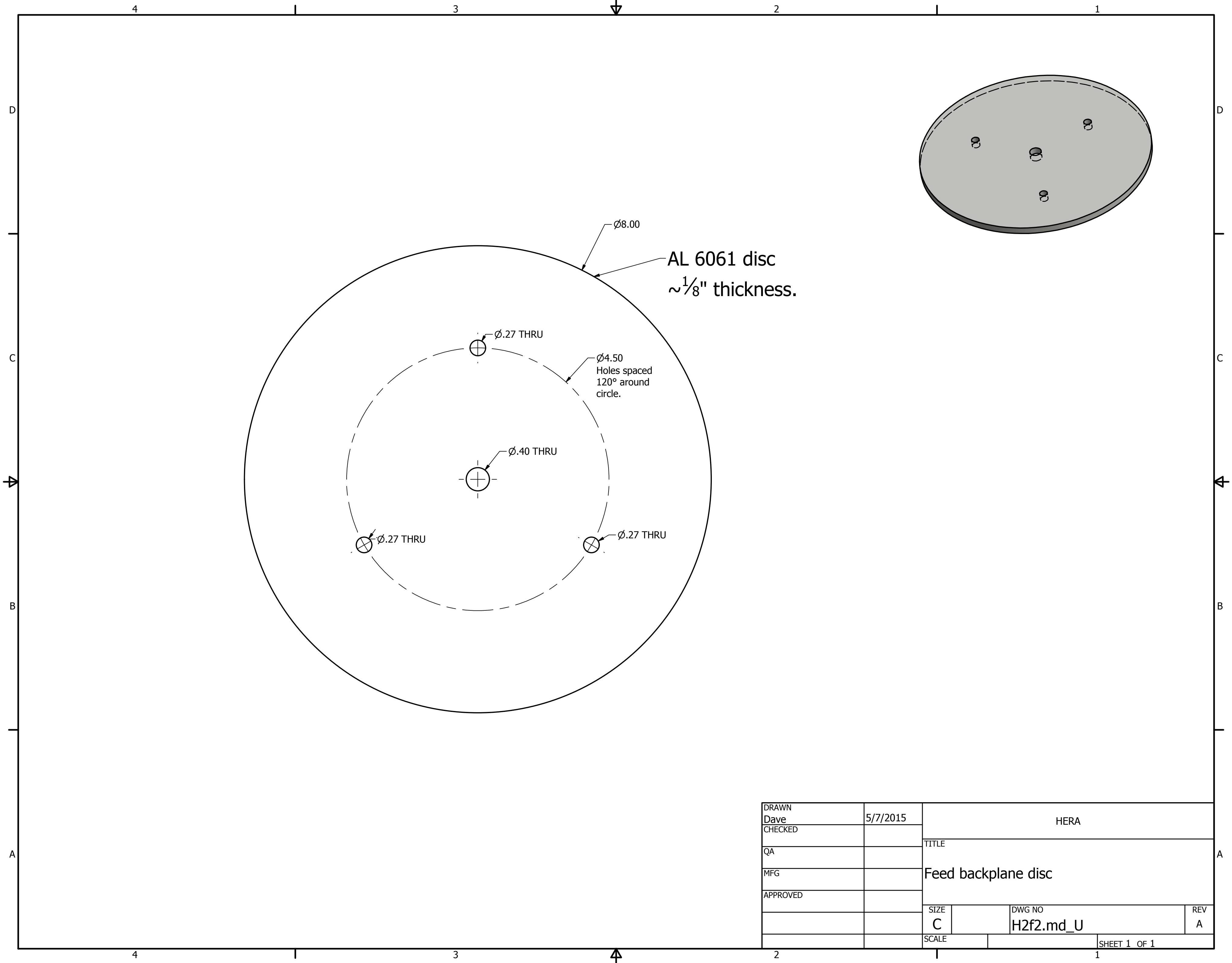


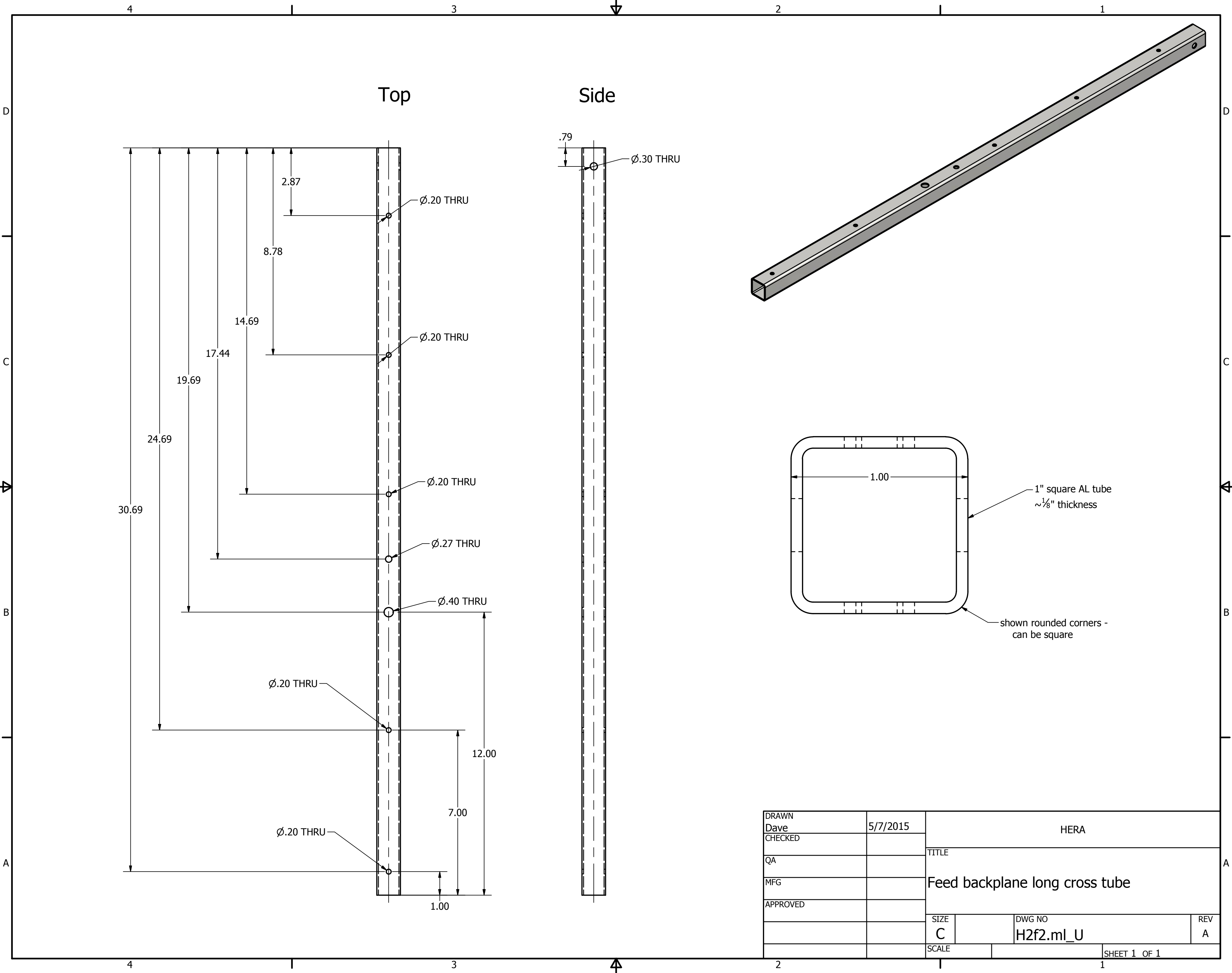
Welded AL 6061 onto circular disc.
Four holes shown in Detail A can be
bolted to disc to hold prior to welding.

DETAIL A
SCALE 2 / 3

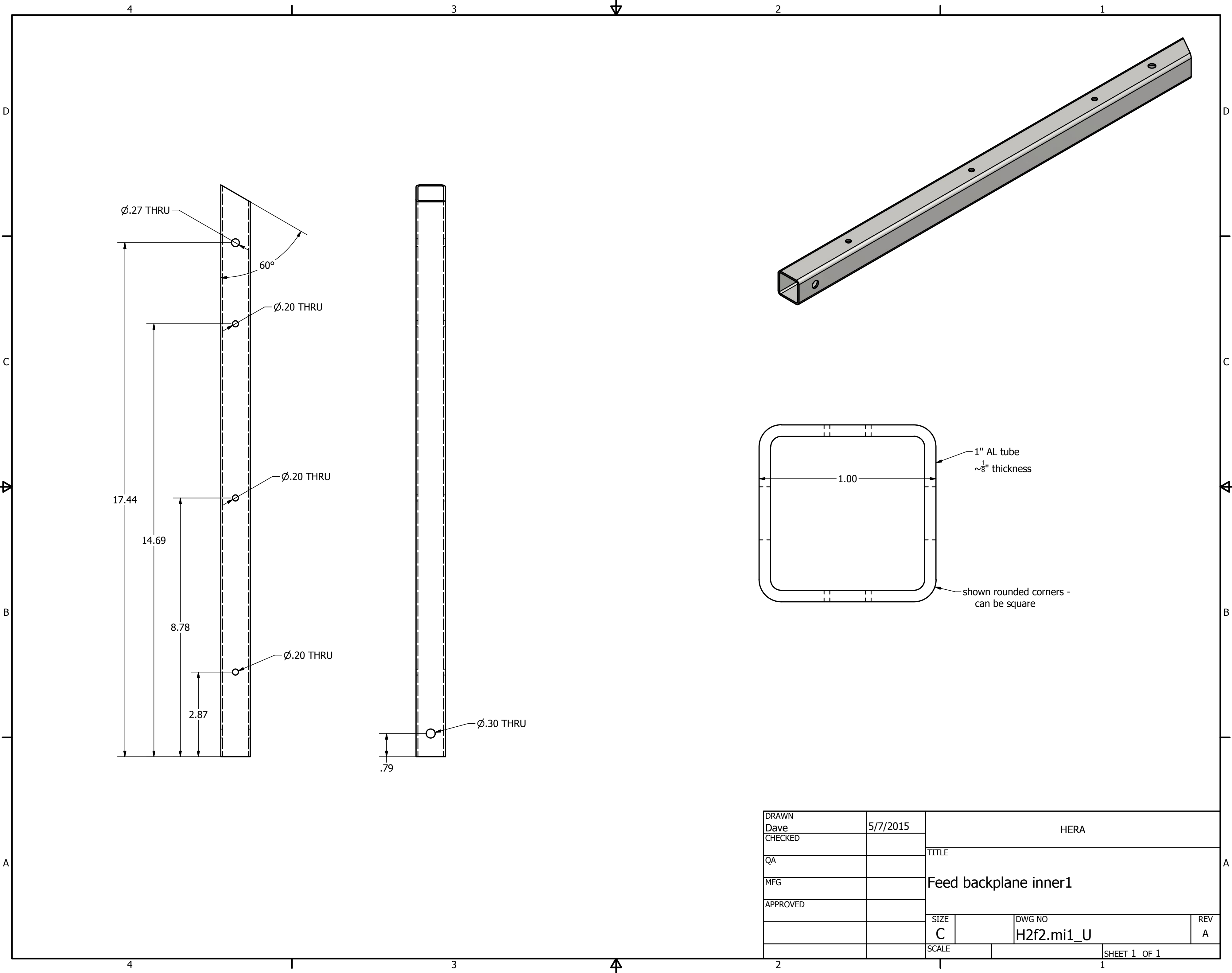
DRAWN Dave	5/7/2015	HERA		
CHECKED		TITLE		
QA		HERA Feed Mechanical Backplane		
MFG				
APPROVED		SIZE C	DWG NO H2f2.m_U	REV A
		SCALE	SHEET 1 OF 1	



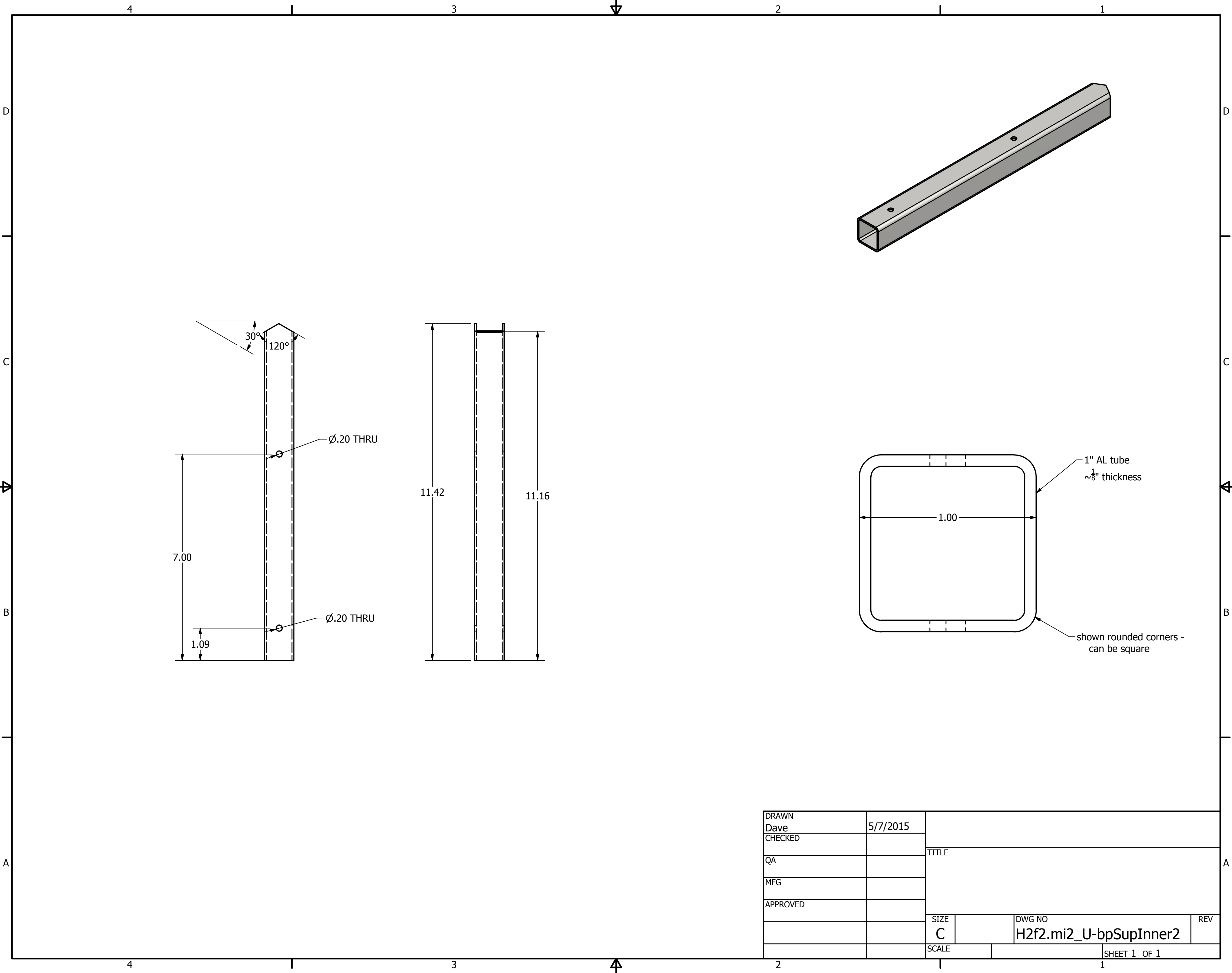
DRAWN Dave	5/7/2015	HERA			
CHECKED		TITLE			
QA		Feed backplane disc			
MFG					
APPROVED		SIZE C	DWG NO H2f2.md_U	REV A	
		SCALE		SHEET 1 OF 1	



DRAWN Dave	5/7/2015	HERA		
CHECKED		TITLE		
QA		Feed backplane long cross tube		
MFG				
APPROVED		SIZE C	DWG NO H2f2.ml_U	REV A
		SCALE	SHEET 1 OF 1	



DRAWN Dave	5/7/2015	HERA		
CHECKED		TITLE		
QA		Feed backplane inner1		
MFG				
APPROVED				
		SIZE C	DWG NO H2f2.mi1_U	REV A
		SCALE	SHEET 1 OF 1	



DRAWN	5/7/2015				
Dave					
CHECKED		TITLE			
QA					
MFG					
APPROVED					
		SIZE		DWG NO	REV
		C		H2f2.mi2_U-bpSupInner2	
		SCALE		SHEET 1 OF 1	