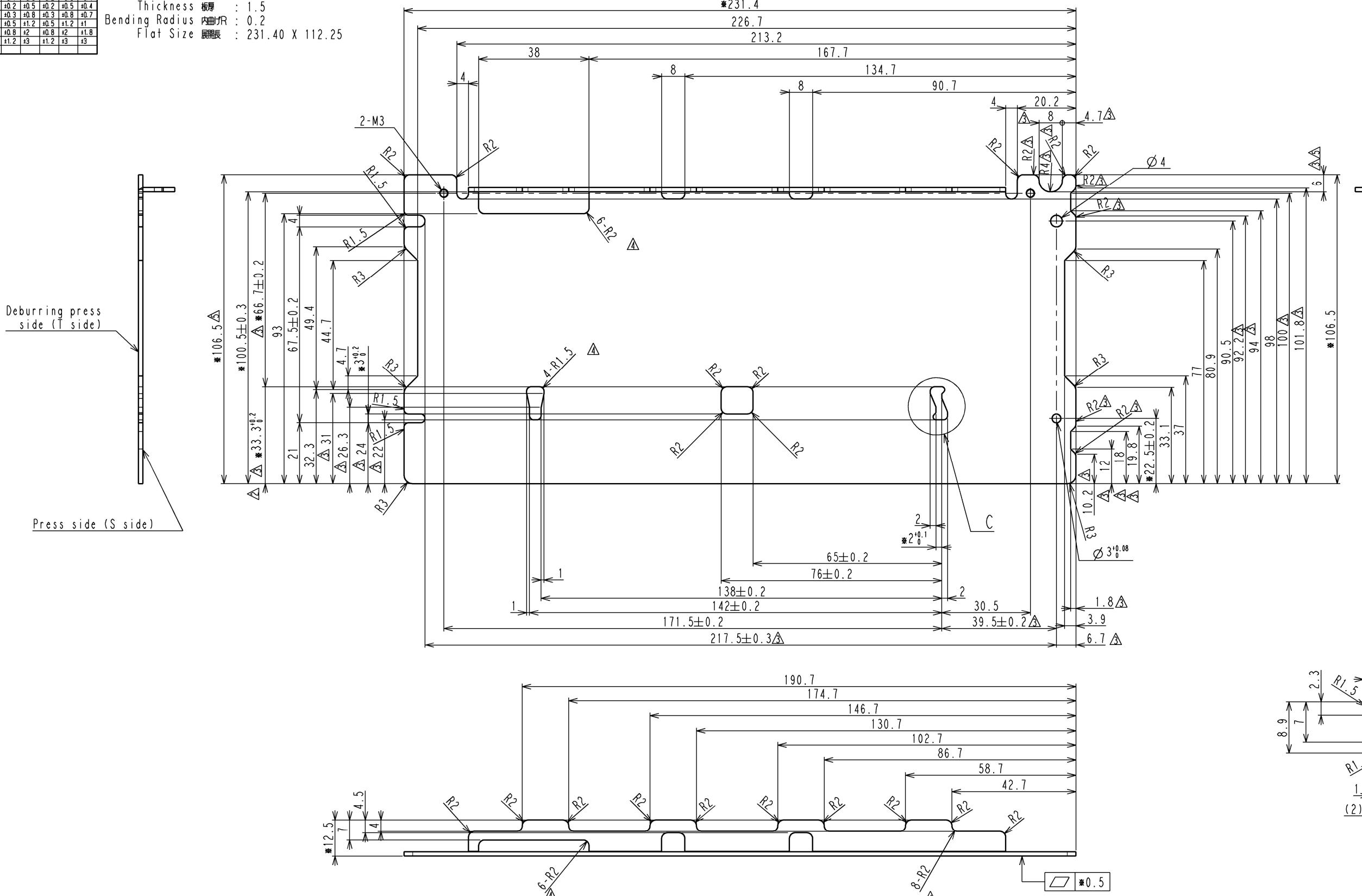


GENERAL TOLERANCES						
CLASS RANGE	1 FINE MACH- ING	2 COARSE MACH- ING	3 PUNCH BEND	4 BEND B	5 WELD- ING	
0.5 TO 3	.01	.02	.02	.03	.04	
OVER 3 ^a	.01	.03	.02	.03	.04	
# 6 - 30	.02	.05	.02	.05	.07	
# 30 - 120	.03	.08	.03	.08	.10	
# 120 - 400	.05	.12	.05	.12	.18	
# 400 - 1000	.08	.18	.08	.18	.25	
# 1000-2000	.12	.23	.12	.23	.33	
ANGLE ^b						

ELp-Fe/Ni-P9~1

3Dモデル名: XV2CS-SHTTR-PNL_BASE_6354

Thickness 板厚 : 1.5
Bending Radius 内曲げR : 0.2
Flat Size 展開長 : 231.40 X 112.2



注1. 使用禁止化学物質を含有しないこと。および管理対象化物質の含有状況を把握すること。
対象化学物質および含有量のデータの提出等の詳細については「図面4P028489含有化学物質管理共通仕様書」による。

2. 外周全周区分2、「図面4P041678」の指示に従い、エッジ処理のこと。
但し、専用成型で製作する場合には、「図面4P065268」の指示に従い、T面側をR0.7~0.9且つ、
つぶし量0.6~0.7のJ型で面倒しし、仕上げ寸法はR0.6~0.9且つ、つぶし量0.2~1.2のこと。
3. 90°の曲面部には、ストライシングがあって可とする。 ▲

4. 指示なき角部は、R0.5以下のこと。

*7. 部品認定番号および部品受入時の測定は、共通仕様書【4P082133】による。

8. 材質はCRCA-CR2でも可とする。

Note1. Not allowed to include prohibited chemical substances.
 And it is required to grasp the situation including the managed chemical substances.
 Refer to "DWG No.4P028489" regarding details of submission of the data in the
 managed chemical substances and the amount of chemical substances included in products.

2. Outer peripheral end surface is deburr the edge as Class 2 based on "DWG No.4P041678".
 However, in the case of manufacturing with the dedicated mold,
 the T surface side is pressed with a mold with R0.7~0.9 and the dimension of press of 0.6~0.7,
 and finished dimensions are R0.6~0.9 and the dimension of press edge 0.2~1.2 based on "DWG No.4P065268".
3. "Striking" at 90° bends is acceptable to exist. 
4. Corners should be radiused to max. 0.5 unless otherwise specified.
- *7. Measurements at the time of parts certification and parts acceptance are based on "DWG No.4P082133".
8. CRCA-CR2 is also acceptable as a material.

				ITEM No.	DWG. No.	PT. No.	NAME OF PARTS	SPCC-SD	1.5	236X117	
				PROJ. REV.	MODEL		X R	KIND	P	REMARKS	PRO. REV.
				DWNR.	K KATSUTA	2025.04.22	PROJECTION 	TITLE			
		NAME	MODEL	CHKD.	Y.HARADA	2025.04.23	SCALE 1:1	XV2CS-SHTTR-PNL BASE	REV. 05		
				APPD.	Y.HARADA	2025.04.23					
				.	HITACHI						
								Hitachi Channel Solutions, Corp.	SH.		
								2P036408	1	1	

HITACHI

2P036408