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Introduction to Magnetic Particle Inspection

Introduction Introduction

Physics

Magnetism Magnetic Mat'ls

Basic Principles History of MPI

Magnetic Domains Magnetic Fields Electromag. Fields

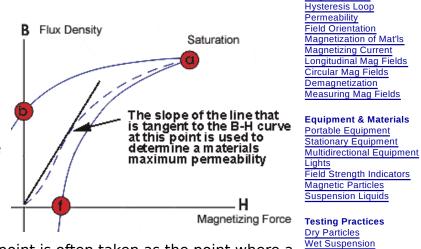
Field From a Coil Mag P<u>roperties</u>

Permeability

As previously mentioned, permeability (m) is a material property that describes the ease with which a magnetic flux is established in a component. It is the ratio of the flux density (B) created within a material to the magnetizing field (H) and is represented by the following equation:

$$m = B/H$$

It is clear that this equation describes the slope of the curve at any point on the hysteresis loop. The permeability value given in papers and reference materials is usually the maximum permeability or the maximum relative permeability. The maximum permeability is the point where the slope of the B/H curve for the unmagnetized



material is the greatest. This point is often taken as the point where a straight line from the origin is tangent to the B/H curve.

The relative permeability is arrived at by taking the ratio of the material's permeability to the permeability in free space (air).

$$m_{\text{(relative)}} = m_{\text{(material)}} / m_{\text{(air)}}$$

where:
$$M(air) = 1.256 \times 10^{-6} H/m$$

Particle Concentration
Suspension Contamination
Electrical System
Lighting
Eye Considerations

Continuous & Residual Mag Field Direction & Intensity

Example Indications
Visible Dry Powder
Fluorescent Wet

Magnetic Rubber

Process Control

L/D Ratio

Quizzes

The shape of the hysteresis loop tells a great deal about the material being magnetized. The hysteresis curves of two different materials are shown in the graph.

Relative to other materials, a

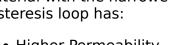


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material with a wider hysteresis loop has:

- Lower Permeability
- Higher Retentivity
- Higher Coercivity
- Higher Reluctance
- Higher Residual Magnetism

Relative to other materials, a material with the narrower hysteresis loop has:



In magnetic particle testing, the level of residual magnetism is important. Residual magnetic fields are affected by the permeability, which can be related to the carbon content and alloying of the material. A component with high carbon content will have low permeability and will retain more magnetic flux than a material with low carbon content.

In the two B-H loops above, which one would indicative of a low carbon steel?? Answer



