	Activity type	Activity description Add BusCable	Affected element	Causing elements
	Architecture-related activity Architecture-related	Potentiometer_To_Controll er.	Potentiometer_To_Co ntroller	
	activity	Add Controller PLC. StockList: Add stocklist (1	PLC	
	Update stocklist Update HMI Architecture-related	files) of component PLC. Update HMI	1 component stocklist HMI	
	activity Architecture-related	Add Fixture Pot_To_Table.	Pot_To_Table	
	activity Architecture-related	Add Fixture PotiFix.	PotiFix	
		Add Potentiometer Poti. Add PotentiometerModule	Poti	
	activity	PotiModule. Add QualityRequirement	PotiModule	
	Modification mark	"Increase exactness of crane position".	"Increase exactness of crane position"	
=>	Update Calibration	Calibrate Plant(s) Test: Modify test (Some	Calibration	
=>	Test execution	Plant testcases).	Some Plant test	
=>	Update HMI	Update HMI	HMI	
	Architecture-related	_		
	activity	Controller_To_Poti.	Controller_To_Poti	
		Add Table of Turning		
	activity	Table.	of Turning Table	
=>	Update HMI	Update HMI	HMI	0
	NA - PC - P	Marifu Bar Oakla	Potentiometer_To_Co	_
	Modification mark	Modify BusCable.	ntroller	"Controller_To_Poti"
=>	Update HMI	Update HMI	HMI	SignalInterface
	Modification mark	Modify Controller. StockList: Modify stocklist (1 files) of component	PLC	"Controller_To_Poti"
=>	Update stocklist	PLC.	1 component stocklist	
=>	Update HMI	Update HMI	HMI	
=>	Modification mark Update HMI	Modify Fixture. Update HMI	PotiFix HMI	PotentiometerModul e "PotiModule"
,	Opadio i iivii	opuate i iivii	Tilvii	PotentiometerModul
=>	Modification mark Update HMI	Modify Fixture. Update HMI	Pot_To_Table HMI	e "PotiModule"
=>	Modification mark Update HMI	Modify Potentiometer. Update HMI	Poti HMI	PotentiometerModul e "PotiModule"
	Opuate i iivii	Modify	i iivii	
=>	Modification mark Update HMI	PotentiometerModule. Update HMI	PotiModule HMI	
=>	Modification mark Update HMI	Modify SignalInterface. Update HMI	Controller_To_Poti HMI	PotentiometerModul e "PotiModule"
=>	Modification mark Update HMI	Modify Table. Update HMI	of Turning Table HMI	Fixture "Pot_To_Table"

	Architecture-related activity	Remove BusCable Microswitch_Conveyor_To _Controller. StockList: Remove stocklist (1 files) of	Microswitch_Conveyo r_To_Controller
		component	
		Microswitch_Conveyor_To	
=>	Update stocklist	_Controller.	1 component stocklist
=>	Update HMI	Update HMI	HMI
		Remove BusCable	
	Architecture-related		
	activity	ntroller. StockList: Remove	o_Controller
		stocklist (1 files) of	
		component	
		Microswitch_Stack_To_Co	
	Update stocklist	ntroller.	1 component stocklist
=>	Update HMI	Update HMI	HMI
	Architecture-related	Remove BusCable Microswitch_Stamp_To_C	Microswitch Stamp
	activity	ontroller.	To Controller
		StockList: Remove	
		stocklist (1 files) of	
		component	
	II. I. C. C. IP. C	Microswitch_Stamp_To_C	A consequent of all Part
	Update stocklist Update HMI	ontroller. Update HMI	1 component stocklist HMI
	Architecture-related	•	MS_Conveyor_To_Ta
	activity	MS_Conveyor_To_Table.	ble
		StockList: Remove	
		stocklist (1 files) of	
	Update stocklist	interface MS_Conveyor_To_Table.	1 interface stocklist
=>	Update HMI	Update HMI	HMI
	Architecture-related	-	
	activity	MS_Stack_To_Table.	MS_Stack_To_Table
		StockList: Remove	
		stocklist (1 files) of interface	
=>	Update stocklist	MS_Stack_To_Table.	1 interface stocklist
=>	Update HMI	Update HMI	HMI
	Architecture-related	-	
	activity	MS_Stamp_To_Table.	MS_Stamp_To_Table
		StockList: Remove	
		stocklist (1 files) of interface	
=>	Update stocklist	MS_Stamp_To_Table.	1 interface stocklist
=>	Update HMI	Update HMI	HMI
	Architecture-related		of
	activity	MSConveyorModule.	MSConveyorModule
	Architecture-related		of MCCtookModule
	activity Architecture-related	MSStackModule.  Remove Fixture of	of MSStackModule
	activity	MSStampModule.	of MSStampModule
	•	Remove MicroSwitch	,
	activity	MSConveyor	MSConveyor

MSConveyor.

MSConveyor

activity

Architecture-related Remove MicroSwitch MSStack. **MSStack** activity Architecture-related Remove MicroSwitch activity MSStamp. **MSStamp** Remove Architecture-related MicroswitchModule to activity Conveyor. to Conveyor Remove Architecture-related MicroswitchModule to Stack. activity to Stack Remove Architecture-related MicroswitchModule to activity Stamp. to Stamp Remove SignalInterface Architecture-related Controller\_To\_MSConvey Controller\_To\_MSCo activity nveyor StockList: Remove stocklist (1 files) of interface Controller\_To\_MSConvey => Update stocklist or. 1 interface stocklist => Update HMI Update HMI Architecture-related Remove SignalInterface Controller\_To\_MSSta Controller\_To\_MSStack. activity ck StockList: Remove stocklist (1 files) of interface => Update stocklist Controller To MSStack. 1 interface stocklist => Update HMI Update HMI Architecture-related Remove SignalInterface Controller\_To\_MSSta Controller\_To\_MSStamp. activity StockList: Remove stocklist (1 files) of interface => Update stocklist Controller\_To\_MSStamp. 1 interface stocklist => Update HMI Update HMI HMI