**Madhankumar K**

**CNC operator**

Phone:9345031759

E-mail:kmadhankumar.mech1999@gmail.com

**Job Objective**

To obtain a CNC Machine Operator position in an organization where I can use my skills to benefit and enrich my knowledge, gain more responsibilities and experiences.

**Summary of Qualifications:**

* Outstanding technical personnel with accomplished experience in setting up, proving-out and operating CNC machines
* Sound experience in operating computer numerically controlled production machines
* Excellent ability to read, follow and develop operating instructions and procedures
* Remarkable ability to read blueprints and drawings; and the use inspection and measuring instruments
* Outstanding ability to trouble shoot complex systems
* Amazing ability to effectively present information and respond to questions from groups of managers, clients, customers, and the general public

**Work Experience:**

**Jan. – Till date Santhi Gears**

**coimbatore CNC machine operator**

* Excellent ability to work in worm grinding section.
* I have experience in various grinding technics like profile grinding cylindrical grinding.
* Having knowledge in gear testing P40.
* Operated CNC machines and loaded and unloaded parts, minor machine offsets, minor tool changes, debarred, measured and documented quality records.
* Set controls and regulated speed, feed, coolant flow and angle of cut.
* Identified machine malfunctions and resolved them.
* Compared numerical displays with process sheet data to verify dimensional adjustments.
* Manipulated dials, switches override program and correct machine performance
* Ensured specifications compliance of first run piece and spot check succeeding pieces.
* Verified machines settings and programmed control data for accuracy.
* Ensured dimensions of finished work pieces is in conformance to specifications.
* Removed and replaced dull cutting tools.
* Handled machine malfunctions by adjusting machine controls.
* Updated cutting programs for problems encountered during operation.
* Calculated machine speed and feed ratios, and the size and position of cuts.
* Inserted control instructions into machine control units to start operation.

**Education:**

**2018** Diploma in Mechanical Engineering

Coim*batore*CIT sandwich polytechnic college – 62%

**2015**  SSLC

Sulur GOvernment boys Higher secondary school-89%

**Personal Details:**

Date of Birth  : 05 June 1999

Father’s Name : K.A.Kanagaraj

Mother’s Name : K.Uma

Marital Status : Single

Address : No 31, Brindhavan Garden

Phase 3, Kaveri nagar kalangal

Coimbatore - 641402

**Declaration:**

I, here by declare that the above information is true to the best of my knowledge and behalf.

Date :

Place : Coimbatore Yours truly

**( Madhan Kumar )**