IE 306 Group 11 - HW1 Report

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1) Comments on Hand Simulation Results

We performed a hand simulation to capture the nature of the network queue using 15 arriving jobs at the system. We have generated random variates using random numbers coming from standard uniform distribution.

As expected, we have encountered different behaviors with each different job. Some of them had low renege times, leading them to leave the queue without being served. Here are the results of our hand simulation:

- 1) Average reneging rate (average number of people who reneged the system) = $\frac{2}{15} \approx 0.13$
- 2) Average sojourn time per job = 32.97
- 3) Proportion of time the server is blocked = $\frac{(93.75 79.03) + (101.56 96.48) + (110.25 110.17)}{156.99} \approx 0.126$
- 4) Proportion of jobs completed = $1 \frac{2}{15} \approx 0.86$

Then we tested the result of our hand simulation on Python using SimPy. To do so, we used the same random numbers we generated before. Result of the code simulation was in agreement with what we calculated before.

Note: You can see our work on hand simulation, In the section 4: "Hand Simulation".

2) Comments on Simulation Results

Statistics of simulations with different properties gave the following results;

Note: we used seed = 978. (in python code, it is the variable "RANDOM SEED")

Simulation with empty queuing network:

With 1000 items:

Average interarrival time: 7.119 Average renege time: 23.976

Total station #1 service time: 4648.453 Station #1 average service time: 6.412 Station #2 average service time: 33.647

Average waiting time in the queue of station #1: 5.926

Average sojourn time: 36.878

Proportion of time the server was blocked: 0.261

Average reneging rate: 0.275

Proportion of jobs that completed the service: 0.725 Average number of jobs in the system per unit time: 5.048 Little's Law - Calculated value of average number of jobs: 5.18

With 200 items:

Average interarrival time: 7.201 Average renege time: 22.936

Total station #1 service time: 865.063 Station #1 average service time: 6.314 Station #2 average service time: 35.954

Average waiting time in the queue of station #1: 6.17

Average sojourn time: 37.364

Proportion of time the server was blocked: 0.296

Average reneging rate: 0.315

Proportion of jobs that completed the service: 0.685 Average number of jobs in the system per unit time: 4.943 Little's Law - Theoretical value of average number of jobs: 5.189

With 20 items:

Average interarrival time: 7.527 Average renege time: 28.435

Total station #1 service time: 103.971 Station #1 average service time: 5.776 Station #2 average service time: 27.709

Average waiting time in the queue of station #1: 1.239

Average sojourn time: 31.376

Proportion of time the server was blocked: 0.0

Average reneging rate: 0.1

Proportion of jobs that completed the service: 0.9

Average number of jobs in the system per unit time: 2.697 Little's Law - Calculated value of average number of jobs: 4.168

Simulation with 5 jobs in the first system and half of the c servers (2) full: With 1000 items :

Average interarrival time: 7.042 Average renege time: 24.486

Total station #1 service time: 4757.652 Station #1 average service time: 6.535 Station #2 average service time: 32.75

Average waiting time in the queue of station #1: 6.855

Average sojourn time: 37.291

Proportion of time the server was blocked: 0.249

Average reneging rate: 0.27

Proportion of jobs that completed the service: 0.73

Average number of jobs in the system per unit time: 5.194 Little's Law - Calculated value of average number of jobs: 5.296

With 200 items:

Average interarrival time: 6.88 Average renege time: 26.449

Total station #1 service time: 841.368 Station #1 average service time: 6.423 Station #2 average service time: 35.821

Average waiting time in the queue of station #1: 10.233

Average sojourn time: 40.34

Proportion of time the server was blocked: 0.309

Average reneging rate: 0.335

Proportion of jobs that completed the service: 0.665 Average number of jobs in the system per unit time: 5.712 Little's Law - Calculated value of average number of jobs: 5.863

With 20 items:

Average interarrival time: 7.354 Average renege time: 25.388

Total station #1 service time: 57.985

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Station #1 average service time: 5.798 Station #2 average service time: 31.374

Average waiting time in the queue of station #1: 7.748

Average sojourn time: 30.674

Proportion of time the server was blocked: 0.325

Average reneging rate: 0.4

Proportion of jobs that completed the service: 0.6

Average number of jobs in the system per unit time: 5.039 Little's Law - Calculated value of average number of jobs: 4.171

Simulation with 10 jobs in the rst system and all of the c servers full in the second system: With 1000 items:

Average interarrival time: 7.119 Average renege time: 24.171

Total station #1 service time: 4543.026 Station #1 average service time: 6.372 Station #2 average service time: 33.728

Average waiting time in the queue of station #1: 6.231

Average sojourn time: 36.845

Proportion of time the server was blocked: 0.276

Average reneging rate: 0.283

Proportion of jobs that completed the service: 0.717 Average number of jobs in the system per unit time: 5.22

Little's Law - Calculated value of average number of jobs: 5.176

With 200 items:

Average interarrival time: 7.176 Average renege time: 23.225

Total station #1 service time: 787.987 Station #1 average service time: 6.254 Station #2 average service time: 37.782

Average waiting time in the queue of station #1: 7.553

Average sojourn time: 37.947

Proportion of time the server was blocked: 0.313

Average reneging rate: 0.348

Proportion of jobs that completed the service: 0.652 Average number of jobs in the system per unit time: 5.333 Little's Law - Theoretical value of average number of jobs: 5.288

With 20 items:

Average interarrival time: 6.962 Average renege time: 32.23

Total station #1 service time: 39.151 Station #1 average service time: 7.83 Station #2 average service time: 42.037

Average waiting time in the queue of station #1: 19.342

Average sojourn time: 36.615

Proportion of time the server was blocked: 0.301

Average reneging rate: 0.524

Proportion of jobs that completed the service: 0.476 Average number of jobs in the system per unit time: 5.517 Little's Law - Calculated value of average number of jobs: 5.259

As we increased the number of jobs in the simulation, we have noticed that practical values started to tend to theoretical values. According to that, the behavior of the jobs started to stabilize, therefore leading to more predictable and stable utilization of the system.

Simulation with empty queuing network and 100.000 items (and explanation of some statistics):

Average interarrival time: 6.998 Average renege time: 24.858

Station #1 average service time: 6.423 Station #1 average service time: 33.526

Average reneging rate: 0.291 → 29100 reneged jobs

Proportion of jobs that completed the service: $0.709 \rightarrow 70900$ completed jobs.

Total of reneging + completed jobs = 100,000

Total station #1 service time: $455490.081 \rightarrow \text{Average service time: } 455490.081/70900 =$

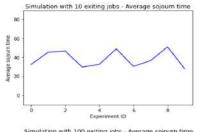
6.423

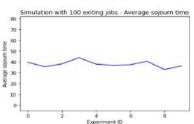
Total waiting time in the queue of station #1: 720687.527 → average waiting time:

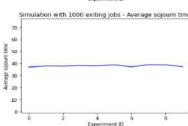
720687.527 / 100000 = 7.207 Average sojourn time: 37.518

Proportion of time the server was blocked: 0.283

Average number of jobs in the system per unit time: 5.361 Little's Law - calculated value of average number of jobs: 5.361 At the end of our code, we provided a snippet to run the **empty queuing network** simulation with a different number of exiting jobs and varying random seeds. You can visualize the output by running the very last cell (keep in mind that you have to have **matplotlib** installed). Here, you can observe some of the outcomes.







Several experiments are carried out with different number of exiting jobs. As it can be seen from the results, as we increase the sample size (number of jobs), fluctuations in the values of average sojourn time decrease. Increasing the sample decreases the variance of the mean estimator. It is as expected since variance of the estimator is proportional to $\frac{1}{n}$ as shown below:

Mean estimator
$$\rightarrow \overline{X} = \frac{1}{n} \sum_{i=1}^{n} X_i$$

Variance of the estimator $\rightarrow \sigma(\overline{X}) = \sigma(\frac{1}{n}\sum_{i=1}^{n}X_{i})$

$$\sigma(\overline{X}) = \frac{1}{n^2} \sum_{i=1}^{n} \sigma(X_i)$$

$$\sigma(\overline{X}) = \frac{1}{n^2} \sum_{i=1}^{n} \sigma(X_i)$$

$$\sigma(\overline{X}) = \frac{1}{n^2} n \cdot \sigma^2(X_i)$$

$$\sigma(\overline{X}) = \frac{\sigma^2(X_i)}{n}$$

• 2.1) Theoretical Analysis

According to the parameters given for our group:

Expected interarrival times - Uniform Distribution:

$$E[X] = \frac{10+4}{2} = 7$$

Expected renege time - Exponential Distribution with $\lambda = 0.04$

$$E[X] = \frac{1}{\lambda} = \frac{1}{0.04} = 25$$

Expected station #1 service time - $Erlang(k, \mu_1)$ with k=3 and $\mu_1=0.468$:

$$E[X] = \frac{k}{\mu_1} = \frac{3}{0.468} = 6.41$$

Expected station #2 service time - Exponential Distribution with $\lambda = 0.03$

$$E[X] = \frac{1}{\lambda} = \frac{1}{0.03} = 33.3$$

When we increase the number of jobs in the simulation, we see that the experiment values get closer to the values that we calculated theoretically above. That gave us confidence that we calculated random numbers correctly.

The Conservation Equation:

 $L = \lambda W$ (Little's Law) ($\lambda = \text{arrival rate}$) (W = average sojourn time)

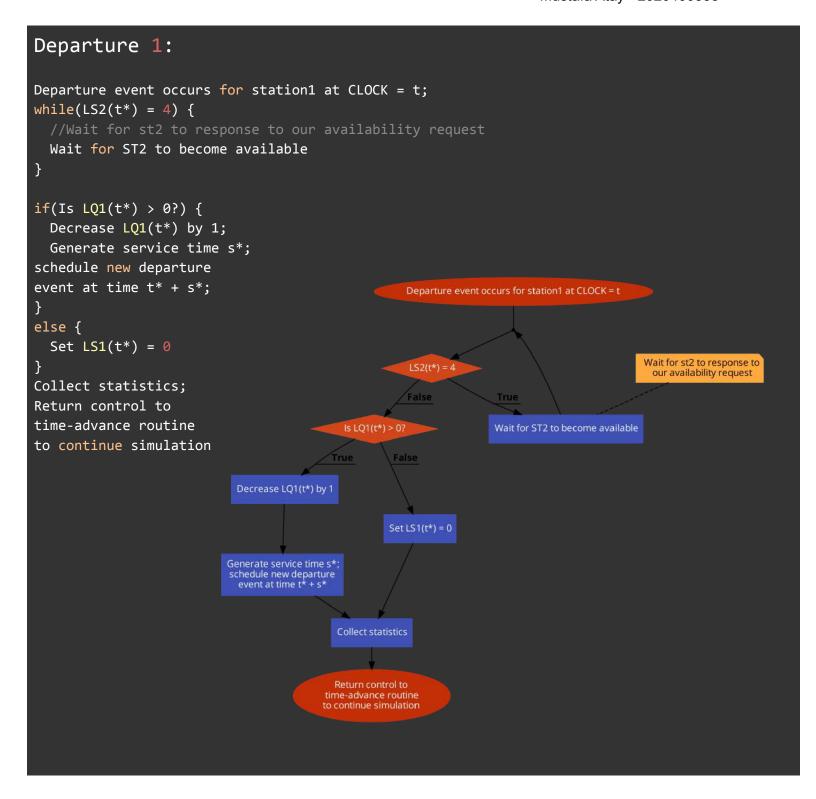
Conservation equation holds for almost all queueing systems or subsystems regardless of the number of servers, the queue discipline, or any other special circumstances. As you see from the statistical results, when we increase the sample size, the statistical value of L (average number of jobs in the system per unit time) gets close to the calculated value. Calculated value is equal to the multiplication of $\frac{1}{mean\ interarrival\ time} \cdot mean\ sojourn\ time$

Indeed, in our last experiment with 100,000 jobs, they are exactly the same when rounded to 3 decimal places. For small samples, it is normal that there are differences between calculated value and statistical result since Little's Law is an approximation for long-term measurement. Our result is just another example of the fact that the conservation equation is "not influenced by the arrival process distribution, the service distribution, the service order, or practically anything else".

3) Pseudo Code and the Flowcharts

In the source code, we have used Python's <u>yield</u> keyword for getting availability of the resources and/or determining whether a job reneges before getting into the server instead of the while loops shown below in the pseudo-codes and the flowcharts.

Arrival 1: Arrival station1 event occurs at CLOCK = t; Generate interarrival time a*; Schedule next arrival station1 event at time t + a*; **if**(Is LS1(t) = 1?) { Increase LQ1(t) by 1; create renege time r*; Schedule new renege event at time t* + rSchedule new renege event at time t*+r*; while(t* - t <= r*){ **if**(LS1(t*) = 1){} else{ Decrease LQ1(t) by 1; loop x return; Renege; Decrease LQ1(t) by 1; Geneate service time s*Schedule new departure station1 event at time t+s} else{ x: Set LS1(t^*) = 1; Generate service time s* Schedule new departure station1 event at time t* + s*; Collect statistics; Return control to time-advance routine to continue simulation;



Arrival 2: // Arrival station2 event only occurs if LS2(t) < 4. It is guaranteed in the Departure station 1 event. Arrival station2 event occurs at CLOCK = t; Increase LS2(t) by 1; Generate service time s*; Arrival station2 event only occurs if LS2(t) < 4. It is Schedule new departure guaranteed in Deperature station2 event at time t + s*; station 1 event. Collect statistics; Arrival station2 event occurs at CLOCK = t Return control to time-advance routine to continue simulation; Increase LS2(t) by 1 Geneate service time s*; Schedule new departure station2 event at time t + s* Collect statistics Return control to time-advance routine to continue simulation



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4) Hand Simulation:

See the next page.

```
Random Numbers for Hand Simulation
Interarrival ~ U[4,10]
   times
        numbers = 0.39, 0.78, 0.06, 0.79, 0.96, 0.45, 0.09, 0.18, 0.44, 0.31, 0.61,
      Rendom
                                      0.47, 0.65, 0.55, 0.22
    Interprivel
                  6.34, 8.68, 4.36, 8.74, 9.76, 6.70, 4.54, 5.08, 6.64, 5.86,
(R: (b-a)+a)
                               7.66, 6.82, 7.90, 7.90, 5.32
   12 andom
    numbers = 0.13, 0.65, 0.55, 0.11, 0.61, 0.26, 0.66, 0.48, 0.58, 0.81
                = 51.01, 10.44, 14.95, 55.18, 12,36, 33.68, 70.34, 18.35, 13.62, 5.27
X_i = -\frac{1}{2} en(R_i) (3) (4) (6) (7) (9) (9) (10) (11) (12) (13)
                           0.04 -> 80.47 (14)
                                                     Reneging times are generated when
                                                    a job enters the queve of the
                          0.75 -> 6.21 (15)
  X = 0.04
                                                                    first station.
              = 0.98,0.92,0.75,0.58,0.65,0.08,0.20,0.31,0.48,0.60,0.15,0.70,0.46
   Random
     numbers
                  (1) (2) (3) (4) (5) (6) (3) (8) (3) (10) (10) (12) (14)
                      7 1 7 7 7 7 7
 Service times = 0.67, 2.78, 9.59, 18.16, 14.36, 84.19, 53.65, 89.04, 8.28, 17.03, 63.24, 11.80,
 Station 2
                                                                                25.88 (14)
                    (There is no service time for job 13 and 15 since they ranege)
X_i = -\frac{1}{2}en(R_i)
                   Station 2 service times are generated when a job enters the second station
 7=0.03
Erlang (3,0.468)
                       Rondom - Steting A
numbers - Service time
                                                            Otation 1
                                                             service times
 B=0.468
                            workered
                                                   (8)[0.95, 0.12, 0.55] \longrightarrow 5.92
                     (1) [0.23, 0.13, 0.26] -> 6.42
                                                    (5) [0.19,088,0.55] -> 5.10
                      (2) [0.56, 0.43, 0.22] -> 6.28
                                                    (10) [0.04, 0.59, 0.60] -> 9.1
                      (3) [0.09, 0.12, 0.38] \longrightarrow 3.42
Station 1 survice
                                                    (11) [0.88, 0.74, 0.50] -> 2.31
                      (4) [0.30, 0.59, 0.17] -> 5.14
 times are generated
                                                    (12)[0.40,0.95,0.42] -> 2.73
 whenever a job
                      (5) [0.22, 0.79, 0.06] \rightarrow 3.75
 enters the server
                                                    (14) [0.00, 0.25, 0.70] -> 8.61
                      (6) [0.47, 0.65, 0.64] -> 3.49
  of the first
                                                       ( No service time for job 13 and 15
                      (A) [0.41,0.34,0.20] -> 5.48
      station.
                                                          since they renege from the queue
```

R -> Simulation	departure from s renege from que	number in	state of	state or	L	R	wait
time	FEL	queve one	berver 1	server 2			in queve
0	A(1,6.34)		idle	i,i,i,i	0	_	-
6.34 (1 has arrived)	D1(1,12.76) A(2,15.02)	-	1	ijijiji	1	-	_
12.26 (1→ 5+2)	A(2,15.02) D2(1,13.43)	_	idle	1, ini	1	-	-
13.43 (1 leoves the system)	A(2,1502)	-	ídle	1,1,1,1	9	-	-
15.02 (2 hos crived)	DI (2,21.3) A (3,15.33)	_	2	1,4,4	1	_	-
18.38 (3 has prived)	DI(2,21.3) A (4,28.12)	1 (3)	2	1,1,1,1	2	-	-
$\begin{pmatrix} 24.3 \\ 2 \rightarrow 5+2 \\ 3 \rightarrow 5+1 \end{pmatrix}$	A (4,28.12) D1(3,31.02) D2(2,24.08)	1565	3	2, 1,1,1	2	-	1.92
24.08 (2 hes left the system)	A (4,28.12) \$1(3,31.02)	*	3	i,i,i,i	1	>	1.92
28.12 (4 hestived)	D1(3,31.02) A(5,34.88)	1(4)	3	î,i,i,i	2	-	1.92
31.02 $(4 \rightarrow 5+1)$ $(3 \rightarrow 5+2)$	A (5,34.83) D1 (4,36.16) D2 (3,40.61)	-	4	3,4,4	2	-	4.72

A - arrival to the system

Simulation time	FEL	number in gover one	State of server 1	Stak of server 2	L	R	wait in queve
36.16 (4 completes its) 1 (306 in st 1. 4 -> st2	A(5,37.88) D2(3,40.61) D2(4,54.32)		ide	3,4,1,1	2	-	4-82
37.88 (5 bes orived)	DI(5,47.63) D2(3,40.41) D2(4,54.32) A(6,44.58)		5	3,4,1,1	3	-	4.82
(3 has left the system)	D1 (5,44.63) D2 (4,54.32) A (6,44.58)	-	5	4/1/1	2	-	4.82
(6 hes prived)	D1(5,44.63) D2(4,54.82) A(4,48.12)	1 (6)	5	4,7,7,7	3	-	4.82
(3 completed its) Job in stolin 1. 5-35+2 6-35+1	D2 (4,54.32) D2(5,61.99) D1(6,51.12) A(4,49.12)	P	6	4,5,1,1	3		7.84
(7 hes orrived)	D2(4,54,32) D2(5,61,99) D1(6,51,12) A(8,54.20)	1(7)	6	4,5,1,1	4	-	7.84
51.12 (6 completed its) job in ot1 6-3+2 7-3+1	D2(4,54.32) D2(5,61.90) D2(6,135.31) D1(7,56.6) A(8,54.20)		7	4,5,6,1	4	-	3.14
54.20 (8 hes crrived)	D2(4,5432) D2(5,61.33) D2(6,13531) D1(7,56,6) A(3,60.84)	1(8)	7	4,5,6,6	5	1	3.87

Simulation time	FEL	number in queve one	State of sever 1	State of Server 2	L	R	wait in que
(4 hes lest the system)	D2(5, 61.39) D2(6,135.31) D1(7,56.6) A(9,66.84)	1 (8)	7	1,5,6,1	4	-	9.09
56.60 (7->5+2) (8->5+1)	D2(5,61.99) D2(6,135.31) D2(4,110.25) D1(8,62.52) A(9,60.84)	~	8	7,5,6,1	4	-	12.27
(9 has orrives)	D2(5,61.99) D2(6,135.31) D2(4,110.25) D1(8,62.52) A(10,66.40)	1(9)	8	7,5,6,6	5	~	12.27
(5 hos lest that) System	D2 (6,135.31) D2 (4,110.25) D1 (8,62.52) A (10,66.70)	1(9)	8	7,1,6,1	4	-	13.42
8 completed its Job in 5+1. 8→5+2 9→5+1	D2(6,135.31) D2(4,16.25) D2(8,101.56) A(10,66.70) D1(9,67.62)		3	7,8,6,6	4	-	13,35
(10 has arrived)	D2(6,135.31) D2(7,110.25) D2(8,101.54) A(11,74.36) D1(9,64.62)	1(10)	3	7.8,61	5	-	13.95
$ \begin{array}{c} (9 \rightarrow 5+2) \\ (10 \rightarrow 5+1) \end{array} $	D2(6,155.31) D2(4,110.25) D2(8,101.56) A(11,44.36) D2(9,75.3) D1(10,76.72)		10	7,8,6,9	5	,	14.87

Simulation	FEL	number in queue one	State of server 1	State of server 2	L	R	Woit in greve
(11 Mos orrived)	D2(6,135.31) D2(4,110.25) D2(8,101.56) A(12,81.18) D2(9,45.9) D1(10,46.42)	1 (11)	10	7,8,6,9	6	-	14.87
75.9 (3 Nos lett) the system)	D2 (6,135.31) D2 (4,110.25) D2 (8,101.56) A (12,81.18) D1 (10,76.72)	1 (11)	10	7,8,6,1	5	-	16.41
76.72 (10-75+2) (11-75+1)	D2(6,185.81) D2(4,110.25) D2(8,101.56) D2(10,93.45) D1(11,49.03) A(12,81.18)	esh-a	11	7,8,6,10	5	-	17.23
13.03 (Il completed its work in sti) blocks (4 till lo leeves)	D2 (6,135.31) D2 (4,110.25) D2 (8,101.56) D2 (10,56.75) A (12,181.18) A2 (11, 93.75)	eger.	(blocked)	7,8,6,10	5		12.23
81.18 (12 hos arrived)	D2(6,135.31) D2(4,10.25) D2(8,101.56) D2(10,133.75) A(13,83.08) A2(11,93.75)	1 (12)	idle (blocked) by 11)	7,8,6,10	6	-	17.23
89.08 (13 hos crrived)	D2(6,135.31) D2(4,160.25) D2(8,161.56) D2(10,93.75) A2(11,93.75) A(14,56.51) R(13,54.35)	2 (12,13)	idle (blocked) by 11)	7,8,6,10	7	-	25.13

Simulation time	FEL	number in queue one	State of Server 1	State our Server 2	L	R	wait queve
93.75 10 hes lest the system 11 - 5+2 12 - 5+1	D2(6,135.31) D2(4,110.25) D2(8,101.56) D2(11,156.99) D1(12,96.48) A(14,96.99) R(13,94.35)	1(13)	12	7,8,6,11	6	-	29.80
94.35 (13 renegus)	D2 (6,135.31) D2 (4,110.25) D2 (8,101.56) D2 (11,156.99) D1 (12,96.48) A (14,96.38)	-	12	7,8,6,4	5	1	30.4
12 Completes its) [12 Completes its] [36 48 [12 Completes its] [36 48 [12 Completes its] [36 48 [12 Completes its]	D2(6,135,31) D2(4,110,25) D2(8,101,56) D2(11,156,99) A(14,96,98) A2(12,101,56)	Page 1	idke (blocked) by 12)	7,8,6,11	5	1	30.4
(su has arrived)	D2 (6,135.31) D2 (4,110.25) D2(8,101.56) D2 (11,156.39) A2 (12,101.56) A(15,102.30)	1 (14)	by 12	7,8,6,11	6	1	30.4 + 4.67
101.56 8 has lest the 5ystem 12-35+2 14-35+1	D2 (6,135.31) D2 (7,110.25) D2 (11, 156.99) D2 (12, 113.45) A (15, 102.30) D1 (14, 110.17)		14	7,12,6,11	5	1	34.98
(15 hes arrived)	D2(6,135,31) D2(9,110,25) D2(11,156,99) D2(12,113,45) D1(14,110,14) R(15,108,51)	1 (15)	14	7,12,6,11	6	1	34 28 +4.14

FEL	number in queve one	state of server 1	State of server 2	L	R	in que
D2 (6,135,31) D2 (3,110.25) D2 (11,156.95) D2 (12,113,45) D1 (14,113.17)	-	14	7,12,6,11	5	2	41.19
D2 (6,135.31) D2 (4,110.25) D2 (11,156.99) D2 (12,153.45) A2 (14,110.25)		ide (blocked by 14)	7,12,6,11	5	2	41.13
D2(6,135,31) D2(11,156,99) D2(12,113,45) D2(14,136,13)		idle	14,12,6,11	4	2	41.13
D2 (6, 135,31) D2 (11, 156,99) D2 (14, 136,13)	Januar Straw	ide	14,1,6,11	3	2	41.19
D2(11,156.99) D2(14,136.13)	The state of the s	idle	14,1,1,11	2	2	41.13
D2 (11,156.99)	Section 2	idle	ارارارا	1	2	41.13
-	-	idle	land	0	2	41.19
	D2 (6,135,31) D2 (4,110.25) D2 (11,156.94) D1 (14,110.14) D2 (6,135.31) D2 (14,156.94) D2 (14,156.94) D2 (14,136.13) D2 (14,136.13) D2 (14,136.13)	D2 (6,135,31) D2 (4,110.25) D2 (11,156.94) D2 (6,135.31) D1 (14,110.25) D2 (14,110.25) D2 (14,110.25) D2 (14,136.13) D2 (14,136.13) D2 (14,136.13) D2 (14,136.13)	FEL queve one servir 1 D2 (6,135,31) D2 (1,115,49) D2 (12,113,45) D1 (14,110,25) D2 (14,156,99) D2 (14,136,13) D3 (14,136,13) D4 (14,136,13) D5 (14,136,13) D6 (14,136,13) D7 (14,136,13) D8 (14,136,13) D9 (14,136,13)	TEL queve one servir 1 server 2 D2 (6,185.31) D2 (11,156.99) D2 (12,113.43) D1 (14,110.25) D2 (11,156.99) D2 (14,136.13) D2 (14,136.13) D2 (14,136.13) D2 (11,156.99) D2 (14,136.13) D2 (11,156.99) D2 (14,136.13) D2 (11,156.99) D2 (14,136.13) D3 (14,136.13) D4 (14,136.13) D5 (14,136.13) D6 (11,156.99) D7 (14,136.13) D7 (14,136.13) D8 (14,156.99) D9 (14,136.13) D9 (14,136.13)	FEL queue one servir 1 server 2 D2(6,135.31) D1(3,10.25) D2(11,156.41) D2(12,113.43) D1(14,110.25) D2(6,135.31) D2(14,156.41)	FEL queue one servir 1 server 2 = 1

total waiting time = 41.19+4.64 = 45.86/

	Arrival	Deperture from the system	Total time	waiting time	
1	6.34	13.43	7.09	0	
2	15.02	24.08	9.06	0	
3	19.38	40.61	21.23	1.32	
4	28.12	54.32	26.20	2.50	
5	34.88	61.99	24.11	0	
6	44.58	135.31	50.73	3.05	
7	49.12	110.25	61.13	2.00	
8	54.20	101.56	47.36	2.40	
9	60.84	75.30	15.06	1.68	
10	66.70	93.45	24.05	0.52	
11	74.36	156.47	82.63	2.36	
12	81.18	113.45	32.27	1257	
13	89.08	34.35*	5.24	527*	
14	96.98	136.05	39.15	459	
15	102.30	108.51	6.21	621	
achi.A	$3 = \frac{2}{15} = 0.13 \text{ //}$ $3 = \frac{1 - 2}{15} = 0.86 \text{ //}$	the so	ched:	150-79.03) + (10.17-156.99)	11.56-96.48)