

The background is a dark blue-grey color. It is decorated with various geometric elements: a large yellow circle with a white dotted pattern in the top-left; a yellow hexagon in the top-center; a yellow circle in the top-right; a yellow triangle in the top-right; a yellow circle in the middle-left; a yellow circle with a white dotted pattern in the bottom-right; a yellow hexagon in the bottom-left; and several white dotted patterns of different shapes and sizes scattered throughout. There are also thin white lines forming circles and polygons.

# Future of HVAC Systems

Design Team 137

## Meet the Design Team



**Bob-Yiqiu Chen**  
Team Leader



**Katelyn Lam**  
Project Manager



**Keli Chen**  
Contact Liaison



**Eleni Pethakas**  
Draftsperson



**Michael Silver**  
Editor

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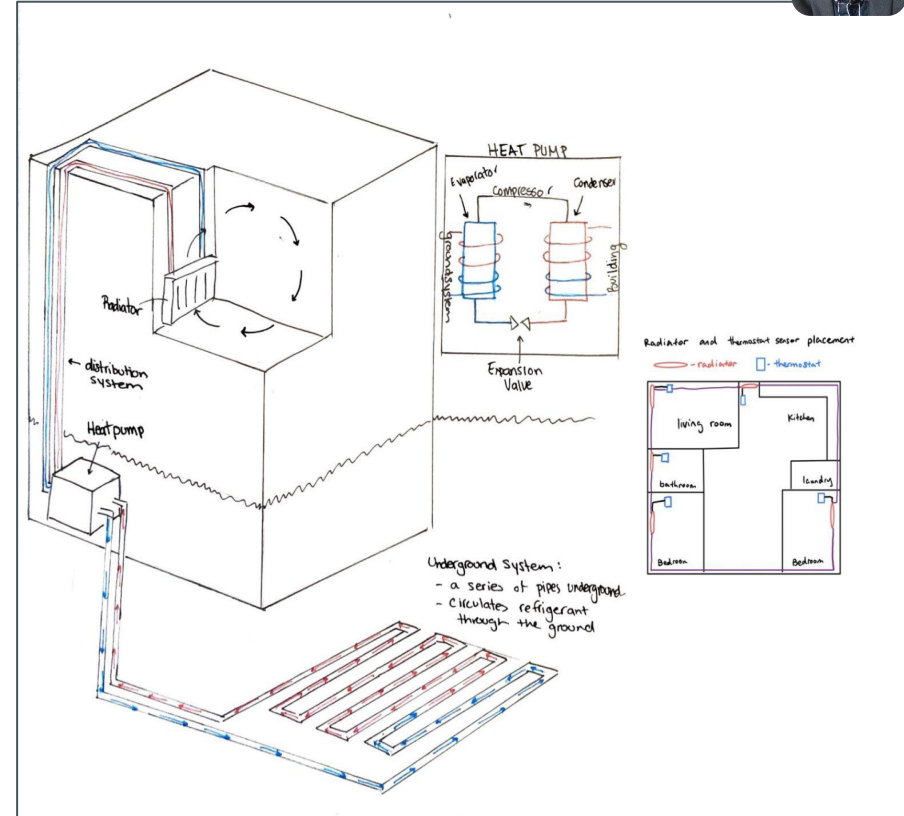
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## Main Claim:

**GSHP+thermostat**  
satisfies the client's  
needs of reducing GHG  
emissions



## 00. Background

Bob-Yiqiu Chen

## 01. Claim A

Functions + Idea Generation

Keli Chen

## 02. Claim B

Idea Selection

Eleni Pethakas

## 03. Claim C

MoS #1

Borehole (Autodesk CFD)

Katelyn Lam

## 04. Claim D

MoS #2

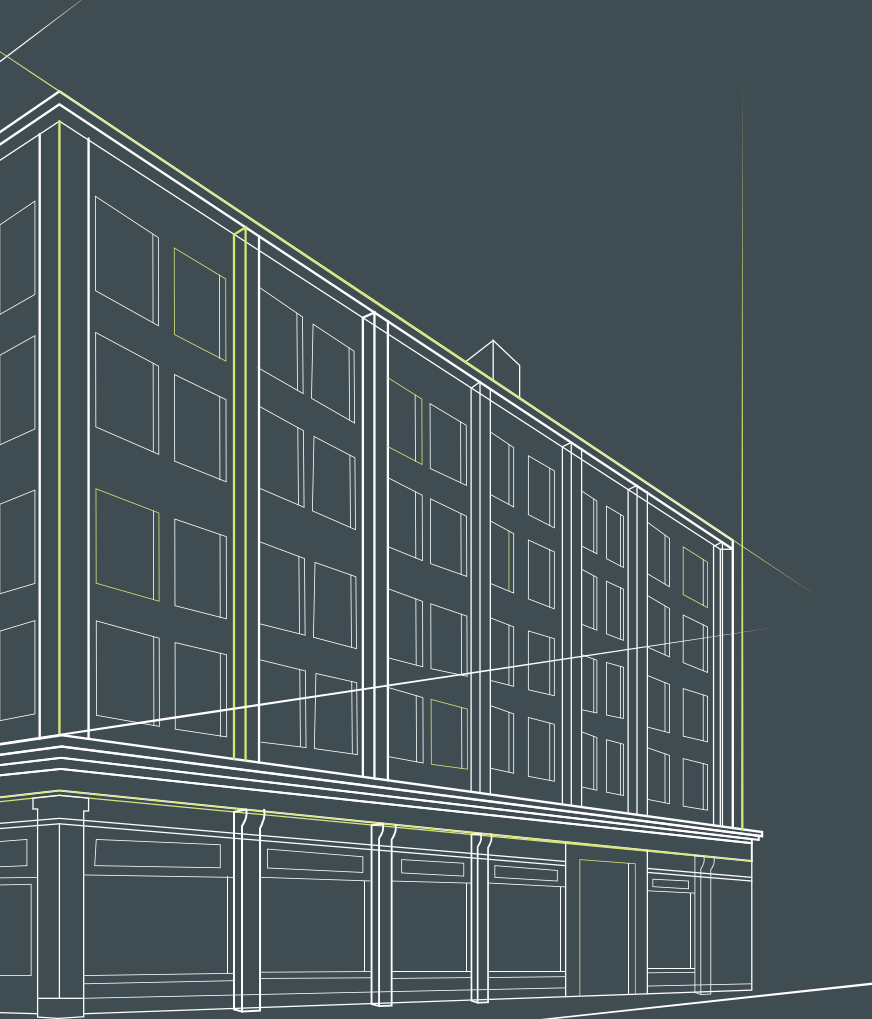
Apartment Unit (ANSYS Fluent)

Bob- Yiqiu Chen +  
Michael Silver

## 05. Conclusion

Michael Silver





00

Background



# Background information

Client Name: Brototi Das(she/her)

Affiliated Company: Emerson Electric Co

Basis of the project

Reducing GHG (Greenhouse Gas) emission  
in City 'X'

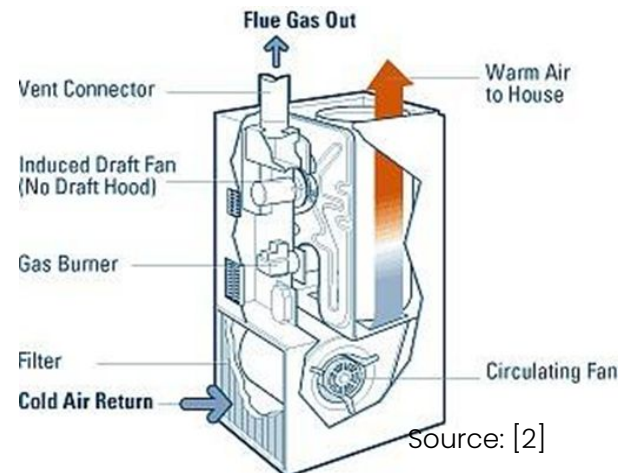
Why we care?

Protecting environment



**EMERSON**™

Source: [1]



Source: [2]



# Gap, Need, Scope

**Gap:** Lack of a cost-effective, zero-emission centralized HVAC system

**Scope:** Future high-rise buildings (> 5 floors) in Toronto

**Need:** An integrated system to generate heat and circulate air without using natural gas

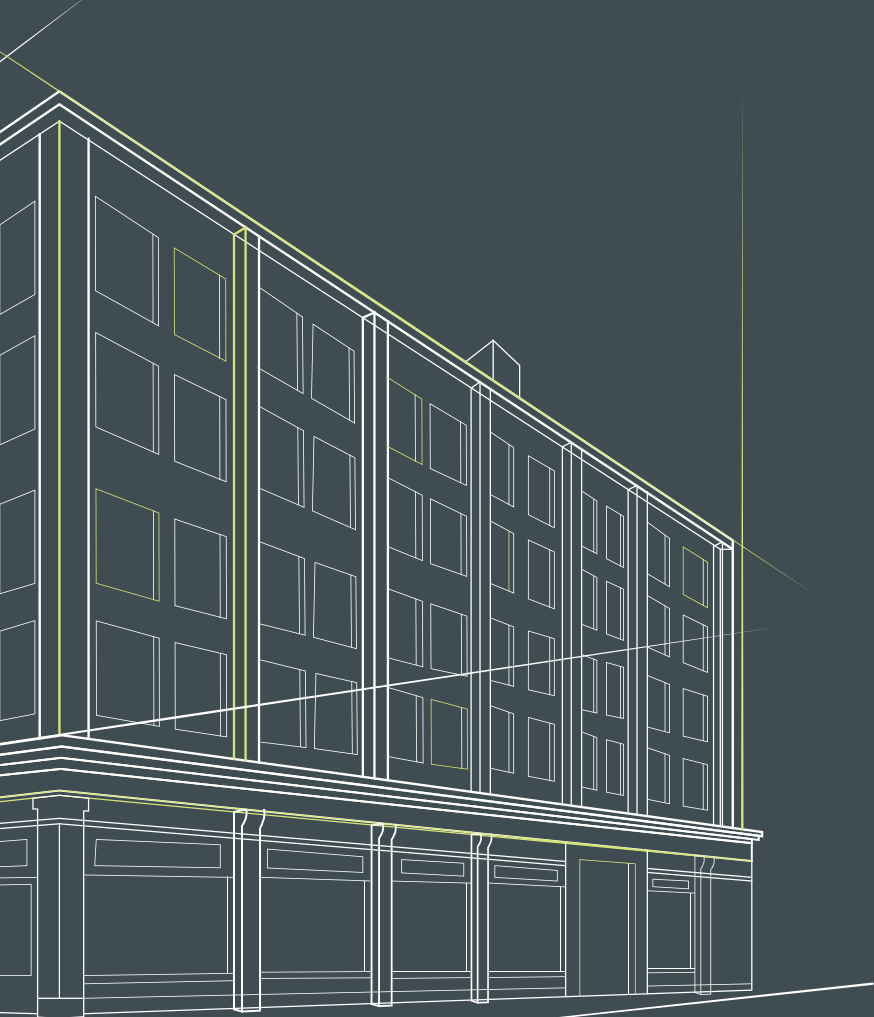




# 01

## Claim A

The chosen design  
does not rely on  
combustion of fossil  
fuels, thus reducing  
GHG emissions





## Idea generation: Main Thermal Energy Output Methods

**Furnaces**



**Boilers**



**Heat  
pumps**



**Thermal  
storage +  
fan**

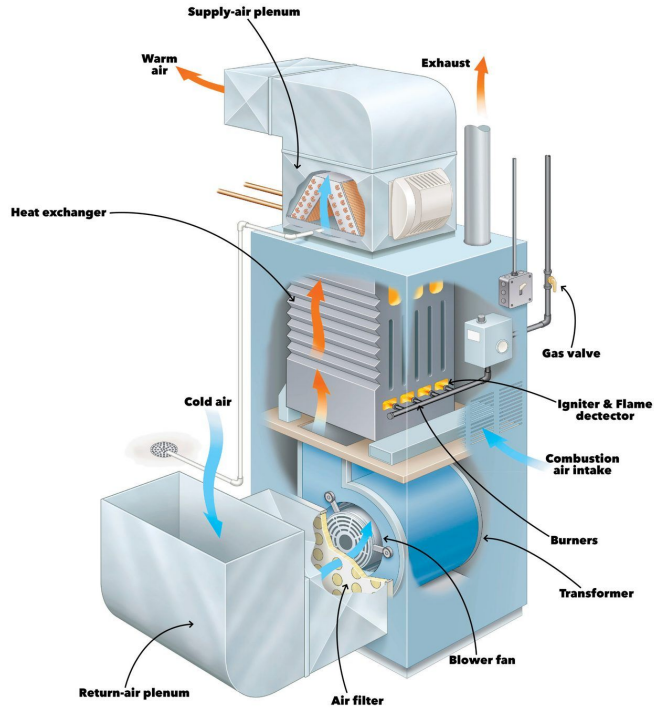


**Electric  
baseboard  
heaters**





# Furnace

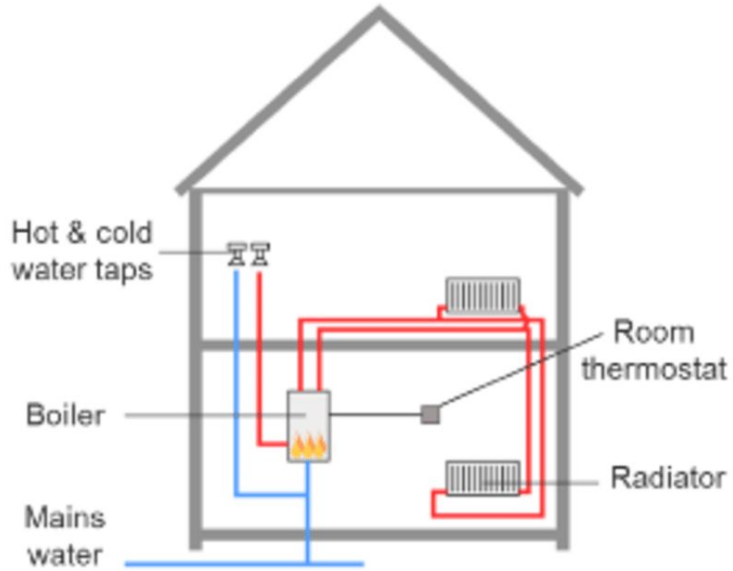


- Burns fossil fuels to generate heat in the burner.
- Heat produced passes through a heat exchanger
- A blower distributes the heated air throughout the home.

| Advantages  | Disadvantages   |
|---|---|
| <ul style="list-style-type: none"><li>- Heats home rapidly</li><li>- Cost-Effective</li></ul> | <ul style="list-style-type: none"><li>- Non-renewable</li><li>- Short lifespan</li><li>- High Maintenance</li></ul> |



# Boiler

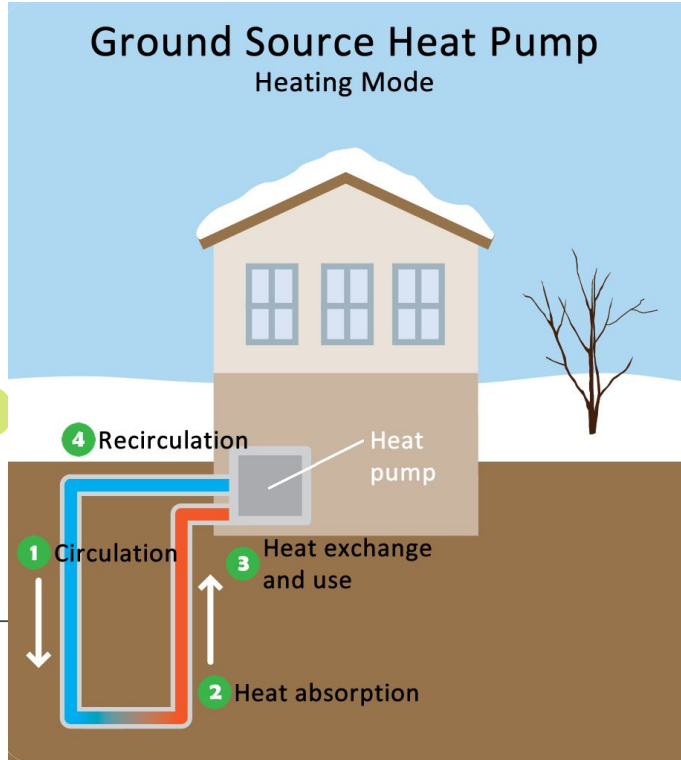


- The boiler heats water by burning fuel (can be either fossil fuels or biomass materials)
- The heated water or steam is sent through a system of radiators throughout the home

| Advantages  | Disadvantages   |
|---|---|
| <ul style="list-style-type: none"> <li>- Can be renewable, no GHG production</li> <li>- Receive Renewable Heat Incentive</li> </ul> | <ul style="list-style-type: none"> <li>- High cost</li> <li>- Need consistent frequent maintenance</li> </ul> |



# Heat Pump



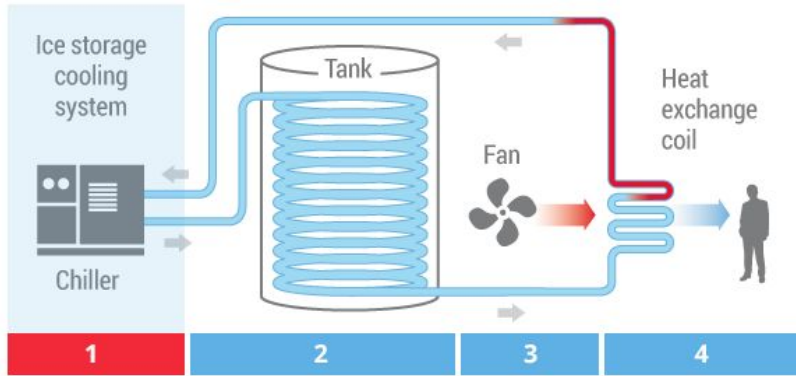
- Extracts heat or cooling from geothermal energy stored in the ground of the Earth
- Amplifies and transfers heat or cooling throughout the home

| Advantages   | Disadvantages   |
|--|---|
| <ul style="list-style-type: none"> <li>- High efficiency</li> <li>- Environmental source, no GHG production</li> <li>- Low maintenance</li> <li>- Low operation costs</li> <li>- Both heating and cooling</li> </ul> | <ul style="list-style-type: none"> <li>- Expensive to install</li> <li>- Significant work to install</li> </ul> |



## Thermal storage + fan

- Uses heating or cooling energy is produced by water, chemicals, etc (other mediums)
- Energy is then stored and converted to heating or cooling passed through the fan



### Advantages

- Doesn't use fossil fuels, no GHG production
- Compatible with most building materials

### Disadvantages

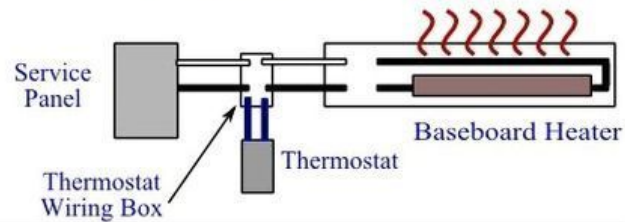
- Largest amount of storage
- Low efficiency
- Difficult to install (need suitable conditions)



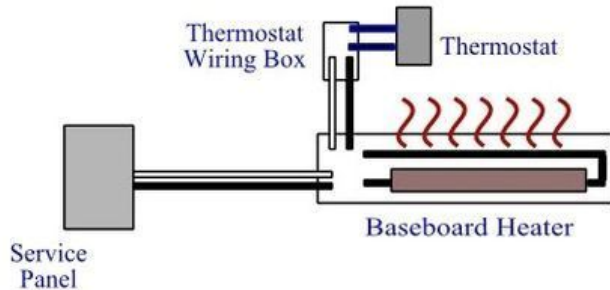
## Electric baseboard heaters

### Electric Baseboard Heater Wiring

Four Wire Thermostat Wiring



Two Wire Thermostat Wiring



- An electric current runs through metal fins inside the unit which heats the surrounding air
- Cool air is pulled into the heater as the warm air rises, creating a convection current within home

#### Advantages

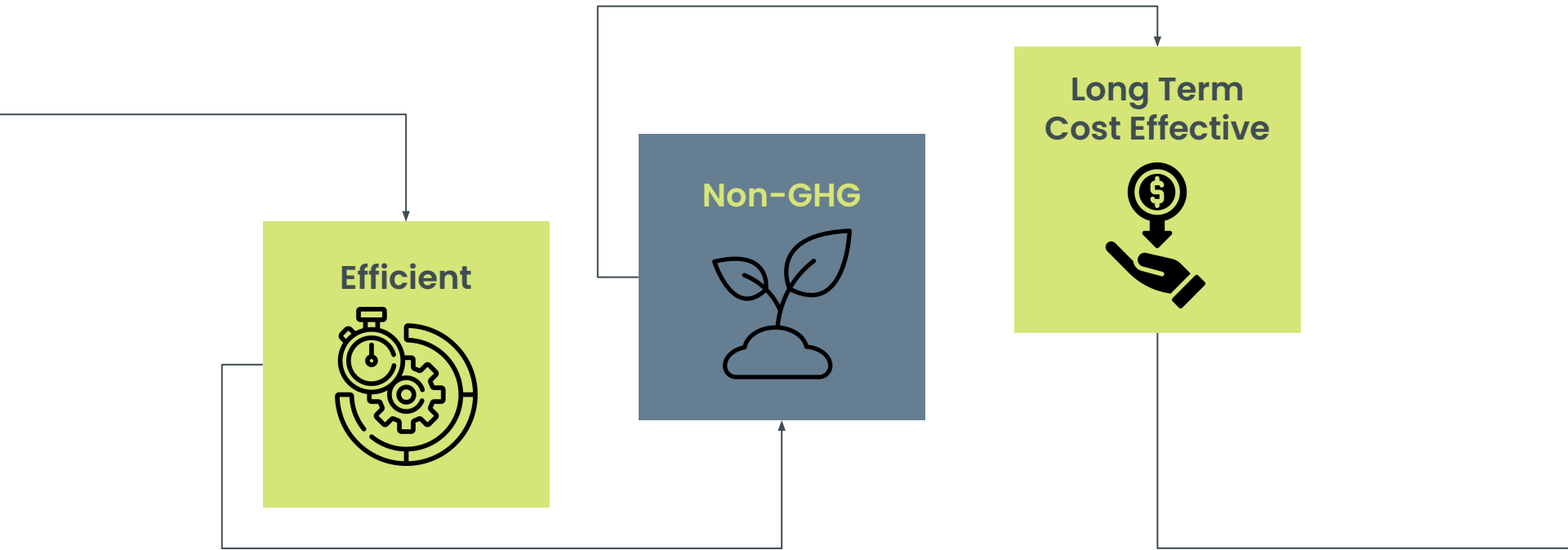
- Separate zone heating
- Quiet
- Easy installation

#### Disadvantages

- Expensive to operate
- High electricity consumption
- Non-sustainable, GHG production



## ..... The Choice: Heat Pump .....



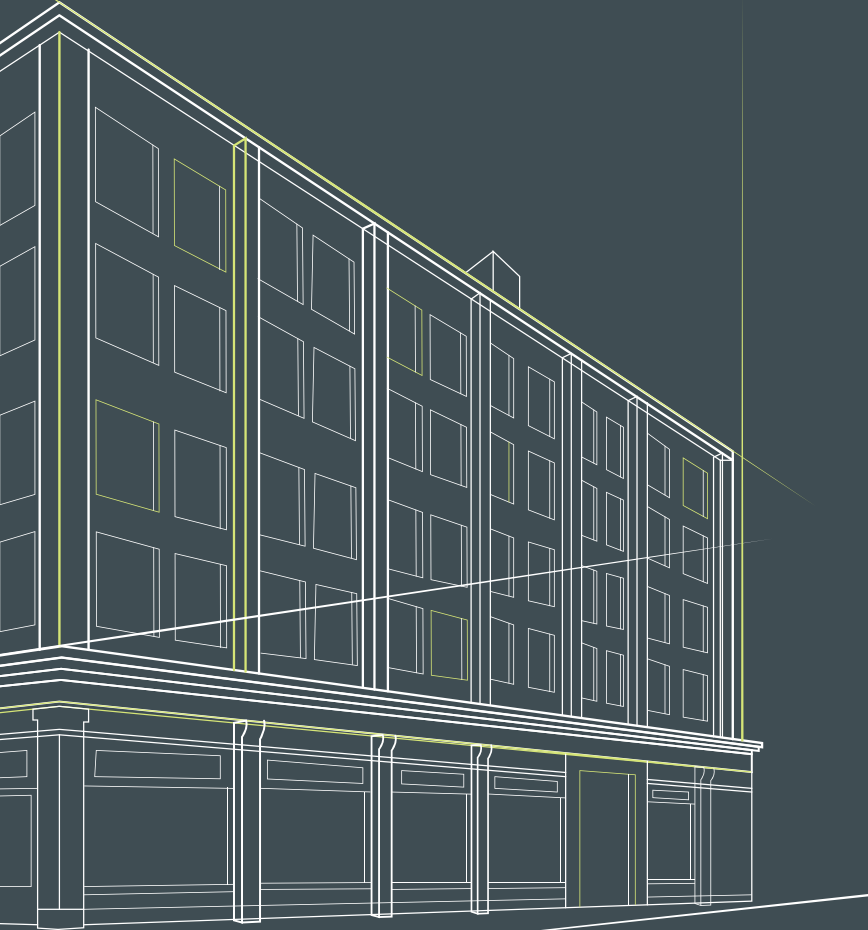




# 02

## Claim B

Using the Pugh Method, this design best meets the client's needs out of three alternatives





# Ground Source Heat Pump + Thermostat

| Objectives      | Score | Justification   |
|-----------------|-------|---|
| GHG Emissions   | +2    | 0.75 tonnes/yr <sup>[12]</sup>  |
| Life Expectancy | +2    | Heat pump: 20+ yr<br>underground system: 20 - 50/yr <sup>[12]</sup>                     |
| Efficiency      | +2    | COP (Heating): 4.1<br>COP (Cooling): 3.6 <sup>[13]</sup>                                |
| Cost            | +1    | Estimated \$0.75/hr<br>High upfront cost<br>Long Term savings (5-10yrs) <sup>[14]</sup> |
| Sensing         | +0    | Maintains temperature +/- 5C <sup>[14]</sup>  |

# Steam Accumulator + RTD Circuit

Presenter: Eleni Pethakas



| Objectives      | Score | Justification  |
|-----------------|-------|--|
| GHG Emissions   | +1    | Estimated 1.92 tonnes/yr <sup>[16]</sup>             |
| Life Expectancy | +2    | 40yrs <sup>[17]</sup>                                |
| Efficiency      | +1    | Energy recovery efficiency up to 80% <sup>[16]</sup> |
| Cost            | +1    | \$0.91/hr <sup>[16]</sup>                            |
| Sensing         | +1    | Error tolerance: 0.1% (-30C to 200C) <sup>[18]</sup> |

# Air Source Heat Pump + Infrared Sensors

Presenter: Eleni Pethakas



| Objectives      | Score | Justification  |
|-----------------|-------|--|
| GHG Emissions   | +1    | Estimated 1.625 tonnes/yr <sup>[19]</sup>                                |
| Life Expectancy | +0    | 20-25 yrs <sup>[22]</sup>  |
| Efficiency      | +1    | COP (Heating): 2.78 - 3.81<br>COP (Cooling): 3.60 - 4.54 <sup>[19]</sup> |
| Cost            | +1    | \$0.89/hr <sup>[21]</sup>  |
| Sensing         | +1    | Error tolerance: +/- 1.25%<br>(-40C to 80C) <sup>[22]</sup>              |



## Design #2:

### Steam Accumulator + RTD (Resistance Temperature Detector) Circuit

- Boiler run at high demand levels could result in a reduction in lifespan and efficiency, and increase in maintenance
- Uses steam generated typically through GHG emissions in industrial applications

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## Design #3:

### Air Source Heat Pump + Infrared Sensors

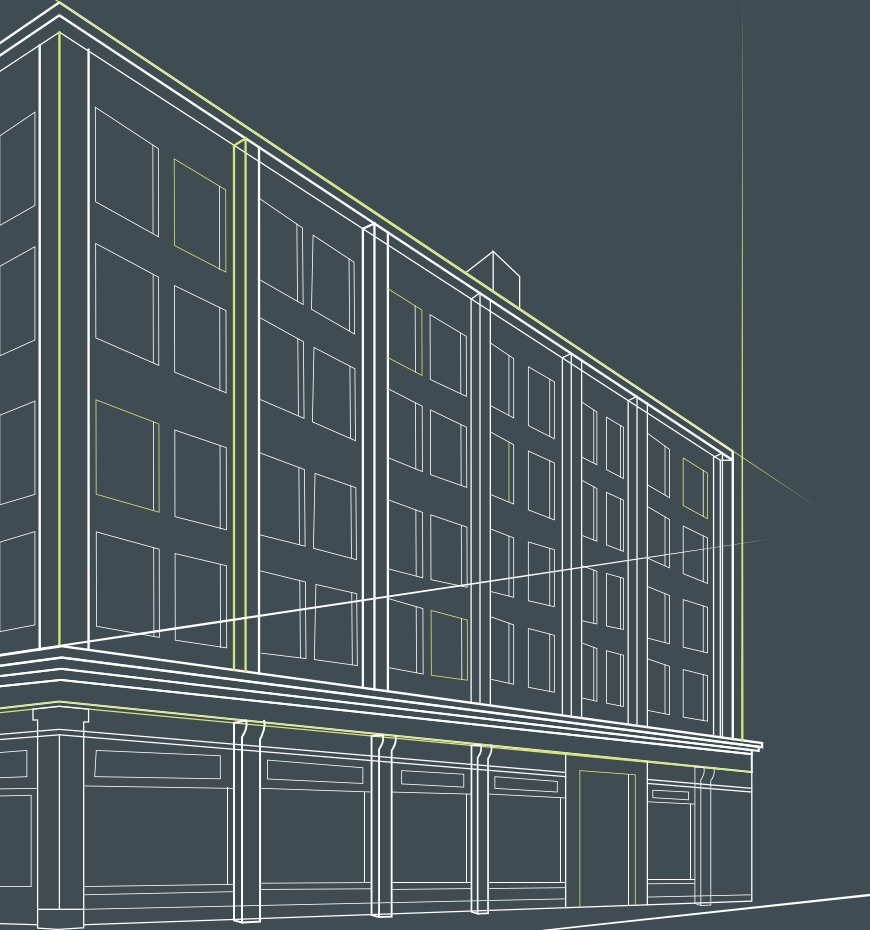
- Not used in regions with long periods of sub zero temperatures
- Difficult to implement the design on a larger scale



# 03

## Claim C

The GSHP can meet  
sustainable efficiency  
and performance  
standards



# Measure of Success #1

Presenter:  
Katelyn Lam

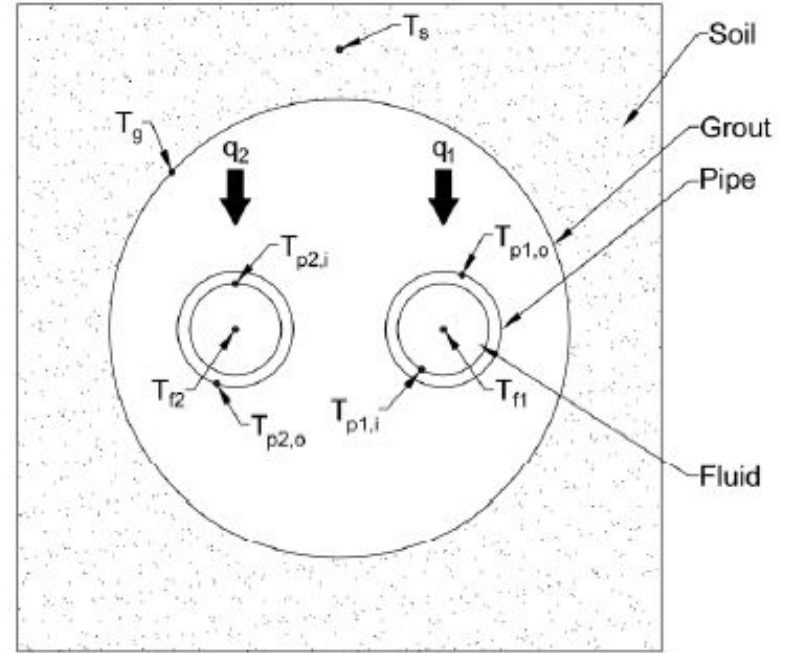


Objective Measured:

## Efficiency

$$\text{COP (Heating)} = \frac{\text{Heat transferred} - \text{Input Energy}}{\text{Input Energy}}$$

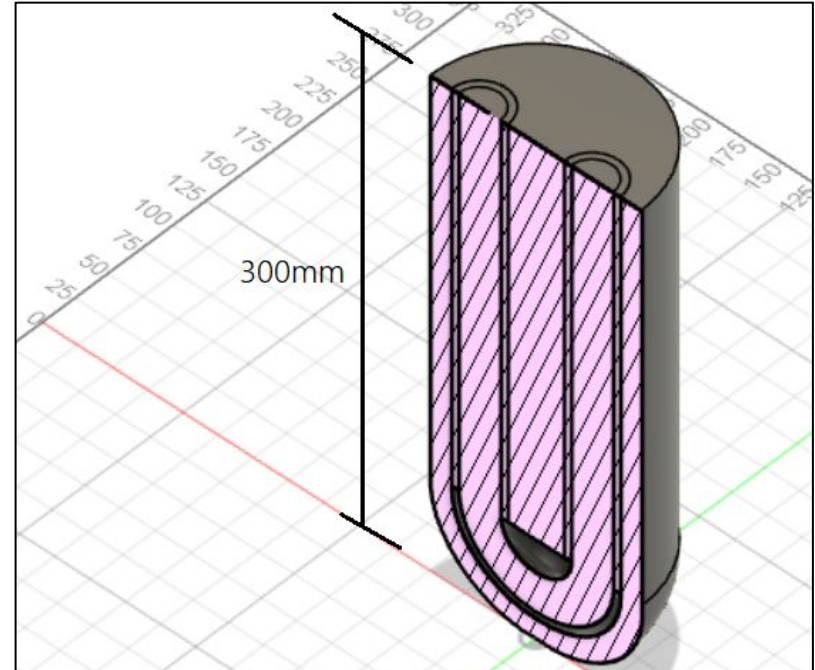
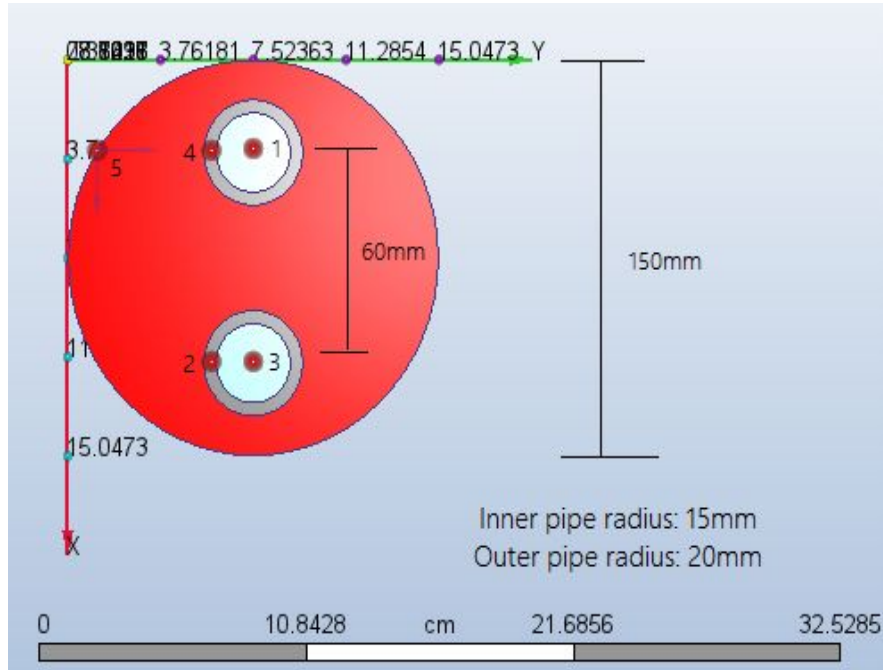
$$\text{COP (Cooling)} = \frac{\text{Heat transferred}}{\text{Input Energy}}$$



Source: [23]



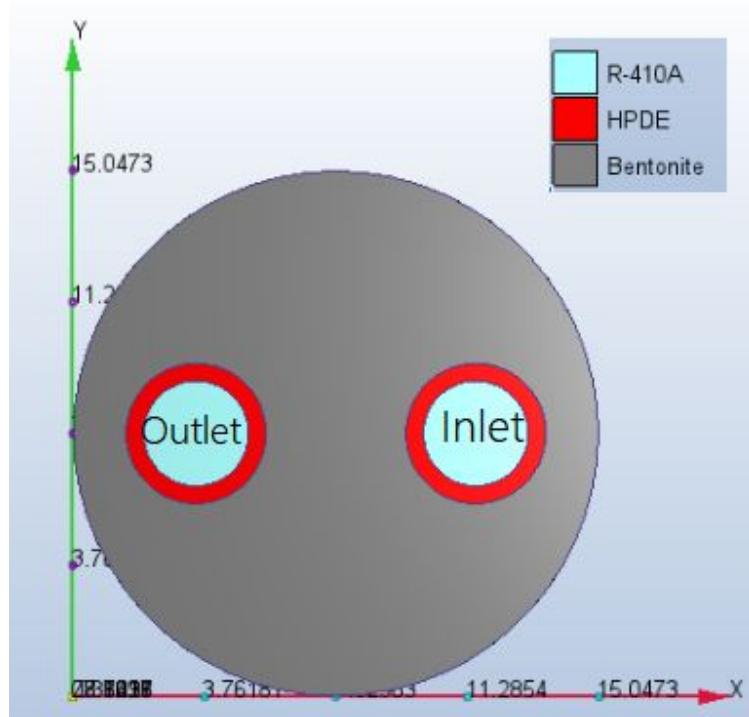
## Borehole Model







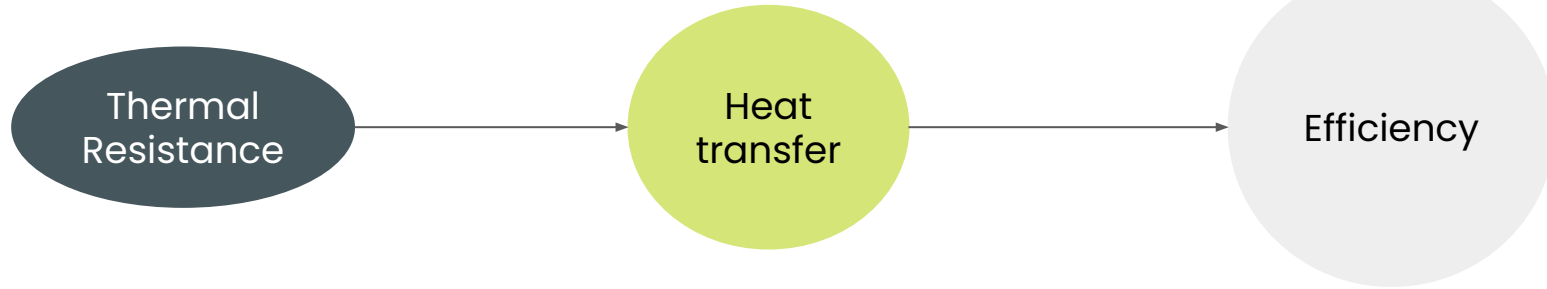
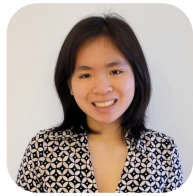
## Setup



| Materials   | Boundary Conditions   |
|---|---|
| <b>R-410A</b><br>Heating coefficient: $3900 \text{ W/m}^2\text{K}$ [24]<br>Specific heat: $1840 \text{ J/g-K}$ [25] | <b>Soil temp:</b> $12\text{C}$ [26]<br><br><b>Inlet temp:</b><br>Heating: $50\text{C}$ [27]<br>Cooling: $8.15\text{C}$ [23] |
| <b>HPDE</b><br>Thermal conductivity: $0.48 \text{ W/m-K}$ [28]<br>Density: $0.95 \text{ g/cm}^3$ [28]               | <b>Inlet velocity:</b> $0.4 \text{ m/s}$ [27]<br><br><b>Outlet pressure:</b> $0 \text{ Pa}$                                 |
| <b>Bentonite</b><br>Thermal conductivity: $1.7 \text{ W/m-K}$ [29]<br>Density: $2.5 \text{ g/cm}^3$ [29]            | <b>Energy consumption:</b><br>- $7500 \text{ W/h}$ or $2.083 \text{ W/s}$   |

# Set of Equations [23]

Presenter:  
Katelyn Lam



$$R_f = \frac{1}{2\pi hr[in]}$$

$$R_p = \frac{\ln(\frac{r[out]}{r[in]})}{2\pi k}$$

$$\begin{aligned} R_g &= 0.5882 \quad [mK/W] \\ R_p &= 0.095388 \quad [1/mKW] \\ R_f &= 0.0027206 \quad [mK/W] \end{aligned}$$

$$Q_c = Q_{fluid/g} + Q_{g/fluid}$$

$$Q_{fluid/g} = \frac{T_g - T_{f2}}{R_g + R_{p2} + R_{f2}}$$

$$Q_{g/fluid} = \frac{T_g - T_{f1}}{R_g + R_{p1} + R_{f1}}$$

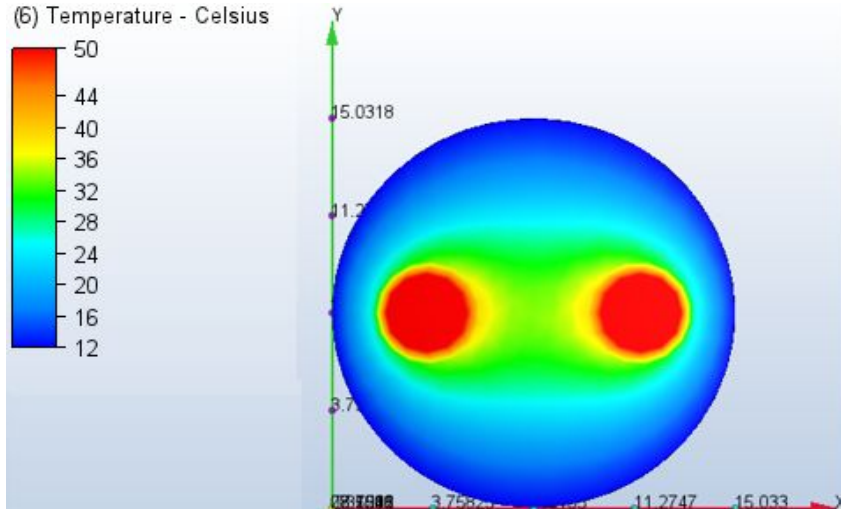
$$COP_{heating} = \frac{Q_c + W}{W}$$

$$COP_{cooling} = \frac{Q_c}{W}$$

$$W = \text{Duration [s]} \times \text{Energy consumption [J/s]}$$

# Borehole Model - Heating

Presenter:  
Katelyn Lam



Duration of transfer: 15.36s

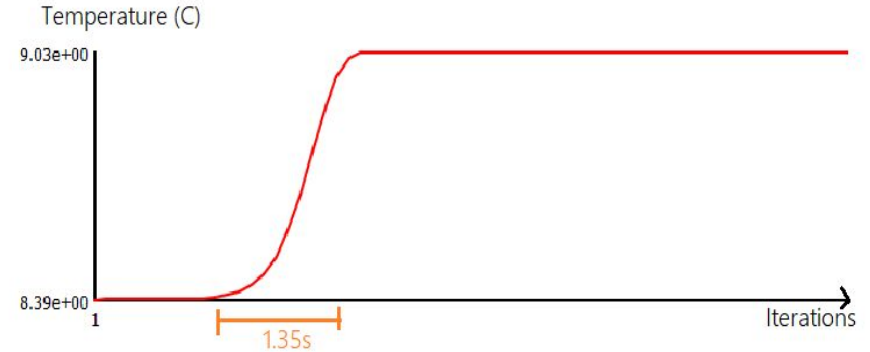
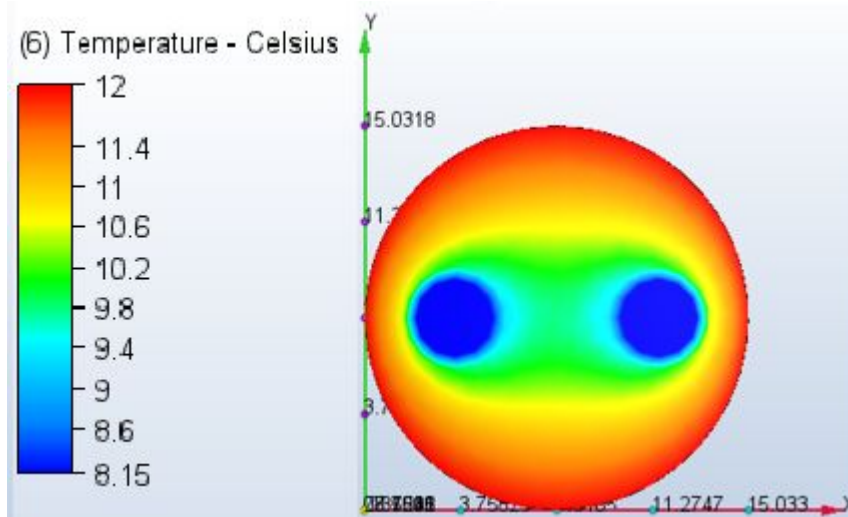
Energy consumption: 31.99488 J

Total heat transferred: 77.5332 J

Calculated COP: 3.42

# Borehole Model – Cooling

Presenter:  
Katelyn Lam



Duration of transfer: 1.35s

Energy consumption: 2.81205 J

Total heat transferred: 11.75365 J

Calculated COP: 4.17



# Results

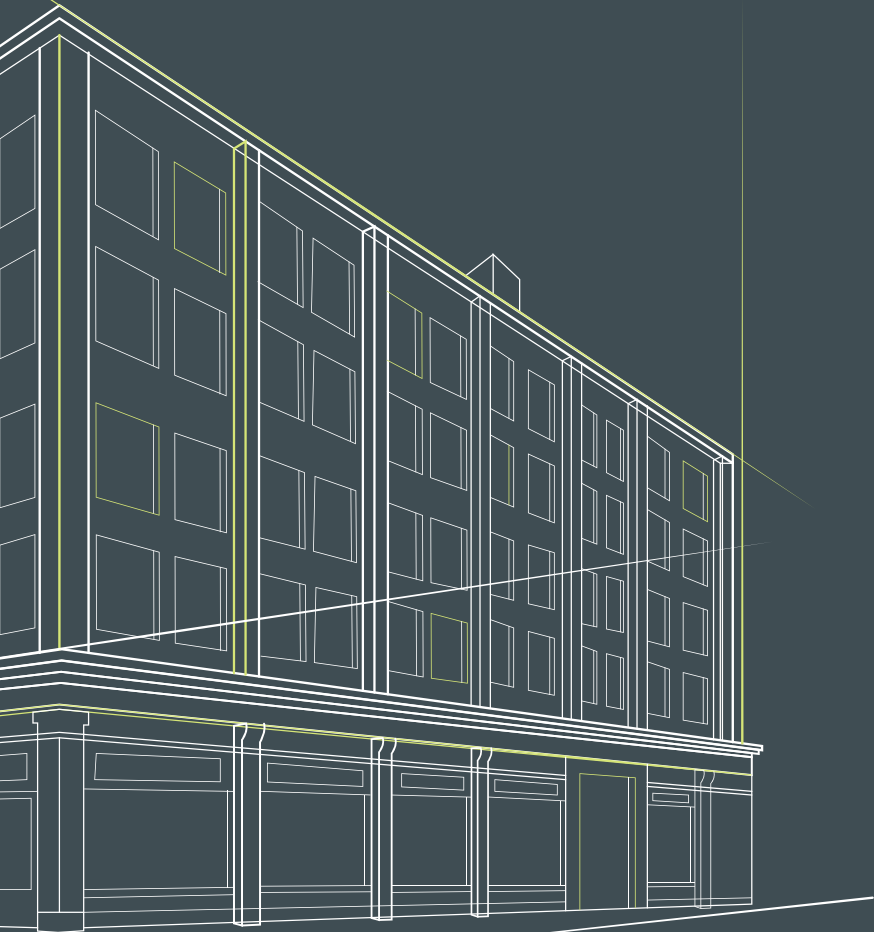
| COP            | Objective            | Constraint           | Experimental Result |
|----------------|----------------------|----------------------|---------------------|
| Heating (8.3C) | 3.40 <sub>[*8]</sub> | 3.20 <sub>[*9]</sub> | 3.42                |
| Cooling        | 4.69 <sub>[*8]</sub> | 3.13 <sub>[*9]</sub> | 4.17                |



# 04

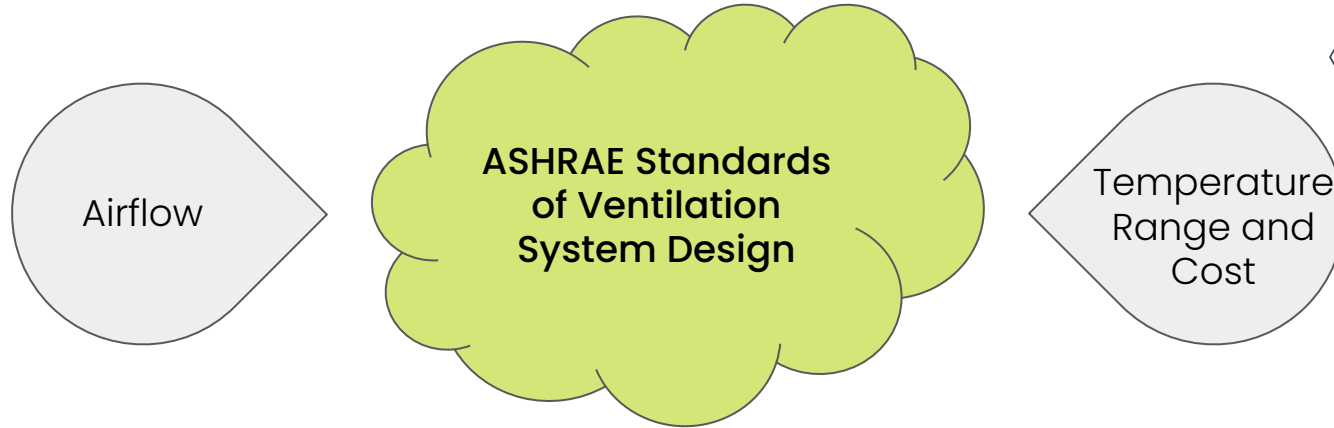
## Claim D

The design reaches  
ventilation and  
indoor thermal  
standards





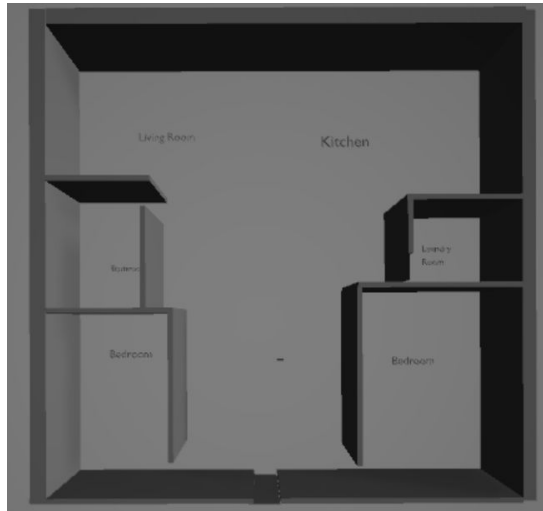
# How to measure comfortability



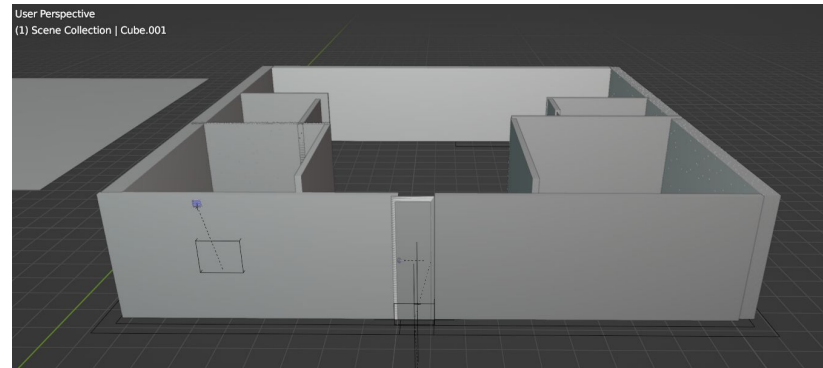


## Unit Models

$k^\wedge$  direction view



$(1/\sqrt{2}, 0, 1/\sqrt{2})$  view





# Modelling Airflow

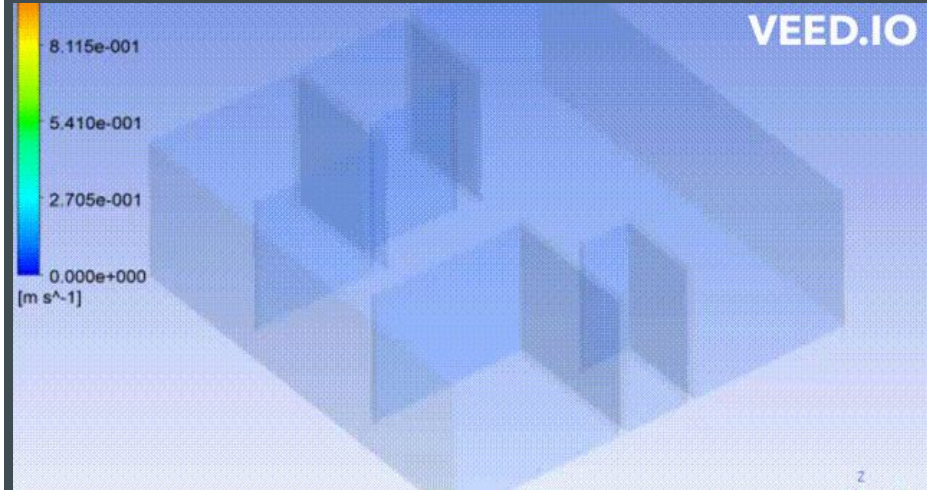
Presenter:  
Bob-Yiqiu Chen

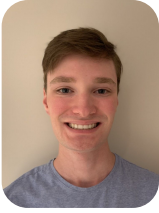


xy plane

VEED.IO

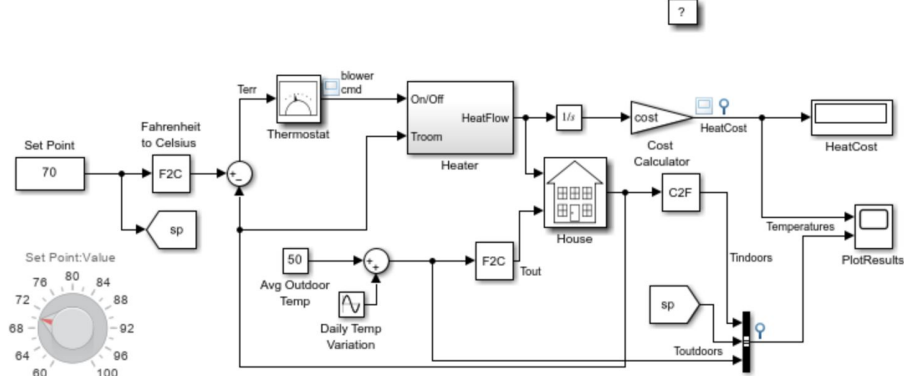
Full Vectorial View





# Acceptable Temperature Range for Living

Thermal Model of a House



$$\frac{dQ}{dt} = (T_{heater} - T_{room}) \cdot Mdot \cdot c$$

$$\left( \frac{dQ}{dt} \right)_{losses} = \frac{T_{room} - T_{out}}{R_{eq}}$$

$$\frac{dQ}{dt} = \text{heat flow from the heater into the room}$$

$$\frac{dT_{room}}{dt} = \frac{1}{M_{air} \cdot c} \cdot \left( \frac{dQ_{heater}}{dt} - \frac{dQ_{losses}}{dt} \right)$$

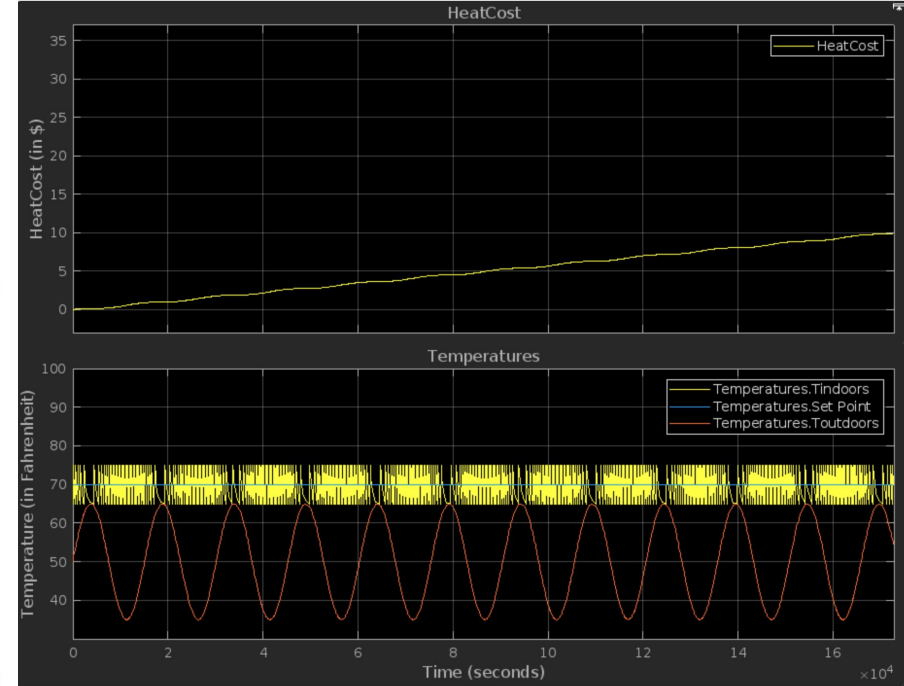
$c$  = heat capacity of air at constant pressure

$M_{air}$  = mass of air inside the house

$Mdot$  = air mass flow rate through heater (kg/hr)  $R_{eq}$  = equivalent thermal resistance of the house

$T_{heater}$  = temperature of hot air from heater

$T_{room}$  = current room air temperature

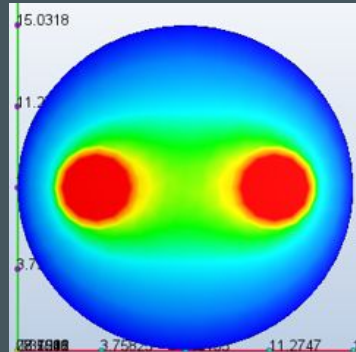




## 05 Conclusion: Why this design was chosen

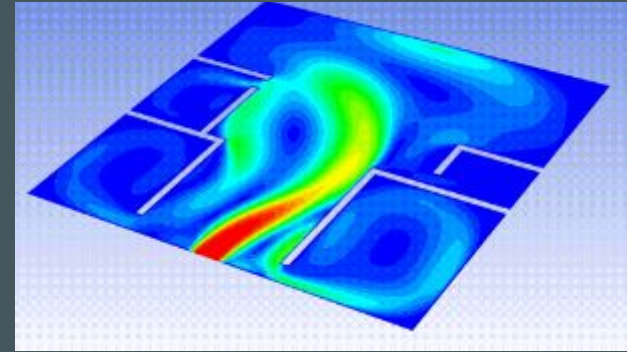
- Reduces GHG emissions (4 tonnes  $\rightarrow$  0.75 tonnes)
- Works better than two alternative designs
  - Steam Accumulator + RTD
  - ASHP + Infrared Sensors

Meets efficiency requirements



(Borehole model)

Meets thermal comfort requirements

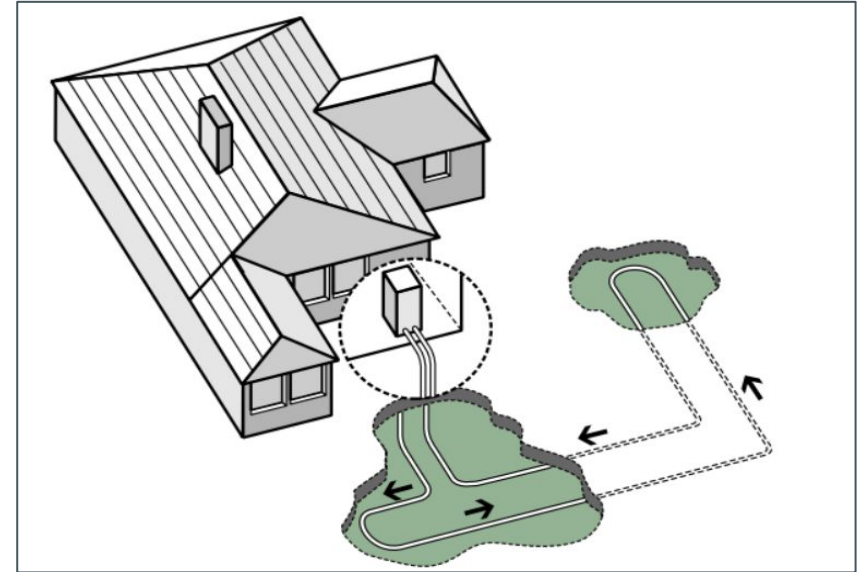


(Apartment Unit Model)



## Implementation Recommendations

- Generally heat up to 45 - 50C [30]
- Can make use of active or passive cooling [30]
- Closed Loop: 120 to 180 m pipe/ton heat capacity [30]



Source: [30]



## Implementation



Downtown Condo Developments [31]



UofT Front Campus [32]

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