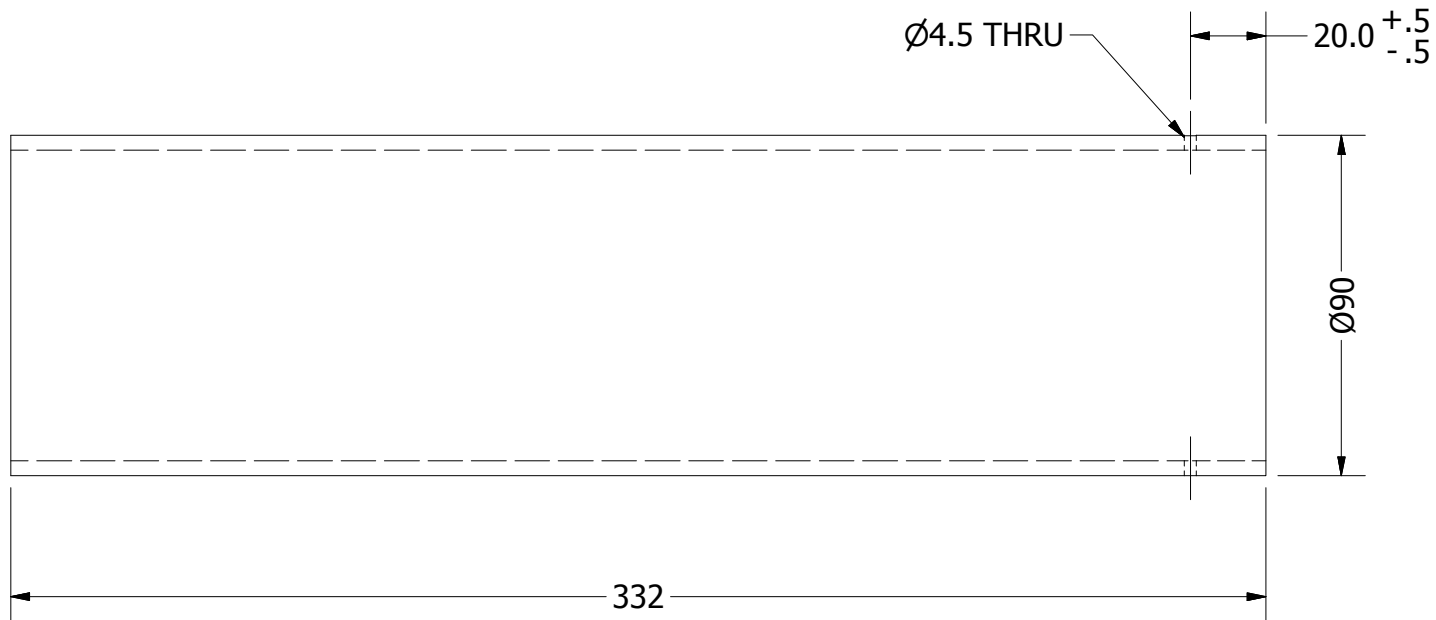


NOTES:

- 1) All dimensions in mm unless otherwise specified
- 2) All tolerances in $\pm 1\text{mm}$ unless otherwise specified
- 3) Ends to be square and chamfered
- 4) NB: Ensure that the ends of the pipe do not exceed the specified pipe diameter

MATL: DIA. 63mm CLASS 12 uPVC

DRAWN KA ROSIE	2016/06/13	SKA SA - HERA PROJECT		
CHECKED		<div>TITLE</div> <div>HORIZONTAL HUB SPAR</div>		
QA				
MFG				
APPROVED D DEBOER		<div>SIZE</div> <div>A4</div>	<div>DWG NO</div> <div>H1HU</div>	<div>REV</div> <div>C</div>
		<div>SCALE</div> <div>1/3</div>	SHEET 1 OF 1	

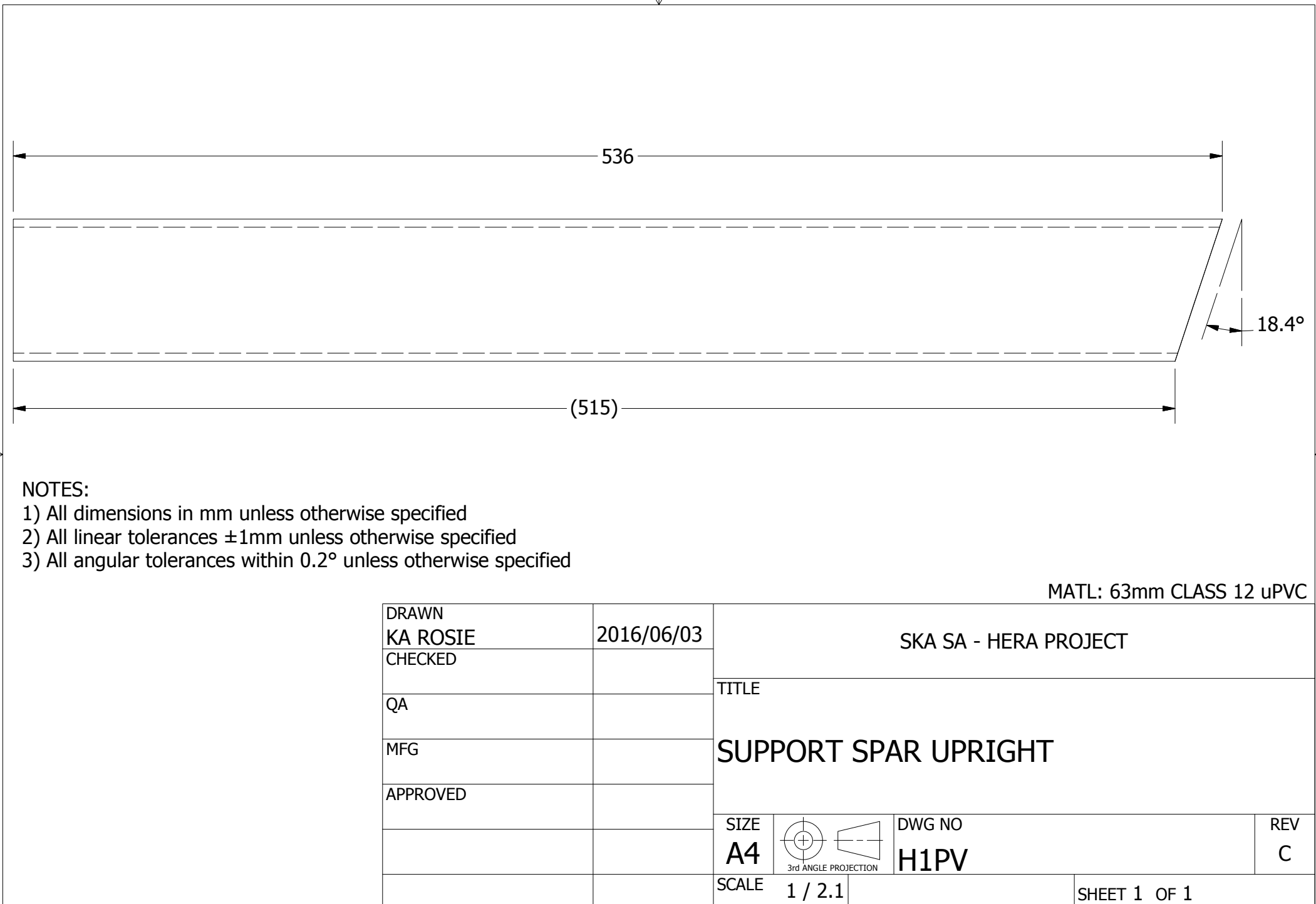


NOTES:

- 1) All dimensions in mm unless otherwise specified
- 2) All tolerances $\pm 1\text{mm}$ unless otherwise specified
- 3) Ends to be square and chamfered
- 4) NB: Ensure that the ends of the pipe do not exceed the specified diameter

MATL: DIA. 90mm CLASS 9 uPVC

DRAWN	2016/06/13	SKA SA - HERA PROJECT		
KA ROSIE				
CHECKED		TITLE		
QA				
MFG				
APPROVED				
		SIZE	DWG NO	REV
		A4	H1HS	B
		SCALE	SHEET 1 OF 1	
		1 / 2		



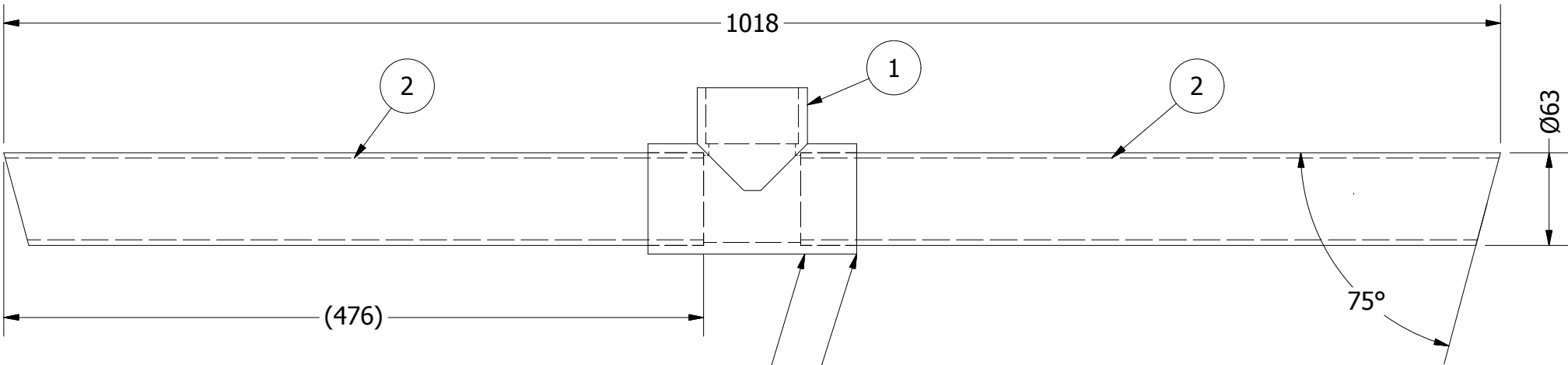


NOTES:

- 1) All dimensions in mm unless otherwise specified
- 2) All tolerances $\pm 1\text{mm}$ unless otherwise specified
- 3) Final length of Item 2 depends on insertion length of Item 1

PARTS LIST

ITEM	QTY	PART #	DESCRIPTION
1	1	COTS	63mm uPVC Solvent Weld Equal Tee
2	2	H1RC-C1	Cross Piece, cut according to dims

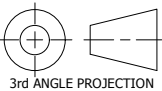


FULL INSERTED AND GLUED (PVC WELD)
NB: T-PIECE VERTICAL WITH RESPECT TO CUT ENDS AS SHOWN

63mm uPVC SOLVENT WELD
EQUAL TEE

MATL: 63mm CLASS 12 uPVC

DRAWN KA ROSIE	2016/06/07	SKA SA - HERA PROJECT		
CHECKED		TITLE		
QA		CROSS-SPAR SUB ASSEMBLY		
MFG		SIZE A4		
APPROVED		DWG NO H1RC		
		SCALE 1 / 4		
		SHEET 1 OF 1		



3rd ANGLE PROJECTION

REV
C