

TGear

25.01.2024 02:08:28 / Inspector: / ..Data\TGear\DISC FAN LEAP B

TGear 6.57.0-31726 (5.111.0) /WGTr850

(c) metrotek GmbH 3.9.1-31102.

Safran Aircraft Engines - Comprobacion division y centricidad (2/3)


DFB/OP1700V002.1/Fbeta_alfa

DISQUE FAN LEAP B

#2353

Observación: M

Unidad de medida: mm

 ø1

NºOF: DFB0003748

NºSERIAL: PF294445-A

TEMP PIEZA: 19.6

Maquina: WENZEL-2

TEMP CABINA: 19.3


z: -70

an: 30°0'0"

db: 153.9793

x: -0.0303081

Dev Sentido horario



mn: 2.54

β: 0°0'0" R

d: 177.8000

b: 42

OF: DFB0003748

SERIE: PF294445-A

Maquina: AH

Standard

!=Q

=Q

[...]

Dev

Min.

Max.

ANSI B92.1

Va

5

4

65.8

28.2


fp

⊕ *

↓

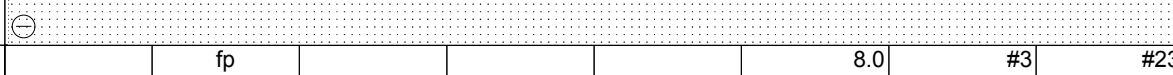
20 μm


↑



Diente

⊖





fp

22.0

8.0

#3

#23

fu

10.8

#3

fum

2.5

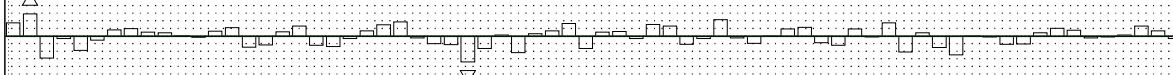
fp

⊕ *

↓

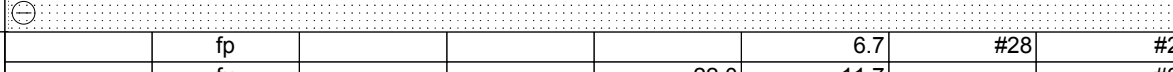
20 μm


↑



Diente

⊖





fp

22.0

6.7

#28

#2

fu

11.7

#3

fum

2.6

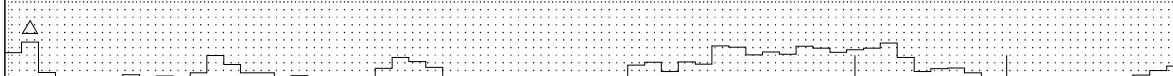
Fp

⊕

↓


20 μm


↑



Diente

⊖





ANSI B92.1

Fp

5

4

66.0

18.9

#30

#2

Fpz/8

13.6

#51

#60

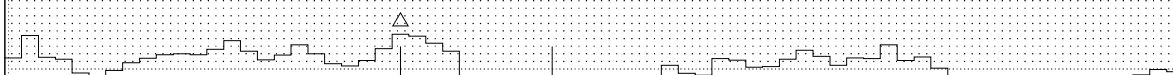
Fp

⊕

↓

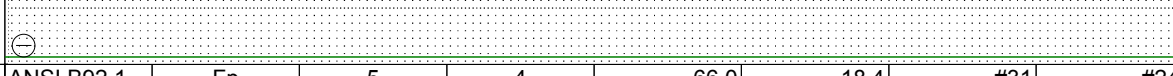
20 μm


↑



Diente

⊖





ANSI B92.1

Fp

5

4

66.0

18.4

#31

#24

Fpz/8

16.2

#24

#33

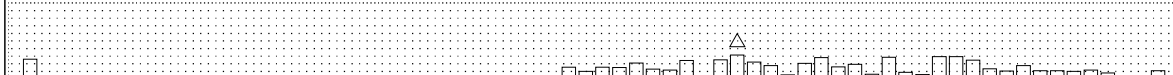
Fr

⊕

↓


20 μm


↑



Diente

⊖





Fr

12.8

#22

#44

Tarea

Med.real

Min.

Max.

Med.nom.

Tol.s.

Tol.i.

Dev

Espesor vano

4.1526

4.1459

4.1600

4.0787

0.0230

-0.0230

0.0739

Medida so dos esferas(D= 4.389, Z= 21.000)

171.8033

171.7969

171.8105

171.6715

0.0405

-0.0405

0.1318

TGear	Safran Aircraft Engines - Comprobacion division y centricidad (Excluir runout del paso) (3/3)									
	DFB/OP1700V002.1/Fbeta_alfa					DISQUE FAN LEAP B		#2353		
	Observación: M					Unidad de medida: mm		ø1		
	N°OF: DFB0003748			N°SERIAL: PF294445-A			TEMP PIEZA: 19.6			
	Maquina: WENZEL-2			TEMP CABINA: 19.3						
	z: -70		an: 30°0'0"		db: 153.9793		x: -0.0303081		Dev Sentido horario	
	mn: 2.54		β: 0°0'0" R		d: 177.8000		b: 42			
	OF: DFB0003748					SERIE: PF294445-A				
	Maquina: AH									
		-Exz./Phase	5.9/-166.4°	!=Q	=Q	[...]	Dev	Min.	Max.	
		ANSI B92.1	Va	5	4	65.8	28.2			
	fp									
	Diente ACTIVO									
			fp				7.7	#3	#23	
			fu			22.0	10.8		#3	
			fum				2.5			
	fp									
Diente										
		fp				6.4	#28	#2		
		fu			22.0	11.7		#3		
		fum				2.6				
Fp										
Diente ACTIVO										
	ANSI B92.1	Fp	5	4	66.0	19.9	#60	#24		
		Fpz/8				15.5	#51	#60		
Fp										
Diente										
	ANSI B92.1	Fp	5	4	66.0	19.5	#61	#24		
		Fpz/8				17.6	#53	#62		
Fr										
		Fr				9.8	#22	#2		

