## STEP BY STEP MANUAL

## GRAPHTECH VINYL CUTTER WORKFLOW

TEKST	SYMBOL	PICTURE	
1 - LOAD MEDIA			
1.1  Turn on the machine by pressing the power button on the left hand side of the Graphtech CE6000-60	Change to Symbol: 0->1	Introduction of the control of the c	
1.2 Place the media (vinyl roll) in the roll media tray	At an artifaction		
1.3  Lower the set lever to raise the push rollers before loading the media	ADD ARROW TO SHOW	DIRECTION	
1.4 Feed the material through the back until it's under both wheels			

## SYMBOL **PICTURE TEXT** 1.5 Raise the set lever to lower the push rollers, to lock fixate the media 1.6 Press button [1] - ROLL-1 FRONT **EGDE** to adjust the media 1 ROLL-1 FRONT EDGE 2 ROLL-2 CURRENT POSITION 3 SHEET 1 ROLL-1 FRONT EDGE 1.7 The media is ready to cut! 2 - PREPARE FILE 2.1 Open Adobe Illustrator 2.2 File Edit Object Type Select Open the file with your content: "File" -> "Open..." ЖN New... New from Template... ひ器N Open... жо Open Recent Files Browse in Bridge... OXI

## **TEXT** SYMBOL **PICTURE** 2.3 File Edit Object Type Select Open the template "GRAPHTECH\_ ЖN New... CE6000-60 vinyl Cutter": New from Template... 企業N "File" -> "New from template" Open... жо **Open Recent Files** Browse in Bridge... OXI 2.3.5 SHOW FILE NAME 2.4 Select content from your **own** file and copy makerlab Ctrl + C 2.5 Paste the content to the **template** file makerlab Ctrl + V 2.6 <u>→</u> 33,33% ∨ *→* While all content is selected, apply Graphic Styles the Graphic Style to outline the content. The machine will cut every 121cm line that is in the file, so make sure to delete lines you don't need 7 Roland VersaWorks 2.7 Export the file to Cutting master 4: "File" ---> "cutting master 4" ---> "Cut/Plot..."

TEXT	SYMBOL	PICTURE	
2.8 Make sure the Job size is set to 100% to cut in 1:1 scale	100.000%   100.000%	No.	
2.9 Press "Send" and the machine starts cutting the file	A ∨ □ (1) DAN 10/04/2011	Form 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
2.7			
2.8			
2.9			