258.7 mm</div>  </div> | | | | | | |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,258.7 | V - V | T / 10 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,199.5 | V - V | L / 11 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,199.5 | V - V | R / 12 |
|  | 1 (1) Pcs. | S584 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,279.7 | V - V | B / 13 |
| <div> <div>Max/Dim.: 1,279.7 mm</div> <div>Notched Dimension: 1,258.7 mm</div>  </div> | | | | | | |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,258.7 | V - V | T / 14 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,199.5 | V - V | L / 15 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,199.5 | V - V | R / 16 |
|  | 1 (1) Pcs. | S584 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,279.7 | V - V | B / 17 |
| <div> <div>Max/Dim.: 1,279.7 mm</div> <div>Notched Dimension: 1,258.7 mm</div>  </div> | | | | | | |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,258.7 | V - V | T / 18 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,203.0 | I - I | R / 19 |
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,203.0 | I - I | V / 19 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,203.0 | I - I | L / 20 |
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,203.0 | I - I | V / 20 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,203.0 | I - I | R / 21 |
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,203.0 | I - I | V / 21 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,203.0 | I - I | L / 22 |

Assembly List

Date:
Project:























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Vijay Kumar - Production(17-07-19)

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|---------------|---|------------------|---------|-----------------------|
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,203.0 | I - I | V / 22 |
| Glazings Beads | | | | | | |
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|  | 3 (3) Pcs. | S569 | SLIDING GLAZING BEAD | 2,027.5 | I - I | L |
|  | 3 (3) Pcs. | S569 | SLIDING GLAZING BEAD | 2,027.5 | I - I | R |
|  | 2 (2) Pcs. | S569 | SLIDING GLAZING BEAD | 1,119.7 | I - I | B |
|  | 2 (2) Pcs. | S569 | SLIDING GLAZING BEAD | 1,119.7 | I - I | T |
|  | 1 (1) Pcs. | S569 | SLIDING GLAZING BEAD | 1,119.7 | I - I | B |
|  | 1 (1) Pcs. | S569 | SLIDING GLAZING BEAD | 1,119.7 | I - I | T |
| Glass | | | | | | |
| Quantity | Width [mm] | Height [mm] | Area [m²] | Description | Field | |
| 2 (2) Pcs. | 1,110 | 2,051 | 2.28 | 21.52mm, 22 mm | 1 | |
| 1 (1) Pcs. | 1,110 | 2,051 | 2.28 | 21.52mm, 22 mm | 2 | |
| Hardware | | | | | | |
| Drawing | Quantity | Number | Description | Colour | Seq.No. | |
|  | 2 (2) pc | EX-3801814733 | L&S HANDLE 252mm ALUMIL PIN50mm | SILVER ANODISING | | |
|  | 1 (1) pc | EX-3805420233 | FLUSH HANDLE FOR L&S WINDOW 11mm DEPTH | SILVER ANODISING | | |
|  | 3 (3) pc | EX-4123295457 | SUPPORT TENSION SPRING GU 934/937 >200kg | | | |
|  | 1 (1) pc | EX-4150190811 | LIFT SLIDE GEAR 934/937 BS27.5 2115-2765 ALUMIL | SILVER ANODISING | | |
|  | 1 (1) pc | EX-4150192411 | LIFT SLIDE GEAR 934/937 BS27.5 1865-2365 ALUMIL | SILVER ANODISING | | |
|  | 2 (2) pc | EX-4151202403 | GU 934/937 STOPPER BLACK / Bottom Rail | BLACK | B | |
|  | 2 (2) pc | EX-4151205700 | VENTILATION KIT FOR LIFT SLIDE / Bottom Rail | SILVER ANODISING | B | |
|  | 3 (3) pc | EX-4154761100 | LIFT SLIDE ROLLER CONNECTION ROD 700-1601 / Bottom Rail | | B | |
|  | 3 (3) pc | EX-4154880000 | BASIC ROLLER KIT GU 934 300kg / Bottom Rail | | B | |
|  | 3 (3) pc | EX-4156226600 | LIFT SLIDE STRIKER PLATE GU 934/937 | INOX | | |
|  | 2 (2) pc | EX-6500145000 | SHOCK ABSORBER FOR LIFTING SLIDING S450 | BLACK | | |
|  | 8 (8) pc | EX-6604500500 | SPACER 4,8mm 130mm FOR LOCK GU-937/934 | | | |

Assembly List

Date:
Project:



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Vijay Kumar - Production(17-07-19)

| Gaskets | | | | | |
|---|-----------------|---------------|---|--------|--|
| Drawing | Quantity | Number | Description | Colour | |
|  | 19.25 (19.25) m | EX-2000801001 | GLAZING GASKET 10mm EPDM BLACK | BLACK | |
|  | 19.25 (19.25) m | EX-2007000503 | OUTSIDE GLAZING INSULATING GASKET FOR SLIDING SYSTEMS 4-5mm | BLACK | |
|  | 15.69 (15.69) m | EX-2400045601 | GASKET FOR S560-M23300 SASH EPDM BLACK | BLACK | |
|  | 9.08 (9.08) m | EX-2400046201 | GASKET FOR HOOK EPDM BLACK | BLACK | |
|  | 18.15 (18.15) m | EX-6206930703 | TRI-FIN BRUSH PILE SEAL 7mm 5P QF | BLACK | |
| Accessories | | | | | |
| Drawing | Quantity | Number | Description | Colour | |
|  | 12 (12) pc | EX-1131324100 | CRIMP CORNER CLEAT 12,6x24,1mm | | |
|  | 12 (12) pc | EX-1132906600 | CRIMP CORNER CLEAT 28,6x6,6mm | | |
|  | 24 (24) pc | EX-1800045600 | ALIGNMENT CORNER S456 | BLACK | |
|  | 4 (4) pc | EX-2550045601 | VULCANIZED CORNER FOR S560 SASH GASKET EPDM BLACK | BLACK | |
|  | 2 (2) Pair | EX-2550058400 | SET OF VULCANIZED CORNERS FOR SASHES S560 - S584 EPDM BLACK | | |
|  | 21 (21) pc | EX-2900000500 | SETTING BLOCK 5mm | BLACK | |
|  | 4 (4) Pair | EX-3110056803 | END CAP FOR INTERLOCKING PROFILE S568 BLACK | BLACK | |
|  | 18 (18) pc | EX-3110145600 | ELEVATION CONTROLLING PART FOR S456 | BLACK | |
|  | 4 (4) Pair | EX-3110156803 | COVER FOR END CAP OF INTERLOCKING PROFILE S568 | BLACK | |
|  | 4 (4) pc | EX-4165575100 | COUNTERSUNK HANDLE SCREW M5X75 DIN 965, 4.8-H | | |
|  | 48 (48) pc | EX-4701183900 | NAIL CORNER PIN 4,5x7,1 | | |
|  | 21 (21) pc | EX-6600056700 | GLAZING BRIDGE S560 | | |
| | 2 (2) pc | EX-7612551201 | M5X12 RIVET NUTS WITH FLAT HEAD, OPEN TYPE, KNURLED | INOX | |
|  | 12 (12) pc | EX-7981224819 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X19 PH | INOX | |
|  | 3 (3) pc | EX-7981224819 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X19 PH / Lock Side | INOX | |
|  | 6 (6) pc | EX-7981224825 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X25 PH | INOX | |
|  | 12 (12) pc | EX-7981224825 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X25 PH / Bottom Rail | INOX | |
|  | 3 (3) pc | EX-7981224838 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X38 PH / Lock Side | INOX | |


Assembly List

Date:
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| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|---|--------|
|  | 14 (14) pc | EX-7981224838 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X38 PH | INOX |
|  | 18.88 (18.88) m | EX-3131003000 | UNDERGLAZING FOAM INSULATION 30X10 | |

Secondary Profiles and Accessories

| Accessories | | | | |
|---|----------|---------------|----------------------------|--------|
| Drawing | Quantity | Number | Description | Colour |
|  | 4 (4) pc | EX-6606252003 | OUTSIDE STOPER OF THE SASH | BLACK |

Assembly List

Date:

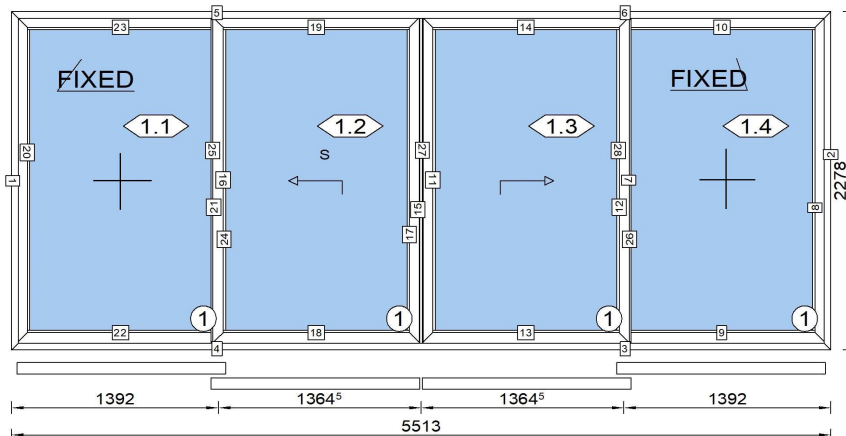
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Project:

Vijay Kumar - Production(17-07-19)

Person in Charge:

Administrator



Position: SD1

Quantity: 1 Pcs.

Scale: 1: 50 / Interior View

SF - Family Living

System: Alumil S560 300kg (Lift-Slide) Basic Standard (Horizontal Passing) EPDM

Weight of Position (w/o Accessories): 633.09 (633.09) kg
(509.12 kg Fillings / 123.97 kg Profiles)

Size: 5,513 x 2,278 mm

Frame Element-Corner Connections: Spring Cleat

Drainage: Visible

Colour:

Frame Element: ANODIZING GOLD & INOX 104720 Honey

Comment:

NOTE: The center 2 panels are sliding and the end 2 panels are Fixed

This position was subject to a preliminary structural design.

At least one profile of the position does not comply with the structural requirements!










Frame Element

| Profiles | | | | | | |
|----------|------------|---------------|---|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | S592 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,278.0 | V - V | L / 1 |
| | 1 (1) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,243.2 | V - V | V / 1 |
| | 1 (1) Pcs. | S592 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,278.0 | V - V | R / 2 |
| | 1 (1) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,243.2 | V - V | V / 2 |
| | 1 (1) Pcs. | S592 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,756.5 | I - V | B / 3 |
| | 1 (1) Pcs. | S523 | SLIDING ADDITIONAL PROFILE | 1,316.3 | I - I | B / 3 |
| | 1 (1) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,739.1 | I - V | H / 3 |
| | 1 (1) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,716.5 | I - I | B / 3 |
| | 1 (1) Pcs. | S592 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,756.5 | V - I | B / 4 |

Assembly List

Date:
Project:










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Vijay Kumar - Production(17-07-19)

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|---------------|---|-------------|-------|-----------------------|
|  | 1 (1) Pcs. | S523 | SLIDING ADDITIONAL PROFILE | 1,316.3 | I - I | B / 4 |
|  | 1 (1) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,739.1 | V - I | H / 4 |
|  | 1 (1) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,716.5 | I - I | B / 4 |
|  | 1 (1) Pcs. | S592 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,756.5 | I - V | T / 5 |
|  | 1 (1) Pcs. | S523 | SLIDING ADDITIONAL PROFILE | 1,316.3 | I - I | T / 5 |
|  | 1 (1) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,739.1 | I - V | H / 5 |
|  | 1 (1) Pcs. | S592 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,756.5 | V - I | T / 6 |
|  | 1 (1) Pcs. | S523 | SLIDING ADDITIONAL PROFILE | 1,316.3 | I - I | T / 6 |
|  | 1 (1) Pcs. | 660-00-452-00 | PVC FOR FRAMES S452, S476 | 2,739.1 | V - I | H / 6 |

Gaskets

| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|---|--------|
|  | 10.15 (10.15) m | EX-2400031201 | GASKET FOR COVERING FRAME GUIDES EPDM BLACK | BLACK |
|  | 9.09 (9.09) m | EX-2400045601 | GASKET FOR S560-M23300 SASH EPDM BLACK | BLACK |
|  | 21.47 (21.47) m | EX-6206910703 | BRUSH PILE SEAL 7mm 4P | BLACK |

Accessories



















| Drawing | Quantity | Number | Description | Colour |
|---|------------|---------------|---|--------|
|  | 4 (4) pc | EX-1251128300 | MECHANICAL CORNER CLEAT 11X29mm | |
|  | 4 (4) pc | EX-1251148800 | MECHANICAL CORNER CLEAT 11x48mm | |
|  | 19 (19) pc | EX-3110045203 | WATER EVACUATION END CAP FOR SLIDING SYSTEMS | BLACK |
|  | 4 (4) pc | EX-3110256803 | LOWER RUBBER SEAL FOR S568 WEATHERING PROFILE | BLACK |
|  | 1 (1) pc | EX-3110259003 | LOWER EPDM FOR ADJOINING PROFILE COVER S590 | BLACK |
|  | 4 (4) pc | EX-3110356803 | UPPER RUBBER SEAL FOR S568 WEATHERING PROFILE | BLACK |
|  | 4 (4) pc | EX-3150059200 | SET OF PORTHOLE BARRIERS FOR S592 BLACK FRAME | BLACK |
|  | 2 (2) pc | EX-6600022500 | STOPPER FOR SLIDING SASH 22mm M9200 | BLACK |
|  | 2 (2) pc | EX-6600145200 | CENTRAL SEAL FOR TRIPLE GUIDE S450 / S560 | BLACK |

Assembly List

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















1: Lift and Slide Door - DIN L - Handle Height: (1,009 mm)

| Hardware: | S560 LIFT-SLIDE 300 KG., Air Circulation Plate: With, Tension Spring: With, Child Safety Device: Without | | | | | |
|---|--|--------|---|--|-------|-----------------------|
| Weight: | 148.8 kg | | Size: | 1,404 x 2,205 mm | | |
| | 149.6 kg | | | 1,404 x 2,205 mm | | |
| | 151.9 kg | | | 1,404 x 2,205 mm | | |
| | 145.8 kg | | | 1,404 x 2,205 mm | | |
| Profiles | | | | | | |
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | L / 7 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | R / 8 |
|  | 1 (1) Pcs. | S584 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,414.5 | V - V | B / 9 |
| Max/Dim.: 1,414.5 mm Notched Dimension: 1,393.5 mm | | | |  | | |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,393.5 | V - V | T / 10 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | L / 11 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | R / 12 |
|  | 1 (1) Pcs. | S584 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,414.5 | V - V | B / 13 |
| Max/Dim.: 1,414.5 mm Notched Dimension: 1,393.5 mm | | | |  | | |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,393.5 | V - V | T / 14 |
|  | 1 (1) Pcs. | S590 | SLIDING ADAPTION MEETING PROFILE | 2,201.0 | I - I | R / 15 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | L / 16 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | R / 17 |
|  | 1 (1) Pcs. | S584 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,414.5 | V - V | B / 18 |
| Max/Dim.: 1,414.5 mm Notched Dimension: 1,393.5 mm | | | |  | | |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,393.5 | V - V | T / 19 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | L / 20 |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,194.5 | V - V | R / 21 |

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| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|---------------|--|--|---------|-----------------------|
|  | 1 (1) Pcs. | S584 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,414.5 | V - V | B / 22 |
| Max/Dim.: 1,414.5 mm Notched Dimension: 1,393.5 mm | | | |  | | |
|  | 1 (1) Pcs. | S560 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,393.5 | V - V | T / 23 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,198.0 | I - I | R / 24 |
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,198.0 | I - I | V / 24 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,198.0 | I - I | L / 25 |
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,198.0 | I - I | V / 25 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,198.0 | I - I | R / 26 |
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,198.0 | I - I | V / 26 |
|  | 1 (1) Pcs. | S568 | SLIDING ADDITIONAL PROFILE | 2,198.0 | I - I | L / 28 |
|  | 1 (1) Pcs. | 660-00-462-00 | PVC FOR INTERLOCKING PROFILE S462 | 2,198.0 | I - I | V / 28 |
| Glazings Beads | | | | | | |
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|  | 4 (4) Pcs. | S569 | SLIDING GLAZING BEAD | 2,022.5 | I - I | L |
|  | 4 (4) Pcs. | S569 | SLIDING GLAZING BEAD | 2,022.5 | I - I | R |
|  | 4 (4) Pcs. | S569 | SLIDING GLAZING BEAD | 1,254.5 | I - I | B |
|  | 4 (4) Pcs. | S569 | SLIDING GLAZING BEAD | 1,254.5 | I - I | T |
| Glass | | | | | | |
| Quantity | Width [mm] | Height [mm] | Area [m²] | Description | Field | |
| 4 (4) Pcs. | 1,245 | 2,046 | 2.55 | 21.52mm, 22 mm | 1 | |
| Hardware | | | | | | |
| Drawing | Quantity | Number | Description | Colour | Seq.No. | |
|  | 2 (2) pc | EX-3801814733 | L&S HANDLE 252mm ALUMIL PIN50mm | SILVER ANODISING | | |
|  | 2 (2) pc | EX-3805420233 | FLUSH HANDLE FOR L&S WINDOW 11mm DEPTH | SILVER ANODISING | | |
|  | 2 (2) pc | EX-4123295457 | SUPPORT TENSION SPRING GU 934/937 >200kg | | | |
|  | 1 (1) pc | EX-4150190811 | LIFT SLIDE GEAR 934/937 BS27.5 2115-2765 ALUMIL | SILVER ANODISING | | |
|  | 1 (1) pc | EX-4150192411 | LIFT SLIDE GEAR 934/937 BS27.5 1865-2365 ALUMIL | SILVER ANODISING | | |

Assembly List

Date:
Project:











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| Drawing | Quantity | Number | Description | Colour | Seq.No. |
|---|----------|---------------|---|------------------|---------|
|  | 2 (2) pc | EX-4151202403 | GU 934/937 STOPPER BLACK / Bottom Rail | BLACK | B |
|  | 1 (1) pc | EX-4151205700 | VENTILATION KIT FOR LIFT SLIDE / Bottom Rail | SILVER ANODISING | B |
|  | 2 (2) pc | EX-4154761100 | LIFT SLIDE ROLLER CONNECTION ROD 700-1601 / Bottom Rail | | B |
|  | 2 (2) pc | EX-4154880000 | BASIC ROLLER KIT GU 934 300kg / Bottom Rail | | B |
|  | 2 (2) pc | EX-4156226600 | LIFT SLIDE STRIKER PLATE GU 934/937 | INOX | |
|  | 2 (2) pc | EX-6500145000 | SHOCK ABSORBER FOR LIFTING SLIDING S450 | BLACK | |
|  | 8 (8) pc | EX-6604500500 | SPACER 4,8mm 130mm FOR LOCK GU-937/934 | | |

Gaskets

| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|---|--------|
|  | 26.73 (26.73) m | EX-2000801001 | GLAZING GASKET 10mm EPDM BLACK | BLACK |
|  | 26.73 (26.73) m | EX-2007000503 | OUTSIDE GLAZING INSULATING GASKET FOR SLIDING SYSTEMS 4-5mm | BLACK |
|  | 27.67 (27.67) m | EX-2400045601 | GASKET FOR S560-M23300 SASH EPDM BLACK | BLACK |
|  | 9.06 (9.06) m | EX-2400046201 | GASKET FOR HOOK EPDM BLACK | BLACK |
|  | 18.11 (18.11) m | EX-6206930703 | TRI-FIN BRUSH PILE SEAL 7mm 5P QF | BLACK |















Accessories

| Drawing | Quantity | Number | Description | Colour |
|---|------------|---------------|---|--------|
|  | 16 (16) pc | EX-1131324100 | CRIMP CORNER CLEAT 12,6x24,1mm | |
|  | 16 (16) pc | EX-1132906600 | CRIMP CORNER CLEAT 28,6x6,6mm | |
|  | 32 (32) pc | EX-1800045600 | ALIGNMENT CORNER S456 | BLACK |
|  | 8 (8) pc | EX-2550045601 | VULCANIZED CORNER FOR S560 SASH GASKET EPDM BLACK | BLACK |
|  | 4 (4) Pair | EX-2550058400 | SET OF VULCANIZED CORNERS FOR SASHES S560 - S584 EPDM BLACK | |
|  | 22 (22) pc | EX-2900000500 | SETTING BLOCK 5mm | BLACK |
|  | 1 (1) Pair | EX-3000159003 | END CAP FOR ADJOINING PROFILE S590 BLACK RIGHT | BLACK |
|  | 4 (4) pc | EX-3110056000 | APOSTATE FOR FIXED SASH S560 / Lock Side | BLACK |
|  | 4 (4) Pair | EX-3110056803 | END CAP FOR INTERLOCKING PROFILE S568 BLACK | BLACK |
|  | 4 (4) pc | EX-3110130200 | SPACER FOR FIXED SASH S700, S560 | BLACK |


Assembly List

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| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|---|--------|
|  | 24 (24) pc | EX-3110145600 | ELEVATION CONTROLLING PART FOR S456 | BLACK |
|  | 4 (4) Pair | EX-3110156803 | COVER FOR END CAP OF INTERLOCKING PROFILE S568 | BLACK |
|  | 4 (4) pc | EX-4165575100 | COUNTERSUNK HANDLE SCREW M5X75 DIN 965, 4.8-H | |
|  | 64 (64) pc | EX-4701183900 | NAIL CORNER PIN 4,5x7,1 | |
|  | 22 (22) pc | EX-6600056700 | GLAZING BRIDGE S560 | |
|  | 6 (6) pc | EX-7981224819 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X19 PH | INOX |
|  | 2 (2) pc | EX-7981224819 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X19 PH / Lock Side | INOX |
|  | 4 (4) pc | EX-7981224825 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X25 PH | INOX |
|  | 8 (8) pc | EX-7981224825 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X25 PH / Bottom Rail | INOX |
|  | 7 (7) pc | EX-7981224838 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X38 PH | INOX |
|  | 2 (2) pc | EX-7981224838 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X38 PH / Lock Side | INOX |
|  | 9 (9) pc | EX-7981224850 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X50 PH | INOX |
|  | 4 (4) pc | EX-7981224860 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,8X60 PH | INOX |
|  | 26.22 (26.22) m | EX-3131003000 | UNDERGLAZING FOAM INSULATION 30X10 | |

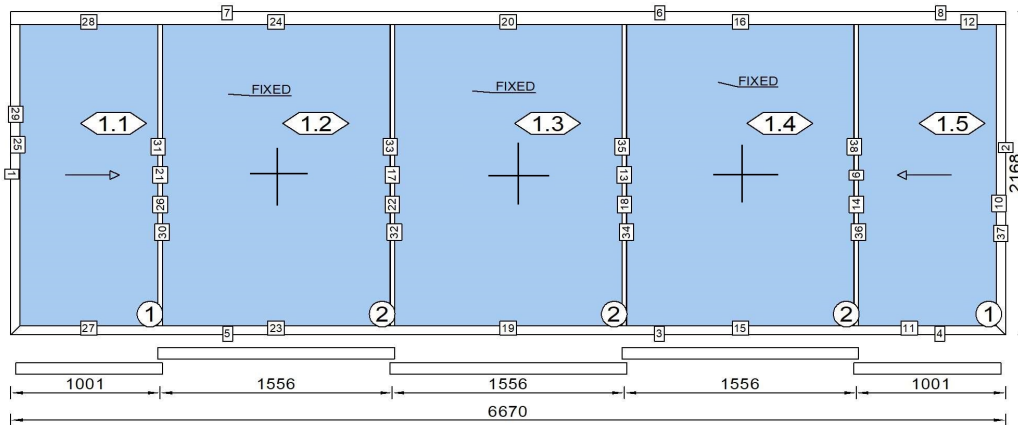
Secondary Profiles and Accessories

| Accessories | | | | |
|---|----------|---------------|-----------------------------|--------|
| Drawing | Quantity | Number | Description | Colour |
|  | 4 (4) pc | EX-6606252003 | OUTSIDE STOPPER OF THE SASH | BLACK |

Assembly List

Date: 19-07-2019 / 16:50
Project: Vijay Kumar - Production(17-07-19)

Person in Charge: Administrator



Position: SD2

Quantity: 1 Pcs.

SF - MEDIA ROOM

System: Alumil M12500 Concealed Sash EPDM

Size: 6,670 x 2,168 mm

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 503.35 (503.35) kg
(401.11 kg Fillings / 102.24 kg Profiles)

Frame Element-Corner Connections: Mechanical Corner Cleat

Drainage: Visible

Colour: Frame Element: ANODIZING GOLD & INOX. 104720 Honey

Comment:

NOTE: Only end panels sliding, middle shutters are fixed.

This position was subject to a preliminary structural design.

At least one profile of the position does not comply with the structural requirements!




















Frame Element

| Profiles | | | | | | |
|----------|------------|---------------|---|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,153.0 | I - V | L / 1 |
| | 1 (1) Pcs. | M12511 | ADDITIONAL PROFILE | 2,138.0 | I - I | L / 1 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,153.0 | V - I | R / 2 |
| | 1 (1) Pcs. | M12511 | ADDITIONAL PROFILE | 2,138.0 | I - I | R / 2 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,900.0 | I - I | B / 3 |
| | 2 (2) Pcs. | M12601 | SLIDING ADDITIONAL PROFILE | 2,861.5 | I - I | B / 3 |
| | 2 (2) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,861.5 | I - I | B / 3 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 870.0 | I - V | B / 4 |
| | 2 (2) Pcs. | M12601 | SLIDING ADDITIONAL PROFILE | 870.0 | I - I | B / 4 |

Assembly List

Date:
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


















| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|-----------------|---------------|--|-------------|-------|-----------------------|
|  | 2 (2) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 870.0 | I - I | B / 4 |
|  | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,900.0 | V - I | B / 5 |
|  | 2 (2) Pcs. | M12601 | SLIDING ADDITIONAL PROFILE | 2,861.5 | I - I | B / 5 |
|  | 2 (2) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,861.5 | I - I | B / 5 |
|  | 1 (1) Pcs. | M12602 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,900.0 | I - I | T / 6 |
|  | 1 (1) Pcs. | M12602 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,898.0 | I - I | T / 7 |
|  | 1 (1) Pcs. | M12602 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 868.0 | I - I | T / 8 |
| Gaskets | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 63.01 (63.01) m | EX-6206910803 | BRUSH PILE SEAL 8mm 4P | BLACK | | |
| Accessories | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 4 (4) pc | EX-1251148000 | MECHANICAL CORNER CLEAT 11x48 | | | |
|  | 8 (8) pc | EX-3101100003 | COVER FOR Ø11 HOLE ROUND BLACK | BLACK | | |
|  | 5 (5) Pair | EX-3111250403 | SASH SLIDING SPACERS M12500 | BLACK | | |
|  | 2 (2) Pair | EX-3111260200 | DOUBLE FRAME END CAPS FOR CONCEALED SASH M12500 | BLACK | | |
|  | 5 (5) Pair | EX-3111260400 | SASH SPACER ADDON SET FOR CONCEALED SASH M12500 | BLACK | | |
|  | 4 (4) Pair | EX-6601250000 | CENTRAL SEAL SET FOR M12500 PARALLEL SLIDING | | | |
|  | 30 (30) pc | EX-6604408803 | EXTERNAL FLAP VALVE SV-E TYPE | BLACK | | |
|  | 12 (12) pc | EX-7981224213 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH | INOX | | |
|  | 30 (30) pc | EX-7981224238 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X38 PH | INOX | | |
|  | 8 (8) pc | EX-7982124225 | PAN TAPPING SCREW ISO 7049/DIN 7981 INOX A2 4,2X25 PH | INOX | | |
|  | 24 (24) pc | EX-7982124295 | PAN TAPPING SCREW ISO 7049/DIN 7981 INOX A2 4,2X9,5 PH | INOX | | |

Assembly List

Date:
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


















1: Sliding Door - Handle Height: (700 mm)

| Hardware: | M12500 SLIDE CONCEALED, Rollers: With | | | | | |
|---|---------------------------------------|--------|---|------------------|-------|-----------------------|
| Weight: | 67.5 kg | Size: | | 985 x 2,081 mm | | |
| | 104.4 kg | | | 1,588 x 2,081 mm | | |
| | 108.5 kg | | | 1,588 x 2,081 mm | | |
| | 104.4 kg | | | 1,588 x 2,081 mm | | |
| | 67.5 kg | | | 985 x 2,081 mm | | |
| Profiles | | | | | | |
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | L / 9 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | L / 9 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | L / 9 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | R / 10 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 983.0 | V - V | B / 11 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 983.0 | V - V | T / 12 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | L / 13 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | R / 14 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,584.0 | V - V | B / 15 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,584.0 | V - V | T / 16 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | L / 17 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | L / 17 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | L / 17 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | R / 18 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | R / 18 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | R / 18 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,584.0 | V - V | B / 19 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,584.0 | V - V | T / 20 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | L / 21 |

Assembly List

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| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|--------|---|-------------|-------|-----------------------|
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | R / 22 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,584.0 | V - V | B / 23 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,584.0 | V - V | T / 24 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | L / 25 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,081.0 | V - V | R / 26 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | R / 26 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,005.0 | I - I | R / 26 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 983.0 | V - V | B / 27 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 983.0 | V - V | T / 28 |
|  | 1 (1) Pcs. | M12413 | SLIDING ADDITIONAL PROFILE | 2,081.0 | I - I | L / 29 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | R / 30 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | L / 31 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | R / 32 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | L / 33 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | R / 34 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | L / 35 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | R / 36 |
|  | 1 (1) Pcs. | M12413 | SLIDING ADDITIONAL PROFILE | 2,081.0 | I - I | R / 37 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 1,997.4 | I - I | L / 38 |

Glass

| Quantity | Width [mm] | Height [mm] | Area [m²] | Description | Field |
|------------|------------|-------------|-----------|--|-------|
| 2 (2) Pcs. | 947 | 2,045 | 1.94 | 24mm, 24 mm Inside: TSG, 6 mm Outside: TSG, 6 mm | 1 |
| 3 (3) Pcs. | 1,548 | 2,045 | 3.17 | 24mm, 24 mm Inside: TSG, 6 mm Outside: TSG, 6 mm | 2 |

Hardware


| Drawing | Quantity | Number | Description | Colour | Seq.No. |
|---|------------|---------------|---|--------|---------|
|  | 10 (10) pc | EX-6000063000 | ROLLER PLASTIC TRIPLE M630 AND M12500 CONCEALED | BLACK | |
| | 2 (2) pc | EX-6301260100 | FIRST SASH LOCKING FOR COCEALED SASH M12500 | | |

Consider
rollers as
per
sliding
shutters




Assembly List

Date:
Project:








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| Drawing | Quantity | Number | Description | Colour | Seq.No. |
|---|----------|---------------|----------------------------|--------|---------|
|  | 2 (2) pc | EX-6601250309 | INTERNAL HANDLE M12500 | SILVER | |
| | 2 (2) pc | EX-6601250409 | EXTERNAL HANDLE FOR M12500 | SILVER | |

Gaskets


| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|----------------------------------|--------|
|  | 68.08 (68.08) m | EX-2000800701 | GLAZING GASKET 7mm EPDM BLACK | BLACK |
|  | 16.46 (16.46) m | EX-2201100101 | SEAL GASKET FRAME 2mm EPDM BLACK | BLACK |
|  | 16.46 (16.46) m | EX-6206910703 | BRUSH PILE SEAL 7mm 4P | BLACK |

Accessories

| Drawing | Quantity | Number | Description | Colour |
|---|------------|---------------|--|--------|
|  | 20 (20) pc | EX-1251122300 | MECHANICAL CORNER CLEAT 10,9x22,6mm | |
|  | 35 (35) pc | EX-2900000400 | SETTING BLOCK 4mm | RED |
|  | 4 (4) Pair | EX-3111138700 | PAIR OF END CAPS FOR REINFORCEMENT PROFILES M11387, M12412, | BLACK |
|  | 8 (8) Pair | EX-3111260903 | PAIR OF INTERLOCKING PROFILE END CAPS FOR M12500 LEFT PARALL | BLACK |
|  | 16 (16) pc | EX-7981224213 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH | INOX |
|  | 40 (40) pc | EX-7984124219 | PAN TAPPING SCREW ISO 7049/DIN 7981 GALV 4,2X19 PH | |
|  | 8 (8) pc | EX-7985224219 | CSK DRILLING SCREW ISO 15482/DIN 7504P GALV 4,2X19 PH | |

Secondary Profiles and Accessories

Accessories

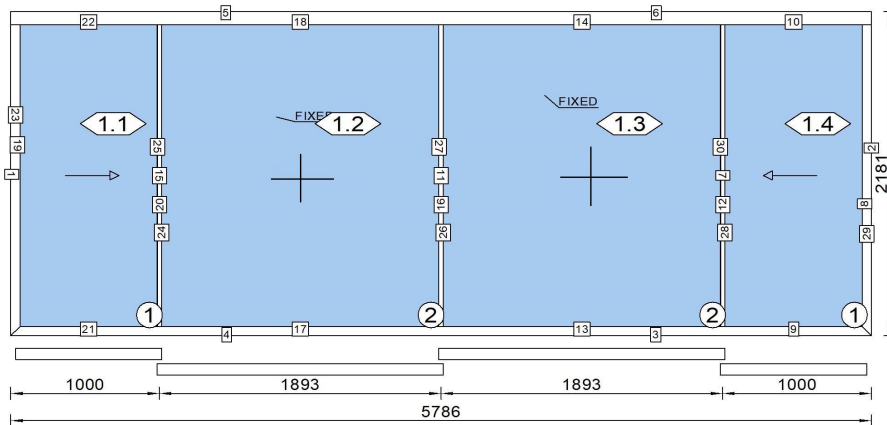
| Drawing | Quantity | Number | Description | Colour |
|---|----------|---------------|--------------------------------------|--------|
|  | 4 (4) pc | EX-6600030000 | STOPPER FOR SLIDING SASH 30mm M12000 | BLACK |

Assembly List

Date:
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Person in Charge: Administrator



Position: SD3

Quantity: 1 Pcs.

SF - MEDIA ROOM

System: Alumil M12500 Concealed Sash EPDM

Size: 5,786 x 2,181 mm

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 436.72 (436.72)
kg
(349.57 kg Fillings / 87.15 kg Profiles)

Frame Element-Corner Connections: Mechanical Corner Cleat

Drainage: Visible

Colour: Frame Element: ANODIZING GOLD & INOX. 104720 Honey

Comment:

NOTE: Only end panels sliding, middle shutters are fixed.

This position was subject to a preliminary structural design.

At least one profile of the position does not comply with the structural requirements!




Frame Element

| Profiles | | | | | | |
|----------|------------|---------------|---|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,166.0 | I - V | L / 1 |
| | 1 (1) Pcs. | M12511 | ADDITIONAL PROFILE | 2,151.0 | I - I | L / 1 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,166.0 | V - I | R / 2 |
| | 1 (1) Pcs. | M12511 | ADDITIONAL PROFILE | 2,151.0 | I - I | R / 2 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,893.0 | I - V | B / 3 |
| | 2 (2) Pcs. | M12601 | SLIDING ADDITIONAL PROFILE | 2,854.5 | I - I | B / 3 |
| | 2 (2) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,854.5 | I - I | B / 3 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,893.0 | V - I | B / 4 |
| | 2 (2) Pcs. | M12601 | SLIDING ADDITIONAL PROFILE | 2,854.5 | I - I | B / 4 |


Assembly List

Date:
Project:












19-07-2019 / 16:50
Vijay Kumar - Production(17-07-19)

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|---------------|---|-------------|-------|-----------------------|
|  | 2 (2) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,854.5 | I - I | B / 4 |
|  | 1 (1) Pcs. | M12602 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,891.0 | I - I | T / 5 |
|  | 1 (1) Pcs. | M12602 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,891.0 | I - I | T / 6 |

Gaskets

| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|------------------------|--------|
|  | 55.78 (55.78) m | EX-6206910803 | BRUSH PILE SEAL 8mm 4P | BLACK |




Accessories

| Drawing | Quantity | Number | Description | Colour |
|---|------------|---------------|--|--------|
|  | 4 (4) pc | EX-1251148000 | MECHANICAL CORNER CLEAT 11x48 | |
|  | 8 (8) pc | EX-3101100003 | COVER FOR Ø11 HOLE ROUND BLACK | BLACK |
|  | 4 (4) Pair | EX-3111250403 | SASH SLIDING SPACERS M12500 | BLACK |
|  | 2 (2) Pair | EX-3111260200 | DOUBLE FRAME END CAPS FOR CONCEALED SASH M12500 | BLACK |
|  | 4 (4) Pair | EX-3111260400 | SASH SPACER ADDON SET FOR CONCEALED SASH M12500 | BLACK |
|  | 3 (3) Pair | EX-6601250000 | CENTRAL SEAL SET FOR M12500 PARALLEL SLIDING | |
|  | 26 (26) pc | EX-6604408803 | EXTERNAL FLAP VALVE SV-E TYPE | BLACK |
|  | 9 (9) pc | EX-7981224213 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH | INOX |
|  | 24 (24) pc | EX-7981224238 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X38 PH | INOX |
|  | 8 (8) pc | EX-7982124225 | PAN TAPPING SCREW ISO 7049/DIN 7981 INOX A2 4,2X25 PH | INOX |
|  | 20 (20) pc | EX-7982124295 | PAN TAPPING SCREW ISO 7049/DIN 7981 INOX A2 4,2X9,5 PH | INOX |

1: Sliding Door - DIN L - Handle Height: (700 mm)

| | |
|-----------|---------------------------------------|
| Hardware: | M12500 SLIDE CONCEALED, Rollers: With |
| Weight: | 65.8 kg |
| | 130.6 kg |
| | 126.4 kg |
| | 67.9 kg |
| | Size: 984 x 2,094 mm |
| | 1,925 x 2,094 mm |
| | 1,925 x 2,094 mm |
| | 984 x 2,094 mm |
























Profiles

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|--------|---|-------------|-------|-----------------------|
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | L / 7 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,018.0 | I - I | L / 7 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,018.0 | I - I | L / 7 |

Assembly List

Date:
Project:
















19-07-2019 / 16:50
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| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|--------|--|-------------|-------|-----------------------|
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | R / 8 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 982.0 | V - V | B / 9 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 982.0 | V - V | T / 10 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | L / 11 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | R / 12 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,921.0 | V - V | B / 13 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,921.0 | V - V | T / 14 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | L / 15 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,018.0 | I - I | L / 15 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,018.0 | I - I | L / 15 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | R / 16 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,018.0 | I - I | R / 16 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,018.0 | I - I | R / 16 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,921.0 | V - V | B / 17 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,921.0 | V - V | T / 18 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | L / 19 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,094.0 | V - V | R / 20 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 982.0 | V - V | B / 21 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 982.0 | V - V | T / 22 |
|  | 1 (1) Pcs. | M12413 | SLIDING ADDITIONAL PROFILE | 2,094.0 | I - I | L / 23 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,010.4 | I - I | R / 24 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,010.4 | I - I | L / 25 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,010.4 | I - I | R / 26 |
| | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,010.4 | I - I | L / 27 |

Assembly List

Date:
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| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|-----------------|---------------|--|--|---------|-----------------------|
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,010.4 | I - I | R / 28 |
|  | 1 (1) Pcs. | M12413 | SLIDING ADDITIONAL PROFILE | 2,094.0 | I - I | R / 29 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,010.4 | I - I | L / 30 |
| Glass | | | | | | |
| Quantity | Width [mm] | Height [mm] | Area [m²] | Description | Field | |
| 2 (2) Pcs. | 946 | 2,058 | 1.95 | 24mm, 24 mm Inside: TSG, 6 mm Outside: TSG, 6 mm | 1 | |
| 2 (2) Pcs. | 1,885 | 2,058 | 3.88 | 24mm, 24 mm Inside: TSG, 6 mm Outside: TSG, 6 mm | 2 | |
| Hardware | | | | | | |
| Drawing | Quantity | Number | Description | Colour | Seq.No. | |
|  | 8 (8) pc | EX-6000063000 | ROLLER PLASTIC TRIPLE M630 AND M12500 CONCEALED | BLACK | | |
|  | 1 (1) pc | EX-6301260000 | SECOND SASH LOCKING FOR COCEALED SASH M12500 | | | |
| | 1 (1) pc | EX-6301260100 | FIRST SASH LOCKING FOR COCEALED SASH M12500 | | | |
| | 2 (2) pc | EX-6601250309 | INTERNAL HANDLE M12500 | SILVER | | |
| | 2 (2) pc | EX-6601250409 | EXTERNAL HANDLE FOR M12500 | SILVER | | |
| Gaskets | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 56.45 (56.45) m | EX-2000800701 | GLAZING GASKET 7mm EPDM BLACK | BLACK | | |
|  | 12.42 (12.42) m | EX-2201100101 | SEAL GASKET FRAME 2mm EPDM BLACK | BLACK | | |
|  | 12.42 (12.42) m | EX-6206910703 | BRUSH PILE SEAL 7mm 4P | BLACK | | |
| Accessories | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 16 (16) pc | EX-1251122300 | MECHANICAL CORNER CLEAT 10,9x22,6mm | | | |
|  | 28 (28) pc | EX-2900000400 | SETTING BLOCK 4mm | RED | | |
|  | 3 (3) Pair | EX-3111138700 | PAIR OF END CAPS FOR REINFORCEMENT PROFILES M11387, M12412, | BLACK | | |
|  | 6 (6) Pair | EX-3111260903 | PAIR OF INTERLOCKING PROFILE END CAPS FOR M12500 LEFT PARALL | BLACK | | |
|  | 12 (12) pc | EX-7981224213 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH | INOX | | |
|  | 30 (30) pc | EX-7984124219 | PAN TAPPING SCREW ISO 7049/DIN 7981 GALV 4,2X19 PH | | | |
|  | 6 (6) pc | EX-7985224219 | CSK DRILLING SCREW ISO 15482/DIN 7504P GALV 4,2X19 PH | | | |


Consider rollers as per sliding shutters

Assembly List

Date:
Project:

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Vijay Kumar - Production(17-07-19)

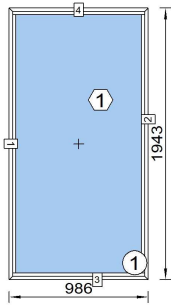
Secondary Profiles and Accessories

| Accessories | | | | |
|---|----------|---------------|---|--------|
| Drawing | Quantity | Number | Description | Colour |
|  | 4 (4) pc | EX-6600030000 | STOPPER FOR SLIDING SASH 30mm M12000 | BLACK |

Assembly List

Date: 19-07-2019 / 16:50
Project: Vijay Kumar - Production(17-07-19)

Person in Charge: Administrator



Position: FG

Quantity: 1 Pcs.

TF-Gym Area

System: Alumil M15000 Basic Standard (Horizontal Passing) EPDM

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 59.20 (59.20) kg
(52.14 kg Fillings / 7.06 kg Profiles)

Size: 986 x 1,943 mm

Corner Connections: Spring Cleat

Drainage: Visible



Colour: Frame Element: ANODIZING GOLD & INOX 104720 Honey

This position was subject to a preliminary structural design.

Frame Element

| Profiles | | | | | | |
|-------------|------------|---------------|--------------------------------------|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 1,943.0 | V - V | L / 1 |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 1,943.0 | V - V | R / 2 |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 986.0 | V - V | B / 3 |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 986.0 | V - V | T / 4 |
| Accessories | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
| | 4 (4) pc | EX-1251346400 | MECHANICAL CORNER CLEAT 13x46,4mm | | | |
| | 4 (4) pc | EX-1802501000 | ALIGNMENT CORNER 11 25 10 11000 | BLACK | | |
| | 2 (2) pc | EX-3101150103 | WATER EVACUATION CAP ROUND | BLACK | | |






1: Fixed Field Inside Glazed

| Weight: | | 52.8 kg | | | | |
|---|------------|---------|--------------|-------------|-------|-----------------------|
| Glazings Beads | | | | | | |
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 1,847.0 | I - I | L |
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 1,847.0 | I - I | R |

Assembly List

Date:
Project:

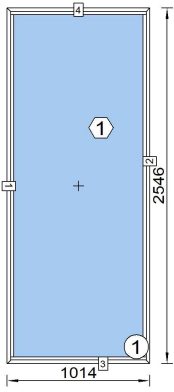
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Vijay Kumar - Production(17-07-19)

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|---------------|---------------|---|--|-------|-----------------------|
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 934.0 | I - I | B |
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 934.0 | I - I | T |
| Glass | | | | | | |
| Quantity | Width [mm] | Height [mm] | Area [m²] | Description | Field | |
| 1 (1) Pcs. | 924 | 1,881 | 1.74 | 24mm, 24 mm Inside: TSG, 6 mm Outside: TSG, 6 mm | 1 | |
| Gaskets | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 5.64 (5.64) m | EX-2000686001 | OUTSIDE GLAZING GASKET PLUGGED 3mm EPDM BLACK | BLACK | | |
|  | 5.64 (5.64) m | EX-2000800501 | GLAZING GASKET 5mm EPDM BLACK | BLACK | | |
| Accessories | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 4 (4) pc | EX-2900000500 | SETTING BLOCK 5mm | BLACK | | |

Assembly List

Date: 19-07-2019 / 16:50
Project: Vijay Kumar - Production(17-07-19)

Person in Charge: Administrator



Position: FG1

Quantity: 1 Pcs.

TF-Gym Area

System: Alumil M15000 Basic Standard (Horizontal Passing) EPDM

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 84.28 (84.28) kg
(70.94 kg Fillings / 13.33 kg Profiles)

Size: 1,014 x 2,546 mm

Corner Connections: Spring Cleat

Drainage: Visible

Colour: Frame Element: ANODIZING GOLD & INOX 104720 Honey

Comment:

NOTE: I have considered 150mmx50x1.75mm thick rectangular box. As this window needs to be in 90deg connection with SD5.

This position was subject to a preliminary structural design.

Frame Element








| Profiles | | | | | | |
|-------------|------------|---------------|--------------------------------------|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 2,546.0 | V - V | L / 1 |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 2,546.0 | V - V | R / 2 |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 1,014.0 | V - V | B / 3 |
| | 1 (1) Pcs. | M15008 | HINGED FRAME | 1,014.0 | V - V | T / 4 |
| Accessories | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
| | 4 (4) pc | EX-1251346400 | MECHANICAL CORNER CLEAT 13x46,4mm | | | |
| | 4 (4) pc | EX-1802501000 | ALIGNMENT CORNER 11 25 10 11000 | BLACK | | |
| | 2 (2) pc | EX-3101150103 | WATER EVACUATION CAP ROUND | BLACK | | |

Assembly List

Date:
Project:

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Vijay Kumar - Production(17-07-19)

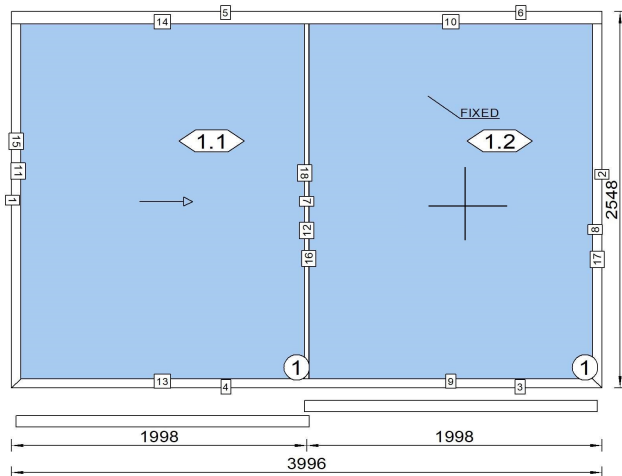
1: Fixed Field Inside Glazed

| | | | | | | |
|---|---------------|---------------|---|--|-------|-----------------------|
| Weight: | | 71.8 kg | | | | |
| Glazings Beads | | | | | | |
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 2,450.0 | I - I | L |
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 2,450.0 | I - I | R |
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 962.0 | I - I | B |
|  | 1 (1) Pcs. | M9312 | GLAZING BEAD | 962.0 | I - I | T |
| Glass | | | | | | |
| Quantity | Width [mm] | Height [mm] | Area [m²] | Description | Field | |
| 1 (1) Pcs. | 952 | 2,484 | 2.37 | 24mm, 24 mm Inside: TSG, 6 mm Outside: TSG, 6 mm | 1 | |
| Gaskets | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 6.94 (6.94) m | EX-2000686001 | OUTSIDE GLAZING GASKET PLUGGED 3mm EPDM BLACK | BLACK | | |
|  | 6.94 (6.94) m | EX-2000800501 | GLAZING GASKET 5mm EPDM BLACK | BLACK | | |
| Accessories | | | | | | |
| Drawing | Quantity | Number | Description | Colour | | |
|  | 4 (4) pc | EX-2900000500 | SETTING BLOCK 5mm | BLACK | | |
| Secondary Profiles and Accessories | | | | | | |
| Profiles | | | | | | |
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | S-150X50X175 | PROFIL A/T / STANDARD | 2,548.0 | I - I | R |

Assembly List

Date: 19-07-2019 / 16:50
Project: Vijay Kumar - Production(17-07-19)

Person in Charge: Administrator



Position: SD5

Quantity: 1 Pcs.

TF-Gym Area

System: Alumil M12500 Concealed Sash EPDM

Size: 3,996 x 2,548 mm

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 343.35 (343.35) kg
(282.85 kg Fillings / 60.50 kg Profiles)

Frame Element-Corner Connections: Mechanical Corner Cleat

Drainage: Visible

Colour: Frame Element: ANODIZING GOLD & INOX. 104720 Honey

Comment:

NOTE: Left side panel sliding and right side panel is fixed.

This position was subject to a preliminary structural design.

At least one profile of the position does not comply with the structural requirements!





Frame Element

| Profiles | | | | | | |
|----------|------------|---------------|---|-------------|-------|-----------------------|
| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,533.0 | I - V | L / 1 |
| | 1 (1) Pcs. | M12511 | ADDITIONAL PROFILE | 2,518.0 | I - I | L / 1 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,533.0 | V - I | R / 2 |
| | 1 (1) Pcs. | M12511 | ADDITIONAL PROFILE | 2,518.0 | I - I | R / 2 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 1,096.0 | I - V | B / 3 |
| | 2 (2) Pcs. | M12601 | SLIDING ADDITIONAL PROFILE | 1,057.5 | I - I | B / 3 |
| | 2 (2) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 1,057.5 | I - I | B / 3 |
| | 1 (1) Pcs. | M12512 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,900.0 | V - I | B / 4 |


Assembly List

Date:
Project:












19-07-2019 / 16:50
Vijay Kumar - Production(17-07-19)

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|---------------|---|-------------|-------|-----------------------|
|  | 2 (2) Pcs. | M12601 | SLIDING ADDITIONAL PROFILE | 2,861.5 | I - I | B / 4 |
|  | 2 (2) Pcs. | 660-00-613-00 | INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m | 2,861.5 | I - I | B / 4 |
|  | 1 (1) Pcs. | M12602 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 2,898.0 | I - I | T / 5 |
|  | 1 (1) Pcs. | M12602 | DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL | 1,094.0 | I - I | T / 6 |

Gaskets

| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|------------------------|--------|
|  | 42.54 (42.54) m | EX-6206910803 | BRUSH PILE SEAL 8mm 4P | BLACK |



Accessories

| Drawing | Quantity | Number | Description | Colour |
|---|------------|---------------|--|--------|
|  | 4 (4) pc | EX-1251148000 | MECHANICAL CORNER CLEAT 11x48 | |
|  | 8 (8) pc | EX-3101100003 | COVER FOR Ø11 HOLE ROUND BLACK | BLACK |
|  | 2 (2) Pair | EX-3111250403 | SASH SLIDING SPACERS M12500 | BLACK |
|  | 2 (2) Pair | EX-3111260200 | DOUBLE FRAME END CAPS FOR CONCEALED SASH M12500 | BLACK |
|  | 2 (2) Pair | EX-3111260400 | SASH SPACER ADDON SET FOR CONCEALED SASH M12500 | BLACK |
|  | 1 (1) Pair | EX-6601250000 | CENTRAL SEAL SET FOR M12500 PARALLEL SLIDING | |
|  | 18 (18) pc | EX-6604408803 | EXTERNAL FLAP VALVE SV-E TYPE | BLACK |
|  | 3 (3) pc | EX-7981224213 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH | |
|  | 12 (12) pc | EX-7981224238 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X38 PH | |
|  | 8 (8) pc | EX-7982124225 | PAN TAPPING SCREW ISO 7049/DIN 7981 INOX A2 4,2X25 PH | |
|  | 16 (16) pc | EX-7982124295 | PAN TAPPING SCREW ISO 7049/DIN 7981 INOX A2 4,2X9,5 PH | |

1: Sliding Door - Handle Height: (1,050 mm)

| | |
|-----------|---------------------------------------|
| Hardware: | M12500 SLIDE CONCEALED, Rollers: With |
| Weight: | 153.9 kg Size: 1,982 x 2,461 mm |
| | 151.5 kg 1,982 x 2,461 mm |













Profiles

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|--------|---|-------------|-------|-----------------------|
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,461.0 | V - V | L / 7 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,461.0 | V - V | R / 8 |

Assembly List

Date:
Project:



19-07-2019 / 16:50
Vijay Kumar - Production(17-07-19)

| Drawing | Quantity | Number | Description | Length [mm] | Cut | Orientation / Seq.No. |
|---|------------|--------|---|-------------|-------|-----------------------|
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,980.0 | V - V | B / 9 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,980.0 | V - V | T / 10 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,461.0 | V - V | L / 11 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 2,461.0 | V - V | R / 12 |
|  | 1 (1) Pcs. | M9010 | SLIDING ADDITIONAL PROFILE | 2,385.0 | I - I | R / 12 |
|  | 1 (1) Pcs. | M12412 | SLIDING ADDITIONAL PROFILE | 2,385.0 | I - I | R / 12 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,980.0 | V - V | B / 13 |
|  | 1 (1) Pcs. | M12504 | SLIDING SASH PROFILE WITHOUT GLAZING BEAD | 1,980.0 | V - V | T / 14 |
|  | 1 (1) Pcs. | M12413 | SLIDING ADDITIONAL PROFILE | 2,461.0 | I - I | L / 15 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,377.4 | I - I | R / 16 |
|  | 1 (1) Pcs. | M12413 | SLIDING ADDITIONAL PROFILE | 2,461.0 | I - I | R / 17 |
|  | 1 (1) Pcs. | M12509 | SLIDING INTERLOCK | 2,377.4 | I - I | L / 18 |




Glass

| Quantity | Width [mm] | Height [mm] | Area [m²] | Description | Field |
|------------|------------|-------------|-----------|--|-------|
| 2 (2) Pcs. | 1,944 | 2,425 | 4.71 | 24mm, 24 mm Inside: TSG, 6 mm Outside: TSG, 6 mm | 1 |

Hardware

| Drawing | Quantity | Number | Description | Colour | Seq.No. |
|---|----------|---------------|---|--------|---------|
|  | 4 (4) pc | EX-6000063000 | ROLLER PLASTIC TRIPLE M630 AND M12500 CONCEALED | BLACK | |
| | 1 (1) pc | EX-6301260100 | FIRST SASH LOCKING FOR COCEALED SASH M12500 | | |
| | 1 (1) pc | EX-6601250309 | INTERNAL HANDLE M12500 | SILVER | |
|  | 1 (1) pc | EX-6601250409 | EXTERNAL HANDLE FOR M12500 | SILVER | |

Gaskets








| Drawing | Quantity | Number | Description | Colour |
|---|-----------------|---------------|----------------------------------|--------|
|  | 35.61 (35.61) m | EX-2000800701 | GLAZING GASKET 7mm EPDM BLACK | BLACK |
|  | 4.90 (4.90) m | EX-2201100101 | SEAL GASKET FRAME 2mm EPDM BLACK | BLACK |
|  | 4.90 (4.90) m | EX-6206910703 | BRUSH PILE SEAL 7mm 4P | BLACK |

Consider rollers as per sliding shutters

Assembly List

Date:
Project:

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Vijay Kumar - Production(17-07-19)

| Accessories | | | | |
|---|------------|---------------|---|--------|
| Drawing | Quantity | Number | Description | Colour |
|  | 8 (8) pc | EX-1251122300 | MECHANICAL CORNER CLEAT 10,9x22,6mm | |
|  | 14 (14) pc | EX-2900000400 | SETTING BLOCK 4mm | RED |
|  | 1 (1) Pair | EX-3111138700 | PAIR OF END CAPS FOR REINFORCEMENT PROFILES M11387, M12412, | BLACK |
|  | 2 (2) Pair | EX-3111260903 | PAIR OF INTERLOCKING PROFILE END CAPS FOR M12500 LEFT PARALL | BLACK |
|  | 4 (4) pc | EX-7981224213 | CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH | INOX |
|  | 11 (11) pc | EX-7984124219 | PAN TAPPING SCREW ISO 7049/DIN 7981 GALV 4,2X19 PH | |
|  | 2 (2) pc | EX-7985224219 | CSK DRILLING SCREW ISO 15482/DIN 7504P GALV 4,2X19 PH | |

Factory Production Control

| Characteristics | Check | | Remark |
|----------------------------------|-------|----|--------|
| | Yes | No | |
| Profiles / Glazings Beads | | | |
| Corner connectors | | | |
| T-Connector | | | |
| Sealing | | | |
| Nail Connection | | | |
| Crimp Connection | | | |
| Cut Surface Bonding | | | |
| Glass | | | |
| Glazing Bead | | | |
| Glass Support | | | |
| Correct Glazing Side Outside | | | |
| Glazing Bead Cutting | | | |
| Filling Free from Defects | | | |
| Hardware | | | |
| Installation | | | |
| Hardware | | | |
| Locking Distance | | | |
| Function | | | |
| Gaskets | | | |
| Gasket | | | |
| Corner Design | | | |
| Joint Bonding | | | |
| Accessories | | | |
| End Caps Glued/Screwed | | | |
| Sealing | | | |
| Fixing Distance | | | |
| Final Check | | | |
| Visual Defects | | | |
| Function | | | |

Date, Signature