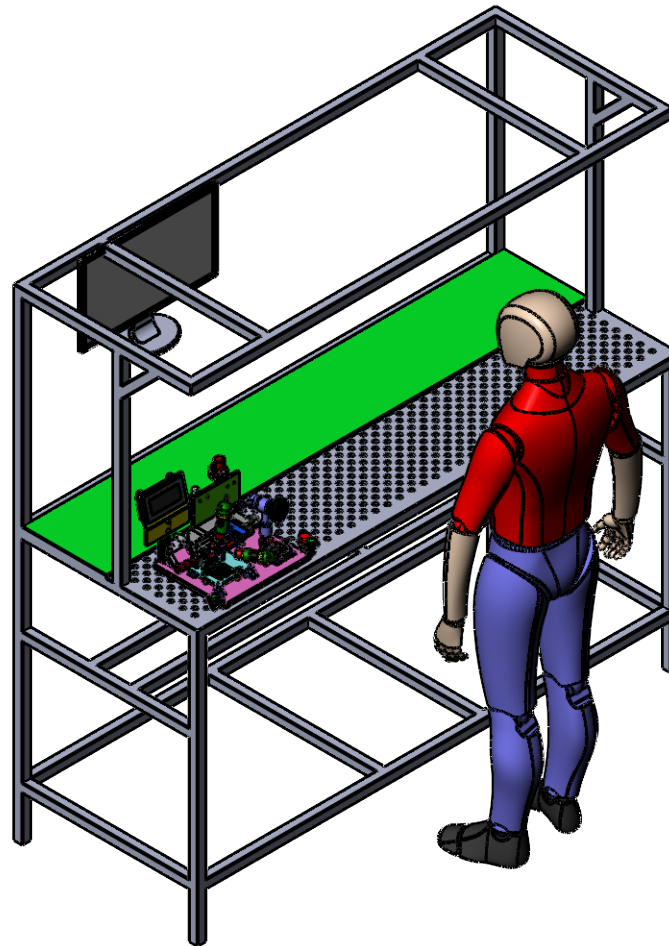


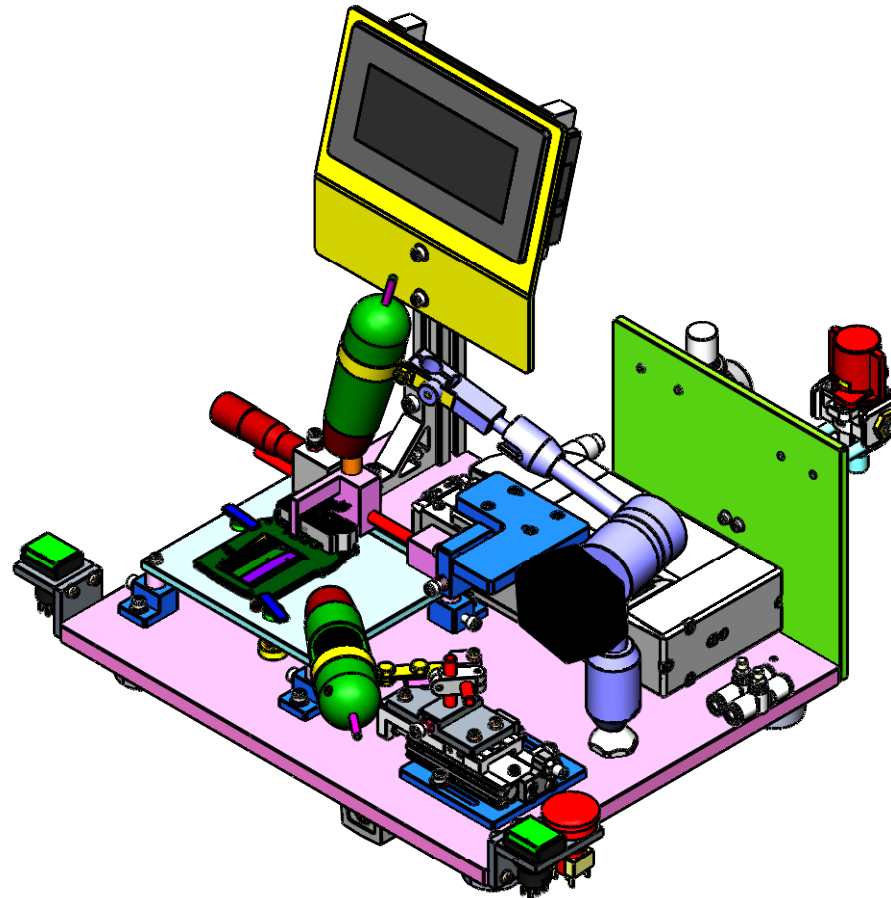
DRAWING

Material	
Treatment	
Hardness	-
Q'ty	1 Pcs.



						Usual Size Allowance Difference (mm.)				Surface Type		Drawing Ratio	Model	AFE-3379					
						Size Division	Precise	Middle	Rough	▽▽ (12.5)		1:20	Name	Set stroke max, min check					
						1 <L≤ 4	0.05	0.1	0.3	⊕⊖			Part Name	3D line Set stroke machine	-				
						4 <L≤ 16	0.07	0.2	0.5	Design	Checked	Approved	Drawing Number	TT33.					
						16 <L≤ 36	0.1	0.3	0.7					D.Nakarin			Date Design	14-July-2023	
						36 <L≤ 250	0.2	0.5	1.2									1	1
						250 <L≤ 1000	0.3	0.8	2.0										
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±													

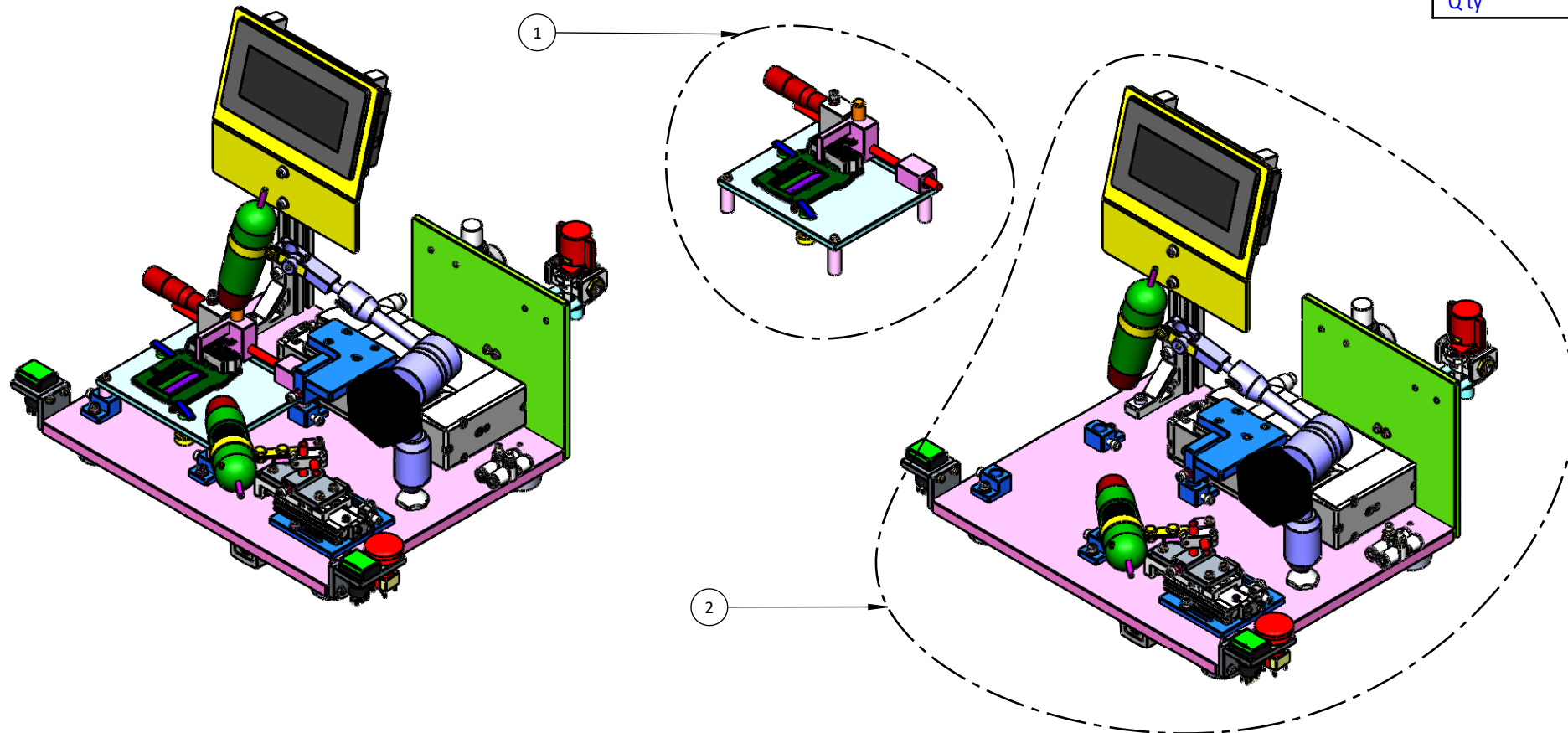
Material	
Treatment	
Hardness	-
Q'ty	1 Pcs.






						Usual Size Allowance Difference (mm.)				Surface Type		Drawing Ratio	Model	AFE-3379			
						Size Division	Precise	Middle	Rough	▽ (12.5)		1:20	Name	Set stroke max, min check			
						1 <L≤ 4	0.05 0.07 0.1 0.2 0.3	0.1	0.3	⊕			Design	Checked	Approved	Part Name	Set stroke machine
						4 <L≤ 16		0.2	0.5								
						16 <L≤ 36		0.3	0.7								
						36 <L≤ 250		0.5	1.2								
						250 <L≤ 1000		0.8	2.0								
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±				D.Nakarin			Date Design	14-July-2023	1 1		

DRAWING

Material	
Treatment	
Hardness	-
Q'ty	1 Pcs.

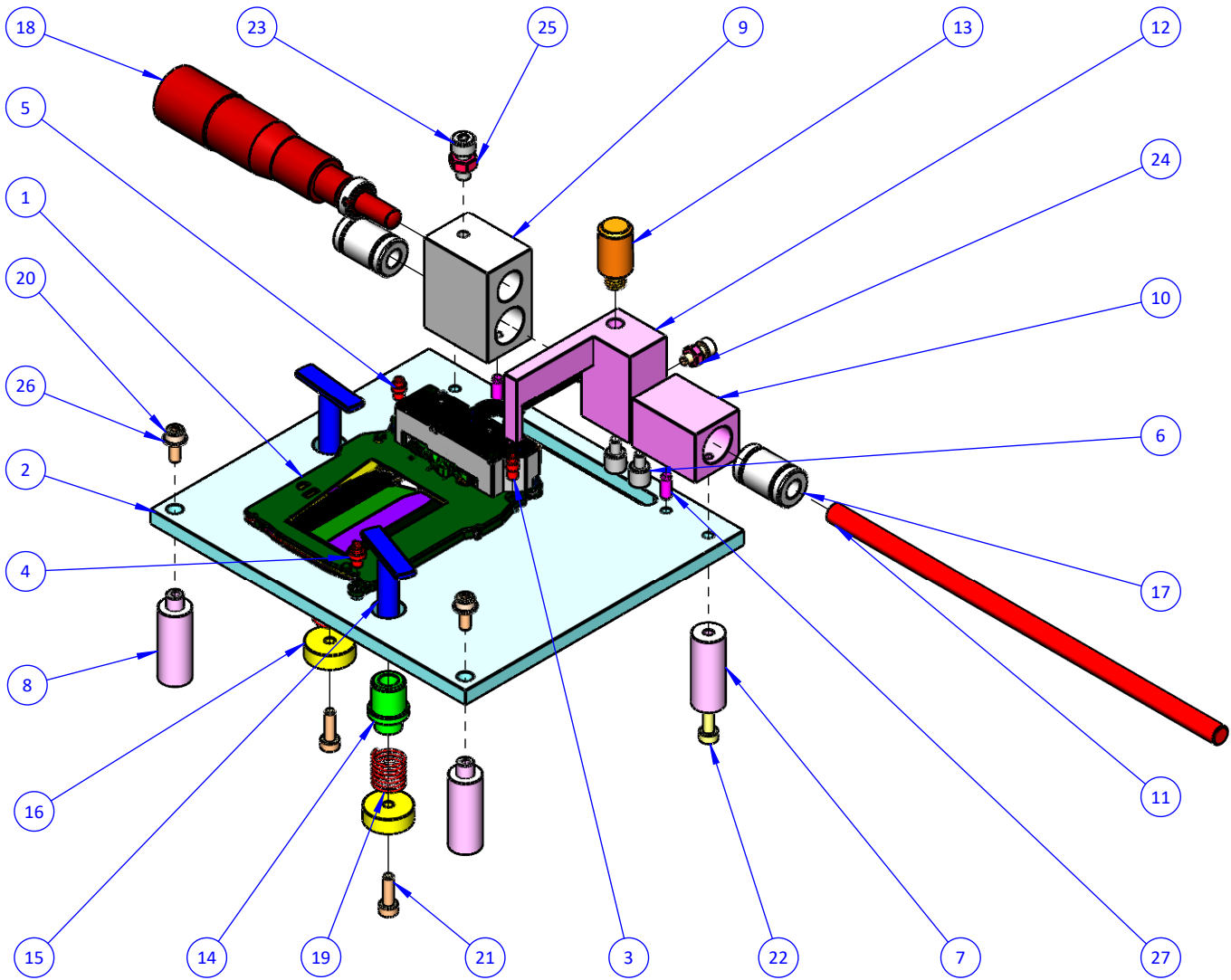


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT33 unit 1	Support	1
2	TT33 unit 2	Making	1



						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379		
						Size Division	Precise	Middle	Rough				1:5	Name	Set stroke max, min check	
						1 <L≤ 4		0.1	0.3		Design	Checked		Approved	Part Name	Set stroke machine
					4 <L≤ 16	0.07		0.2	0.5							
					16 <L≤ 36	0.1		0.3	0.7							
					36 <L≤ 250	0.2		0.5	1.2							
					250 <L≤ 1000	0.3		0.8	2.0							
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±							Date Design	14-July-2023	<div>11</div>	

DRAWING

Material	
Treatment	
Hardness	-
Q'ty	1 Pcs.

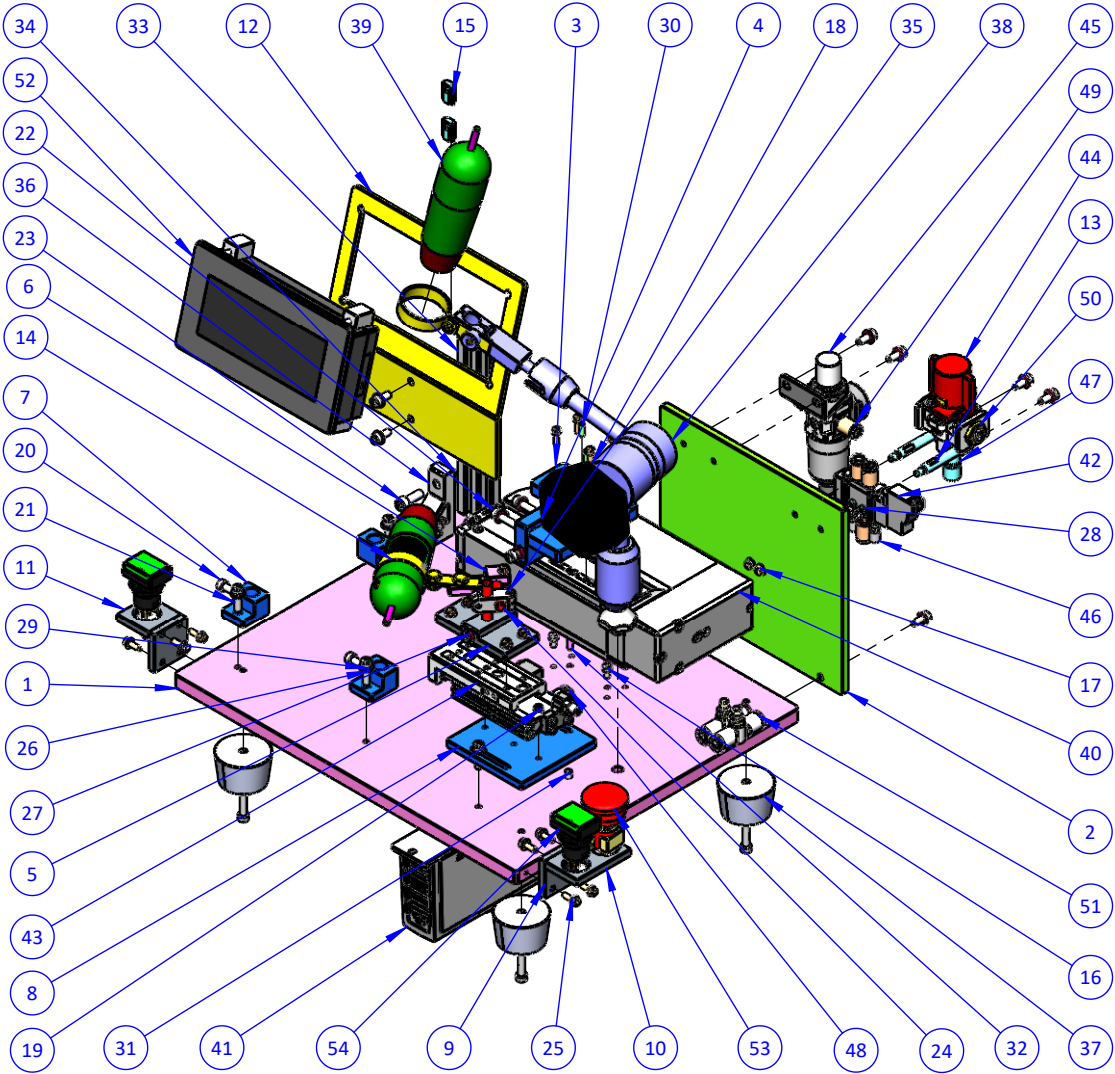





ITEM NO.	PART NUMBER	DESCRIPTION	STATUS PART	QTY.
1	AFE-3379_ASSY_1205	Part model	Stock	1
2	TT33-01-101	Part making	Stock	1
3	TT33-01-102	Part making	Stock	1
4	TT33-01-103	Part making	Stock	1
5	TT33-01-104	Part making	Stock	1
6	TT33-01-106	Part making	Stock	2
7	TT33-01-107	Part making	Stock	2
8	TT33-01-108	Part making	Stock	2
9	TT33-01-109	Part making	Stock	1
10	TT33-01-110	Part making	Stock	1
11	TT33-01-111	Part making	Stock	1
12	TT33-01-112	Part making	Stock	1
13	TT33-01-113	Part making	Stock	1
14	TT33-01-115	Part making	Stock	2
15	TT33-01-116	Part making	Stock	2
16	TT33-01-117	Part making	Stock	2
17	LMU-N6	Misumi	Stock	2
18	MCLN12	Misumi	Stock	1
19	UR10-15	Misumi	Stock	2
20	SCB3-8	Misumi	Stock	3
21	SCB3-10	Misumi	Stock	2
22	SCB3-12	Misumi	Stock	2
23	SCB4-10	Misumi	Stock	1
24	SSLBNR3	Misumi	Stock	1
25	SSLBNR4	Misumi	Stock	1
26	SPWF3	Misumi	Stock	2
27	MSV3-8	Misumi	Stock	2

						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379	
						Size Division	Precise	Middle	Rough						
						1 <L≤ 4	0.05	0.1	0.3			1:2	Name	Set stroke max, min check	
						4 <L≤ 16	0.07	0.2	0.5						
						16 <L≤ 36	0.1	0.3	0.7	Design	Checked	Approved	Part Name	TT33 unit 1	(001)
						36 <L≤ 250	0.2	0.5	1.2						
						250 <L≤ 1000	0.3	0.8	2.0	D.Nakarin			Drawing Number	TT33 unit 1	
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Difference ±									

DRAWING

Material	
Treatment	
Hardness	-
Q'ty	1 Pcs.





						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379		
						Size Division	Precise	Middle	Rough							
						1 <L≤ 4		0.1	0.3		1:5	Name	Set stroke max, min check			
					4 <L≤ 16	0.2		0.5								
					16 <L≤ 36	0.3		0.7								
					36 <L≤ 250	0.5		1.2								
					250 <L≤ 1000	0.8		2.0								
						Design	Checked	Approved		D.Nakarin			Part Name	TT33 unit 2	<div>002</div>	
													Drawing Number	TT33 unit2		
													Date Design	14-July-2023		
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±									<div>1</div>	<div>2</div>

DRAWING

Material	
Treatment	
Hardness	-
Q'ty	1 Pcs.

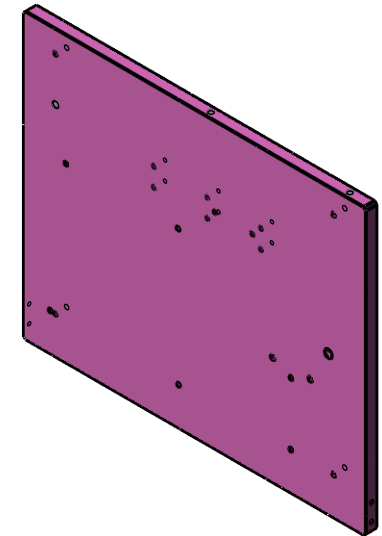
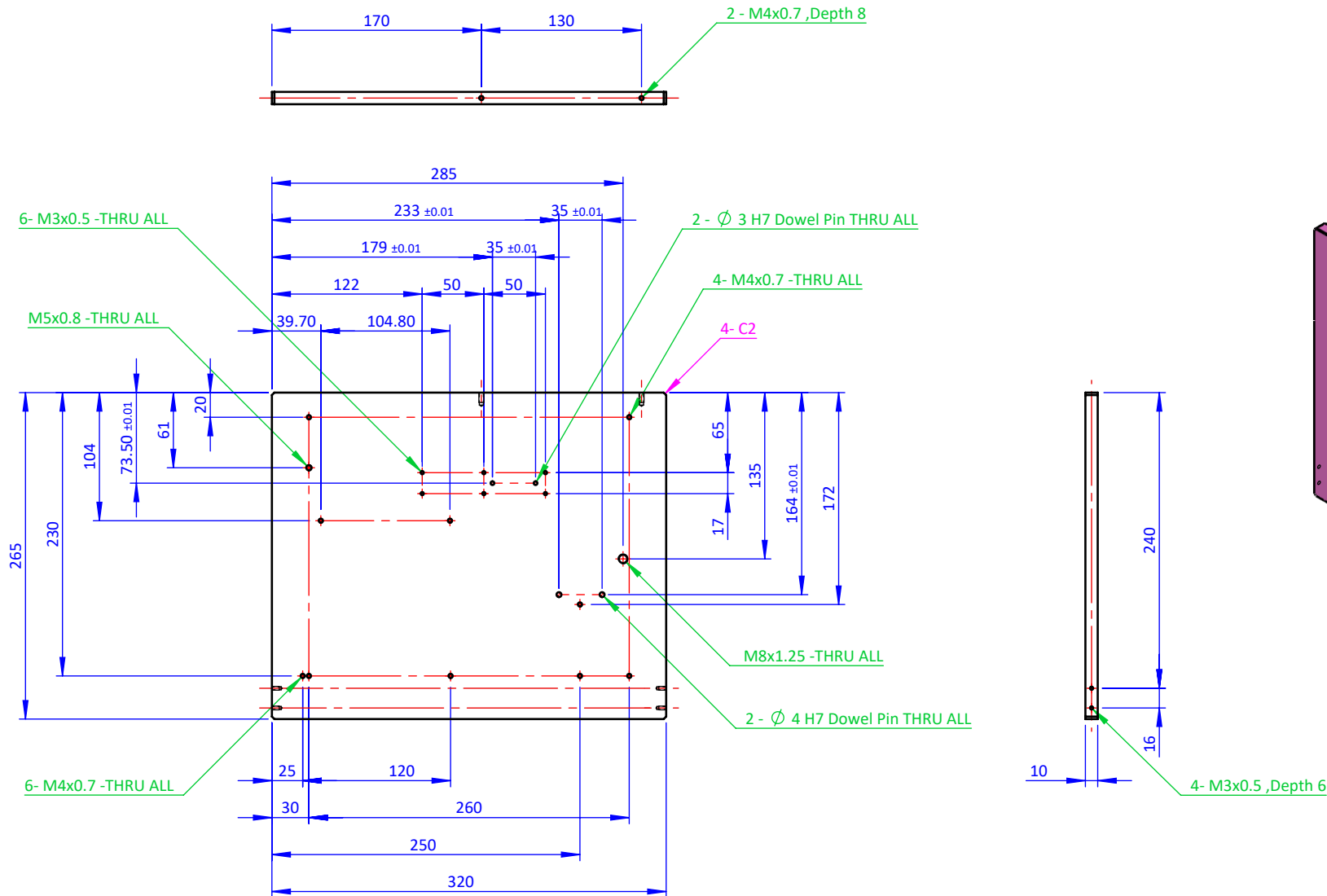
ITEM NO.	PART NUMBER	DESCRIPTION	STATUS PART	QTY.
1	TT33-02-101	Part making	Order	1
2	TT33-02-102	Part making	Order	1
3	TT33-02-103	Part making	Order	1
4	TT33-02-104	Part making	Order	1
5	TT33-02-105	Part making	Order	1
6	TT33-02-106	Part making	Order	1
7	TT33-02-107	Part making	Order	4
8	TT33-02-108	Part making	Order	1
9	TT33-02-109	Part making	Order	2
10	TT33-02-110	Part making	Order	1
11	TT33-02-111	Part making	Order	1
12	TT33-02-112	Part making	Order	1
13	SETGS6-35-SC5-M4-N4	Misumi	Order	2
14	FXH32	Misumi	Order	2
15	SHNTU5-4	Misumi	Order	2
16	SCB3-6	Misumi	Order	6
17	SCB3-8	Misumi	Order	2
18	SCB3-10	Misumi	Order	17
19	SCB3-16	Misumi	Order	3
20	SCB4-10	Misumi	Order	12
21	SCB4-15	Misumi	Order	6
22	SCB4-20	Misumi	Order	8
23	SCB5-15	Misumi	Order	2
24	SFJ6-40	Misumi	Order	2
25	SPWF3	Misumi	Order	15
26	SPWF4	Misumi	Order	16
27	SSLBNR4	Misumi	Order	2



ITEM NO.	PART NUMBER	DESCRIPTION	STATUS PART	QTY.
28	SSLW3	Misumi	Order	2
29	SSLW4	Misumi	Order	8
30	MSV3-10	Misumi	Order	2
31	MSV4-15	Misumi	Order	2
32	MSHS3-12	Misumi	Order	2
33	NFSS-2020-140	Misumi	Stock	1
34	HNTTSS5-5	Misumi	Order	1
35	ALKW6	Misumi	Order	1
36	SFK-N23P	Misumi	Order	1
37	C-30-RK-38-EP-UL-BLACK.step	Misumi	Order	4
38	ECE-320	Misumi	Stock	1
39	Dino-Lite Pro AM413T	Bobby	Order	2
40	RCP6-SA4R-WA-35P-5-50-P3-S-CJO-MR(00)	IAI	Stock	1
41	PCON-CB-35PWAI-CC-0-0	IAI	Stock	1
42	7V0510M5B050	AIRTAC	Order	1
43	MXQ8-30A-A93	SMC	Stock	1
44	VHS20-02A	SMC	Order	1
45	AW10-M5BG-A(0)	SMC	Order	1
46	AN05-M5	SMC	Order	2
47	AN10-N01	SMC	Order	1
48	KQ2H06-M5G1	SMC	Order	2
49	KQ2S06-M5A	SMC	Order	5
50	KQ2H06-02A	SMC	Order	2
51	AS1001FG-06	SMC	Order	2
52	VT3-W4T(A)	KEYENCE	Order	1
53	A165E_LS_24D_01	OMRON	Stock	1
54	A16L-JGM-24D-1	OMRON	Order	2

						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379	
						Size Division	Precise	Middle	Rough						
						1 <L≤ 4	0.05	0.1	0.3			1:5	Name	Set stroke max, min check	
						4 <L≤ 16	0.07	0.2	0.5						
						16 <L≤ 36	0.1	0.3	0.7	Design	Checked	Approved	Part Name	TT33 unit2	(002)
						36 <L≤ 250	0.2	0.5	1.2						
						250 <L≤ 1000	0.3	0.8	2.0	D.Nakarin			Drawing Number	TT33 unit2	
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±									
													Date Design	14-July-2023	2/2

DRAWING

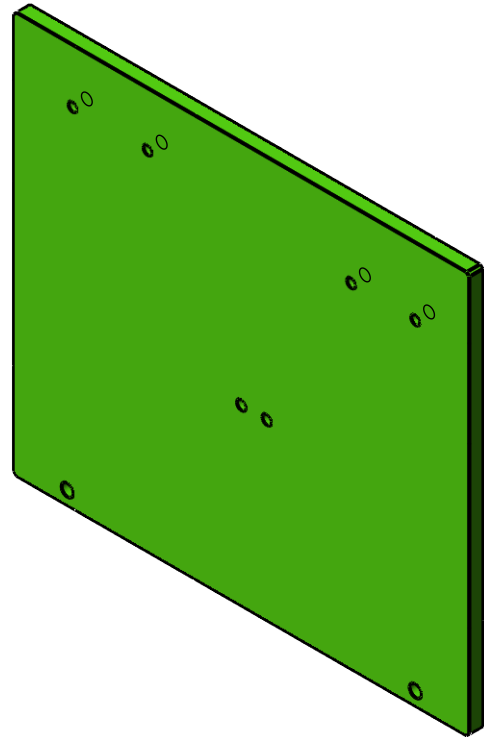
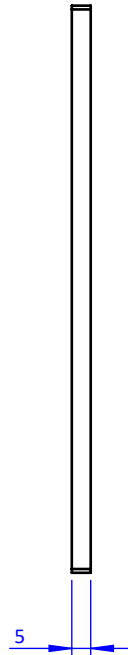
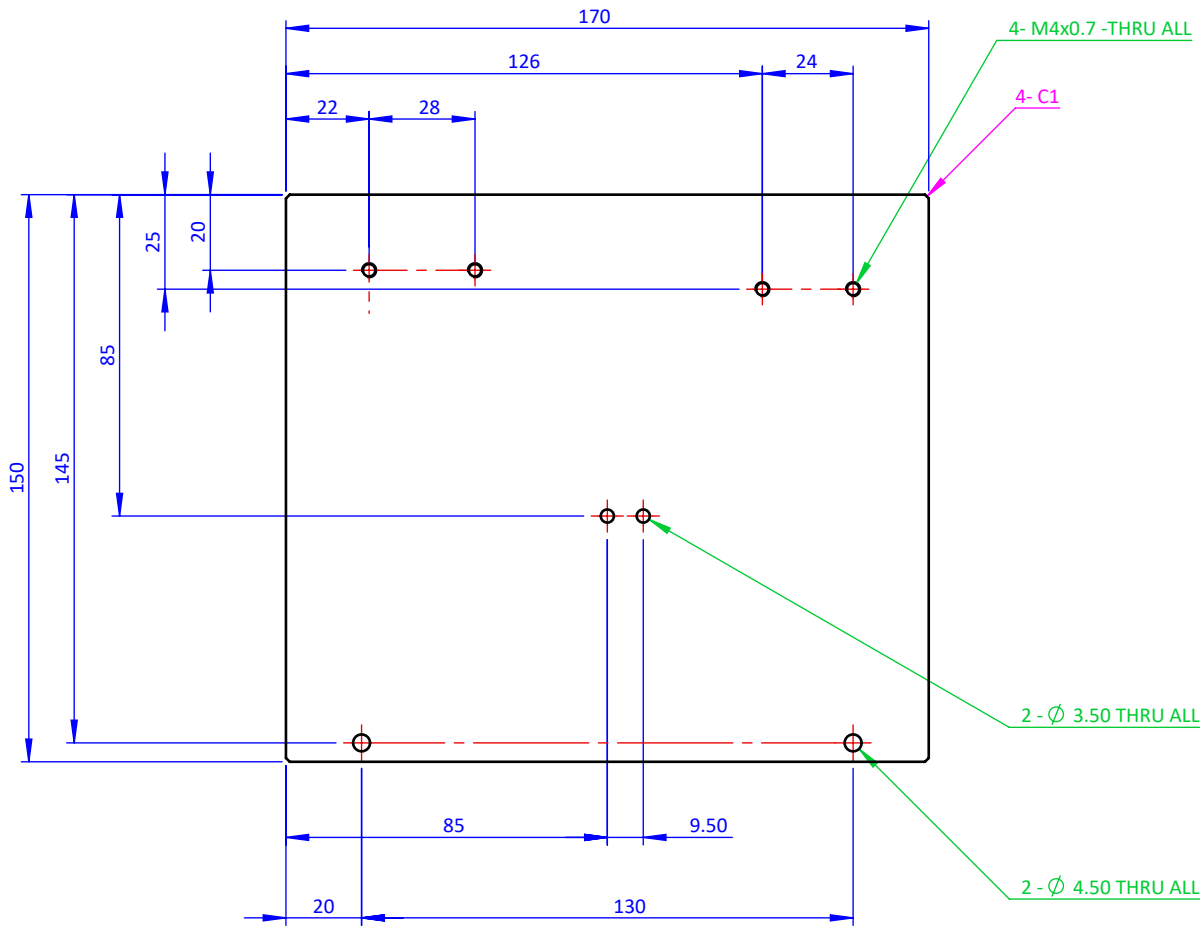
Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.






						Usual Size Allowance Difference (mm.)				Surface Type		Drawing Ratio	Model	AFE-3379			
						Size Division	Precise	Middle	Rough	 (12.5)		1:5	Name	Set stroke max, min check			
						1 <L≤ 4	0.05	0.1	0.3				Design	Checked	Approved	Part Name	TT33-02-101
						4 <L≤ 16	0.07	0.2	0.5	D.Nakarin			Drawing Number	TT33-02-101			
						16 <L≤ 36	0.1	0.3	0.7					Date Design	14-July-2023		1
						36 <L≤ 250	0.2	0.5	1.2						1		
						250 <L≤ 1000	0.3	0.8	2.0								
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±											

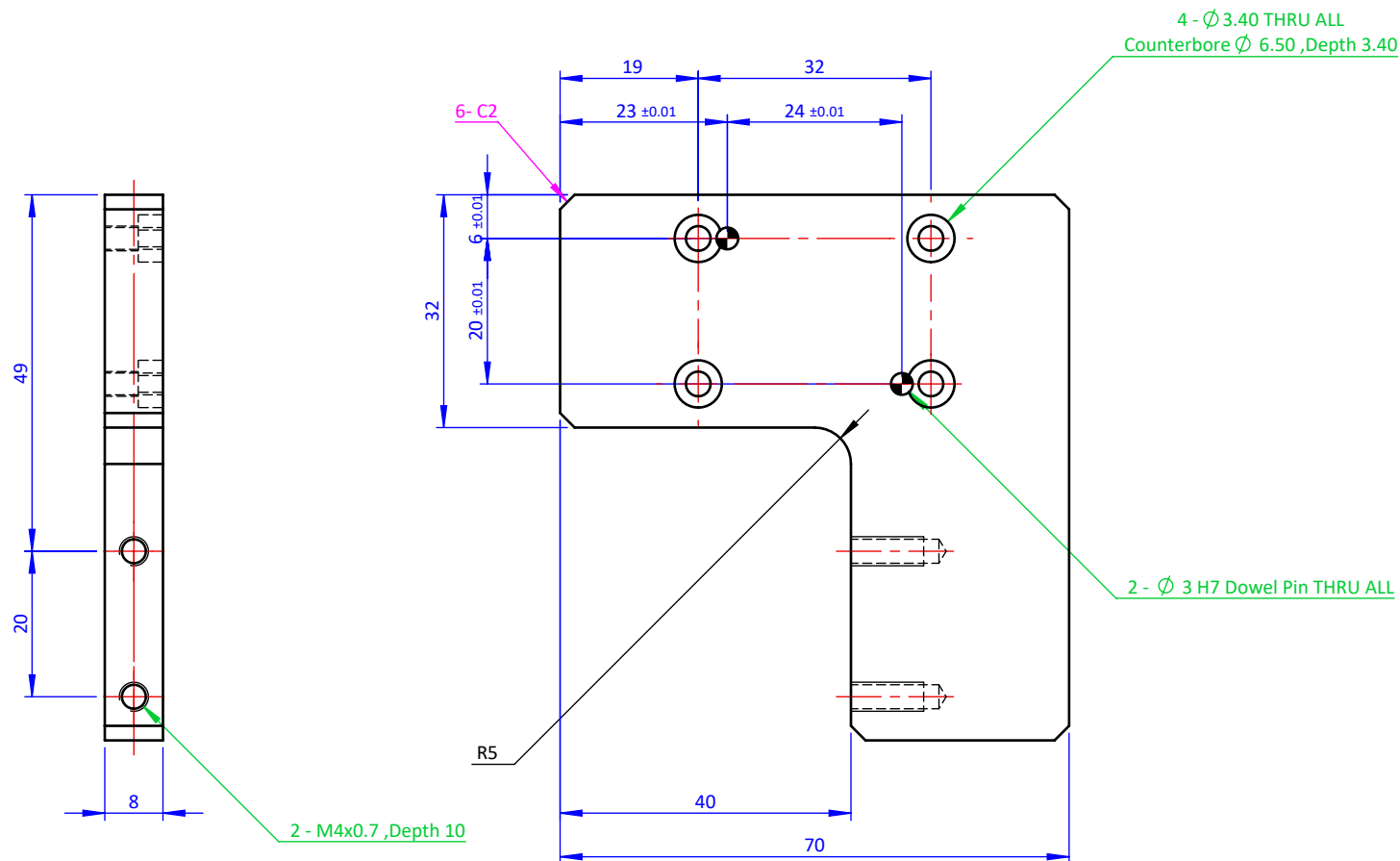
DRAWING



Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.



						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379	
						Size Division	Precise	Middle	Rough					1:2	Name
						1 <L≤ 4		0.05	0.1	0.3		1:2	Name	Set stroke max, min check	
					4 <L≤ 16	0.07		0.2	0.5						
					16 <L≤ 36	0.1		0.3	0.7						
					36 <L≤ 250	0.2		0.5	1.2						
					250 <L≤ 1000	0.3		0.8	2.0						
										Design	Checked	Approved	Part Name	TT33-02-102	2
										D.Nakarin			Drawing Number	TT33-02-102	
													Date Design	14-July-2023	
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±							Date Design	14-July-2023	1 1

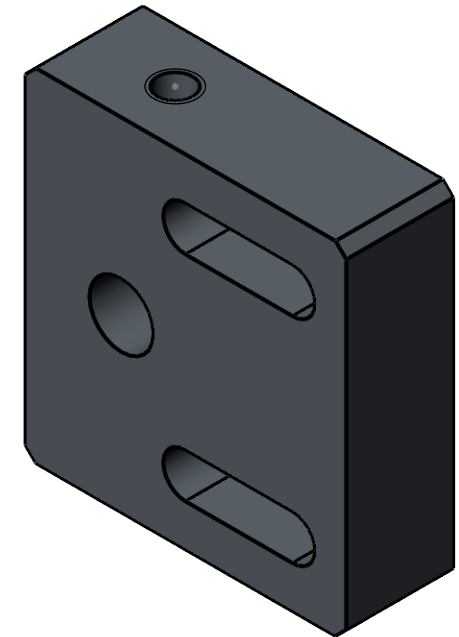
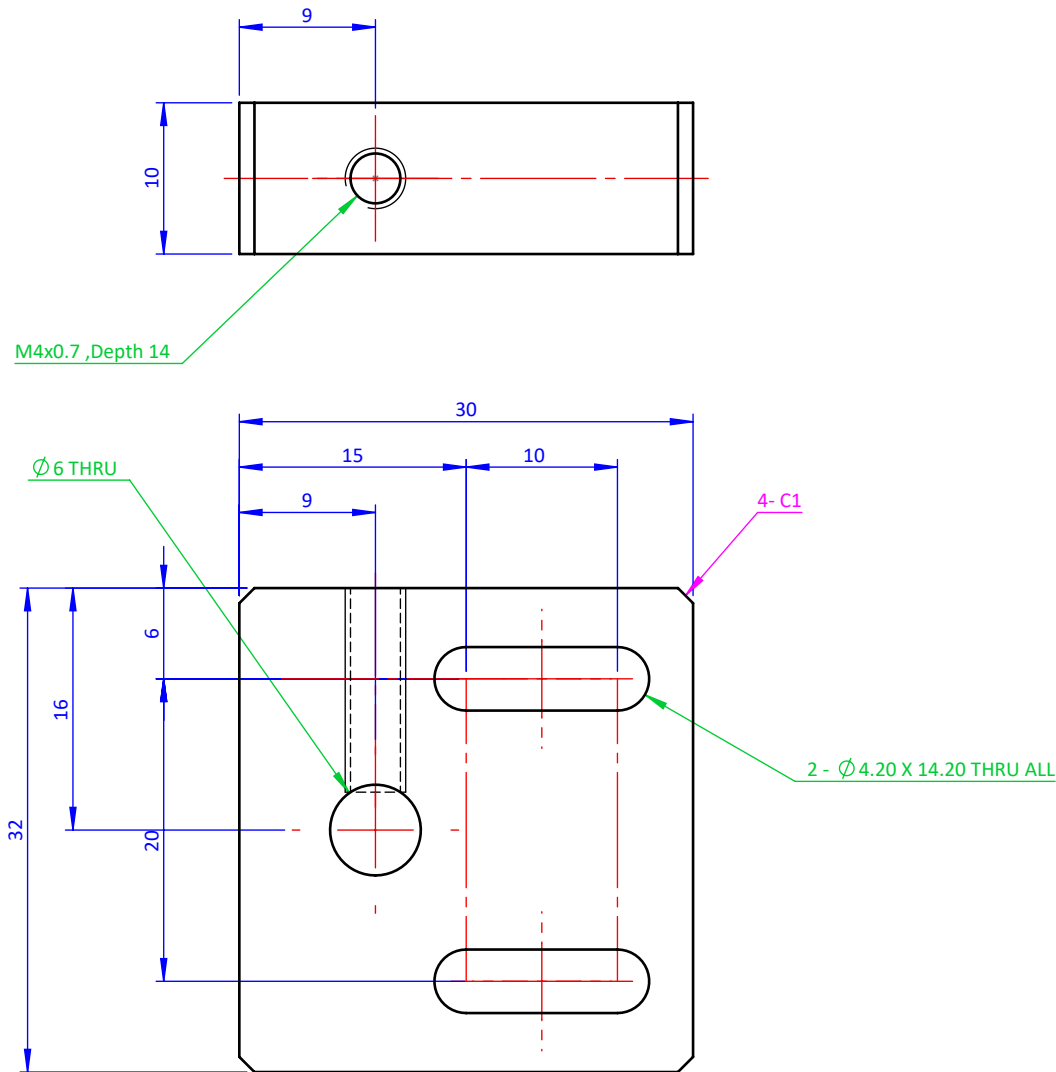
Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.





						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio		Model		AFE-3379			
						Size Division	Precise	Middle	Rough			1:1		Name		Set stroke max, min check			
						1 < L ≤ 4	0.05	0.1	0.3		Design	Checked	Approved	Part Name		TT33-02-103		3	
						4 < L ≤ 16	0.07	0.2	0.5					Drawing Number		TT33-02-103			
						16 < L ≤ 36	0.1	0.3	0.7					Date Design		14-July-2023			1
						36 < L ≤ 250	0.2	0.5	1.2										
						250 < L ≤ 1000	0.3	0.8	2.0										
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Differance ±								Date Design		14-July-2023			

DRAWING

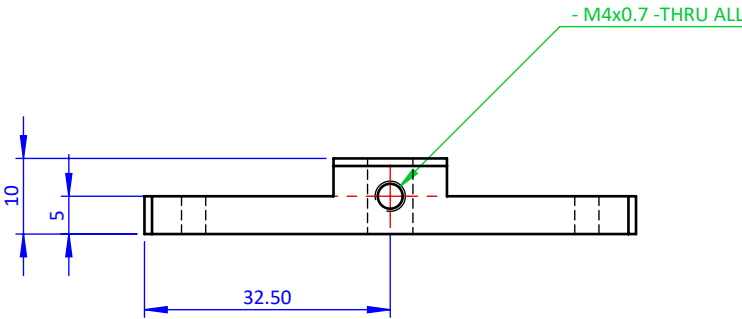
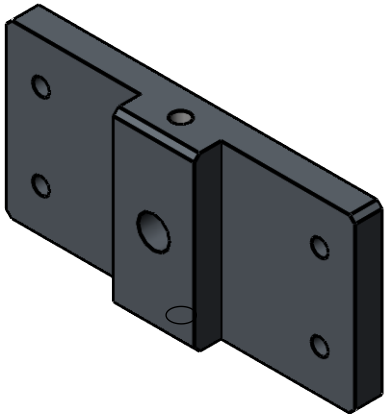
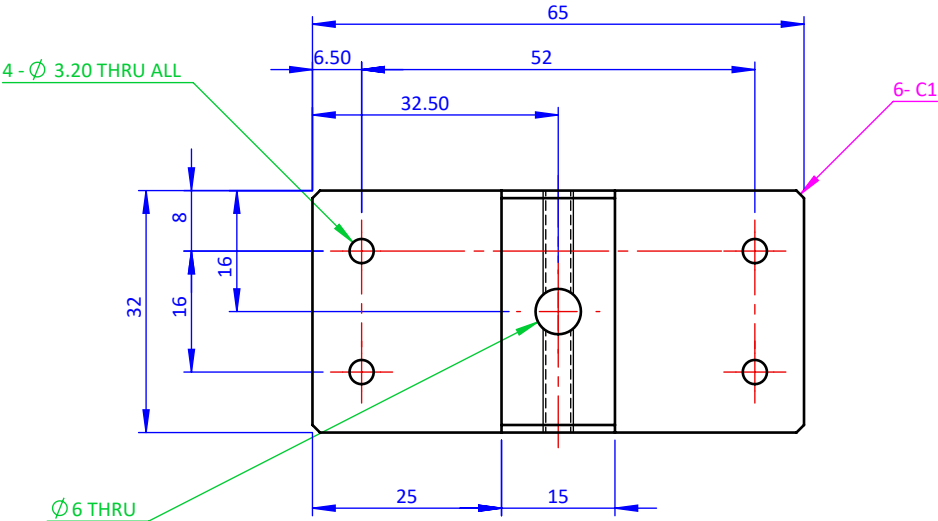
Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.






						Usual Size Allowance Difference (mm.)				Surface Type		Drawing Ratio	Model	AFE-3379			
						Size Division	Precise	Middle	Rough	 (12.5)		2:1	Name	Set stroke max, min check			
						1 <L≤ 4	0.05	0.1	0.3		Design		Checked	Approved	Part Name	TT33-02-104	4
						4 <L≤ 16	0.07	0.2	0.5			D.Nakarin					Drawing Number
						16 <L≤ 36	0.1	0.3	0.7	Date Design	14-July-2023		1	1			
						36 <L≤ 250	0.2	0.5	1.2								
						250 <L≤ 1000	0.3	0.8	2.0								
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±											

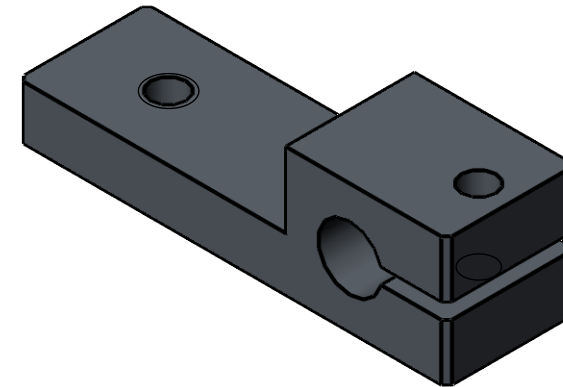
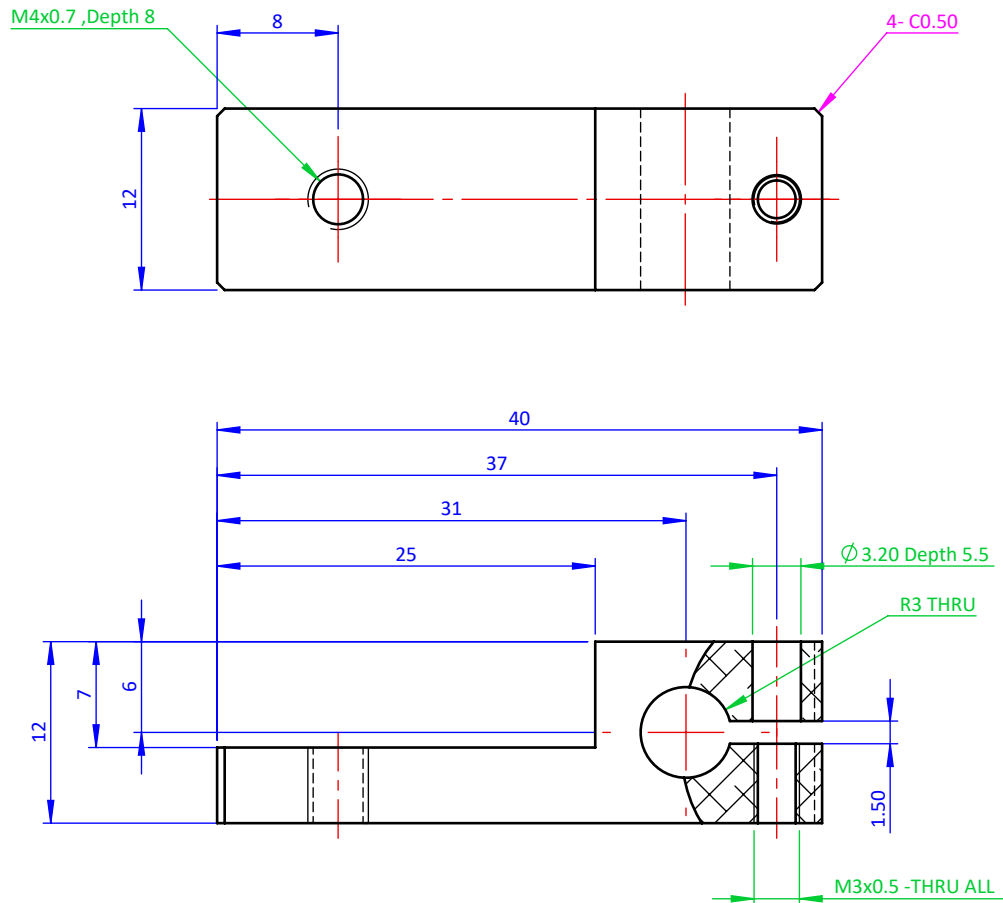
DRAWING





Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.



						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)	Drawing Ratio	Model	AFE-3379					
						Size Division	Precise	Middle	Rough				1:1	Name	Set stroke max, min check			
						1 <L≤ 4	0.05 0.07 0.1 0.2 0.3	0.1	0.3		Design		Checked	Approved	Part Name	TT33-02-105	5	
					4 <L≤ 16	0.2		0.5										
					16 <L≤ 36	0.3		0.7										
					36 <L≤ 250	0.5		1.2										
					250 <L≤ 1000	0.8		2.0										
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferrence ±				D.Nakarin			Date Design	14-July-2023	1 1			

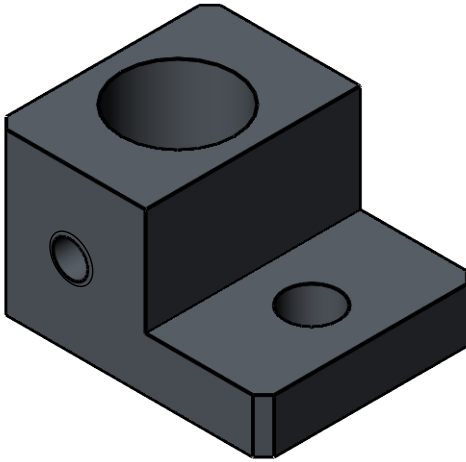
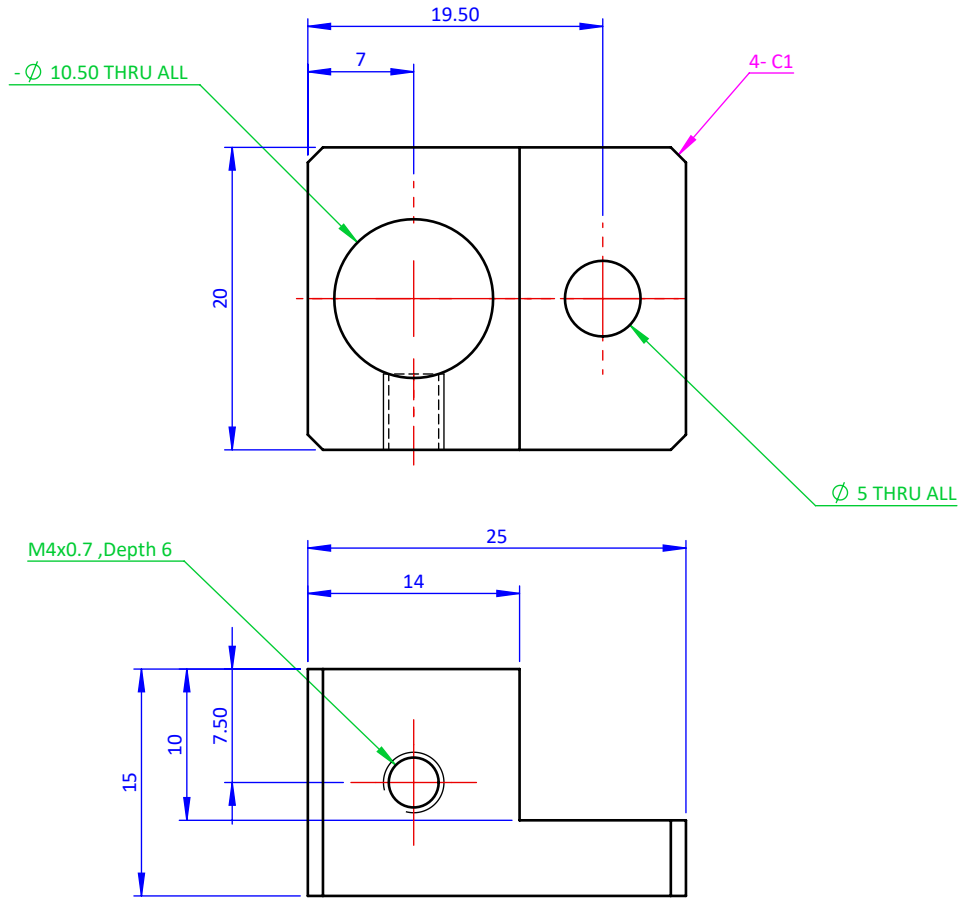
Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.





						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379		
						Size Division	Precise	Middle	Rough				2:1	Name	Set stroke max, min check	
						1 <L≤ 4		0.1	0.3		Design	Checked		Approved	Part Name	TT33-02-106
					4 <L≤ 16	0.05		0.2	0.5							
					16 <L≤ 36	0.07		0.3	0.7							
					36 <L≤ 250	0.1		0.5	1.2							
					250 <L≤ 1000	0.2		0.8	2.0							
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Differance ±				D.Nakaranin			Date Design	14-July-2023		1

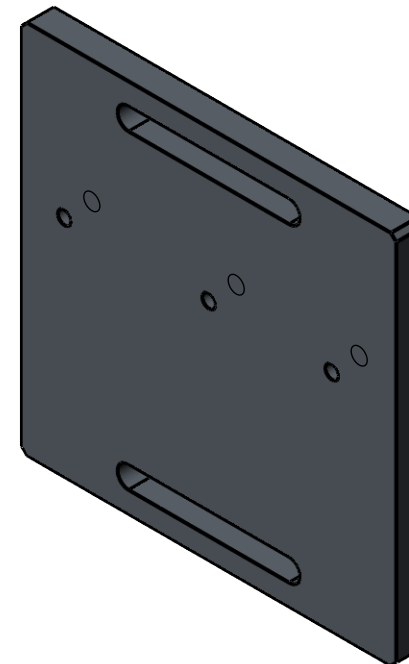
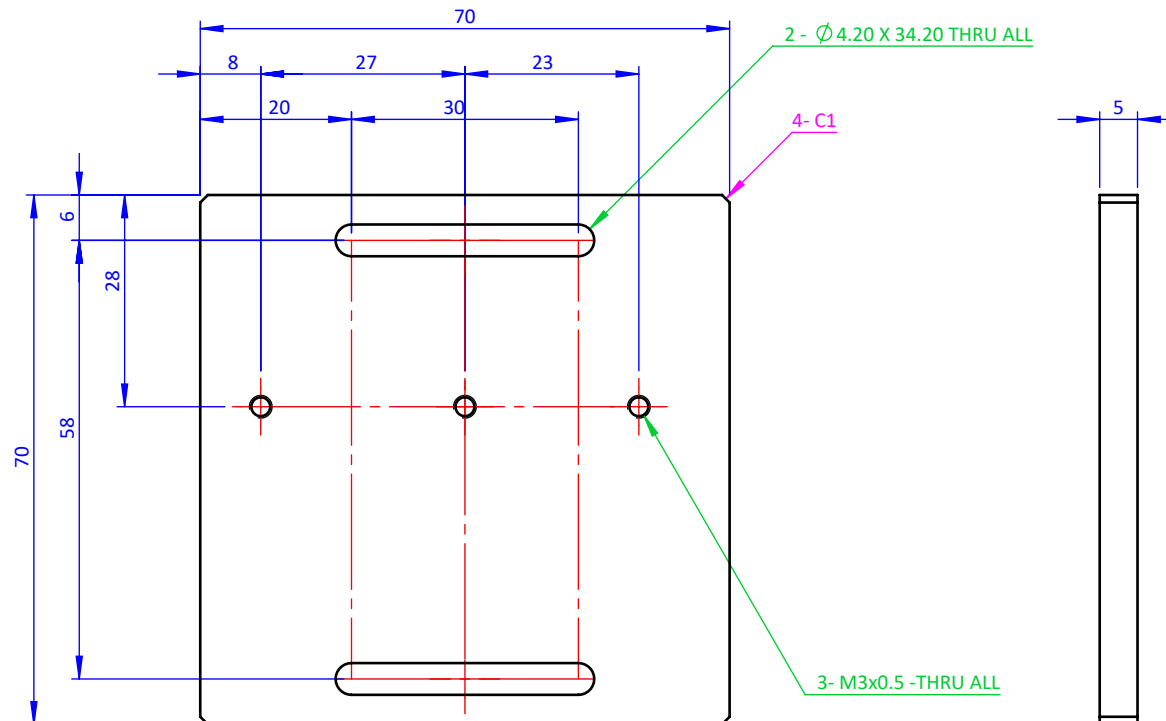
DRAWING



Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	4 Pcs.



						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379								
						Size Division	Precise	Middle	Rough					2:1	Name	Set stroke max, min check						
						1 <L≤ 4	0.05 0.07 0.1 0.2 0.3	0.1	0.3		Design	Checked	Approved			Part Name	TT33-02-107	<div>7</div>				
						4 <L≤ 16		0.2	0.5					D.Nakarin					Drawing Number	TT33-02-107		
						16 <L≤ 36		0.3	0.7											Date Design	14-July-2023	
						36 <L≤ 250		0.5	1.2												1	
						250 <L≤ 1000		0.8	2.0												1	
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±								Date Design	14-July-2023							

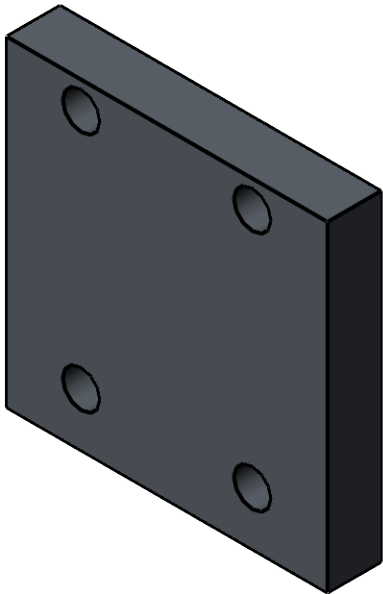
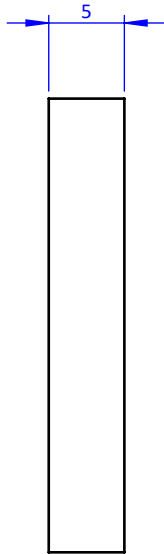
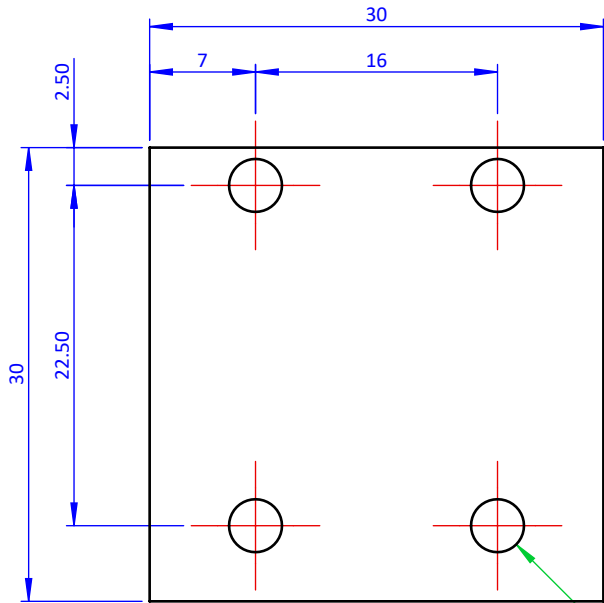
Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.





						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio		Model		AFE-3379		
						Size Division	Precise	Middle	Rough			1:1		Name		Set stroke max, min check		
						1 < L ≤ 4	0.05	0.1	0.3		Design	Checked	Approved	Part Name		TT33-02-108		8
					4 < L ≤ 16	0.07	0.2	0.5	Drawing Number					TT33-02-108				
					16 < L ≤ 36	0.1	0.3	0.7	Date Design					14-July-2023		1		
					36 < L ≤ 250	0.2	0.5	1.2										
					250 < L ≤ 1000	0.3	0.8	2.0										
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Differance ±												

DRAWING

Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	2 Pcs.

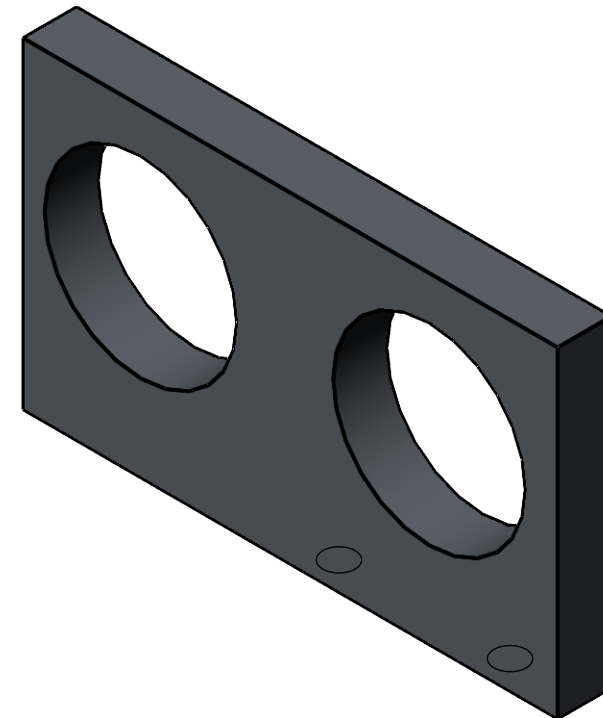
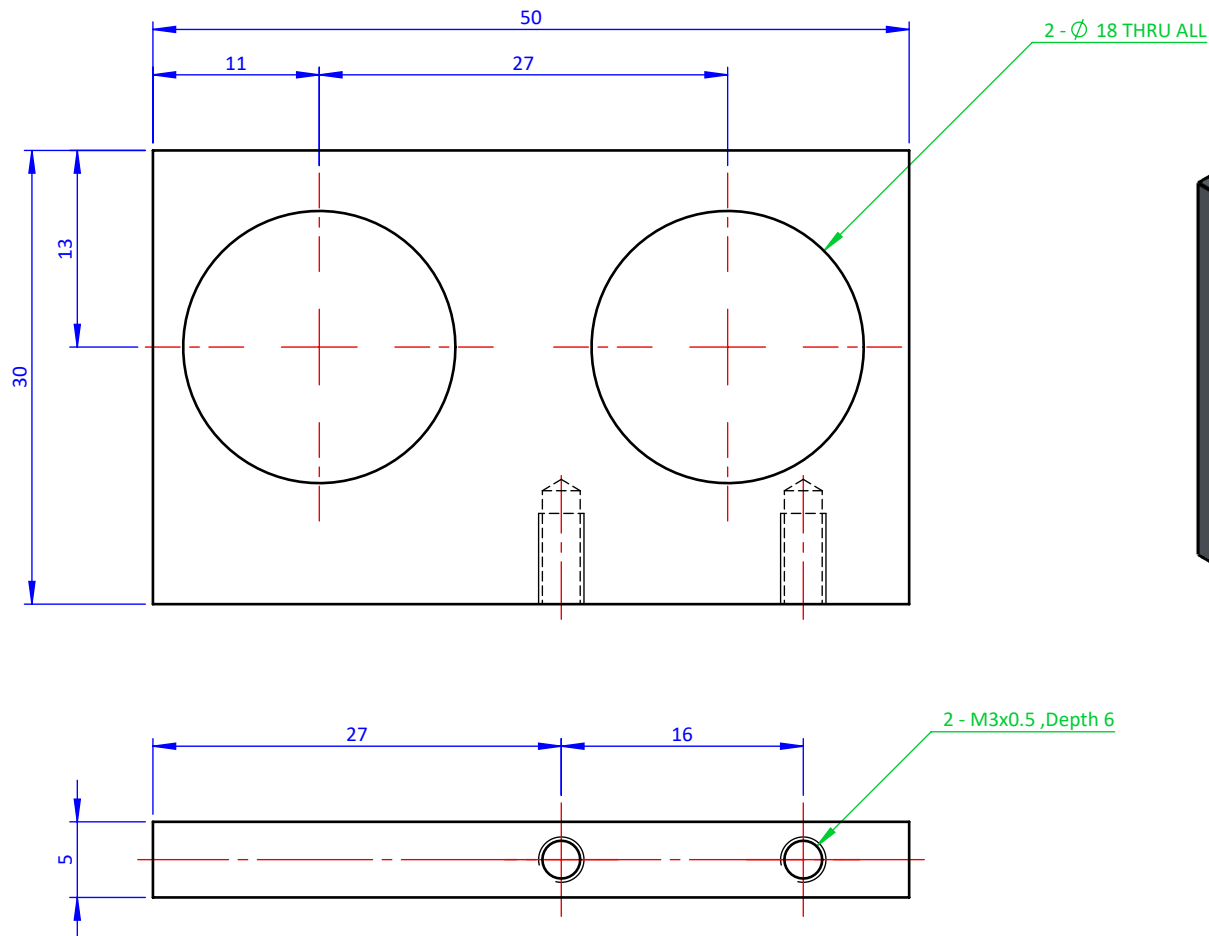




4 - Ø 3.50 THRU ALL

						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)	Drawing Ratio	Model	AFE-3379							
						Size Division	Precise	Middle	Rough				2:1	Name	Set stroke max, min check					
						1 <L≤ 4	0.05 0.07 0.1 0.2 0.3	0.1	0.3	Design	Checked			Approved	Part Name	TT33-02-109	9			
						4 <L≤ 16		0.2	0.5				D.Nakarin				Drawing Number	TT33-02-109		
						16 <L≤ 36		0.3	0.7									Date Design	14-July-2023	
						36 <L≤ 250		0.5	1.2										1 1	
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Difference ±														

DRAWING

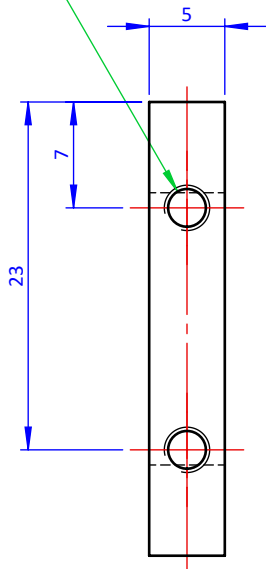
Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.



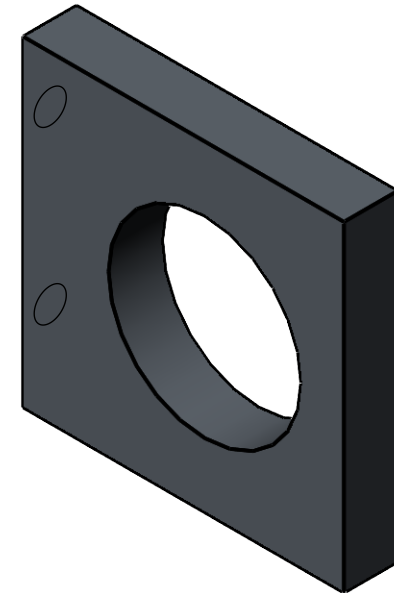
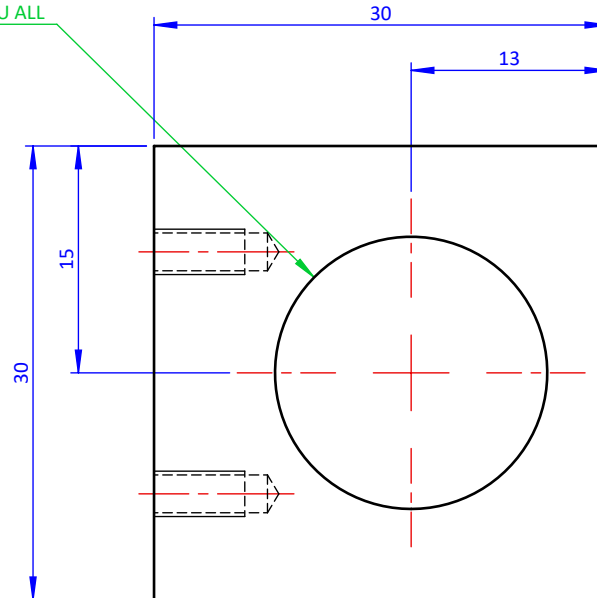
						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379		
						Size Division	Precise	Middle	Rough			2:1	Name	Set stroke max, min check		
						1 < L ≤ 4	0.05	0.1	0.3		Design	Checked	Approved	Part Name	TT33-02-110	10
					4 < L ≤ 16	0.07	0.2	0.5	Drawing Number					TT33-02-110		
					16 < L ≤ 36	0.1	0.3	0.7	Date Design					14-July-2023	1	
					36 < L ≤ 250	0.2	0.5	1.2								
					250 < L ≤ 1000	0.3	0.8	2.0								
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Differance ±								Date Design	14-July-2023	1




Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.

2 - M3x0.5 ,Depth 6



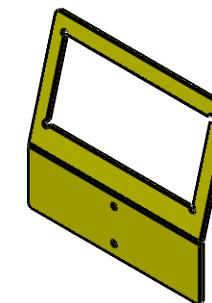
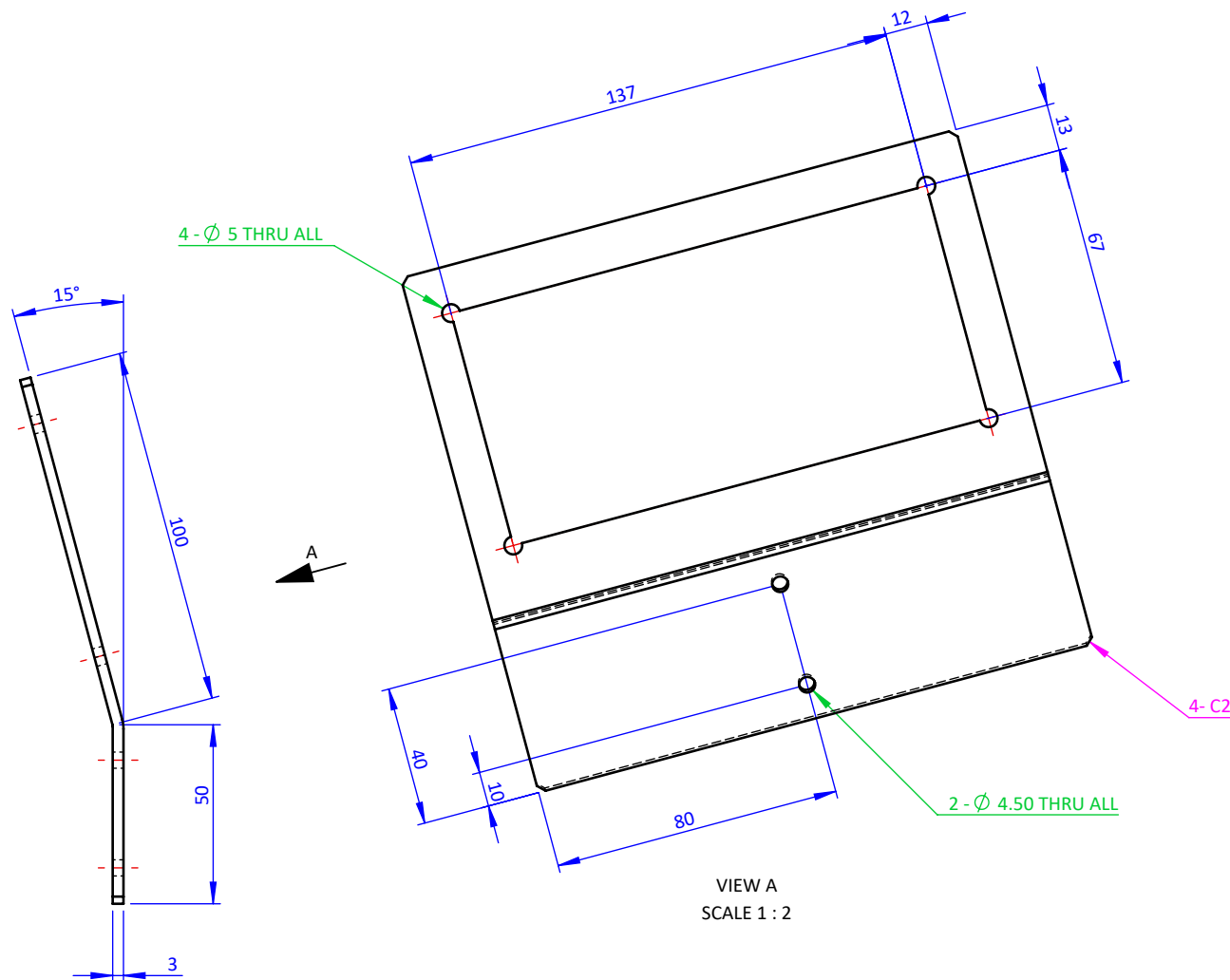
Ø 18 THRU ALL




						Usual Size Allowance Difference (mm.)				Surface Type		Drawing Ratio	Model	AFE-3379		
						Size Division	Precise	Middle	Rough	 (12.5)		2:1	Name	Set stroke max, min check		
						1 <L≤ 4		0.1	0.3		Design		Checked	Approved	Part Name	TT33-02-111
					4 <L≤ 16	0.07		0.2	0.5							
					16 <L≤ 36	0.1		0.3	0.7							
					36 <L≤ 250	0.2		0.5	1.2							
					250 <L≤ 1000	0.3		0.8	2.0							
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Diferance ±				D.Nakarin			Date Design	14-July-2023	1	1

DRAWING

Material	A5052
Treatment	AW1-3
Hardness	-
Q'ty	1 Pcs.



VIEW A
SCALE 1 : 2

						Usual Size Allowance Difference (mm.)				Surface Type  (12.5)		Drawing Ratio	Model	AFE-3379			
						Size Division	Precise	Middle	Rough				1:2	Name	Set stroke max, min check		
						1 < L ≤ 4	<div></div>	0.1	0.3	<div></div>	Design	Checked	Approved	Part Name	TT33-02-112		12
					4 < L ≤ 16	0.2		0.5	Drawing Number						TT33-02-112		
					16 < L ≤ 36	0.3		0.7							Date Design	14-July-2023	
					36 < L ≤ 250	0.5		1.2									
					250 < L ≤ 1000	0.8		2.0									
Mark	Date	Revision Detail	Charge Person	Check	Approve	Angle Allowance Differance ±							Date Design	14-July-2023		1	