

B2X300 - TPU Adapter

This is a improved extruder filament guider for the **B2X300** 3D printer. It is recommended to use this part when printing with TPU/Nylon filaments as they reduce the likeliness of filament escaping after the extruder's traction wheel.

For your **B2X300**, we recommend you print both the adapters, one for each extruder.

Printing Settings

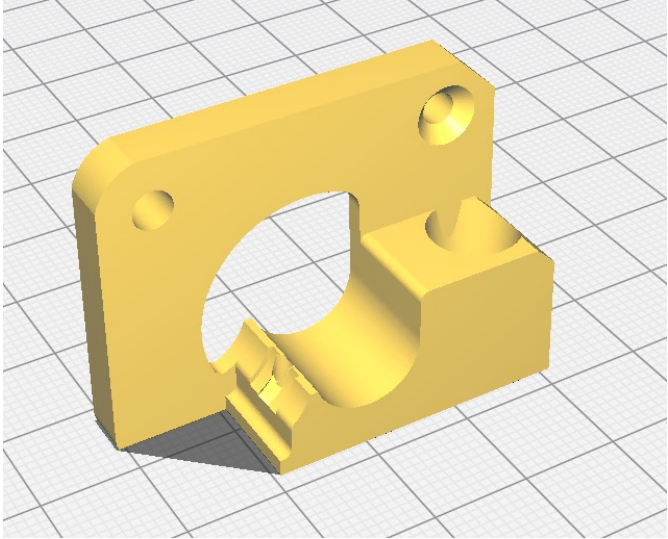
You should print the TPU adapter in a rigid material that can withstand 70°C, for example PETG/ASA with the following settings:

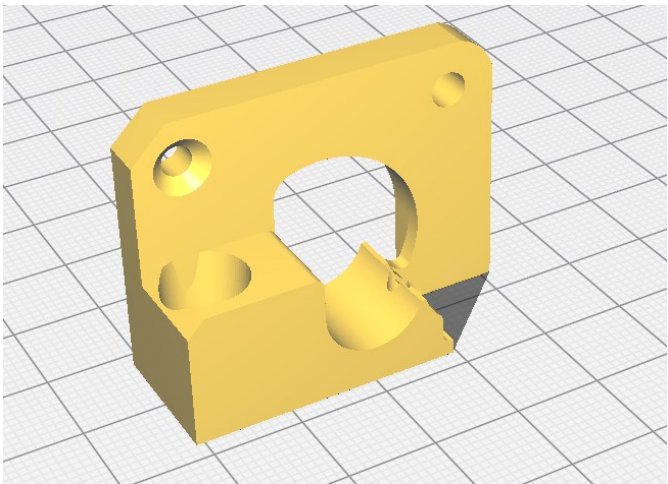
- Layer height: 0.1mm
- Outer walls: 4
- Infill density: 30%

The estimated printing time is around 04h 01m.

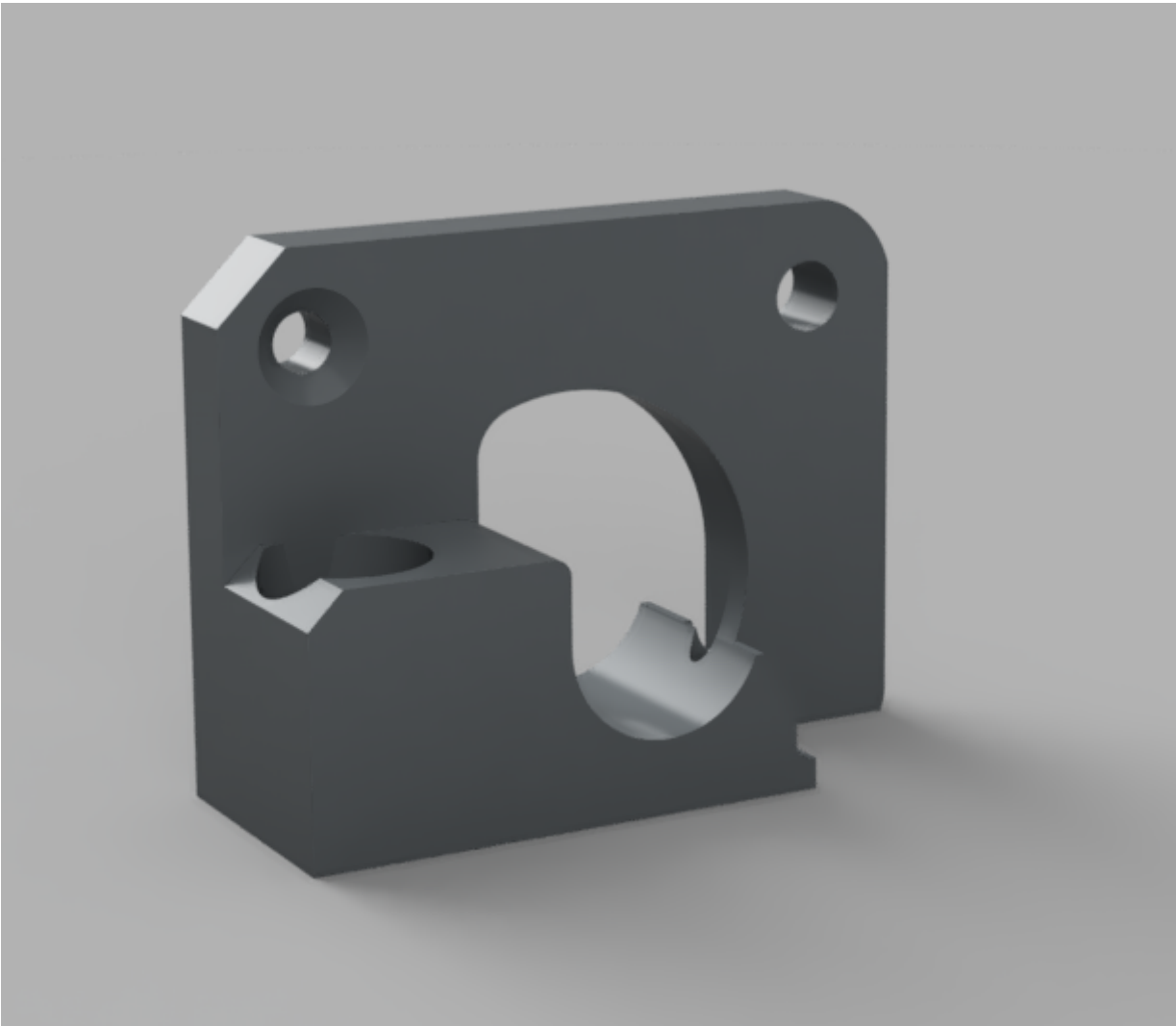
Please note that you might need to change the orientation of some parts so they can print with correctly. Please check below for the recommended orientation.

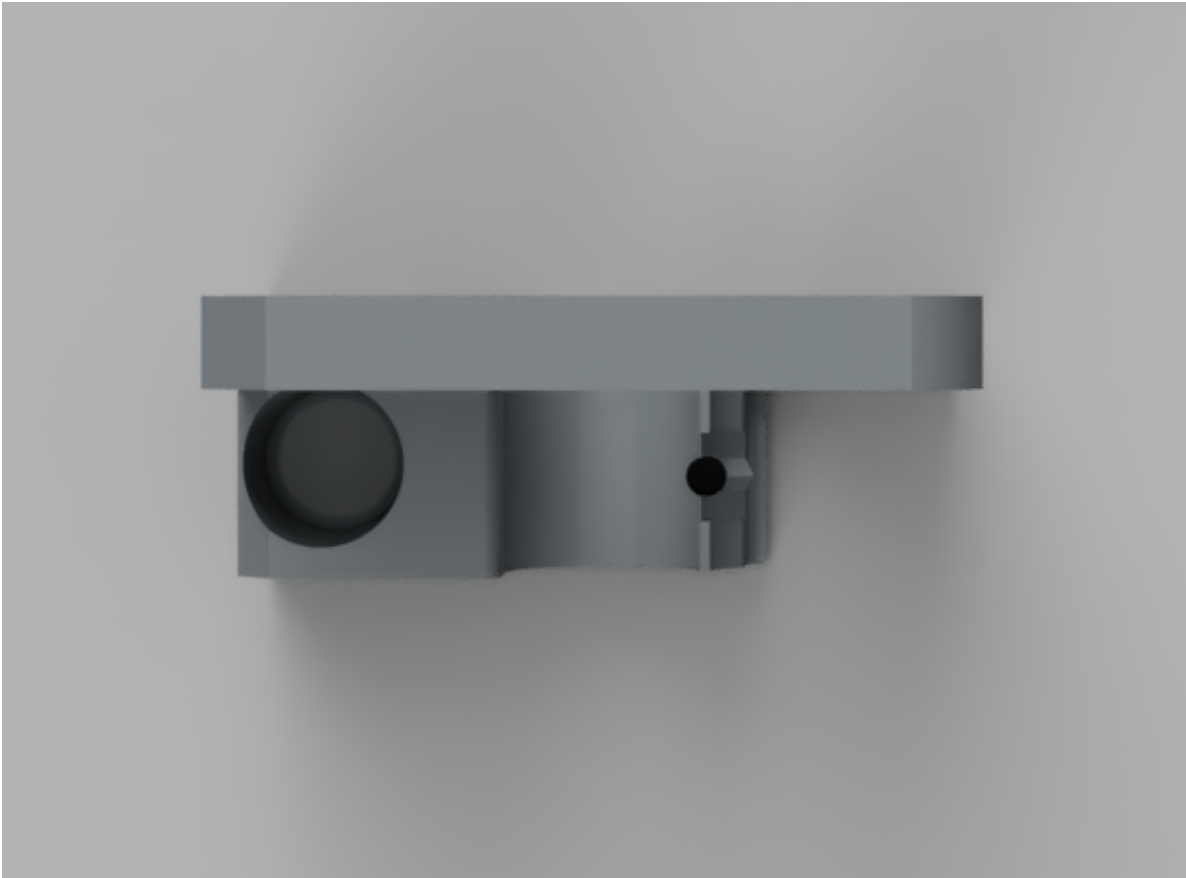
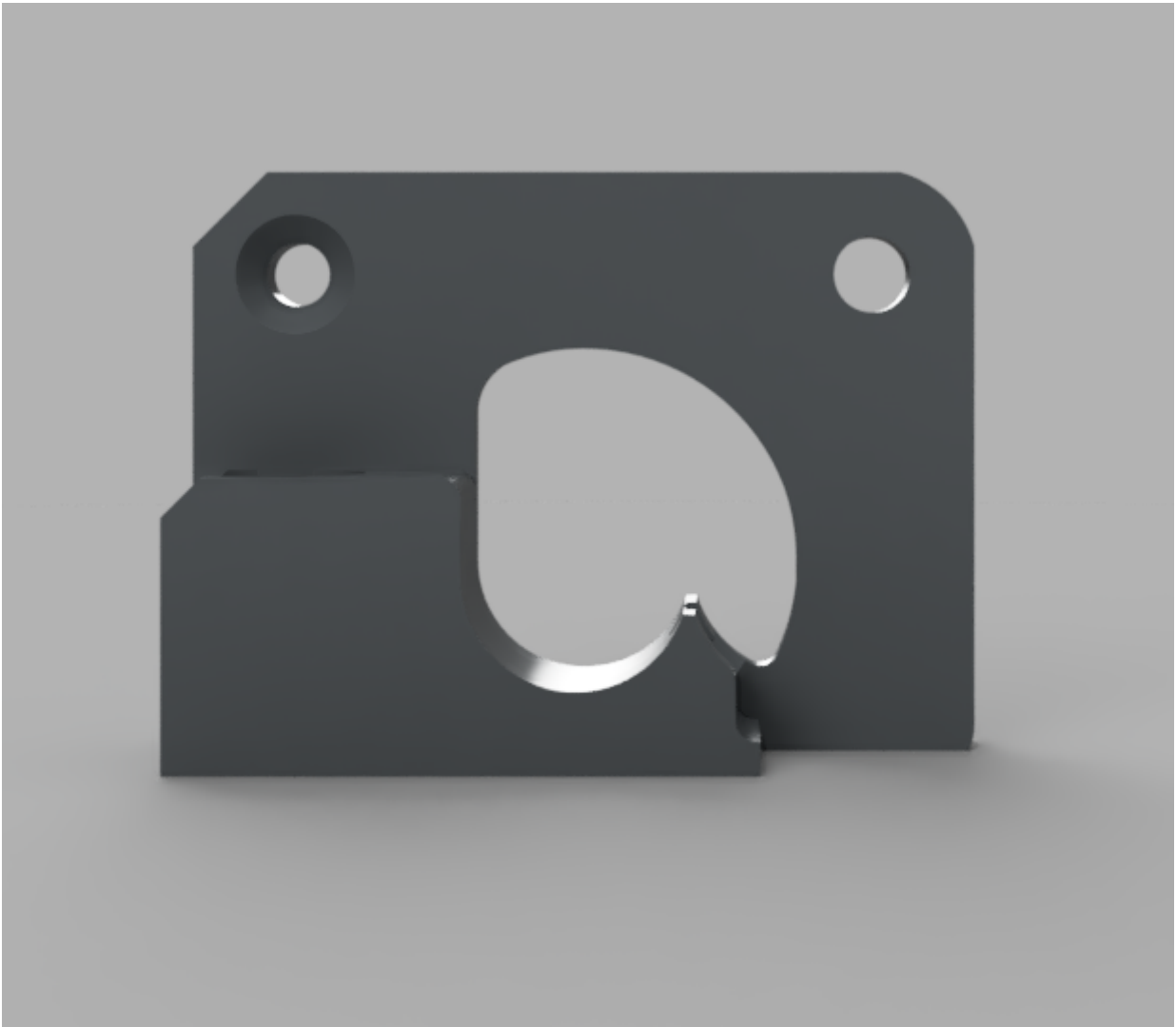
Printed Parts

Quantity	File name	Picture
1x	Spool_holder_1kg_main_body.stl	

Quantity	File name	Picture
1x	Spool_holder_1kg_axis.stl	

Renders





Contributing

To get help regarding this part, please open an issue on [GitHub](#) or open a post on [BEEVERYCREATIVE's User Forum](#).

If you wish to contribute, please open a pull request.