Group Name	Department Name	Department ID
Research and Development	Engineering	1
Research and Development	Tool Design	2
Sales and Marketing	Sales	3
Sales and Marketing	Marketing	4
Inventory Management	Purchasing	5
Research and Development	Research and Development	6
Manufacturing	Production	7
Manufacturing	Production Control	8
Executive General and Administration	Human Resources	9
Executive General and Administration	Finance	10
Executive General and Administration	Information Services	11
Quality Assurance	Document Control	12
Quality Assurance	Quality Assurance	13
Executive General and Administration	Facilities and Maintenance	14
Inventory Management	Shipping and Receiving	15
Executive General and Administration	Executive	16