



Hole Table			
Type	Location (side)	Location (mm from end A)	Hole size
OC	Top/bottom thru	1870	4mm
S1	Sides thru	3090	1mm
O2	Bottom	4010	1mm
O3	Bottom	5130	1mm
O4	Bottom	6270	1mm
M	Top	every ~30cm	1mm

DRAWN ddeboer	3/27/2015	HERA Collaboration		
CHECKED		TITLE		
QA		HERA Full Spar Sub-assembly		
MFG				
APPROVED		SIZE C	DWG NO sparFullFlat_US	REV
		SCALE	SHEET 1 OF 1	