

# SAP User Manual

Date of last revision, version control

11/01/2022, Version 01

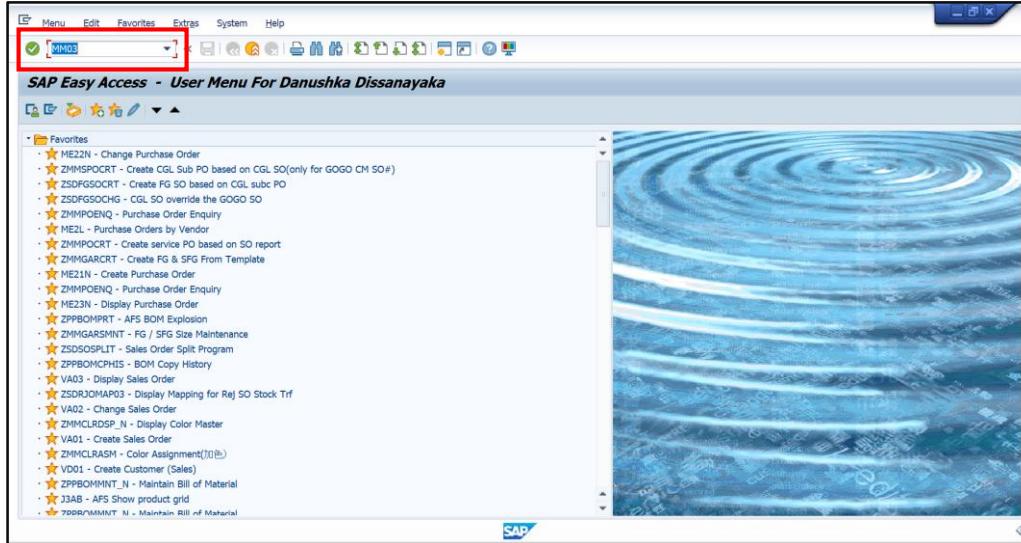


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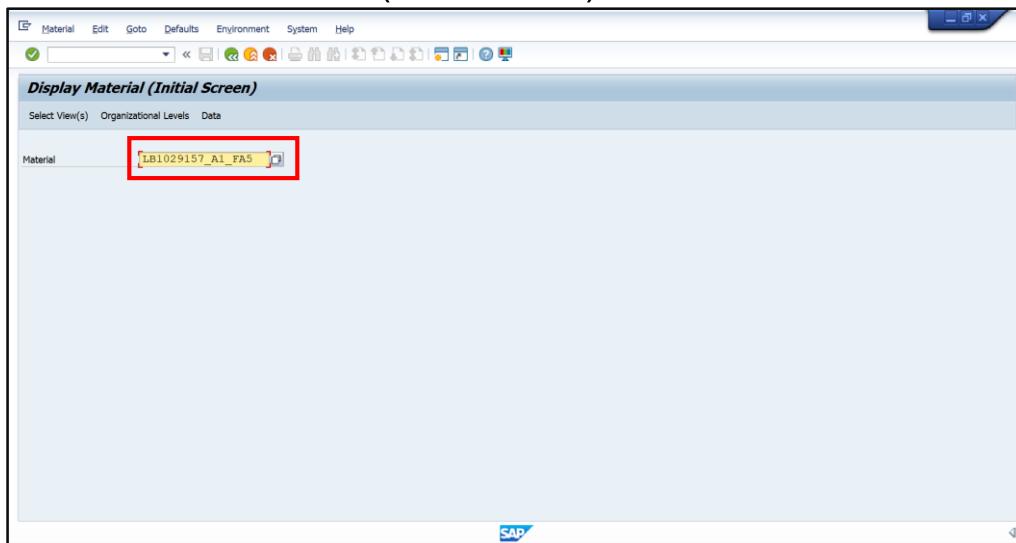
## SAP BOM CREATION - COPY

### 1. Finding the Material group

#### 1.1 Use T code – MM03 (View Material)



#### 1.2 Add Previous Season Material (Source Material) in Material box & click ENTER.



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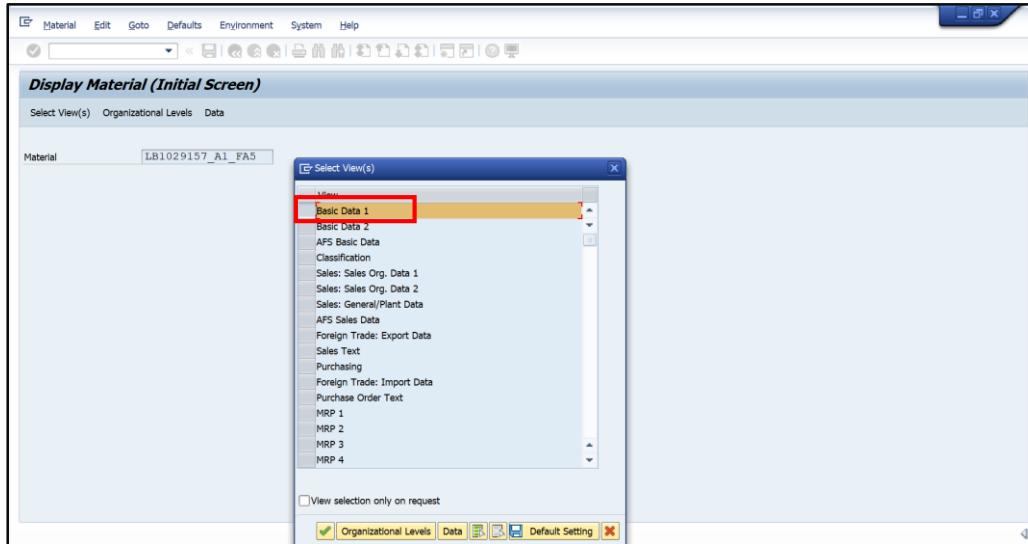


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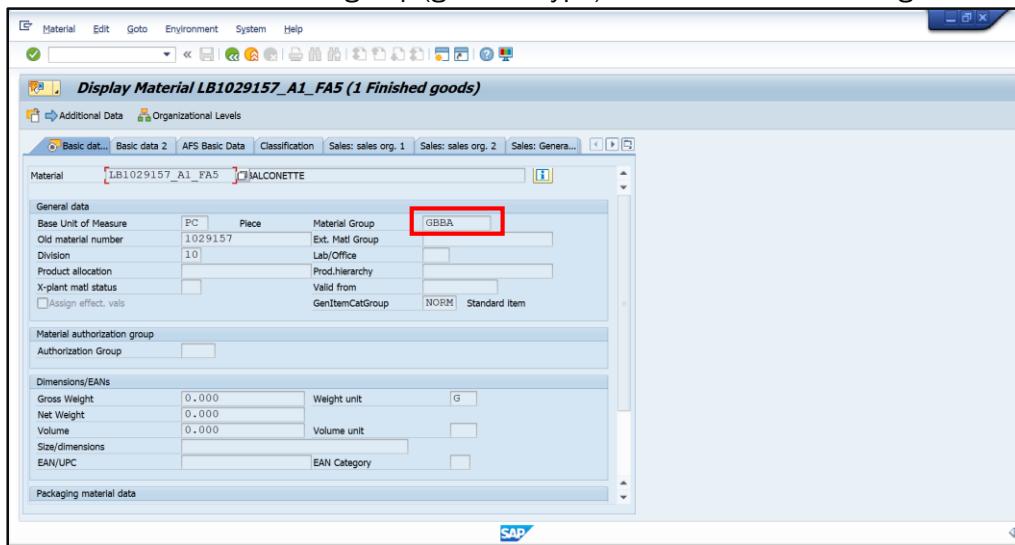
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## 1.3 Select \*Basic Data 1\* & click the tick or click ENTER.



## 1.4 In the full view the Material group (garment type) can be identified in 4 digits.



\*The Material Group given in the attachment sholud match with the Material Group of Previous Season Material (Source Material)\*

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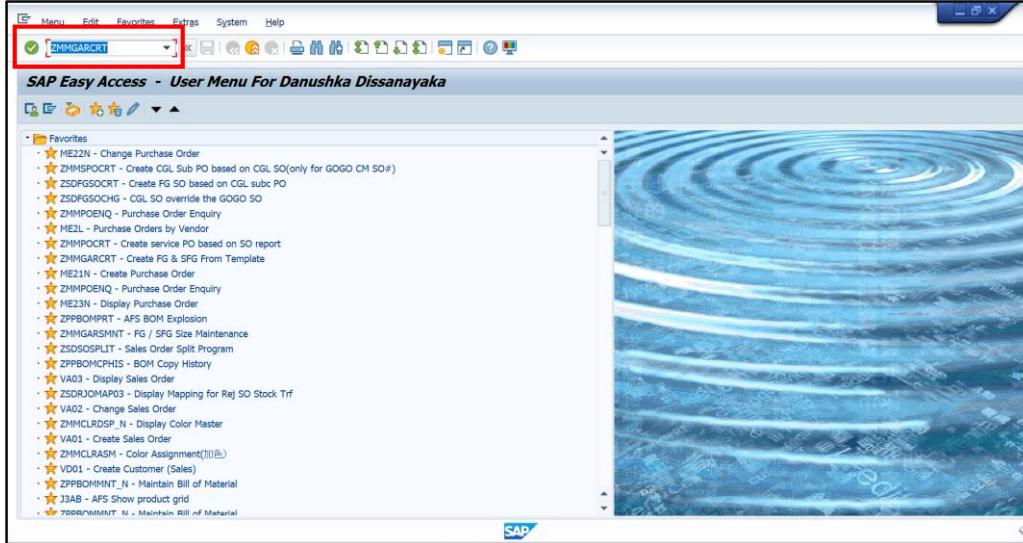
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## 2. BOM CREATION – CARRY OVER STYLE

### 2.1 Use T code – ZMMGARCRT (Create FG & SFG from Template)



**2.2** Material type should be selected as “Finished Goods – FERT”

**2.3** Add the correct material group (Ex: GBBA, GBPL, GBDE, etc.)

**2.4** Add the new material code with the new season. (Ex: LB1029157\_B1\_HL5)

**2.5** Need to make sure to add the BOM version for each material code and maintain the same sequence.

Ex: starting from “A0” and continue as “A1”, “A2”, etc. as per the each request shared within the season.

Old Material Code	New Material Code
LB1029157_A1_FA5	LB1029157_B1_HL5

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## 2.6 Add the old material code for the copy from existing material (Ex: LB1029157\_B1\_HL5) and “Execute”

The screenshot shows the SAP 'Create Material From Template' dialog. The 'Material Type' section has 'Finished Goods - FERT' selected. The 'Material Group' field contains 'GBBA' (highlighted with a red box). The 'New Material No. (For FG & SFG Only)' field contains 'LB1029157\_B1\_HL5' (highlighted with a red box). In the 'Supply Type(For FG Only)' section, the 'Copy From Existing Material' checkbox is checked, and the 'Material' field contains 'LB1029157\_A1\_FA5' (highlighted with a red box). The SAP logo is visible at the bottom right of the dialog.

## 2.7 Add the current Season code

## 2.8 Check and Save

The screenshot shows the SAP 'Create Material From Template' dialog with more detailed material information. The 'Material Type' is 'Finished Goods - FERT', 'Material Group' is 'GBBA - Garment\_Bra\_Balconette', 'Customer Style No.' is '1029157', 'Material Description' is 'BALCONETTE', 'Season Code' is 'HL5' (highlighted with a red box), 'Base Unit of Measure' is 'PC', 'Gross Weight' is '0.0000', 'Net Weight' is '0.0000', 'Weight unit' is 'G', 'Price Unit' is '1', 'Logistics. Mat. Grp.' is 'Under Wire Bra', and 'Ext. Material Group' is ' '. The 'Material Composition' section lists 'Line 1: LADIES 83% NYLON 17% SPANDEX' and 'Line 2: KNITTED BRASSIERES'. The toolbar at the bottom right includes icons for 'Check' (highlighted with a red box) and other SAP functions.

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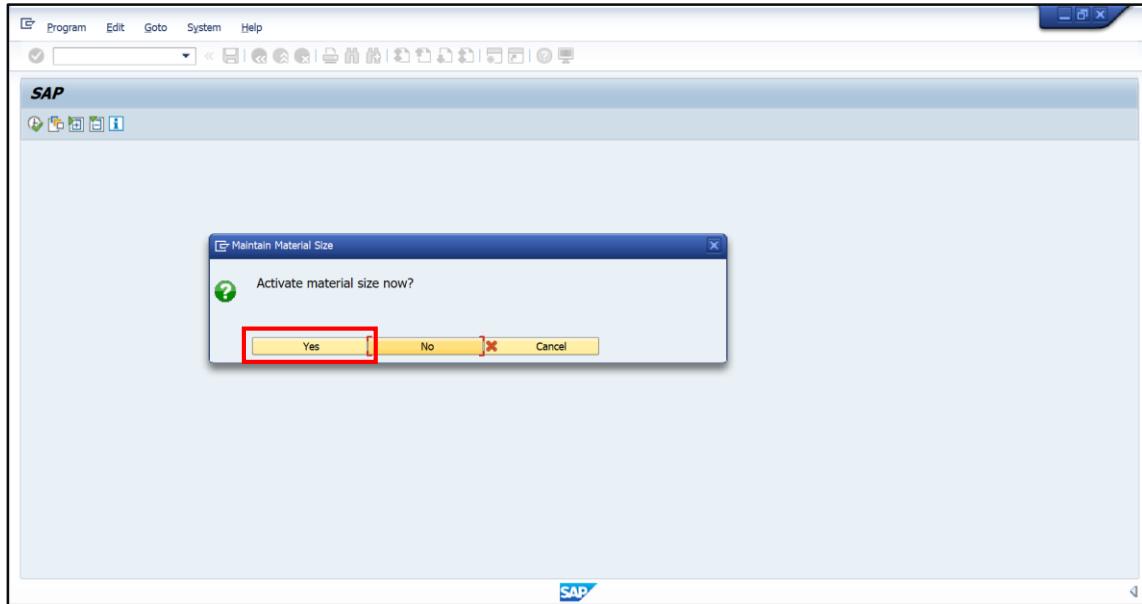
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## 3. Activating the Size & color

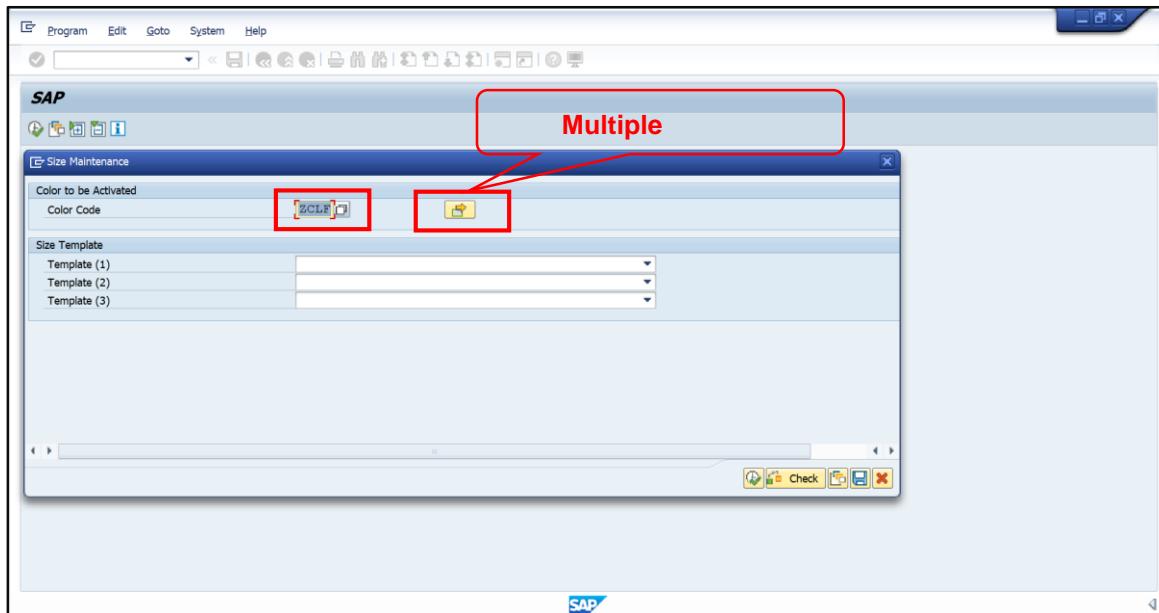


### 3.1 Click "Yes"

### 3.2 Add the color codes

All base Z colors (Ex: ZCLF, ZCLL, ZWSF, etc.) from previous material code are automatically copying in this initial BOM creation stage. If the fashion colors (Ex: B017, C948, C950, etc.) given to add into new BOM, click multiple selection and add all the fashion colors

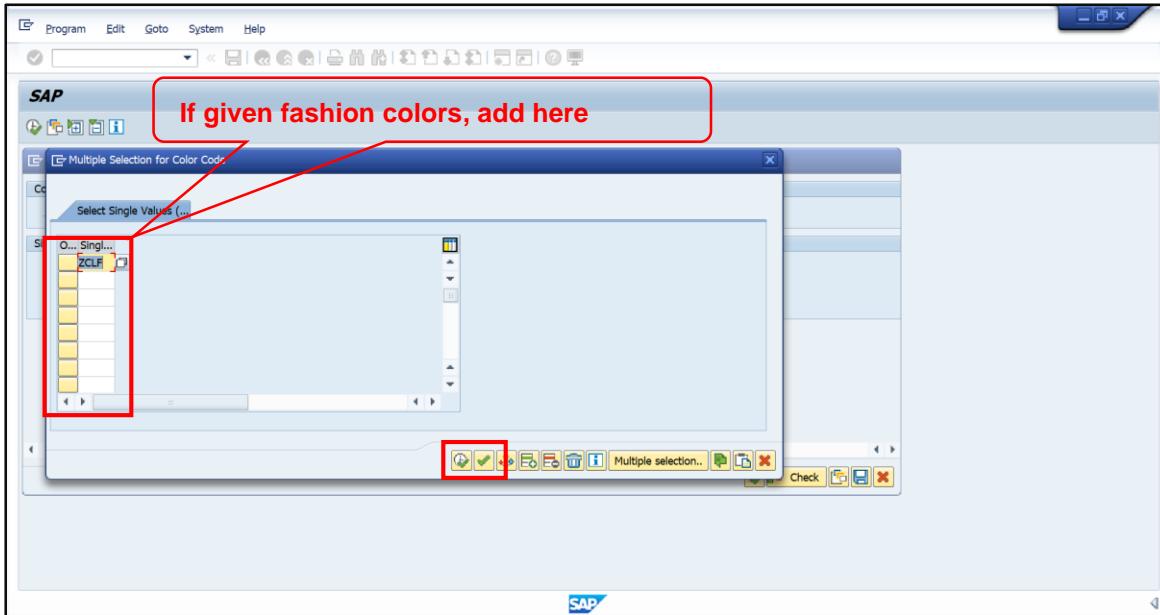
\*All base Z colors of the previous material code should be copied into new material code\*



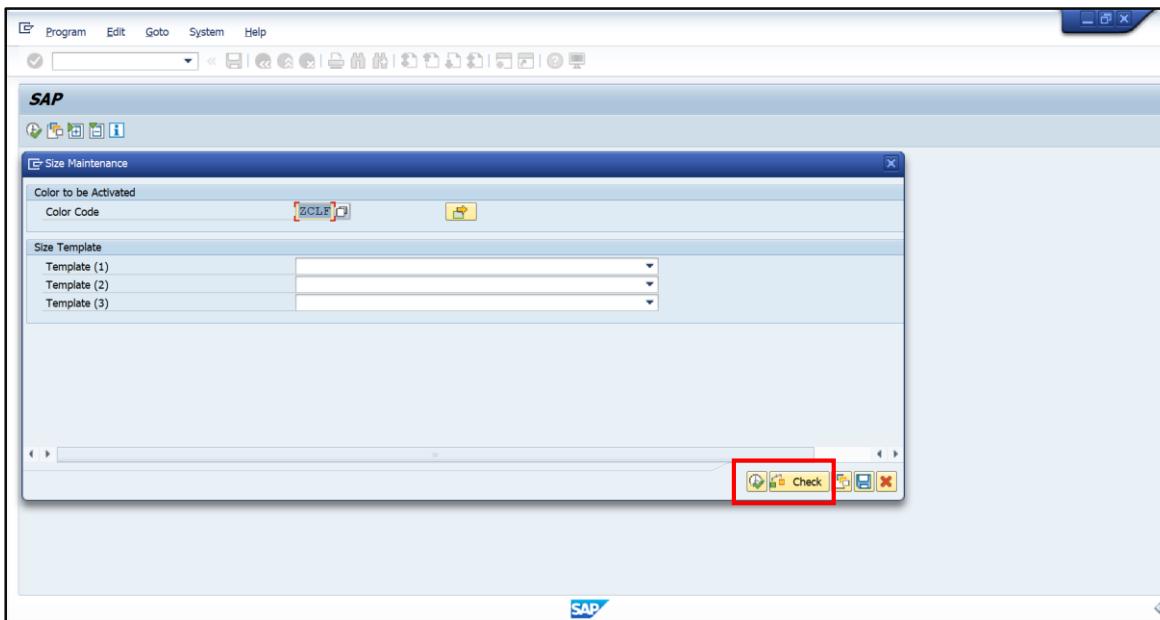
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## 3.3 Check & save



## 3.4 Add the sizes



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## 3.5 Tick Activate for the required sizes

3.6 If a size is not required in the current season, then need to maintain the order as Zero units (bulk stage) since a size cannot be removed once activated.

\*\* Once a size is activated, it can't be removed later. \*\*

New	ID	Description	Activate
	0000	NO SIZE/FREE SIZE	<input type="checkbox"/>
	100B	100B	<input type="checkbox"/>
	100C	100C	<input type="checkbox"/>
	100D	100D	<input type="checkbox"/>
	100E	100E	<input type="checkbox"/>
	10A	10A	<input type="checkbox"/>
	10B	10B	<input type="checkbox"/>
	10C	10C	<input type="checkbox"/>
	10D	10D	<input type="checkbox"/>
	10D2	10DD	<input type="checkbox"/>
	10E	10E	<input type="checkbox"/>
	10F	10F	<input type="checkbox"/>
	12A	12A	<input type="checkbox"/>
	12B	12B	<input type="checkbox"/>
	12C	12C	<input type="checkbox"/>
	12D	12D	<input type="checkbox"/>
	12D2	12DD	<input type="checkbox"/>
	12E	12E	<input type="checkbox"/>
	12F	12F	<input type="checkbox"/>
	14B	14B	<input type="checkbox"/>
	14C	14C	<input type="checkbox"/>

3.7 If a new size needs to add into the BOM, select the required size in this stage. (Newly added sizes should be clearly highlighted in the attachment)

\*\* Once a size is activated, it can't be removed later. \*\*

New	ID	Description	Activate
	34F	34F	<input checked="" type="checkbox"/>
	34G	34G	<input checked="" type="checkbox"/>
	34H	34H	<input checked="" type="checkbox"/>
	36F	36F	<input checked="" type="checkbox"/>
	36G	36G	<input checked="" type="checkbox"/>
	36H	36H	<input checked="" type="checkbox"/>
	38F	38F	<input checked="" type="checkbox"/>
	38G	38G	<input checked="" type="checkbox"/>
	38H	38H	<input checked="" type="checkbox"/>
	40F	40F	<input checked="" type="checkbox"/>
	40G	40G	<input checked="" type="checkbox"/>
	40H	40H	<input checked="" type="checkbox"/>
	42F	42F	<input checked="" type="checkbox"/>
	42G	42G	<input checked="" type="checkbox"/>
	42H	42H	<input checked="" type="checkbox"/>
	44F	44F	<input checked="" type="checkbox"/>
	44G	44G	<input checked="" type="checkbox"/>
	44H	44H	<input checked="" type="checkbox"/>
	46F	46F	<input checked="" type="checkbox"/>
	46G	46G	<input checked="" type="checkbox"/>
	48M	48M	<input type="checkbox"/>

Information  
Record Updated.

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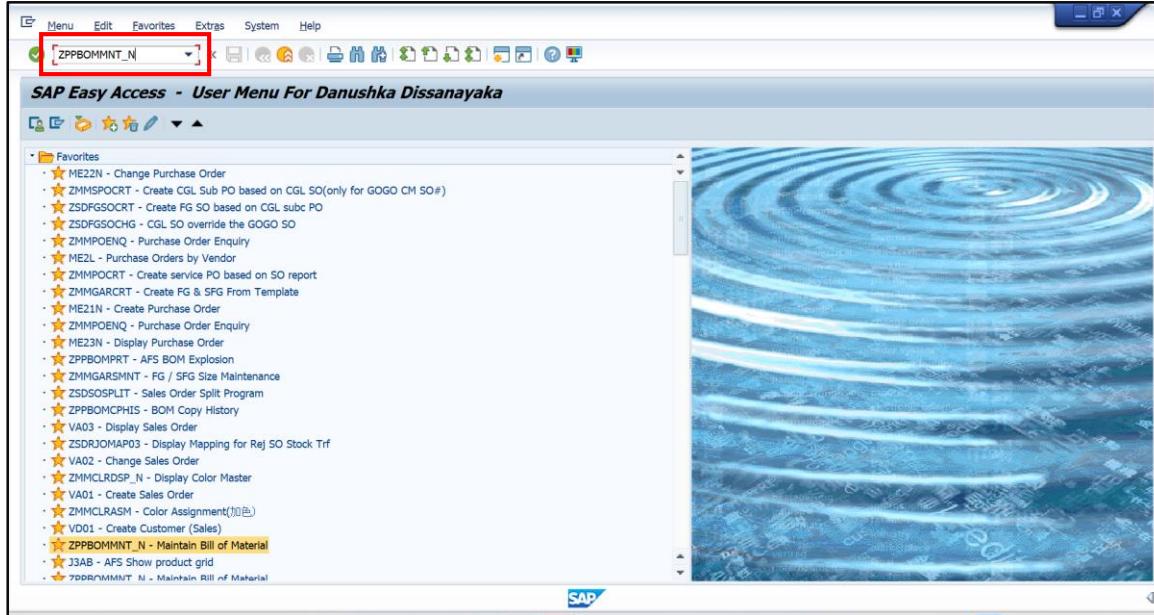


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## 3.8 Save

## 4. Creating SAP BOM

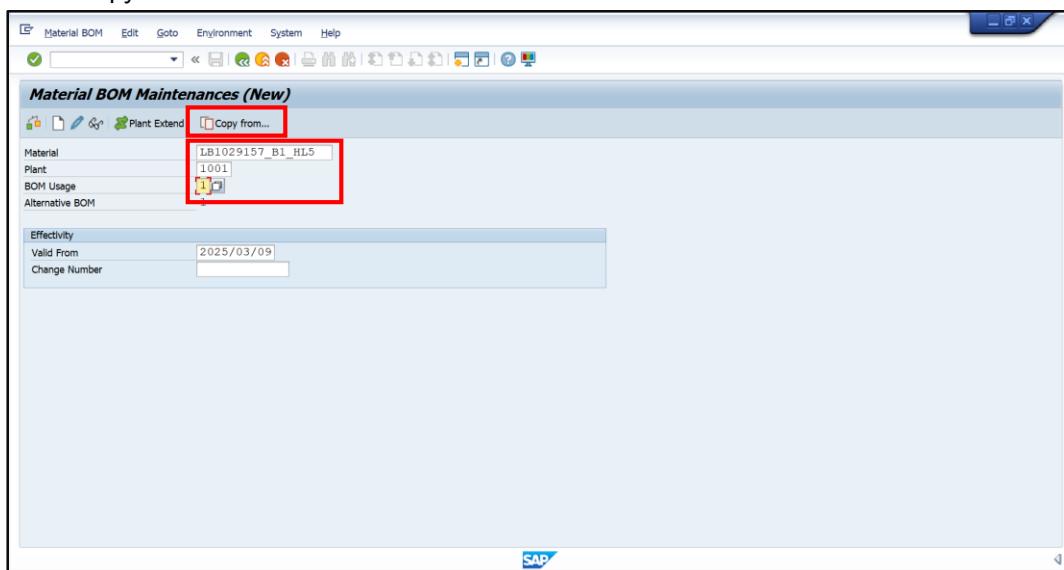
### 4.1 Use T code – ZPPBOMMNT\_N (Maintain Bill of material)



### 4.2 Add the material code of the current season

### 4.3 Add the plant code and the BOM usage (Plant Code – 1001, BOM usage – 1)

### 4.4 Press copy from



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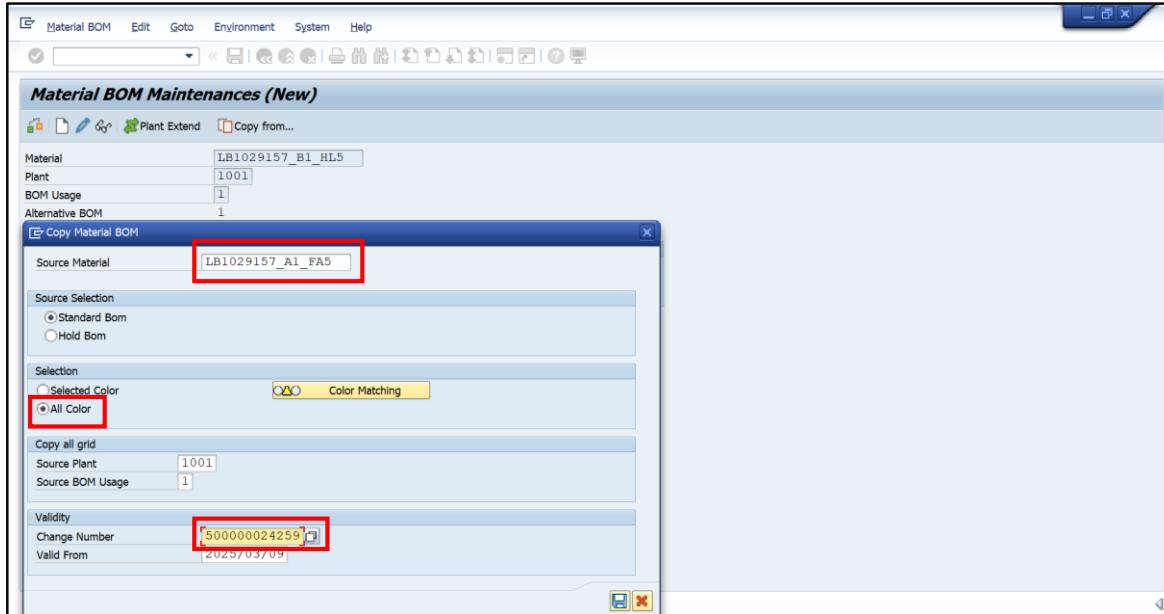
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## 4.5 Add the old season material as source material

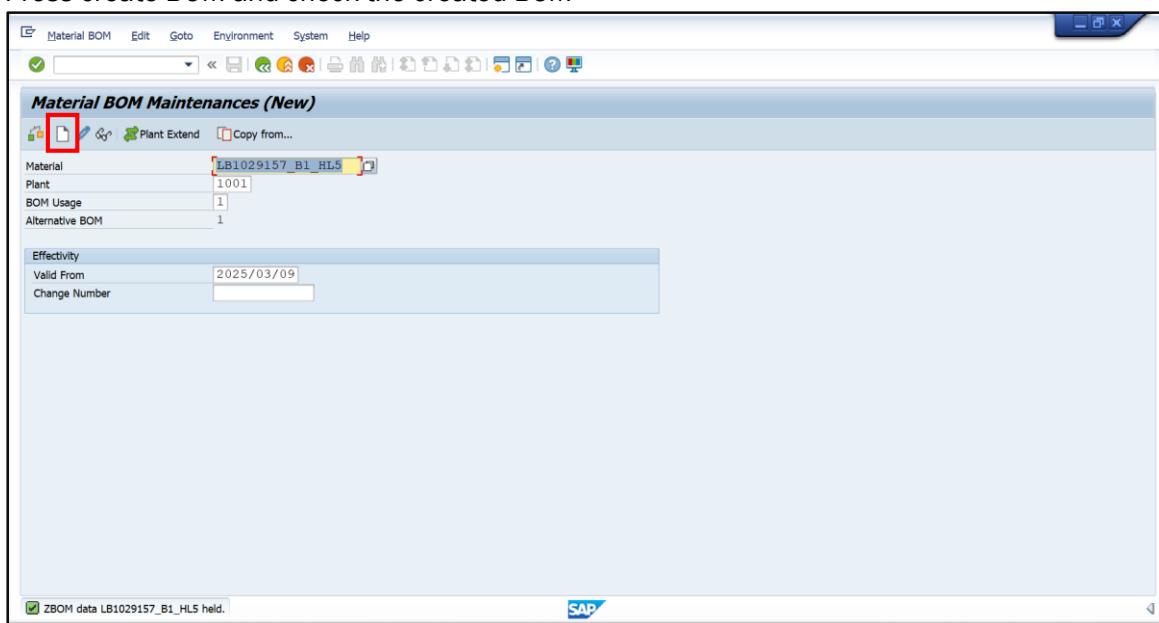
## 4.6 Select all color

## 4.7 Add change number (ECN number) if needed



## 4.8 Save

## 4.9 Press create BOM and check the created BOM



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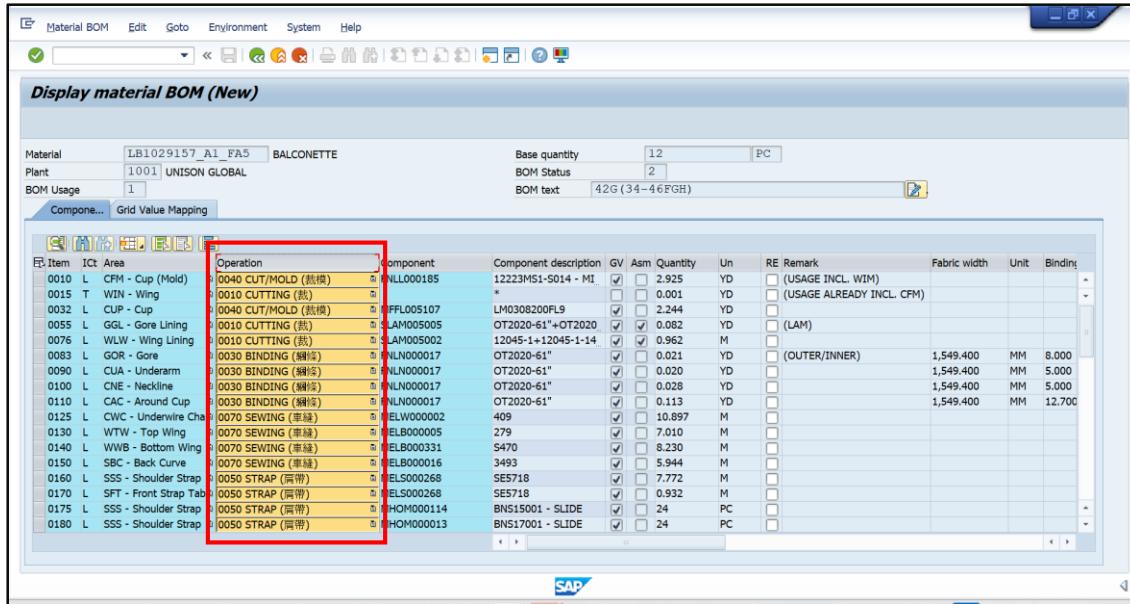
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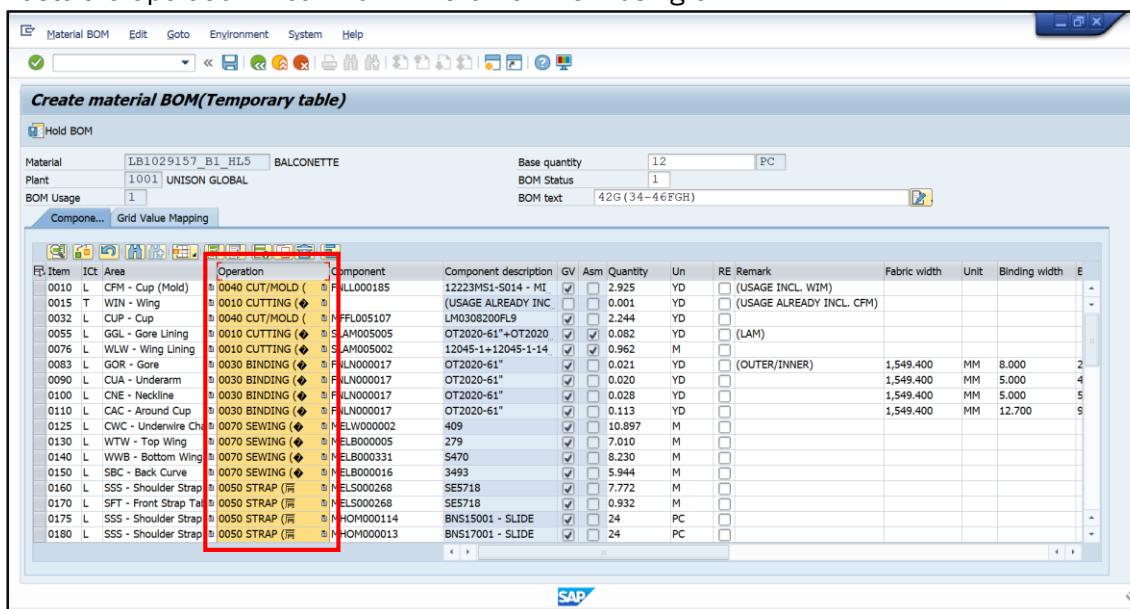
## 5. View the previous season BOM to copy the OBD (Operation Break Down)

### 5.1 Go to the previous BOM from Display material BOM T code ZPPBOMMNT\_N

### 5.2 Copy the OBD using CTR + C



### 5.3 Paste the Operation Break Down in the New BOM using CTR + V



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5.4 Go to color mapping and remove color mapping of fashion colors

5.5 Save

## 6. Validation (BOM Comparison)

6.1 Use T code – ZPPBOMCMP (BOM Comparison Report)

6.2 Add the material in BOM1 – carryover style source material code, color – base color, plant - 1001, BOM usage - 1

6.3 Add the material in BOM2- carryover style new material code, color – base Z color, plant - 1001, BOM usage - 1

The screenshot shows the SAP BOM Comparison Report (ZPPBOMCMP) interface. It displays two BOM structures, BOM1 and BOM2, side-by-side. Each BOM structure has several fields: Material, Color, Category, Plant, BOM Usage, and Valid From Date. In both BOM1 and BOM2, the 'Color' field is highlighted with a red box. BOM1 has a color value of 'ZCLF' and BOM2 has a color value of '1'. The 'Plant' field for both BOMs is set to '1001'. The 'BOM Usage' field for BOM1 is '1' and for BOM2 is '1'. The 'Valid From Date' field for both is '2025/03/09'. There is also a 'Hold Status' checkbox which is unchecked for both BOMs. At the bottom, there are 'Delta Options and Others' checkboxes: 'Delta Only' (checked) and 'Show with BOM Item and Remarks' (unchecked). The SAP logo is visible at the bottom center of the window.

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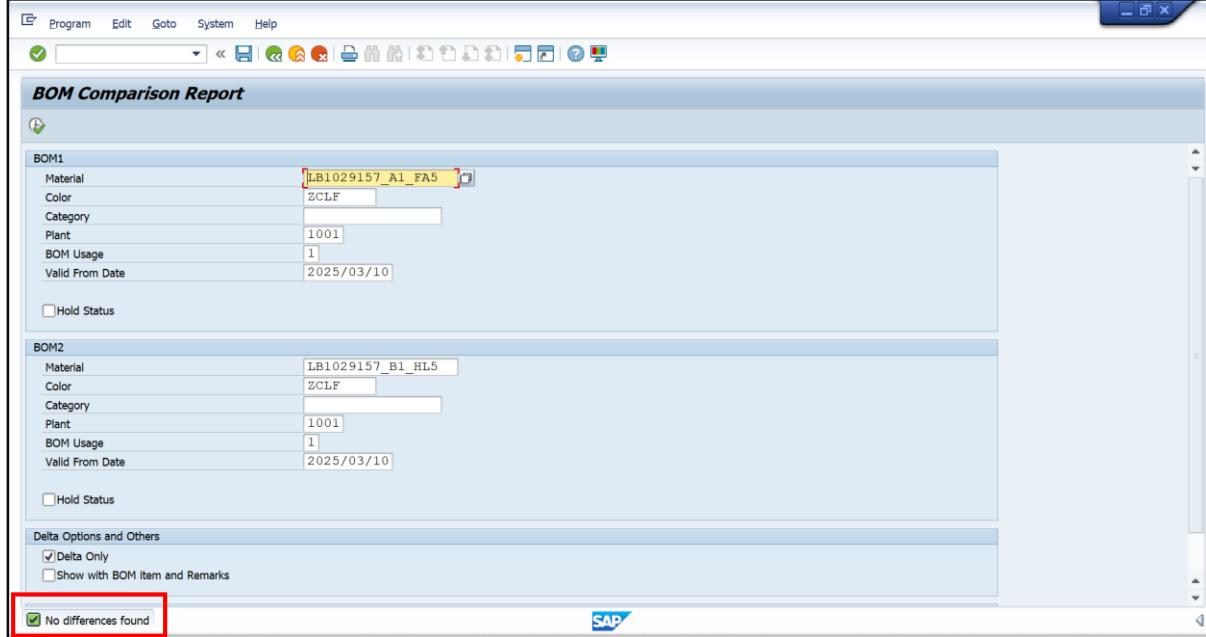
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If the BOM comparison report is with no deviations, it indicates “No Differences Found” as below.



\*Please note that, BOM comparison should be done all the base Z colors separately\*

If the BOM comparison report is with deviations, the report indicates the differences as below.

Ict	Component	Component description	Area Code	Area Desc	H_Dim1	H_Dim2	Col.Desc.	Quantity	Un_H_Dim1	H_Dim2	Col.Desc.	Grid value	Dim1	Col.Desc.
L	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	30A	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	30B	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	30C	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	30D	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	30D2	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32A	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32A2	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32B	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32C	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32D	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32D2	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32D3	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	32G	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	34A	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	34A2	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	34B	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	34C	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	34D	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					
	MTHP005074	TKT150-TEX21--2994/150(EPIC) (1C=5000M)	TH1	Main Thread	ZCLL	34D2	LOCAL FOAM+FLOAT LINING-C-VS	ZCLL	ZCLL LOCAL FOAM+FLOAT LININ					