



# Kalem-RS485-5V-Basic

Non-isolated 3.3 V RS-485 transceiver module based on MAX3485

## 1. Overview

The Kalem-RS485-3.3V-Basic is a compact, non-isolated RS-485 transceiver module built around the MAX3485 half-duplex differential transceiver.

It provides a simple way to interface 3.3 V microcontrollers, PLCs, or other logic devices to RS-485 networks using a 2-wire A/B differential bus.

The module integrates bus termination, failsafe biasing, ESD/surge protection and decoupling capacitors.

## 2. Features

- Supply voltage: 3.3 V (recommended 3 V to 3.6 V)
- MAX3485-based, half-duplex, 2-wire RS-485 transceiver
- Non-isolated module
- On-board 120  $\Omega$  termination resistor, selectable by jumper
- On-board failsafe bias network (680  $\Omega$  pull-up on A, 680  $\Omega$  pull-down on B)
- SM712 TVS diode pair for A/B line surge and ESD protection
- Decoupling capacitors on VCC (100 nF + 10  $\mu$ F)
- 2.54 mm pin header on MCU side, screw terminal on RS-485 bus side
- Compact PCB footprint suitable for breadboard, proto-board and panel mounting

## 3. Order Information

Order code: Kalem-RS485-3.3V-Basic

Description: 3.3 V non-isolated MAX3485 RS-485 transceiver module with onboard termination, failsafe biasing and TVS protection, designed for easy connection between microcontrollers and industrial RS-485 networks.

## 4. Pinout and Connections

### 4.1 MCU-side pin header (2.54 mm, top to bottom):

RO - Receiver output (from bus to MCU RX)

RE - Receiver enable (active LOW, internally bridged to DE)

DE - Driver enable (active HIGH, internally bridged to RE)

DI - Driver input (from MCU TX to bus)

#### Note:

On this module, DE and /RE are connected together by default through a solder bridge and routed to a single DIR control signal.

Set DIR = 0 for receive mode, DIR = 1 for transmit mode.

If you need separate control of DE and /RE, cut the solder bridge and wire them individually.

### 4.2 RS-485 bus screw terminal + headers:

3.3V - Module supply voltage (3.3 V)

B - RS-485 B (–) line

A - RS-485 A (+) line

GND - Ground

## 5. Direction Control (DIR)

The module uses a single DIR signal to control data direction by tying DE and /RE together:

DIR = 0 Receiver enabled, driver disabled RECEIVE mode

DIR = 1 Driver enabled, receiver disabled TRANSMIT mode

During normal operation, the microcontroller should:

- Set DIR = 1 only while transmitting data on DI.
- Wait until the UART transmission is complete, then set DIR = 0 to return to receive mode.

This prevents bus contention on half-duplex RS-485 networks.

## 6. RS-485 Network Guidelines

- Use twisted-pair cable for the A/B differential pair (e.g. shielded twisted pair).
- RS-485 lines should be terminated only at the two ends of the cable with 120  $\Omega$  resistors.
- The module has an on-board 120  $\Omega$  termination resistor that can be connected by a jumper. Use this termination only if the module is physically located at one end of the bus cable.
- The on-board 680  $\Omega$  bias resistors (pull-up on A, pull-down on B) provide failsafe biasing so that the bus floats to a defined idle state when no driver is active.
- Ensure that all nodes share a common reference (GND) to keep the bus common-mode voltage within the allowed range of the MAX3485.
- Keep A/B traces on the PCB short and routed as a differential pair where possible.

## 7. Mechanical Dimensions

- PCB size: 32.766 mm × 12.700 mm
- Pin header pitch: 2.54 mm
- Distance between MCU header and bus screw terminal row: 25.4 mm

## 8. Absolute Maximum Ratings (summary)

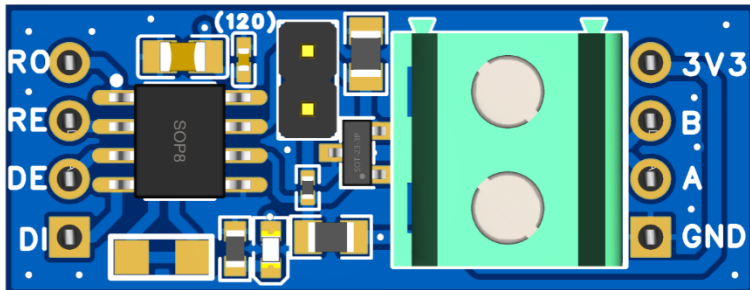
Values are limited by the MAX3485 transceiver and SM712 TVS diode characteristics:

- VCC: -0.3 V to +3.6 V
- Voltage on A or B: -7 V to +12 V (transient protection handled by SM712)
- Operating ambient temperature: -40 °C to +85 °C (industrial range)

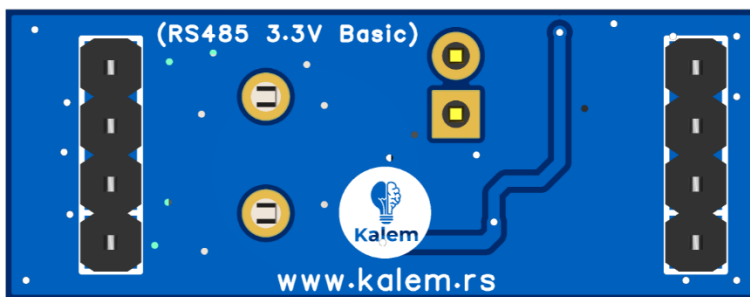
These are stress ratings only. Prolonged operation at absolute maximum ratings is not recommended.

## 9. Board Views and Mechanical Drawing

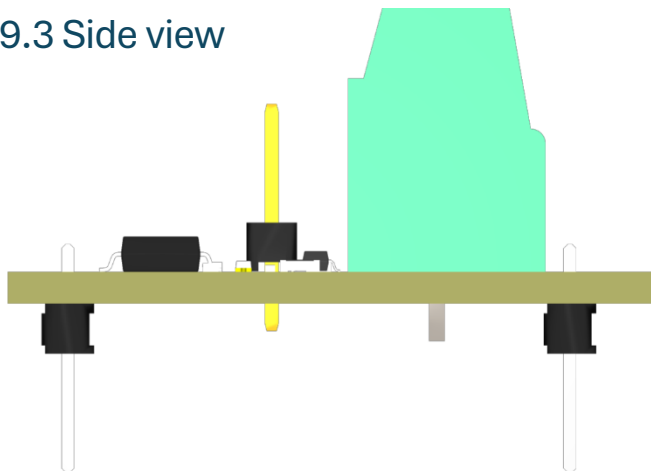
### 9.1 Top view



### 9.2 Bottom view



### 9.3 Side view



### 9.4 Technical drawing

