

Madhankumar K

CNC operator

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Job Objective:

3+ years of expérience to obtain a CNC Machine Operator position in an organization where I can use my skills to benefit and enrich my knowledge, gain more responsibilities and experiences.

Summary of Qualifications:

- ✚ Outstanding technical personnel with accomplished experience in setting up, proving-out and operating CNC machines
- ✚ Sound experience in operating computer numerically controlled production machines
- ✚ Excellent ability to read, follow and develop operating instructions and procedures
- ✚ Remarkable ability to read blueprints and drawings; and the use inspection and measuring instruments
- ✚ Outstanding ability to trouble shoot complex systems
- ✚ Amazing ability to effectively present information and respond to questions from groups of managers, clients, customers, and the general public

Work Experience:

Jan 2019 – Till date Santhi Gears
coimbatore CNC machine operator

- ✚ Excellent ability to work in worm grinding section.
- ✚ I have experience in various grinding technics like profile grinding cylindrical grinding.
- ✚ Having knowledge in gear testing P40.
- ✚ Operated CNC machines and loaded and unloaded parts, minor machine offsets, minor tool changes, debarred, measured and documented quality records.
- ✚ Set controls and regulated speed, feed, coolant flow and angle of cut.
- ✚ Identified machine malfunctions and resolved them.

- ✚ Compared numerical displays with process sheet data to verify dimensional adjustments.
- ✚ Manipulated dials, switches override program and correct machine performance
- ✚ Ensured specifications compliance of first run piece and spot check succeeding pieces.
- ✚ Verified machines settings and programmed control data for accuracy.
- ✚ Ensured dimensions of finished work pieces is in conformance to specifications.
- ✚ Removed and replaced dull cutting tools.
- ✚ Handled machine malfunctions by adjusting machine controls.
- ✚ Updated cutting programs for problems encountered during operation.
- ✚ Calculated machine speed and feed ratios, and the size and position of cuts.
- ✚ Inserted control instructions into machine control units to start operation.

Education:

2018 Coimbatore	Diploma in Mechanical Engineering CIT sandwich polytechnic college – 62%
2015 Sulur	SSLC GOvernment boys Higher secondary school-89%

Personal Details:

Date of Birth : 05 June 1999
 Father's Name : K.A.Kanagaraj
 Mother's Name : K.Uma
 Marital Status : Single
 Address : No 31, Brindhavan Garden
 Phase 3, Kaveri nagar kalangal
 Coimbatore - 641402

Declaration:

I, here by declare that the above information is true to the best of my knowledge and behalf.

Date :
 Place : Coimbatore

Yours truly

(**Madhan Kumar**)