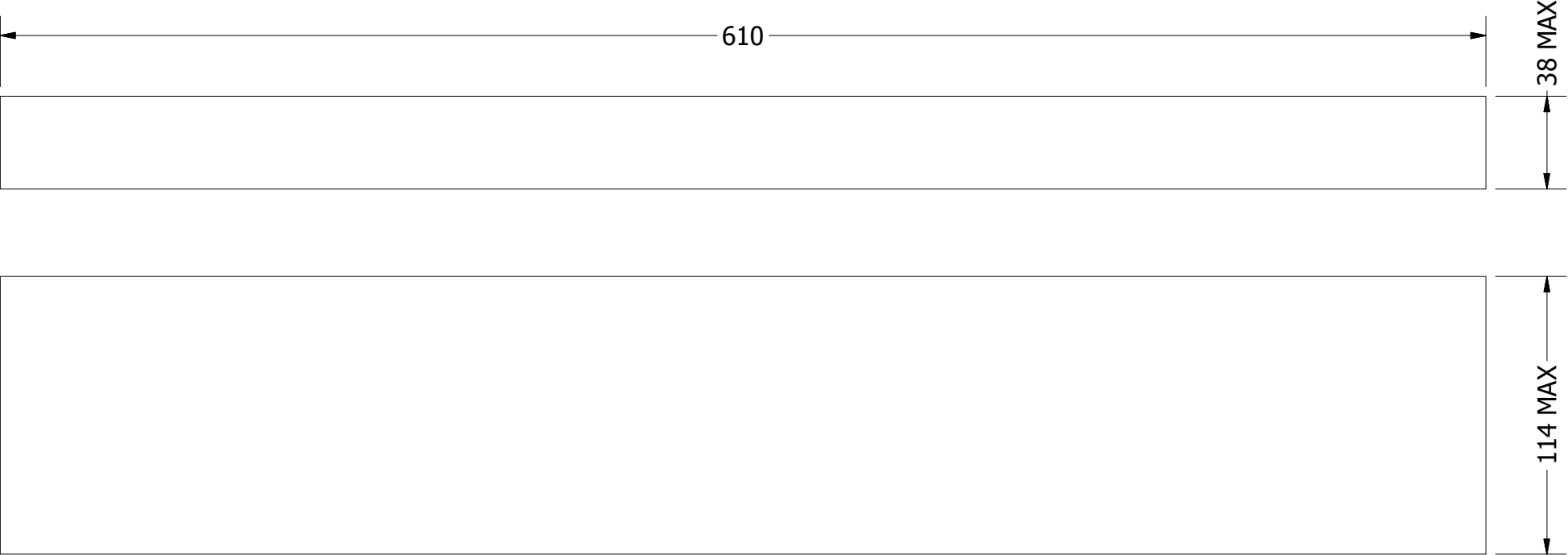
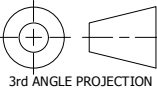




NOTES:
1) All dimensions in mm unless otherwise specified
2) All tolerances $\pm 1\text{mm}$ unless otherwise specified



MATL: 114mm x 38mm MERANTI

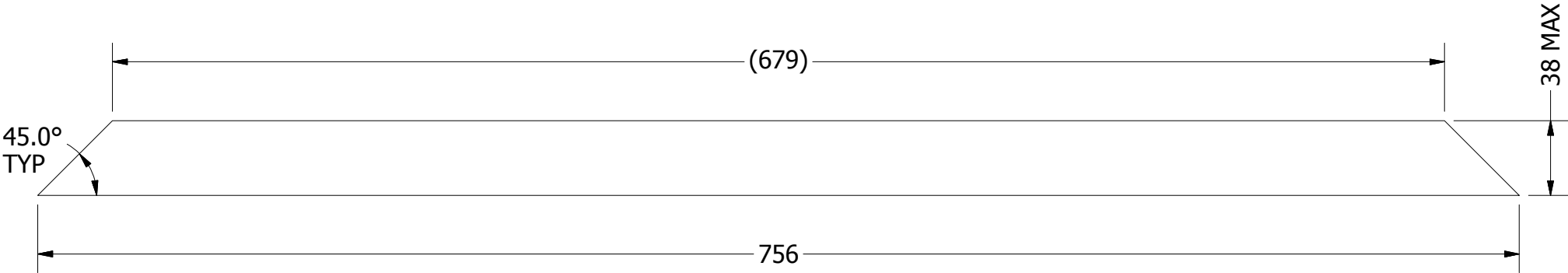
DRAWN KA ROSIE	2015/06/24	SKA SA - HERA PROJECT			
CHECKED M MAREE		TITLE POLE STAND HORIZONTAL SUPPORT 1			
QA					
MFG					
APPROVED D DEBOER		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PL-V2	REV A
		SCALE 1 / 2.5		SHEET 1 OF 1	



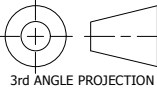


NOTES:

- 1) All dimensions in mm unless otherwise specified
- 2) All tolerances $\pm 1\text{mm}$ unless otherwise specified



MATL: 114mm x 38mm MERANTI

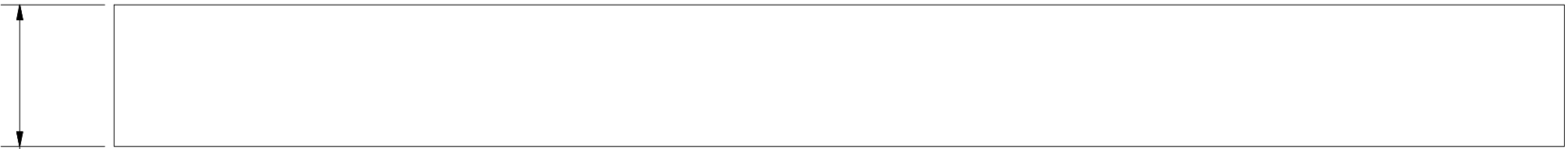
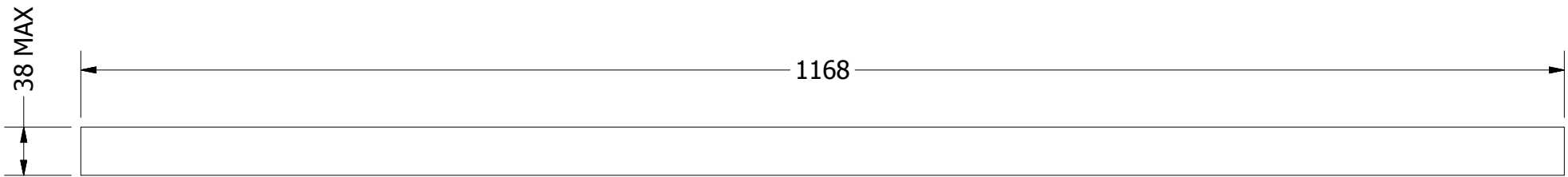
DRAWN	2015/06/24	SKA SA - HERA PROJECT			
KA ROSIE					
CHECKED		TITLE			
QA					
MFG					
APPROVED					
		SIZE	 3rd ANGLE PROJECTION	DWG NO	REV
		A4		H1PL-V1	B
		SCALE	1 / 3	SHEET 1 OF 1	





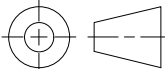
NOTES:

- 1) All dimensions in mm unless otherwise specified
- 2) All linear tolerances $\pm 1\text{mm}$ unless otherwise specified



114 MAX

MATL: 114mm x 38mm MERANTI

DRAWN KA ROSIE	2015/06/24	SKA SA - HERA PROJECT			
CHECKED M MAREE		TITLE POLE STAND HORIZONTAL SUPPORT 2			
QA					
MFG					
APPROVED D DEBOER		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PL-H2	REV C
		SCALE 1 / 4.75		SHEET 1 OF 1	



52.0°

508

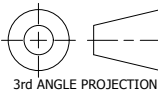
38 MAX

114 MAX

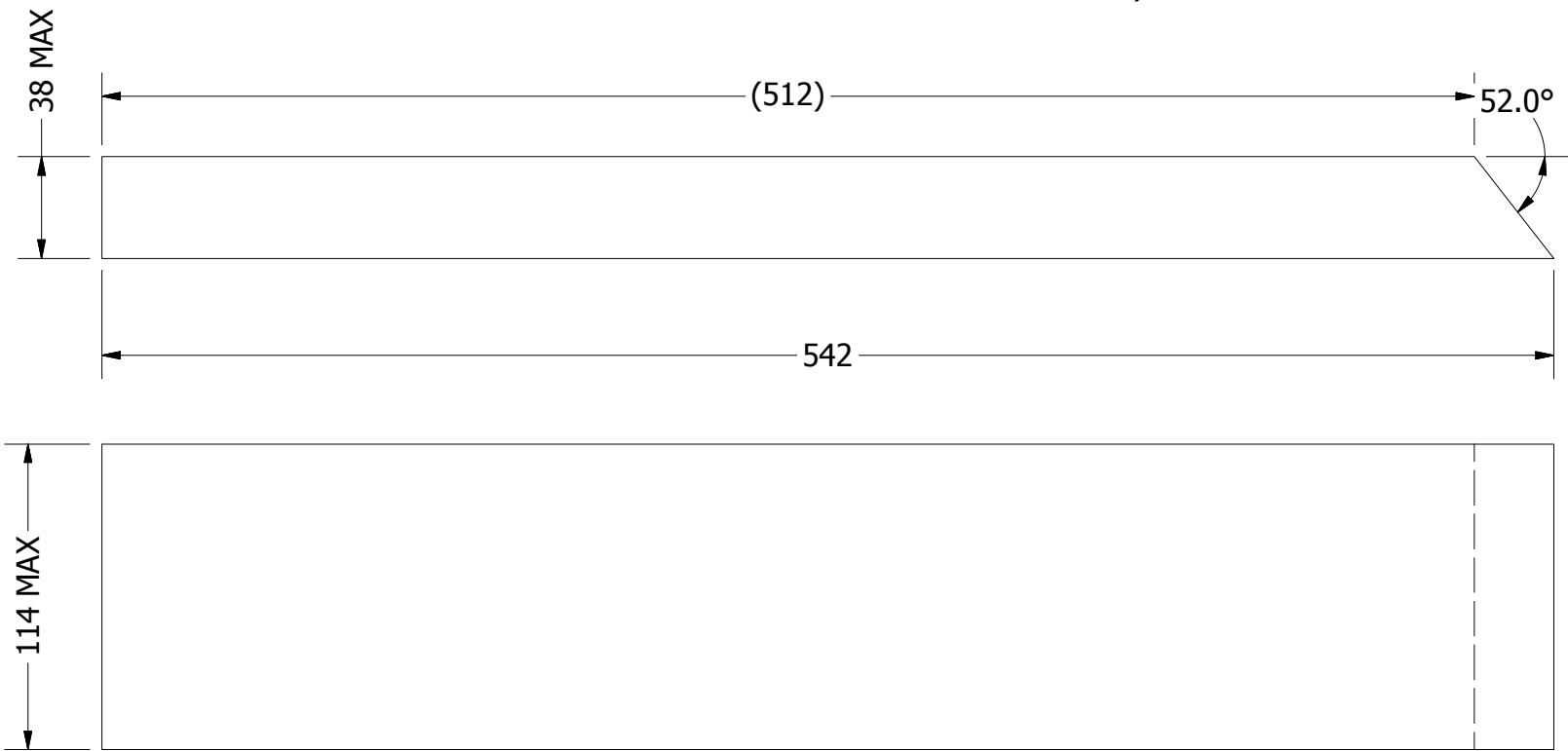
MATL: 114mm x 38mm MERANTI

NOTES:

- 1) All dimensions in mm unless otherwise specified
- 2) All linear tolerances ± 1 mm unless otherwise specified

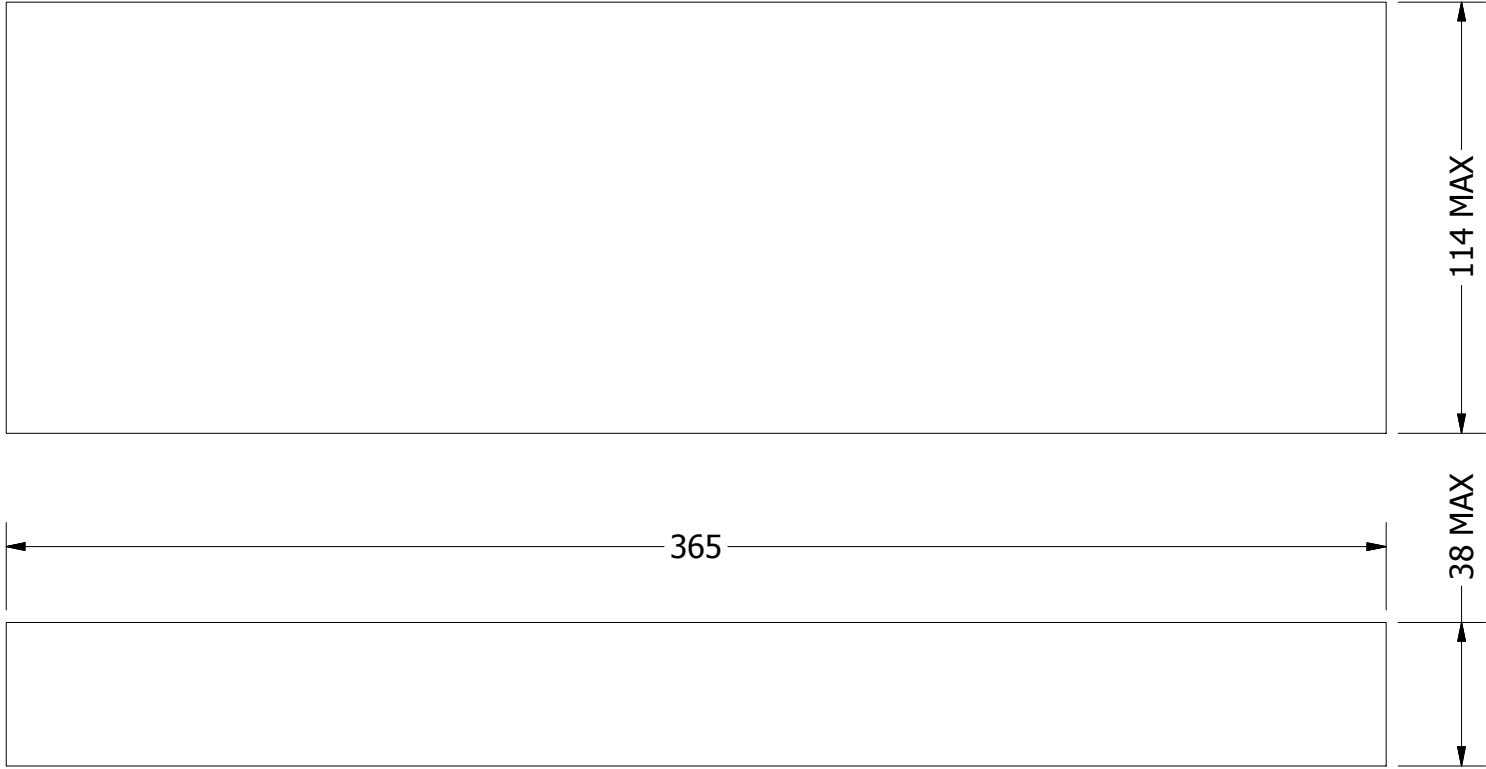
DRAWN KA ROSIE	2015/06/24	SKA SA - HERA PROJECT			
CHECKED M MAREE		TITLE POLE STAND HORIZONTAL SUPPORT 3			
QA					
MFG					
APPROVED D DEBOER		SIZE A4		DWG NO H1PL-H3	REV A
		SCALE 0.45 : 1		SHEET 1 OF 1	

NOTES:
1) All dimensions in mm unless otherwise specified
2) All tolerances ±1mm unless otherwise specified



MATL: 114 X 38mm MERANTI

DRAWN	2015/06/04	SKA SA - HERA PROJECT			
KA ROSIE		TITLE POST DIAGONAL SUPPORT			
CHECKED					
QA					
MFG		SIZE A4			
APPROVED					
		3rd ANGLE PROJECTION		DWG NO H1PS-D	REV B
		SCALE	1 / 2.75	SHEET 1 OF 1	




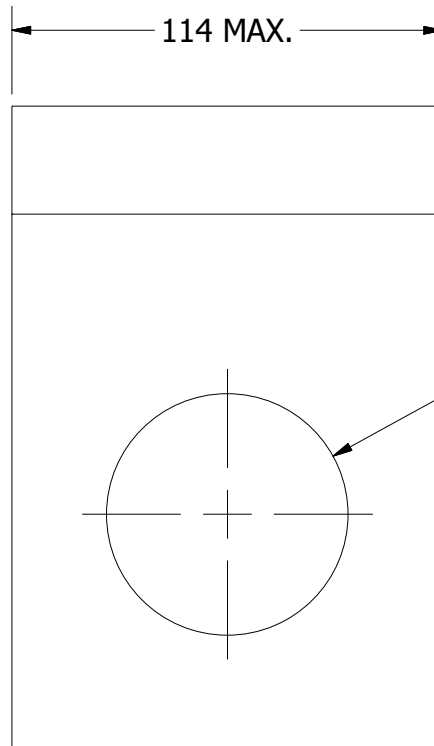
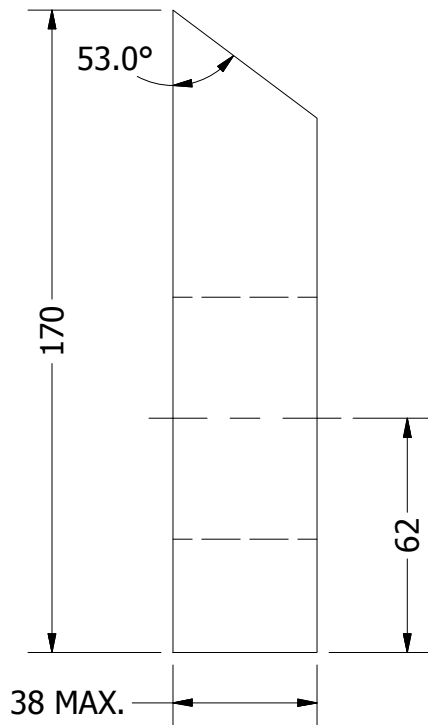
NOTES:

1) All dimensions in mm unless otherwise specified

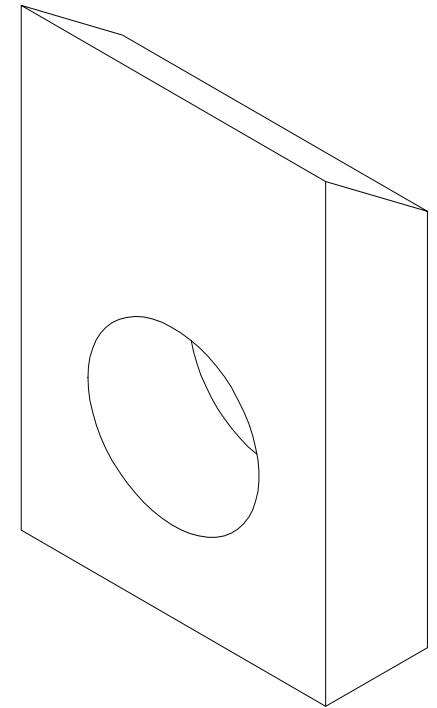
2) All tolerances $\pm 1\text{mm}$ unless otherwise specified

MATL: 114 X 38mm MERANTI

DRAWN KA ROSIE	2015/06/04	SKA SA - HERA PROJECT			
CHECKED M MAREE		TITLE POST HORIZONTAL SUPPORT			
QA					
MFG					
APPROVED D DEBOER					
		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PS-H	REV A
		SCALE 1 / 2		SHEET 1 OF 1	



Ø64
Standard
hole saw



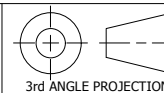
NOTES:

- 1) All dims in mm unless otherwise specified
- 2) All tolerances ± 1 mm unless otherwise specified

MATL: WOOD - MERANTI

DRAWN K ROSIE	2015/04/07	SKA SA - HERA PROJECT		
CHECKED		TITLE		
QA		INTERMEDIATE SPAR HOLDER (RIM)		
MFG				
APPROVED		DWG NO		
		H1PR2_SSA		
		SCALE	1:2	REV B
		SHEET 1 OF 1		

SIZE
A4



DWG NO

H1PR2_SSA

REV
B