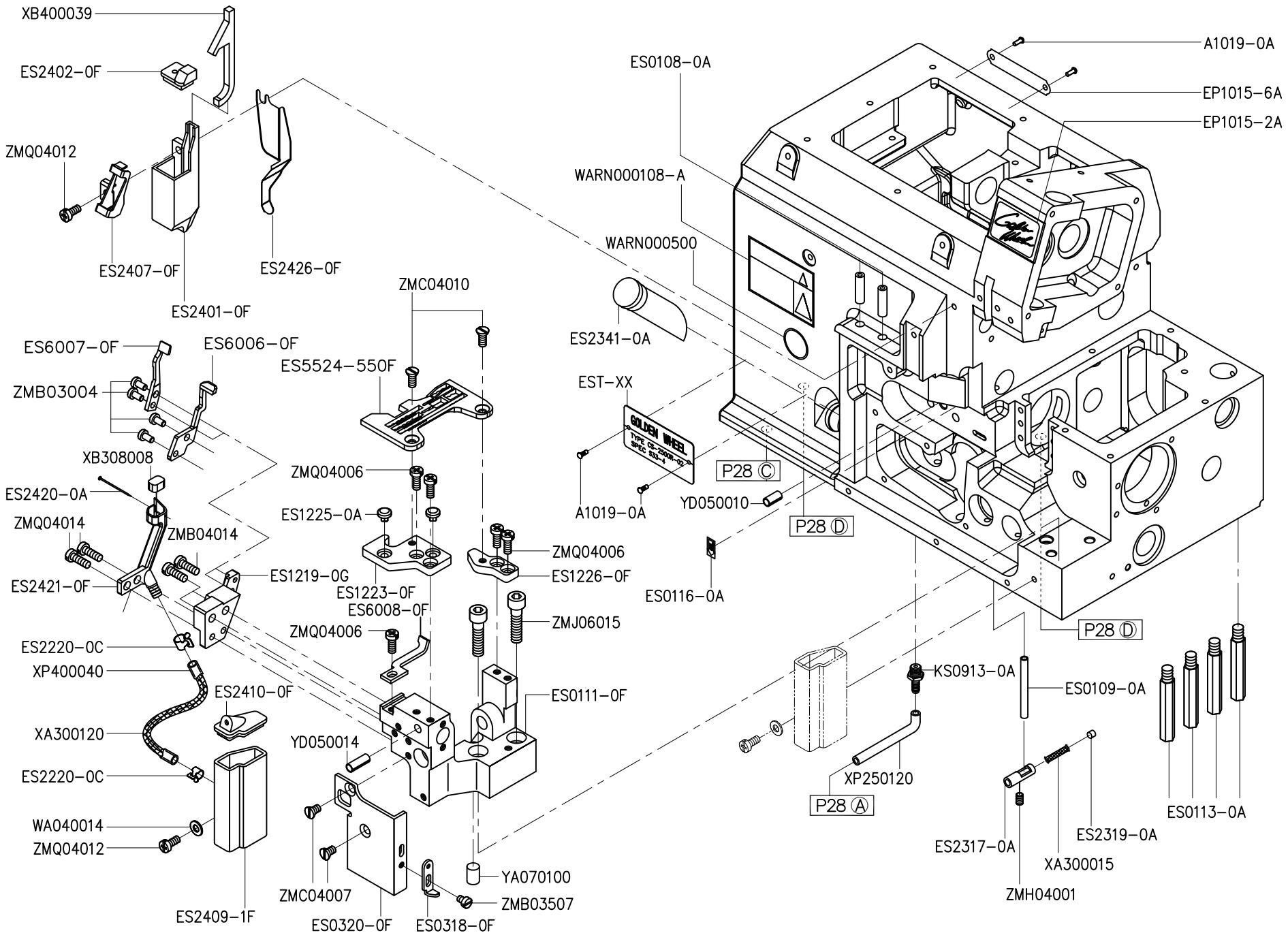


LEFT HAND OVERLOCK HEAD PARTS BOOK

	K P F G Z	RCI G
3"	O CEJ K P G'DGF 'HT CO G*3+	4/5
4"	O CEJ K P G'DGF 'HT CO G*4+	6/7
5"	O CEJ K P G'DGF 'HT CO G*5+	8/9
6"	O KUEGNNC PGQWUVJ TGCF 'G[GNGVU	:/;
7"	ETCPMUJ CHV'FTKXG'O GEJ CP KUO '	32/33
8"	VJ TGCF 'VGPUIQP 'O GEJ CP KUO '	34/35
9"	P GGF NG'FTKXG'O GEJ CP KUO '	36/37
: "	WRRGT'P GGF NG'FTKXG'O GEJ CP KUO '	38/39
; "	NQY GT'NQQRGT'FTKXG'O GEJ CP KUO '	3:/3;
32"	HGGF 'O GEJ CP KUO *3+	42/43
33"	HGGF 'O GEJ CP KUO *4+	44/45
34"	M P KHG'FTKXG'O GEJ CP KUO '	46/47
35"	R TGUUGT'HQQV 'O GEJ CP KUO '	48/49
36"	NWDTIECVIQP 'O GEJ CP KUO *3+	4:/4;
37"	NWDTIECVIQP 'O GEJ CP KUO *4+	52/53
38"	R CTVUHQT'UGO KUWDO GTI GF 'K P UWCNNCVIQP '	54/55
39"	R CTVUHQT'HWNN[/UWDO GTI GF 'K P UVCNNCVIQP '	56/57
3; "	C EEGUQTKGU*3+	58/59
3; "	C EEGUQTKGU*4+	5:/5;
42"	E J C K P UVKEJ 'NQQRGT'FTKXG'O GEJ CP KUO *3+	62/63
43"	E J C K P UVKEJ 'NQQRGT'FTKXG'O GEJ CP KUO *4+	64/65
44"	P WO GTIECN'RCTVUNKUV	66/69

MACHINE BED FRAME(1)

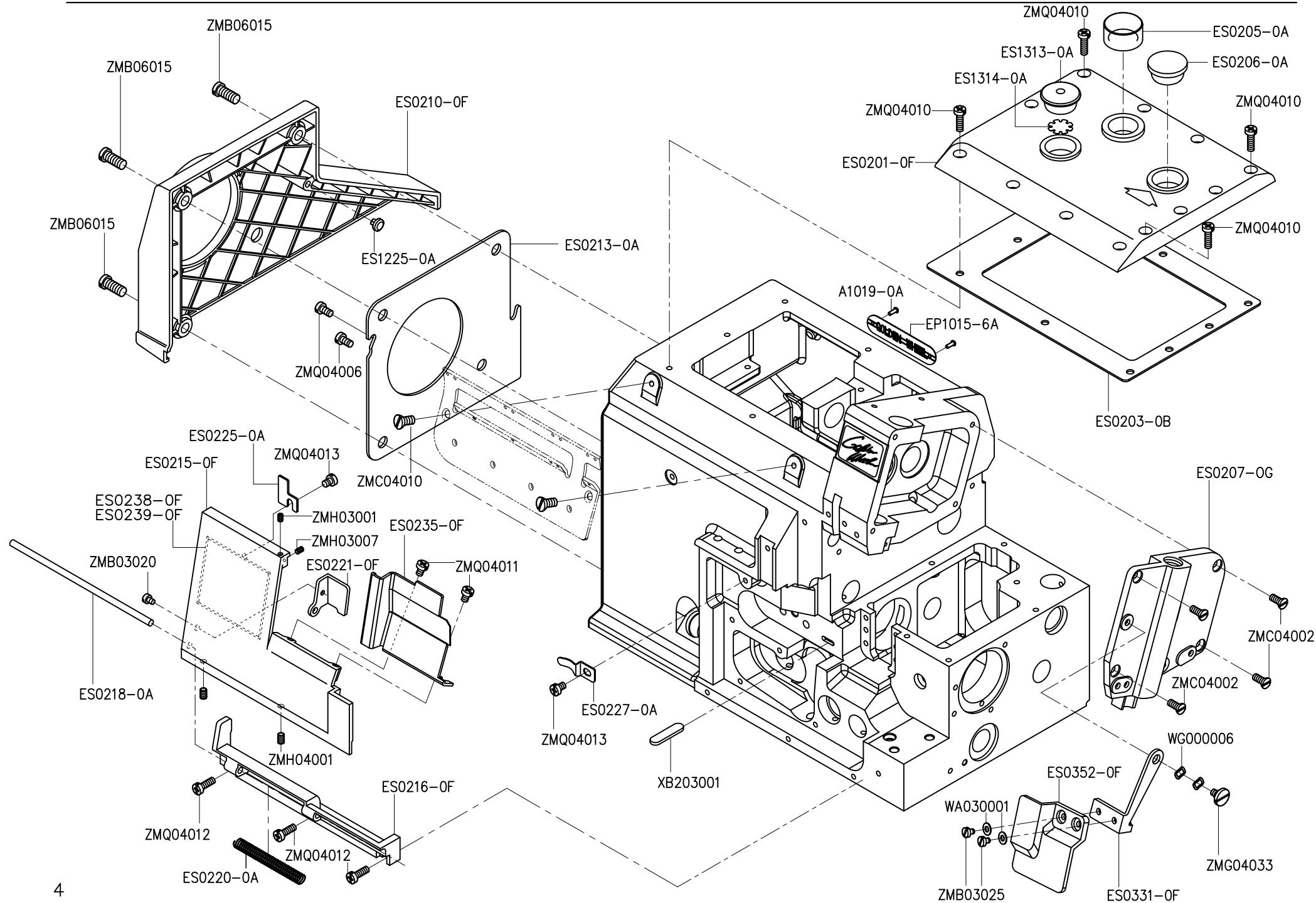


1. CS-2500H

MACHINE BED FRAME(1)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
A1019-0A	PIN -----	4		WA040014	WASHER -----	1	
EP1015-2A	NAME PLATE -----	1		WARN000108	MARK -----	1	
EP1015-6A	NAME PLATE -----	1		WARN000500	MARK -----	1	
ES0108-0A	PIPE -----	2		XA300015	OIL WICK -----	1	
ES0109-0A	PIPE -----	1		XA300120	OIL WICK -----	1	
ES0111-0F	BRACKET ASSEMBLY -----	1		XB308008	FELT -----	1	
ES0113-0A	BED PIN -----	4		XB400039	FELT -----	1	
ES0116-0A	OIL MARK -----	1		XP250120	TUBE -----	1	
ES0318-0F	LATCH -----	1		XP400040	TUBE -----	1	
ES0320-0F	PLATE -----	1		YA070100	PIN -----	1	
ES1219-0G	NEEDLE THREAD LUBRICATOR SEAT --	1		YD050010	PIN -----	1	
ES1223-0F	BRACKET (FRONT) -----	1		YD050014	PIN -----	1	
ES1225-0A	CUSHION RUBBER -----	2		ZMB03004	SCREW -----	4	
ES1226-0F	BRACKET (REAR) -----	1		ZMB03507	SCREW (M3.5-0.6x4.5) -----	1	
ES2220-0C	CLAMP -----	2		ZMC04007	SCREW (M4-0.7x7) -----	2	
ES2317-0A	PIPE -----	1		ZMC04010	SCREW (M4-0.7x7.5) -----	2	
ES2319-0A	PLUG -----	1		ZMH04001	SCREW (M4-0.7x4) -----	1	
ES2341-0A	OIL LEVER GAUGE -----	1		ZMJ06015	SCREW (M6-1.0x25) -----	2	
ES2401-0F	SILICONE OIL RESERVOIR-----	1		ZMQ04006	SCREW (M4-0.7x8) -----	5	
ES2402-0F	COVER -----	1		ZMQ04012	SCREW (M4-0.7x12) -----	3	
ES2407-0F	THREAD GUIDE -----	1		ZMQ04014	SCREW -----	4	
ES2409-0F	SILICONE OIL RESERVOIR-----	1					
ES2410-0F	COVER -----	1					
ES2420-0A	PIN -----	1					
ES2421-0F	NEEDLE THREAD LUBRICATOR---	1					
ES2426-0F	OIL GUARD PLATE -----	1					
ES5524-550F	NEEDLE PLATE -----	1					
ES6006-0F	NEEDLE GUARD (REAR) -----	1					
ES6007-0F	NEEDLE GUARD (FRONT) ---	1					
ES6008-0F	NEEDLE GUARD (FRONT) ---	1					
ESTXX	NAME PLATE -----	1					
KS0913-0A	CONNECTING-----	1					

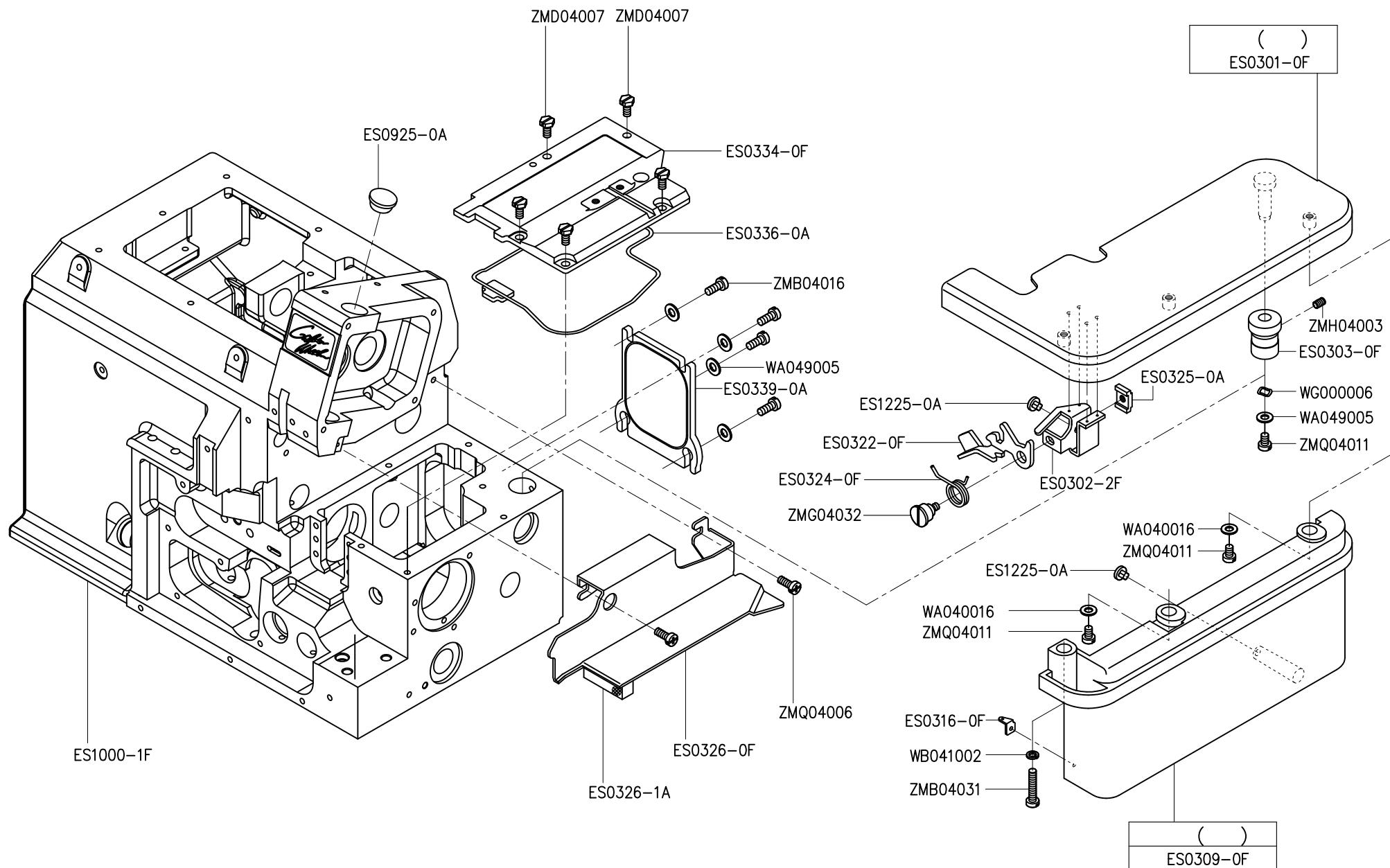
MACHINE BED FRAME(2)



MACHINE BED FRAME(2)

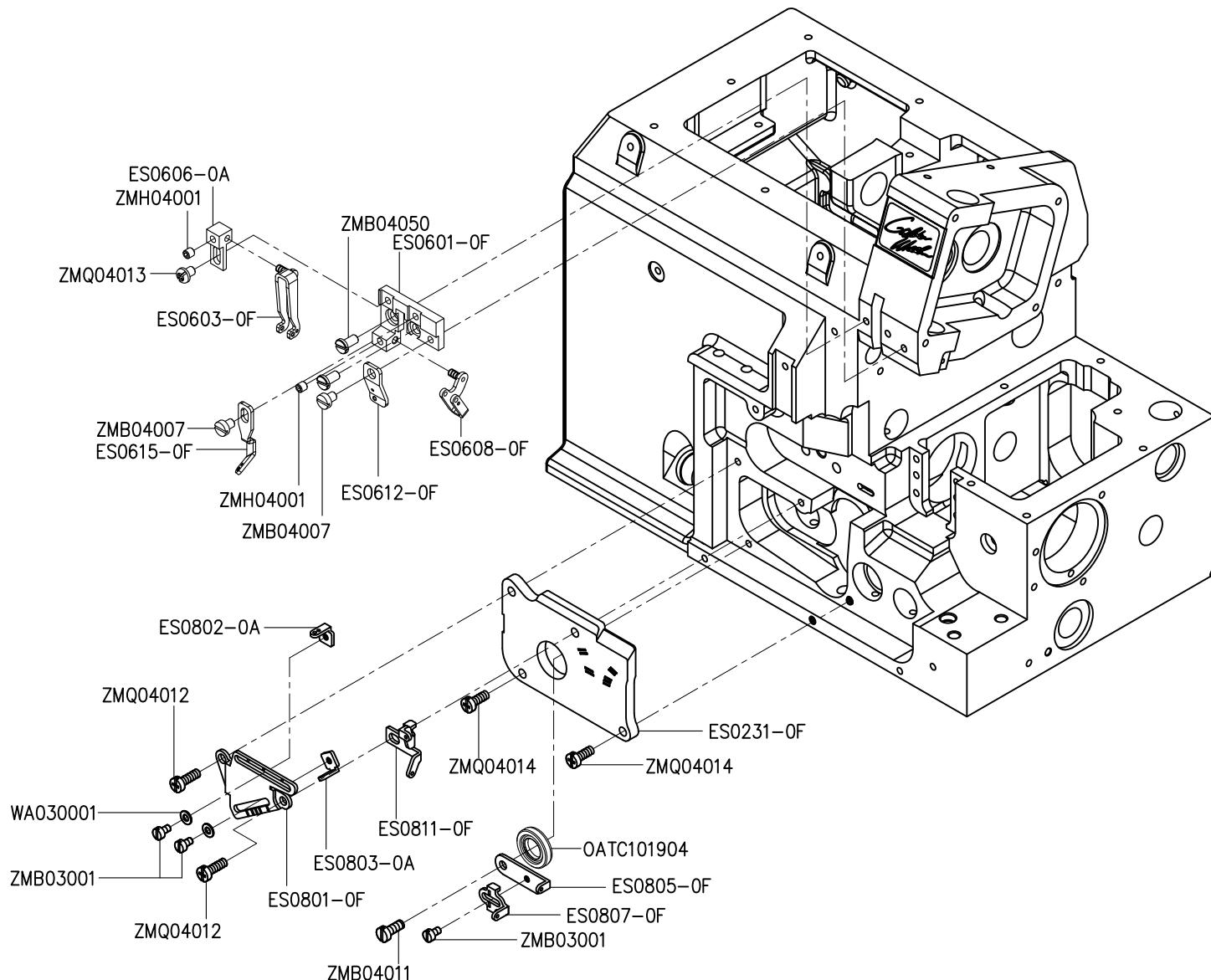
Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
A1019-0A	PIN -----	2					
EP1015-6A	NAME PLATE -----	1					
ES0201-0F	TOP COVER -----	1					
ES0203-0B	GASKET -----	1					
ES0205-0A	OIL SIGHT WINDOW -----	1					
ES0206-0A	PLUG -----	1					
ES0207-0G	SIDE COVER -----	1					
ES0210-0F	BELT COVER -----	1					
ES0213-0A	FAN COVER -----	1					
ES0215-0F	FRONT COVER (LEFT) -----	1					
ES0216-0F	HINGE -----	1					
ES0218-0A	PIN -----	1					
ES0220-0A	SPRING -----	1					
ES0221-0F	LATCH -----	1					
ES0225-0A	LATCH -----	1					
ES0227-0A	FLAT SPRING -----	1					
ES0235-0F	FRONT COVER (RIGHT) -----	1					
ES0238-0F	PASTER -----	1					
ES0239-0F	PASTER -----	1					
ES0331-0A	BRACKET -----	1					
ES0352-0F	EYE GUARD -----	1					
ES1225-0A	CUSHION RUBBER -----	1					
ES1313-0A	PLUG -----	1					
ES1314-0A	CLAPBOARD -----	1					
WA030001	WASHER -----	2					
WG000006	WASHER -----	2					
XB203001	FELT -----	1					
ZMB03020	SCREW (M3-0.5x5) -----	1					
ZMB03025	SCREW (M3-0.5x6) -----	2					
ZMB06015	SCREW (M6-1.0x14) -----	3					

MACHINE BED FRAME(3)



MACHINE BED FRAME(3)

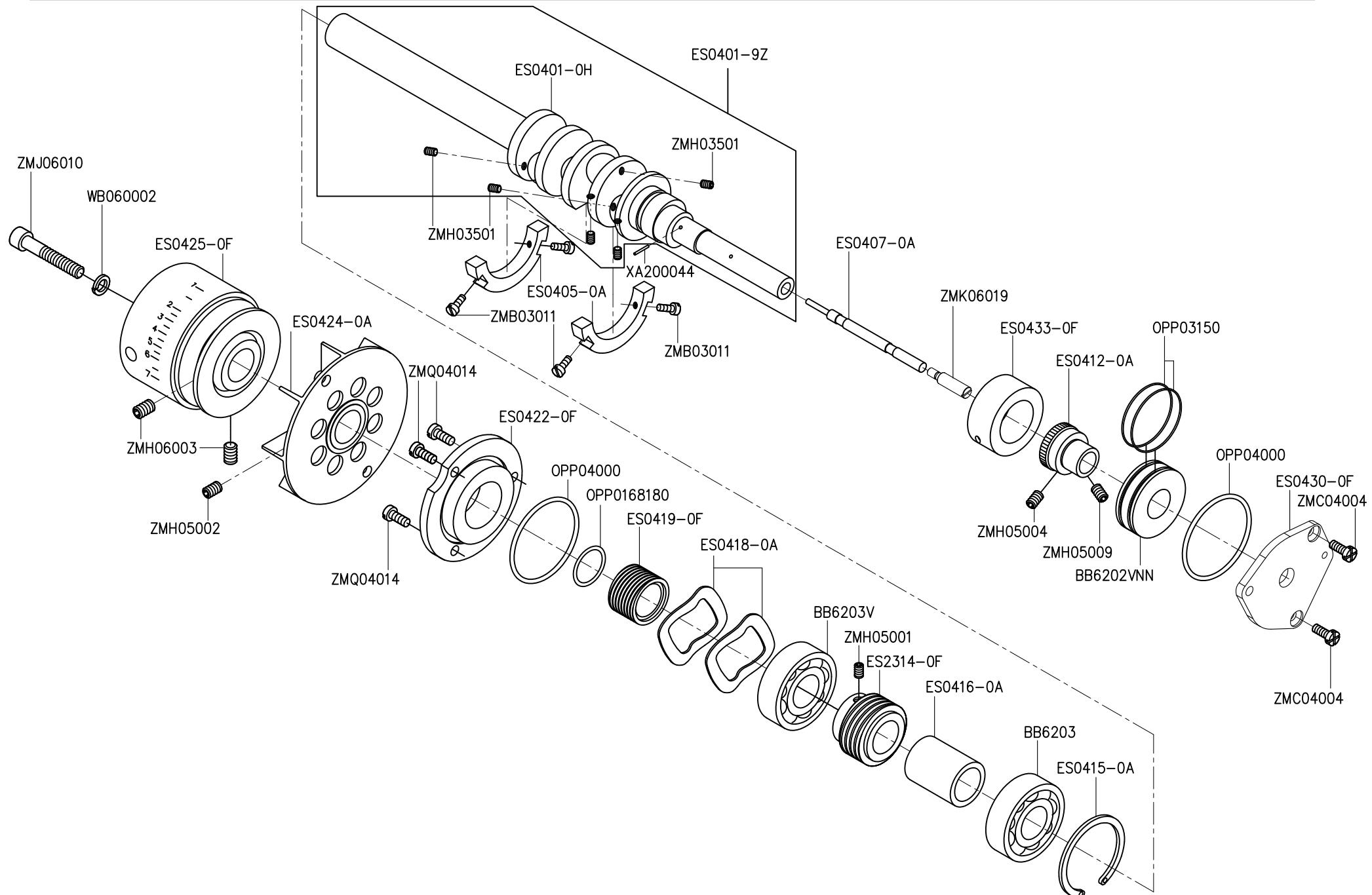
Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES0301-0F	CLOTH PLATE (WIDE)	1					
ES0302-2F	PLATE	1					
ES0303-0F	BUSHING	1					
ES0309-0F	SIDE COVER	1					
ES0316-0F	LATCH	1					
ES0322-0F	LEVER	1					
ES0324-0F	SPRING	1					
ES0325-0A	BRACKET	1					
ES0326-0F	FABRIC GUARD	1					
ES0326-1A	SWAB	1					
ES0334-0F	BED COVER PLATE ASSEMBLY	1					
ES0336-0A	GASKET	1					
ES0339-0A	COVER PLATE	1					
ES0925-0A	PLUG	1					
ES1000-1F	MACHINE BED COMPLETE	1					
ES1225-0A	CUSHION RUBBER	1					
WA040016	WASHER	2					
WA049005	WASHER	5					
WB041002	SPRING WASHER	1					
WG000006	WASHER	1					
ZMB04016	SCREW (M4-0.7x10)	4					
ZMB04031	SCREW (M4-0.7x20)	1					
ZMD04007	SCREW (M4-0.7x8)	5					
ZMG04032	SCREW (M4-0.7x5)	1					
ZMH04003	SCREW (M4-0.7x5)	1					
ZMQ04006	SCREW (M4-0.7x8)	2					
ZMQ04011	SCREW (M4-0.7x6)	3					



MISCELLANEOUS THREAD EYELETS

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES0231-0F	----- COVER -----	1					
ES0601-0F	----- BRACKET -----	1					
ES0603-0F	----- THREAD GUIDE -----	1					
ES0606-0A	----- REST BOARD -----	1					
ES0608-0F	----- THREAD GUIDE -----	1					
ES0612-0F	----- THREAD GUIDE -----	1					
ES0615-0F	----- THREAD GUIDE -----	1					
ES0801-0F	----- BRACKET -----	1					
ES0802-0A	----- THREAD GUIDE -----	1					
ES0803-0A	----- THREAD GUIDE -----	1					
ES0805-0F	----- THREAD GUIDE -----	1					
ES0807-0F	----- THREAD GUIDE -----	1					
ES0811-0F	----- THREAD GUIDE -----	1					
OATC101904	----- OIL SEAL -----	1					
WA030001	----- WASHER -----	2					
ZMB03001	----- SCREW (M3-0.5x4) -----	3					
ZMB04007	----- SCREW -----	2					
ZMB04011	----- SCREW (M4-0.7x8) -----	1					
ZMB04050	----- SCREW (M4-0.7x8) -----	2					
ZMH04001	----- SCREW (M4-0.7x4) -----	2					
ZMQ04012	----- SCREW (M4-0.7x12) -----	2					
ZMQ04013	----- SCREW -----	1					
ZMQ04014	----- SCREW (M4-0.7x10) -----	2					

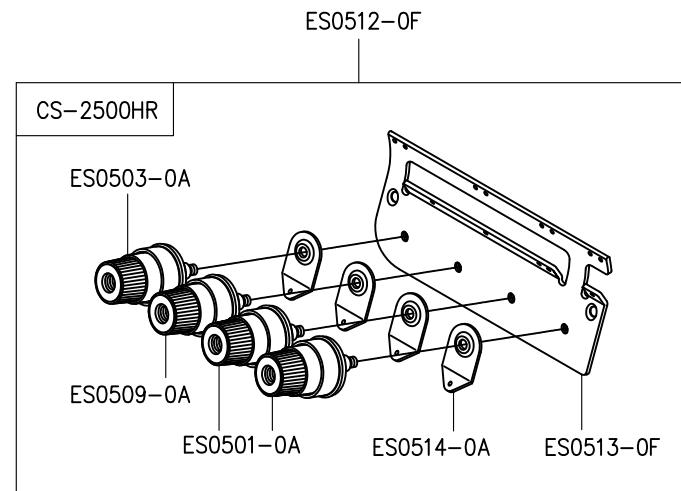
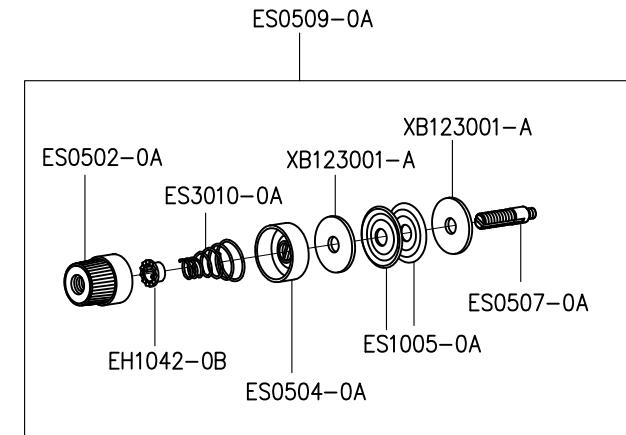
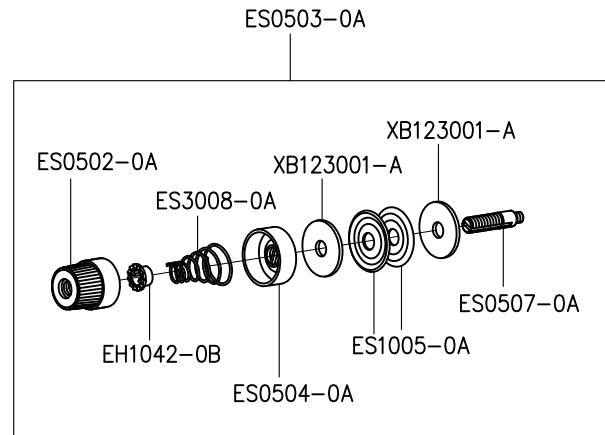
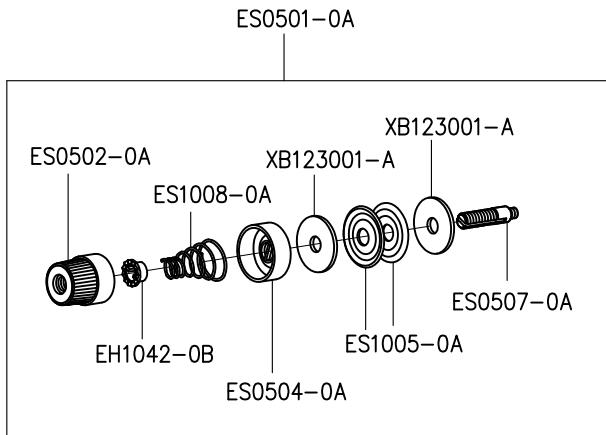
CRANKSHAFT DRIVE MECHANISM



CRANKSHAFT DRIVE MECHANISM

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
BB6202VNN	BALL BEARING -----	1		ZMK06019	SCREW -----	1	
BB6203	BALL BEARING -----	1		ZMQ04014	SCREW (M4-0.7x10) -----	3	
BB6203V	BALL BEARING -----	1					
ES0401-0H	CRANKSHAFT -----	1					
ES0401-9Z	CRANKSHAFT ASM. -----	1					
ES0405-0A	BALANCE WEIGHT -----	2					
ES0407-0A	PIN -----	1					
ES0412-0A	BALL BEARING BUSHING ---	1					
ES0415-0A	RING -----	1					
ES0416-0A	RING -----	1					
ES0418-0A	WASHER -----	1					
ES0419-0F	OIL SEAL -----	1					
ES0422-0F	BALL BEARING RETAINER -	1					
ES0424-0A	FAN COMPLETE -----	1					
ES0425-0F	MACHINE PULLEY -----	1					
ES0430-0F	COVER -----	1					
ES0433-0F	RING -----	1					
ES2314-0F	WORM -----	1					
OPP0168180	O RING -----	1					
OPP03150	O RING -----	2					
OPP04000	O RING -----	2					
WB060002	SPRING WASHER -----	1					
XA200044	FELT -----	1					
ZMB03011	SCREW (M3-0.5x8) -----	4					
ZMC04004	SCREW -----	2					
ZMH03501	SCREW (M3.5-0.6x3) -----	5					
ZMH05001	SCREW (M5-0.8x5) -----	1					
ZMH05002	SCREW (M5-0.8x6) -----	1					
ZMH05004	SCREW (M5-0.8x10) -----	1					
ZMH05009	SCREW (M5-0.8x5) -----	1					
ZMH06003	SCREW (M6-1.0x8) -----	2					
ZMJ 06010	SCREW (M6-1.0x35) -----	1					

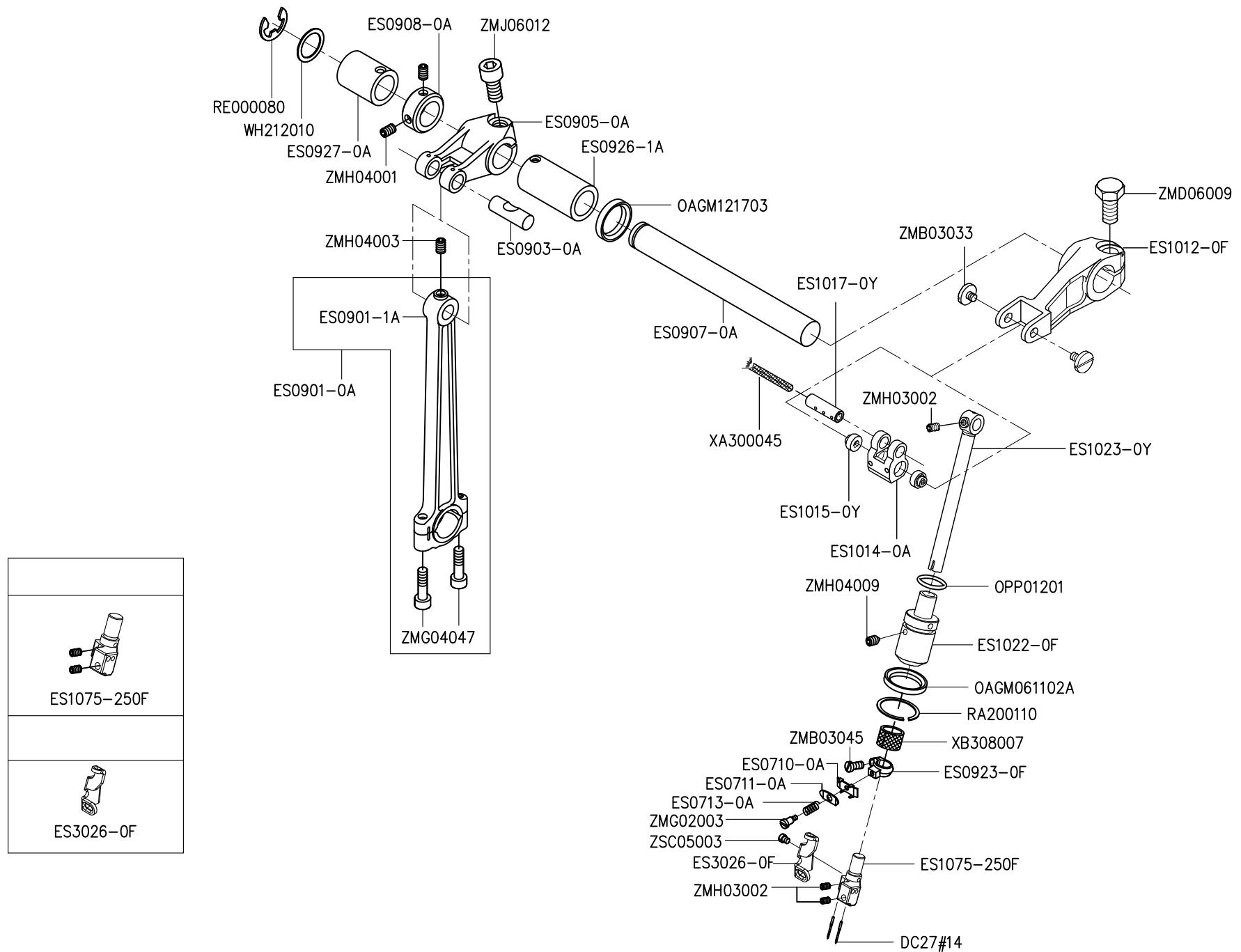
THREAD TENSION MECHANISM



THREAD TENSION MECHANISM

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
EH1042-0B	----- SPRING BUSHING -----	1					
ES0501-0A	----- THREAD TENSION ASM. -----	2					
ES0502-0A	----- POST NUT -----	1					
ES0503-0A	----- THREAD TENSION ASM. -----	1					
ES0504-0A	----- CUP -----	1					
ES0507-0A	----- SCREW STUD -----	1					
ES0509-0A	----- THREAD TENSION ASM. -----	1					
ES0512-0F	----- THREAD PINE ASM. -----	1					
ES0513-0F	----- THREAD EYELET -----	1					
ES0514-0A	----- TENSION GUIDE -----	4					
ES1005-0A	----- TENSION DISC -----	2					
ES1008-0A	----- SPRING (HEAVY) -----	1					
ES3008-0A	----- SPRING (HEAVY) -----	1					
ES3010-0A	----- SPRING (MEDIUM) -----	1					
XB123001-A	----- FELT -----	2					
ZSB11021	----- SCREW (11/64-40x5.5) -----	1					

NEEDLE DRIVE MECHANISM



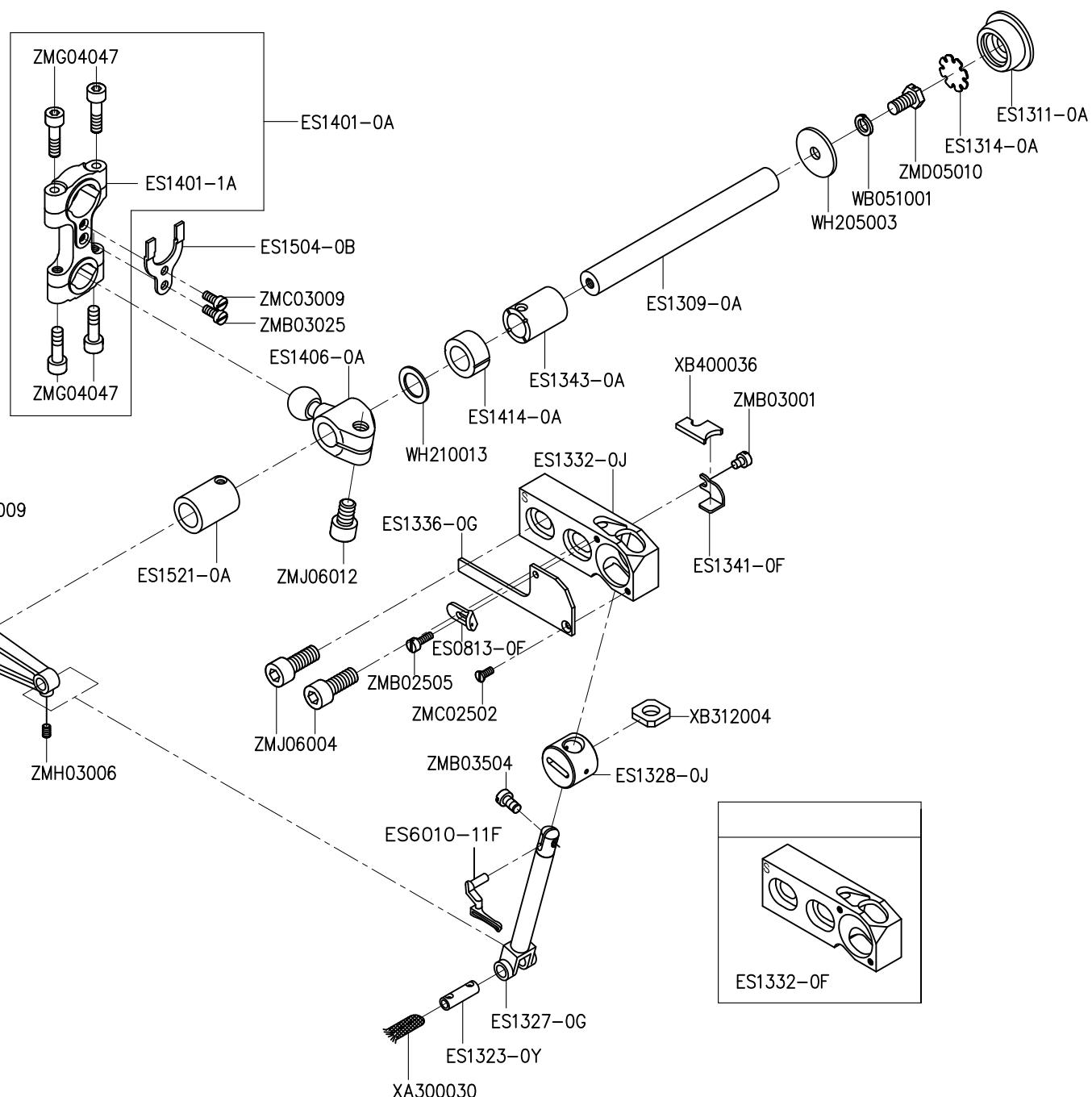
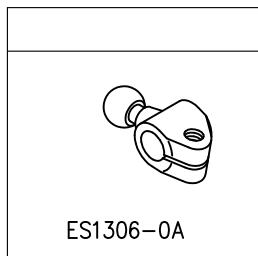
NEEDLE DRIVE MECHANISM

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
DC27#14	----- NEEDLE -----	2		ZMG04047	----- SCREW (M4-0.7x7) -----	2	
ES0710-0A	----- BRACKET -----	1		ZMH03002	----- SCREW (M3-0.5x3) -----	3	
ES0711-0A	----- THREAD RETAINER -----	1		ZMH04001	----- SCREW (M4-0.7x4) -----	2	
ES0713-0A	----- SPRING -----	1		ZMH04003	----- SCREW (M4-0.7x5) -----	1	
ES0901-0A	--- CONNECTION ASM.-----	1		ZMH04009	----- SCREW (M4-0.7x5) -----	1	
ES0901-1A	--- CONNECTION -----	1		ZMJ06012	----- SCREW (M6-0.75x12) -----	1	
ES0903-0A	----- PIN -----	1		ZSC05003	----- SCREW -----	1	
ES0907-0A	----- SHAFT -----	1					
ES0908-0A	----- COLLAR -----	1					
ES1012-0F	----- LEVER -----	1					
ES1014-0A	----- SHAFT -----	1					
ES1015-0Y	----- SHAFT -----	2					
ES1017-0Y	----- SHAFT -----	1					
ES1023-0Y	----- NEEDLE BAR -----	1					
ES1022-0F	----- BUSHING -----	1					
ES0923-0F	----- RING -----	1					
ES0926-1A	----- BUSHING -----	1					
ES0927-0A	----- BUSHING -----	1					
ES1075-230F	----- NEEDLE HOLDER ASSEMBLY --	1					
ES1075-250F	----- NEEDLE HOLDER ASSEMBLY --	1					
ES3026-0F	----- THREAD GUIDE -----	1					
OAGM061102A	----- OIL SEAL -----	1					
OAGM121703	----- OIL SEAL -----	1					
OPP01201	----- O-RING -----	1					
RA200110	----- RING -----	1					
RE000080	----- E-RING -----	1					
WH212010	----- WASHER -----	1					
XA300045	----- FELT -----	1					
XB308007	----- FELT -----	1					
ZMB03045	----- SCREW -----	1					
ZMD06009	----- SCREW (M6-1.0x12) -----	1					
ZMG02003	----- SCREW (M2-0.4x3) -----	1					

UPPER NEEDLE DRIVE MECHANISM

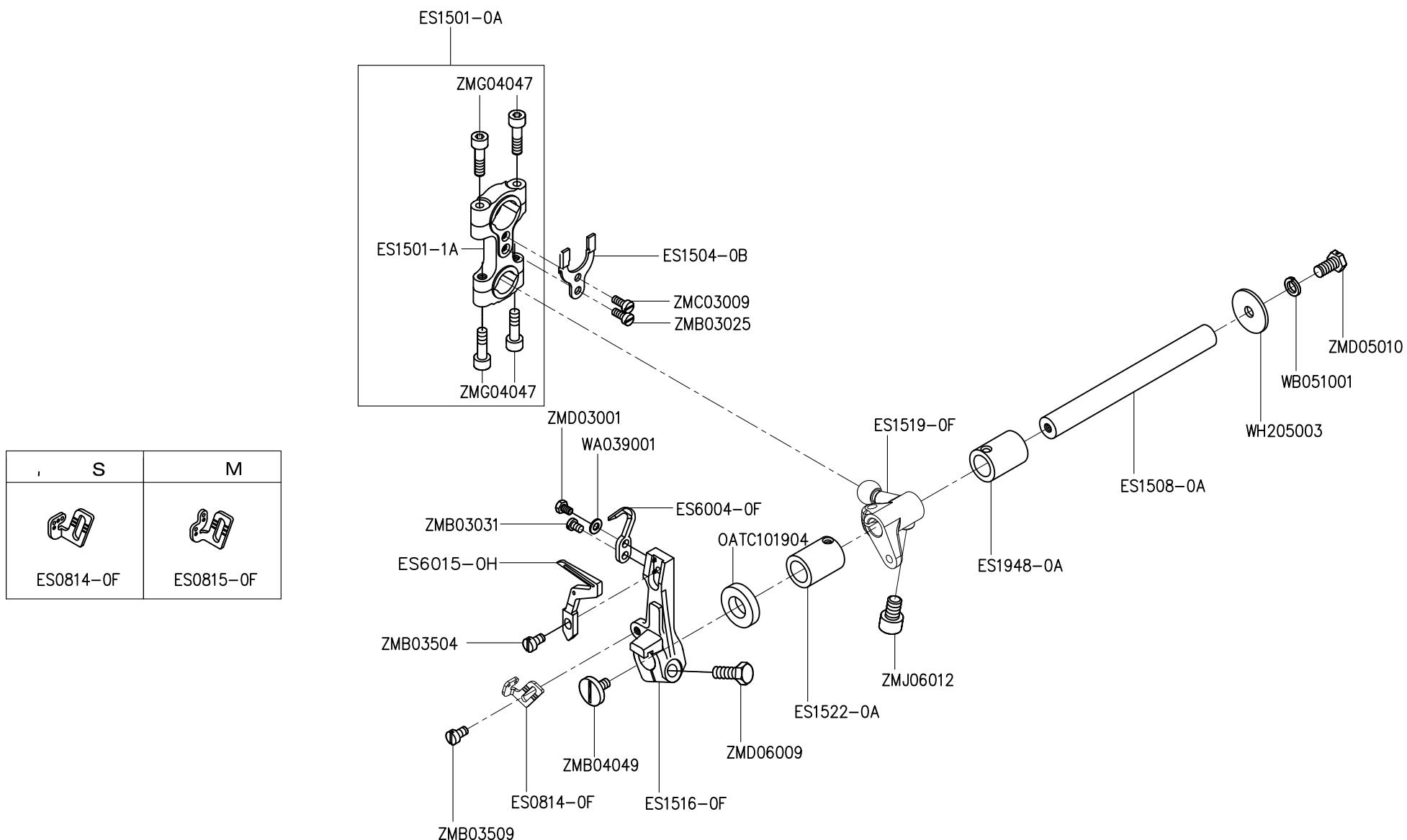
Material code

S	Standard lift (Extra-light-medium)
M	High lift (Medium-heavy)
L	Extra-High lift (Heavy-extra-heavy)
H	Ultra-High lift (Extra-heavy)



UPPER NEEDLE DRIVE MECHANISM

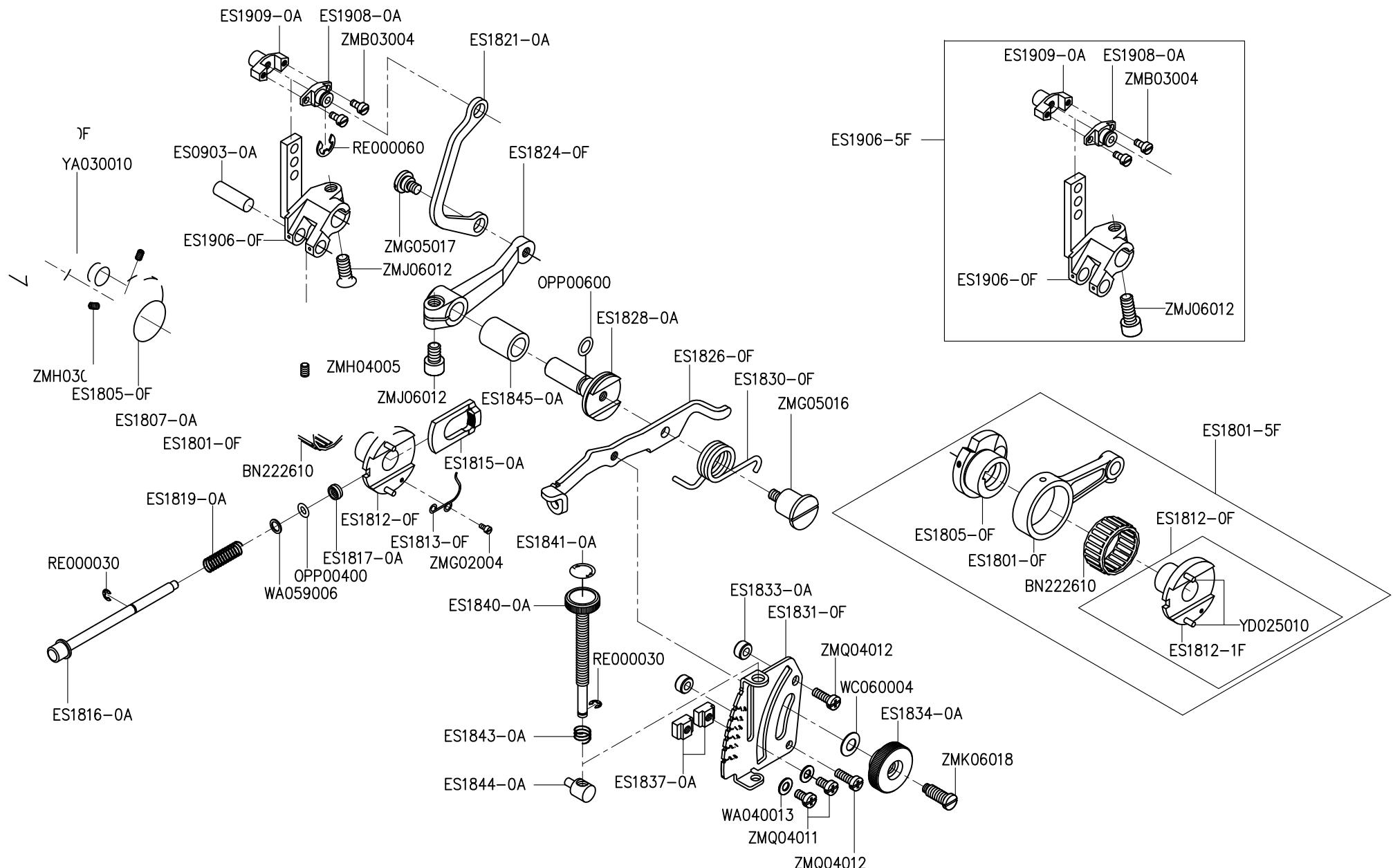
Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES0813-0F	----- TENSION GUIDE -----	1		ZMD05010	----- SCREW (M5-0.8x10) -----	1	
ES1309-0A	----- SHAFT -----	1		ZMD06009	----- SCREW (M6-1.0x12) -----	1	
ES1311-0A	----- PLUG -----	1		ZMG04047	----- SCREW (M4-0.7x7) -----	4	
ES1314-0A	----- FILTER -----	1		ZMH03006	----- SCREW (M3-0.5x4) -----	1	
ES1320-0A	----- LEVER -----	1		ZMJ06004	----- SCREW -----	2	
ES1323-0Y	----- PIN -----	1		ZMJ06012	----- SCREW (M6-0.75x12) -----	1	
ES1327-0G	----- UPPER LOOPER HOLDER ---	1					
ES1328-0J	----- GUIDE/UPPER LOOPER HOLDER --	1					
ES1330-0A	----- WASHER -----	1					
ES1332-0J	----- BASE/UPPER LOOPER HOLDER ---	1					
ES1336-0G	----- COVER -----	1					
ES1341-0F	----- PLATE -----	1					
ES1343-0A	----- BUSHING -----	1					
ES1401-0A	----- CONNECTION -----	1					
ES1401-1A	----- CONNECTION -----	1					
ES1406-0A	----- CARNK -----	1					
ES1414-0A	----- SPACER -----	1					
ES1504-0B	----- GUIDE -----	1					
ES1521-0A	----- BUSHING -----	1					
ES6010-11F	----- UPPRE LOOPER-----	1					
WB051001	----- SPRIN WASHER -----	1					
WH205003	----- WASHER -----	1					
WH210013	----- WASHER -----	1					
XA300030	----- OIL WICK -----	1					
XB312004	----- FELT -----	1					
XB400036	----- FELT -----	1					
ZMB02505	----- SCREW (M2.5-0.45x6) -----	1					
ZMB03001	----- SCREW (M3-0.5x4) -----	1					
ZMB03025	----- SCREW (M3-0.5x6) -----	1					
ZMB03504	----- SCREW (M3.5-0.6x6) -----	1					
ZMC02502	----- SCREW (M2.5-0.45x6) -----	1					
ZMC03009	----- SCREW -----	1					



LOWER LOOPER DRIVE MECHANISM

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES0814-0F	----- THREAD GUIDE -----	1					
ES0815-0F	----- THREAD GUIDE -----	1					
ES1501-0A	----- CONNECTION ASM.-----	1					
ES1501-1A	----- CONNECTION -----	1					
ES1504-0B	----- GUIDE -----	1					
ES1508-0A	----- SHAFT -----	1					
ES1516-0F	----- SHAFT -----	1					
ES1519-0F	----- CRANK -----	1					
ES1522-0A	----- BUSHING -----	1					
ES1948-0A	----- BUSHING -----	1					
ES6004-0F	----- NEEDLE GUARD (REAR) -----	1					
ES6015-0H	----- LOWER LOOPER-----	1					
OATC101904	----- OIL SEAL -----	1					
WA039001	----- WASHER -----	1					
WB051001	----- SPRING WASHER -----	1					
WH205003	----- WASHER -----	1					
ZMB03025	----- SCREW (M3-0.5x6) -----	1					
ZMB03031	----- SCREW (M3-0.5x2.5) -----	1					
ZMB03504	----- SCREW (M3.5-0.6) -----	1					
ZMB03509	----- SCREW (M3.5-0.6x6) -----	1					
ZMB04049	----- SCREW (M4-0.7x8) -----	1					
ZMC03009	----- SCREW -----	1					
ZMD03001	----- SCREW (M3-0.5x5) -----	1					
ZMD05010	----- SCREW (M5-0.8x10) -----	1					
ZMD06009	----- SCREW (M6-0.75) -----	1					
ZMG04047	----- SCREW (M4-0.7x7) -----	4					
ZMJ06012	----- SCREW (M6-0.75x12) -----	1					

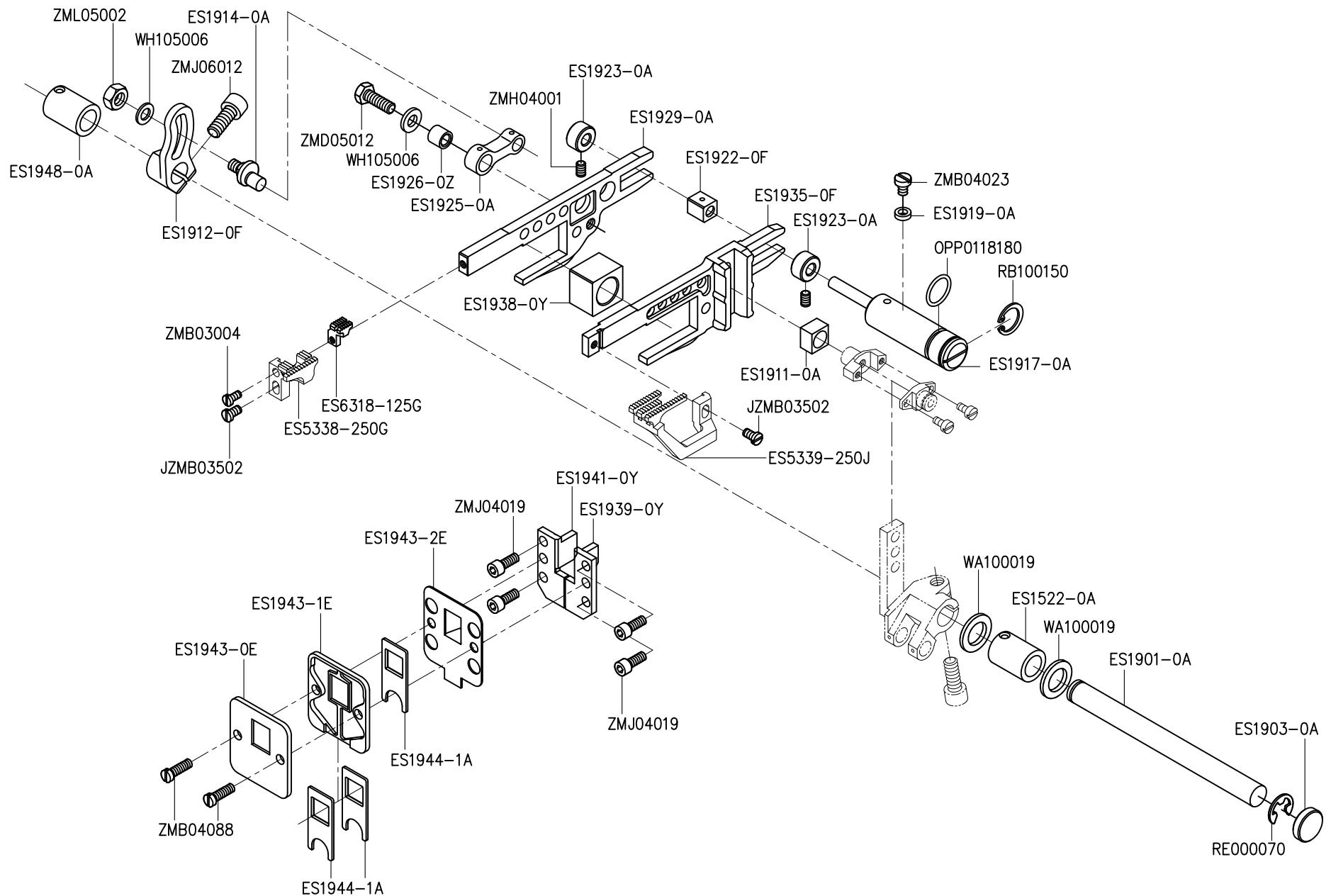
FEED MECHANISM(1)



FEED MECHANISUM(1)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
BN222610	----- NEEDLE BEARING -----	1		ES1909-0A	----- CRANK PIN -----	1	
ES0903-0A	----- PIN -----	1		OPP00400	----- O-RING -----	1	
ES1801-0F	----- CONNECTION -----	1		OPP00600	----- O-RING -----	1	
ES1801-5F	----- CONNECTION ASM. -----	1		RE000030	----- E-RING -----	2	
ES1805-0F	----- ECCENTRIC -----	1		RE000060	----- E-RING -----	1	
ES1806-0A	----- GUIDE/FEED ECCENTRIC ---	1		WA040013	----- WASHER -----	2	
ES1807-0A	----- FLAT SPRING -----	1		WA059006	----- WASHER -----	1	
ES1810-0F	----- REGULATOR -----	1		WC060004	----- SPRING WASHER -----	1	
ES1812-0F	----- ECCENTRIC ASSEMBLY -----	1		YA030010	----- PIN -----	1	
ES1812-1F	----- ECCENTRIC -----	1		YD025010	----- PIN -----	2	
ES1813-0F	----- SPRING -----	1		ZMB03004	----- SCREW (M3-0.5x5.7) -----	2	
ES1815-0A	----- RATCHET -----	1		ZMG02004	----- SCREW (M2-0.4x3) -----	1	
ES1816-0A	----- PUSH BUTTON -----	1		ZMG05016	----- SCREW (M5-0.8x8.4) -----	1	
ES1817-0A	----- GASKET -----	1		ZMG05017	----- SCREW (M5-0.8x5.5) -----	1	
ES1819-0A	----- SPRING -----	1		ZMH03001	----- SCREW (M3-0.5x4) -----	2	
ES1821-0A	----- LINK -----	1		ZMH04005	----- SCREW (M4-0.7x6) -----	1	
ES1824-0F	----- LEVER -----	1		ZMH05009	----- SCREW (M5-0.8x5) -----	2	
ES1826-0F	----- LEVER -----	1		ZMJ06012	----- SCREW (M6-0.75x12) -----	2	
ES1828-0A	----- SHAFT -----	1		ZMK06018	----- SCREW (M6-1.0x17.7) -----	1	
ES1830-0F	----- SPRING -----	1		ZMQ04011	----- SCREW (M4-0.7x6) -----	2	
ES1831-0F	----- REGULATOR PLATE -----	1		ZMQ04012	----- SCREW (M4-0.7x12) -----	2	
ES1833-0A	----- SPACER -----	2					
ES1834-0A	----- NUT -----	1					
ES1837-0A	----- STOPPER -----	2					
ES1840-0A	----- ADJUSTING BAR -----	1					
ES1841-0A	----- SEAL -----	1					
ES1843-0A	----- SPRING -----	1					
ES1844-0A	----- PIN -----	1					
ES1845-0A	----- BUSHING -----	1					
ES1906-0F	----- CRANK -----	1					
ES1906-5F	----- CRANK ASM. -----	1					
ES1908-0A	----- CRANK PIN -----	1					

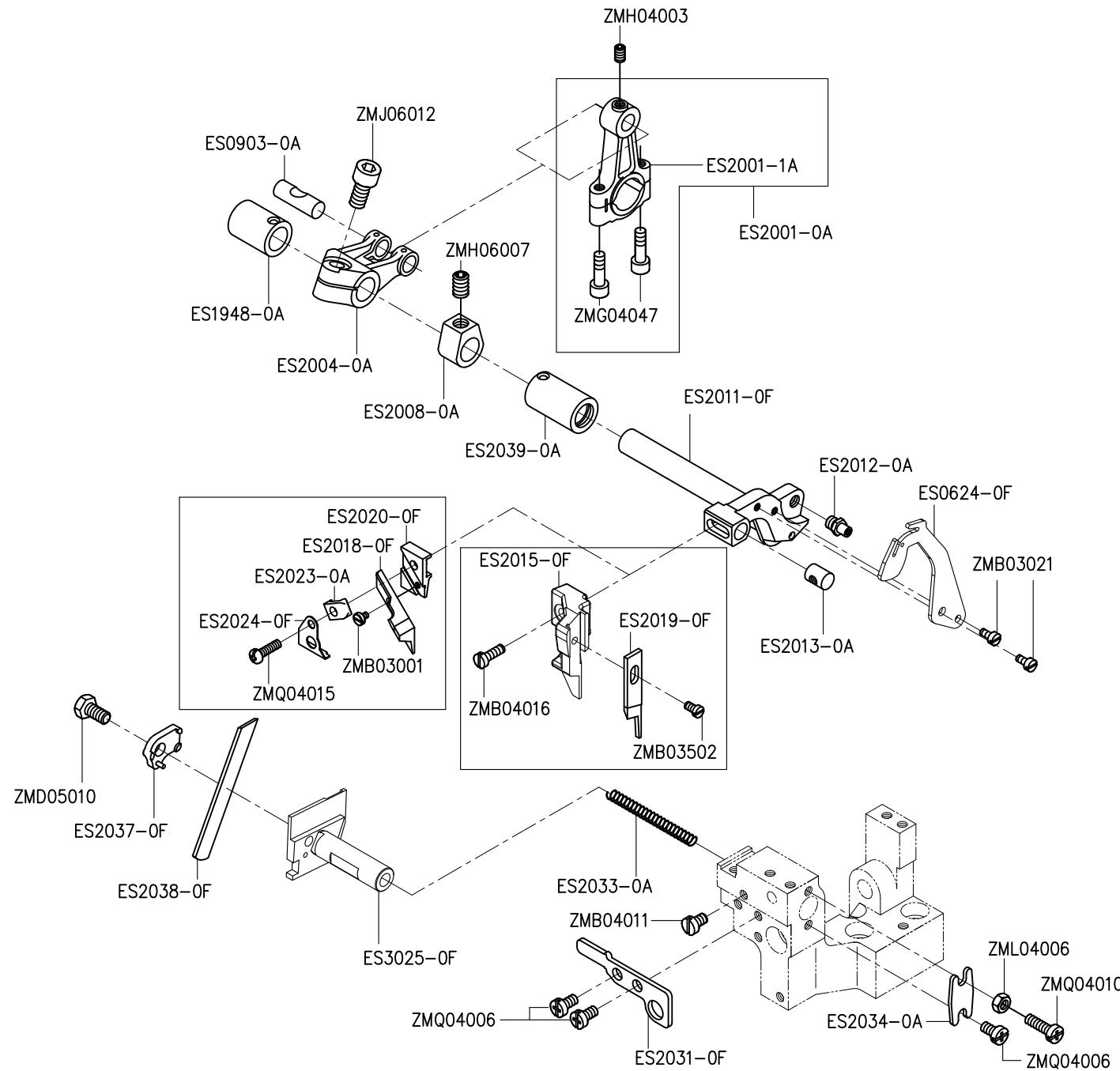
FEED MECHANISUM(2)



FEED MECHANISM(2)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES1522-0A	----- BUSHING -----	1		ZMB04023	----- SCREW (M4-0.7x6) -----	1	
ES1901-0A	----- SHAFT -----	1		ZMB04088	----- SCREW (M4-0.7x15) -----	2	
ES1903-0A	----- PLUG -----	1		ZMD05012	----- SCREW (M5-0.8x13) -----	1	
ES1911-0A	----- BLOCK -----	1		ZMH04001	----- SCREW (M4-0.7x4) -----	2	
ES1912-0F	----- CRANK -----	1		ZMJ04019	----- SCREW (M4-0.7x8) -----	4	
ES1914-0A	----- PIN -----	1		ZMJ06012	----- SCREW (M6-0.75x12) -----	1	
ES1917-0A	----- PIN -----	1		ZML05002	----- NUT (M5) -----	1	
ES1919-0A	----- GASKET -----	1					
ES1922-0F	----- BLOCK -----	1					
ES1923-0A	----- COLLAR -----	2					
ES1925-0A	----- LINK -----	1					
ES1926-0Z	----- BUSHING -----	1					
ES1929-0A	----- MAIN FEED BAR -----	1					
ES1935-0F	----- DIFFERENTIAL FEED BAR --	1					
ES1938-0Y	----- BLOCK -----	1					
ES1939-0Y	----- GUIDE/FEED BAR (LEFT) ---	1					
ES1941-0Y	----- GUIDE/FEED BAR (RIGHT) --	1					
ES1943-0E	----- GUIDE/FEED BAR OIL SEAL ---	1					
ES1943-1E	----- OIL SEAL -----	1					
ES1943-2E	----- GUIDE/FEED BAR OIL SEAL ---	1					
ES1944-1A	----- OIL SEAL -----	3					
ES1948-0A	----- BUSHING -----	1					
ES5338-250G	----- MAIN FEED DOG-----	1					
ES5339-250J	----- DIFFERENTIAL FEED DOG---	1					
ES6318-125G	----- AUXILIARY FEED DOG-----	1					
JZMB03502	----- SCREW (M3.5-0.6x8) -----	2					
OPP0118180	----- O-RING -----	1					
RB100150	----- C-RING -----	1					
RE000070	----- E-RING -----	1					
WA100019	----- WASHER -----	2					
WH105006	----- WASHER -----	2					
ZMB03004	----- SCREW (M3-0.5x5.7) -----	1					

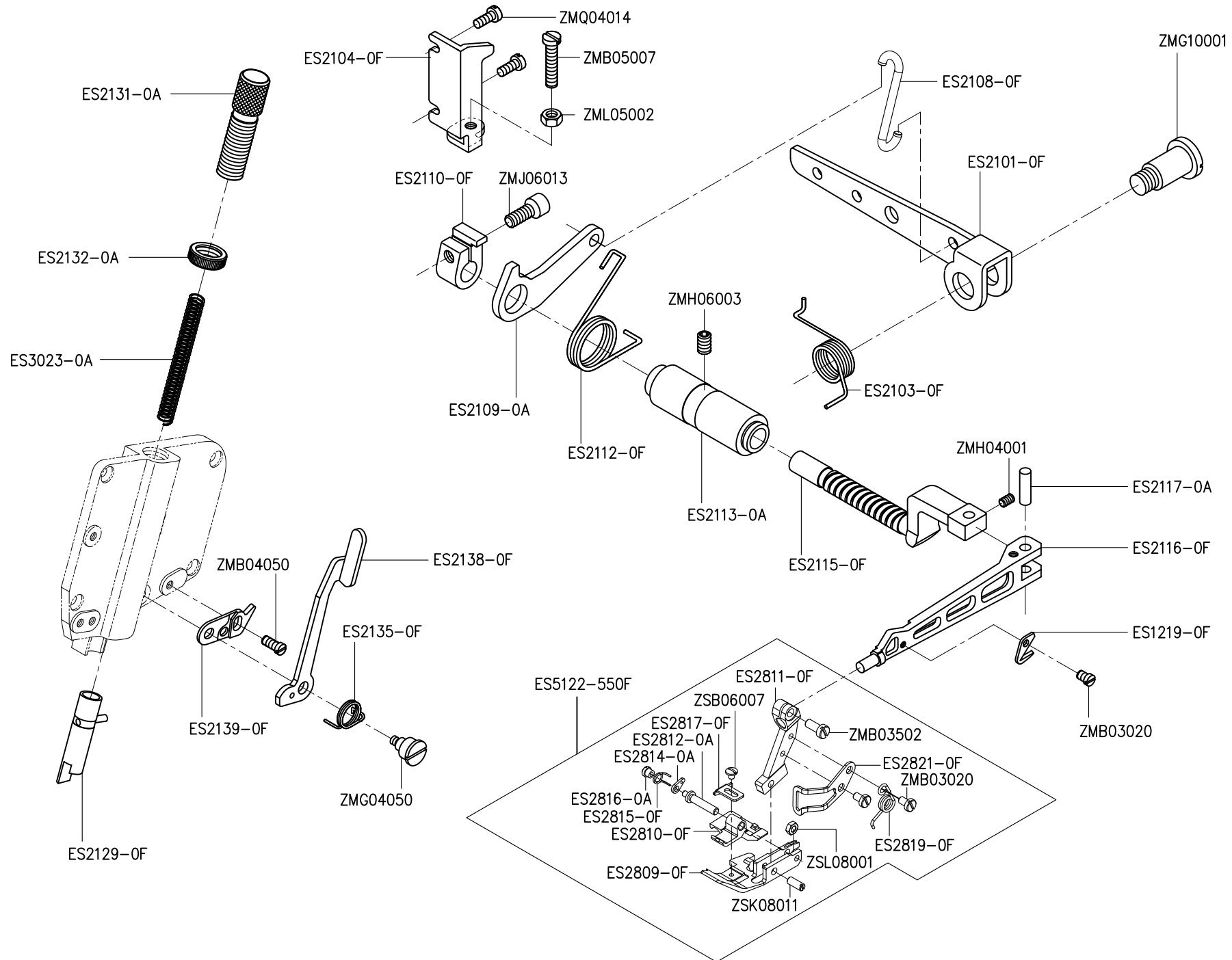
KNIFE DRIVE MECHANISM



KNIFE DRIVE MECHANISM

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES0624-0F	----- THREAD TAKEUP -----	1		ZMJ06012	----- SCREW (M6-0.75x12) -----	1	
ES0903-0A	----- PIN -----	1		ZML04006	----- NUT (M4) -----	1	
ES1948-0A	----- BUSHING -----	1		ZMQ04006	----- SCREW (M4-0.7x8) -----	3	
ES2001-0A	----- CONNECTION COMPLETE --	1		ZMQ04010	----- SCREW (M4-0.7x16) -----	1	
ES2001-1A	----- CONNECTION -----	1		ZMQ04015	----- SCREW (M4-0.7x14) -----	1	
ES2004-0A	----- CRANK -----	1					
ES2008-0A	----- COLLAR -----	1					
ES2011-0F	----- UPPER KNIFE LEVER -----	1					
ES2012-0A	----- SCREW -----	1					
ES2013-0A	----- PIN -----	1					
ES2015-0F	----- UPPER KNIFE CLAMP -----	1					
ES2018-0F	----- KNIFE -----	1					
ES2019-0F	----- UPPER KNIFE -----	1					
ES2020-0F	----- KNIFE HOLDER -----	1					
ES2023-0A	----- PRESS SLIDE -----	1					
ES2024-0F	----- KNIFE CLAMP -----	1					
ES2031-0F	----- GUIDE/LOWER KNIFE HOLDER ---	1					
ES2033-0A	----- SPRING -----	1					
ES2034-0A	----- PLATE -----	1					
ES2037-0F	----- LOWER KNIFE CLAMP -----	1					
ES2038-0F	----- LOWER KNIFE/THICK -----	1					
ES2039-0A	----- BUSHING -----	1					
ES3025-0F	----- LOWER KNIFE HOLDER -----	1					
ZMB03001	----- SCREW (M3-0.5x4) -----	1					
ZMB03021	----- SCREW (M3-0.5x6.5) -----	2					
ZMB03502	----- SCREW (M3.5-0.6x8) -----	1					
ZMB04011	----- SCREW (M4-0.7x8) -----	1					
ZMB04016	----- SCREW (M4-0.7x10) -----	1					
ZMD05010	----- SCREW (M5-0.8x10) -----	1					
ZMG04047	----- SCREW (M4-0.7x7) -----	2					
ZMH04003	----- SCREW (M4-0.7x5) -----	1					
ZMH06007	----- SCREW (M6-1.0x5) -----	1					

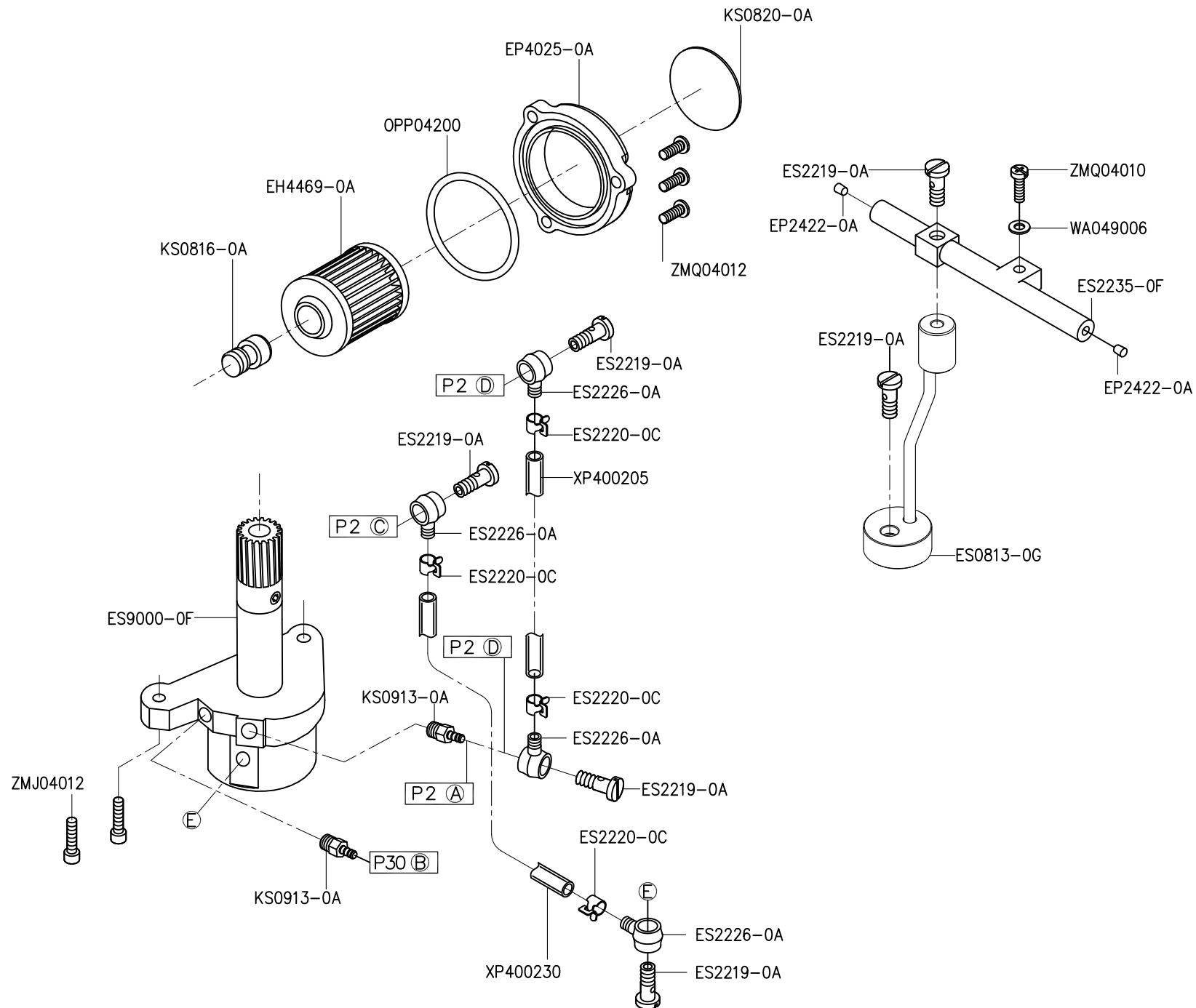
PRESSER FOOT MECHANISM



PRESSER FOOT MECHANISM

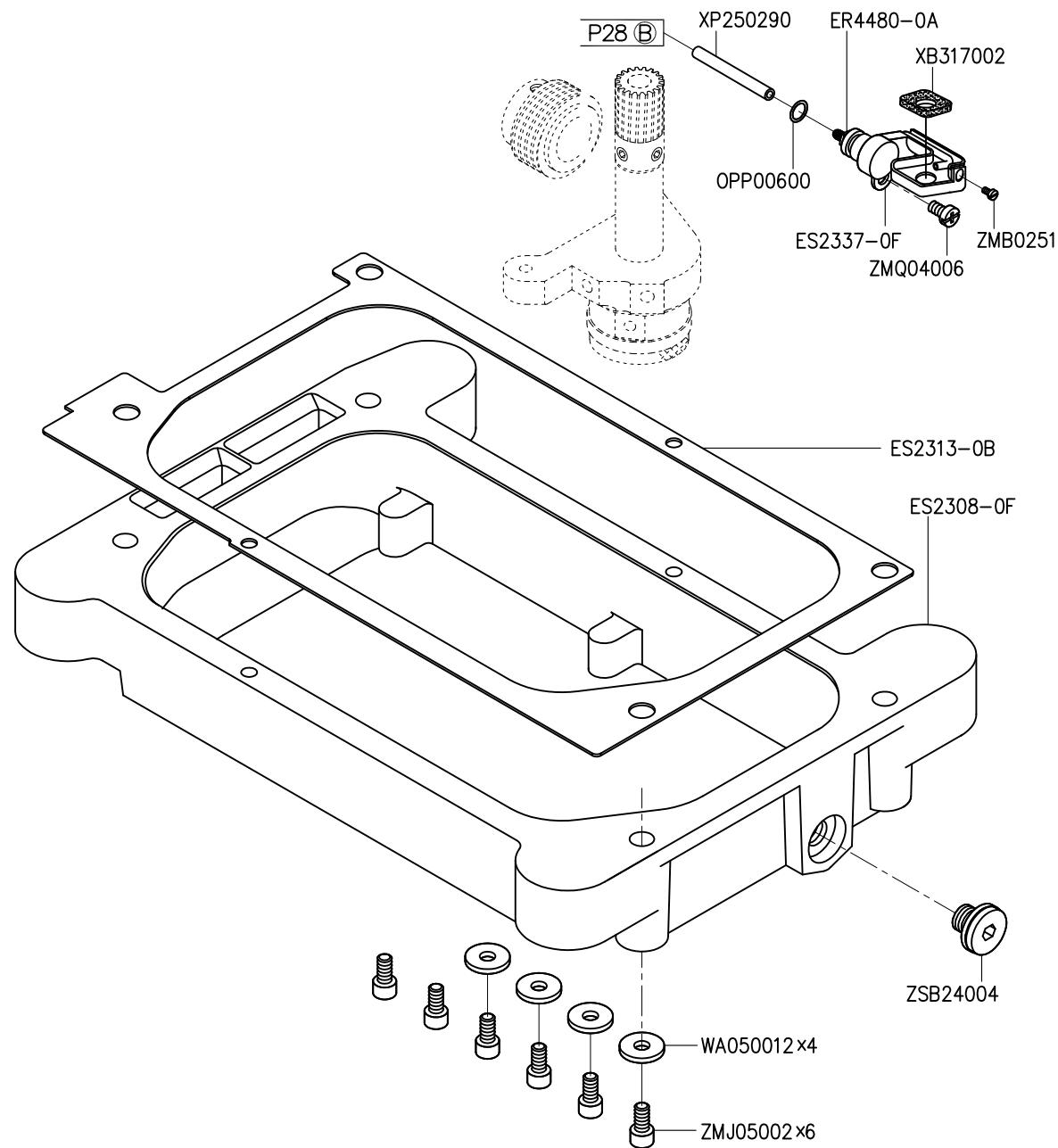
Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES1219-0F	----- CHAIN CUTTER -----	1		ES5122-550F	----- PRESSER FOOT ASS'Y-----	1	
ES2101-0F	----- LEVER -----	1		YF030018	----- PIN -----	1	
ES2103-0F	----- SPRING -----	1		ZMB03003	----- SCREW (M3-0.5x4.7) -----	1	
ES2104-0F	----- STOPPER -----	1		ZMB03020	----- SCREW (M3-0.5x5) -----	2	
ES2108-0F	----- LINK -----	1		ZMB03502	----- SCREW (M3.5-0.6x8) -----	1	
ES2109-0A	----- LEVER -----	1		ZMB04050	----- SCREW (M4-0.7x8) -----	1	
ES2110-0F	----- COLLAR -----	1		ZMB05007	----- SCREW (M5-0.8x25) -----	1	
ES2112-0F	----- SPRING -----	1		ZMG04050	----- SCREW -----	1	
ES2113-0A	----- BUSHING -----	1		ZMG10001	----- SCREW (M10-1.5x9) -----	1	
ES2115-0F	----- SHAFT -----	1		ZMH04001	----- SCREW (M4-0.7x4) -----	1	
ES2116-0F	----- PRESSER ARM -----	1		ZMH06003	----- SCREW (M6-1.0x8) -----	1	
ES2117-0A	----- PIN -----	1		ZMJ06013	----- SCREW (M6-0.75x14) -----	1	
ES2124-0F	----- STOOPER -----	1		ZML05002	----- NUT (M5) -----	1	
ES2129-0F	----- PRESSER BAR COMPLETE ---	1		ZMQ04014	----- SCREW (M4-0.7x10) -----	2	
ES2129-1A	----- PRESSER BAR -----	1		ZSB06007	----- SCREW -----	1	
ES2129-2A	----- GUIDE PIN -----	1		ZSK08011	----- SCREW -----	1	
ES2131-0A	----- ADJUSTING SCREW -----	1		ZSL08001	----- NUT -----	1	
ES2132-0A	----- NUT -----	1					
ES2135-0F	----- SPRING -----	1					
ES2138-0F	----- LEVER -----	1					
ES2139-0F	----- STOPPER -----	1					
ES2809-0F	----- PRESSER FOOT-----	1					
ES2810-0F	----- PRESSER FOOT -----	1					
ES2811-0F	----- HOLDER -----	1					
ES2812-0A	----- SCREW -----	1					
ES2814-0A	----- LATCH -----	1					
ES2815-0F	----- SPRING -----	1					
ES2816-0A	----- NUT -----	1					
ES2817-0F	----- GUIDE PLATE -----	1					
ES2819-0F	----- SPRING -----	1					
ES2821-0F	----- FINGER GUARD -----	1					
ES3023-0A	----- SPRING -----	1					

LUBRICATION MECHANISM(1)



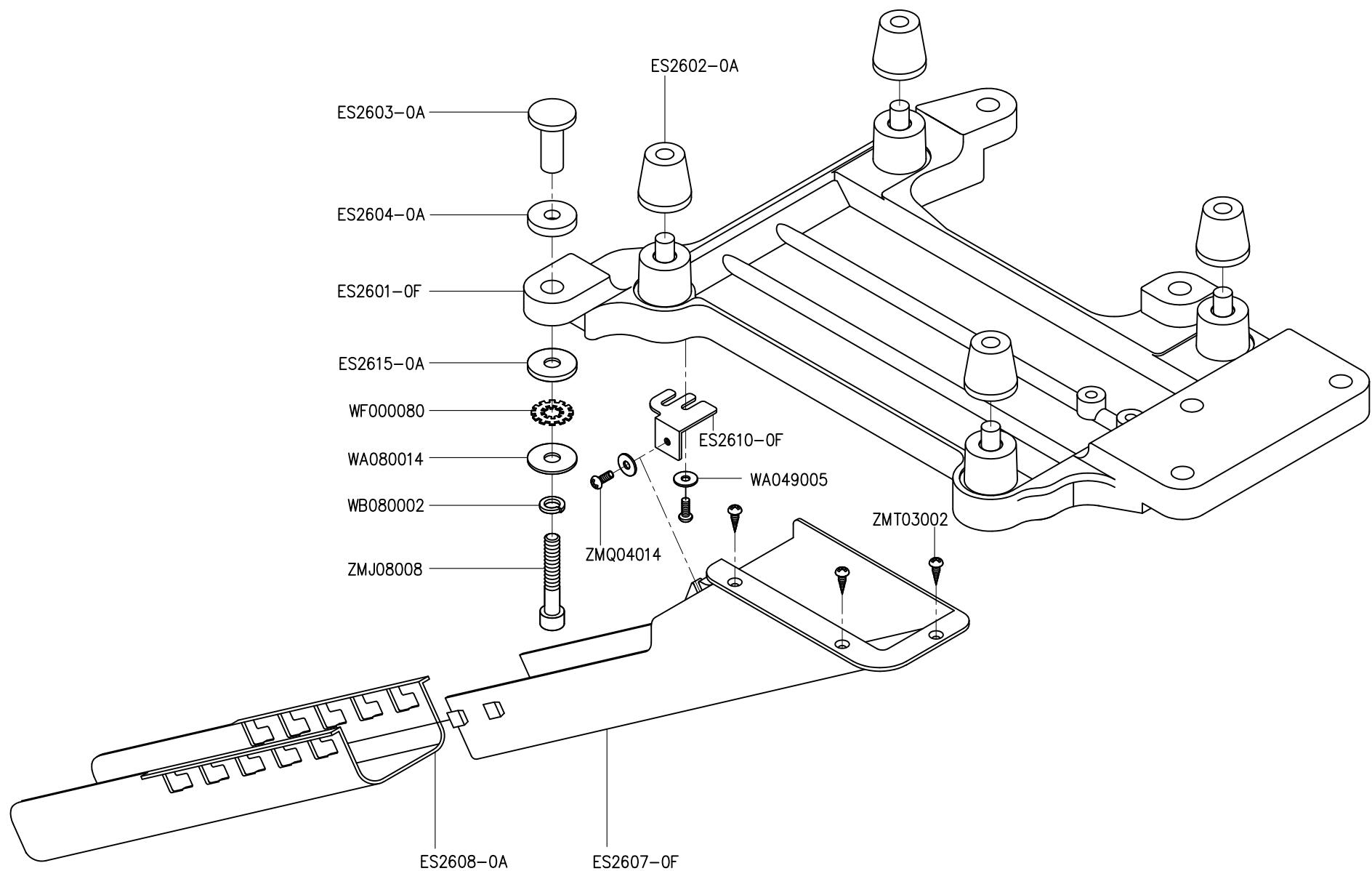
LUBRICATION MECHANISM(1)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
EH4469-0A	OIL FILTER -----	1					
EP2422-0A	PLUG -----	2					
EP4025-0A	COVER -----	1					
ES0813-0G	OIL DISTRIBUTOR -----	1					
ES2219-0A	SCREW -----	6					
ES2220-0C	CLAMP -----	4					
ES2226-0A	JOINT -----	4					
ES2235-0F	OIL DISTRIBUTOR -----	1					
ES9000-0F	OIL PUMP SET -----	1					
KS0816-0A	CONNECTING-----	1					
KS0820-0A	FILTER SEAL -----	1					
KS0913-0A	JOINT -----	2					
OPP04200	O-RING -----	1					
WA049006	WASHER -----	1					
XP400205	TUBE -----	1					
XP400230	TUBE -----	1					
ZMJ04012	SCREW (M4-0.7x16) -----	2					
ZMQ04010	SCREW (M4-0.7x16) -----	1					
ZMQ04012	SCREW (M4-0.7x12) -----	3					



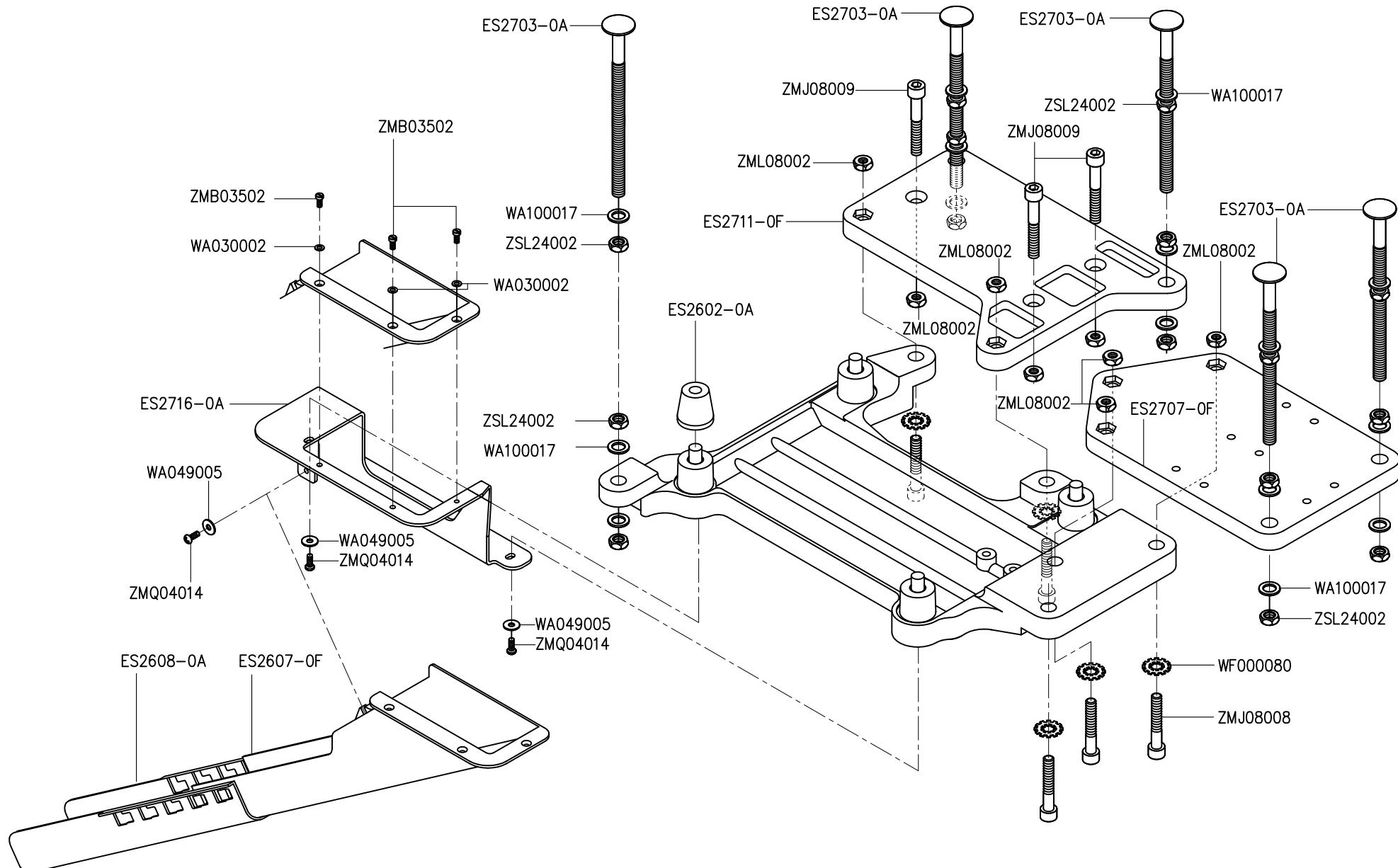
LUBRICATION MECHANISM(2)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ER4480-0A	----- CONNECTING -----	1					
ES2308-0F	----- OIL RESERVOIR -----	1					
ES2313-0B	----- GASKET -----	1					
ES2323-0F	----- PIPE -----	1					
ES2325-0A	----- PLUG -----	2					
ES2337-0F	----- JOINT -----	1					
OPP00680	----- O RING -----	1					
WA050012	----- WASHER -----	4					
XA300100	----- OIL WICK -----	1					
XB317002	----- FELT -----	1					
XP250290	----- TUBE -----	1					
ZMB02514	----- SCREW (M2.5-0.45x4) -----	1					
ZMH04001	----- SCREW (M4-0.7x4) -----	1					
ZMJ05002	----- SCREW (M5-0.8x12) -----	6					
ZMQ04006	----- SCREW (M4-0.7x8) -----	1					
ZSB24004	----- SCREW (3/8-24x10) -----	1					



PARTS FOR SEMI-SUBMERGED INSTALLATION

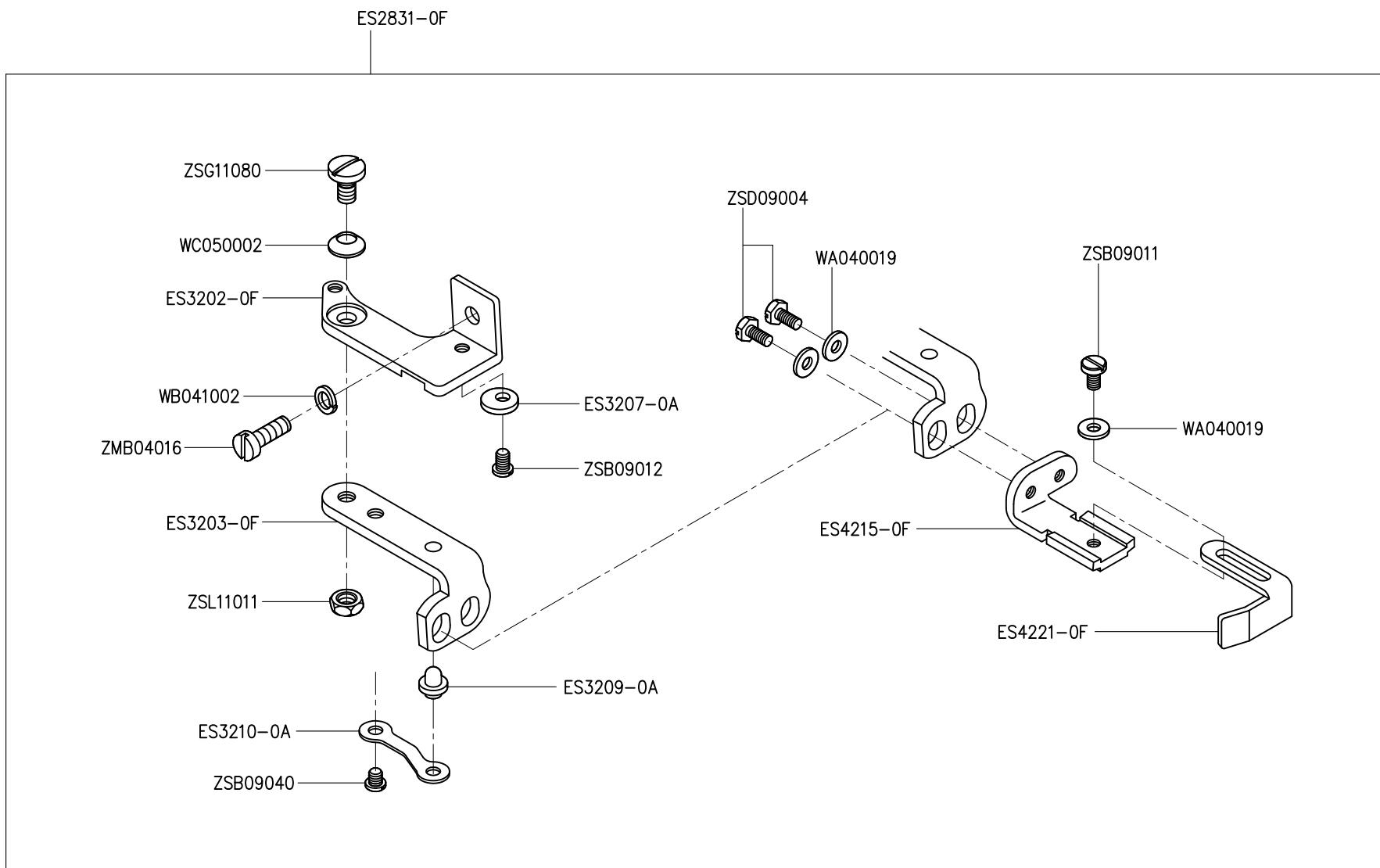
Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES2601-0F	----- REST BOARD -----	1					
ES2602-0A	----- CUSHION RUBBER -----	4					
ES2603-0A	----- NUT -----	4					
ES2604-0A	----- SPACER -----	4					
ES2607-0F	----- WASTE CHUTE -----	1					
ES2608-0A	----- WASTE CHUTE -----	1					
ES2610-0F	----- BRACKET -----	1					
ES2615-0A	----- SPACER -----	4					
WA049005	----- WASHER -----	2					
WA080014	----- WASHER -----	4					
WB080002	----- SPRING WASHER -----	4					
WF000080	----- WASHER -----	4					
ZMJ08008	----- SCREW (M8-1.25x45) -----	4					
ZMQ04014	----- SCREW (M4-0.7x10) -----	2					
ZMT03002	----- SCREW (M3) -----	3					



PARTS FOR FULLY-SUBMERGED INSTALLATION

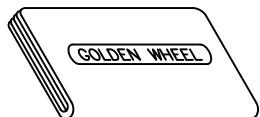
Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES2601-0A	----- REST BOARD -----	1					
ES2602-0A	----- CUSHION RUBBER -----	4					
ES2607-0F	----- WASTE CHUTE -----	1					
ES2608-0A	----- WASTE CHUTE -----	1					
ES2703-0A	----- STUD BOLT -----	5					
ES2707-0F	----- BRACKET -----	1					
ES2711-0F	----- BRACKET -----	1					
ES2716-0F	----- BRACKET -----	1					
WA030002	----- WASHER -----	3					
WA049005	----- WASHER -----	3					
WA100017	----- WASHER -----	15					
WF000080	----- WASHER -----	5					
ZMB03502	----- SCREW (M3.5-0.6x8) -----	3					
ZMJ08008	----- SCREW (M8-1.25x45) -----	5					
ZMJ08009	----- SCREW (M8-1.25x55) -----	3					
ZML08002	----- NUT -----	8					
ZMQ04014	----- SCREW (M4-0.7x10) -----	3					
ZSL24002	----- NUT(3/8-16) -----	15					

FABRIC EDGE GUIDE



ACCESSORIES(1)

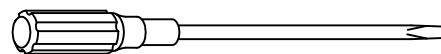
Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
ES2831-0F	----- EDGE GUIDE COMPLETE -----	1					
ES3202-0F	----- BRACKET -----	1					
ES3203-0F	----- BRACKET -----	1					
ES3207-0A	----- WASHER -----	1					
ES3209-0A	----- PIN -----	1					
ES3210-0A	----- SPRING -----	1					
ES4215-0F	----- EDGE GUIDE BRACKET -----	1					
ES4221-0F	----- EDGE GUIDE -----	1					
WA040019	----- WASHER -----	3					
WB041002	----- WASHER -----	1					
WC050002	----- CONICAL SPRING -----	1					
ZMB04016	----- SCREW(M4-0.7×1.0) -----	1					
ZSB09011	----- SCREW(9/64-40×6.5) -----	1					
ZSB09012	----- SCREW(9/64-40×4.5) -----	1					
ZSB09040	----- SCREW(9/64-40×3.5) -----	1					
ZSD09004	----- SCREW(9/64-40×8) -----	2					
ZSG11080	----- SCREW(11/64-40×5.5) -----	1					
ZSL11011	----- NUT(11/64-40) -----	1					



ES7001-0A



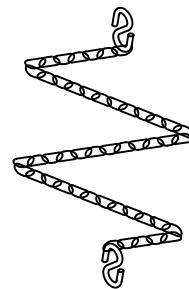
A7010-0A



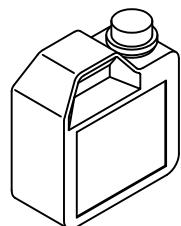
A7010-2A



ES7012-0A



B7060-1A



A7012-2A



ES7012-1A



ES2036-0F



G7014-0A



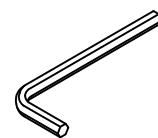
TLA025



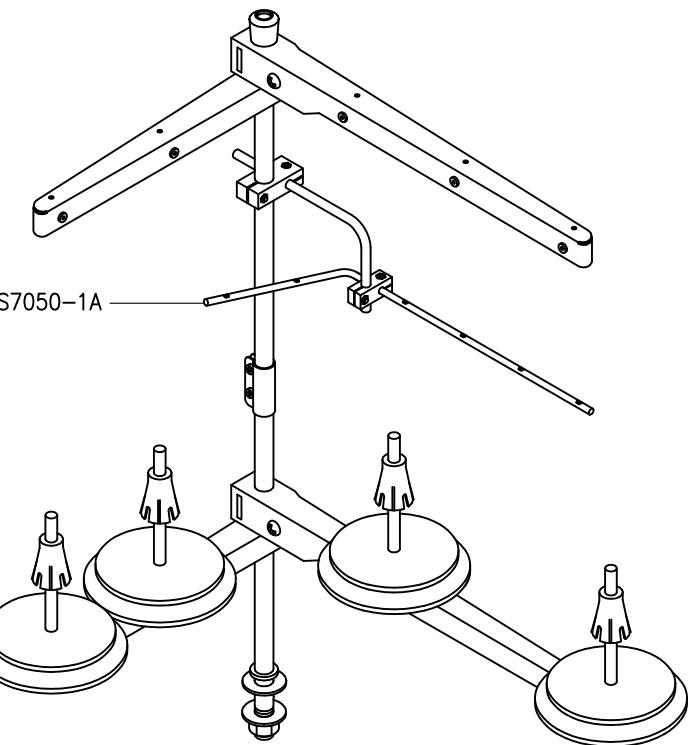
TLA030



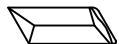
TLA040



TLA060



ES7050-1A



D0x5#21



TLC015



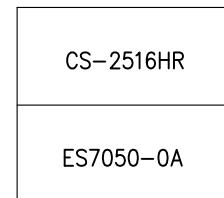
TNA08x08



EH4469-0A



A7012-1A



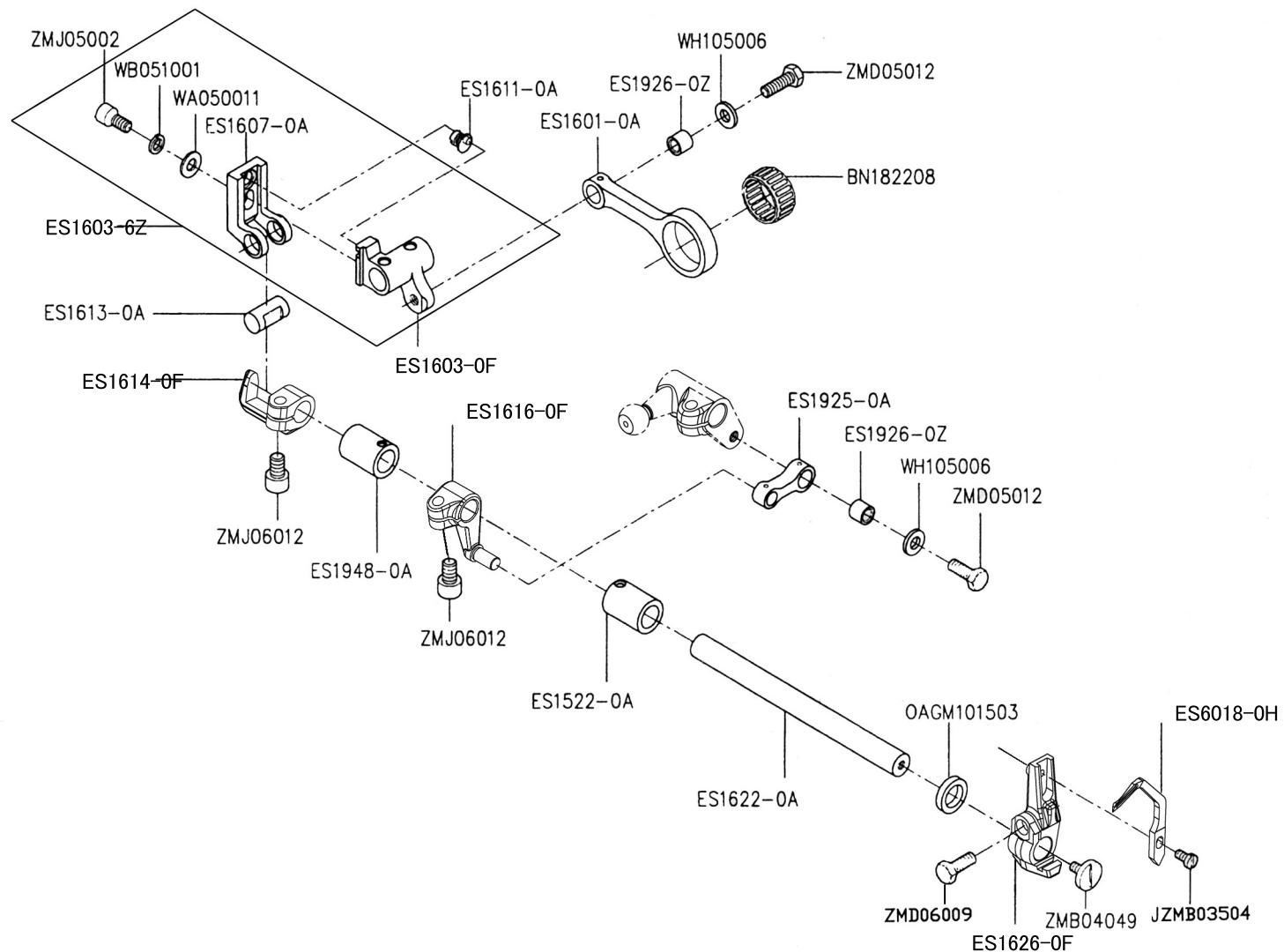
CS-2516HR

ES7050-0A

ACCESSORIES(2)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
A7010-0A	----- SCREW DRIVER (SMALL)-----	1					
A7010-2A	----- SCREW DRIVER (LARGE)-----	1					
A7012-1A	----- OILER-----	1					
A7012-2A	----- OIL BOTTLE (1L)-----	1					
B7060-1A	----- CHAIN ASSEMBLY-----	1					
DO×5#21	----- NEEDLES-----	1					
EH4469-0A	----- OIL FILTER-----	1					
ES2036-0F	----- LOWER KNIFE/THICK-----	1					
ES7001-0A	----- VINYL COVER-----	1					
ES7012-0A	----- FUNNEL-----	1					
ES7012-1A	----- OILER-----	1					
ES7050-0A	----- THREAD STAND,COMPLETE SET --	1					
ES7050-1A	----- THREAD STAND,COMPLETE SET --	1					
G7014-0A	----- TWEEZERS-----	1					
TLA025	----- HEXAGONAL WRENCH 2.5mm--	1					
TLA030	----- HEXAGONAL WRENCH 3mm----	1					
TLA040	----- HEXAGONAL WRENCH 4mm----	1					
TLA060	----- HEXAGONAL WRENCH 6mm----	1					
TLC015	---- WRENCH 1.5mm-----	1					
TNA08X08	----- WRENCH 8×8-----	1					

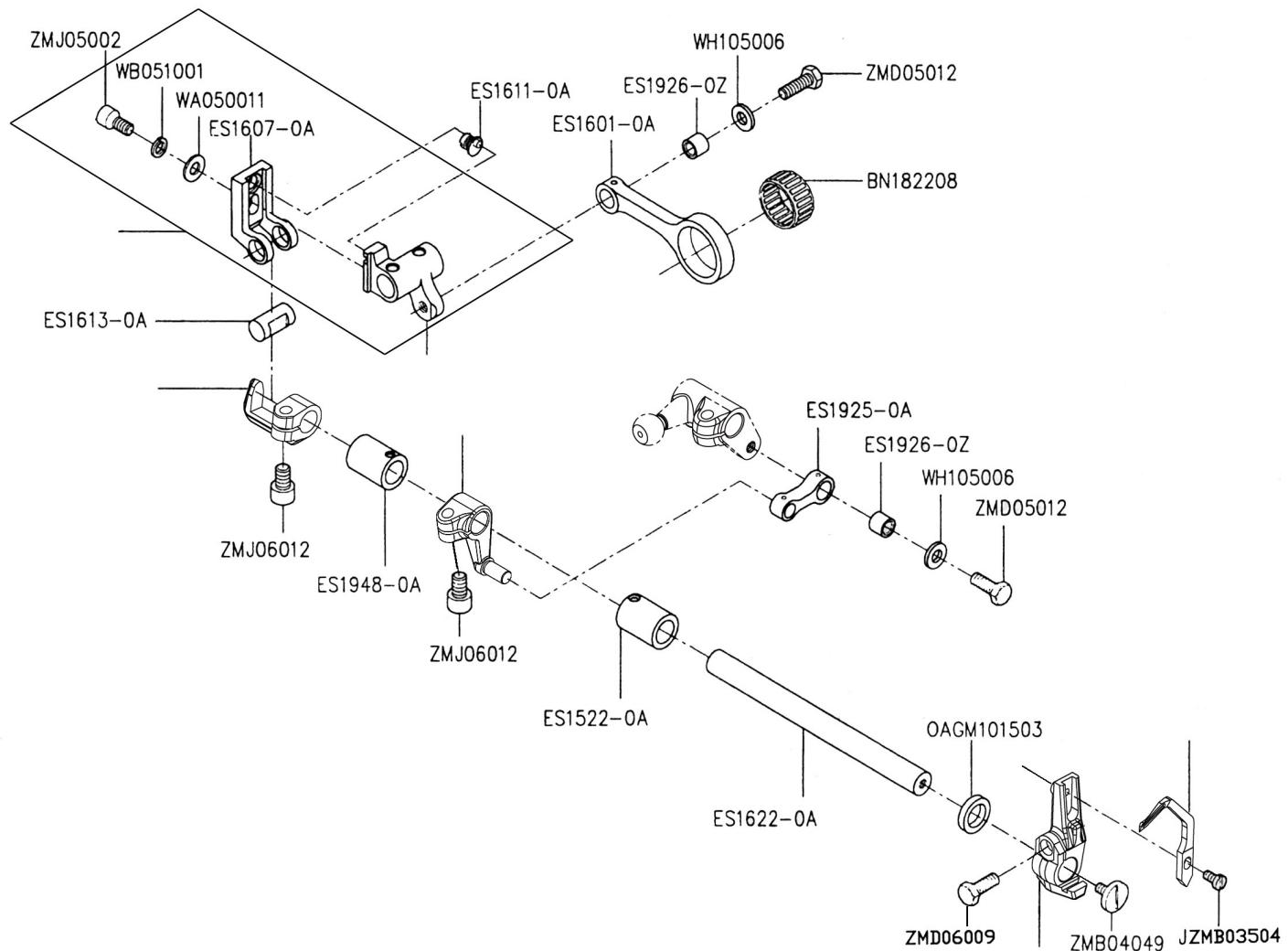
CHAINSTITCH LOOPER DRIVE MECHANISM



CHAINSTITCH LOOPER DRIVE MECHANISM(1)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
BN182208	----- NEEDLE BEARING -----	1					
ES1522-0A	----- BUSHING -----	1					
ES1601-0A	----- CONNECTION -----	1					
ES1603-0F	----- CRANK -----	1					
ES1603-6Z	----- CRANK ASM. -----	1					
ES1607-0A	----- SLIDER -----	1					
ES1611-0A	----- PIN -----	1					
ES1613-0A	----- SHAFT -----	1					
ES1614-0F	----- HOLDER -----	1					
ES1616-0F	----- CRANK -----	1					
ES1622-0A	----- SHAFT -----	1					
ES1626-0F	----- LOOPER HOLDER -----	1					
ES1925-0A	----- LINK -----	1					
ES1926-0Z	----- BUSHING -----	2					
ES1948-0A	----- BUSHING -----	1					
ES6018-0F	----- LOWER LOOPER-----	1					
JZMB03504	----- SCREW(M6×0.75) -----	1					
OAGM101503	----- OIL SEAL -----	1					
WA050011	----- WASHER -----	1					
WB051001	----- SPRING WASHER -----	1					
WH105006	----- WASHER -----	2					
ZMB04049	----- SCREW(M4-0.7×8) -----	1					
ZMD05012	----- SCREW(M5-0.8×13) -----	2					
ZMD06009	----- SCREW(M3.5×0.6) -----	1					
ZMJ05002	----- SCREW(M5-0.8×12) -----	1					
ZMJ06012	----- SCREW(M6-0.75×12) -----	2					

CHAINSTITCH LOOPER DRIVE MECHANISM



CHAINSTITCH LOOPER DRIVE MECHANISM(2)

Parts No.	Name of Parts	QTY	Remarks	Parts No.	Name of Parts	QTY	Remarks
EP1057-0A	----- HOLDER -----	3					
ES1701-0A	----- THREAD GUIDE -----	1					
ES1703-0A	----- THREAD GUIDE -----	1					
ES1705-0F	----- BRACKET -----	1					
ES1708-0A	----- SCREW -----	1					
ES1709-0A	----- TENSION DISC -----	2					
ES1710-0A	----- SPRING -----	1					
ES1711-0A	----- KNOB -----	1					
ES1712-0F	----- THREAD GUIDE -----	1					
ES1714-0F	----- THREAD GUIDE -----	1					
ES1716-0F	----- THREAD GUIDE -----	1					
ES1718-0F	----- LOOPER THREAD TAKEUP ASSEMBLY	1					
ES1720-0F	----- SPRING -----	1					
ES1721-0F	----- THREAD GUIDE -----	1					
WG000006	----- WASHER -----	2					
ZMB03001	----- SCREW(M3-0.5×4) -----	2					
ZMB04007	----- SCREW -----	1					
ZMB04011	----- SCREW(M4-0.7×8) -----	1					
ZMB04016	----- SCREW(M4-0.7×10) -----	1					
ZMG04033	----- SCREW(M4-0.7×3.8) -----	1					
ZMH03002	----- SCREW -----	2					
ZMQ04006	----- SCREW(M4-0.7×8) -----	1					

Numerical Parts-List

PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE	PARTS NO.	PAGE
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