Group Name	Department Name
Research and Development	Engineering
Research and Development	Tool Design
Sales and Marketing	Sales
Sales and Marketing	Marketing
Inventory Management	Purchasing
Research and Development	Research and Development
Manufacturing	Production
Manufacturing	Production Control
Executive General and Administration	Human Resources
Executive General and Administration	Finance
Executive General and Administration	Information Services
Quality Assurance	Document Control
Quality Assurance	Quality Assurance
Executive General and Administration	Facilities and Maintenance
Inventory Management	Shipping and Receiving
Executive General and Administration	Executive

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