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Introduction to Magnetic Particle Inspection

Quantifying Magnetic Properties (Magnetic Field Strength, Flux Density, Total Flux and Magnetization)

Until now, only the qualitative features of the magnetic field have been discussed. However, it is necessary to be able to measure and express quantitatively the various characteristics of magnetism. Unfortunately, a number of unit conventions are used (as shown in the table below). SI units will be used in this material. The advantage of using SI units is that they are traceable back to an agreed set of four base units - meter, kilogram, second, and Ampere.

Quantity	(:	SI Units Sommerfeld	SI Units) (Kennelly)	CGS Units (Gaussian)
Field	Н	A/m	A/m	oersteds
Flux Density (Magnetic Induction)	В	tesla	tesla	gauss
Flux	f	weber	weber	maxwell
Magnetization	M	A/m	-	erg/Oe-cm ³

The units for magnetic field strength **H** are ampere/meter. A magnetic field strength of 1 ampere/meter is produced at the center of a single circular conductor with a one meter diameter carrying a steady current of 1 ampere.

diameter carrying a steady current of 1 ampere.

The number of magnetic lines of force cutting through a plane of a given area at a

right angle is known as the **magnetic flux density, B**. The flux density or magnetic induction has the tesla as its unit. One tesla is equal to 1 Newton/(A/m). From these units, it can be seen that the flux density is a measure of the force applied to a particle by the magnetic field. The Gauss is the CGS unit for flux density and is commonly used by US industry. One gauss represents one line of flux passing through one square centimeter of air oriented 90 degrees to the flux flow.

The total number of lines of magnetic force in a material is called **magnetic flux, f**. The strength of the flux is determined by the number of magnetic domains that are aligned within a material. The

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Equipment & Materials Portable Equipment Stationary Equipment Multidirectional Equipment Lights Field Strength Indicators Magnetic Particles

Suspension Liquids

Testing Practices Dry Particles Wet Suspension Magnetic Rubber Continuous & Residual Mag Field Direction & Intensity

Process Control
Particle Concentration
Suspension Contamination
Electrical System
Lighting
Eye Considerations

Example Indications Visible Dry Powder Fluorescent Wet

Quizzes

 $i = 1 \ amp$

2r = 1 meter

 $H = 1 \ amp/meter$

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total flux is simply the flux density applied over an area. Flux carries the unit of a weber, which is simply a tesla- meter².

The magnetization is a measure of the extent to which an object is magnetized. It is a measure of the magnetic dipole moment per unit volume of the object. Magnetization carries the same units as a magnetic field: amperes/meter.

Conversion between CGS and SI magnetic units.

Quantity	CGS unit	SI Unit	
Magnetic field	<i>H</i> = 1 Oe	$H = 1000/4\pi \text{ A.m}^{-1}$	
Magnetic induction	B = 1 gauss	$B = 1 \times 10^{-4} \text{ Tesla}$	
Magnetization	$M = 1 \text{ erg.Oe}^{-1}.\text{cm}^{-3}$	$M = 1 \times 10^3 \text{A.m}^{-1}$	



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