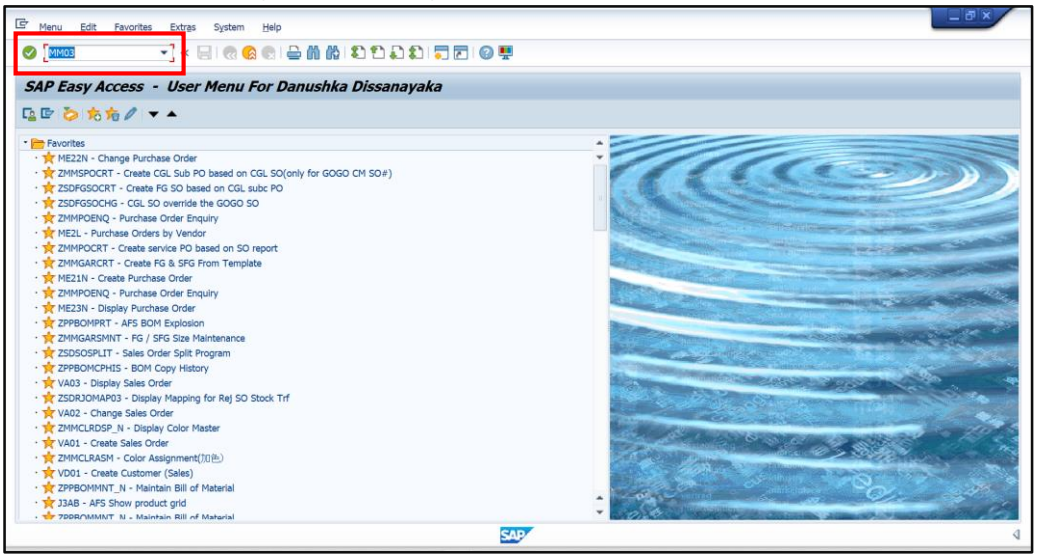
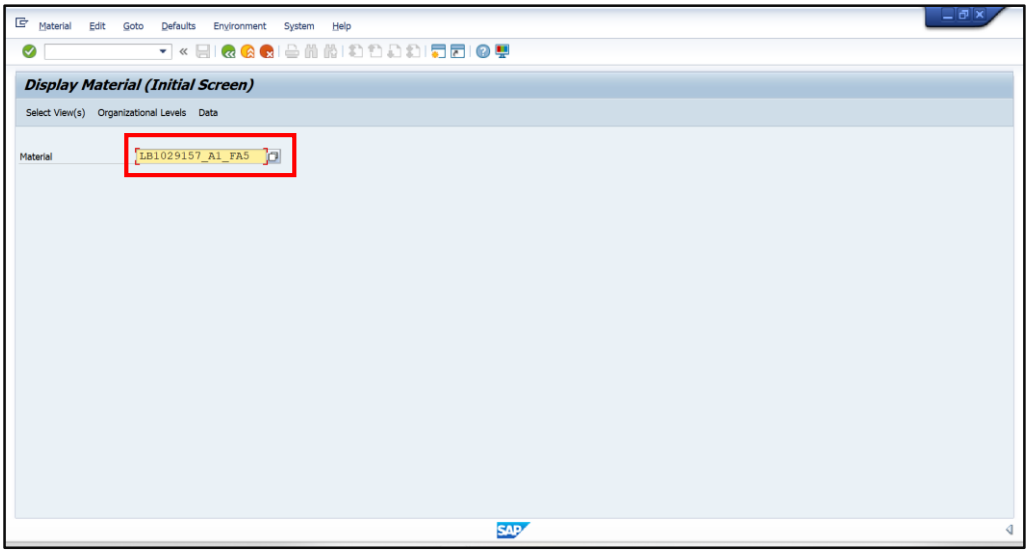
SAP BOM CREATION - COPY

1. Finding the Material group

1.1 Use T code – **MM03** (View Material)



1.2 Add **Previous Season Material (Source Material)** in Material box & click ENTER.



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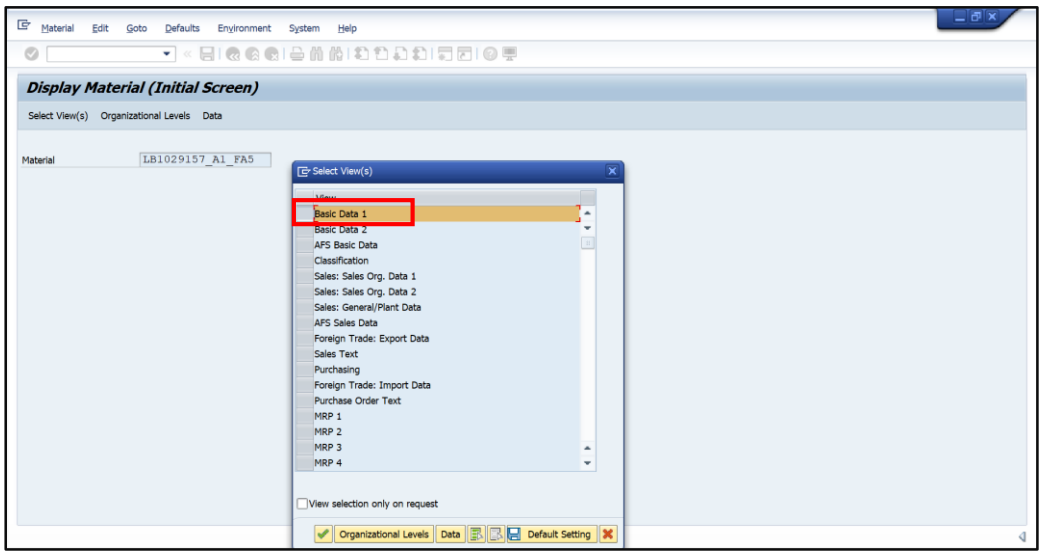
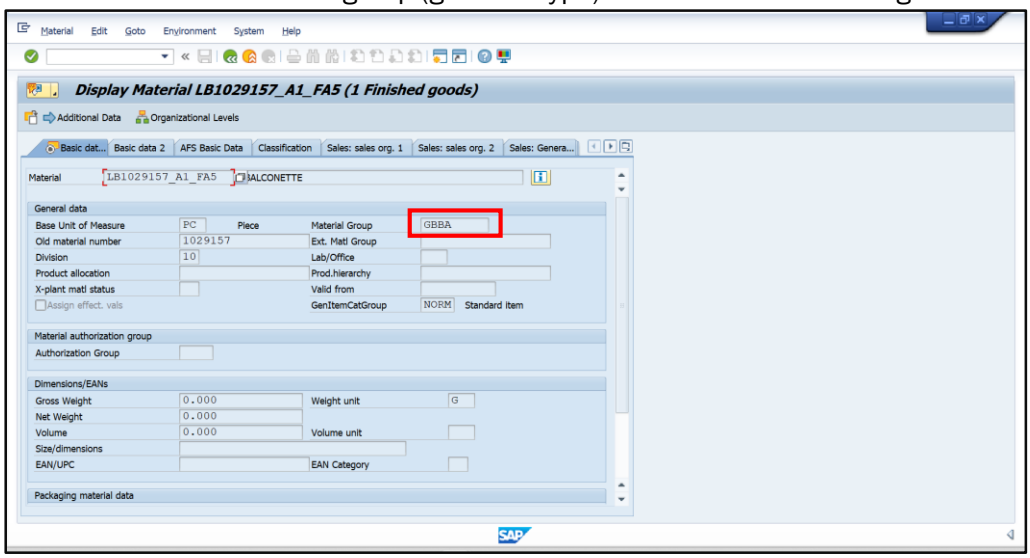
1.3 Select *Basic Data 1* & click the tick or click ENTER.



1.4 In the full view the Material group (garment type) can be identified in 4 digits.



The Material Group given in the attachment sholud match with the Material Group of Previous Season Material (Source Material)

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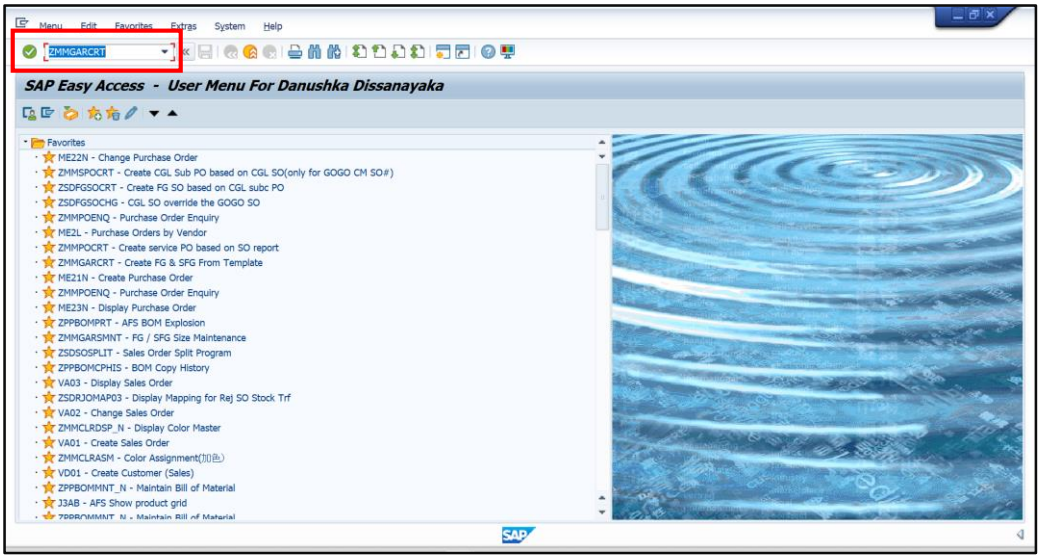
2. BOM CREATION – CARRY OVER STYLE

2.1 Use T code – **ZMMGARCRT** (Create FG & SFG from Template)



2.2 Material type should be selected as "Finished Goods – FERT"

2.3 Add the correct material group (Ex: GBBA, GBPL, GBDE, etc.)

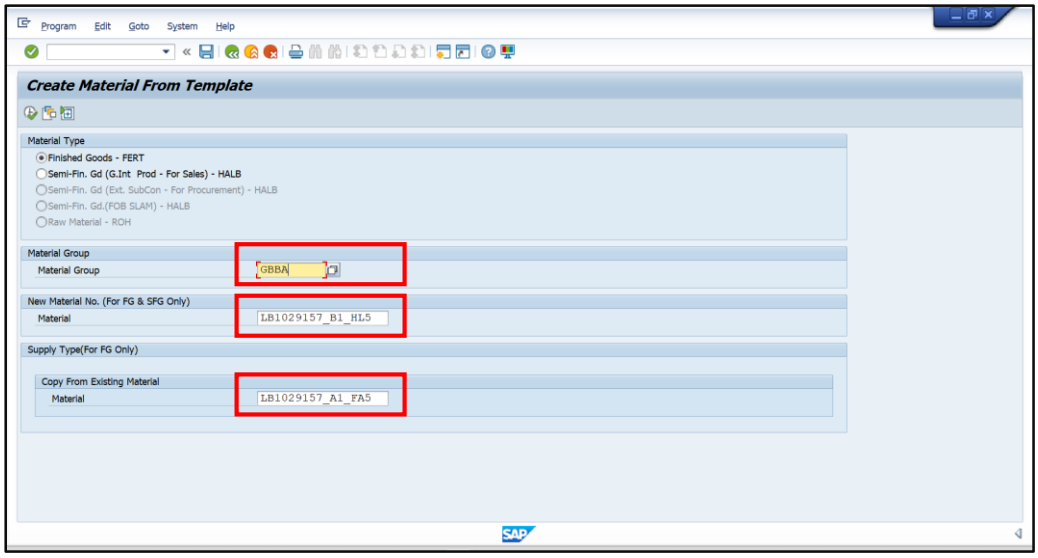
2.4 Add the new material code with the new season. (Ex: LB1029157_B1_HL5)

2.5 Need to make sure to add the BOM version for each material code and maintain the same sequence.

Ex: starting from "A0" and continue as "A1", "A2", etc. as per the each request shared within the season.

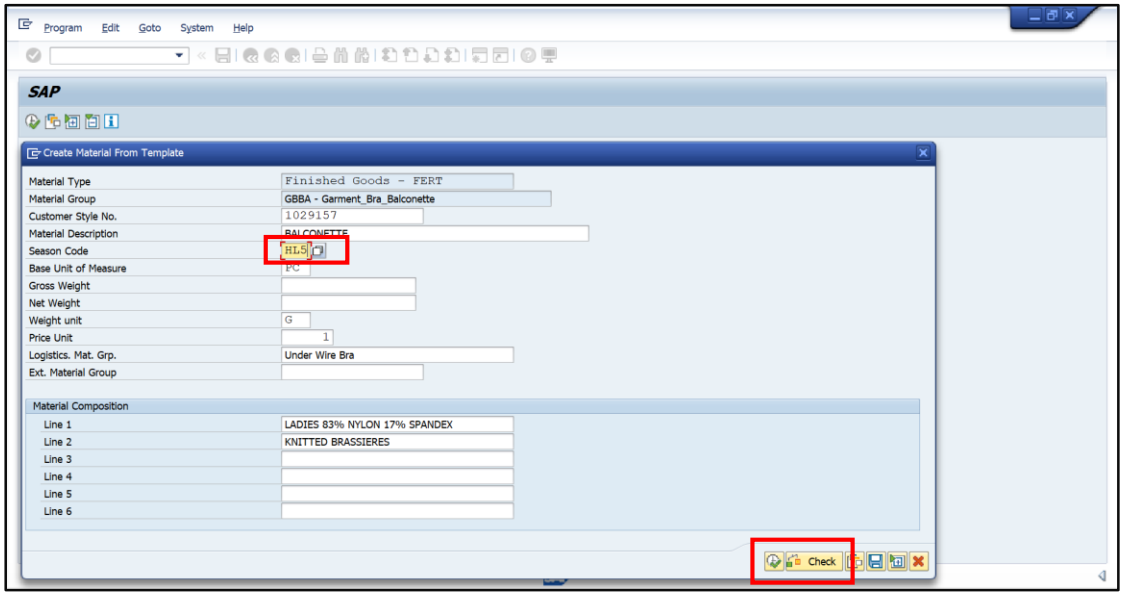
Old Material Code	New Material Code
LB1029157_A1_FA5	LB1029157_B1_HL5

2.6 Add the old material code for the copy from existing material (Ex: LB1029157_B1_HL5) and “Execute”



2.7 Add the current Season code

2.8 Check and Save



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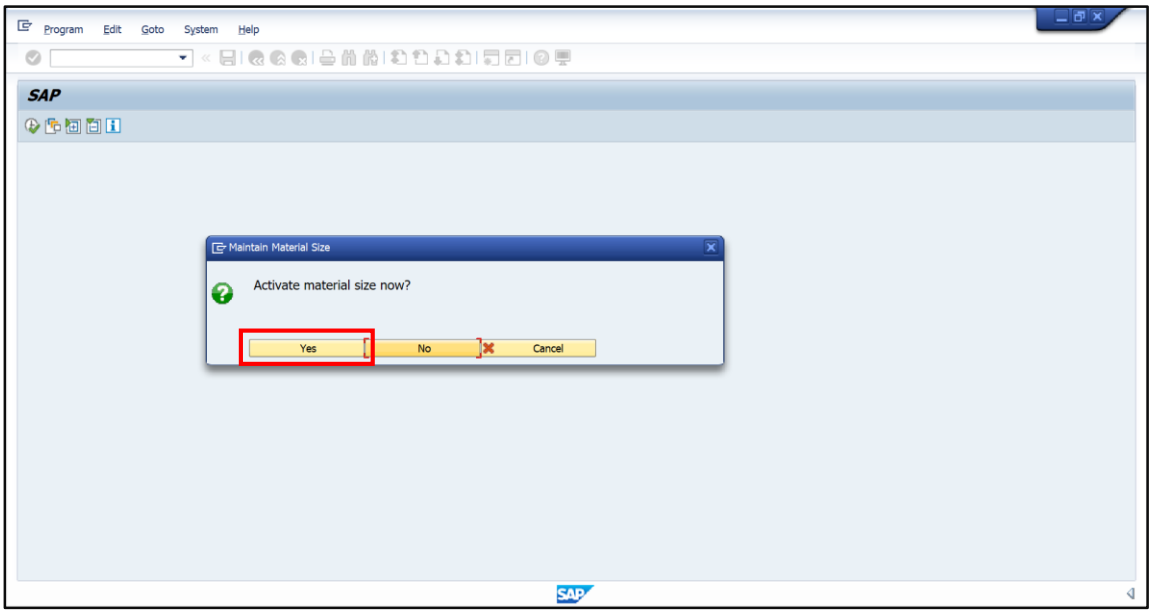
3. Activating the Size & color

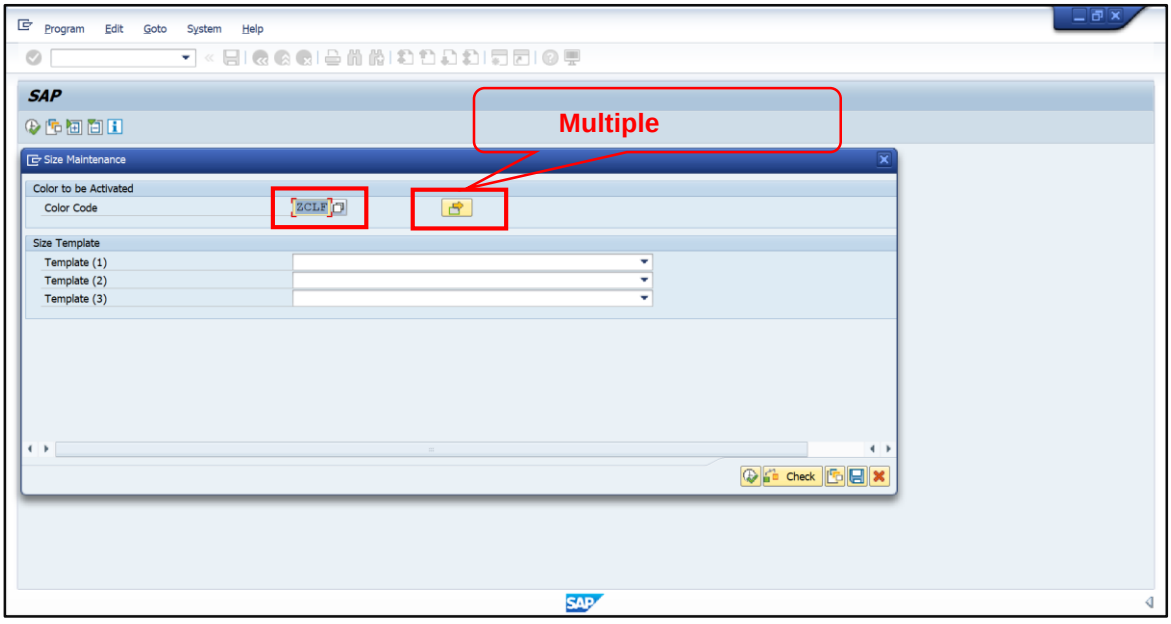


3.1 Click "Yes"

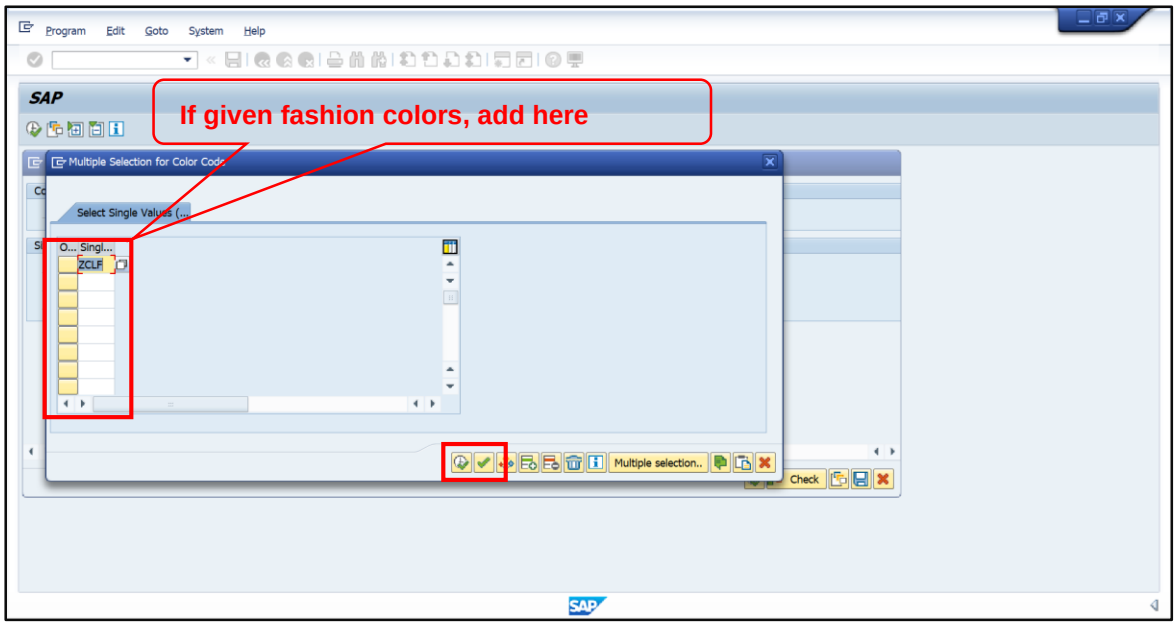
3.2 Add the color codes

All base Z colors (Ex: ZCLF, ZCLL, ZWSF, etc.) from previous material code are automatically copying in this initial BOM creation stage. If the fashion colors (Ex: B017, C948, C950, etc.) given to add into new BOM, click multiple selection and add all the fashion colors

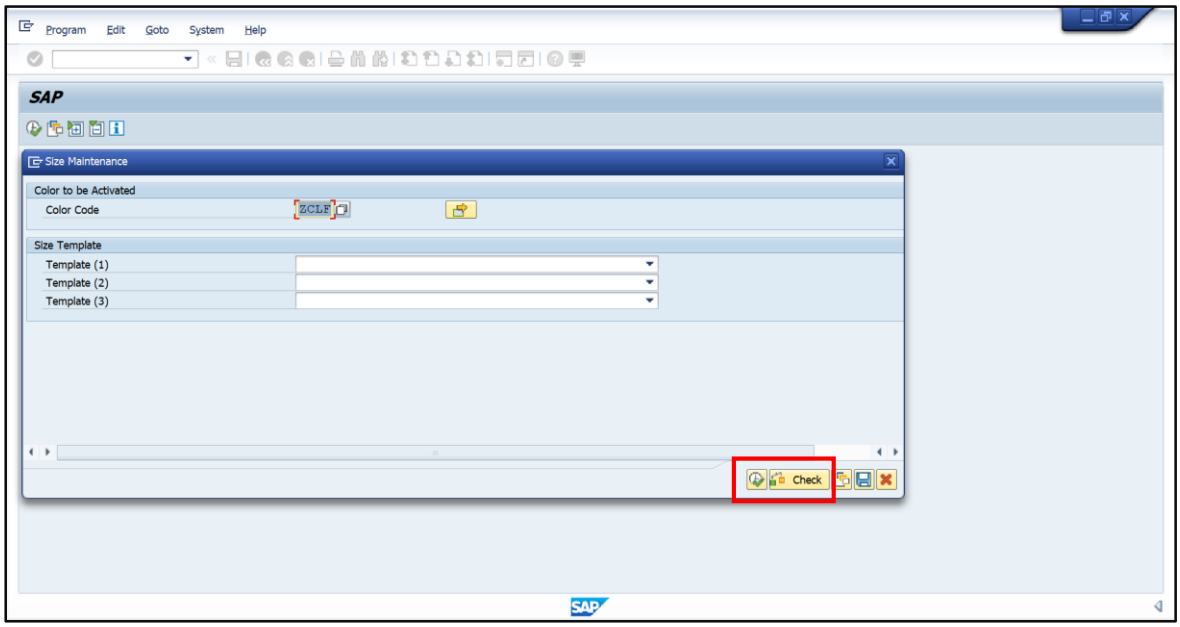
All base Z colors of the previous material code should be copied into new material code



3.3 Check & save



3.4 Add the sizes



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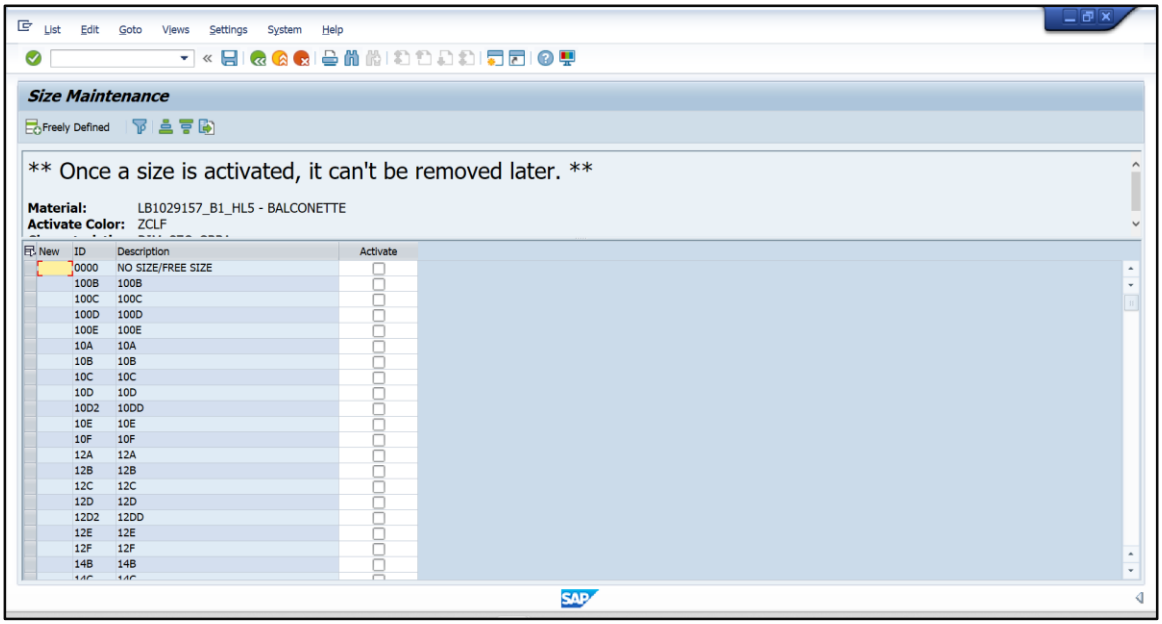
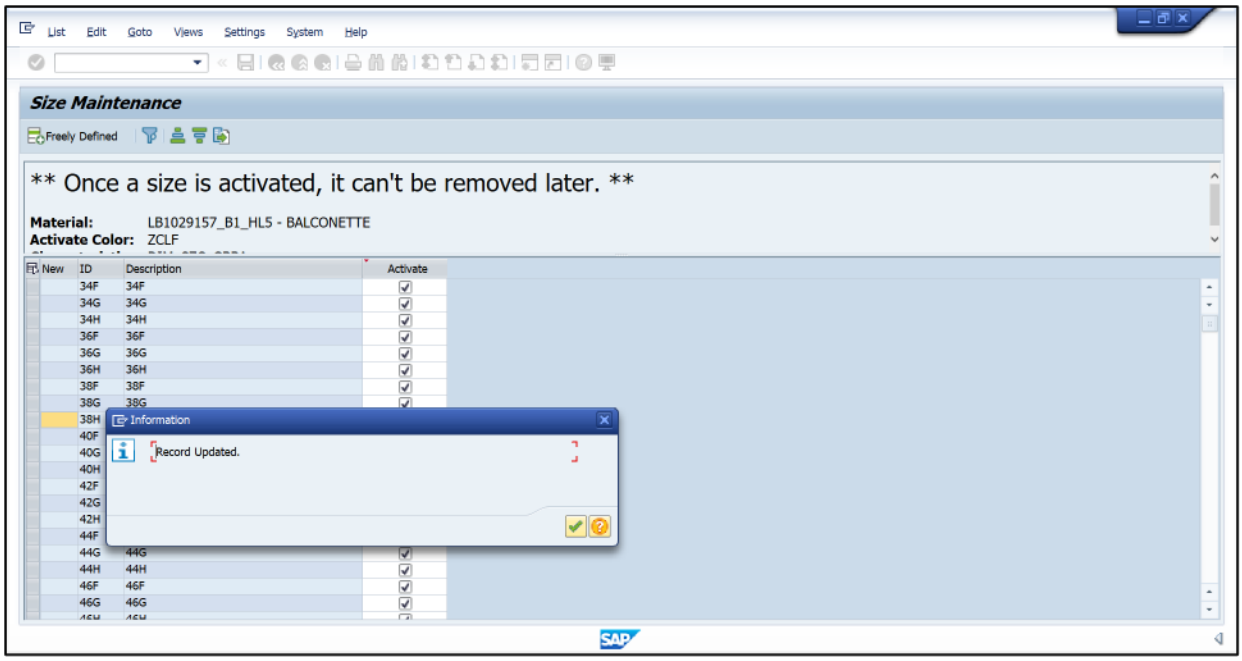
3.5 Tick Activate for the required sizes

3.6 If a size is not required in the current season, then need to maintain the order as Zero units (bulk stage) since a size cannot be removed once activated.



3.7 If a new size needs to add into the BOM, select the required size in this stage. (Newly added sizes should be clearly highlighted in the attachment)



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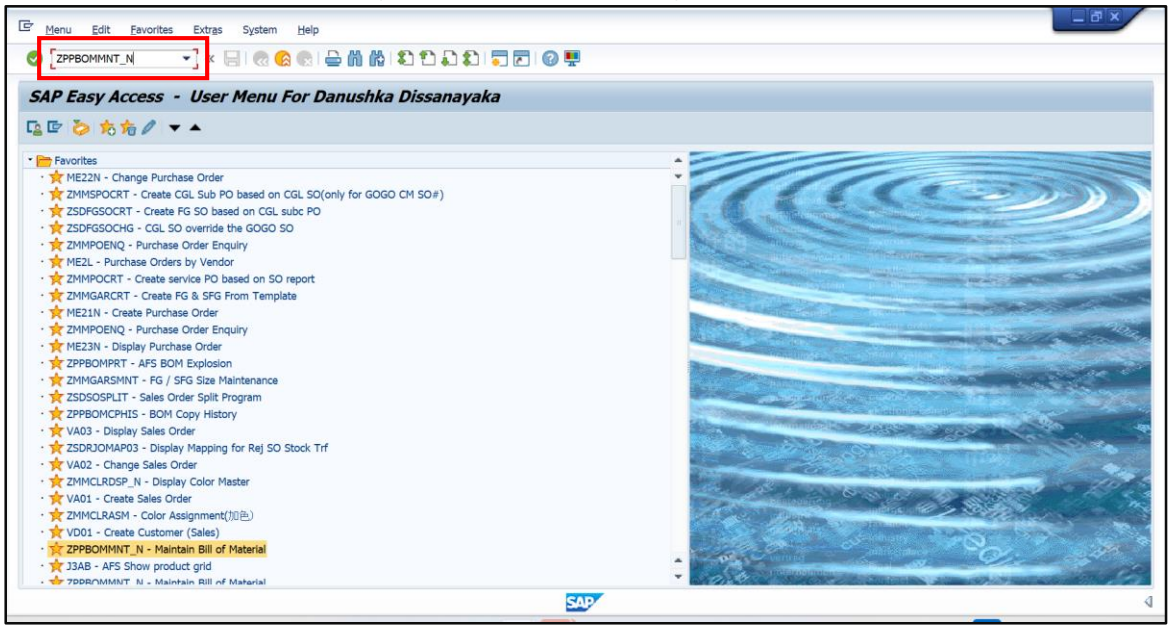
3.8 Save

4. Creating SAP BOM

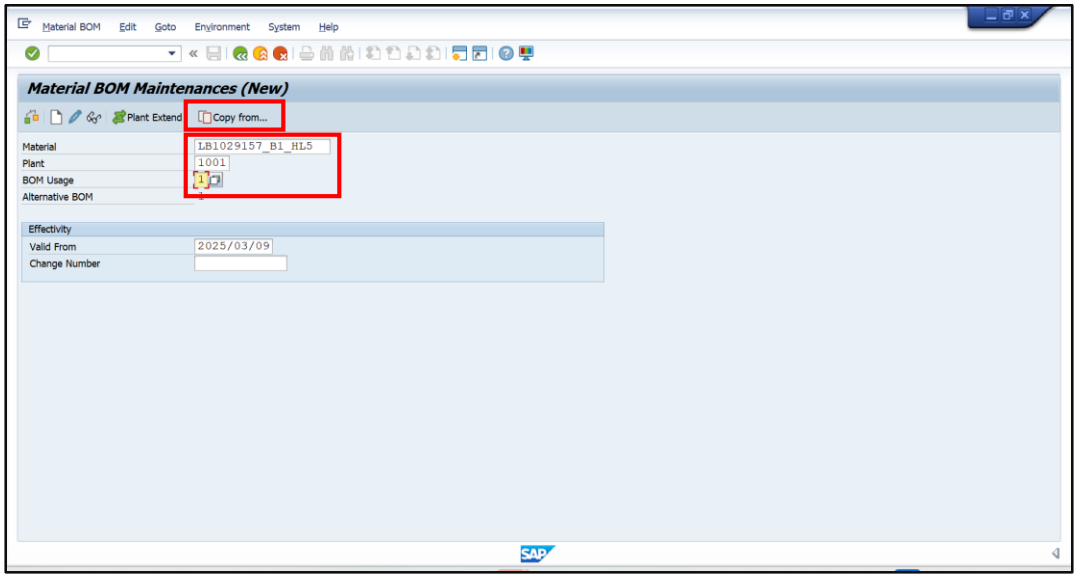
4.1 Use T code – **ZPPBOMMNT_N** (Maintain Bill of material)



4.2 Add the material code of the current season

4.3 Add the plant code and the BOM usage (Plant Code – 1001, BOM usage – 1)

4.4 Press copy from



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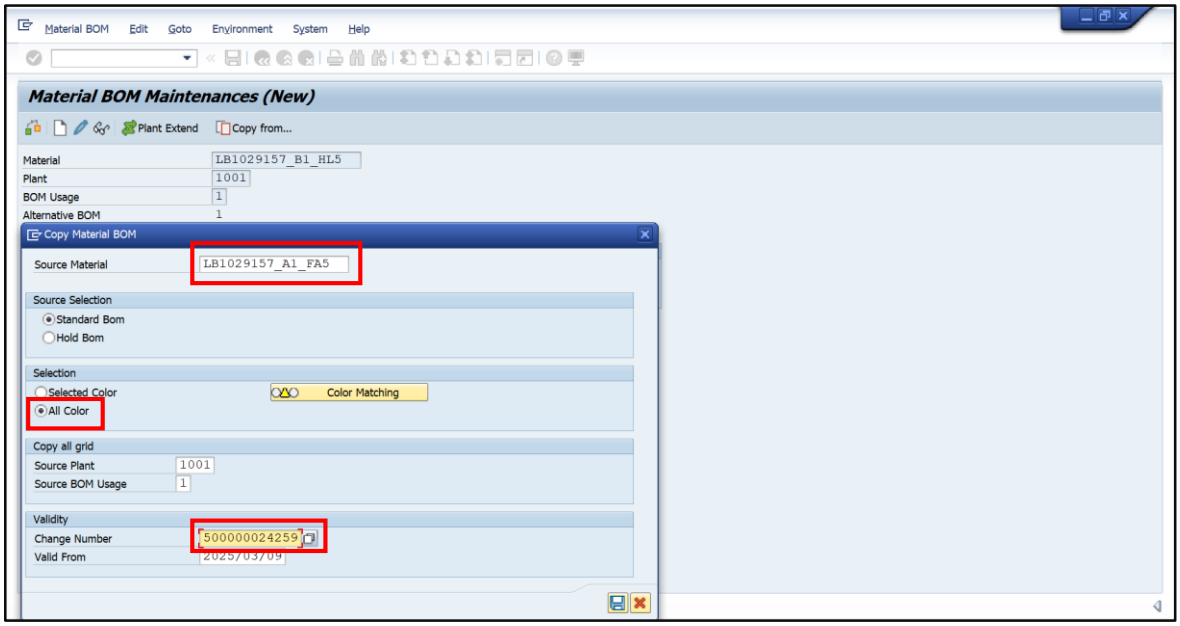
4.5 Add the old season material as source material

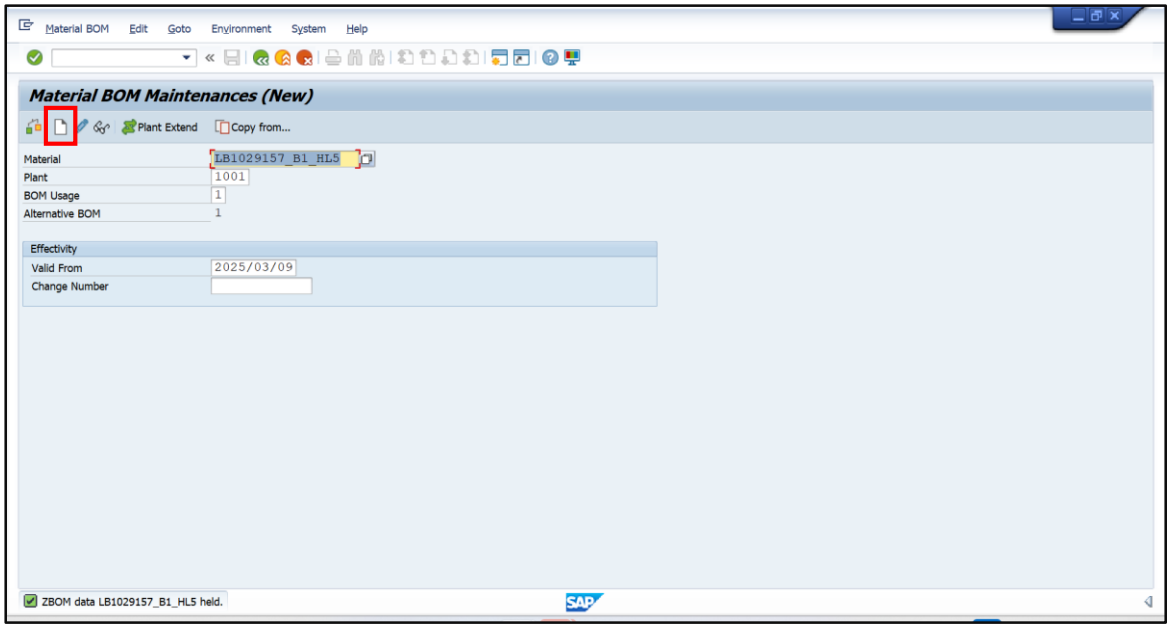
4.6 Select all color

4.7 Add change number (ECN number) if needed



4.8 Save

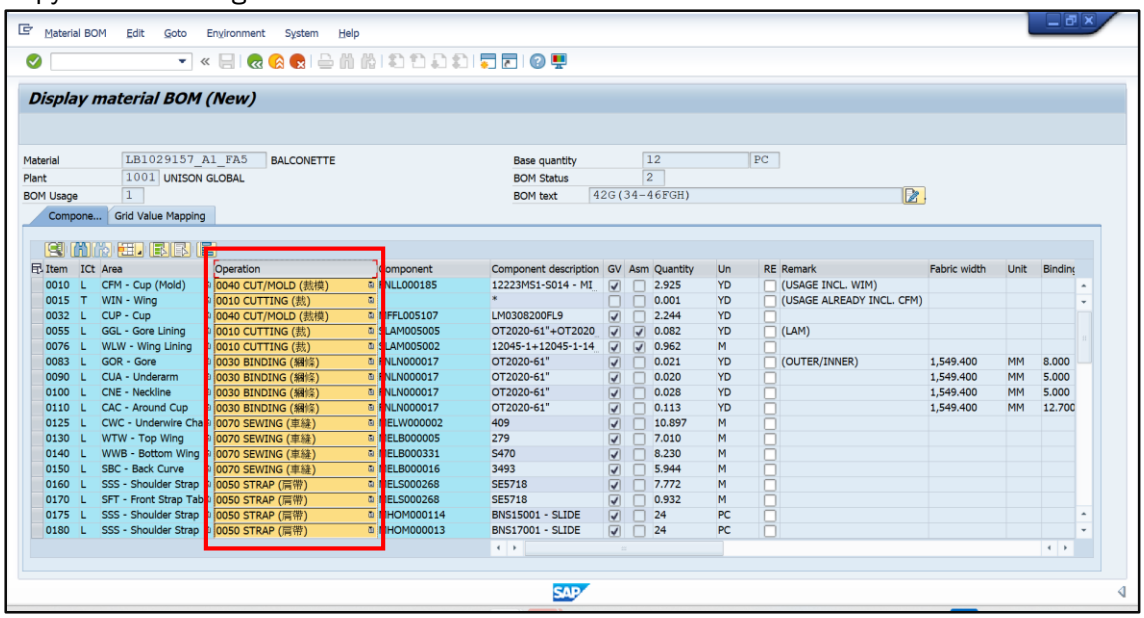
4.9 Press create BOM and check the created BOM



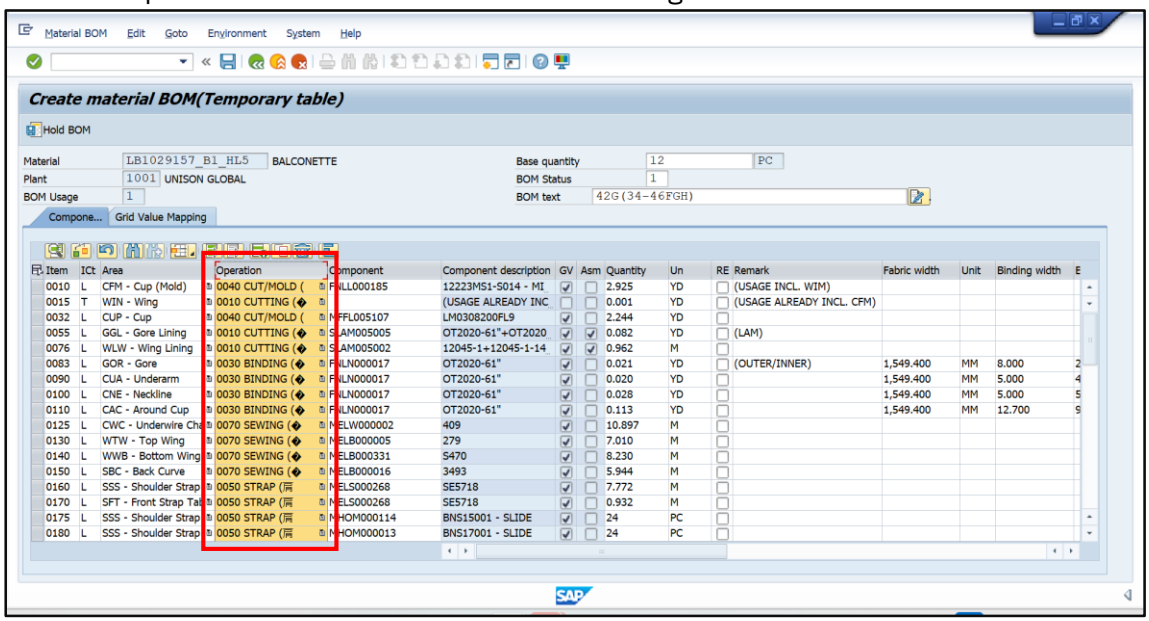
5. View the previous season BOM to copy the OBD (Operation Break Down)

5.1 Go to the previous BOM from Display material BOM T code **ZPPBOMMNT_N**

5.2 Copy the OBD using CTR + C



5.3 Paste the Operation Break Down in the New BOM using CTR + V



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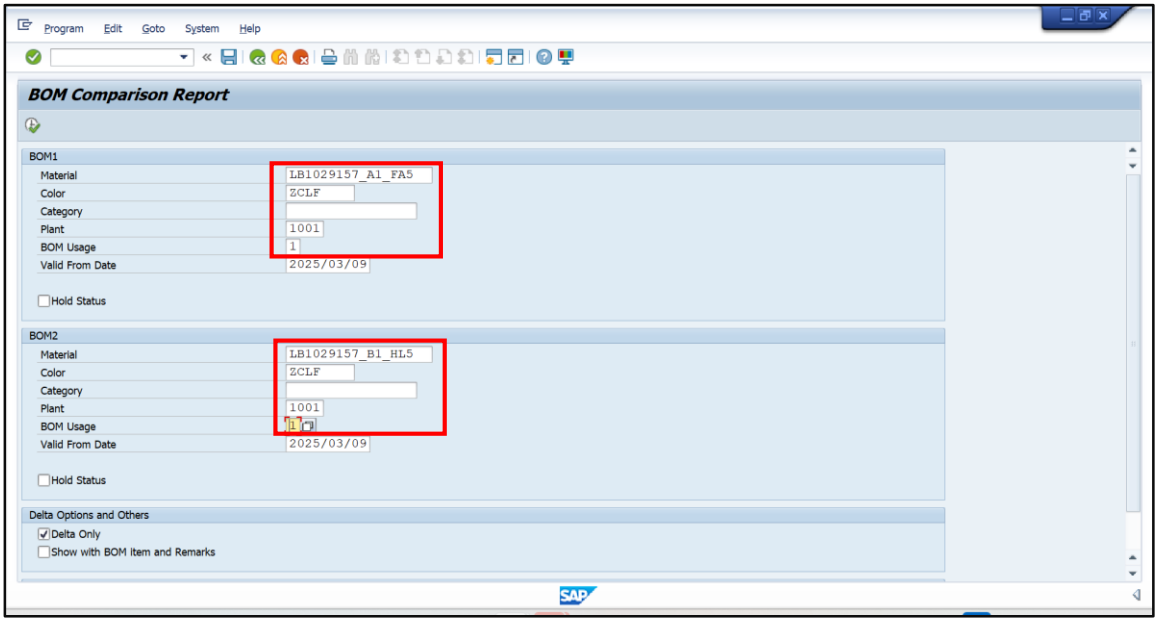
5.4 Go to color mapping and remove color mapping of fashion colors

5.5 Save

6. Validation (BOM Comparison)

6.1 Use T code – **ZPPBOMCMP** (BOM Comparison Report)
6.2 Add the material in BOM1 – carryover style source material code, color – base color, plant - 1001, BOM usage - 1
6.3 Add the material in BOM2– carryover style new material code, color – base Z color, plant - 1001, BOM usage - 1



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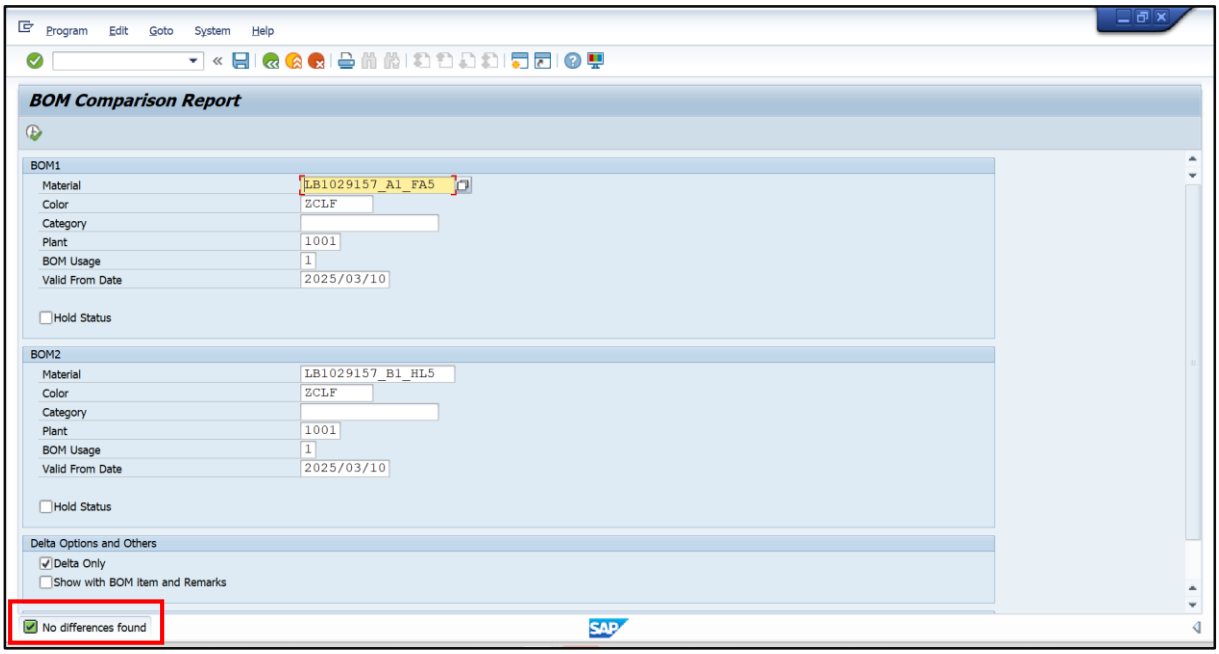
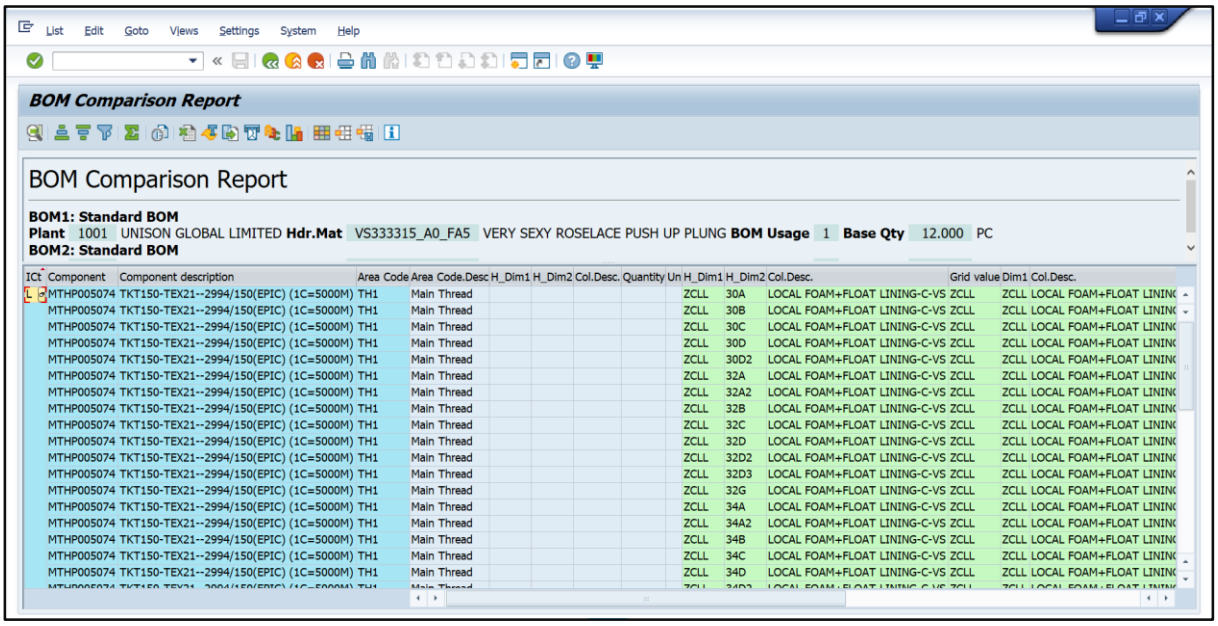
If the BOM comparison report is with no deviations, it indicates “No Differences Found” as below.



Please note that, BOM comparison should be done all the base Z colors separately

If the BOM comparison report is with deviations, the report indicates the differences as below.