



# ENGLISH MANUAL

For devices of the Modlight60 Pro series  
Art.-No. 4000-76060-0000001 | 4000-76060-00000002

**This document is valid for the following products:**

| <b>Product designation</b>      | <b>Art.-No.</b>    |
|---------------------------------|--------------------|
| Modlight60 Pro-RGB M12-4U-IOL   | 4000-76060-0000001 |
| Modlight60 Pro-RGB M12-4U-B-IOL | 4000-76060-0000002 |

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|               |                    |
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**NOTE**

Translation of the original instructions

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# 1 Introduction

## Purpose of this document

This document instructs the technical staff of the machine manufacturer or machine operator on the safe use of the described devices.

It does not include instructions on the safe use of the machine in which the devices are integrated. For such information, please refer to the operating instructions of the machine.

- Read this chapter carefully before you start working with the documentation or the device.
- Read the documentation carefully before starting up the device.
- Store the manual in a place that is accessible to all users at all times for the entire service life of the device.

You will need general knowledge about automation engineering in order to understand this manual. In addition, planning and using automation systems requires technical knowledge which is not contained in this manual.



## Glossary

You can find explanations of the terms/abbreviations used at:  
[murrelektronik.com/products-industries/glossary/](http://murrelektronik.com/products-industries/glossary/)

## 1.1 Service and support

### Sales and distribution

Our sales employees in the indoor and outdoor service and our technicians will support you at any time.

### Customer Service Center (CSC)

Our staff of the Customer Service Center will help you with all questions concerning installation and start-up. They support you, for example, if you have problems with combining hardware and software products from different manufacturers with Murrelektronik products.

A number of support tools and measurement facilities are available for field bus systems and EMC interferences.

Please do not hesitate to call us at +49 (0) 7191 47-2050 or send an e-mail to [support@murrelektronik.com](mailto:support@murrelektronik.com)

### Service addresses

Murrelektronik GmbH has a policy of customer proximity, both at national and international level. Please visit our website to find your contact person: [www.murrelektronik.com](http://www.murrelektronik.com)

## 1.2 Scope of delivery

The scope of delivery includes:

- 1x Modlight60 Pro
- 1x Operating instructions – multilingual

## 1.3 Applicable documents

| Document               | Art.-No.   |
|------------------------|--|
| Operating instructions | 4000-76060-0000001<br>(also applies to 4000-76060-0000002) |
| Product data           | 4000-76060-0000001   |
| Product data           | 4000-76060-0000002   |

The other applicable documents are included in the scope of delivery or can be downloaded from [shop.murrelektronik.com](http://shop.murrelektronik.com)

## 1.4 Environmentally friendly disposal

**Comply with country-specific waste disposal regulations!**

- ➔ Always dispose of scrap devices in compliance with the applicable country-specific regulations on waste disposal (e.g., the European Waste Code 16 02 14).

**Scrap materials may only be sorted by qualified persons!**

- ➔ Proceed with caution when dismantling the device since you could injure yourself.
- ➔ Sort the separated components into the correct recycling line.



### Disposal

The product can be returned to Murrelektronik GmbH free of charge for disposal. The same is true for the original packaging and any batteries or power packs. Any units that have been contaminated with hazardous substances will not be accepted for repair or disposal.

### Returns

- ➔ Label the product and the packaging with **"For disposal"**.
- ➔ Package the product.
- ➔ Send the package to:  
**Murrelektronik GmbH**  
**Falkenstraße 3**  
**71570 Oppenweiler / GERMANY**

We will make sure that the items are disposed of in accordance with German legislation. The most recent owner is responsible for transport to the return point until items arrive at their destination.

## 1.5 About this manual

### 1.5.1 Symbols

This document includes information and notes that must be observed for your own safety and to avoid injuries and equipment damage. They are marked as follows:



#### DANGER!

##### **Immediate danger**

- Failure to observe this warning involves an imminent risk of death or serious injuries.



#### WARNING!

##### **Possible danger**

- Failure to observe this warning can lead to death or serious injuries.



#### CAUTION!

##### **Low-risk danger**

- Failure to observe this warning can lead to mild or moderate injuries.

#### NOTICE

##### **Possible material damage**

- Failure to observe the warning may cause damage to the device and/or the system.

#### NOTE

Other technical information and notes of Murrelektronik GmbH.

#### RECOMMENDATION

Notes with this symbol are recommendations of Murrelektronik GmbH.

#### PRODUCTS AND ACCESSORIES

This symbol indicates accessories or product recommendations.

#### Instruction for use

- An arrow marks instructions.

- Read and observe the instructions.

- 1 | If they are numbered, it is absolutely necessary to follow them in the correct order.

- 2 | Read and observe the instructions.

## 1.5.2 Trademarks

Trademarks of the following companies and institutions are used in this documentation:

IO-Link

c/o PROFIBUS Nutzerorganisation e.V. (PNO)

## 1.5.3 Specifications

| Specification         | Link   |
|-----------------------|--|
| IO-Link Version 1.1.3 | <a href="http://www.io-link.com">www.io-link.com</a> |

## 2 For your safety

- Read the chapter **For your safety** carefully.
- Only after that, you may work with the device.

### 2.1 General safety instructions

**Qualified personnel** Only qualified and safety-trained personnel may assemble, commission and operate the device.

**Target group** This document is intended for specialists in automation technology.



#### NOTE

Interventions in the hardware and software of the device dare, if they are not described in this document, only be carried out by qualified personnel from Murrelektronik GmbH.



#### WARNING!

##### **Short circuits, electric shocks, or damage.**

Improper installation can lead to electric shock, fire, falling objects, or dangerous malfunctions.

- Always de-energize the device before installing/removing it, before replacing a fuse, and during wiring.
- Replace the device if damaged.
- Do not use the device without the head cover or buzzer unit in place.
- Do not use the mounted device as a handle to climb on the machine. Risk of crushing when removing the machine cover.
- If the device is used for safety purposes, check it daily. To detect malfunctions, use the device in conjunction with other safety products.

#### NOTICE

##### **Risk of material damage due to electrostatic discharge.**

- When handling the device, take suitable protective measures against electrostatic discharge (ESD).
- Do not dismantle or remove during operation.
- Do not touch the internal terminals when mounting/removing the buzzer unit and the head cover.

## 2.2 Intended purpose

The power supply unit is designed and manufactured for:

- Industrial use.
- Installation and Operation within the specified environmental conditions.

## 2.3 Foreseeable misuse

The device:

- ➔ should only be used in technically perfect condition.
- ➔ must not be altered with regard to design, engineering, or electrical features.
- ➔ should only be used in the application fields described in this manual, in the technical data or in the operating instructions.
- ➔ should only be cleaned with oil-free compressed air and a leather cloth.
- ➔ must not be used as a climbing aid.

## 2.4 Warranty and liability

Warranty and liability claims cannot be made if:

- the product is not used according to its designated use,
- damage is caused due to non-observance of the operating instructions,
- the personnel was/is not qualified.

## 3 Description

Art.-No. 4000-76060-0000001 Modlight60 Pro-RGB M12-4U-IOL

### Product description

- Multicolor signal tower with IO-Link interface
- 20 RGB LED slices
- 21 adjustable colors
- 10 different light patterns
- Simple commissioning even without IODD and softwaretool



Art.-No. 4000-76060-0000002 Modlight60 Pro-RGB M12-4U-B-IOL

### Product description

- Multi-color Signal Tower with IO-Link interface
- 20 RGB LED segments
- 21 different visual effects
- 10 different light patterns
- Buzzer with 8 selectable tones
- Simple commissioning even without IODD and softwaretool



### 3.1 Product Designation Code

The product designation provides information on the device function.

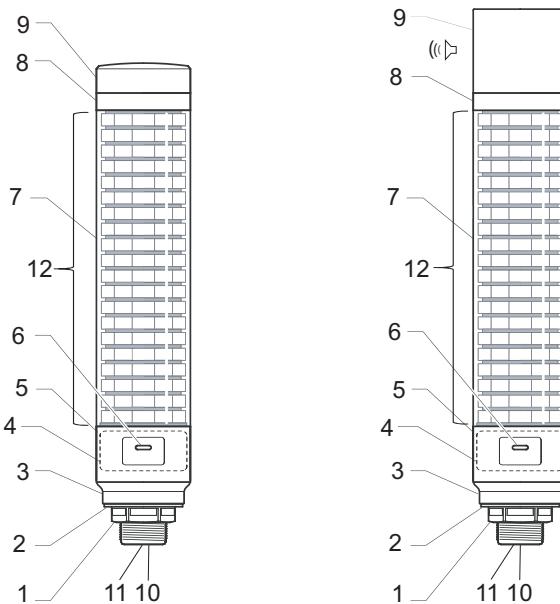
**Art.-No.**
**4000-76060-0000001**
**Modlight60 Pro-RGB M12-4U-IOL**

|            |  |
|------------|--|
| Modlight60 | <ul style="list-style-type: none"> <li>■ Product family</li> <li>■ 60 = 60 mm housing diameter</li> </ul>  |
| Pro-RGB    | RGB LED segments   |
| M12-4U     | <ul style="list-style-type: none"> <li>■ M12 = M12 male connector direct mounting</li> <li>■ 4 = 4-pin</li> <li>■ U = Mounting from below</li> </ul> |
| IOL        | IO-Link  |

**Art.-No.**
**4000-76060-0000002**
**Modlight60 Pro-RGB M12-4U-B-IOL**

|            |  |
|------------|--|
| Modlight60 | <ul style="list-style-type: none"> <li>■ Product family</li> <li>■ 60 = 60 mm housing diameter</li> </ul>  |
| Pro-RGB    | RGB LED segments   |
| M12-4U     | <ul style="list-style-type: none"> <li>■ M12 = M12 male connector direct mounting</li> <li>■ 4 = 4-pin</li> <li>■ U = Mounting from below</li> </ul> |
| B          | Buzzer   |
| IOL        | IO-Link  |

## 3.2 Device structure



|    | 4000-76060-0000001            | 4000-76060-0000002 |
|----|-------------------------------|--------------------|
| 1  | M30 x 1,5 mm nut              |                    |
| 2  | Waterproof foil ( $t = 1$ )   |                    |
| 3  | Holder                        |                    |
| 4  | Type plate                    |                    |
| 5  | Housing                       |                    |
| 6  | LED for IO-Link communication |                    |
| 7  | Outer lens                    |                    |
| 8  | Outer cover                   |                    |
| 9  | Head cover                    | Buzzer unit        |
| 10 | NPT female thread 1/2"        |                    |
| 11 | M12 male connector            |                    |
| 12 | 20 LED segments               |                    |

## 4 Technical Data

### 4.1 Electrical data

**Art.-No. 4000-76060-0000001 Modlight60 Pro-RGB M12-4U-IOL**

| <b>Power supply</b>      |               |
|--------------------------|---------------|
| Operating voltage DC     | 24 V          |
| Voltage range DC         | 18 ... 30 V   |
| Current consumption*     | 200 mA        |
| Current consumption max. | 250 mA        |
| Inrush current           | 30 A / 0.1 ms |

- \* - At operating voltage, with IO-Link communication
- All LED segments continuously illuminate in white, no dimming

**Art.-No. 4000-76060-0000002 Modlight60 Pro-RGB M12-4U-B-IOL**

| <b>Power supply</b>      |               |
|--------------------------|---------------|
| Operating voltage DC     | 24 V          |
| Voltage range DC         | 18 ... 30 V   |
| Current consumption*     | 250 mA        |
| Current consumption max. | 300 mA        |
| Inrush current           | 30 A / 0.1 ms |

- \* - At operating voltage, with IO-Link communication
- All LED segments continuously illuminate in white, no dimming
- Continuous tone, Volume: 100 %

### 4.2 Industrial communication

This product has 2 device IDs. When delivered, the device ID 0x100003 is stored.

After a reconfiguration, the last ID set remains active until the device is reset using system command 0x83 (131) Back to Box.

| <b>IO-Link</b>            |   |
|---------------------------|---|
| IO-Link revision ID       | 1.1.3   |
| IO-Link transmission rate | COM2 (38.4 kbit/s)  |
| IO-Link cycle time min.   | 8 byte: 4.9 ms / 24 byte: 10 ms   |
| Process data size input   | 2 byte  |
| Process data size output  | 8/24 byte   |
| Vendor ID                 | 0x12F (303)   |
| Device ID                 | 0x10003 (1048579) PD Out 8 byte (default)<br>0x10004 (1048580) PD Out 24 byte |

| <b>IO-Link, LED Control</b> |                                    |
|-----------------------------|------------------------------------|
| Operation Mode              | Stack Mode/ Level Mode/ Slice Mode |
| Lighting Color              | Total 21 colors                    |
| Lighting Control            | Total 10 patterns                  |
| Dimming                     | 0 % ... 100 %                      |

| <b>LED/ Lighting pattern</b> |  |
|------------------------------|--|
| Continuous                   | On   |
| Blinking, Gradation blinking | Flashing Rate 30/ 90/ 120 min <sup>-1</sup>                  |
| Flash                        | On : Off = 1:10, Flashing Rate 60/ 90/ 120 min <sup>-1</sup> |

| <b>LED/ Luminous Intensity</b> |           |
|--------------------------------|-----------|
| Red                            | 2,020 mcd |
| Yellow                         | 3,740 mcd |
| Green                          | 6,230 mcd |
| Blue                           | 2,200 mcd |
| White                          | 3,740 mcd |

| <b>LED for IO-Link communication</b> |                   |
|--------------------------------------|-------------------|
| IO-Link mode*                        | 90 % On, 10 % Off |
| Demo mode                            | 100 % On          |

\* The LED can be switched On/ Off in the IO-Link Parameters item.

**Art.-No. 4000-76060-0000002 Modlight60 Pro-RGB M12-4U-B-IOL**

| <b>Buzzer Control</b>  |  |
|------------------------|--|
| Buzzer Style           | 8 styles   |
| Volume                 | 0 ... 100 %<br>(10 % steps via process data, 1 % steps via parameterization) |
| Sound Pressure Level * | 88 dB  |

\* Buzzer sound No.4 is measured from the total circumference of the buzzer Unit at 1m. Volume: 100 %

## 4.3 Environmental characteristics

| <b>Climatic</b>                    |                        |
|------------------------------------|------------------------|
| Ambient temperature min.           | -20 °C                 |
| Ambient temperature max.           | +50 °C                 |
| Storage temperature min.           | -30 °C                 |
| Storage temperature max.           | +60 °C                 |
| Relative humidity max. (Operating) | 90 % (No condensation) |
| Relative humidity max. (Storage)   | 90 % (No condensation) |
| Mounting location                  | Indoor                 |

### 4.3.1 Electromagnetic Compatibility (EMC)

| <b>Interference emission / Interference immunity</b> |         |
|--|---------|
| IEC 61000-6-4  | Conform |
| IEC 61000-6-2  | Conform |

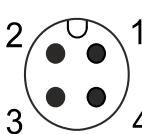
## 4.4 Device protection

| <b>Electrical</b>   |   |
|---|---|
| Insulation Resistance min.  | 5 MΩ at 500 V AC between live part and non-current carrying metallic part                               |
| Withstand Voltage   | 500 V DC for 1 min between live part and non-current carrying metallic part without breaking insulation |
| <b>Mechanical</b>   |   |
| Vibration Resistance  | 10 m/s <sup>2</sup> , Direct mounting with M30 nut  |
| <b>Media</b>  |   |
| Degree of protection (IP, EN 60529) in mounted state, upright      | IP65  |
| Degree of protection (IP, EN 60529) in mounted state, upside down  | IP40  |

**Art.-No. 4000-76060-0000001 Modlight60 Pro-RGB M12-4U-IOL**

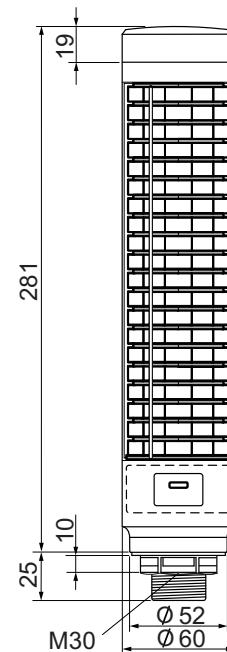
| <b>Product reliability</b>   |              |
|--|--------------|
| MTBF (EN IEC 61709, SN 29500) at 40 °C                             | 88,195 hours |
| <b>Art.-No. 4000-76060-0000002 Modlight60 Pro-RGB M12-4U-B-IOL</b> |              |
| MTBF (EN IEC 61709, SN 29500) at 40 °C                             | 87,225 hours |

## 4.5 Mechanical data

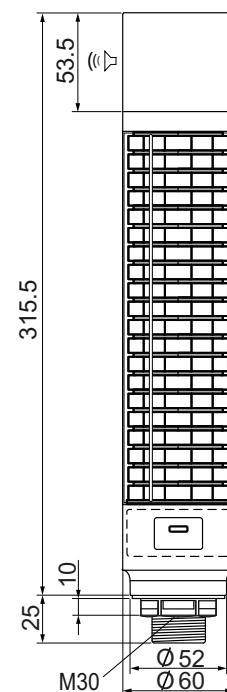
| <b>Material data</b>  |   |                  |
|---|---|------------------|
| Material (housing)  | Polycarbonate   |                  |
| Color (housing)   | Black, Transparent  |                  |
| M12 Socket 4-pole A-coded   | Pin   | IO-Link function |
|  | 1   | +24 V --- (L+)   |
|   | 2   | n.c.             |
|   | 3   | 0 V --- (L-)     |
|   | 4   | C/Q IO-Link      |
| <b>Assembly data</b>  |   |                  |
| Fastening method  | Direct mounting with M30 Hexagon nut, tightening torque 4.5 Nm              |                  |
| Suitable for mounting type  | Pipe fitting (1/2 inch NPT) ANSI / ASME B 1.20.1, tightening torque 2.25 Nm |                  |
| Outside diameter M12 Connector and Cable  | ≤16 mm  |                  |

**Art.-No. 4000-76060-0000001 Modlight60 Pro-RGB M12-4U-IOL**

| <b>Assembly data</b> |                  |
|----------------------|------------------|
| Weight Net           | 580 g            |
| Dimensions L x W x H | 306 x 60 x 60 mm |

**Art.-No. 4000-76060-0000002 Modlight60 Pro-RGB M12-4U-B-IOL**

| <b>Assembly data</b> |                    |
|----------------------|--------------------|
| Weight Net           | 630 g              |
| Dimensions L x W x H | 340,5 x 60 x 60 mm |



## 5 Mounting

### 5.1 Requirements

#### NOTICE

##### Device damage.

Improper installation can lead to device damage, ingress of liquids, or falling parts.

- ➔ The device is suitable for indoor use only.
- ➔ Do not use the device without the head cover or buzzer unit in place.
- ➔ Do not touch the internal terminals when mounting/removing the head cover and buzzer.
- ➔ Do not use excessive force when mounting or removing the head cover and buzzer.
- ➔ Make sure there is no play relative to the outer lens when removing and refitting the head cover and buzzer.
- ➔ Always use the supplied waterproof foil during device installation.

#### NOTICE

##### Requirements for a suitable installation location.

- ➔ Location providing a solid and level surface with minimal vibration.
- ➔ If the installation location is unavoidably irregular and needs to be waterproof, a sealing compound should be used between the device and the installation surface.

### 5.2 Mounting on a flat surface or on Wall mounting adapter

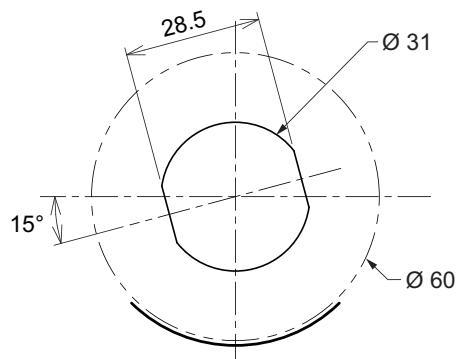
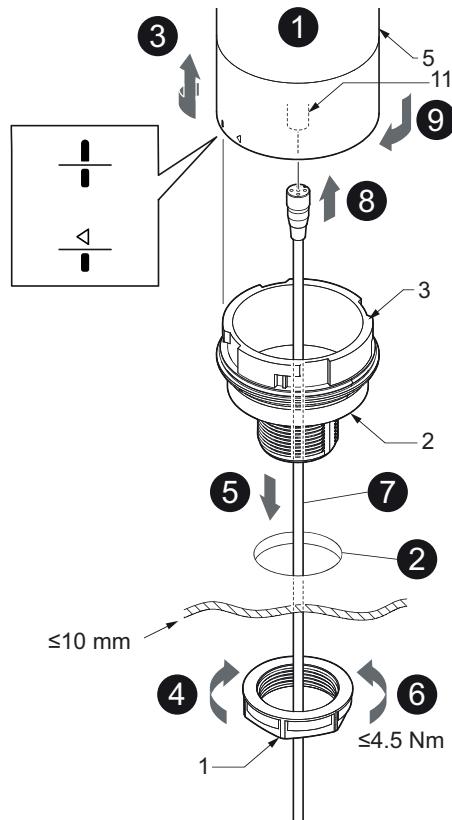


Fig. 5-1: Drilling template, dimensions in mm



*Fig. 5-2: Mounting sequence on a flat surface or on Wall mounting adapter (2, 3, 5, 11 see Chap. 3.2 "Device structure")*

| <b>Mounting sequence ① ... ⑨ on mounting surface</b>                                    |   |
|---|---|
| Check the mounting position of the product.   | 1 |
| Make a mounting hole in the mounting position of the product.                           | 2 |
| Turn the body in the counterclockwise direction and remove the body from the bracket.   | 3 |
| Remove the M30 nut from the bracket.  | 4 |
| Attach the bracket to the mounting position.  | 5 |
| Secure the bracket to the mounting position with the M30 nut.                           | 6 |
| Pass the M12 cable through.   | 7 |
| Align the M12 cable alignment with the M12 connector alignment to attach the M12 cable. | 8 |
| Turn the body in the clockwise direction and mount the body to the bracket.             | 9 |

### 5.3 Mounting on a pipe

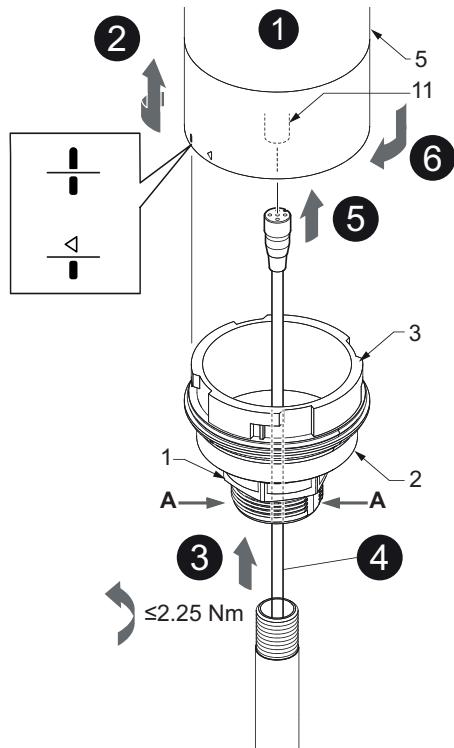


Fig. 5-3: Mounting sequence on 1/2 inch NPT pipe (2, 3, 5, 11 see 3.2 "Device structure")

| Mounting sequence ①...⑥ on 1/2 inch NPT pipe  |   |
|---|---|
| Check the mounting position of the product and the NPT pipe.                            | 1 |
| Turn the body in the counterclockwise direction and remove the body from the bracket.   | 2 |
| While holding part 'A', attach the Bracket to the NPT pipe.                             | 3 |
| Pass the M12 cable through.   | 4 |
| Align the M12 cable alignment with the M12 connector alignment to attach the M12 cable. | 5 |
| Turn the body in the clockwise direction and mount the body to the bracket.             | 6 |

## 6 Installation

### 6.1 Electrical Installation of the device



#### WARNING!

##### Short circuits, electric shocks, or damage.

Improper installation can lead to short circuits, damage to the internal circuits, or other damage.

- ➔ Always de-energize the device before installing/removing it, before replacing a fuse, and when connecting it.
- ➔ Check for correct operating voltage.
- ➔ Do not pull on the cable.
- ➔ Check for proper wiring.

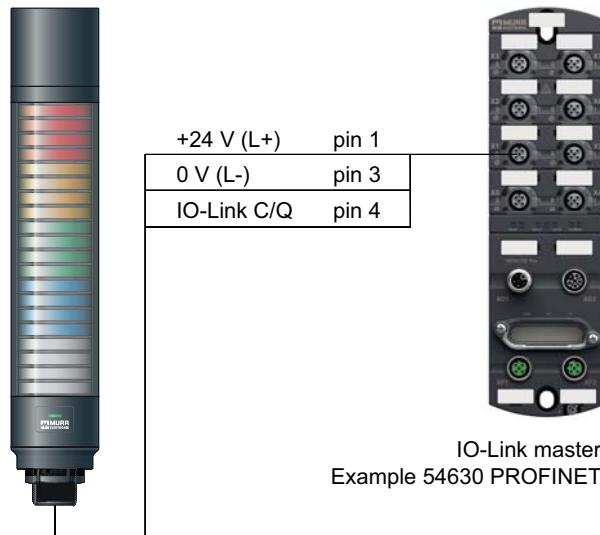


Fig. 6-1: M12 cable pin assignment

## 7 Configuration and parameterization

The Modlight60 Pro is configured as an IO-Link device of the IO-Link master. LED and buzzer can be controlled via the IO-Link master.

### 7.1 Process data

#### 7.1.1 Input process data

The Modlight60 Pro provides the status of digital signal inputs via process data. If IO-Link communication starts while the inputs are not ready, IO-Link displays the status “PD invalid”.

| <b>Byte 0</b> |   |             |             |             |             |             |             |
|---------------|---|-------------|-------------|-------------|-------------|-------------|-------------|
| <b>Bit7</b>   | <b>Bit6</b>   | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b> | <b>Bit0</b> |
| Reserved      | 0 No Error<br>1 Operation mode error  |             |             |             |             |             |             |
| <b>Byte 1</b> |   |             |             |             |             |             |             |
| <b>Bit7</b>   | <b>Bit6</b>   | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b> | <b>Bit0</b> |
| Reserved      | IO-Link Device State (Index 0x24)<br>0x00 Device is operating probably<br>0x01 Maintenance required<br>0x02 Out of specification<br>0x03 Functional check<br>0x04 Failure<br>0x05 ... 0x0F Reserved |             |             |             |             |             |             |

### 7.1.2 8 byte mode output process data – Stack mode

| <b>Byte 0</b>            |                           |                        |             |             |               |             |             |
|--------------------------|---------------------------|------------------------|-------------|-------------|---------------|-------------|-------------|
| <b>Bit7</b>              | <b>Bit6</b>               | <b>Bit5</b>            | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>   | <b>Bit1</b> | <b>Bit0</b> |
| Stack 1 Speed            |                           | Stack 1 Pattern        |             |             | Stack 1 Color |             |             |
| 00 Off or use Index 2016 | 000 Off or use Index 2015 | 000 Off                |             |             |               |             |             |
| 01 Low                   | 001 Continuous            | 001 Red                |             |             |               |             |             |
| 10 Middle                | 010 Blinking              | 010 Green              |             |             |               |             |             |
| 11 Fast                  | 011 Flashing              | 011 Yellow             |             |             |               |             |             |
|                          | 100 Gradations blinking   | 100 Blue               |             |             |               |             |             |
|                          | 101 ... 111 Error         | 101 Customized Color 1 |             |             |               |             |             |
|                          |                           | 110 Customized Color 2 |             |             |               |             |             |
|                          |                           | 111 White              |             |             |               |             |             |
| <b>Byte 1</b>            |                           |                        |             |             |               |             |             |
| <b>Bit7</b>              | <b>Bit6</b>               | <b>Bit5</b>            | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>   | <b>Bit1</b> | <b>Bit0</b> |
| Stack 2 Speed            |                           | Stack 2 Pattern        |             |             | Stack 2 Color |             |             |
| 00 Off or use Index 2016 | 000 Off or use Index 2015 | 000 Off                |             |             |               |             |             |
| 01 Low                   | 001 Continuous            | 001 Red                |             |             |               |             |             |
| 10 Middle                | 010 Blinking              | 010 Green              |             |             |               |             |             |
| 11 Fast                  | 011 Flashing              | 011 Yellow             |             |             |               |             |             |
|                          | 100 Gradations blinking   | 100 Blue               |             |             |               |             |             |
|                          | 101 ... 111 Error         | 101 Customized Color 1 |             |             |               |             |             |
|                          |                           | 110 Customized Color 2 |             |             |               |             |             |
|                          |                           | 111 White              |             |             |               |             |             |
| <b>Byte 2</b>            |                           |                        |             |             |               |             |             |
| <b>Bit7</b>              | <b>Bit6</b>               | <b>Bit5</b>            | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>   | <b>Bit1</b> | <b>Bit0</b> |
| Stack 3 Speed            |                           | Stack 3 Pattern        |             |             | Stack 3 Color |             |             |
| 00 Off or use Index 2016 | 000 Off or use Index 2015 | 000 Off                |             |             |               |             |             |
| 01 Low                   | 001 Continuous            | 001 Red                |             |             |               |             |             |
| 10 Middle                | 010 Blinking              | 010 Green              |             |             |               |             |             |
| 11 Fast                  | 011 Flashing              | 011 Yellow             |             |             |               |             |             |
|                          | 100 Gradations blinking   | 100 Blue               |             |             |               |             |             |
|                          | 101 ... 111 Error         | 101 Customized Color 1 |             |             |               |             |             |
|                          |                           | 110 Customized Color 2 |             |             |               |             |             |
|                          |                           | 111 White              |             |             |               |             |             |
| <b>Byte 3</b>            |                           |                        |             |             |               |             |             |
| <b>Bit7</b>              | <b>Bit6</b>               | <b>Bit5</b>            | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>   | <b>Bit1</b> | <b>Bit0</b> |
| Stack 4 Speed            |                           | Stack 4 Pattern        |             |             | Stack 4 Color |             |             |
| 00 Off or use Index 2016 | 000 Off or use Index 2015 | 000 Off                |             |             |               |             |             |
| 01 Low                   | 001 Continuous            | 001 Red                |             |             |               |             |             |
| 10 Middle                | 010 Blinking              | 010 Green              |             |             |               |             |             |
| 11 Fast                  | 011 Flashing              | 011 Yellow             |             |             |               |             |             |
|                          | 100 Gradations blinking   | 100 Blue               |             |             |               |             |             |
|                          | 101 ... 111 Error         | 101 Customized Color 1 |             |             |               |             |             |
|                          |                           | 110 Customized Color 2 |             |             |               |             |             |
|                          |                           | 111 White              |             |             |               |             |             |

| <b>Byte 4</b>            |             |                           |             |             |             |                        |             |
|--------------------------|-------------|---------------------------|-------------|-------------|-------------|------------------------|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>            | <b>Bit0</b> |
| Stack 5 Speed            |             | Stack 5 Pattern           |             |             |             | Stack 5 Color          |             |
| 00 Off or use Index 2016 |             | 000 Off or use Index 2015 |             |             |             | 000 Off                |             |
| 01 Low                   |             | 001 Continuous            |             |             |             | 001 Red                |             |
| 10 Middle                |             | 010 Blinking              |             |             |             | 010 Green              |             |
| 11 Fast                  |             | 011 Flashing              |             |             |             | 011 Yellow             |             |
|                          |             | 100 Gradations blinking   |             |             |             | 100 Blue               |             |
|                          |             | 101 ... 111 Error         |             |             |             | 101 Customized Color 1 |             |
|                          |             |                           |             |             |             | 110 Customized Color 2 |             |
|                          |             |                           |             |             |             | 111 White              |             |

| <b>Byte 5</b>                       |             |             |             |  |             |             |             |
|-------------------------------------|-------------|-------------|-------------|--|-------------|-------------|-------------|
| <b>Bit7</b>                         | <b>Bit6</b> | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b>                                    | <b>Bit2</b> | <b>Bit1</b> | <b>Bit0</b> |
| Buzzer Loudness                     |             |             |             | Buzzer Type                                    |             |             |             |
| 0000 Use Index 2001 (Default 100 %) |             |             |             | 000 Use Index 2030 (Default Continuous)        |             |             |             |
| 0001 10 %                           |             |             |             | 001 Intermittent                               |             |             |             |
| 0010 20 %                           |             |             |             | 010 High and Low tones                         |             |             |             |
| 0011 30 %                           |             |             |             | 011 Sweep                                      |             |             |             |
| 0100 40 %                           |             |             |             | 100 Continuous (500ms On/500ms Off)            |             |             |             |
| 0101 50 %                           |             |             |             | 101 Intermittent (500ms On/500ms Off)          |             |             |             |
| 0111 60 %                           |             |             |             | 110 High and Low tones<br>(500ms On/500ms Off) |             |             |             |
| 1000 70 %                           |             |             |             | 111 Sweep (500ms On/500ms Off)                 |             |             |             |
| 1001 80 %                           |             |             |             |  |             |             |             |
| 1010 90 %                           |             |             |             |  |             |             |             |
| 1100 100 %                          |             |             |             |  |             |             |             |

| <b>Byte 6</b>          |             |             |             |              |               |                    |             |
|------------------------|-------------|-------------|-------------|--------------|---------------|--------------------|-------------|
| <b>Bit7</b>            | <b>Bit6</b> | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b>  | <b>Bit2</b>   | <b>Bit1</b>        | <b>Bit0</b> |
| User Preference Select |             | Sync Mode   |             |              | Function Mode |                    |             |
| Color Mode             |             |             |             |              |               |                    |             |
| 00 Off                 |             | Sync Start  |             | Sync Trigger |               | 0000 Use Index 810 |             |
| 0001 Stack Mode        |             |             |             |              |               | 0001 Stack Mode    |             |
| 0010 Level Mode        |             |             |             |              |               | 0010 Level Mode    |             |
| 0011 Slice Mode        |             |             |             |              |               | 0100 Slice Mode    |             |
| 1000 ... 1111 Error    |             |             |             |              |               |                    |             |

| <b>Byte 7</b>                        |             |             |             |                           |                           |                           |             |  |
|--------------------------------------|-------------|-------------|-------------|---------------------------|---------------------------|---------------------------|-------------|--|
| <b>Bit7</b>                          | <b>Bit6</b> | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b>               | <b>Bit2</b>               | <b>Bit1</b>               | <b>Bit0</b> |  |
| Stack 1 ... 5                        |             |             | Reserved    | Eco Mode                  | Color Dom.                | Autoscale                 | Top/Down    |  |
| 000 Off or use Index 2019            |             |             |             | 0 Off                     | 0 Off                     | 0 Off                     | 0 Off       |  |
| 001 ... 101 20 Slices / x of Stacks) |             |             |             | 1 On (50 % of Index 2000) | 1 On (only in Level mode) | 1 On (only in Stack mode) | 1 On        |  |

### 7.1.3 8 byte mode output process data – Level mode

| Word 0                 |                        |      |      |                       |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|------------------------|------------------------|------|------|-----------------------|------|------|------|----------------------|------|------|------|------|------|------|------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| Bit7                   | Bit6                   | Bit5 | Bit4 | Bit3                  | Bit2 | Bit1 | Bit0 | Bit7                 | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |                       |      |      |      | 7-bit mode 0 ... 100 |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |                       |      |      |      | 8-bit mode 0 to 255  |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      | 10-bit mode 0 to 1023 |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      | 12-bit mode 0 to 4095 |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               | 14-bit mode 0 to 16383 |      |      |                       |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 16-bit mode 0 to 65535 |                        |      |      |                       |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

| Byte 4 / Byte 3 / Byte 2 |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|--------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Bit7                     | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7 | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Reserved in Level mode   |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |

| Byte 5                              |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |
|-------------------------------------|------|------|------|------|------|------|------|--|------|------|------|------|------|------|------|
| Bit7                                | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7   | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Buzzer Loudness                     |      |      |      |      |      |      |      | Buzzer Type                                    |      |      |      |      |      |      |      |
| 0000 Use Index 2001 (Default 100 %) |      |      |      |      |      |      |      | 000 Use Index 2030 (Default Continuous)        |      |      |      |      |      |      |      |
| 0001 10 %                           |      |      |      |      |      |      |      | 001 Intermittent                               |      |      |      |      |      |      |      |
| 0010 20 %                           |      |      |      |      |      |      |      | 010 High and Low tones                         |      |      |      |      |      |      |      |
| 0011 30 %                           |      |      |      |      |      |      |      | 011 Sweep                                      |      |      |      |      |      |      |      |
| 0100 40 %                           |      |      |      |      |      |      |      | 100 Continuous (500ms On/500ms Off)            |      |      |      |      |      |      |      |
| 0101 50 %                           |      |      |      |      |      |      |      | 101 Intermittent (500ms On/500ms Off)          |      |      |      |      |      |      |      |
| 0111 60 %                           |      |      |      |      |      |      |      | 110 High and Low tones<br>(500ms On/500ms Off) |      |      |      |      |      |      |      |
| 1000 70 %                           |      |      |      |      |      |      |      | 111 Sweep (500ms On/500ms Off)                 |      |      |      |      |      |      |      |
| 1001 80 %                           |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |
| 1010 90 %                           |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |
| 1100 100 %                          |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |

| Byte 6                      |      |      |      |            |      |              |      |                     |      |      |      |      |      |      |      |
|-----------------------------|------|------|------|------------|------|--------------|------|---------------------|------|------|------|------|------|------|------|
| Bit7                        | Bit6 | Bit5 | Bit4 | Bit3       | Bit2 | Bit1         | Bit0 | Bit7                | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| User Preference Select      |      |      |      | Sync Mode  |      |              |      | Function Mode       |      |      |      |      |      |      |      |
| Color Mode                  |      |      |      |            |      |              |      |                     |      |      |      |      |      |      |      |
| 00 Off                      |      |      |      | Sync Start |      | Sync Trigger |      | 0000 Use Index 810  |      |      |      |      |      |      |      |
| 01 User Preference Select 1 |      |      |      |            |      |              |      | 0001 Stack Mode     |      |      |      |      |      |      |      |
| 10 User Preference Select 2 |      |      |      |            |      |              |      | 0010 Level Mode     |      |      |      |      |      |      |      |
| 11 User Preference Select 3 |      |      |      |            |      |              |      | 0100 Slice Mode     |      |      |      |      |      |      |      |
|                             |      |      |      |            |      |              |      | 1000 ... 1111 Error |      |      |      |      |      |      |      |

| Byte 7         |      |      |      |      |      |      |      |                           |      |      |      |      |      |      |      |
|----------------|------|------|------|------|------|------|------|---------------------------|------|------|------|------|------|------|------|
| Bit7           | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7                      | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Level Bit mode |      |      |      |      |      |      |      | Reserved                  |      |      |      |      |      |      |      |
| 000 7bit mode  |      |      |      |      |      |      |      | Eco Mode                  |      |      |      |      |      |      |      |
| 001 8bit mode  |      |      |      |      |      |      |      | Color Dom.                |      |      |      |      |      |      |      |
| 010 10bit mode |      |      |      |      |      |      |      | Autoscale                 |      |      |      |      |      |      |      |
| 011 12bit mode |      |      |      |      |      |      |      | Top/Down                  |      |      |      |      |      |      |      |
| 100 14bit mode |      |      |      |      |      |      |      | 0 Off                     |      |      |      |      |      |      |      |
| 101 16bit mode |      |      |      |      |      |      |      | 1 On (50 % of Index 2000) |      |      |      |      |      |      |      |
|                |      |      |      |      |      |      |      | 1 On (only in Level mode) |      |      |      |      |      |      |      |
|                |      |      |      |      |      |      |      | 1 On (only in Stack mode) |      |      |      |      |      |      |      |

### 7.1.4 8 byte mode output process data – Slice mode

| Byte 1                              |          |          |          |            |          |              |         | Byte 0   |                           |          |           |                      |          |         |         |      |  |  |  |
|-------------------------------------|----------|----------|----------|------------|----------|--------------|---------|--|---------------------------|----------|-----------|----------------------|----------|---------|---------|------|--|--|--|
| Bit7                                | Bit6     | Bit5     | Bit4     | Bit3       | Bit2     | Bit1         | Bit0    | Bit7   | Bit6                      | Bit5     | Bit4      | Bit3                 | Bit2     | Bit1    | Bit0    |      |  |  |  |
| Slice 16                            | Slice 15 | Slice 14 | Slice 13 | Slice 12   | Slice 11 | Slice 10     | Slice 9 | Slice 8  | Slice 7                   | Slice 6  | Slice 5   | Slice 4              | Slice 3  | Slice 2 | Slice 1 |      |  |  |  |
| 0 Off                               |          |          |          |            |          |              |         | 1 On   |                           |          |           |                      |          |         |         |      |  |  |  |
| Byte 4 / Byte 3                     |          |          |          |            |          |              |         | Byte 2   |                           |          |           |                      |          |         |         |      |  |  |  |
| Bit7                                | Bit6     | Bit5     | Bit4     | Bit3       | Bit2     | Bit1         | Bit0    | Bit7   | Bit6                      | Bit5     | Bit4      | Bit3                 | Bit2     | Bit1    | Bit0    |      |  |  |  |
| Reserved                            |          |          |          |            |          |              |         | Slice 20                                       | Slice 19                  | Slice 18 | Slice 17  | 0 Off                |          |         |         |      |  |  |  |
| 1 On                                |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| Byte 5                              |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| Bit7                                | Bit6     | Bit5     | Bit4     |            |          |              |         | Bit3   | Bit2                      | Bit1     |           |                      |          |         | Bit0    |      |  |  |  |
| Buzzer Loudness                     |          |          |          |            |          |              |         | Buzzer Type                                    |                           |          |           |                      |          |         |         |      |  |  |  |
| 0000 Use Index 2001 (Default 100 %) |          |          |          |            |          |              |         | 000 Use Index 2030 (Default Continuous)        |                           |          |           |                      |          |         |         |      |  |  |  |
| 0001 10 %                           |          |          |          |            |          |              |         | 001 Intermittent                               |                           |          |           |                      |          |         |         |      |  |  |  |
| 0010 20 %                           |          |          |          |            |          |              |         | 010 High and Low tones                         |                           |          |           |                      |          |         |         |      |  |  |  |
| 0011 30 %                           |          |          |          |            |          |              |         | 011 Sweep                                      |                           |          |           |                      |          |         |         |      |  |  |  |
| 0100 40 %                           |          |          |          |            |          |              |         | 100 Continuous (500ms On/500ms Off)            |                           |          |           |                      |          |         |         |      |  |  |  |
| 0101 50 %                           |          |          |          |            |          |              |         | 101 Intermittent (500ms On/500ms Off)          |                           |          |           |                      |          |         |         |      |  |  |  |
| 0111 60 %                           |          |          |          |            |          |              |         | 110 High and Low tones<br>(500ms On/500ms Off) |                           |          |           |                      |          |         |         |      |  |  |  |
| 1000 70 %                           |          |          |          |            |          |              |         | 111 Sweep (500ms On/500ms Off)                 |                           |          |           |                      |          |         |         |      |  |  |  |
| 1001 80 %                           |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| 1010 90 %                           |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| 1100 100 %                          |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| Byte 6                              |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| Bit7                                | Bit6     | Bit5     | Bit4     |            |          |              |         | Bit3   | Bit2                      | Bit1     |           |                      |          |         | Bit0    |      |  |  |  |
| User Preference Select              |          |          |          | Sync Mode  |          |              |         | Function Mode                                  |                           |          |           |                      |          |         |         |      |  |  |  |
| Color Mode                          |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| 00 Off                              |          |          |          | Sync Start |          | Sync Trigger |         | 0000 Use Index 810                             |                           |          |           |                      |          |         |         |      |  |  |  |
| 01 User Preference Select 1         |          |          |          |            |          |              |         | 0001 Stack Mode                                |                           |          |           |                      |          |         |         |      |  |  |  |
| 10 User Preference Select 2         |          |          |          |            |          |              |         | 0010 Level Mode                                |                           |          |           |                      |          |         |         |      |  |  |  |
| 11 User Preference Select 3         |          |          |          |            |          |              |         | 0100 Slice Mode                                |                           |          |           |                      |          |         |         |      |  |  |  |
|                                     |          |          |          |            |          |              |         | 1000 ... 1111 Error                            |                           |          |           |                      |          |         |         |      |  |  |  |
| Byte 7                              |          |          |          |            |          |              |         |  |                           |          |           |                      |          |         |         |      |  |  |  |
| Bit7                                | Bit6     | Bit5     | Bit4     |            |          |              |         | Bit3   | Bit2                      | Bit1     |           |                      |          |         | Bit0    |      |  |  |  |
| Reserved                            |          |          |          |            |          |              |         | Eco Mode                                       | Color Dom.                |          | Autoscale |                      | Top/Down |         |         |      |  |  |  |
|                                     |          |          |          |            |          |              |         | 0 Off  | 0 Off                     |          | 0 Off     | 1 On                 |          | 0 Off   |         | 1 On |  |  |  |
|                                     |          |          |          |            |          |              |         | 1 On (50 % of Index 2000)                      | 1 On (only in Level mode) |          | 1 On      | (only in Stack mode) |          | 1 On    |         | 1 On |  |  |  |

### 7.1.5 24 byte mode output process data – Stack mode

| Byte 0                   |  |      |      |      |   |      |      |
|--------------------------|--|------|------|------|---|------|------|
| Bit7                     | Bit6   | Bit5 | Bit4 | Bit3 | Bit2  | Bit1 | Bit0 |
| Stack 1 Speed            | Stack 1 Pattern  |      |      |      | Stack 1 Color   |      |      |
| 00 Off or use Index 2016 | 000 Off or use Index 2015                                    |      |      |      | 000 Off   |      |      |
| 01 Low                   | 001 Continuous   |      |      |      | 001 Red   |      |      |
| 10 Middle                | 010 Blinking   |      |      |      | 010 Green   |      |      |
| 11 Fast                  | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |      |      |      | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |      |      |
| Byte 1                   |  |      |      |      |   |      |      |
| Bit7                     | Bit6   | Bit5 | Bit4 | Bit3 | Bit2  | Bit1 | Bit0 |
| Stack 2 Speed            | Stack 2 Pattern  |      |      |      | Stack 2 Color   |      |      |
| 00 Off or use Index 2016 | 000 Off or use Index 2015                                    |      |      |      | 000 Off   |      |      |
| 01 Low                   | 001 Continuous   |      |      |      | 001 Red   |      |      |
| 10 Middle                | 010 Blinking   |      |      |      | 010 Green   |      |      |
| 11 Fast                  | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |      |      |      | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |      |      |
| Byte 2                   |  |      |      |      |   |      |      |
| Bit7                     | Bit6   | Bit5 | Bit4 | Bit3 | Bit2  | Bit1 | Bit0 |
| Stack 3 Speed            | Stack 3 Pattern  |      |      |      | Stack 3 Color   |      |      |
| 00 Off or use Index 2016 | 000 Off or use Index 2015                                    |      |      |      | 000 Off   |      |      |
| 01 Low                   | 001 Continuous   |      |      |      | 001 Red   |      |      |
| 10 Middle                | 010 Blinking   |      |      |      | 010 Green   |      |      |
| 11 Fast                  | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |      |      |      | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |      |      |
| Byte 3                   |  |      |      |      |   |      |      |
| Bit7                     | Bit6   | Bit5 | Bit4 | Bit3 | Bit2  | Bit1 | Bit0 |
| Stack 4 Speed            | Stack 4 Pattern  |      |      |      | Stack 4 Color   |      |      |
| 00 Off or use Index 2016 | 000 Off or use Index 2015                                    |      |      |      | 000 Off   |      |      |
| 01 Low                   | 001 Continuous   |      |      |      | 001 Red   |      |      |
| 10 Middle                | 010 Blinking   |      |      |      | 010 Green   |      |      |
| 11 Fast                  | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |      |      |      | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |      |      |

| <b>Byte 4</b>            |  |                 |             |             |   |               |             |
|--------------------------|--|-----------------|-------------|-------------|---|---------------|-------------|
| <b>Bit7</b>              | <b>Bit6</b>  | <b>Bit5</b>     | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>   | <b>Bit1</b>   | <b>Bit0</b> |
| Stack 5 Speed            |  | Stack 5 Pattern |             |             |   | Stack 5 Color |             |
| 00 Off or use Index 2016 | 000 Off or use Index 2015                                    |                 |             |             | 000 Off   |               |             |
| 01 Low                   | 001 Continuous   |                 |             |             | 001 Red   |               |             |
| 10 Middle                | 010 Blinking   |                 |             |             | 010 Green   |               |             |
| 11 Fast                  | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |                 |             |             | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |               |             |

| <b>Bytes 5 ... 20</b> |             |             |             |             |             |             |             |
|-----------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| <b>Bit7</b>           | <b>Bit6</b> | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b> | <b>Bit0</b> |
| Reserved              |             |             |             |             |             |             |             |

| <b>Byte 21</b>                      |  |             |             |   |             |             |             |  |  |
|-------------------------------------|--|-------------|-------------|---|-------------|-------------|-------------|--|--|
| <b>Bit7</b>                         | <b>Bit6</b>                                    | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b>                             | <b>Bit2</b> | <b>Bit1</b> | <b>Bit0</b> |  |  |
| Buzzer Loudness                     |  |             |             | Buzzer Type                             |             |             |             |  |  |
| 0000 Use Index 2001 (Default 100 %) |  |             |             | 000 Use Index 2030 (Default Continuous) |             |             |             |  |  |
| 0001 10 %                           | 001 Intermittent                               |             |             |   | 0 Off       |             |             |  |  |
| 0010 20 %                           | 010 High and Low tones                         |             |             |   | 1 On        |             |             |  |  |
| 0011 30 %                           | 011 Sweep                                      |             |             |   |             |             |             |  |  |
| 0100 40 %                           | 100 Continuous (500ms On/500ms Off)            |             |             |   |             |             |             |  |  |
| 0101 50 %                           | 101 Intermittent (500ms On/500ms Off)          |             |             |   |             |             |             |  |  |
| 0111 60 %                           | 110 High and Low tones<br>(500ms On/500ms Off) |             |             |   |             |             |             |  |  |
| 1000 70 %                           | 111 Sweep (500ms On/500ms Off)                 |             |             |   |             |             |             |  |  |
| 1001 80 %                           |  |             |             |   |             |             |             |  |  |
| 1010 90 %                           |  |             |             |   |             |             |             |  |  |
| 1100 100 %                          |  |             |             |   |             |             |             |  |  |

| <b>Byte 22</b>                       |                     |              |                    |               |             |             |             |
|--------------------------------------|---------------------|--------------|--------------------|---------------|-------------|-------------|-------------|
| <b>Bit7</b>                          | <b>Bit6</b>         | <b>Bit5</b>  | <b>Bit4</b>        | <b>Bit3</b>   | <b>Bit2</b> | <b>Bit1</b> | <b>Bit0</b> |
| User Preference Select<br>Color Mode |                     | Sync Mode    |                    | Function Mode |             |             |             |
| 00 Off                               | Sync Start          | Sync Trigger | 0000 Use Index 810 |               |             |             |             |
| 01 User Preference Select 1          | 0001 Stack Mode     |              |                    |               |             |             |             |
| 10 User Preference Select 2          | 0010 Level Mode     |              |                    |               |             |             |             |
| 11 User Preference Select 3          | 0100 Slice Mode     |              |                    |               |             |             |             |
|                                      | 1000 ... 1111 Error |              |                    |               |             |             |             |

| <b>Byte 23</b>                       |             |             |             |                              |                              |                              |             |  |
|--------------------------------------|-------------|-------------|-------------|------------------------------|------------------------------|------------------------------|-------------|--|
| <b>Bit7</b>                          | <b>Bit6</b> | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b>                  | <b>Bit2</b>                  | <b>Bit1</b>                  | <b>Bit0</b> |  |
| Stack 1 ... 5                        |             |             | Reserved    | Eco Mode                     | Color Dom.                   | Autoscale                    | Top/Down    |  |
| 000 Off or use Index 2015            |             |             |             | 0 Off                        | 0 Off                        | 0 Off                        | 0 Off       |  |
| 001 ... 101 20 Slices / x of Stacks) |             |             |             | 1 On (50 % of<br>Index 2000) | 1 On (only in<br>Level mode) | 1 On (only in<br>Stack mode) | 1 On        |  |

### 7.1.6 24 byte mode output process data – Level mode

| Word 0                 |                        |      |      |                       |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|------------------------|------------------------|------|------|-----------------------|------|------|------|----------------------|------|------|------|------|------|------|------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| Bit7                   | Bit6                   | Bit5 | Bit4 | Bit3                  | Bit2 | Bit1 | Bit0 | Bit7                 | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |                       |      |      |      | 7-bit mode 0 ... 100 |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |                       |      |      |      | 8-bit mode 0 to 255  |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      | 10-bit mode 0 to 1023 |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      | 12-bit mode 0 to 4095 |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Reserved               | 14-bit mode 0 to 16383 |      |      |                       |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 16-bit mode 0 to 65535 |                        |      |      |                       |      |      |      |                      |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

| Byte 3 .. 20           |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
|------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| Bit7                   | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7 | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Reserved in Level mode |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |

| Byte 21                             |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |
|-------------------------------------|------|------|------|------|------|------|------|--|------|------|------|------|------|------|------|
| Bit7                                | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7   | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Buzzer Loudness                     |      |      |      |      |      |      |      | Buzzer Type                                    |      |      |      |      |      |      |      |
| 0000 Use Index 2001 (Default 100 %) |      |      |      |      |      |      |      | 000 Use Index 2030 (Default Continuous)        |      |      |      |      |      |      |      |
| 0001 10 %                           |      |      |      |      |      |      |      | 001 Intermittent                               |      |      |      |      |      |      |      |
| 0010 20 %                           |      |      |      |      |      |      |      | 010 High and Low tones                         |      |      |      |      |      |      |      |
| 0011 30 %                           |      |      |      |      |      |      |      | 011 Sweep                                      |      |      |      |      |      |      |      |
| 0100 40 %                           |      |      |      |      |      |      |      | 100 Continuous (500ms On/500ms Off)            |      |      |      |      |      |      |      |
| 0101 50 %                           |      |      |      |      |      |      |      | 101 Intermittent (500ms On/500ms Off)          |      |      |      |      |      |      |      |
| 0111 60 %                           |      |      |      |      |      |      |      | 110 High and Low tones<br>(500ms On/500ms Off) |      |      |      |      |      |      |      |
| 1000 70 %                           |      |      |      |      |      |      |      | 111 Sweep (500ms On/500ms Off)                 |      |      |      |      |      |      |      |
| 1001 80 %                           |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |
| 1010 90 %                           |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |
| 1100 100 %                          |      |      |      |      |      |      |      |  |      |      |      |      |      |      |      |

| Byte 22                     |      |      |      |            |      |              |      |                     |      |      |      |      |      |      |      |
|-----------------------------|------|------|------|------------|------|--------------|------|---------------------|------|------|------|------|------|------|------|
| Bit7                        | Bit6 | Bit5 | Bit4 | Bit3       | Bit2 | Bit1         | Bit0 | Bit7                | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| User Preference Select      |      |      |      | Sync Mode  |      |              |      | Function Mode       |      |      |      |      |      |      |      |
| Color Mode                  |      |      |      |            |      |              |      |                     |      |      |      |      |      |      |      |
| 00 Off                      |      |      |      | Sync Start |      | Sync Trigger |      | 0000 Use Index 810  |      |      |      |      |      |      |      |
| 01 User Preference Select 1 |      |      |      |            |      |              |      | 0001 Stack Mode     |      |      |      |      |      |      |      |
| 10 User Preference Select 2 |      |      |      |            |      |              |      | 0010 Level Mode     |      |      |      |      |      |      |      |
| 11 User Preference Select 3 |      |      |      |            |      |              |      | 0100 Slice Mode     |      |      |      |      |      |      |      |
|                             |      |      |      |            |      |              |      | 1000 ... 1111 Error |      |      |      |      |      |      |      |

| Byte 23        |      |      |      |      |      |      |      |                           |      |      |      |      |      |      |      |
|----------------|------|------|------|------|------|------|------|---------------------------|------|------|------|------|------|------|------|
| Bit7           | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7                      | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Level Bit mode |      |      |      |      |      |      |      | Reserved                  |      |      |      |      |      |      |      |
| 000 7bit mode  |      |      |      |      |      |      |      | Eco Mode                  |      |      |      |      |      |      |      |
| 001 8bit mode  |      |      |      |      |      |      |      | Color Dom.                |      |      |      |      |      |      |      |
| 010 10bit mode |      |      |      |      |      |      |      | Autoscale                 |      |      |      |      |      |      |      |
| 011 12bit mode |      |      |      |      |      |      |      | Top/Down                  |      |      |      |      |      |      |      |
| 100 14bit mode |      |      |      |      |      |      |      | 0 Off                     |      |      |      |      |      |      |      |
| 101 16bit mode |      |      |      |      |      |      |      | 1 On (50 % of Index 2000) |      |      |      |      |      |      |      |
|                |      |      |      |      |      |      |      | 1 On (only in Level mode) |      |      |      |      |      |      |      |
|                |      |      |      |      |      |      |      | 1 On (only in Stack mode) |      |      |      |      |      |      |      |

### 7.1.7 24 byte mode output process data – Slice mode

| Byte 0                   |      |                           |      |      |                        |               |      |
|--------------------------|------|---------------------------|------|------|------------------------|---------------|------|
| Bit7                     | Bit6 | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1          | Bit0 |
| Slice 1 Speed            |      | Slice 1 Pattern           |      |      |                        | Slice 1 Color |      |
| 00 Off or use Index 2025 |      | 000 Off or use Index 2024 |      |      | 000 Off                |               |      |
| 01 Low                   |      | 001 Continuous            |      |      | 001 Red                |               |      |
| 10 Middle                |      | 010 Blinking              |      |      | 010 Green              |               |      |
| 11 Fast                  |      | 011 Flashing              |      |      | 011 Yellow             |               |      |
|                          |      | 100 Gradations blinking   |      |      | 100 Blue               |               |      |
|                          |      | 101 ... 111 Error         |      |      | 101 Customized Color 1 |               |      |
|                          |      |                           |      |      | 110 Customized Color 2 |               |      |
|                          |      |                           |      |      | 111 White              |               |      |

| Byte 1                   |      |                           |      |      |                        |               |      |
|--------------------------|------|---------------------------|------|------|------------------------|---------------|------|
| Bit7                     | Bit6 | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1          | Bit0 |
| Slice 2 Speed            |      | Slice 2 Pattern           |      |      |                        | Slice 2 Color |      |
| 00 Off or use Index 2025 |      | 000 Off or use Index 2024 |      |      | 000 Off                |               |      |
| 01 Low                   |      | 001 Continuous            |      |      | 001 Red                |               |      |
| 10 Middle                |      | 010 Blinking              |      |      | 010 Green              |               |      |
| 11 Fast                  |      | 011 Flashing              |      |      | 011 Yellow             |               |      |
|                          |      | 100 Gradations blinking   |      |      | 100 Blue               |               |      |
|                          |      | 101 ... 111 Error         |      |      | 101 Customized Color 1 |               |      |
|                          |      |                           |      |      | 110 Customized Color 2 |               |      |
|                          |      |                           |      |      | 111 White              |               |      |

| Byte 2                   |      |                           |      |      |                        |               |      |
|--------------------------|------|---------------------------|------|------|------------------------|---------------|------|
| Bit7                     | Bit6 | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1          | Bit0 |
| Slice 3 Speed            |      | Slice 3 Pattern           |      |      |                        | Slice 3 Color |      |
| 00 Off or use Index 2025 |      | 000 Off or use Index 2024 |      |      | 000 Off                |               |      |
| 01 Low                   |      | 001 Continuous            |      |      | 001 Red                |               |      |
| 10 Middle                |      | 010 Blinking              |      |      | 010 Green              |               |      |
| 11 Fast                  |      | 011 Flashing              |      |      | 011 Yellow             |               |      |
|                          |      | 100 Gradations blinking   |      |      | 100 Blue               |               |      |
|                          |      | 101 ... 111 Error         |      |      | 101 Customized Color 1 |               |      |
|                          |      |                           |      |      | 110 Customized Color 2 |               |      |
|                          |      |                           |      |      | 111 White              |               |      |

| Byte 3                   |      |                           |      |      |                        |               |      |
|--------------------------|------|---------------------------|------|------|------------------------|---------------|------|
| Bit7                     | Bit6 | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1          | Bit0 |
| Slice 4 Speed            |      | Slice 4 Pattern           |      |      |                        | Slice 4 Color |      |
| 00 Off or use Index 2025 |      | 000 Off or use Index 2024 |      |      | 000 Off                |               |      |
| 01 Low                   |      | 001 Continuous            |      |      | 001 Red                |               |      |
| 10 Middle                |      | 010 Blinking              |      |      | 010 Green              |               |      |
| 11 Fast                  |      | 011 Flashing              |      |      | 011 Yellow             |               |      |
|                          |      | 100 Gradations blinking   |      |      | 100 Blue               |               |      |
|                          |      | 101 ... 111 Error         |      |      | 101 Customized Color 1 |               |      |
|                          |      |                           |      |      | 110 Customized Color 2 |               |      |
|                          |      |                           |      |      | 111 White              |               |      |

| <b>Byte 4</b>            |             |                           |             |             |             |                        |             |
|--------------------------|-------------|---------------------------|-------------|-------------|-------------|------------------------|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>            | <b>Bit0</b> |
| Slice 5 Speed            |             | Slice 5 Pattern           |             |             |             | Slice 5 Color          |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             |             | 000 Off                |             |
| 01 Low                   |             | 001 Continuous            |             |             |             | 001 Red                |             |
| 10 Middle                |             | 010 Blinking              |             |             |             | 010 Green              |             |
| 11 Fast                  |             | 011 Flashing              |             |             |             | 011 Yellow             |             |
|                          |             | 100 Gradations blinking   |             |             |             | 100 Blue               |             |
|                          |             | 101 ... 111 Error         |             |             |             | 101 Customized Color 1 |             |
|                          |             |                           |             |             |             | 110 Customized Color 2 |             |
|                          |             |                           |             |             |             | 111 White              |             |

| <b>Byte 5</b>            |             |                           |             |             |             |                        |             |
|--------------------------|-------------|---------------------------|-------------|-------------|-------------|------------------------|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>            | <b>Bit0</b> |
| Slice 6 Speed            |             | Slice 6 Pattern           |             |             |             | Slice 6 Color          |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             |             | 000 Off                |             |
| 01 Low                   |             | 001 Continuous            |             |             |             | 001 Red                |             |
| 10 Middle                |             | 010 Blinking              |             |             |             | 010 Green              |             |
| 11 Fast                  |             | 011 Flashing              |             |             |             | 011 Yellow             |             |
|                          |             | 100 Gradations blinking   |             |             |             | 100 Blue               |             |
|                          |             | 101 ... 111 Error         |             |             |             | 101 Customized Color 1 |             |
|                          |             |                           |             |             |             | 110 Customized Color 2 |             |
|                          |             |                           |             |             |             | 111 White              |             |

| <b>Byte 6</b>            |             |                           |             |             |             |                        |             |
|--------------------------|-------------|---------------------------|-------------|-------------|-------------|------------------------|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>            | <b>Bit0</b> |
| Slice 7 Speed            |             | Slice 7 Pattern           |             |             |             | Slice 7 Color          |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             |             | 000 Off                |             |
| 01 Low                   |             | 001 Continuous            |             |             |             | 001 Red                |             |
| 10 Middle                |             | 010 Blinking              |             |             |             | 010 Green              |             |
| 11 Fast                  |             | 011 Flashing              |             |             |             | 011 Yellow             |             |
|                          |             | 100 Gradations blinking   |             |             |             | 100 Blue               |             |
|                          |             | 101 ... 111 Error         |             |             |             | 101 Customized Color 1 |             |
|                          |             |                           |             |             |             | 110 Customized Color 2 |             |
|                          |             |                           |             |             |             | 111 White              |             |

| <b>Byte 7</b>            |             |                           |             |             |             |                        |             |
|--------------------------|-------------|---------------------------|-------------|-------------|-------------|------------------------|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>            | <b>Bit0</b> |
| Slice 8 Speed            |             | Slice 8 Pattern           |             |             |             | Slice 8 Color          |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             |             | 000 Off                |             |
| 01 Low                   |             | 001 Continuous            |             |             |             | 001 Red                |             |
| 10 Middle                |             | 010 Blinking              |             |             |             | 010 Green              |             |
| 11 Fast                  |             | 011 Flashing              |             |             |             | 011 Yellow             |             |
|                          |             | 100 Gradations blinking   |             |             |             | 100 Blue               |             |
|                          |             | 101 ... 111 Error         |             |             |             | 101 Customized Color 1 |             |
|                          |             |                           |             |             |             | 110 Customized Color 2 |             |
|                          |             |                           |             |             |             | 111 White              |             |

| <b>Byte 8</b>            |             |  |             |             |             |   |             |
|--------------------------|-------------|--|-------------|-------------|-------------|---|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>  | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>   | <b>Bit0</b> |
| Slice 9 Speed            |             | Slice 9 Pattern  |             |             |             | Slice 9 Color   |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024                                    |             |             |             | 000 Off   |             |
| 01 Low                   |             | 001 Continuous   |             |             |             | 001 Red   |             |
| 10 Middle                |             | 010 Blinking   |             |             |             | 010 Green   |             |
| 11 Fast                  |             | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |             |             |             | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |             |

| <b>Byte 9</b>            |             |  |             |             |             |   |             |
|--------------------------|-------------|--|-------------|-------------|-------------|---|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>  | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>   | <b>Bit0</b> |
| Slice 10 Speed           |             | Slice 10 Pattern   |             |             |             | Slice 10 Color  |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024                                    |             |             |             | 000 Off   |             |
| 01 Low                   |             | 001 Continuous   |             |             |             | 001 Red   |             |
| 10 Middle                |             | 010 Blinking   |             |             |             | 010 Green   |             |
| 11 Fast                  |             | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |             |             |             | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |             |

| <b>Byte 10</b>           |             |  |             |             |             |   |             |
|--------------------------|-------------|--|-------------|-------------|-------------|---|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>  | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>   | <b>Bit0</b> |
| Slice 11 Speed           |             | Slice 11 Pattern   |             |             |             | Slice 11 Color  |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024                                    |             |             |             | 000 Off   |             |
| 01 Low                   |             | 001 Continuous   |             |             |             | 001 Red   |             |
| 10 Middle                |             | 010 Blinking   |             |             |             | 010 Green   |             |
| 11 Fast                  |             | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |             |             |             | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |             |

| <b>Byte 11</b>           |             |  |             |             |             |   |             |
|--------------------------|-------------|--|-------------|-------------|-------------|---|-------------|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>  | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b>   | <b>Bit0</b> |
| Slice 12 Speed           |             | Slice 12 Pattern   |             |             |             | Slice 12 Color  |             |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024                                    |             |             |             | 000 Off   |             |
| 01 Low                   |             | 001 Continuous   |             |             |             | 001 Red   |             |
| 10 Middle                |             | 010 Blinking   |             |             |             | 010 Green   |             |
| 11 Fast                  |             | 011 Flashing<br>100 Gradations blinking<br>101 ... 111 Error |             |             |             | 011 Yellow<br>100 Blue<br>101 Customized Color 1<br>110 Customized Color 2<br>111 White |             |

| <b>Byte 12</b>           |             |                           |             |             |                        |             |                |  |
|--------------------------|-------------|---------------------------|-------------|-------------|------------------------|-------------|----------------|--|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>            | <b>Bit1</b> | <b>Bit0</b>    |  |
| Slice 13 Speed           |             | Slice 13 Pattern          |             |             |                        |             | Slice 13 Color |  |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             | 000 Off                |             |                |  |
| 01 Low                   |             | 001 Continuous            |             |             | 001 Red                |             |                |  |
| 10 Middle                |             | 010 Blinking              |             |             | 010 Green              |             |                |  |
| 11 Fast                  |             | 011 Flashing              |             |             | 011 Yellow             |             |                |  |
|                          |             | 100 Gradations blinking   |             |             | 100 Blue               |             |                |  |
|                          |             | 101 ... 111 Error         |             |             | 101 Customized Color 1 |             |                |  |
|                          |             |                           |             |             | 110 Customized Color 2 |             |                |  |
|                          |             |                           |             |             | 111 White              |             |                |  |

| <b>Byte 13</b>           |             |                           |             |             |                        |             |                |  |
|--------------------------|-------------|---------------------------|-------------|-------------|------------------------|-------------|----------------|--|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>            | <b>Bit1</b> | <b>Bit0</b>    |  |
| Slice 14 Speed           |             | Slice 14 Pattern          |             |             |                        |             | Slice 14 Color |  |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             | 000 Off                |             |                |  |
| 01 Low                   |             | 001 Continuous            |             |             | 001 Red                |             |                |  |
| 10 Middle                |             | 010 Blinking              |             |             | 010 Green              |             |                |  |
| 11 Fast                  |             | 011 Flashing              |             |             | 011 Yellow             |             |                |  |
|                          |             | 100 Gradations blinking   |             |             | 100 Blue               |             |                |  |
|                          |             | 101 ... 111 Error         |             |             | 101 Customized Color 1 |             |                |  |
|                          |             |                           |             |             | 110 Customized Color 2 |             |                |  |
|                          |             |                           |             |             | 111 White              |             |                |  |

| <b>Byte 14</b>           |             |                           |             |             |                        |             |                |  |
|--------------------------|-------------|---------------------------|-------------|-------------|------------------------|-------------|----------------|--|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>            | <b>Bit1</b> | <b>Bit0</b>    |  |
| Slice 15 Speed           |             | Slice 15 Pattern          |             |             |                        |             | Slice 15 Color |  |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             | 000 Off                |             |                |  |
| 01 Low                   |             | 001 Continuous            |             |             | 001 Red                |             |                |  |
| 10 Middle                |             | 010 Blinking              |             |             | 010 Green              |             |                |  |
| 11 Fast                  |             | 011 Flashing              |             |             | 011 Yellow             |             |                |  |
|                          |             | 100 Gradations blinking   |             |             | 100 Blue               |             |                |  |
|                          |             | 101 ... 111 Error         |             |             | 101 Customized Color 1 |             |                |  |
|                          |             |                           |             |             | 110 Customized Color 2 |             |                |  |
|                          |             |                           |             |             | 111 White              |             |                |  |

| <b>Byte 15</b>           |             |                           |             |             |                        |             |                |  |
|--------------------------|-------------|---------------------------|-------------|-------------|------------------------|-------------|----------------|--|
| <b>Bit7</b>              | <b>Bit6</b> | <b>Bit5</b>               | <b>Bit4</b> | <b>Bit3</b> | <b>Bit2</b>            | <b>Bit1</b> | <b>Bit0</b>    |  |
| Slice 16 Speed           |             | Slice 16 Pattern          |             |             |                        |             | Slice 16 Color |  |
| 00 Off or use Index 2025 |             | 000 Off or use Index 2024 |             |             | 000 Off                |             |                |  |
| 01 Low                   |             | 001 Continuous            |             |             | 001 Red                |             |                |  |
| 10 Middle                |             | 010 Blinking              |             |             | 010 Green              |             |                |  |
| 11 Fast                  |             | 011 Flashing              |             |             | 011 Yellow             |             |                |  |
|                          |             | 100 Gradations blinking   |             |             | 100 Blue               |             |                |  |
|                          |             | 101 ... 111 Error         |             |             | 101 Customized Color 1 |             |                |  |
|                          |             |                           |             |             | 110 Customized Color 2 |             |                |  |
|                          |             |                           |             |             | 111 White              |             |                |  |

| <b>Byte 16</b>           |                  |                           |      |      |                        |      |      |
|--------------------------|------------------|---------------------------|------|------|------------------------|------|------|
| Bit7                     | Bit6             | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1 | Bit0 |
| Slice 17 Speed           | Slice 17 Pattern |                           |      |      | Slice 17 Color         |      |      |
| 00 Off or use Index 2025 |                  | 000 Off or use Index 2024 |      |      | 000 Off                |      |      |
| 01 Low                   |                  | 001 Continuous            |      |      | 001 Red                |      |      |
| 10 Middle                |                  | 010 Blinking              |      |      | 010 Green              |      |      |
| 11 Fast                  |                  | 011 Flashing              |      |      | 011 Yellow             |      |      |
|                          |                  | 100 Gradations blinking   |      |      | 100 Blue               |      |      |
|                          |                  | 101 ... 111 Error         |      |      | 101 Customized Color 1 |      |      |
|                          |                  |                           |      |      | 110 Customized Color 2 |      |      |
|                          |                  |                           |      |      | 111 White              |      |      |

| <b>Byte 17</b>           |                  |                           |      |      |                        |      |      |
|--------------------------|------------------|---------------------------|------|------|------------------------|------|------|
| Bit7                     | Bit6             | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1 | Bit0 |
| Slice 18 Speed           | Slice 18 Pattern |                           |      |      | Slice 18 Color         |      |      |
| 00 Off or use Index 2025 |                  | 000 Off or use Index 2024 |      |      | 000 Off                |      |      |
| 01 Low                   |                  | 001 Continuous            |      |      | 001 Red                |      |      |
| 10 Middle                |                  | 010 Blinking              |      |      | 010 Green              |      |      |
| 11 Fast                  |                  | 011 Flashing              |      |      | 011 Yellow             |      |      |
|                          |                  | 100 Gradations blinking   |      |      | 100 Blue               |      |      |
|                          |                  | 101 ... 111 Error         |      |      | 101 Customized Color 1 |      |      |
|                          |                  |                           |      |      | 110 Customized Color 2 |      |      |
|                          |                  |                           |      |      | 111 White              |      |      |

| <b>Byte 18</b>           |                  |                           |      |      |                        |      |      |
|--------------------------|------------------|---------------------------|------|------|------------------------|------|------|
| Bit7                     | Bit6             | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1 | Bit0 |
| Slice 19 Speed           | Slice 19 Pattern |                           |      |      | Slice 19 Color         |      |      |
| 00 Off or use Index 2025 |                  | 000 Off or use Index 2024 |      |      | 000 Off                |      |      |
| 01 Low                   |                  | 001 Continuous            |      |      | 001 Red                |      |      |
| 10 Middle                |                  | 010 Blinking              |      |      | 010 Green              |      |      |
| 11 Fast                  |                  | 011 Flashing              |      |      | 011 Yellow             |      |      |
|                          |                  | 100 Gradations blinking   |      |      | 100 Blue               |      |      |
|                          |                  | 101 ... 111 Error         |      |      | 101 Customized Color 1 |      |      |
|                          |                  |                           |      |      | 110 Customized Color 2 |      |      |
|                          |                  |                           |      |      | 111 White              |      |      |

| <b>Byte 19</b>           |                  |                           |      |      |                        |      |      |
|--------------------------|------------------|---------------------------|------|------|------------------------|------|------|
| Bit7                     | Bit6             | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1 | Bit0 |
| Slice 20 Speed           | Slice 20 Pattern |                           |      |      | Slice 20 Color         |      |      |
| 00 Off or use Index 2025 |                  | 000 Off or use Index 2024 |      |      | 000 Off                |      |      |
| 01 Low                   |                  | 001 Continuous            |      |      | 001 Red                |      |      |
| 10 Middle                |                  | 010 Blinking              |      |      | 010 Green              |      |      |
| 11 Fast                  |                  | 011 Flashing              |      |      | 011 Yellow             |      |      |
|                          |                  | 100 Gradations blinking   |      |      | 100 Blue               |      |      |
|                          |                  | 101 ... 111 Error         |      |      | 101 Customized Color 1 |      |      |
|                          |                  |                           |      |      | 110 Customized Color 2 |      |      |
|                          |                  |                           |      |      | 111 White              |      |      |

| <b>Byte 20</b> |      |      |      |      |      |      |      |
|----------------|------|------|------|------|------|------|------|
| Bit7           | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Reserved       |      |      |      |      |      |      |      |

| <b>Byte 21</b>  |                                |             |  |             |             |             |             |
|-----------------|--------------------------------|-------------|--|-------------|-------------|-------------|-------------|
| <b>Bit7</b>     | <b>Bit6</b>                    | <b>Bit5</b> | <b>Bit4</b>                                | <b>Bit3</b> | <b>Bit2</b> | <b>Bit1</b> | <b>Bit0</b> |
| Buzzer Loudness |                                |             |  | Buzzer Type |             |             | Buzzer      |
| 0000            | Use Index 2001 (Default 100 %) | 000         | Use Index 2030 (Default Continuous)        | 00          | Off         | 00 Off      |             |
| 0001            | 10 %                           | 001         | Intermittent                               | 01          | On          | 01 On       |             |
| 0010            | 20 %                           | 010         | High and Low tones                         |             |             |             |             |
| 0011            | 30 %                           | 011         | Sweep                                      |             |             |             |             |
| 0100            | 40 %                           | 100         | Continuous (500ms On/500ms Off)            |             |             |             |             |
| 0101            | 50 %                           | 101         | Intermittent (500ms On/500ms Off)          |             |             |             |             |
| 0111            | 60 %                           | 110         | High and Low tones<br>(500ms On/500ms Off) |             |             |             |             |
| 1000            | 70 %                           | 111         | Sweep (500ms On/500ms Off)                 |             |             |             |             |
| 1001            | 80 %                           |             |  |             |             |             |             |
| 1010            | 90 %                           |             |  |             |             |             |             |
| 1100            | 100 %                          |             |  |             |             |             |             |

| <b>Byte 22</b>                       |             |              |                    |                 |                 |                 |                     |
|--------------------------------------|-------------|--------------|--------------------|-----------------|-----------------|-----------------|---------------------|
| <b>Bit7</b>                          | <b>Bit6</b> | <b>Bit5</b>  | <b>Bit4</b>        | <b>Bit3</b>     | <b>Bit2</b>     | <b>Bit1</b>     | <b>Bit0</b>         |
| User Preference Select<br>Color Mode |             | Sync Mode    |                    | Function Mode   |                 |                 |                     |
| 00 Off                               | Sync Start  | Sync Trigger | 0000 Use Index 810 | 0001 Stack Mode | 0010 Level Mode | 0100 Slice Mode | 1000 ... 1111 Error |
| 01 User Preference Select 1          |             |              |                    |                 |                 |                 |                     |
| 10 User Preference Select 2          |             |              |                    |                 |                 |                 |                     |
| 11 User Preference Select 3          |             |              |                    |                 |                 |                 |                     |

| <b>Byte 23</b> |             |             |             |                              |                              |                              |             |
|----------------|-------------|-------------|-------------|------------------------------|------------------------------|------------------------------|-------------|
| <b>Bit7</b>    | <b>Bit6</b> | <b>Bit5</b> | <b>Bit4</b> | <b>Bit3</b>                  | <b>Bit2</b>                  | <b>Bit1</b>                  | <b>Bit0</b> |
| Reserved       |             |             |             | Eco Mode                     | Color Dom.                   | Autoscale                    | Top/Down    |
|                |             |             |             | 0 Off                        | 0 Off                        | 0 Off                        | 0 Off       |
|                |             |             |             | 1 On (50 % of<br>Index 2000) | 1 On (only in<br>Level mode) | 1 On (only in<br>Stack mode) | 1 On        |

## 7.2 IO-Link parameters and events

### 7.2.1 IO-Link-specific parameters (Direct Parameter Page)

| Index Hex (dec) | Description | Length | Access | Default value                        |
|-----------------|-------------|--------|--------|--------------------------------------|
| 0x7 (7)         |             |        |        |                                      |
| 0x8 (8)         | Vendor ID   | 2 byte | RO     | 0x012F (303)                         |
| 0x9 (9)         |             |        |        |                                      |
| 0x0A (10)       | Device ID   | 3 byte | RO     | 0x100003 (10485790x100004 (1048580)) |
| 0x0B (11)       |             |        |        |                                      |

### 7.2.2 IO-Link-specific identification parameters (ISDU)

| Index Hex (dec) | Description   | Data Type | Length       | Access | Default value   |
|-----------------|---|-----------|--------------|--------|---|
| 0x10 (16)       | Vendor Name   | String    | 19 byte      | RO     | Murrelektronik GmbH   |
| 0x11 (17)       | Vendor Text   | String    | 22 byte      | RO     | www.murrelektronik.com  |
| 0x12 (18)       | Product Name  | String    |              |        | see table "0x12 (18) ... 0x14 (20) Device Variants"   |
| 0x13 (19)       | Product ID  | String    |              |        |   |
| 0x14 (20)       | Product Text  | String    |              |        |   |
| 0x15 (21)       | Serial Number   | String    | 16 byte      | RO     | Unique vendor-specific notation for the serial number of the device   |
| 0x16 (22)       | Hardware Revision   | String    | 5 byte       | RO     | Unique vendor-specific notation for the hardware revision of the device   |
| 0x17 (23)       | Software Revision   | String    | 5 byte       | RO     | Unique vendor-specific notation for the firmware revision of the device   |
| 0x18 (24)       | Application-Specific Tag  | String    | 32 byte      | R/W    | ***   |
| 0x19 (25)       | Function Tag  | String    | 32 byte      | R/W    | ***   |
| 0x1A (26)       | Location Tag  | String    | 32 byte      | R/W    | ***   |
| 0x24 (36)       | Device status   | UInt      | 8 bit        | RO     | 0 = Device is OK<br>1 = Maintenance required<br>2 = Out of specification<br>3 = Functional check<br>4 = Failure |
| 0x25 (37)       | Detailed Device Status  | Array     | 2 of 3 bytes | RO     | 0x00, 0x00, 0x00  |
| 0x28 (40)       | Process Data Input<br>Device ID 0x100003<br>Device ID 0x100004  | PD length | max. 2 byte  | RO     | 2<br>2  |
| 0x29 (41)       | Process Data Output<br>Device ID 0x100003<br>Device ID 0x100004 | PD length | max. 24 byte | RO     | 8<br>24   |

**0x12 (18) ... 0x14 (20)****Device Variants**

| Index Hex (dec) | Description  | Data Type | Length  | Access | Default value                                  |
|-----------------|--------------|-----------|---------|--------|--|
| 0x12 (18)       | Product Name | String    | 31 byte | RO     | Modlight60 Pro-RGB M12-4U-IOL                  |
| 0x13 (19)       | Product ID   | String    | 18 byte | RO     | 4000-76060-0000001                             |
| 0x14 (20)       | Product Text | String    | 64 byte | RO     | Modlight60 Pro-RGB multifunction signal column |

| Index Hex (dec) | Description  | Data Type | Length  | Access | Default value   |
|-----------------|--------------|-----------|---------|--------|---|
| 0x12 (18)       | Product Name | String    | 33 byte | RO     | Modlight60 Pro-RGB M12-4U-B-IOL                                   |
| 0x13 (19)       | Product ID   | String    | 18 byte | RO     | 4000-76060-0000002  |
| 0x14 (20)       | Product Text | String    | 64 byte | RO     | Modlight60 Pro-RGB multifunction signal column with buzzer module |



The device outputs a parameter error in case one of these values is incorrectly configured (for more information, see chap. 8.9 "Troubleshooting").

### 7.2.3 Murrelektronik product-specific parameters (ISDU)

| Index Hex (dec) | Subindex Hex (dec) | Description        | Data Type | Length | Access | Default value   | Value  |
|-----------------|--------------------|--------------------|-----------|--------|--------|-----------------|--|
| 0x032A (810)    |                    | Operating Mode     | UInt      | 8 bit  | R/W    | 0x01 Level Mode | 0x01 Level Mode<br>0x04 Stack Mode<br>0x0A Slice Mode<br>Other Values Error (Inactive)       |
| 0x07D0 (2000)   |                    | LED Intensity      | UInt      | 8 bit  | R/W    | 0x64 (100)      | 0 ... 0x064 (0 ... 100 %)  |
| 0x07D1 (2001)   |                    | Buzzer Sound Level | UInt      | 8 bit  | R/W    | 0x64 (100)      | 0 ... 0x064 (0 ... 100 %)  |
| 0x07DF (2015)   |                    | Stack LED Pattern  | RecordT   | 5 byte | R/W    |                 |  |
|                 | 0x01 (1)           | Stack 1            | UInt      | 1 byte | R/W    | 0x00 (0)        | 0x00 (0) Continuous<br>0x01 (1) Blinking<br>0x02 (2) Flashing<br>0x03 (3) Gradation blinking |
|                 | 0x02 (2)           | Stack 2            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |
|                 | 0x03 (3)           | Stack 3            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |
|                 | 0x04 (4)           | Stack 4            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |
|                 | 0x05 (5)           | Stack 5            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |
| 0x07E0 (2016)   |                    | Stack LED Speed    | RecordT   | 5 byte | R/W    |                 |  |
|                 | 0x01 (1)           | Stack 1            | UInt      | 1 byte | R/W    | 0x00 (0)        | 0x00 (0) Slow<br>0x01 (1) Middle<br>0x02 (2) Fast  |
|                 | 0x02 (2)           | Stack 2            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |
|                 | 0x03 (3)           | Stack 3            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |
|                 | 0x04 (4)           | Stack 4            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |
|                 | 0x05 (5)           | Stack 5            | UInt      | 1 byte | R/W    | 0x00 (0)        |  |

| Index Hex (dec) | Subindex Hex (dec) | Description          | Data Type | Length | Access | Default value | Value  |
|-----------------|--------------------|----------------------|-----------|--------|--------|---------------|--|
| 0x07E1 (2017)   |                    | Customized Color     | RecordT   | 2 byte | R/W    |               | 0x00 (0) off<br>0x01 (1) red<br>0x02 (2) orange red<br>0x03 (3) orange<br>0x04 (4) gold<br>0x05 (5) amber<br>0x06 (6) yellow<br>0x07(7) lemon<br>0x08 (8) lime<br>0x09 (9) green<br>0x0A (10) spring green<br>0x0B (11) cyan<br>0x0C (12) deep sky blue<br>0x0D (13) blue<br>0x0E (14) medium blue<br>0x0F (15) dark blue<br>0x10 (16) purple<br>0x11 (17) dark violet<br>0x12 (18) magenta<br>0x13 (19) reddish purple<br>0x14 (20) purplish red<br>0x15 (21) white |
| 0x07E3 (2019)   |                    | Size of Stacks       | RecordT   | 5 byte | R/W    |               | 0 ... 20<br>(Summary must be 20)   |
|                 | 0x01 (1)           | Size of Stack 1      | UInt      | 1 byte | R/W    | 0x04 (4)      |  |
|                 | 0x02 (2)           | Size of Stack 2      | UInt      | 1 byte | R/W    | 0x04 (4)      |  |
|                 | 0x03 (3)           | Size of Stack 3      | UInt      | 1 byte | R/W    | 0x04 (4)      |  |
|                 | 0x04 (4)           | Size of Stack 4      | UInt      | 1 byte | R/W    | 0x04 (4)      |  |
|                 | 0x05 (5)           | Size of Stack 5      | UInt      | 1 byte | R/W    | 0x04 (4)      |  |
| 0x07E4 (2020)   |                    | Blank between Stacks | BooleanT  | 1 bit  | R/W    | 0x00 (0)      | 0x00 no<br>0x01 yes  |

| Index Hex (dec) | Subindex Hex (dec) | Description                    | Data Type | Length  | Access | Default value | Value  |
|-----------------|--------------------|--------------------------------|-----------|---------|--------|---------------|--|
| 0x07E6 (2022)   |                    | Level Meter Thresholds         | RecordT   | 20 byte | R/W    |               | 0 ... 0x064 (0 ... 100)  |
|                 | 0x01 (1)           | Threshold Slice 1              | UInt      | 1 byte  | R/W    | 0x01 (1)      |  |
|                 | 0x02 (2)           | Threshold Slice 2              | UInt      | 1 byte  | R/W    | 0x06 (6)      |  |
|                 | 0x03 (3)           | Threshold Slice 3              | UInt      | 1 byte  | R/W    | 0x0B (11)     |  |
|                 | 0x04 (4)           | Threshold Slice 4              | UInt      | 1 byte  | R/W    | 0x10 (16)     |  |
|                 | 0x05 (5)           | Threshold Slice 5              | UInt      | 1 byte  | R/W    | 0x15 (21)     |  |
|                 | 0x06 (6)           | Threshold Slice 6              | UInt      | 1 byte  | R/W    | 0x1A (26)     |  |
|                 | 0x07 (7)           | Threshold Slice 7              | UInt      | 1 byte  | R/W    | 0x1F (31)     |  |
|                 | 0x08 (8)           | Threshold Slice 8              | UInt      | 1 byte  | R/W    | 0x24 (36)     |  |
|                 | 0x09 (9)           | Threshold Slice 9              | UInt      | 1 byte  | R/W    | 0x29 (41)     |  |
|                 | 0x0A (10)          | Threshold Slice 10             | UInt      | 1 byte  | R/W    | 0x2E (46)     |  |
|                 | 0x0B (11)          | Threshold Slice 11             | UInt      | 1 byte  | R/W    | 0x33 (51)     |  |
|                 | 0x0C (12)          | Threshold Slice 12             | UInt      | 1 byte  | R/W    | 0x38 (56)     |  |
|                 | 0x0D (13)          | Threshold Slice 13             | UInt      | 1 byte  | R/W    | 0x3D (61)     |  |
|                 | 0x0E (14)          | Threshold Slice 14             | UInt      | 1 byte  | R/W    | 0x42 (66)     |  |
|                 | 0x0F (15)          | Threshold Slice 15             | UInt      | 1 byte  | R/W    | 0x47 (71)     |  |
|                 | 0x10 (16)          | Threshold Slice 16             | UInt      | 1 byte  | R/W    | 0x4C (76)     |  |
|                 | 0x11 (17)          | Threshold Slice 17             | UInt      | 1 byte  | R/W    | 0x51 (81)     |  |
|                 | 0x12 (18)          | Threshold Slice 18             | UInt      | 1 byte  | R/W    | 0x56 (86)     |  |
|                 | 0x13 (19)          | Threshold Slice 19             | UInt      | 1 byte  | R/W    | 0x5B (91)     |  |
|                 | 0x14 (20)          | Threshold Slice 20             | UInt      | 1 byte  | R/W    | 0x60 (96)     |  |
| 0x07E7 (2023)   |                    | Level and Slice Mode LED Color | RecordT   | 20 byte | R/W    |               | 0x00 (0) Off<br>0x01 (1) red<br>0x02 (2) orange red<br>0x03 (3) orange<br>0x04 (4) gold<br>0x05 (5) amber<br>0x06 (6) yellow<br>0x07(7) lemon<br>0x08 (8) lime<br>0x09 (9) green<br>0x0A (10) spring green<br>0x0B (11) cyan<br>0x0C (12) deep sky blue<br>0x0D (13) blue<br>0x0E (14) medium blue<br>0x0F (15) dark blue<br>0x10 (16) purple<br>0x11 (17) dark violet<br>0x12 (18) magenta<br>0x13 (19) reddish purple<br>0x14 (20) purplish red<br>0x15 (21) white |
|                 | 0x01 (1)           | Slice 1 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x02 (2)           | Slice 2 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x03 (3)           | Slice 3 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x04 (4)           | Slice 4 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x05 (5)           | Slice 5 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x06 (6)           | Slice 6 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x07 (7)           | Slice 7 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x08 (8)           | Slice 8 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x09 (9)           | Slice 9 LED Color              | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x0A (10)          | Slice 10 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x0B (11)          | Slice 11 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x0C (12)          | Slice 12 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x0D (13)          | Slice 13 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x0E (14)          | Slice 14 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x0F (15)          | Slice 15 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x10 (16)          | Slice 16 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x11 (17)          | Slice 17 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x12 (18)          | Slice 18 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x13 (19)          | Slice 19 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |
|                 | 0x14 (20)          | Slice 20 LED Color             | UInt      | 1 byte  | R/W    | 0x0D (13)     |  |

| Index Hex (dec) | Subindex Hex (dec) | Description                      | Data Type | Length  | Access | Default value | Value                       |
|-----------------|--------------------|----------------------------------|-----------|---------|--------|---------------|-----------------------------|
| 0x07E8 (2024)   |                    | Level and Slice Mode LED Pattern | RecordT   | 20 byte | R/W    |               |                             |
|                 | 0x01 (1)           | Slice 1 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x02 (2)           | Slice 2 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x00 (0) Continuous         |
|                 | 0x03 (3)           | Slice 3 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x01 (1) Blinking           |
|                 | 0x04 (4)           | Slice 4 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x02 (2) Flashing           |
|                 | 0x05 (5)           | Slice 5 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x03 (3) Gradation blinking |
|                 | 0x06 (6)           | Slice 6 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x07 (7)           | Slice 7 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x08 (8)           | Slice 8 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x09 (9)           | Slice 9 LED Pattern              | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x0A (10)          | Slice 10 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x0B (11)          | Slice 11 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x0C (12)          | Slice 12 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x0D (13)          | Slice 13 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x0E (14)          | Slice 14 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x0F (15)          | Slice 15 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x10 (16)          | Slice 16 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x11 (17)          | Slice 17 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x12 (18)          | Slice 18 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x13 (19)          | Slice 19 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |
|                 | 0x14 (20)          | Slice 20 LED Pattern             | UInt      | 1 byte  | R/W    | 0x00 (0)      |                             |

| <b>Index Hex (dec)</b> | <b>Subindex Hex (dec)</b> | <b>Description</b>                     | <b>Data Type</b> | <b>Length</b> | <b>Access</b> | <b>Default value</b> | <b>Value</b>    |
|------------------------|---------------------------|--|------------------|---------------|---------------|----------------------|-----------------|
| 0x07E9 (2025)          | 0x07E9 (2025)             | Level and Slice Mode LED Pattern speed | RecordT          | 20 byte       | R/W           |                      |                 |
| 0x01 (1)               | 0x01 (1)                  | Slice 1 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             | 0x00 (0) Slow   |
| 0x02 (2)               | 0x02 (2)                  | Slice 2 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             | 0x01 (1) Middle |
| 0x03 (3)               | 0x03 (3)                  | Slice 3 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             | 0x02 (2) Fast   |
| 0x04 (4)               | 0x04 (4)                  | Slice 4 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x05 (5)               | 0x05 (5)                  | Slice 5 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x06 (6)               | 0x06 (6)                  | Slice 6 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x07 (7)               | 0x07 (7)                  | Slice 7 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x08 (8)               | 0x08 (8)                  | Slice 8 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x09 (9)               | 0x09 (9)                  | Slice 9 LED Pattern speed              | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x0A (10)              | 0x0A (10)                 | Slice 10 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x0B (11)              | 0x0B (11)                 | Slice 11 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x0C (12)              | 0x0C (12)                 | Slice 12 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x0D (13)              | 0x0D (13)                 | Slice 13 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x0E (14)              | 0x0E (14)                 | Slice 14 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x0F (15)              | 0x0F (15)                 | Slice 15 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x10 (16)              | 0x10 (16)                 | Slice 16 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x11 (17)              | 0x11 (17)                 | Slice 17 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x12 (18)              | 0x12 (18)                 | Slice 18 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x13 (19)              | 0x13 (19)                 | Slice 19 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |
| 0x14 (20)              | 0x14 (20)                 | Slice 20 LED Pattern speed             | UInt             | 1 byte        | R/W           | 0x00 (0)             |                 |

| Index Hex (dec) | Subindex Hex (dec) | Description                  | Data Type | Length  | Access | Default value | Value                    |
|-----------------|--------------------|------------------------------|-----------|---------|--------|---------------|--------------------------|
| 0x07EB (2027)   |                    | User Preference Color Bank 1 | RecordT   | 20 byte | R/W    |               | 0x00 (0) Off             |
|                 | 0x01 (1)           | Slice 1 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x01 (1) red             |
|                 | 0x02 (2)           | Slice 2 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x02 (2) orange red      |
|                 | 0x03 (3)           | Slice 3 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x03 (3) orange          |
|                 | 0x04 (4)           | Slice 4 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x04 (4) gold            |
|                 | 0x05 (5)           | Slice 5 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x05 (5) amber           |
|                 | 0x06 (6)           | Slice 6 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x06 (6) yellow          |
|                 | 0x07 (7)           | Slice 7 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x07 (7) lemon           |
|                 | 0x08 (8)           | Slice 8 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x08 (8) lime            |
|                 | 0x09 (9)           | Slice 9 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x09 (9) green           |
|                 | 0x0A (10)          | Slice 10 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0A (10) spring green   |
|                 | 0x0B (11)          | Slice 11 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0B (11) cyan           |
|                 | 0x0C (12)          | Slice 12 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0C (12) deep sky blue  |
|                 | 0x0D (13)          | Slice 13 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0D (13) blue           |
|                 | 0x0E (14)          | Slice 14 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0E (14) medium blue    |
|                 | 0x0F (15)          | Slice 15 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0F (15) dark blue      |
|                 | 0x10 (16)          | Slice 16 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x10 (16) purple         |
|                 | 0x11 (17)          | Slice 17 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x11 (17) dark violet    |
|                 | 0x12 (18)          | Slice 18 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x12 (18) magenta        |
|                 | 0x13 (19)          | Slice 19 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x13 (19) reddish purple |
|                 | 0x14 (20)          | Slice 20 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x14 (20) purplish red   |
|                 |                    |                              |           |         |        |               | 0x15 (21) white          |
| 0x07EC (2028)   |                    | User Preference Color Bank 2 | RecordT   | 20 byte | R/W    |               | 0x00 (0) Off             |
|                 | 0x01 (1)           | Slice 1 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x01 (1) red             |
|                 | 0x02 (2)           | Slice 2 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x02 (2) orange red      |
|                 | 0x03 (3)           | Slice 3 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x03 (3) orange          |
|                 | 0x04 (4)           | Slice 4 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x04 (4) gold            |
|                 | 0x05 (5)           | Slice 5 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x05 (5) amber           |
|                 | 0x06 (6)           | Slice 6 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x06 (6) yellow          |
|                 | 0x07 (7)           | Slice 7 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x07 (7) lemon           |
|                 | 0x08 (8)           | Slice 8 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x08 (8) lime            |
|                 | 0x09 (9)           | Slice 9 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x09 (9) green           |
|                 | 0x0A (10)          | Slice 10 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0A (10) spring green   |
|                 | 0x0B (11)          | Slice 11 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0B (11) cyan           |
|                 | 0x0C (12)          | Slice 12 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0C (12) deep sky blue  |
|                 | 0x0D (13)          | Slice 13 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0D (13) blue           |
|                 | 0x0E (14)          | Slice 14 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0E (14) medium blue    |
|                 | 0x0F (15)          | Slice 15 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0F (15) dark blue      |
|                 | 0x10 (16)          | Slice 16 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x10 (16) purple         |
|                 | 0x11 (17)          | Slice 17 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x11 (17) dark violet    |
|                 | 0x12 (18)          | Slice 18 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x12 (18) magenta        |
|                 | 0x13 (19)          | Slice 19 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x13 (19) reddish purple |
|                 | 0x14 (20)          | Slice 20 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x14 (20) purplish red   |
|                 |                    |                              |           |         |        |               | 0x15 (21) white          |

| Index Hex (dec) | Subindex Hex (dec) | Description                  | Data Type | Length  | Access | Default value | Value  |
|-----------------|--------------------|------------------------------|-----------|---------|--------|---------------|--|
| 0x07ED (2029)   |                    | User Preference Color Bank 3 | RecordT   | 20 byte | R/W    |               | 0x00 (0) Off   |
|                 | 0x01 (1)           | Slice 1 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x01 (1) red   |
|                 | 0x02 (2)           | Slice 2 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x02 (2) orange red  |
|                 | 0x03 (3)           | Slice 3 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x03 (3) orange  |
|                 | 0x04 (4)           | Slice 4 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x04 (4) gold  |
|                 | 0x05 (5)           | Slice 5 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x05 (5) amber   |
|                 | 0x06 (6)           | Slice 6 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x06 (6) yellow  |
|                 | 0x07 (7)           | Slice 7 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x07 (7) lemon   |
|                 | 0x08 (8)           | Slice 8 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x08 (8) lime  |
|                 | 0x09 (9)           | Slice 9 LED Color            | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x09 (9) green   |
|                 | 0x0A (10)          | Slice 10 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0A (10) spring green   |
|                 | 0x0B (11)          | Slice 11 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0B (11) cyan   |
|                 | 0x0C (12)          | Slice 12 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0C (12) deep sky blue  |
|                 | 0x0D (13)          | Slice 13 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0D (13) blue   |
|                 | 0x0E (14)          | Slice 14 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0E (14) medium blue  |
|                 | 0x0F (15)          | Slice 15 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x0F (15) dark blue  |
|                 | 0x10 (16)          | Slice 16 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x10 (16) purple   |
|                 | 0x11 (17)          | Slice 17 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x11 (17) dark violet  |
|                 | 0x12 (18)          | Slice 18 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x12 (18) magenta  |
|                 | 0x13 (19)          | Slice 19 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x13 (19) reddish purple   |
|                 | 0x14 (20)          | Slice 20 LED Color           | UInt      | 1 byte  | R/W    | 0x00 (0)      | 0x14 (20) purplish red   |
|                 |                    |                              |           |         |        |               | 0x15 (21) white  |
| 0x07EE (2030)   | 0x07EE (2030)      | Buzzer Pattern               | UInt      | 8 bit   | R/W    | 0x00 (0)      | 0x00 (0) Continuous (default)<br>0x01 (1) Intermittent<br>0x02 (2) High and Low tones<br>0x03 (3) Sweep<br>0x04 (4) Continuous (500ms On/500ms Off)<br>0x05 (5) Intermittent (500ms On/500ms Off)<br>0x06 (6) High and Low tones (500ms On/500ms Off)<br>0x07 (7) Sweep (500ms On/500ms Off)<br>0x08 ... 0xFF (08 ... 255) Error |
| 0x07F8 (2040)   |                    | IO-Link Status LED           | UInt      | 8 bit   | R/W    | 0x00          | 0x00 enabled<br>0x01 disabled  |

***Explanation of parameters*****0x032A (810)  
Operating Mode**

This parameter is referenced in case all process data bits for “Operating Mode” are 0.

Select an “Operating Mode”. This ISDU has the following values:  
If a wrong value is set, an error is output and both the LED and the buzzer switch off. The device starts to operate in this “Operating Mode” when the correct value is set.

| Value | Description      |
|-------|------------------|
| 1     | Level Mode       |
| 4     | Stack Mode       |
| 10    | Slice Mode       |
| Other | Error (Inactive) |

**0x07D0 (2000)  
LED Intensity**

Sets the LED brightness. Can be set between 0 and 100 in increments of 1. The LED is switched off if the value is 0.

If [Eco Mode] is set to “1” in the process data, the value of this element is divided by 2 and rounded up to the next 10.

**0x07D1 (2001)  
Buzzer Sound Level**

This parameter is referenced in case all process data bits for “Buzzer Loudness” are 0.

Sets the buzzer loudness. Can be set between 0 and 100 in increments of 1. The buzzer is switched off if the value is 0.

**0x07DF (2015)  
Stack LED Pattern**

This parameter is referenced in case all process data bits for “Stack Animation Pattern” of the corresponding stack are 0.

Selects an animation pattern for each stack in Stack mode. 0 (continuous) is the default value for all.

| Value | Description        |
|-------|--------------------|
| 0     | Continuous         |
| 1     | Blinking           |
| 2     | Flashing           |
| 3     | Gradation blinking |

**0x07E0 (2016)  
Stack LED Speed**

This parameter is referenced in case all process data bits for “Stack Animation Speed” of the corresponding stack are 0.

Selects an animation speed for each stack in Stack mode. 0 (slow) is the default value for all.

| Value | Description |
|-------|-------------|
| 0     | Slow        |
| 1     | Middle      |
| 2     | Fast        |

**0x07E1 (2017)  
Customized Color**

Selects the stack color set to “Customized Color” in Stack mode. Select from a total of 22 preset colors; including Light OFF and 21 colors.

| Subidx | Name    | Type | Range    | Standard |        |
|--------|---------|------|----------|----------|--------|
| 1      | Color 1 | UInt | 0 ... 21 | 16       | Violet |
| 2      | Color 2 | UInt | 0 ... 21 | 11       | Cyan   |

**0x07E3 (2019)  
Size of Stacks  
(total 20 in decimal)**

This parameter is referenced in case all process data bits for “Stack 1 to 5” are 0.

Defines the size of the individual stacks in Stack mode. The default value is 4 for all. The sum of these values is 20.

| <b>0x07E4 (2020)<br/>Blank between Stacks</b>                        | Defines whether a blank space should separate the stacks.<br>All LEDs light up if "0" is set. A blank space (1 slice with light switched off) is inserted between stacks if "1" is set.  |       |             |   |            |   |          |   |          |   |                    |
|--|--|-------|-------------|---|------------|---|----------|---|----------|---|--------------------|
| <b>0x07E6 (2022)<br/>Level Meter Thresholds</b>                      | Refers to the threshold value of each slice in Level mode.   |       |             |   |            |   |          |   |          |   |                    |
| <b>0x07E7 (2023)<br/>Level and Slice Mode<br/>LED Color</b>          | Selects the color for each slice.  |       |             |   |            |   |          |   |          |   |                    |
| <b>0x07E8 (2024)<br/>Level and Slice Mode<br/>LED Pattern</b>        | Selects the blinking pattern of each LED in Level mode and Slice mode. The process data setting has priority in slice mode.<br>This parameter can be accessed via the subindex or the complete index in the IODD.  |       |             |   |            |   |          |   |          |   |                    |
|  | <table border="1" data-bbox="520 720 1431 889"> <thead> <tr> <th>Value</th><th>Description</th></tr> </thead> <tbody> <tr> <td>0</td><td>Continuous</td></tr> <tr> <td>1</td><td>Blinking</td></tr> <tr> <td>2</td><td>Flashing</td></tr> <tr> <td>3</td><td>Gradation blinking</td></tr> </tbody> </table>  | Value | Description | 0 | Continuous | 1 | Blinking | 2 | Flashing | 3 | Gradation blinking |
| Value  | Description  |       |             |   |            |   |          |   |          |   |                    |
| 0  | Continuous   |       |             |   |            |   |          |   |          |   |                    |
| 1  | Blinking   |       |             |   |            |   |          |   |          |   |                    |
| 2  | Flashing   |       |             |   |            |   |          |   |          |   |                    |
| 3  | Gradation blinking   |       |             |   |            |   |          |   |          |   |                    |
| <b>0x07E9 (2025)<br/>Level and Slice Mode<br/>LED Pattern speed</b>  | Selects the speed of the individual LEDs in Level mode and Slice mode. The process data setting has priority in slice mode.<br>This parameter can be accessed via the subindex or the complete index in the IODD.<br>If the LED speed is specified for each slice and the LED pattern for this slice is "Continuous", the value of this element is not considered. |       |             |   |            |   |          |   |          |   |                    |
|  | <table border="1" data-bbox="520 1125 1431 1257"> <thead> <tr> <th>Value</th><th>Description</th></tr> </thead> <tbody> <tr> <td>0</td><td>Slow</td></tr> <tr> <td>1</td><td>Middle</td></tr> <tr> <td>2</td><td>Fast</td></tr> </tbody> </table>  | Value | Description | 0 | Slow       | 1 | Middle   | 2 | Fast     |   |                    |
| Value  | Description  |       |             |   |            |   |          |   |          |   |                    |
| 0  | Slow   |       |             |   |            |   |          |   |          |   |                    |
| 1  | Middle   |       |             |   |            |   |          |   |          |   |                    |
| 2  | Fast   |       |             |   |            |   |          |   |          |   |                    |
| <b>0x07EB (2027) ...<br/>0x07ED (2029)<br/>User Preference Color</b> | Color selection for slices in the user preset.   |       |             |   |            |   |          |   |          |   |                    |
| <b>0x07EE (2030)<br/>Buzzer Pattern</b>                              | This parameter is referenced when the bits representing the "Buzzer On/Off" process data bit are "1" and the "Buzzer Type" bits are all "0".<br>Select a buzzer pattern, see Fig. 8-2: , if the buzzer is activated in the process data. 0 (continuous) is the default value.  |       |             |   |            |   |          |   |          |   |                    |
| <b>0x07F8 (2040)<br/>IOL Status LED</b>                              | Defines whether the LED lights up in IO-Link mode or not.<br>If "0" is set, the LED lights up in line with the specifications in chap. 8.8 "IO-Link status LED" . If "1" is set, the LED does not light up.  |       |             |   |            |   |          |   |          |   |                    |

**Level Mode Default Values**

These are IO-Link parameter default values for Level mode and Slice mode with 8 bytes.

| Position   | Threshold | Color | Color designation | Blinking pattern | Speed |
|------------|-----------|-------|-------------------|------------------|-------|
| 20th Slice | 96        | 13    | Blue              | Continuous       | -     |
| 19th Slice | 91        | 13    | Blue              | Continuous       | -     |
| 18th Slice | 86        | 13    | Blue              | Continuous       | -     |
| 17th Slice | 81        | 13    | Blue              | Continuous       | -     |
| 16th Slice | 76        | 13    | Blue              | Continuous       | -     |
| 15th Slice | 71        | 13    | Blue              | Continuous       | -     |
| 14th Slice | 66        | 13    | Blue              | Continuous       | -     |
| 13th Slice | 61        | 13    | Blue              | Continuous       | -     |
| 12th Slice | 56        | 13    | Blue              | Continuous       | -     |
| 11th Slice | 51        | 13    | Blue              | Continuous       | -     |
| 10th Slice | 46        | 13    | Blue              | Continuous       | -     |
| 9th Slice  | 41        | 13    | Blue              | Continuous       | -     |
| 8th Slice  | 36        | 13    | Blue              | Continuous       | -     |
| 7th Slice  | 31        | 13    | Blue              | Continuous       | -     |
| 6th Slice  | 26        | 13    | Blue              | Continuous       | -     |
| 5th Slice  | 21        | 13    | Blue              | Continuous       | -     |
| 4th Slice  | 16        | 13    | Blue              | Continuous       | -     |
| 3rd Slice  | 11        | 13    | Blue              | Continuous       | -     |
| 2nd Slice  | 6         | 13    | Blue              | Continuous       | -     |
| 1st Slice  | 1         | 13    | Blue              | Continuous       | -     |

## 7.2.4 IO-Link-specific event codes

| Event Code ID | Description           | Event Type | Device status value | Recommended maintenance action |
|---------------|-----------------------|------------|---------------------|--------------------------------|
| 0x5000        | Device hardware fault | Error      | 4                   | Device exchange                |
| 0x6320        | Parameter error       | Error      | 4                   | Check data sheet and values    |

## 7.2.5 IO-Link-specific error types

| Code   | Name                              | Description  |
|--------|-----------------------------------|--|
| 0x8000 | Device application error – no     | There is no detailed information available.  |
| 0x8011 | Index not available               | Access to a non-existent index.  |
| 0x8012 | Subindex not available            | Access to a non-existent subindex.   |
| 0x8020 | Service temporarily not available | On the parameters just cannot be accessed.<br>The device does not allow this in the current state. |
| 0x8023 | Access denied                     | Write access to a read-only parameter.   |
| 0x8030 | Parameter value out of range      | Written parameter value is out of range.   |
| 0x8033 | Parameter length overrun          | Written parameter length is greater than allowed.  |
| 0x8034 | Parameter length underrun         | Written parameter length is smaller than allowed.  |
| 0x8035 | Function not available            | Written command is not supported by the device.  |
| 0x8036 | Function temporarily unavailable  | Written command is not supported by the device in its current state.                               |

| Code   | Name                       | Description   |
|--------|----------------------------|---|
| 0x8040 | Invalid parameter set      | Typed single parameter value collides with the other parameter settings.  |
| 0x8041 | Inconsistent parameter set | At the end of the block parameter transfer inconsistencies were detected.<br>The devices plausibility check failed. |
| 0x8082 | Application not ready      | Access is denied, because the device is currently not available.  |

## 7.2.6 Loading the IODD files



You can download the IODDs for the parameter list from the online shop ([shop.murrelektronik.de](http://shop.murrelektronik.de)) or in the IODDfinder ([ioddfinder.io-link.com](http://ioddfinder.io-link.com)) by specifying the art. no. of the product to use these IODDs in a configuration tool.

## 7.3 Reset

Users have three options to put a Modlight60 Pro into a specific defined state according to IO-Link Spec. 1.1.3:

- a | Power supply Off/On (PowerCycle)
- b | SystemCommand "Application reset" (129)
- c | SystemCommand "Back to box" (131)

| Impacted item            | Power Cycle        | Application Reset   | Back-to-box  |
|--------------------------|--------------------|---|--|
| Diagnosis and status     | "0"                | No  | "0"  |
| History recorder         | No                 | No  | No   |
| Techology specific       | No                 | Default   | Default  |
| Identifications/tag      | No                 | No  | Default  |
| Data Storage behavior    | No                 | Upload requiredDS Event   | Delete upload request  |
| Revision ID              | Default            | Default   | Default  |
| Device ID                | No                 | Default   | Default  |
| Com behavior             | Restart via Master | Restart triggered by Device if active COM parameter differ from default | Device stops and disables communication until next Power Cycle |
| Access locks             | No                 | Default   | Default  |
| Block Parameter transfer | -                  | Discard   | Discard  |

## 8 Operation

The Modlight60 Pro controls the LED slices and the buzzer sound as per the IO-Link process data.

Control via 8 or 24 bytes is possible depending on the device ID usage. The function can be used with any master in line with IO-Link Spec. 1.1.

### Available device IDs

The process data length is defined via the device ID:

- Device ID 0x100003
  - 2 bytes of input data
  - 8 bytes output data (supplied state)
- Device ID 0x100004
  - 2 bytes of input data
  - 24 bytes of output data (each slice can be controlled individually)

### LED control function

This function controls the LED slices as soon as it receives signals from the IO-Link communication function.

The function has two different control methods:

- Control via IO-Link process data in three modes
  - Stack Mode
  - Slice Mode
  - Level Mode
- Control in Demo mode

### Modes

The device can be operated in these three modes by changing the [0x032A (810) Operating Mode] setting.

The LEDs of each segment are controlled individually in Slice mode, Level mode, and in the user settings.

Multiple slices are controlled as a single stack in Stack mode. The number of slices per stack can be set.

### Set mode via process data

The mode of the Modlight60 Pro is set in byte 6 or byte 22:

- Value 0x01 Stack Mode
  - Bytes 0 to 4 are used.
- Value 0x02 Level Mode
  - Bytes 0 and 1 are used, depending on Level Mode, for 7 bit (0 to 100), 8 bit (0 to 255), or 16 bit (65565).
- Value 0x04 Slice Mode (8 byte)
  - Only on/off with predefined colors, animations, and speeds is available for each slice.
- Value 0x04 Slice Mode (24 byte)
  - The colors, animations, and speeds can be defined for each slice using the process data.

## 8.1 Structure



Fig. 8-1: Structure Modlight60 Pro

## 8.2 Configuring the Device ID

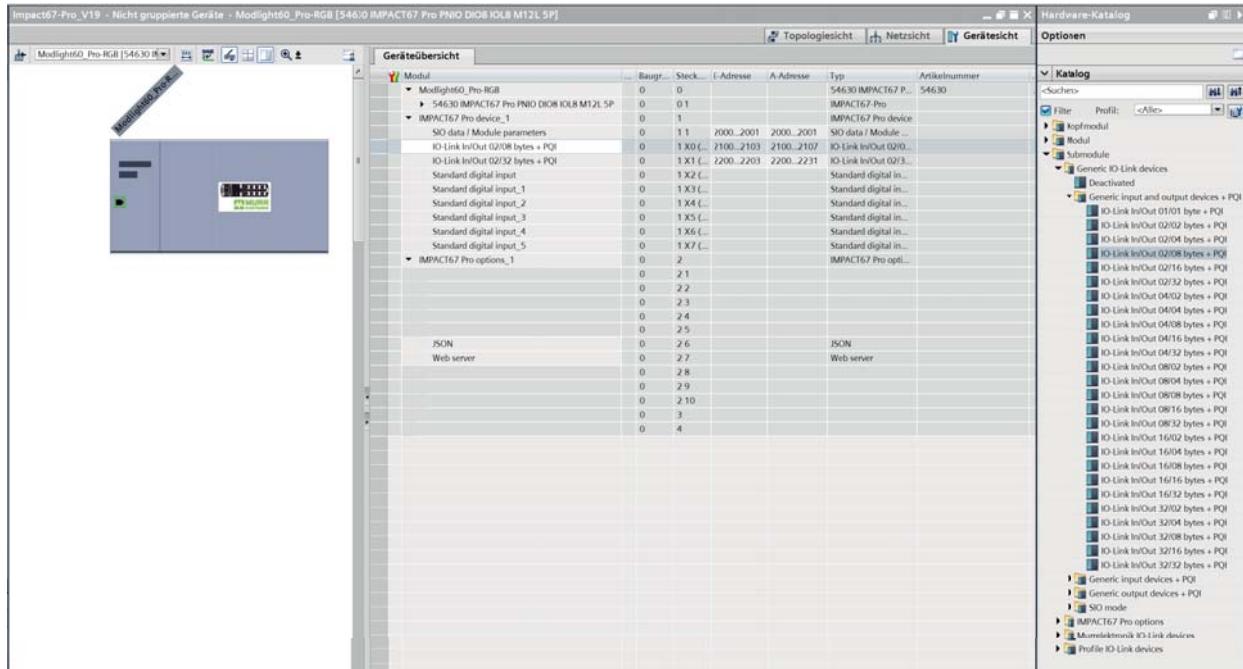


### NOTE

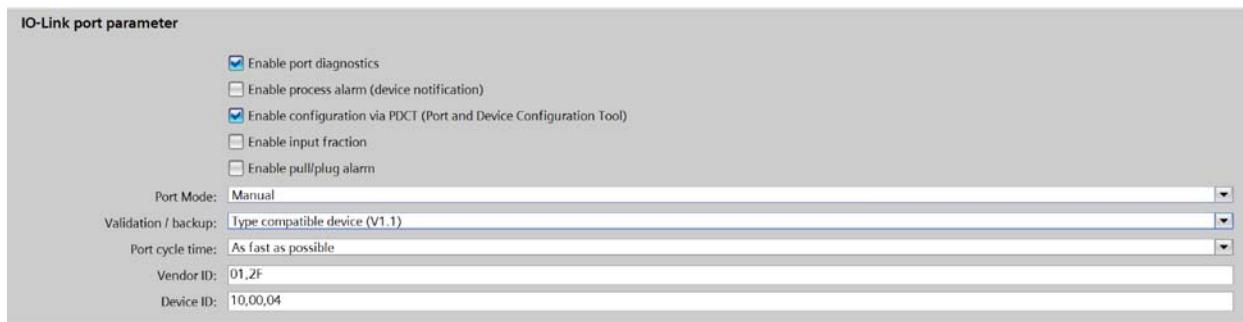
The configured input and output data length of the used master port must always be equal to or greater than in the Modlight60 Pro.

Example with a Murrelektronik MVK/Impact67 Pro:

- A corresponding 02/08 byte submodule is available for the 8 byte mode, and a 02/32 byte submodule is available for the 24 byte mode.



- The master port needs to be set as follows:
  - IO-Link manual
  - 1.1 compatible device
  - Vendor ID and device ID



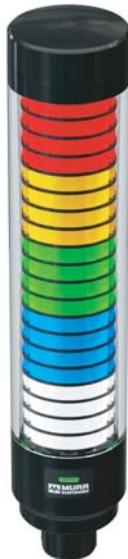
## 8.3 Operation via parameter

The Modlight60 Pro allows users to choose between 3 operating modes:

- Stack Mode
- Level Mode
- Slice Mode

The operating mode is specified via index 810. The mode specified via index 810 remains active as long as the process data in byte 6 and byte 22 (mode) are inactive.

### 8.3.1 Stack Mode via parameter



The relevant parameters in Stack mode are as follows, see Chap. Murrelektronik product-specific parameters (ISDU):

- Index 2000: LED Intensity
- Index 2015: Stack LED Pattern
- Index 2016: Stack LED Speed
- Index 2017: Customized Color 1 and 2
- Index 2019: Size of Stacks
- Index 2020: Blank between Stacks

Once the stack mode has been selected via 810, it is sufficient to select the stack color in the process data.

The process data overview, see chap. 7.1 "Process data", shows which parameter is associated with a process data value of "0" (off or use index xxxx).

| Byte x                   |      |                           |      |      |                        |      |      |
|--------------------------|------|---------------------------|------|------|------------------------|------|------|
| Bit7                     | Bit6 | Bit5                      | Bit4 | Bit3 | Bit2                   | Bit1 | Bit0 |
| Stack x Speed            |      | Stack x Pattern           |      |      | Stack x Color          |      |      |
| 00 Off or use Index 2016 |      | 000 Off or use Index 2015 |      |      | 000 Off                |      |      |
| 01 Low                   |      | 001 Continuous            |      |      | 001 Red                |      |      |
| 10 Middle                |      | 010 Blinking              |      |      | 010 Green              |      |      |
| 11 Fast                  |      | 011 Flashing              |      |      | 011 Yellow             |      |      |
|                          |      | 100 Gradations blinking   |      |      | 100 Blue               |      |      |
|                          |      | 101 ... 111 Error         |      |      | 101 Customized Color 1 |      |      |
|                          |      |                           |      |      | 110 Customized Color 2 |      |      |
|                          |      |                           |      |      | 111 White              |      |      |

See chap. 8.5 "Independent function mode":

- Top/Down
- Eco Mode
- Autoscale

| Byte 7 or 23                         |      |      |          |                           |                           |                           |          |  |
|--------------------------------------|------|------|----------|---------------------------|---------------------------|---------------------------|----------|--|
| Bit7                                 | Bit6 | Bit5 | Bit4     | Bit3                      | Bit2                      | Bit1                      | Bit0     |  |
| Stack 1 ... 5                        |      |      | Reserved | Eco Mode                  | Color Dom.                | Autoscale                 | Top/Down |  |
| 000 Off or use Index 2019            |      |      |          | 0 Off                     | 0 Off                     | 0 Off                     | 0 Off    |  |
| 001 ... 101 20 Slices / x of Stacks) |      |      |          | 1 On (50 % of Index 2000) | 1 On (only in Level mode) | 1 On (only in Stack mode) | 1 On     |  |

### 8.3.2 Level Mode via parameter



The relevant parameters in Level mode are as follows, see Chap. Murrelektronik product-specific parameters (ISDU):

- Index 2000: LED Intensity
- Index 2222: Level Meter Thresholds
- Index 2023: Slice Colors
- Index 2024: Slice LED Pattern
- Index 2025: Slice LED Speed

Once the Level mode has been selected via 810, the desired range of values must be selected via the process data:

- 7 bit to 16 bit Level mode
- Level Value

| Byte 1                 |                        |      |      |      |      |      |      | Byte 0                |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |
|------------------------|------------------------|------|------|------|------|------|------|-----------------------|------|------|------|------|------|------|------|--|--|--|--|--|--|--|--|
| Bit7                   | Bit6                   | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7                  | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |      |      |      |      | 7-bit mode 0 ... 100  |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |      |      |      |      | 8-bit mode 0 to 255   |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |      |      |      |      | 10-bit mode 0 to 1023 |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |
| Reserved               |                        |      |      |      |      |      |      | 12-bit mode 0 to 4095 |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |
| Reserved               | 14-bit mode 0 to 16383 |      |      |      |      |      |      |                       |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |
| 16-bit mode 0 to 65535 |                        |      |      |      |      |      |      |                       |      |      |      |      |      |      |      |  |  |  |  |  |  |  |  |

See chap. 8.5 "Independent function mode":

- Top/Down
- Eco Mode
- Color Domination

| Byte 7 or 23   |            |      |      |          |                           |                           |                           |          |
|----------------|------------|------|------|----------|---------------------------|---------------------------|---------------------------|----------|
| Bit7           | Bit6       | Bit5 | Bit4 | Bit3     | Bit2                      | Bit1                      | Bit0                      |          |
| Level Bit mode |            |      |      | Reserved | Eco Mode                  | Color Dom.                | Autoscale                 | Top/Down |
| 000            | 7bit mode  |      |      |          | 0 Off                     | 0 Off                     | 0 Off                     | 0 Off    |
| 001            | 8bit mode  |      |      |          | 1 On (50 % of Index 2000) | 1 On (only in Stack mode) | 1 On (only in Stack mode) | 1 On     |
| 010            | 10bit mode |      |      |          |                           |                           |                           |          |
| 011            | 12bit mode |      |      |          |                           |                           |                           |          |
| 100            | 14bit mode |      |      |          |                           |                           |                           |          |
| 101            | 16bit mode |      |      |          |                           |                           |                           |          |

### 8.3.3 Slice Mode via parameter



The relevant parameters in Slice mode are as follows, see Chap. Murrelektronik product-specific parameters (ISDU):

- Index 2000: LED Intensity
- Index 2023: Slice Colors
- Index 2024: Slice LED Pattern
- Index 2025: Slice LED Speed

Once the Slice mode has been selected via 810, the individual signal slices can be switched on or off via the process data.

| Byte 1          |          |          |          |          |          |          |         | Byte 0   |          |          |          |         |         |         |         |
|-----------------|----------|----------|----------|----------|----------|----------|---------|----------|----------|----------|----------|---------|---------|---------|---------|
| Bit7            | Bit6     | Bit5     | Bit4     | Bit3     | Bit2     | Bit1     | Bit0    | Bit7     | Bit6     | Bit5     | Bit4     | Bit3    | Bit2    | Bit1    | Bit0    |
| Slice 16        | Slice 15 | Slice 14 | Slice 13 | Slice 12 | Slice 11 | Slice 10 | Slice 9 | Slice 8  | Slice 7  | Slice 6  | Slice 5  | Slice 4 | Slice 3 | Slice 2 | Slice 1 |
| 0 Off           |          |          |          |          |          |          |         | 1 On     |          |          |          |         |         |         |         |
| Byte 4 / Byte 3 |          |          |          |          |          |          |         | Byte 2   |          |          |          |         |         |         |         |
| Bit7            | Bit6     | Bit5     | Bit4     | Bit3     | Bit2     | Bit1     | Bit0    | Bit7     | Bit6     | Bit5     | Bit4     | Bit3    | Bit2    | Bit1    | Bit0    |
| Reserved        |          |          |          |          |          |          |         | Slice 20 | Slice 19 | Slice 18 | Slice 17 | 0 Off   |         |         |         |
| 1 On            |          |          |          |          |          |          |         |          |          |          |          |         |         |         |         |

The slice color and animation is adopted from index 2023, 2024, and 2025 just like in Level mode.

See chap. 8.5 "Independent function mode":

- Top/Down
- Eco Mode

| Byte 7 or 23              |      |      |      |                           |                           |                           |          |
|---------------------------|------|------|------|---------------------------|---------------------------|---------------------------|----------|
| Bit7                      | Bit6 | Bit5 | Bit4 | Bit3                      | Bit2                      | Bit1                      | Bit0     |
| Reserved                  |      |      |      | Eco Mode                  | Color Dom.                | Autoscale                 | Top/Down |
| 1 On (50% of Index 2000)  |      |      |      | 0 Off                     | 0 Off                     | 0 Off                     | 0 Off    |
| 1 On (only in Level mode) |      |      |      | 1 On (only in Stack mode) | 1 On (only in Level mode) | 1 On (only in Stack mode) | 1 On     |



#### NOTE

We recommend operation with 24 byte process data for maximum flexibility.

## 8.4 Operation via process data

Operation via process data enables switching between Stack mode, Level mode, and Slice mode during operation, thus integrating status indications and process indications.

### 8.4.1 Selecting the operation mode used

Byte 6 or 22, whichever is applicable, enables the activation of the desired functional mode and switching between different modes.

| Byte 6 or 22                         |            |              |                     |               |      |      |      |
|--------------------------------------|------------|--------------|---------------------|---------------|------|------|------|
| Bit7                                 | Bit6       | Bit5         | Bit4                | Bit3          | Bit2 | Bit1 | Bit0 |
| User Preference Select<br>Color Mode | Sync Mode  |              |                     | Function Mode |      |      |      |
| 00 Off                               | Sync Start | Sync Trigger | 0000 Use Index 810  |               |      |      |      |
| 01 User Preference Select 1          |            |              | 0001 Stack Mode     |               |      |      |      |
| 10 User Preference Select 2          |            |              | 0010 Level Mode     |               |      |      |      |
| 11 User Preference Select 3          |            |              | 0100 Slice Mode     |               |      |      |      |
|                                      |            |              | 1000 ... 1111 Error |               |      |      |      |

### 8.4.2 Stack mode via process data



Up to 5 stacks can be controlled in Stack mode.

The relevant parameters in Stack mode are as follows:

- Index 2000: LED Intensity
- Index 2017: Customized Color 1 und 2
- Index 2020: Blank between Stacks

Each individual stack can be controlled via process data in terms of color and animation.

| Byte x                   |                           |      |      |      |                        |      |      |
|--------------------------|---------------------------|------|------|------|------------------------|------|------|
| Bit7                     | Bit6                      | Bit5 | Bit4 | Bit3 | Bit2                   | Bit1 | Bit0 |
| Stack x Speed            | Stack x Pattern           |      |      |      | Stack x Color          |      |      |
| 00 Off or use Index 2016 | 000 Off or use Index 2015 |      |      |      | 000 Off                |      |      |
| 01 Low                   | 001 Continuous            |      |      |      | 001 Red                |      |      |
| 10 Middle                | 010 Blinking              |      |      |      | 010 Green              |      |      |
| 11 Fast                  | 011 Flashing              |      |      |      | 011 Yellow             |      |      |
|                          | 100 Gradations blinking   |      |      |      | 100 Blue               |      |      |
|                          | 101 ... 111 Error         |      |      |      | 101 Customized Color 1 |      |      |
|                          |                           |      |      |      | 110 Customized Color 2 |      |      |
|                          |                           |      |      |      | 111 White              |      |      |

See chap. 8.5 "Independent function mode" and chap. 8.6 "Dependent function mode":

- Top/Down
- Eco Mode
- Autoscale
- Number of stacks

| Byte 7 or 23                         |      |      |      |          |                           |                           |                           |
|--------------------------------------|------|------|------|----------|---------------------------|---------------------------|---------------------------|
| Bit7                                 | Bit6 | Bit5 | Bit4 | Bit3     | Bit2                      | Bit1                      | Bit0                      |
| Stack 1 ... 5                        |      |      |      | Reserved | Eco Mode                  | Color Dom.                | Autoscale                 |
| 000 Off or use Index 2019            |      |      |      |          | 0 Off                     | 0 Off                     | 0 Off                     |
| 001 ... 101 20 Slices / x of Stacks) |      |      |      |          | 1 On (50 % of Index 2000) | 1 On (only in Level mode) | 1 On (only in Stack Mode) |
|                                      |      |      |      |          |                           |                           | 1 On                      |

### 8.4.3 Level mode via process data



A process sequence/fill level etc. can be indicated in Level mode.

The relevant parameters in Level mode are as follows:

- Index 2000: LED Intensity
- Index 2022: Level Meter Thresholds
- Index 2023: Slice Colors
- Index 2024: Slice LED Pattern
- Index 2025: Slice LED Speed

Relevant process data:

- Level Value

| Byte 1                 |                        |      |      |      |      |      |      | Byte 0                |      |      |      |      |      |      |      |
|------------------------|------------------------|------|------|------|------|------|------|-----------------------|------|------|------|------|------|------|------|
| Bit7                   | Bit6                   | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 | Bit7                  | Bit6 | Bit5 | Bit4 | Bit3 | Bit2 | Bit1 | Bit0 |
| Reserved               |                        |      |      |      |      |      |      | 7-bit mode 0 ... 100  |      |      |      |      |      |      |      |
| Reserved               |                        |      |      |      |      |      |      | 8-bit mode 0 to 255   |      |      |      |      |      |      |      |
| Reserved               |                        |      |      |      |      |      |      | 10-bit mode 0 to 1023 |      |      |      |      |      |      |      |
| Reserved               |                        |      |      |      |      |      |      | 12-bit mode 0 to 4095 |      |      |      |      |      |      |      |
| Reserved               | 14-bit mode 0 to 16383 |      |      |      |      |      |      |                       |      |      |      |      |      |      |      |
| 16-bit mode 0 to 65535 |                        |      |      |      |      |      |      |                       |      |      |      |      |      |      |      |

See chap. 8.5 "Independent function mode" and chap. 8.6 "Dependent function mode":

- Top/Down
- Eco Mode
- Color Domination

| Byte 7 or 23   |            |      |      |                           |                           |                           |          |
|----------------|------------|------|------|---------------------------|---------------------------|---------------------------|----------|
| Bit7           | Bit6       | Bit5 | Bit4 | Bit3                      | Bit2                      | Bit1                      | Bit0     |
| Level Bit mode |            |      |      | Reserved                  |                           |                           |          |
| 000            | 7bit mode  |      |      | Eco Mode                  | Color Dom.                | Autoscale                 | Top/Down |
| 001            | 8bit mode  |      |      | 0 Off                     | 0 Off                     | 0 Off                     | 0 Off    |
| 010            | 10bit mode |      |      | 1 On (50 % of Index 2000) | 1 On (only in Level mode) | 1 On (only in Stack mode) | 1 On     |
| 011            | 12bit mode |      |      |                           |                           |                           |          |
| 100            | 14bit mode |      |      |                           |                           |                           |          |
| 101            | 16bit mode |      |      |                           |                           |                           |          |

#### 8.4.4 Slice mode via process data



The relevant parameters in Slice mode are as follows:

- Index 2000: LED Intensity
- Index 2023: Slice Colors
- Index 2024: Slice LED Pattern
- Index 2025: Slice LED Speed

The individual signal slices can be switched on or off via the process data.

| Byte 1          |          |          |          |          |          |          |         | Byte 0   |          |          |          |         |         |         |         |
|-----------------|----------|----------|----------|----------|----------|----------|---------|----------|----------|----------|----------|---------|---------|---------|---------|
| Bit7            | Bit6     | Bit5     | Bit4     | Bit3     | Bit2     | Bit1     | Bit0    | Bit7     | Bit6     | Bit5     | Bit4     | Bit3    | Bit2    | Bit1    | Bit0    |
| Slice 16        | Slice 15 | Slice 14 | Slice 13 | Slice 12 | Slice 11 | Slice 10 | Slice 9 | Slice 8  | Slice 7  | Slice 6  | Slice 5  | Slice 4 | Slice 3 | Slice 2 | Slice 1 |
| 0 Off           |          |          |          |          |          |          |         | 1 On     |          |          |          |         |         |         |         |
| Byte 4 / Byte 3 |          |          |          |          |          |          |         | Byte 2   |          |          |          |         |         |         |         |
| Bit7            | Bit6     | Bit5     | Bit4     | Bit3     | Bit2     | Bit1     | Bit0    | Bit7     | Bit6     | Bit5     | Bit4     | Bit3    | Bit2    | Bit1    | Bit0    |
| Reserved        |          |          |          |          |          |          |         | Slice 20 | Slice 19 | Slice 18 | Slice 17 | 0 Off   |         |         |         |
| 1 On            |          |          |          |          |          |          |         |          |          |          |          |         |         |         |         |

The slice color and animation is adopted from index 2023, 2024, and 2025 just like in Level mode.

See chap. 8.5 "Independent function mode":

- Top/Down
- Eco Mode

| Byte 7 or 23 |      |      |      |                           |                           |                           |          |  |
|--------------|------|------|------|---------------------------|---------------------------|---------------------------|----------|--|
| Bit7         | Bit6 | Bit5 | Bit4 | Bit3                      | Bit2                      | Bit1                      | Bit0     |  |
| Reserved     |      |      |      | Eco Mode                  | Color Dom.                | Autoscale                 | Top/Down |  |
|              |      |      |      | 0 Off                     | 0 Off                     | 0 Off                     | 0 Off    |  |
|              |      |      |      | 1 On (50 % of Index 2000) | 1 On (only in Level mode) | 1 On (only in Stack mode) | 1 On     |  |

## 8.5 Independent function mode

### 8.5.1 Device Synchronization mode

The Device Synchronization mode enables the synchronization of multiple Modlight60 Pro. The purpose of this is to prevent the LED controller from drifting off.

The activation of Sync Start with a high signal is a prerequisite for initiating the synchronization. The lights can be synchronized again using the "High Level" sync trigger after a period of 2 to 16 seconds.

| Modlight60 Pro - 1   | Modlight60 Pro - 2   | Modlight60 Pro - 3  |              |
|--|--|---|--------------|
|  |  |  | Start        |
|  |  |   | Drift        |
|  |  |   | Sync trigger |
|  |  |   | No drift     |

### 8.5.2 User Preference Select Color Mode

User Preference Select Color Mode is an indication mode available in every IO-Link mode. This indication mode has the highest priority.

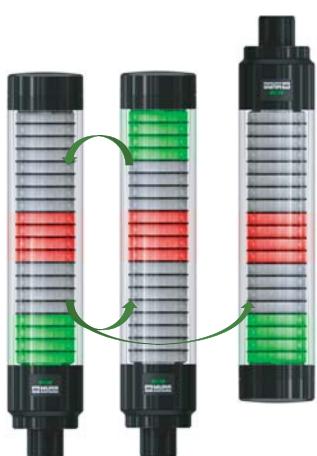
The User Preference Select Color Mode can be used for purposes such as the implementation of danger signals in case of emergencies in the system area.

The relevant parameters are as follows:

- Index 2000: LED Intensity
- Index 2027: User Preference Color Bank 1
- Index 2028: User Preference Color Bank 2
- Index 2029: User Preference Color Bank 3

| Byte 6 or 22                      |            |              |                     |      |      |      |      |
|-----------------------------------|------------|--------------|---------------------|------|------|------|------|
| Bit7                              | Bit6       | Bit5         | Bit4                | Bit3 | Bit2 | Bit1 | Bit0 |
| User Preference Select Color Mode | Sync Mode  |              | Function Mode       |      |      |      |      |
| 00 Off                            | Sync Start | Sync Trigger | 0000 Use Index 810  |      |      |      |      |
| 01 User Preference Select 1       |            |              | 0001 Stack Mode     |      |      |      |      |
| 10 User Preference Select 2       |            |              | 0010 Level Mode     |      |      |      |      |
| 11 User Preference Select 3       |            |              | 0100 Slice Mode     |      |      |      |      |
|                                   |            |              | 1000 ... 1111 Error |      |      |      |      |

### 8.5.3 Top/Down Mode



The Top/Down mode is used to adjust the counting direction. The same process data can be indicated in the same way for upright and suspended installation.

If Top/Down is activated via process data, the counting direction changes from "1st slice bottom" to "1st slice top".

Therefore, the same indication can be achieved with suspended installation without adjusting the process data.

#### *Top down example*

Top/Down off:

- Stack 1 green and stack 3 red are active.

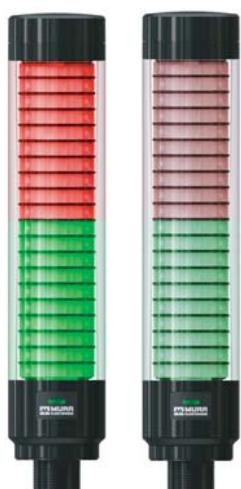
Top/Down on, upright installation:

- Stack 5 green and stack 3 red are active.

Top/Down on, suspended installation:

- Stack 5 green and stack 3 red are active.

### 8.5.4 LED intensity and Eco Mode



The 2000 LED Intensity used in each mode can be set between 0 and 100 % in increments of 10 % via process data, or in increments of 1 % via parameterization.

The LED brightness depends on the values for 2000 LED Intensity and Eco Mode.

The Eco mode can be used for purposes such as energy economy.

If the Eco mode is activated via process data, the light intensity set in Index 2000 is divided by two. Odd values are rounded up.

| Eco Mode                   | 0 = Off | 1 = On |
|----------------------------|---------|--------|
| Index 2000 light intensity | 100 %   | 50 %   |
|                            | 90 %    |        |
|                            | 80 %    | 40 %   |
|                            | 70 %    |        |
|                            | 60 %    | 30 %   |
|                            | 50 %    |        |
|                            | 40 %    | 20 %   |
|                            | 30 %    |        |
|                            | 20 %    | 10 %   |
|                            | 10 %    |        |
|                            | 0       | 0      |

#### *Eco mode example*

Eco mode off, Autoscale on:

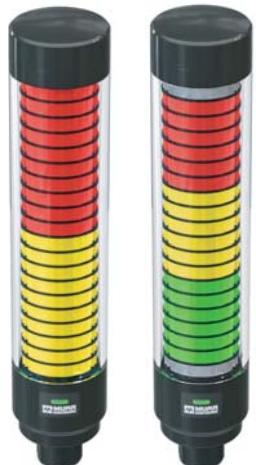
- Stack 1 green and stack 3 red are active, distributed across the Modlight60 Pro, and illuminated.

Eco mode on, Autoscale on:

- Stack 1 green and stack 3 red are active, distributed across the Modlight60 Pro, and illuminated at half intensity.

## 8.6 Dependent function mode

### 8.6.1 Autoscale



Autoscale is available in Stack mode only.

When Autoscale is activated, the stacks activated via process data are automatically distributed across the entire Modlight60 Pro.

#### *Autoscale example*

Autoscale off:

- Stack 1 green and stack 3 red are active.

Autoscale on:

- Stack 1 green and stack 3 red are active and distributed across the Modlight60 Pro.

### 8.6.2 Color Domination



The Color Domination On/Off process data are available in Level mode only.

In Color Domination mode, the Modlight60 Pro takes control of the color and animation of the uppermost active signal slices.

### 8.6.3 Number of stacks

The Stack 1 ... 5 process data are available in Stack mode only.

The number of stacks between 1 and 5 can be selected here via process data. The default value of 5 is provided by Index 2019.

| Byte 7 or 23                         |      |      |          |                           |                           |                           |          |
|--------------------------------------|------|------|----------|---------------------------|---------------------------|---------------------------|----------|
| Bit7                                 | Bit6 | Bit5 | Bit4     | Bit3                      | Bit2                      | Bit1                      | Bit0     |
| Stack 1 ... 5                        |      |      | Reserved | Eco Mode                  | Color Dom.                | Autoscale                 | Top/Down |
| 000 Off or use Index 2019            |      |      |          | 0 Off                     | 0 Off                     | 0 Off                     | 0 Off    |
| 001 ... 101 20 Slices / x of Stacks) |      |      |          | 1 On (50 % of Index 2000) | 1 On (only in Level mode) | 1 On (only in Stack Mode) | 1 On     |

## 8.7 Buzzer

The buzzer is available in art. no. **4000-76060-0000002** only.

The buzzer control function starts to control the buzzer once it receives a signal from the IO-Link process data, which relates to the parameter given below.

- Index 2001: Buzzer Sound Level
- Index 2030: Buzzer Pattern

Process data:

- Buzzer On/Off
- Buzzer Type
- Buzzer Loudness

| Byte 5 or 21    |                                |      |  |             |      |        |        |
|-----------------|--------------------------------|------|--|-------------|------|--------|--------|
| Bit7            | Bit6                           | Bit5 | Bit4                                       | Bit3        | Bit2 | Bit1   | Bit0   |
| Buzzer Loudness |                                |      |  | Buzzer Type |      |        | Buzzer |
| 0000            | Use Index 2001 (Default 100 %) | 000  | Use Index 2030 (Default Continuous)        | 000         | Off  | 00 Off |        |
| 0001            | 10 %                           | 001  | Intermittent                               | 001         | On   | 01 On  |        |
| 0010            | 20 %                           | 010  | High and Low tones                         | 010         |      |        |        |
| 0011            | 30 %                           | 011  | Sweep                                      | 011         |      |        |        |
| 0100            | 40 %                           | 100  | Continuous (500ms On/500ms Off)            | 100         |      |        |        |
| 0101            | 50 %                           | 101  | Intermittent (500ms On/500ms Off)          | 101         |      |        |        |
| 0111            | 60 %                           | 110  | High and Low tones<br>(500ms On/500ms Off) | 110         |      |        |        |
| 1000            | 70 %                           | 111  | Sweep (500ms On/500ms Off)                 | 111         |      |        |        |
| 1001            | 80 %                           |      |  |             |      |        |        |
| 1010            | 90 %                           |      |  |             |      |        |        |
| 1100            | 100 %                          |      |  |             |      |        |        |

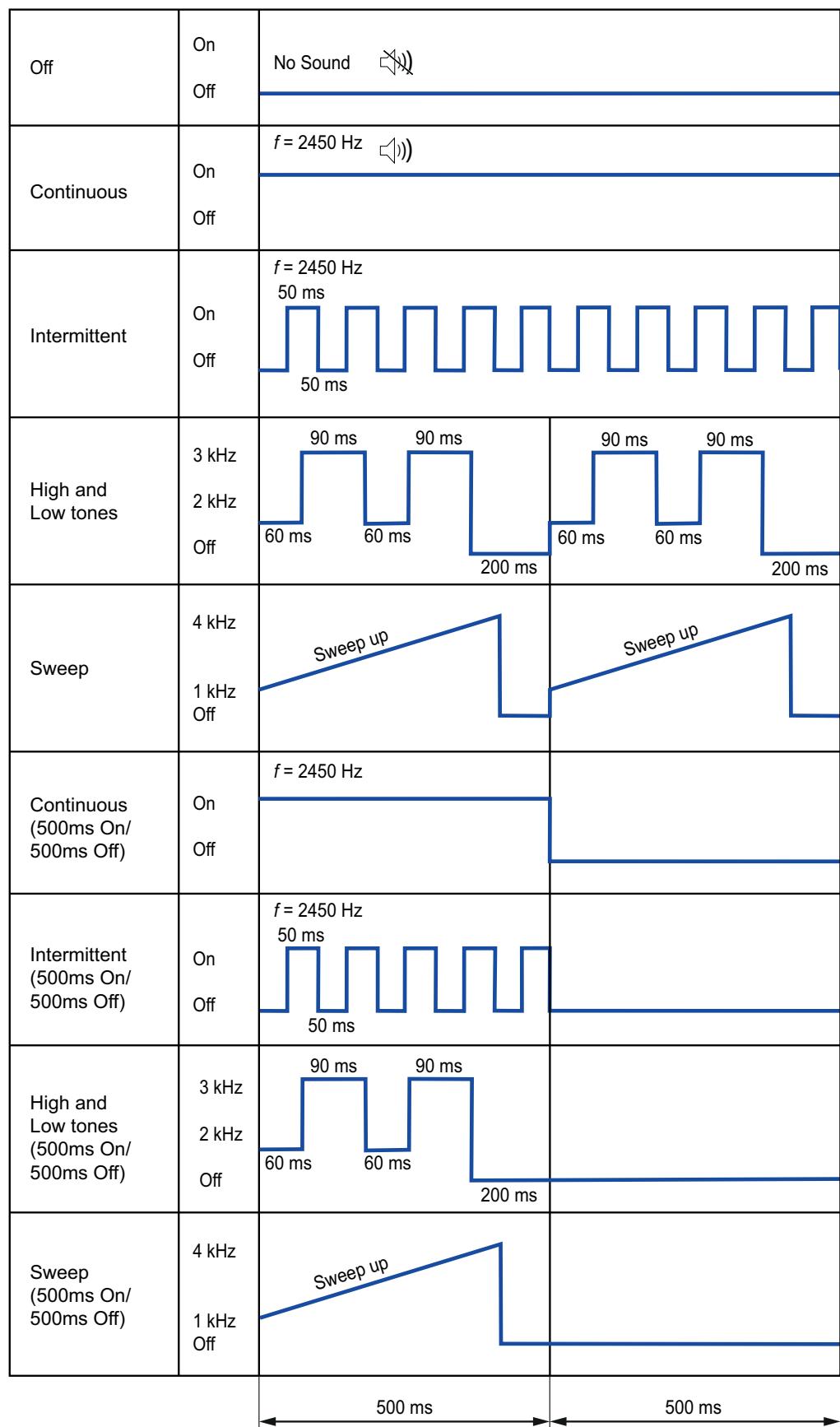


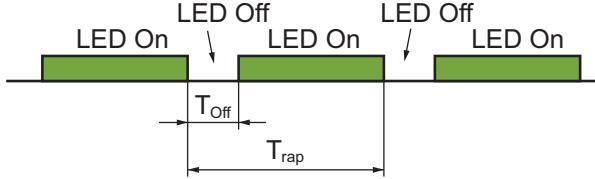
Fig. 8-2: Buzzer Pattern

## 8.8 IO-Link status LED

The IO-Link status-LED indicates the operating state. (In IO-Link mode only if the value of "0x07F8 (2040) IOL Status LED" is "0".)

When in IO-Link mode, the device is in Operate and, thus, ready for data exchange with the master.

If the LED continuously lights up green, the device is not exchanging data. If pin 4 carries 24 V, the Demo mode is active.

| Status       | Timing              | Diagram  |
|--------------|---------------------|--|
| IO-Link mode | 90 % on<br>10 % off |  |
| Demo mode    | 100 % on            |  |

## 8.9 Troubleshooting

Troubleshoot problems that occur by following the instructions in the table below.

| No. | Problem   | Confirmation   | Remedy   |
|-----|---|--|--|
| 1   | The LED does not light.                             | Is the processing data correct?<br>Are the parameters correct?<br>Is the electric wiring connected correctly?<br>Is the power supply applied at the correct voltage? | Please check Configuration and parameterization before submitting your process data.<br>Please check Configuration and parameterization before set value.<br>Refer to Chap. 6 "Installation" for proper wiring.<br>Check voltage output from the connected IO-Link master. |
| 2   | The color of the LED differs from the desired color | Is the processing data correct?<br>Are the parameters correct?   | Please check Configuration and parameterization before submitting your process data.<br>Please check Configuration and parameterization before set value.  |
| 3   | The buzzer does not sound.                          | Is the processing data correct?<br>Are the parameters correct?<br>Is the electric wiring connected correctly?<br>Is the power supply applied at the correct voltage? | Please check Configuration and parameterization before submitting your process data.<br>Please check Configuration and parameterization before set value.<br>Refer to Chap. 6 "Installation" for proper wiring.<br>Check voltage output from the connected IO-Link master. |

## 8.10 Demo mode

The Demo mode is activated when pin 1 and pin 4 carry (+24 V) and pin 3 carries (0 V). The Demo mode presents the following demo sequence:

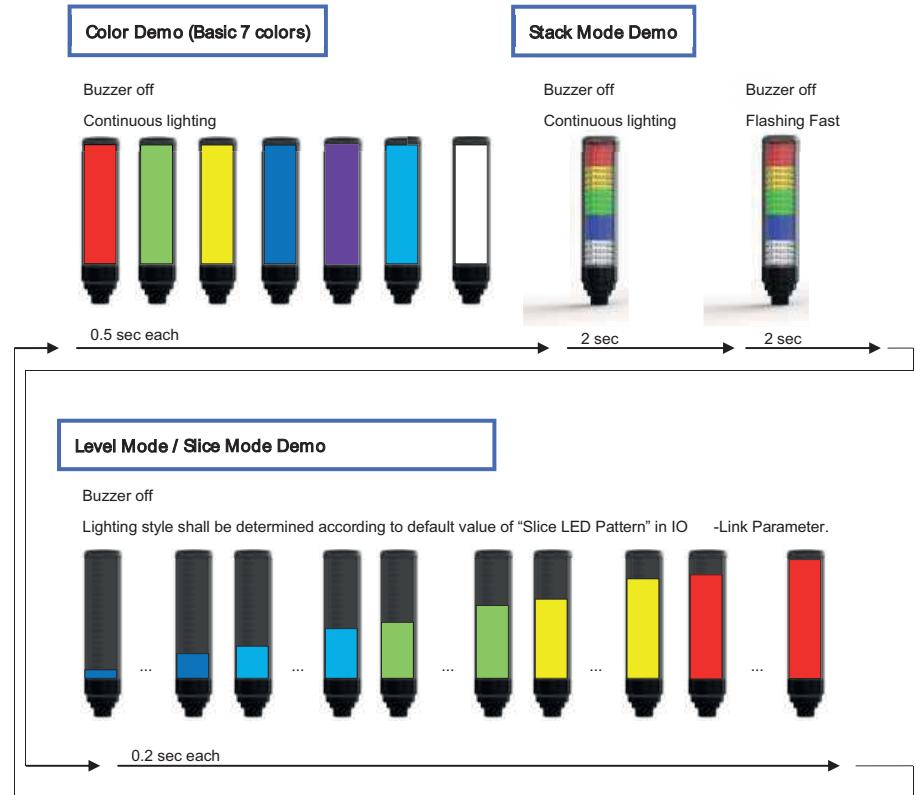


Fig. 8-3: Demo mode

## 9 Appendix

### 9.1 Accessories

| Designation   | Art.-No.                           |
|---|------------------------------------|
| Wall mounting adapter suitable for Comlight56 and Mod-light60 Pro | <a href="#">4000-76056-0000903</a> |



#### PRODUCTS AND ACCESSORIES

You will find a wide range of products in our catalog or in our Murrelektronik online shop: [shop.murrelektronik.com](http://shop.murrelektronik.com)

### 9.2 Glossary



#### Glossary

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