

Design Analysis and Assessment of Bacterial Diversity on Beeswax Coated Banana Bark Food Containers and Packaging using Oxford **Nanopore Platform**

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- 10 Keywords: Nanopore Technology₁, Banana Bark₂, Design Analysis₃, Food Container₄, Beeswax₅.
- 11 **Abstract**
- 12 As one of the largest banana producers, Indonesia is expected not only to produce banana fruits and
- 13 processed food as the main commodity, but also to process waste produced by post-harvesting process
- of banana plantations. The large amount of banana bark as the post-harvest waste from banana 14
- 15 plantations is currently used as animal feed. This multidisciplinary research continues the previous
- research related to banana plants, focusing on the assessment of bacterial diversity through sequencing 16
- of 16S ribosomal RNA (16S rRNA) genes using Oxford Nanopore Technology (ONT) on beeswax-17
- 18 coated food container/packaging products made from banana bark with heat press technology.
- 19 Genomic DNA from each samples were isolated using Genomic DNA Mini Kit Plant from Geneaid.
- DNA concentration was determined using NanoDrop spectrophotometers and Qubit fluorometer. The 20
- 21 research results may provide in more progressive development in food packaging made of banana bark
- 22 as biodegradable and non-toxic material. Thus, the results of NGS 16S rRNA V3-V4 profiling,
- 23 bioinformatics analysis using MOTHUR, and functional profile prediction using Piphillin. From the
- 24
- beeswax-coated banana bark samples we found 1721 bacteria, based on their relative abundance
- 25 consisting of 20% Synechococcus sp JA-3-3Ab, 7%Pseudanabaena sp PCC
- 5% Chrooccocidiopsis therminalis, 4% each of Prestia megaterium and Amnonifex degensii, 3% each 26
- 27 of Brevundimonas sp. Bb-A & Burkholderiales and 54% other bacteria < 3%. Meanwhile from the
- control (the beeswax-non coated banana bark samples), we found 1693 bacteria which relative 28
- 29 abundance consists of 10% Pantoea sp At-9b, 7% Escherichia coli, 6% each of Klebsiela pneumonia,
- 30 pantoea vagana, and Synechococcus sp JA-3-3Ab, 4% each of Salmonella enterica and Pantoea sp
- SO10, and 3% each of Serretia, Burkholderiales, and Alphaproteobacteria and 55% other bacteria < 31
- 3%. We found that 30% of bacterial in beeswax-coated banana bark samples was also found in the 32
- 33 beeswax-non coated banana bark samples.

1 Introduction

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- The need for biodegradable packaging products is urgently needed as a substitute for plastic and other 36
- 37 harmful materials. This research aims to provide further information on banana bark as a smart material
- 38 in product design. This research activity is a part of cross-institutional Banana Smart Village (BSV)

- 39 multidisciplinary research program since 2018 aiming to empower the local community through the
- 40 application of sustainable, zero waste based appropriate technology in banana cultivation and village
- 41 revitalization. This study uses design approach and assessment of bacterial diversity through
- 42 sequencing of n16S ribosomal RNA (16S rRNA) genes to analyses the chances of beeswax coated
- banana bark as a food container or packaging material.

2 Methods

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2.1 Genomic DNA

- 46 Genomic DNA from each sample were isolated using Genomic DNA Mini Kit Plant from Geneaid.
- 47 DNA concentration was determined using NanoDrop spectrophotometers and Qubit fluorometer.
- 48 Library preparations were conducted using Kits from Oxford Nanopore Technology (ONT) that
- 49 provides the long reads sequencing that cover the full-length sequence of 16S rRNA gene (V1-V9
- regions) through a fast, cheap, and high throughput process. Since all the informative sites of 16S
- 51 rRNA genes are considered, the full length 16S rRNA sequences offer a higher level of taxonomic and
- 52 phylogenetic resolution for bacterial identification [1]. Further method used in this research is
- 53 qualitative design thinking approach for an in-depth exploration to analyze the product design aspects
- of beeswax-coated food container and packaging made of banana bark to complement previous
- 55 of beeswax-coated food container and packaging made of banana bank to complement previous
- research in processing and optimizing this material for handicraft and functional products, specifically
- acoustic absorber unit [2].

2.2 16s rRNA Sequencing

- The experimental workflow for the bacterial assessment on banana bark sample is consisting of :
- 59 Genomic extraction, amplification of gDNA with 16s primers using rapid attachment chemistry,
- 60 attachement of rapid ID sequencing adapters, Priming and loading to Gridion sequencer and
- 61 sequencing.

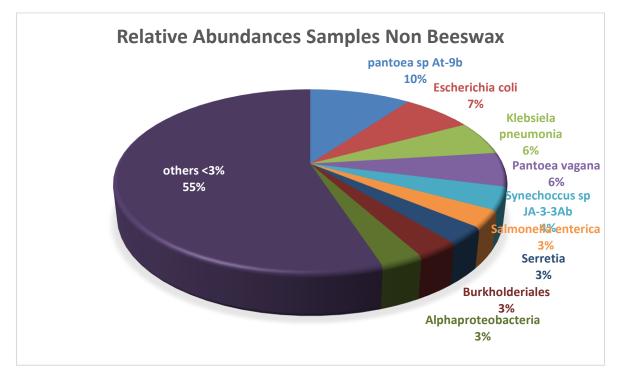
3 Experimental Results

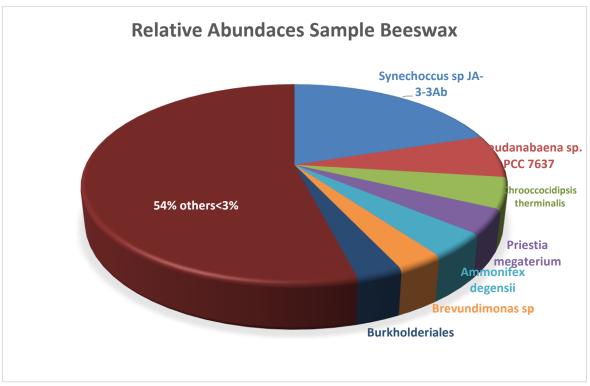
3.1 Sequencing results

Sample	Mean read length	Number of reads	Total Bases
beeswax-coated banana bark samples	1,531.0	131,995.0	202,090,361
beeswax-non coated banana bark samples	1,537.6	122,874.0	188,926,678

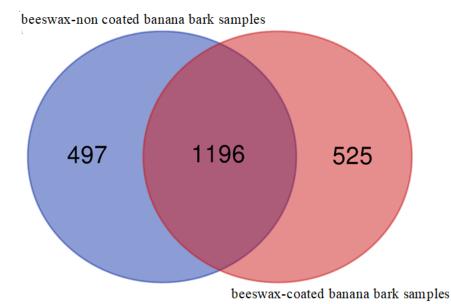
3.2 Relative abundances

Below is the venn diagram illustrating the logical relationship between samples:





3.3 Diagram venn



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4 Discussions

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5 Conflict of Interest

The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

6 Author Contributions

87 These authors have contributed equally to this works.

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