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Introduction to Magnetic Particle Inspection

Introduction

Introduction Basic Concepts History of MPI

Physics

Magnetism Magnetic Mat'ls Magnetic Domains **Magnetic Fields** Electromag. Fields Field From a Coil **Mag Properties** Hysteresis Loop Permeability **Field Orientation** Magnetization of Mat'ls **Magnetizing Current Longitudinal Mag Fields** Circular Mag Fields **Demagnetization** Measuring Mag Fields

Equipment & Materials

Portable Equipment
Stationary Equipment
Lights
Field Strength Indicators
Magnetic Particles
Suspension Liquids

Testing Practices

Dry Particles
Wet Suspension
Magnetic Rubber
Continuous & Residual Magnetization
Field Direction & Intensity
L/D Ratio

Process Control

Particle Concentration
Suspension Contamination
Electrical System
Lighting
Eye Considerations

Example Indications

<u>Visible, Dry Indications</u> <u>Fluorescent, Wet Indications</u>

Quizzes

20 Question MT Quiz 35 Question MT Quiz 50 Question MT Quiz

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