

BEND TABLE			
ID	DIRECTION	ANGLE	RADIUS
1	UP	90	.039
2	UP	90	.039
3	UP	90	.039
4	UP	90	.039
5	UP	180	.039
6	UP	180	.039
7	UP	180	.039
8	UP	180	.039
9	UP	90	.039
10	UP	90	.039
11	UP	180	.039
12	UP	90	.039
13	UP	90	.039
14	UP	180	.039
15	UP	180	.039
16	UP	180	.039
	1 2 3 4 5 6 7 8 9 10 11 12 13 14	ID DIRECTION 1	ID DIRECTION ANGLE 1 UP 90 2 UP 90 3 UP 90 4 UP 90 5 UP 180 6 UP 180 7 UP 180 8 UP 180 9 UP 90 10 UP 90 11 UP 180 12 UP 90 13 UP 90 14 UP 180 15 UP 180

