# **PRODUCTION**

Statistics is the discipline that involves the collection, organization, analysis, interpretation, and presentation of data. Understanding the key terms in statistics is essential for anyone engaging in research or data analysis. Below are explanations of fundamental statistical terms:

### 1. Population and Sample

**<u>Population:</u>** The complete set of individuals, objects, or events under study. For example, all students in a university.

<u>Sample:</u> A subset of the population selected for analysis. For instance, a group of 100 students chosen from the university.

### 2. Variable

A characteristic or property that can take on different values among individuals in a population or sample.

<u>Qualitative Variable</u>: Describes non-numerical characteristics (e.g., gender, color).

**Quantitative Variable:** Represents numerical values (e.g., age, income).

<u>Discrete Variable:</u> Takes on specific, countable values (e.g., number of children).

Continuous Variable: Can take any value within a range (e.g., weight, height).

### 3. Descriptive and Inferential Statistics

**<u>Descriptive Statistics:</u>** Summarize or describe the characteristics of a data set using measures such as mean, median, and standard deviation.

<u>Inferential Statistics:</u> Make predictions or inferences about a population based on a sample using techniques such as hypothesis testing and confidence intervals.

### 4. Measures of Central Tendency

Mean: The average of a set of numbers.

**Median:** The middle value when the numbers are arranged in order.

**Mode:** The value that appears most frequently in a data set.

## 5. Measures of Dispersion

**Range:** The difference between the highest and lowest values.

Variance: Measures how far data points are spread out from the mean.

**Standard Deviation:** The square root of variance, indicating the average distance of each data point from the mean.

# 6. Probability

The likelihood of an event occurring, ranging from 0 (impossible) to 1 (certain). Probability is fundamental to inferential statistics.

### 7. Hypothesis Testing

A statistical method used to decide whether there is enough evidence to reject a null hypothesis (H0) in favor of an alternative hypothesis (H1).

**Null Hypothesis (H0):** Assumes no effect or no difference.

Alternative Hypothesis (H1): Assumes an effect or a difference.

**P-value:** The probability of observing results as extreme as those in the sample, assuming H0 is true.

# 8. Correlation and Regression

<u>Correlation:</u> Measures the strength and direction of a linear relationship between two variables. Represented by a correlation coefficient (r).

**Regression:** Analyzes the relationship between dependent and independent variables to predict outcomes.

#### 9. Data Visualization

Techniques to represent data graphically to identify patterns, trends, and relationships.

**Examples:** Bar charts, histograms, scatter plots, and pie charts.

# 10. Sampling Methods

Techniques used to select a sample from a population.

**Random Sampling:** Every member has an equal chance of being selected.

**Stratified Sampling:** Dividing the population into strata and sampling from each stratum.

<u>Cluster Sampling:</u> Dividing the population into clusters and sampling entire clusters.