การควบคุมเครื่องจักรอัจฉริยะโดยใช้การสื่อสารระหว่างเครื่องจักรกับเครื่องจักร M2M - Intelligence Machine Control

4/4 - Control and Monitor Modbus Device via The IoTs Platform

- การโปรแกรมใช้งาน Blynk เพื่อตรวจสอบ/สั่งงาน อุปกรณ์ Modbus
- การโปรแกรมใช้งาน Ubidots เพื่อตรวจสอบ/สั่งงาน อปกรณ์ Modbus
- คำถามท้ายบทเพื่อทดสอบความเข้าใจ

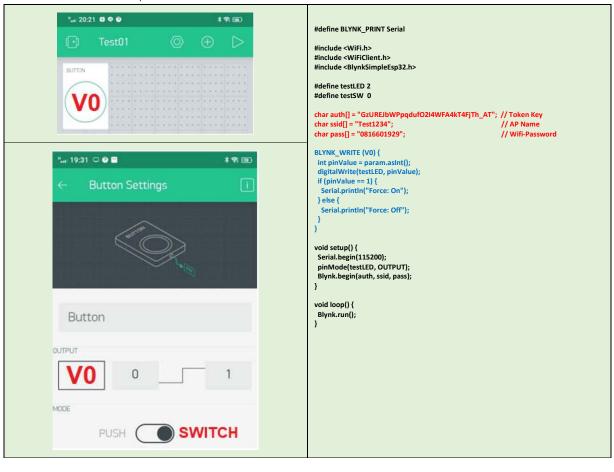
การโปรแกรมใช้งาน Blynk เพื่อตรวจสอบ/สั่งงาน อุปกรณ์ Modbus

Test 1/7. Remote Control ESP-32 via Blynk

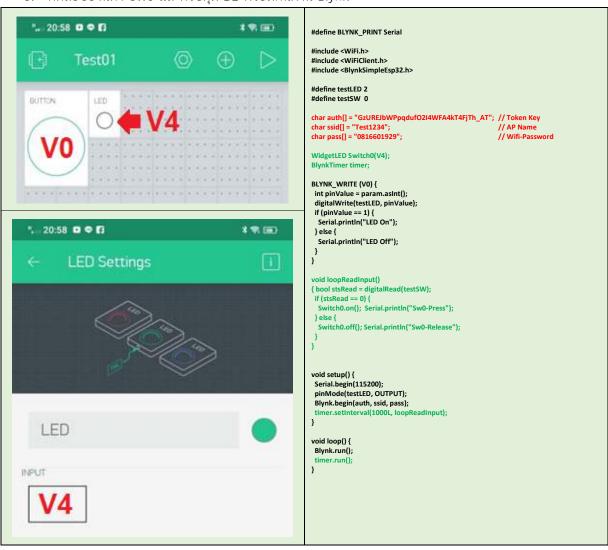
1. ตรวจสอบให้แน่ใจว่ามี Blynk Library เรียบร้อยแล้ว



2. ทดสอบการควบคุมผ่าน Blynk ไปยัง Build in LED

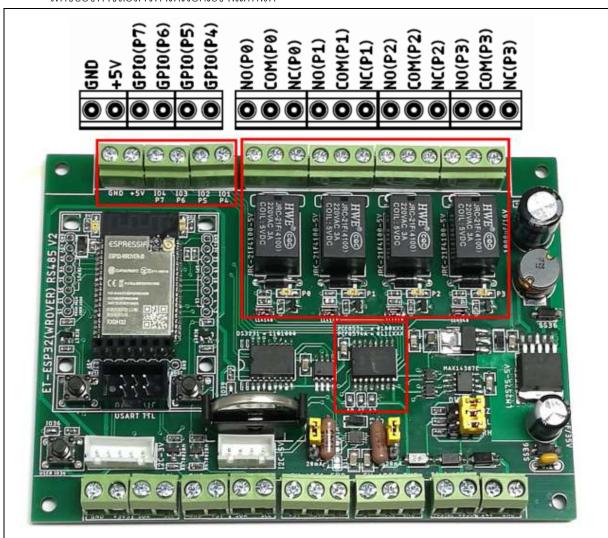


3. ทดสอบอ่านค่า SWO และควบคุม D2 พร้อมกันผ่าน Blynk



Test 2/7. Remote Control and Monitor ET-ESP32-RS485 V2 Board via Blynk

4. บอร[์]ด ET-ESP32-RS485 V2 เป็นบอร[์]ดที่เหมาะในการแปลงการสื่อสารระหว[่]าง Modbus กับ IoT เนื่องจาก มีทั้งช[่]องทางสือสารทำให[้]เรียกใช้งานได้ทันที



- PO-P3 ของ PCF8574/A ควบคมุ การทำงานของ Relay(PO) Relay(P3)
- P4-P7 ต่อกับ GPIO(P4)- GPIO(P7) สามารถกำหนดเป็น Input/Output ได้อิสระจากโปรแกรม
- PCF8574 Address=0x20, I2C_SCL_Pin D22, I2C_SDA_Pin D21
- 5. Add WROVER Chip ให้ Arduino IDE (หากกำหนดแล้วให้ข้าม)
 - File → Preference ... กำหนด <u>https://dl.espressif.com/dl/package_esp32_index.json</u>
 - Tools → Board → Board Manager ... ทำการเพิ่ม esp32 บอร์ด
 - Add WROVER Chip ให้ Arduino IDE (หากกำหนดแล้วให้ข้าม)

6. เลือกบอร์ดเป็น ESP32 Wrover Module ทดสอบการทำงานด้วย Blink Example Code

```
#define testLED 2
void setup() {
    pinMode(testLED, OUTPUT);
}

void loop() {
    digitalWrite(testLED, HIGH); delay(1000);
    digitalWrite(testLED, LOW); delay(1000);
}
```

7. ควบคุมการทำงานของ Relay

```
#include <Wire.h>

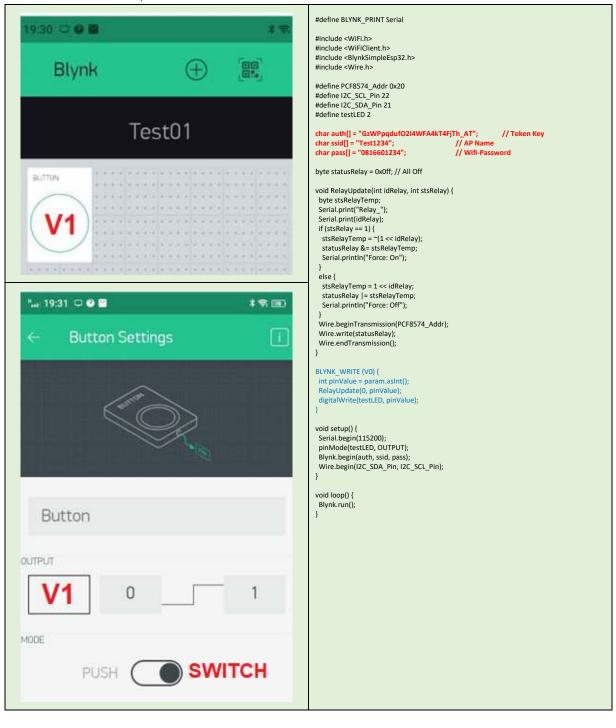
#define PCF8574_Addr 0x20
#define I2C_SCL_Pin 22
#define I2C_SDA_Pin 21
#define testLED 2

void setup() {
    pinMode(testLED, OUTPUT);
    Wire.begin(I2C_SDA_Pin, I2C_SCL_Pin);
}

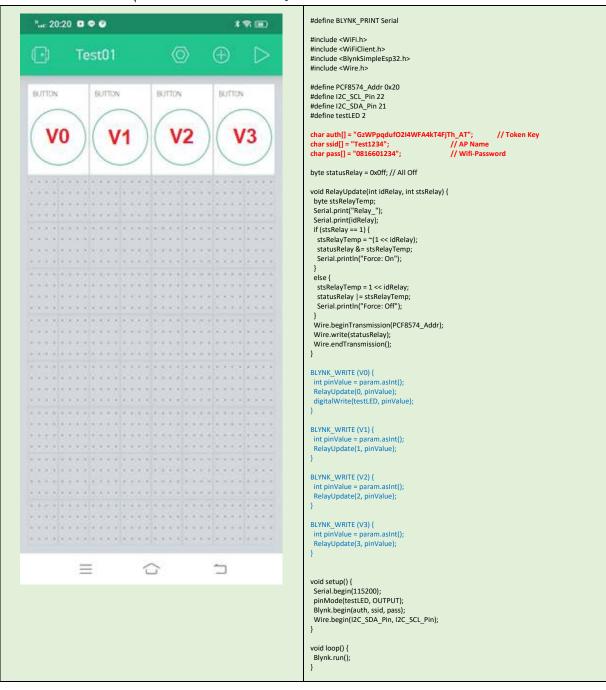
void loop() {
    digitalWrite(testLED, HIGH);
    Wire.beginTransmission(PCF8574_Addr);
    Wire.write(0xAA);
    Wire.write(0xAA);
    Wire.endTransmission();
    delay(1000);

digitalWrite(testLED, LOW);
    Wire.beginTransmission(PCF8574_Addr);
    Wire.beginTransmission(PCF8574_Addr);
    Wire.write(0x55);
    Wire.write(0x55);
    Wire.write(0x55);
    Wire.write(0x50);
    delay(1000);
}
```

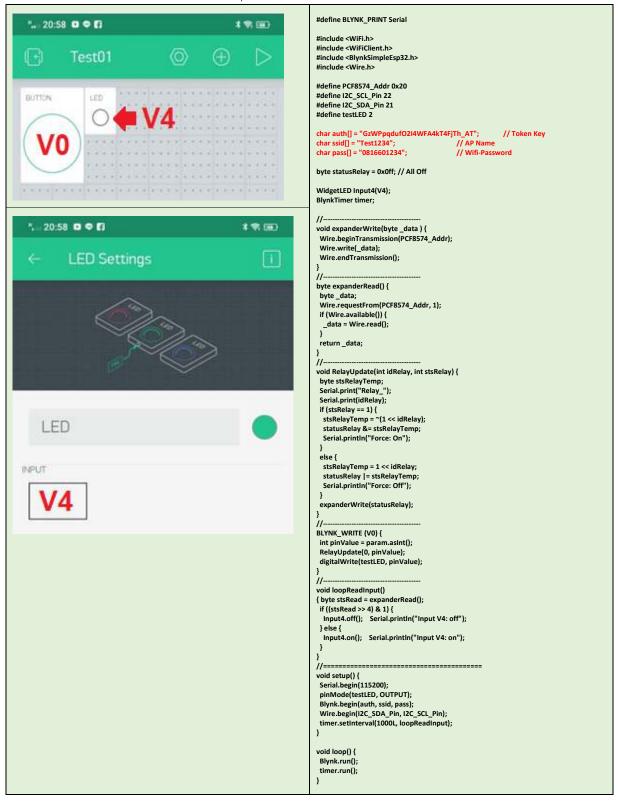
8. ทดสอบการควบคุมผ่าน Blynk ไปยัง PCF8517 Relay_0



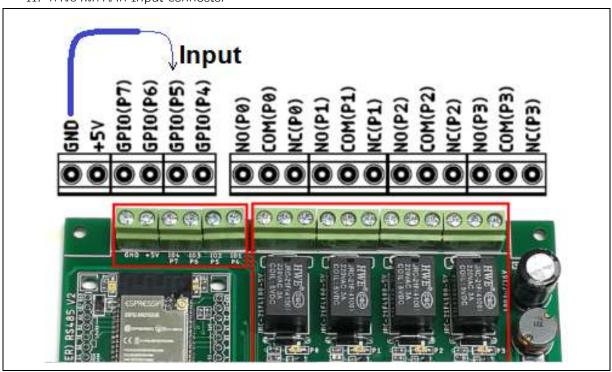
9. ปรับแก้เป็นควบคุม 4-Switch สำหรับ 4-Relay





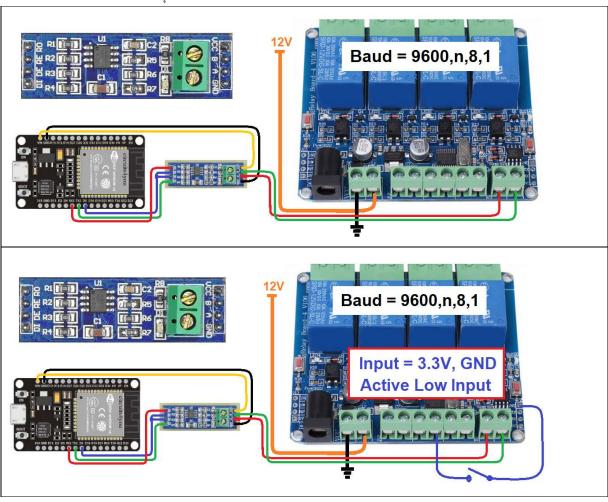


11. การอ่านค่าจาก Input Connector

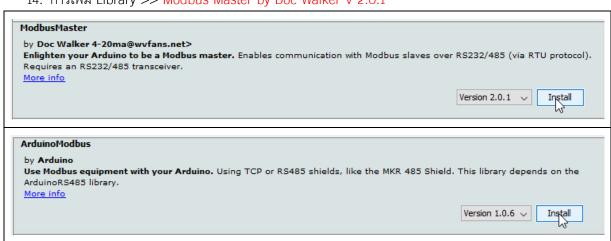


Test 3/7. Remote monitor and control Modbus RTU device via Blynk

12. วงจรทดสอบการควบคุม และวงจรการอานคา กับ Modbus Device



- 13. การเพิ่ม Library >> Arduino Modbus by Arduino V 1.0.6
- 14. การเพิ่ม Library >> Modbus Master by Doc Walker V 2.0.1



15. ทดสอบการควบคุม Modbus Device แบบ Direct Code ไม่ใช้ Library และแบบใช้ Modbus Master Lib.

```
// Code with ModbusMaster Library
// Code without Library
#define RS485Transmit HIGH
#define RS485Receive LOW
#define RS485Control 5 //RS485 Direction control
                                                                                                                         #define MAX485_Monitor 2
                                                                                                                        #define MAX485_Ctrl 5 // Pin Ctrl 1=Tx and 0=Rx_NEG
#define MAX485_Rx 16 // Pin RXD2 16
#define MAX485_Tx 17 // Pin TXD2 17
#define Slave_ID 5 // Slave ID
#define Pin LEDMonitor 2
byte Board ID = 0x05: // ID = 5
byte Mdbs_Cmd = 0x05; // Command 05
byte H_RelayID = 0x00;
                                                                                                                         ModbusMaster node; // instantiate ModbusMaster object
byte L_RelayID = 0x00;
byte Relay_On = 0x01; // On = 0100
byte Relay_Off = 0x00; // Off = 0000
                                                                                                                        void preTransmission() {
  digitalWrite(MAX485_Monitor, 1);
byte OnOff_Dly = 0x00;
                                                                                                                          digitalWrite(MAX485_Ctrl, 1);
byte HByte CRC = 00;
byte LByte_CRC = 00;
                                                                                                                        void postTransmission() {
  digitalWrite(MAX485_Monitor, 0);
byte Echo[20];
                                                                                                                         digitalWrite(MAX485_Ctrl, 0);
uint16_t CRC16_Update(uint16_t tempCRC, uint8_t inData) {
 tempCRC ^= inData;
                                                                                                                         void setup() {
 for (int i = 0; i < 8; ++i)
if (tempCRC & 1) tempCRC = (tempCRC >> 1) ^ 0xA001;
                                                                                                                         pinMode(MAX485_Monitor, OUTPUT);
pinMode(MAX485_Ctrl, OUTPUT);
                 tempCRC = (tempCRC >> 1);
                                                                                                                          postTransmission(); // Init in receive
                                                                                                                          Serial.begin(115200);
Serial2.begin(9600, SERIAL_8N1, MAX485_Rx, MAX485_Tx);
 return tempCRC:
                                                                                                                         node.begin(Slave_ID, Serial2); // Modbus slave ID Setting
// Callbacks allow us to configure the RS485 transceiver correctly
uint16_t SendByte_CRCUpdate(uint16_t tempCRC, uint8_t inData) {
 Serial2.write(inData);
if (inData < 0x10) Serial.print("0");
                                                                                                                          node.preTransmission(preTransmission);
node.postTransmission(postTransmission);
 Serial.print(inData, HEX);
Serial.print(" ");
                                                                                                                         int state = 1;
 tempCRC = CRC16_Update(tempCRC, inData);
                                                                                                                         void loop() {
 return tempCRC;
                                                                                                                         void RTU_RelayCtrl(int rly_ID, byte rly_Cmd) {
  uint16_t Calc_CRC = 0xffff; // the initial value
                                                                                                                           node.writeSingleCoil(i, state);
                                                                                                                           delay(2000);
  H_RelayID = highByte(rly_ID);
 L_RelayID = lowByte(rly_ID);
digitalWrite(Pin_LEDMonitor, HIGH);
                                                                                                                          state = 1 - state:
 digitalWrite(RS485Control, RS485Transmit); delay(10); Calc_CRC = SendByte_CRCUpdate(Calc_CRC, Board_ID);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, Mdbs_Cmd);
Calc_CRC = SendByte_CRCUpdate(Calc_CRC, H_RelayID);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, L_RelayID);
Calc_CRC = SendByte_CRCUpdate(Calc_CRC, L_RelayID);
Calc_CRC = SendByte_CRCUpdate(Calc_CRC, rly_Cmd);
Calc_CRC = SendByte_CRCUpdate(Calc_CRC, OnOff_Dly);
HByte_CRC = highByte(Calc_CRC);
  LByte_CRC = lowByte(Calc_CRC);
 Calc_CRC = SendByte_CRCUpdate(Calc_CRC, LByte_CRC);
Calc_CRC = SendByte_CRCUpdate(Calc_CRC, HByte_CRC);
 delay(10):
  digitalWrite(RS485Control, RS485Receive);
 digital Write (Pin\_LEDMonitor, LOW);\\
 Serial.println();
void setup() {
   pinMode(Pin_LEDMonitor, OUTPUT);
  pinMode(RS485Control, OUTPUT);
 Serial.begin(9600):
 Serial2.begin(9600);
digitalWrite(RS485Control, RS485Receive);
 Serial.println("Start Test MODBUS RTU");
void loop() {
   RTU_RelayCtrl(0, Relay_On); delay(3000);
 RTU_RelayCtrl(1, Relay_On); delay(3000);
RTU_RelayCtrl(2, Relay_On); delay(3000);
 RTU_RelayCtrl(3, Relay_On); delay(3000);
RTU_RelayCtrl(0, Relay_Off); delay(3000);
RTU_RelayCtrl(1, Relay_Off); delay(3000);
RTU_RelayCtrl(2, Relay_Off); delay(3000);
 RTU_RelayCtrl(3, Relay_Off); delay(3000);
```

16. วงจรทดสอบ การควบคุมและวงจรการอ่านค่า กับ Modbus Device

Test 4/7 Remote monitor and control Modbus RTU/ASCII/TCP device via Blynk

การโปรแกรมใช้งาน Ubidots เพื่อตรวจสอบ/สั่งงาน อุปกรณ์ Modbus

Test 5/7. Remote Control and Monitor via Ubidots IoTs Platform

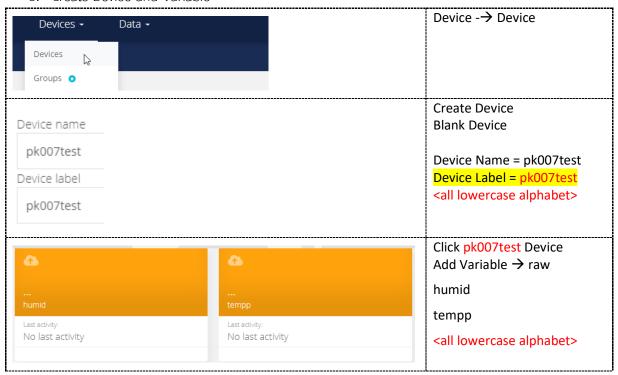
1. Ubidots -- https://ubidots.com/



2. Signed Up (or Signed In) -- https://industrial.ubidots.com/accounts/signin/



3. Create Device and Variable





4. Get Tokens Key



5. ตรวจสอบว่าติดตั้ง PubSubClient by Nick O'Leary - V2.8.0



6. Coding Send Random Data to Ubidots

```
#include <WiFi.h>
#include <PubSubClient.h>

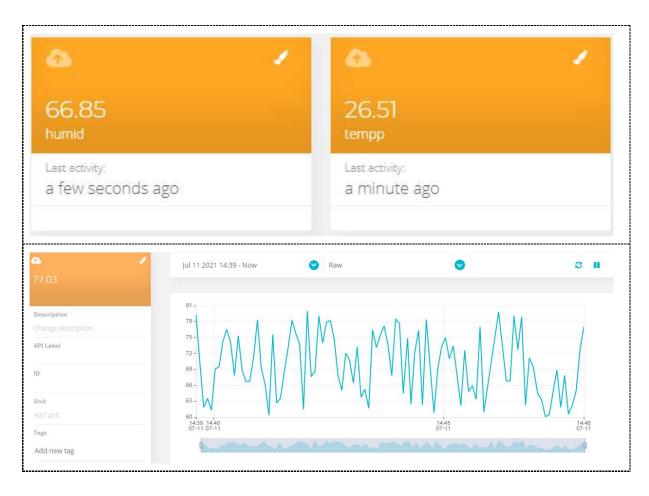
const char *My_SSID = "Test1234";
const char *My_Pass = "0816601929";
const char *MQTT_Server = "things.ubidots.com";
const char *MQTT_User = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *MQTT_Pass = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *MQTT_Pass = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *STopic1 = "/v2.0/devices/pk007test/humid";
const char *STopic2 = "/v2.0/devices/pk007test/humid";
const char *STopic2 = "/v2.0/devices/pk007test/tempp";

#define MQTT_Port 1883

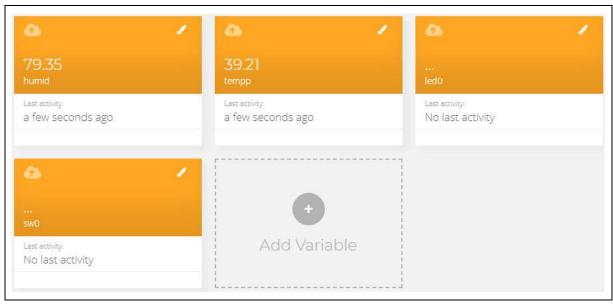
WiFiClient espClient;
PubSubClient client(espClient);
long lastMsg = 0;
char msg[50];

void Setup_Wifi() {
```

```
delay(10); Serial.println();
       Serial.print("Connecting to ");
Serial.println(My_SSID);
       WiFi.begin(My_SSID, My_Pass);
       while (WiFi.status() != WL_CONNECTED) {
         delay(500); Serial.print(".");
       Serial.println(""); Serial.println("WiFi connected"); Serial.println("IP address: "); Serial.println(WiFi.localIP());
      void reconnect()
{ while (!client.connected())
                                            // Loop until we're reconnected
       { Serial.print("Attempting MQTT connection...");
String clientId = "ESP32 Client-";
        clientid += String(random(0xffff), HEX); // Create a random client ID if (client.connect(clientid.c_str(), MQTT_User, MQTT_Pass)) // Attempt to connect
                                             // Once connected, publish an announcement...
         client.subscribe(STopic1):
         client.subscribe(STopic2);
        } else
        { Serial.print("failed, rc=");
         Serial.print(client.state());
          Serial.println(" try again in 5 seconds");
         delay(5000);
      void callback(char* topic, byte* payload, unsigned int length)
      { Serial.print("Message arrived [");
       Serial.print(topic);
Serial.print("] ");
for (int i = 0; i < length; i++)
        { Serial.print((char)payload[i]);
       Serial.println();
      void setup()
{ Serial.begin(115200);
       client.setServer(MQTT_Server, MQTT_Port);
client.setCallback(callback);
      void loop()
{ if (!client.connected()) reconnect();
       client.loop();
long now = millis();
       if (now - lastMsg > 5000)
{ lastMsg = now;
        { lastrusg = now;
float xTempp = random(2000, 4000) / 100.0;
float xHumid = random(6000, 8000) / 100.0;
snprintf (msg, 75, "{ \"humid\" : %5.2f, \"tempp\": %5.2f}", xHumid, xTempp);
Serial.print("Publish message: ");
        client.publish(PTopic1, msg);
Connecting to Test1234
WiFi connected
IP address:
192.168.1.22
Attempting MQTT connection...connected
Message arrived [/v2.0/devices/pk007test/humid] {"value": 69.53, "timestamp": 1625989@
Message arrived [/v2.0/devices/pk007test/tempp] {"value": 32.73, "timestamp": 16259896
Publish message: { "humid" : 64.44, "tempp": 30.80}
Message arrived [/v2.0/devices/pk007test/humid] {"value": 64.44, "timestamp": 16259896
Message arrived [/v2.0/devices/pk007test/tempp] {"value": 30.8, "timestamp": 162598962
Publish message: { "humid" : 63.31. "tempp": 34.42}
```

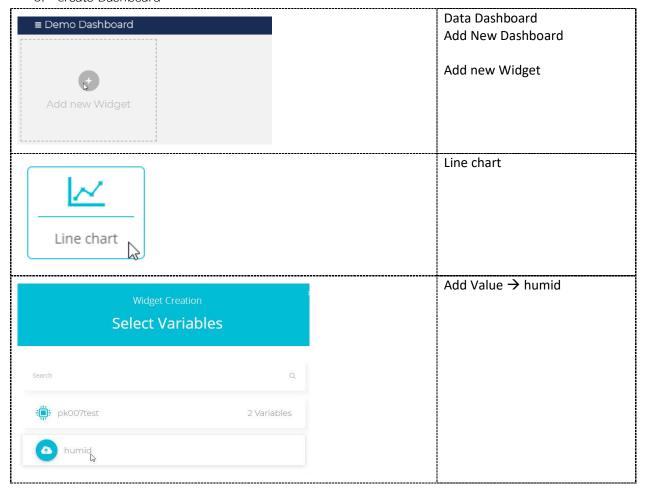


- 7. Update Code for monitor and control via Ubidots
- 8. Add 2 Variable → ledo and swo {ตัวเล็กเท่านั้น}



```
Message arrived [/v2.0/devices/pk007test/tempp] {"value": 32.01, "timestamp": 162599041340
Message arrived [/v2.0/devices/pk007test/sw0] {"value": 1.0, "timestamp": 1625990413404, '
Publish message: { "humid" : 72.10, "tempp": 24.22, "sw0": 0}
Message arrived [/v2.0/devices/pk007test/sw0] {"value": 0.0, "timestamp": 1625990418408, '
Message arrived [/v2.0/devices/pk007test/tempp] {"value": 24.22, "timestamp": 162599041840
Message arrived [/v2.0/devices/pk007test/humid] {"value": 72.1, "timestamp": 1625990418408
Publish message: { "humid" : 74.82, "tempp": 31.04, "sw0": 1}
Message arrived [/v2.0/devices/pk007test/sw0] {"value": 1.0, "timestamp": 1625990423400, '
Message arrived [/v2.0/devices/pk007test/humid] {"value": 74.82, "timestamp": 16259904234(
Message arrived [/v2.0/devices/pk007test/tempp] {"value": 31.04, "timestamp": 162599042340
#include <WiFi.h>
#include < PubSubClient.h >
const char *My_SSID = "Test1234";
const char *My_Pass = "0816601929";
const char *MQTT_Gerver = "things.ubidots.com";
const char *MQTT_User = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *MQTT_Pass = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *PTopic1 = "/v2.0/devices/pk007test/;
const char *STopic1 = "/v2.0/devices/pk007test/humid";
const char *STopic2 = "/v2.0/devices/pk007test/humid";
const char *STopic3 = "/v2.0/devices/pk007test/tempp";
const char *STopic3 = "/v2.0/devices/pk007test/led0";
const char *STopic4 = "/v2.0/devices/pk007test/sw0";
#define MQTT_Port 1883
#define Test_LED0 2
#define Test_SW00 0
PubSubClient client(espClient):
char msg[50]:
void Setup_Wifi() {
 delay(10); Serial.println();
 Serial.print("Connecting to ");
 Serial.println(My_SSID);
WiFi.begin(My_SSID, My_Pass);
while (WiFi.status() != WL_CONNECTED) {
 delay(500); Serial.print(".");
 randomSeed(micros());
Serial.println(""); Serial.println("WiFi connected");
Serial.println("IP address: "); Serial.println(WiFi.localIP());
void reconnect()
{ while (!client.connected())
                                   // Loop until we're reconnected
 { Serial.print("Attempting MQTT connection...");
String clientId = "ESP32 Client-";
  clientId += String(random(0xffff), HEX);
                                       // Create a random client ID
  if (client.connect(clientId.c_str(), MQTT_User, MQTT_Pass)) // Attempt to connect
  { Serial.println("connected");
                                   // Once connected, publish an announcement...
   client.subscribe(STopic1);
   client.subscribe(STopic2);
   client.subscribe(STopic3):
   client.subscribe(STopic4);
  { Serial.print("failed. rc="):
   Serial.print(client.state());
Serial.println(" try again in 5 seconds");
   delay(5000);
void callback(char *topic, byte *payload, unsigned int length)
{ Serial.print("Message arrived [");
 Serial.print(topic);
Serial.print("]");
for (int i = 0; i < length; i++)
 { Serial.print((char)payload[i]);
 if (topic[24] == STopic3[24]) {
 Serial.print(" -LED1->> ");
Serial.print((char)payload[10]);
  if (payload[10] == '1')
   digitalWrite(Test LED0, HIGH);
```

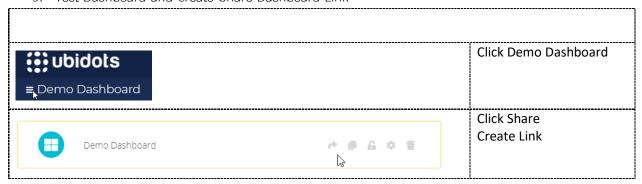
8. Create Dashboard



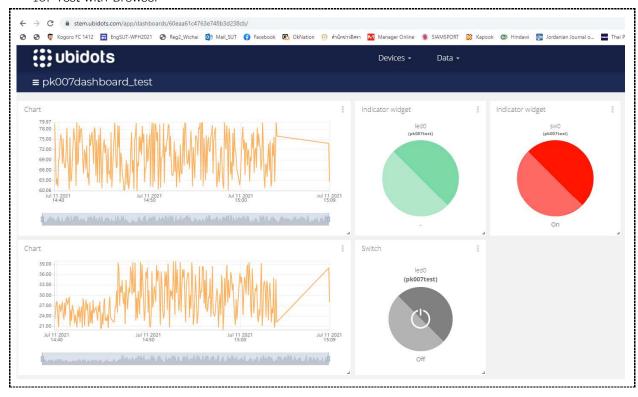
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9. Test Dashboard and Create Share Dashboard Link

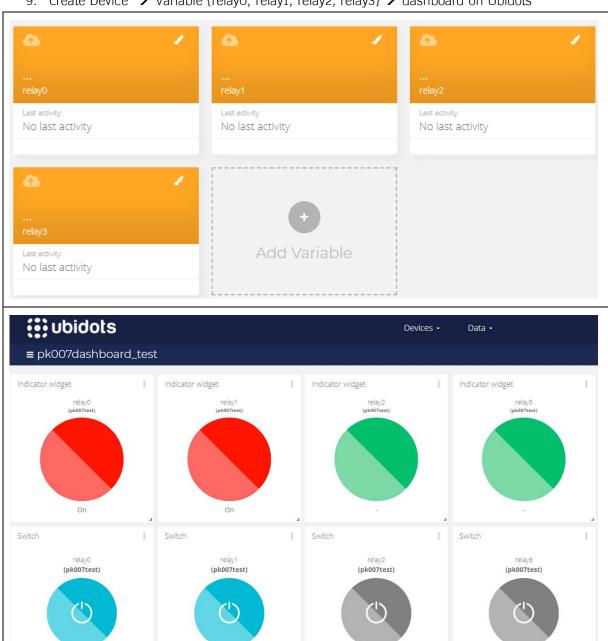


10. Test with Browser



Test 6/7. Remote monitor and control Modbus RTU device via Ubidots

9. Create Device → Variable {relay0, relay1, relay2, relay3} → dashboard on Ubidots



10. Test This Code for Relay Control

```
#include <WiFi.h>
  #include <PubSubClient.h>
 #include <ModbusMaster.h>
 #define MAX485 Monitor 2
 #define MAX485_Ctrl 5 // Pin Ctrl 1=Tx and 0=Rx_NEG
#define MAX485_Rx 16 // Pin RXD2 16
#define MAX485_Rx 17 // Pin TXD2 17
#define Slave_ID 5 // Slave ID
ModbusMaster node; // instantiate ModbusMaster object
 const char *My SSID = "Test1234";
const char *My_Pass = "0816601929";
const char *My_Pass = "0816601929";
const char *MQTT_Server = "things.ubidots.com";
const char *MQTT_Server = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *MQTT_Pass = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *MQTT_Pass = "BBFF-YgcQcuqoAiO9g46ehWh12TxVwyTjCx";
const char *Topic1 = "/v2.0/devices/pk007test/relay0";
const char *STopic2 = "/v2.0/devices/pk007test/relay1";
const char *STopic3 = "/v2.0/devices/pk007test/relay2";
const char *STopic4 = "/v2.0/devices/pk007test/relay2";
define MOTT Port 1883
 #define MQTT_Port 1883
#define testLED 2
 int stsLED = 0;
 PubSubClient client(espClient);
  long lastMsg = 0;
 char msg[50];
 Serial.print("Connecting to ");
Serial.println(My_SSID);
  WiFi.begin(My_SSID, My_Pass);
while (WiFi.status() != WL_CONNECTED) {
    delay(500); Serial.print(".");
   randomSeed(micros());
  Serial.println(""); Serial.println("WiFi connected");
Serial.println("IP address: "); Serial.println(WiFi.localIP());
 void reconnect()
{ while (!client.connected())
                                                                    // Loop until we're reconnected
   { Serial.print("Attempting MQTT connection...");
String clientId = "ESP32 Client-";
    clientId += String(random(0xffff), HEX); // Create a random client ID if (client.connect(clientId.c_str(), MQTT_User, MQTT_Pass)) // Attempt to connect { Serial.println("connected"); // Once connected, publish an announcement
      client.subscribe(STopic1);
      client.subscribe(STopic2);
      client.subscribe(STopic3);
      client.subscribe(STopic4);
    } else
{ Serial.print("failed, rc=");
      Serial.print(client.state());
Serial.println(" try again in 5 seconds");
      delay(5000);
 void callback(char *topic, byte *payload, unsigned int length)
 { Serial.print("Message arrived [");
   Serial.print(topic);
  Serial.print("] ");
for (int i = 0; i < length; i++)
   { Serial.print((char)payload[i]);
   int RlyID = (int)topic[29] - 0x30; // '0'
  int RlySts = (int)payload[10] - 0x30; // '0'
Serial.println("\nRlyID-" + (String)(RlyID) + " >> RlyStatus-" + (String)(RlySts));
   node.writeSingleCoil(RlyID, RlySts);
 void preTransmission() { digitalWrite(MAX485_Mo
  digitalWrite(MAX485_Ctrl, 1);
 void postTransmission() {
  digitalWrite(MAX485_Monitor, 0);
digitalWrite(MAX485_Ctrl, 0);
```

```
void setup()
{ pinMode(testLED, OUTPUT);
       pinMode(MAX485_Monitor, OUTPUT);
       pinMode(MAX485_Ctrl, OUTPUT);
       postTransmission(); // Init in receive mode
Serial.begin(115200);
       Serial2.begin(9600, SERIAL_8N1, MAX485_Rx, MAX485_Tx); node.begin(Slave_ID, Serial2); // Modbus slave ID Setting
       // Callbacks allow us to configure the RS485 transceiver correctly node.preTransmission(preTransmission);
       node.postTransmission (postTransmission);\\
       client.setServer(MQTT_Server, MQTT_Port);
       client.setCallback(callback);
      void loop()
{ if (!client.connected()) reconnect();
       client.loop();
long now = millis();
       if (now - lastMsg > 5000)
       { lastMsg = now;
digitalWrite(testLED, stsLED);
stsLED = 1 - stsLED;
Connecting to Test1234
WiFi connected
IP address:
192.168.1.22
                                                                           29
Attempting MQTT connection...connected 0123456789..

Message arrived [/v2.0/devices/pk007test/relay0] {"value": 1.0, "timestamp": 162599406757
                                                                            0123456789...
RlyID-0 >> RlyStatus-1
Message arrived [/v2.0/devices/pk007test/relay2] {"value": 1.0, "timestamp": 162599407163
RlyID-2 >> RlyStatus-1
Message arrived [/v2.0/devices/pk007test/relay1] {"value": 1.0, "timestamp": 162599406918
RlyID-1 >> RlyStatus-1
Message arrived [/v2.0/devices/pk007test/relay3] {"value": 1.0, "timestamp": 162599407315
RlyID-3 >> RlyStatus-1
                                                                                                 T<sub>10</sub>
```

11. Test Control and Monitor Modbus Device

Test 7/7. Remote monitor and control Modbus RTU/ASCII/TCP device via Ubidots

การควบคุมเครื่องจักรอัจฉริยะโดยใช้การสื่อสารระหว่างเครื่องจักรกับเครื่องจักร M2M - Intelligence Machine Control

ขื่อ-สกุล :

4/4: -- คำถามท้ายบทเพื่อทดสอบความเข้าใจ

Quiz_201 - xxxxxxx

• จาก Proximity Sensor นำเข้า PLC ส่งจำนวนที่นับได้เก็บที่ GSheet

Quiz_202 – xxxxxxx

- จาก Proximity Sensor นำเข้า PLC ส่งจำนวนที่นับได้เก็บที่ GSheet
- จาก PLC หากมีการกดปุ่ม Stop ให้ LINE Alert

Quiz_203 – xxxxxxx

Quiz_204 - xxxxxxx