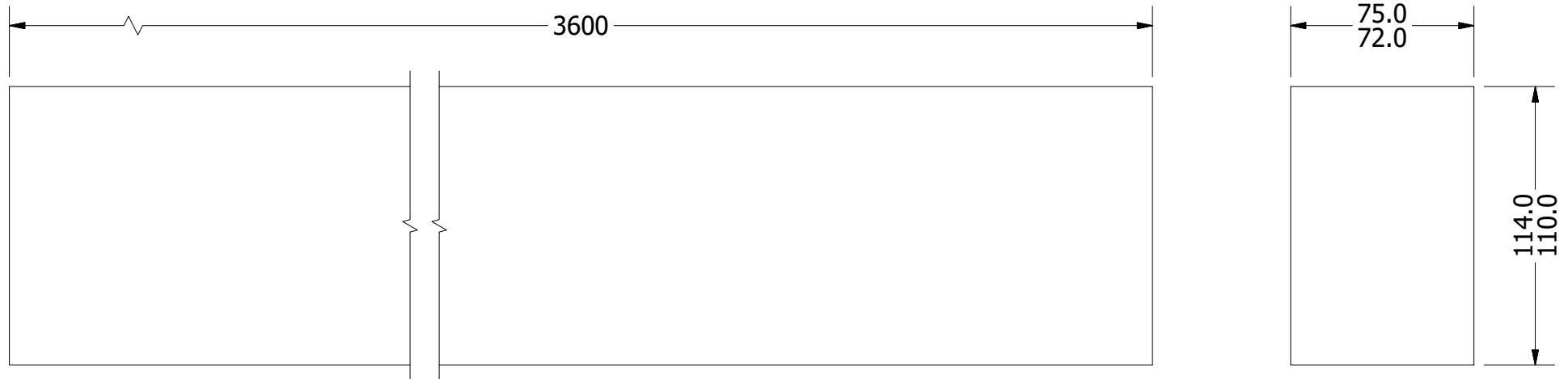


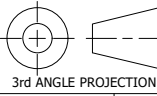


NOTES:

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round

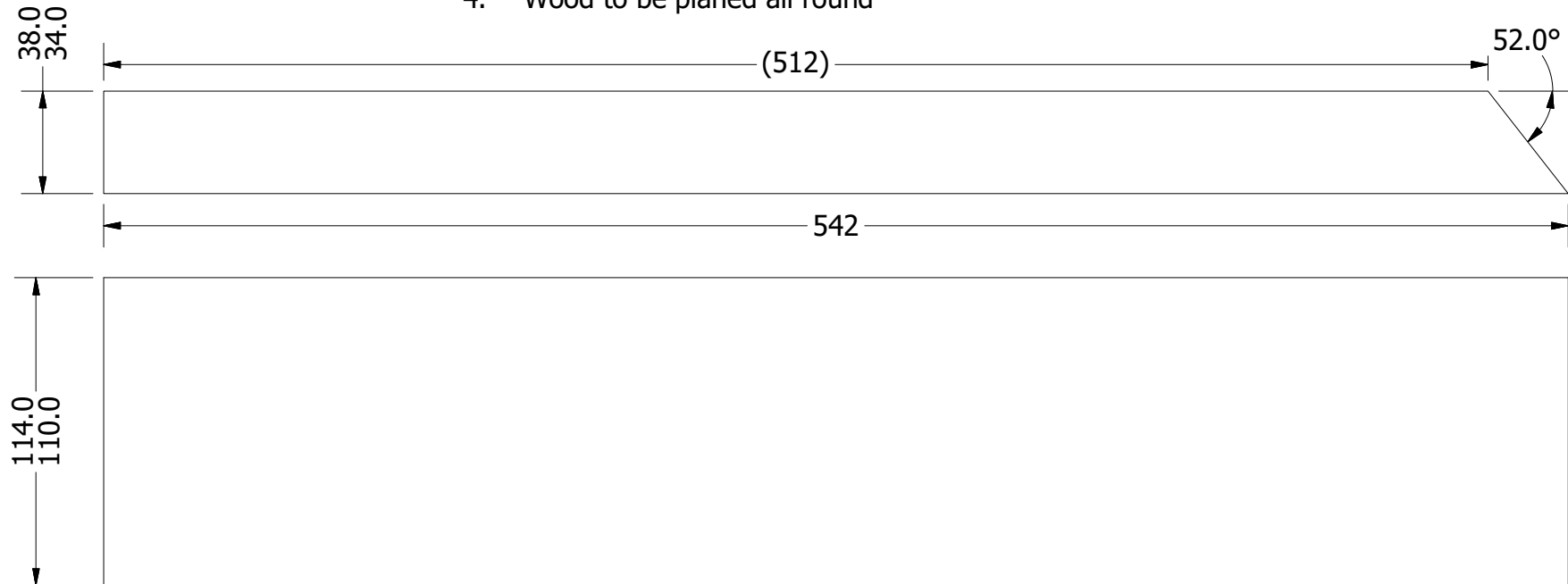


MATL: 114 x 75mm MERANTI

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DRAWN KA ROSIE		2017/03/16	SKA SA - HERA PROJECT		
CHECKED					
APPROVED D DEBOER			POST		
 		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PS-P	REV A
		SCALE 0.4 : 1			SHEET 1 OF 1

NOTES:

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round



MATL: 114 x 38mm MERANTI

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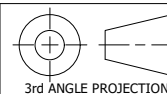
SKA SA - HERA PROJECT

TITLE

POST DIAGONAL SUPPORT



SIZE  
A4



3rd ANGLE PROJECTION

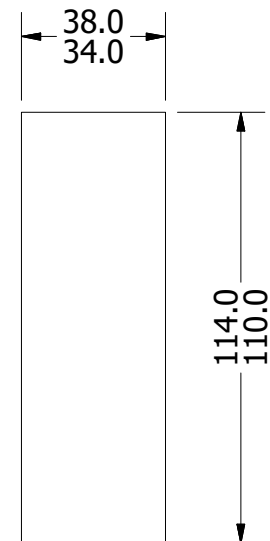
DWG NO

H1PS-D

REV  
C

SCALE 1 / 2.5

SHEET 1 OF 1



NOTES:

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round

MATL: 114 X 38mm MERANTI

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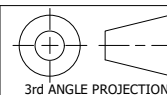
SKA SA - HERA PROJECT

TITLE

POST HORIZONTAL SUPPORT



SIZE  
A4



DWG NO  
H1PS-H

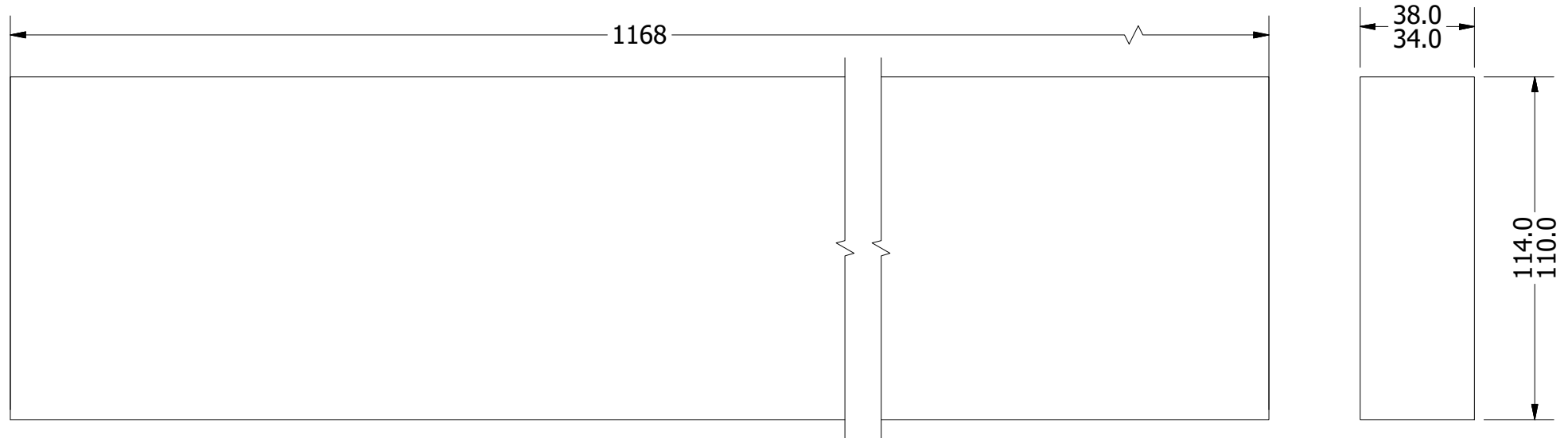
REV  
B

SCALE  
1/2

SHEET 1 OF 1

**NOTES:**

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round

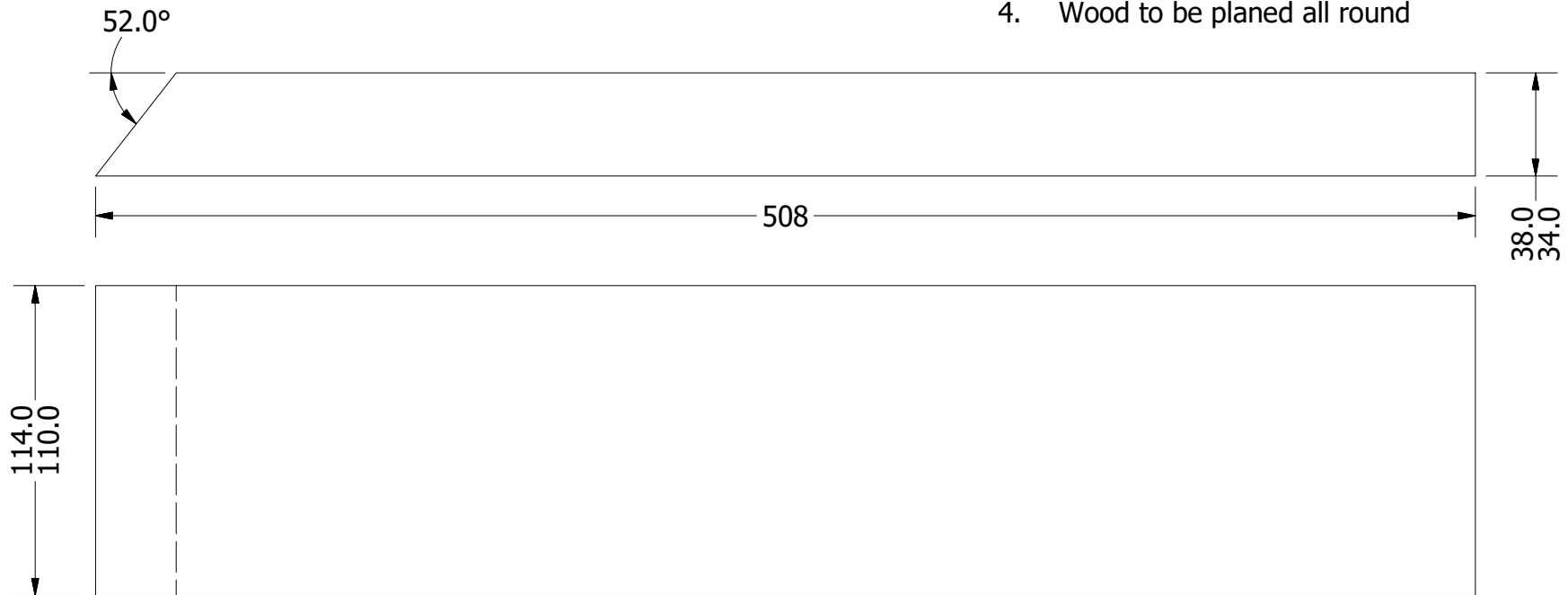


MATL: 114mm x 38mm MERANTI

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DRAWN KA ROSIE		2017/03/14	SKA SA - HERA PROJECT				
CHECKED							
APPROVED D DEBOER			TITLE				
<div><div><div>SKA AFRICA</div><div>SQUARE KILOMETRE ARRAY</div></div><div><div><div>HERA</div><div>1</div></div></div></div>			POLE STAND HORIZONTAL SUPPORT 2				
			SIZE A4	<div><div><div></div><div></div></div><div>3rd ANGLE PROJECTION</div></div>	DWG NO H1PL-H2		REV D
			SCALE 1 / 2	SHEET 1 OF 1			

# NOTES:

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round



MATL: 114mm x 38mm MERANTI

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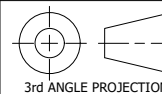
# SKA SA - HERA PROJECT

TITLE

## POLE STAND HORIZONTAL SUPPORT 3



SIZE  
A4



DWG NO

H1PL-H3

REV  
B

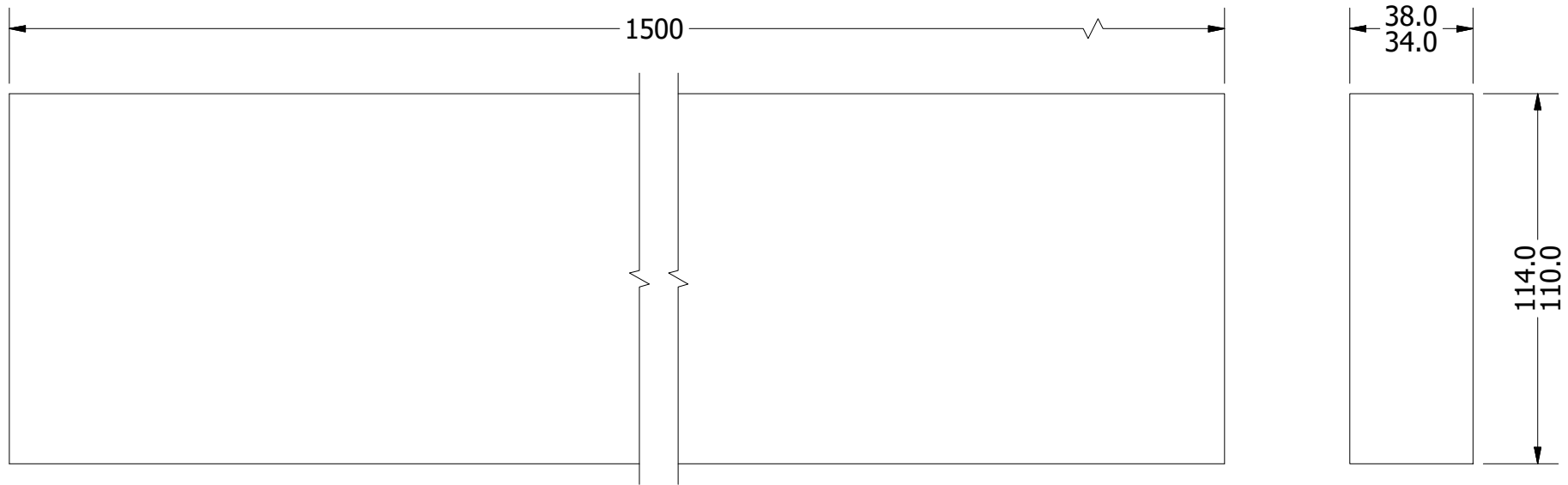
SCALE

0.4 : 1

SHEET 1 OF 1

**NOTES:**

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round

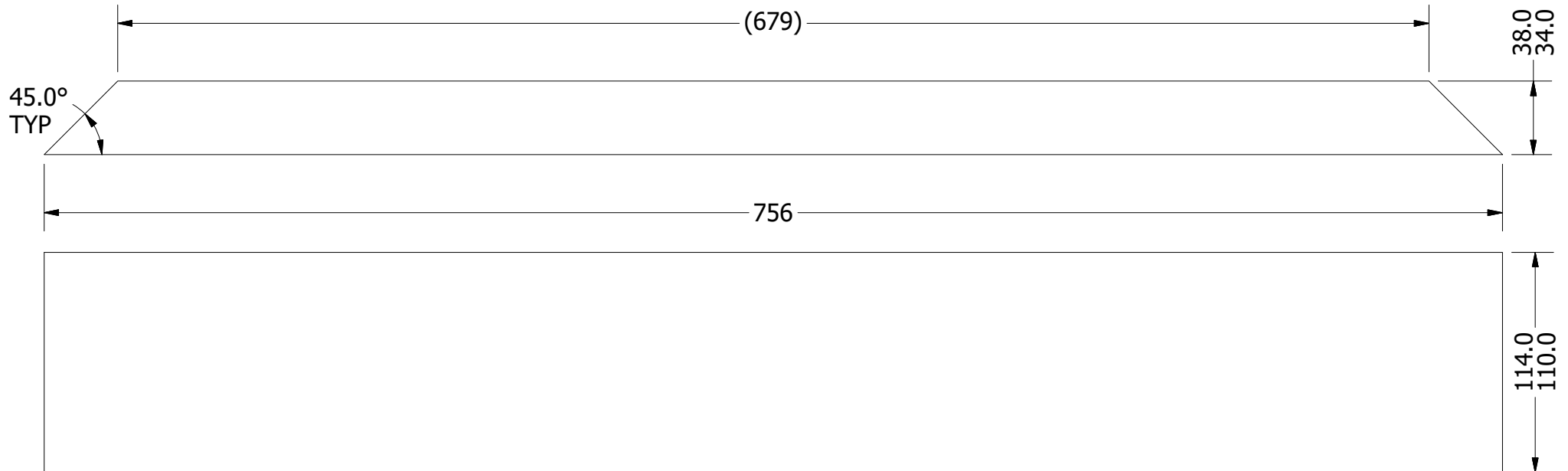


MATL: 114mm x 38mm MERANTI

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DRAWN KA ROSIE		2017/03/16	SKA SA - HERA PROJECT		
CHECKED M MAREE					
APPROVED D DEBOER					
<div><div><div>SKA AFRICA</div><div>SQUARE KILOMETRE ARRAY</div></div><div><div><div>HERA</div><div>1</div></div></div></div>			TITLE		
			POLE STAND DIAGONAL		
			SIZE A4	<div><div><div></div><div>3rd ANGLE PROJECTION</div></div></div>	DWG NO H1PL-H4
SCALE 0.5:1				SHEET 1 OF 1	

NOTES:

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round



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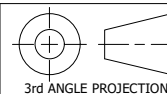
# SKA SA - HERA PROJECT

TITLE

POLE STAND 45 DEG



SIZE  
A4



DWG NO

H1PL-V1

REV  
C

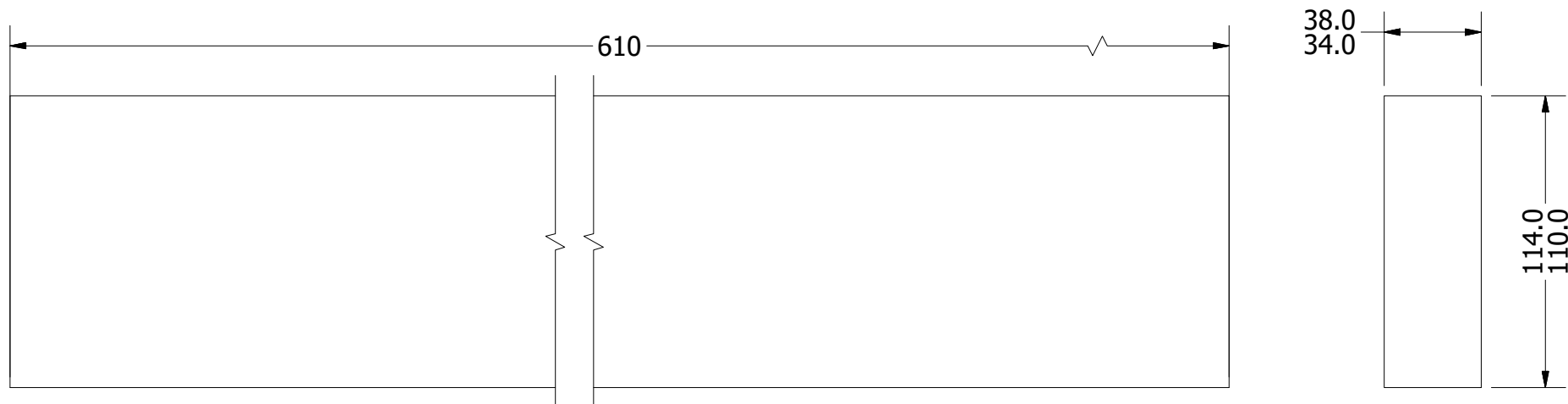
SCALE

1 / 3

SHEET 1 OF 1

**NOTES:**

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round



MATL: 114mm x 38mm MERANTI

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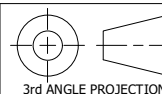
**SKA SA - HERA PROJECT**

TITLE

**POLE STAND HORIZONTAL SUPPORT 1**



SIZE  
**A4**



3rd ANGLE PROJECTION

DWG NO

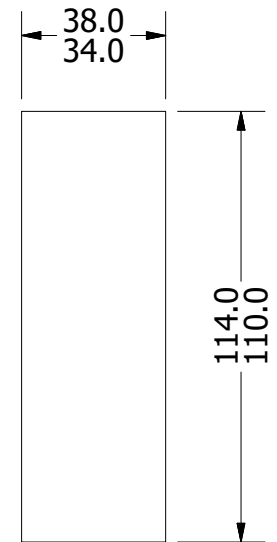
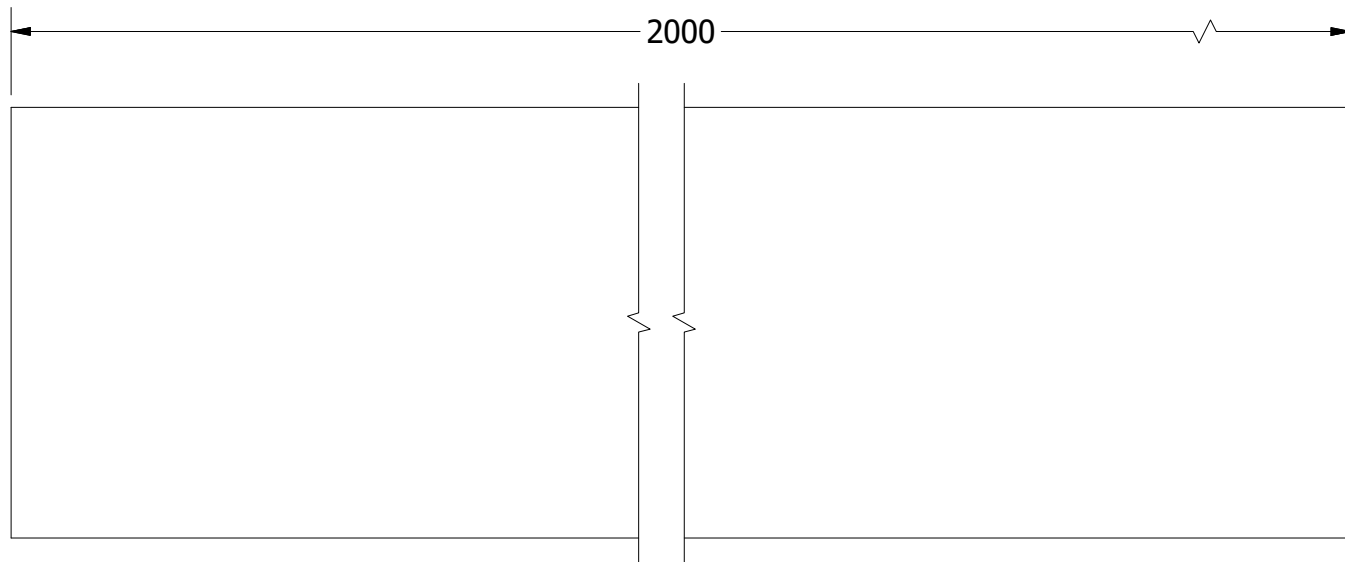
**H1PL-V2**

REV  
**B**

SCALE  
**1 / 2.5**

SHEET 1 OF 1



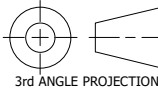




#### NOTES:

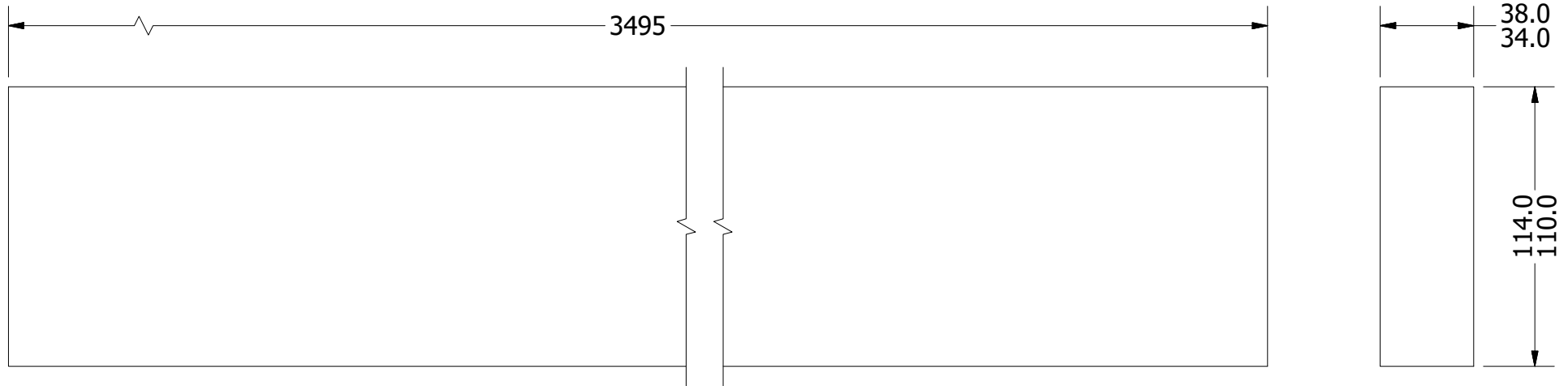
1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round

MATL: 114mm X 38mm MERANTI



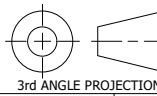
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DRAWN KA ROSIE	2017/03/16	SKA SA - HERA PROJECT			
CHECKED					
APPROVED D DEBOER		TITLE			
 		POLE STAND VERTICAL SUPPORT			
		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PL-V3	REV B
		SCALE 0.5 : 1	SHEET 1 OF 1		

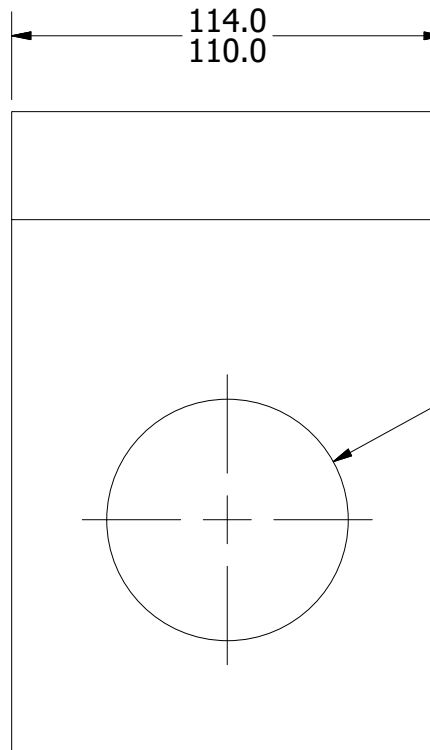
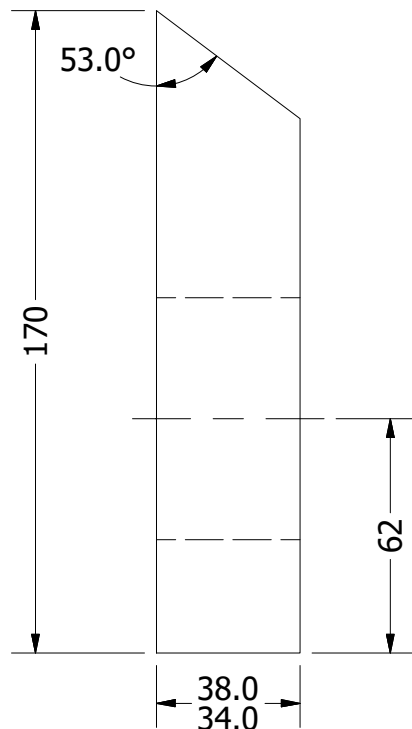
NOTES:

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round



MATL: 114 x 75mm MERANTI

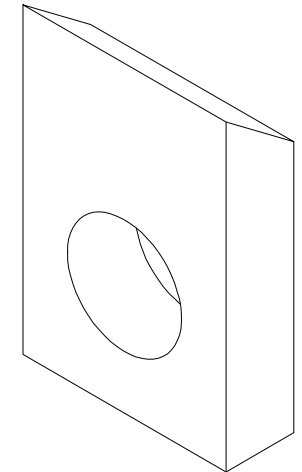
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DRAWN KA ROSIE		2017/03/16		SKA SA - HERA PROJECT	
CHECKED					
APPROVED D DEBOER				RIM	
 SKA AFRICA SQUARE KILOMETRE ARRAY				TITLE	
				SIZE	
				A4	
SCALE		 3rd ANGLE PROJECTION		DWG NO	
0.4 : 1				H1PR-H	
				REV	
				A	
				SHEET 1 OF 1	



Ø64  
STD. HOLE SAW

#### NOTES:

1. All dimensions in mm unless otherwise specified
2. All linear tolerances  $\pm 1\text{mm}$  unless otherwise specified
3. All angle tolerances  $\pm 0.5^\circ$  unless otherwise specified
4. Wood to be planed all round



MATL: 114 x 38mm MERANTI

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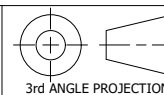
## SKA SA - HERA PROJECT

TITLE

INTERMEDIATE SPAR HOLDER (RIM)



SIZE  
A4



DWG NO  
H1PR-S

REV  
A

SCALE 1 : 3 1:2

SHEET 1 OF 1