# **Summary | Properties of Materials**

## Introduction

Be sure to revise the second unit of Chemistry in G.C.E (A/L).

### **Materials**

Materials can be divided into 4 sub-classifications.

- Metals
- Ceramics
- Polymers
- Composites

Materials can also be categorized based on their usage.

## **Property**

A property is the response given by a material to a specific stimulus

- Mechanical properties stress
- · Electrical properties electric field
- · Magnetic properties magnetic field
- Optical properties electromagnetic or light radiation

# **Metals**

Metals can be categorized into 2 types.

- Pure metals
- Alloys

#### **Pure Metals**

Inter-molecular bonds: Metallic bonds. Commonly not used in the pure form.

#### Pure metals might be:

- · not strong enough
- too weak to corrosion

## **Alloys**

Which contain more than one metallic element.

#### Examples:

- Steel [Fe+C]
- Brass [Cu+Zn]
- Bronze [Cu+Sn]
- Gold jewelry (Au+Cu)
- Duralumin [Al+Cu] used for aircraft body
- Stainless steel [Fe+C+Cr+Ni],
- Cast iron [Fe+C]

Alloys have a parent metal (mostly used metal, percentage-wise) and one or more alloying elements (all elements other than parent metal).

### Super Alloys

Alloys containing too many alloying elements (maybe even 20).

#### (i) Note

Steel (Fe + C) has maximum of 2% C. Won't break easily (ductile). Cast Iron (Fe + C) has 2%-4% C. Will break easily (brittle).

## **Properties**

- · Fe, Co, Ni, and their alloys are magnetic
- Good electrical conductivity
- Good thermal conductivity
- · High strength
- High stiffness (= high young's modulus)
- · Good ductility

### (i) Note

Ductile - easily changes shape by applying force. Brittle - easily breaks when applying force.

### **Ceramics**

Inter-molecular bonds: covalent and/or ionic.

## **Properties**

- · Non metallic
- Inorganic
- Produced by: shaping => firing.
- High melting temperatures (some can survive upto 8K deg C)
- · Low density
- · High strength, stiffness, hardness
- Corrosion-resistant
- Generally good insulators (electrical and thermal)
- · Brittle as glass. Behaves glass-like mostly.

### (i) Note

Glass is not an element of ceramics. Hugely differs in structure.

Some ceramic materials are:

- magnetic
- piezoelectric
- superconductors (only few, and only at very low temperatures)

## **Examples**

- Sand
- Tiles
- Cement
- Concrete

#### 2 types:

- Traditional clay-based items (like pottery, porcelain, tiles)
- Advanced (like silicon carbide, boron nitride, zirconia)

# **Polymers**

Inter-molecular bonds: Covalent and Van der Waals or Hydrogen.

# **Properties**

- · Has a repeating structure.
- lightweight
- corrosion-resistant
- easy to process at low temperatures
- · generally inexpensive
- · generally low strength
- generally high toughness
- poor conductors of electricity & heat (= good insulators) (but <u>conductive polymers</u> exists as well)

## **Examples**

#### **Plastics**

- Polyvinylchloride (PVC)
- Polyethylene / Polythene (PE)
- Polypropylene (PP)
- Polystyrene (PS)
- Polypropylene used in kitchen-were
- Polymethylmethacrylite (PMMA) Perspex
- Polytetrafluoroethylene (PTFE) Teflon

### (i) Note

PMMA Perspex is

- transparent (like glass)
- lightweight
- used in aircrafts' windows & contact lenses.

#### Rubber

- Polyisoprene / Natural rubber
- Styrenebutadiene rubber (SBR)

# **Composites**

Materials that are a mixture of 2 materials. Materials are combined together to get the advantages of two materials.

## **Examples**

- Concrete (conventional one)
- Fiber glass (GFRP)

Fiber glass is a combination of glass and plastic. Not brittle. The procedure to creating fiber glass:

glass => fiber (a shape not material) => add plastic == fiber glass

# **Crystal Structure**

Materials are categorized into 2, based on the arrangments of atoms or molecules.

- Crystalline
- Amorphous

## Crystalline

- · Ordered arrangement of atoms or molecules.
- Situated in a repeating array over large atomic distances (long-range order).
- Example: Metals and Ceramics.

Atomic arrangement is usually described by **space lattice**.

## **Amorphous (or Non Crystalline)**

- · Random arrangment of atoms or molecules.
- Long-range order is absent.
- Example: Glass.
- · Polymers are semi-crystalline.

# **Space Lattice**

An infinite set of equally-spaced **points** in a space.

Set of lines are used to connect these points to provide a useful guide to the eye. They are not part of the lattice.

#### **Unit Cell**

Smallest repeating parallelepiped inside the lattice. By stacking in all directions, the lattice can be generated.

### **Density**

$$ho = rac{ ext{Mass/unit cell}}{ ext{Volume/unit cell}} = rac{1}{v}(rac{M}{L} imes n)$$

## Crystalline systems

• All crystalline materials fall within one of the 7 possible shapes and 4 variants.

#### The shapes

Don't have to memorize.

- Cubic
- Hexagonal
- Tetragonal
- Rhombohedral (Trigonal)
- Orthorrhombic
- Monoclinic
- Triclinic

#### The variants

- · Simple: atoms at the corners only.
- Base-centered: atoms at the corners and center of 2 opposing sides only.
- Body-centered: atoms at the corners and center only.
- Face-centered: atoms at the corners and center of all faces only.

Bravais showed that only 14 of 28 (7 shapes x 4 variants) are possible in real life.

Only 4 of them are studied in s1.

- Simple cubic (sc)
- Body-centered cubic (bcc)
- Face-centered cubic (fcc)
- Hexagonal close packed or Close packed hexagonal (hcp/cph)

#### Coordination number

Coordination number of a lattice system is the number of particles that each particle contacts.

### **Atomic Packing Factor (APF)**

$$ext{APF} = rac{ ext{True volume}}{ ext{Bulk volume}} = rac{ ext{Volume of atoms/unit cell}}{ ext{Volume/unit cell}}$$

Geometrically maximum APF in real life (assuming spherical atoms) is 74%. If a structure has 74% APF, the structure is called a **close-packed structure**.

## Interstitial sites (aka holes, voids)

Empty space that exists between the packing of atoms in a crystal structure.

### **Octahedral interstices**

Locations of void spaces available in an FCC. Located at the center of each edge and bodycenter of the unit cell.

# **Summary of the 4**

	sc	bcc	fcc	hcp
Unit cell	a	a	a	a
Constants	a	a	a	a,c (where $c>a$ )
With atom radius	a=2r	$a=rac{4}{\sqrt{3}}r$	$a=rac{4}{\sqrt{2}}r$	$a=2r; c=\sqrt{rac{8}{3}}a$
Volume	$a^3$	$a^3$	$a^3$	$rac{3}{2}\sqrt{3}a^2c$
Atoms per unit cell	1	2	4	6
Composition	$8 \cdot \frac{1}{8}$	$8 \cdot \frac{1}{8} + 1$	$8 \cdot \frac{1}{8} + 6 \cdot \frac{1}{2}$	$3+12\cdot \tfrac{1}{6}+2\cdot \tfrac{1}{2}$
Coordination number	6	8	12	12
APF	52.36%	68%	74%	74%
Examples	Ро	Fe, Cr, W	Al, Cu, Ni	Mg, Zn

The unit cell images are taken from Wikipedia.

• Simple cubic: Original file @ Wikipedia

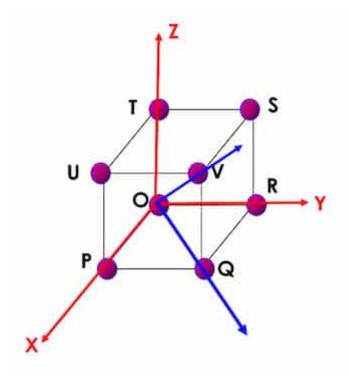
• Body-centered cubic: Original file

• Face-centered cubic: Original file

• Hexagonal close-packed: By <u>Original: Dornelf</u> Vector: <u>DePiep</u> - Own work based on:

Hexagonal close packed.png, CC BY-SA 3.0, Link

# **Miller Indices**



Any vertex can be chosen as the origin.

### **Notation**

- Minus noted as a bar
- Addition and subtraction is carried out like vectors
- (1,1,0) Atom/Vertex
- [110] Direction, no commas
- <110> Family of directions
- (100) Plane, no commas
- $\{100\}$  Family of planes
- Always will be whole numbers. Fractions must be multiplied by LCM.

### **Direction**

Equivalent directions are grouped into a **family**.

#### **Direction families**

#### <100>

- No of planes: 6
- $[100], [010], [001], [\bar{1}00], [0\bar{1}0], [00\bar{1}]$

#### <110>

- No of planes: 12
- $[011], [01\overline{1}], [0\overline{1}1], [0\overline{1}\overline{1}], [101], [10\overline{1}], [\overline{1}01], [\overline{1}0\overline{1}], [110], [1\overline{1}0], [\overline{1}10], [\overline{1}\overline{1}0]$

#### <111>

- No of planes: 8
- [111],  $[11\overline{1}]$ ,  $[1\overline{1}1]$ ,  $[\overline{1}11]$ ,  $[\overline{1}\overline{1}1]$ ,  $[\overline{1}1\overline{1}]$ ,  $[1\overline{1}\overline{1}]$

#### Show the direction

To show the direction [132], for example:

Take the point (1,3,2). It **must be** inside the unit cell. Divide by the highest number (3, in this case) to bring the point inside the unit cell. The resulting point will be  $(\frac{1}{3},1,\frac{2}{3})$ . The direction is given by vector from (0,0,0) to the resulting point.

## Close packed direction

All neighbour atoms in a direction touch each other. For example: (110) of fcc.

#### **Plane**

### **Steps**

- If sitting on any axes, move the origin.
- Find the intercepts.  $\infty$  if parallel.
- Find the reciprocals.

#### **Plane families**

#### 100

- Denotes as  $\{100\}$
- No of planes: 6
- $(100), (010), (001), (\bar{1}00), (0\bar{1}0), (00\bar{1})$

#### 110

- Denotes as  $\{110\}$
- No of planes: 12
- $(011), (01\overline{1}), (0\overline{1}1), (0\overline{1}\overline{1}), (101), (10\overline{1}), (\overline{1}01), (\overline{1}0\overline{1}), (110), (1\overline{1}0), (\overline{1}10), (\overline{1}\overline{1}0)$

#### 111

- Denotes as  $\{111\}$
- No of planes: 8
- $(111), (11\overline{1}), (1\overline{1}1), (\overline{1}11), (\overline{1}\overline{1}1), (\overline{1}1\overline{1}), (1\overline{1}\overline{1}), (\overline{1}\overline{1}\overline{1})$

The above are the common planes. There are other planes as well.

### Show the plane

- · Divide by the smallest non-zero number.

### Close packed plane

All neighbour atoms in a crystal plane touch each other. For example: (111) of fcc.

## **Planar Density / Aerial Density**

Number of atoms in a unit area in a specific plane. Differs between different planes in a single crystal structure.

# **Allotropy**

Ability of a single substance to exist in more than one physical form.

Examples:

- Fe
- C
- Graphite
- Diamond
- Buckminsterfullerene
- Carbon nanotubes
- Graphene

# **Defects in Crystals**

There won't be a crystal with 100% of perfect arrangement. Defects are are advantages in materials most of the time.

- 1. Point defects
- 2. Line defects / Dislocations
- 3. Planar defects
- 4. Bulk defects Related to volumetric defects. Common for any materials. Example: crack, holes. Not covered in s1.

#### **Point defects**

Related to a single atom.

- · Vacancy Missing parent atom
- Self-interstitial atom A parent atom entered into an interstitial site
- Interstitial impurity atom A foreign atom entered into an interstitial site
- Substitutional impurity atom A foreign atom replaced a parent atom or a vacancy

#### **Line defects**

Related to a line of atoms. Three types:

- · Edge dislocation only covered in s1
- Screw dislocation
- Mixed dislocation (combination of above 2)

### **Edge dislocation**

Caused by removal of a half plane.

#### Half plane

TODO

#### Slip plane

Plane that is perpendicular to the half plane.

#### **Dislocation line**

Intersecting line of half plane and slip plane.

#### **Planar defects**

Related to a plane of atoms.

#### Solidification

The process of conversion liquid to solid. Occurs in 3 steps:

- Nucleation
- Growth of crystals
- · Formation of grain structure

Tiny solid particles forms. Called as Nuclei (nothing related to atom's nucleus). Each nucleus grows bigger and forms a crystal. And then forms grains.

#### Grain

A group of atoms packed in a particular orientation that is different from that of the neighbor ones.

Each grain is usually in micrometer in size. Grain structure can only be observed through a microscope after careful preparation of samples (microstructure).

#### **Grain boundaries**

Boundary between 2 adjacent grains is grain boundary.

Planar defects found in crystalline materials.

## **Nanomaterials**

A material with

- any external dimension in the nanoscale (size range from approximately  $1-100~\mathrm{nm}$  ).
- having internal structure or surface structure in the nanoscale.

At nanoscale, materials exhibit very unusual and very interesting properties. Examples: Graphene has very high young's modulus and very high carrier mobility.

# Nano object

An object with any external dimension is in the nanoscale.

Examples: carbon nanotube, bucky ball.

### Nano structured material

A material where its internal or surface structure is in the nano scale.

Examples:  $TiO_2$  nanotube films.

### Nano in nature

- Lotus leaves being superhydrophobic
- · Gecko adhesive system

#### Nanoscience

Study of structures and materials on the nanoscale.

## **Nanotechnology**

Development of materials and devices by exploiting the characteristics of particles on the nanoscale.

### **Applications**

- Nanoscale transistors
  - Higher-performance
  - Improved energy efficiency
- Magnetic data storage
  - High data density and data capacity
  - Ultra compact
- Nanomedicine and drug delivery
- Energy storage

## **Preparation of nanomaterials**

### Top-down approach

Nanoscale dimensions are created using larger components, by externally controlled devices.

Examples: Lithography, Etching techniques.

#### **Photolithography**

Can be used to create nanoscale patterns in thin films or bulk substrates.

#### The steps:

- 1. Coat Si wafer with a photosensitive material.
  - A material which changes its properties when exposed to electromagnetic radiation
- 2. Allow the radiation to pass through the mask on to photosensitive material.
- 3. Developer solution removes either reacted or unreacted material.
- 4. The silicon wafer is etched to transfer the pattern onto silicon wafer.
- 5. Photosensitive material is removed.

## **Bottom-up approach**

Molecular components arrange themselves into more complex nano materials/objects.

Examples: Molecular self-assembly, Chemical vapour deposition

# **Graphene**

Carbons arranged to a hexagonal network. 2D crystal based.

### **Unit Cell**

- A rhombus with  $120\,^{\circ}$  .
- Lattice parameter is  $2d\cos 30\,^\circ$  where d is the C-C bond length.
- 2 atoms per unit cell.

### (i) Note

Single layer of graphene was discovered using scotch tape method and the discovery won a Nobel prize in 2010.

# **Synthesis**

- Top-down approaches
  - Exfoliation (eg: Scotch tape method)
- · Bottom-up approaches
  - Chemical vapor deposition

### (i) Note

Graphene has a band gap of 0.

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