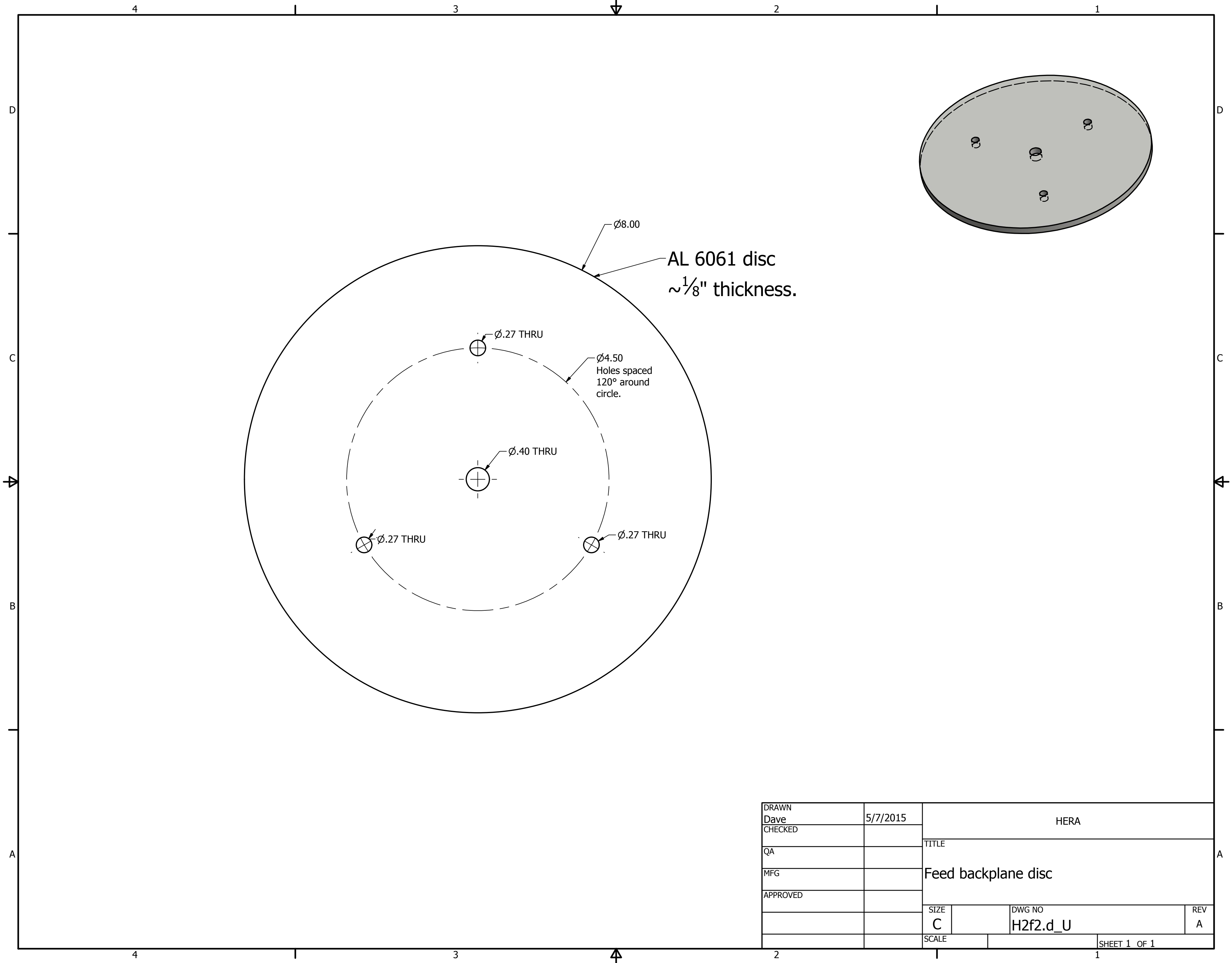
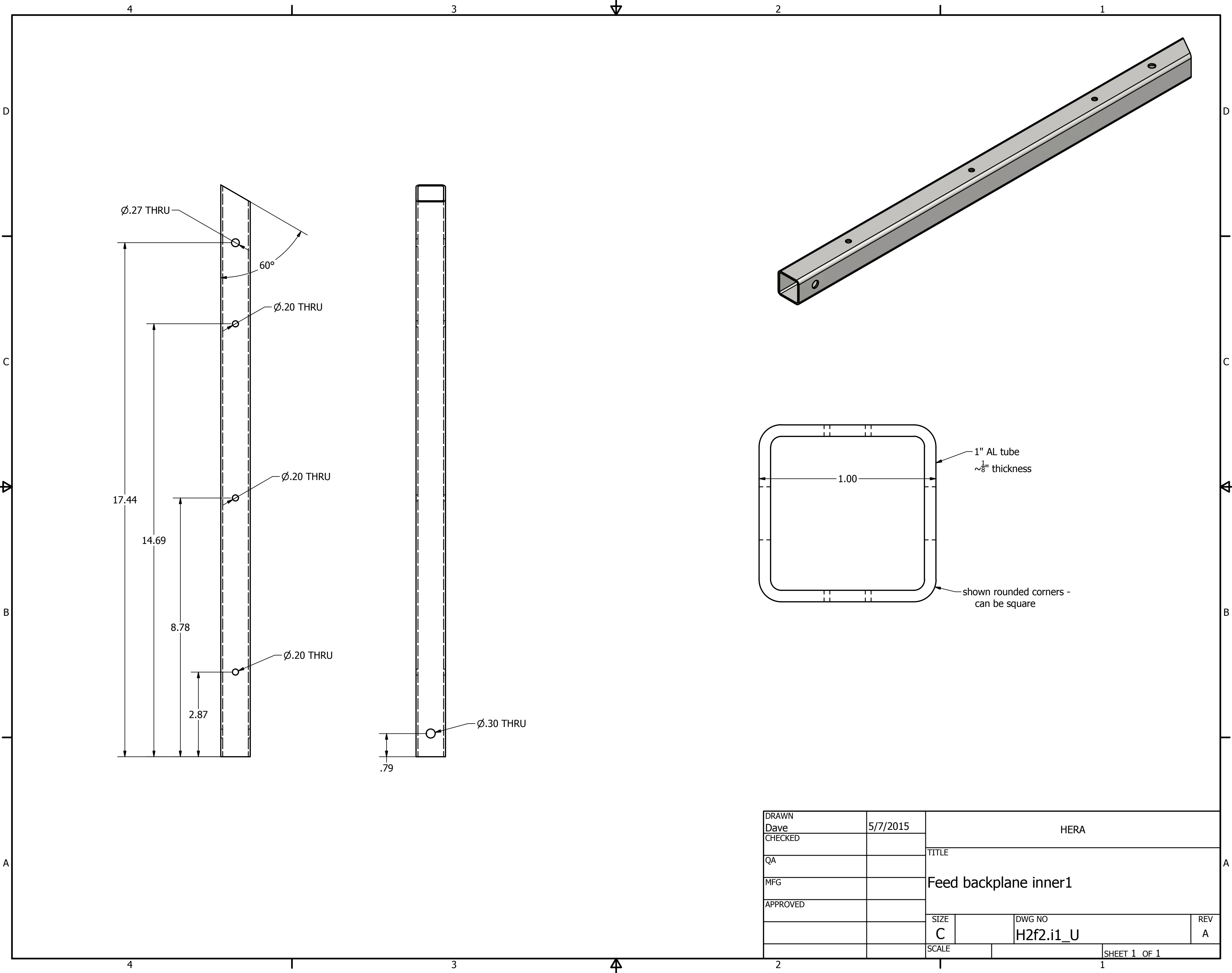


Welded AL 6061 onto circular disc.
Four holes shown in Detail A can be
bolted to disc to hold prior to welding.

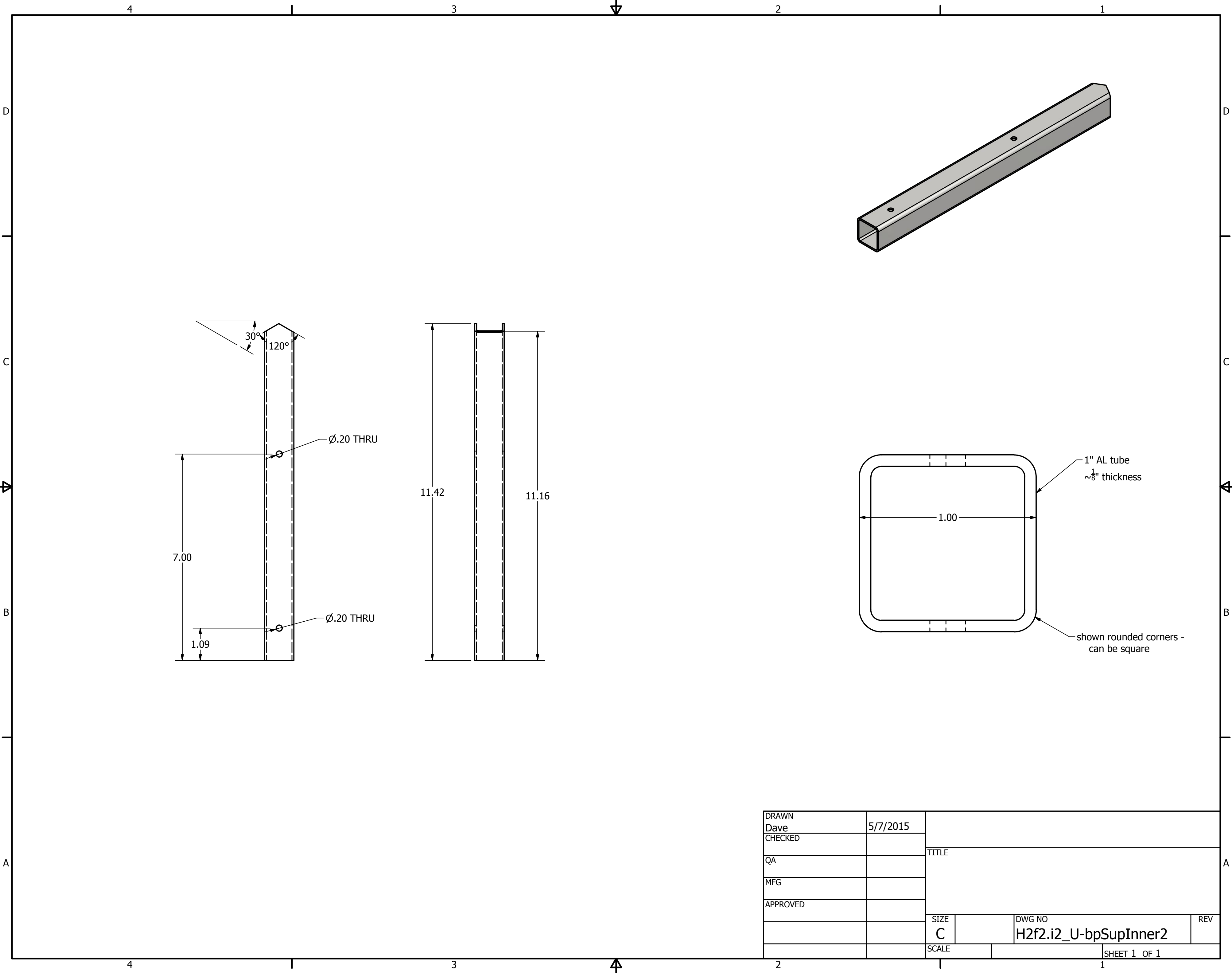
DRAWN Dave	5/7/2015	HERA		
CHECKED		TITLE		
QA		HERA Feed Mechanical Backplane		
MFG				
APPROVED		SIZE C	DWG NO H2f2_Uf	REV A
		SCALE	SHEET 1 OF 1	



DRAWN Dave	5/7/2015	HERA			
CHECKED		TITLE			
QA		Feed backplane disc			
MFG					
APPROVED					
		SIZE C		DWG NO H2f2.d_U	REV A
		SCALE		SHEET 1 OF 1	



DRAWN Dave	5/7/2015	HERA		
CHECKED		TITLE		
QA		Feed backplane inner1		
MFG				
APPROVED				
		SIZE C	DWG NO H2f2.i1_U	REV A
		SCALE	SHEET 1 OF 1	



DRAWN	5/7/2015					
Dave						
CHECKED						
QA						
MFG						
APPROVED		TITLE				
		SIZE		DWG NO		REV
		C		H2f2.i2_U-bpSupInner2		
		SCALE			SHEET 1 OF 1	