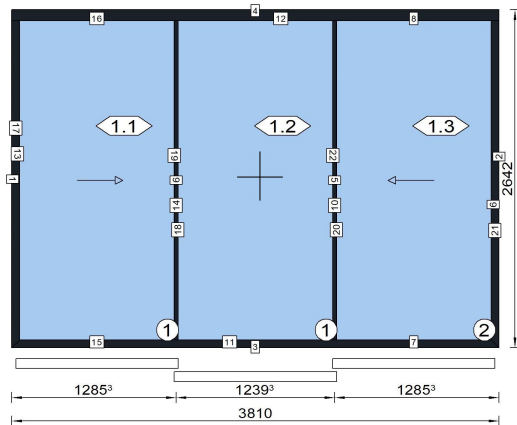


Assembly List

Date: 09-08-2019 / 16:01
Project: MYSCAPE MEA_Duplex Sample flats - Production

Person in Charge: maldar



Position: 10 & 11F-SW2

Quantity: 1 Pcs.

10F & 11F

Phase: LOT-01 Production

System: Alumil M940 Basic Standard (Vertical Passing) EPDM

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 87.65 (87.65) kg
(0.00 kg Fillings / 87.65 kg Profiles)



Size: 3,810 x 2,642 mm

Corner Connections: Mechanical cleat













Drainage: Visible

Colour: Frame Element: ANODIZING GOLD & INOX 104520 Silver

1: Empty Field - The insertion position is described on the following pages.

Hardware					
Drawing	Quantity	Number	Description	Colour	Seq.No.
	4 (4) pc	EX-6000063000	ROLLER PLASTIC TRIPLE M630 AND M12500 CONCEALED	BLACK	
	2 (2) pc	EX-6301260000	SECOND SASH LOCKING FOR COCEALED SASH M12500		
	2 (2) pc	EX-6601250461	EXTERNAL HANDLE FOR M12500	BLACK	





















Secondary Profiles and Accessories

Profiles						
Drawing	Quantity	Number	Description	Length [mm]	Cut	Orientation / Seq.No
	1 (1) Pcs.	660-00-613-00	INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m	3,733.0	I - I	B
		Colour: INOX				
	2 (2) Pcs.	M11387	HINGED ADDITIONAL PROFILE	2,485.0	I - I	R
		Colour: GROUP D RAL 7021 STRUCTU				
	2 (2) Pcs.	M12413	SLIDING ADDITIONAL PROFILE	2,555.0	I - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	6 (6) Pcs.	M12504	SLIDING SASH PROFILE WITHOUT GLAZING BEAD	1,267.3	V - V V - V	T
		Colour: GROUP D. RAL 7021 STRUCTU				
	6 (6) Pcs.	M12504	SLIDING SASH PROFILE WITHOUT GLAZING BEAD	2,555.0	V - V V - V	R
		Colour: GROUP D. RAL 7021 STRUCTU				
		Colour: GROUP D. RAL 7021 STRUCTU				
	4 (4) Pcs.	M12509	SLIDING INTERLOCK	2,471.4	I - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	2 (2) Pcs.	M12511	ADDITIONAL PROFILE	2,612.0	I - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	2 (2) Pcs.	M12512	DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL	2,627.0	V - I V - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	1 (1) Pcs.	M12512	DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL	3,810.0	V - V V - V	B
		Colour: GROUP D. RAL 7021 STRUCTU				
	2 (2) Pcs.	M12521	ADDITIONAL PROFILE	1,300.0	V - V V - V	T
		Colour: GROUP D. RAL 7021 STRUCTU				
	1 (1) Pcs.	M12601	SLIDING ADDITIONAL PROFILE	3,780.2	I - I	B
		Colour: GROUP D. RAL 7021 STRUCTU				
	1 (1) Pcs.	M12601	SLIDING ADDITIONAL PROFILE	3,686.0	I - I	B
		Colour: GROUP D. RAL 7021 STRUCTU				

Assembly List

Date:
Project:




09-08-2019 / 16:01
MYSCAPE MEA_Duplex Sample flats - Production

Drawing	Quantity	Number	Description	Length [mm]	Cut	Orientation / Seq.No.
	1 (1) Pcs.	M12602	DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL	3,806.0	I - I	T
		Colour: GROUP D.	RAL 7021 STRUCTU			
	2 (2) Pcs.	M9010	SLIDING ADDITIONAL PROFILE	2,485.0	I - I	R
		Colour: GROUP D	RAL 7021 STRUCTU			
Gaskets						
Drawing	Quantity	Number	Description	Colour		
	14.80 (14.80) m	EX-2000800201	GLAZING GASKET 2mm EPDM BLACK	BLACK		
	46.94 (46.94) m	EX-2000800501	GLAZING GASKET 5mm EPDM BLACK	BLACK		
	9.90 (9.90) m	EX-2201100101	SEAL GASKET FRAME 2mm EPDM BLACK	BLACK		
	9.90 (9.90) m	EX-6206910703	BRUSH PILE SEAL 7mm 4P	BLACK		
	37.37 (37.37) m	EX-6206910803	BRUSH PILE SEAL 8mm 4P	BLACK		
Accessories						
Drawing	Quantity	Number	Description	Colour		
	16 (16) pc	EX-1251122300	MECHANICAL CORNER CLEAT 10,9x22,6mm			
	4 (4) pc	EX-1251148000	MECHANICAL CORNER CLEAT 11x48			
	15 (15) pc	EX-2900000400	SETTING BLOCK 4mm	RED		
	15 (15) pc	EX-2900000500	SETTING BLOCK 5mm	BLACK		
	8 (8) pc	EX-3101100003	COVER FOR Ø11 HOLE ROUND BLACK	BLACK		
	2 (2) Pair	EX-3111138700	PAIR OF END CAPS FOR REINFORCEMENT PROFILES M11387, M12412,	BLACK		
	3 (3) Pair	EX-3111250403	SASH SLIDING SPACERS M12500	BLACK		
	2 (2) Pair	EX-3111260200	DOUBLE FRAME END CAPS FOR CONCEALED SASH M12500	BLACK		
	3 (3) Pair	EX-3111260400	SASH SPACER ADDON SET FOR CONCEALED SASH M12500	BLACK		
	4 (4) Pair	EX-3111260903	PAIR OF INTERLOCKING PROFILE END CAPS FOR M12500 LEFT PARALL	BLACK		
	2 (2) Pair	EX-6601250000	CENTRAL SEAL SET FOR M12500 PARALLEL SLIDING			
	11 (11) pc	EX-6604408803	EXTERNAL FLAP VALVE SV-E TYPE	BLACK		
	21 (21) pc	EX-7981224213	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH	INOX		

Assembly List

Date:
Project:

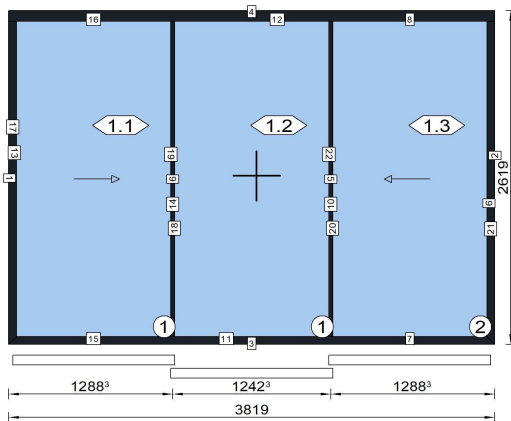
09-08-2019 / 16:01
MYSCAPE MEA_Duplex Sample flats - Production

Drawing	Quantity	Number	Description	Colour
	8 (8) pc	EX-7981224225	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X25 PH	INOX
	22 (22) pc	EX-7981224238	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X38 PH	INOX
	16 (16) pc	EX-7981224295	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X9,5 PH	INOX

Assembly List

Date: 09-08-2019 / 16:01
Project: MYSCAPE MEA_Duplex Sample flats - Production

Person in Charge: maldar



Position: 12 & 13F-SW2

Quantity: 1 Pcs.

12F & 13F

Phase: LOT-01 Production

System: Alumil M940 Basic Standard (Vertical Passing) EPDM

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 87.32 (87.32) kg
(0.00 kg Fillings / 87.32 kg Profiles)



Size: 3,819 x 2,619 mm

Corner Connections: Mechanical cleat

Drainage: Visible

Colour: Frame Element: ANODIZING GOLD & INOX 104520 Silver

1: Empty Field - The insertion position is described on the following pages.














Hardware					
Drawing	Quantity	Number	Description	Colour	Seq.No.
	4 (4) pc	EX-6000063000	ROLLER PLASTIC TRIPLE M630 AND M12500 CONCEALED	BLACK	
	2 (2) pc	EX-6301260000	SECOND SASH LOCKING FOR COCEALED SASH M12500		
	2 (2) pc	EX-6601250461	EXTERNAL HANDLE FOR M12500	BLACK	

Assembly List

Date:
Project:

09-08-2019 / 16:01
MYSCAPE MEA_Duplex Sample flats - Production



Secondary Profiles and Accessories

Profiles						
Drawing	Quantity	Number	Description	Length [mm]	Cut	Orientation / Seq.No.
	1 (1) Pcs.	660-00-613-00	INOX GUIDE RAIL HEAVY DUTY S700, S650, SF85 6m	3,742.0	I - I	B
		Colour: INOX				
	2 (2) Pcs.	M11387	HINGED ADDITIONAL PROFILE	2,462.0	I - I	R
		Colour: GROUP D RAL 7021 STRUCTU				
	2 (2) Pcs.	M12413	SLIDING ADDITIONAL PROFILE	2,532.0	I - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	6 (6) Pcs.	M12504	SLIDING SASH PROFILE WITHOUT GLAZING BEAD	1,270.3	V - V V - V	T
		Colour: GROUP D. RAL 7021 STRUCTU				
	6 (6) Pcs.	M12504	SLIDING SASH PROFILE WITHOUT GLAZING BEAD	2,532.0	V - V V - V	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	2 (2) Pcs.	M12504	SLIDING SASH PROFILE WITHOUT GLAZING BEAD	1,300.0	V - V V - V	B
		Colour: GROUP D. RAL 7021 STRUCTU				
	4 (4) Pcs.	M12509	SLIDING INTERLOCK	2,448.4	I - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	2 (2) Pcs.	M12511	ADDITIONAL PROFILE	2,589.0	I - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	2 (2) Pcs.	M12512	DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL	2,604.0	V - I V - I	R
		Colour: GROUP D. RAL 7021 STRUCTU				
	1 (1) Pcs.	M12512	DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL	3,819.0	V - V V - V	B
		Colour: GROUP D. RAL 7021 STRUCTU				
	2 (2) Pcs.	M12521	ADDITIONAL PROFILE	1,300.0	V - V V - V	T
		Colour: GROUP D. RAL 7021 STRUCTU				
	1 (1) Pcs.	M12601	SLIDING ADDITIONAL PROFILE	3,789.2	I - I	B
		Colour: GROUP D. RAL 7021 STRUCTU				
	1 (1) Pcs.	M12601	SLIDING ADDITIONAL PROFILE	3,695.0	I - I	B
		Colour: GROUP D. RAL 7021 STRUCTU				

Assembly List

Date:
Project:














09-08-2019 / 16:01
MYSCAPE MEA_Duplex Sample flats - Production

Drawing	Quantity	Number	Description	Length [mm]	Cut	Orientation / Seq.No.
	1 (1) Pcs.	M12602	DOUBLE INTERLOCK SLIDING FRAME RAIL WITH BRUSH SILL	3,815.0	I - I	T
			Colour: GROUP D. RAL 7021 STRUCTU			
	2 (2) Pcs.	M9010	SLIDING ADDITIONAL PROFILE	2,462.0	I - I	R
			Colour: GROUP D RAL 7021 STRUCTU			

Gaskets

Drawing	Quantity	Number	Description	Colour
	14.80 (14.80) m	EX-2000800201	GLAZING GASKET 2mm EPDM BLACK	BLACK
	46.70 (46.70) m	EX-2000800501	GLAZING GASKET 5mm EPDM BLACK	BLACK
	9.81 (9.81) m	EX-2201100101	SEAL GASKET FRAME 2mm EPDM BLACK	BLACK
	9.81 (9.81) m	EX-6206910703	BRUSH PILE SEAL 7mm 4P	BLACK
	37.35 (37.35) m	EX-6206910803	BRUSH PILE SEAL 8mm 4P	BLACK




Accessories

Drawing	Quantity	Number	Description	Colour
	16 (16) pc	EX-1251122300	MECHANICAL CORNER CLEAT 10,9x22,6mm	
	4 (4) pc	EX-1251148000	MECHANICAL CORNER CLEAT 11x48	
	15 (15) pc	EX-2900000400	SETTING BLOCK 4mm	RED
	15 (15) pc	EX-2900000500	SETTING BLOCK 5mm	BLACK
	8 (8) pc	EX-3101100003	COVER FOR Ø11 HOLE ROUND BLACK	BLACK
	2 (2) Pair	EX-3111138700	PAIR OF END CAPS FOR REINFORCEMENT PROFILES M11387, M12412,	BLACK
	3 (3) Pair	EX-3111250403	SASH SLIDING SPACERS M12500	BLACK
	2 (2) Pair	EX-3111260200	DOUBLE FRAME END CAPS FOR CONCEALED SASH M12500	BLACK
	3 (3) Pair	EX-3111260400	SASH SPACER ADDON SET FOR CONCEALED SASH M12500	BLACK
	4 (4) Pair	EX-3111260903	PAIR OF INTERLOCKING PROFILE END CAPS FOR M12500 LEFT PARALL	BLACK
	2 (2) Pair	EX-6601250000	CENTRAL SEAL SET FOR M12500 PARALLEL SLIDING	
	11 (11) pc	EX-6604408803	EXTERNAL FLAP VALVE SV-E TYPE	BLACK
	21 (21) pc	EX-7981224213	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X13 PH	INOX

Assembly List

Date:
Project:

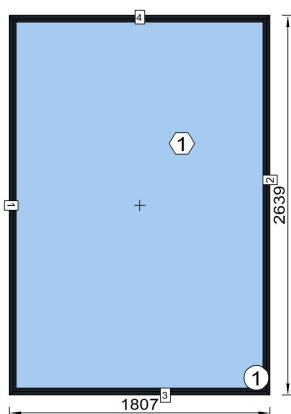
09-08-2019 / 16:01
MYSCAPE MEA_Duplex Sample flats - Production

Drawing	Quantity	Number	Description	Colour
	8 (8) pc	EX-7981224225	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X25 PH	INOX
	22 (22) pc	EX-7981224238	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X38 PH	INOX
	16 (16) pc	EX-7981224295	CSK TAPPING SCREW ISO 7050/DIN 7982 INOX A2 4,2X9,5 PH	INOX

Assembly List

Date: 09-08-2019 / 16:01
Project: MYSCAPE MEA_Duplex Sample flats - Production

Person in Charge: maldar



Position: 10 & 11F - SW3

Quantity: 1 Pcs.

10th Floor

Phase: LOT-01 Production

System: Alumil M15000 Basic Standard Standard
(Vertical Passing) EPDM

Scale: 1: 50 / Interior View

Weight of Position (w/o Accessories): 191.31 (191.31)
kg
(179.88 kg Fillings / 11.43 kg Profiles)

Size: 1,807 x 2,639 mm

Corner Connections: Spring Cleat

Drainage: Visible

Colour: Frame Element: GROUP D RAL 7021 STRUCTU Black grey Structura

This position was subject to a preliminary structural design.

Frame Element

Profiles						
Drawing	Quantity	Number	Description	Length [mm]	Cut	Orientation / Seq.No.
	1 (1) Pcs.	M15008	HINGED FRAME	2,639.0	V - V	L / 1
	1 (1) Pcs.	M15008	HINGED FRAME	2,639.0	V - V	R / 2
	1 (1) Pcs.	M15008	HINGED FRAME	1,807.0	V - V	B / 3
	1 (1) Pcs.	M15008	HINGED FRAME	1,807.0	V - V	T / 4
Accessories						
Drawing	Quantity	Number	Description	Colour		
	4 (4) pc	EX-1251346400	MECHANICAL CORNER CLEAT 13x46,4mm			
	4 (4) pc	EX-1802501000	ALIGNMENT CORNER 11 25 10 11000	BLACK		
	3 (3) pc	EX-3101150103	WATER EVACUATION CAP ROUND	BLACK		

Assembly List

Date:
Project:

09-08-2019 / 16:01
MYSCAPE MEA_Duplex Sample flats - Production

1: Fixed Field Inside Glazed

Weight:	180.9 kg					
Glazings Beads						
Drawing	Quantity	Number	Description	Length [mm]	Cut	Orientation / Seq.No.
	1 (1) Pcs.	M19697	GLAZING BEAD	2,587.0	I - I	L
	1 (1) Pcs.	M19697	GLAZING BEAD	2,587.0	I - I	R
	1 (1) Pcs.	M19697	GLAZING BEAD	1,711.4	I - I	B
	1 (1) Pcs.	M19697	GLAZING BEAD	1,711.4	I - I	T
Glass						
Quantity	Width [mm]	Height [mm]	Area [m²]	Description	Field	
1 (1) Pcs.	1,745	2,577	4.50	28MM THK. GLASS (8+12+8)., 28 mm Inside: TSG, 8 mm Outside: TSG, 8 mm	1	
Gaskets						
Drawing	Quantity	Number	Description	Colour		
	8.76 (8.76) m	EX-2000686001	OUTSIDE GLAZING GASKET PLUGGED 3mm EPDM BLACK	BLACK		
	8.77 (8.77) m	EX-2000800501	GLAZING GASKET 5mm EPDM BLACK	BLACK		
	8.86 (8.86) m	EX-2203123003	SASH GASKET CS3123	BLACK		
Accessories						
Drawing	Quantity	Number	Description	Colour		
	4 (4) pc	EX-2900000500	SETTING BLOCK 5mm	BLACK		

Factory Production Control

Characteristics	Check		Remark
	Yes	No	
Profiles / Glazings Beads			
Corner connectors			
T-Connector			
Sealing			
Nail Connection			
Crimp Connection			
Cut Surface Bonding			
Glass			
Glazing Bead			
Glass Support			
Correct Glazing Side Outside			
Glazing Bead Cutting			
Filling Free from Defects			
Hardware			
Installation			
Hardware			
Locking Distance			
Function			
Gaskets			
Gasket			
Corner Design			
Joint Bonding			
Accessories			
End Caps Glued/Screwed			
Sealing			
Fixing Distance			
Final Check			
Visual Defects			
Function			

Date, Signature