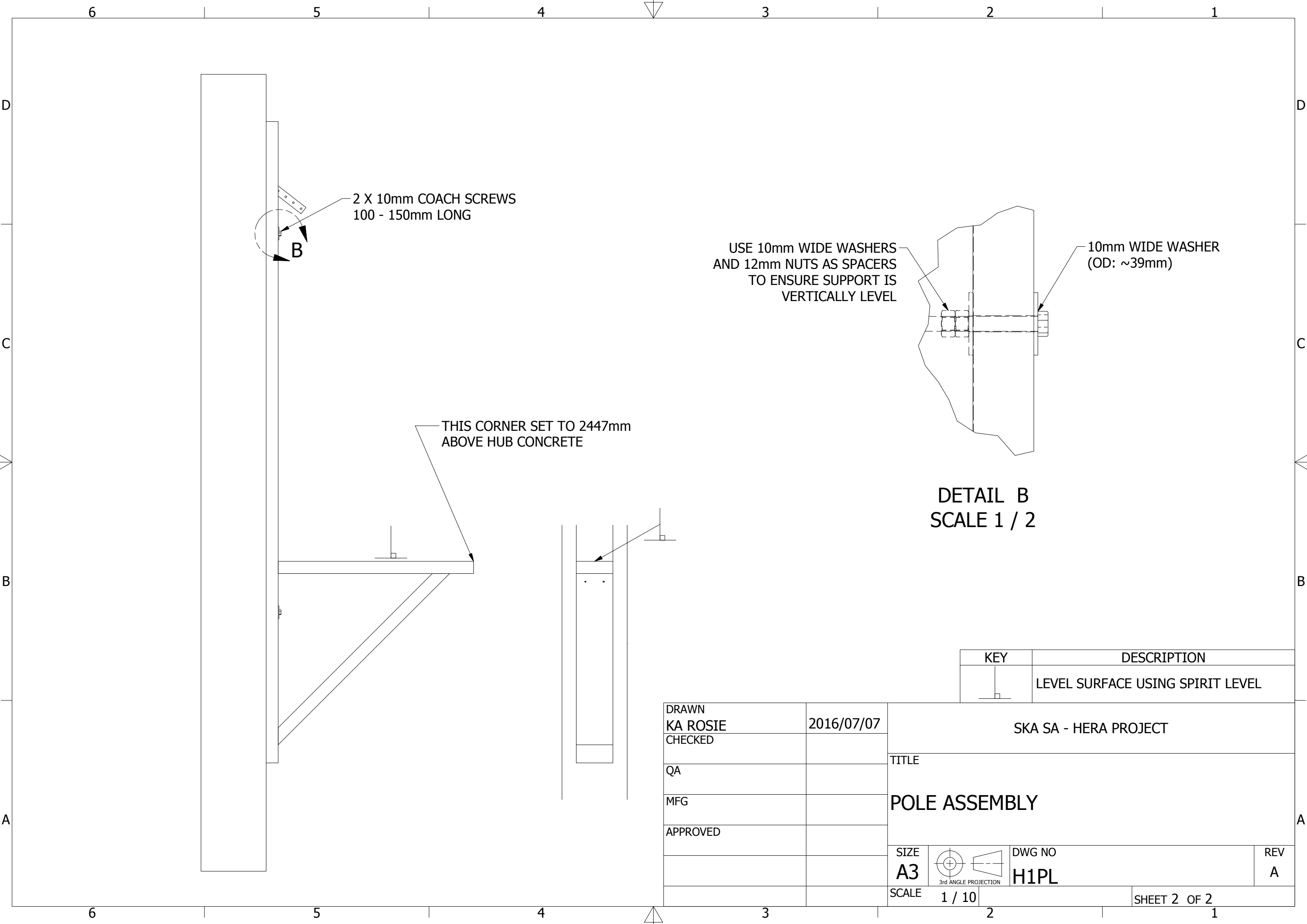


DETAIL A
SCALE 1 / 15

- ASSEMBLY NOTES:
- 1) Set the horizontal plane of H1PL-V at the correct height on the pole
 - 2) Shim and adjust H1PL-V so that the horizontal plane is level in both directions, fasten in place
 - 3) Assemble the H1PL-H and slide it so that the outside edge is at the correct horizontal distance
 - 4) Fasten the H1PL-V and H1PL-H together
 - 5) Install H1PL-H3
 - 6) Fasten connector strips to either side of H1PL-H3 as shown

PARTS LIST			
ITEM	QTY	PART NO.	DESCRIPTION
1	1	H1PL-P	Pole
2	1	H1PL-V	Vertical Pole Support Assembly
3	1	H1PL-H	Horizontal Pole Support Assembly
4	1	H1PL-H3	Pole Stand Horizontal Support 3
5	2	H1RC-J	Connector Strip

DRAWN KA ROSIE	2016/07/07	SKA SA - HERA PROJECT		
CHECKED				
QA		TITLE POLE ASSEMBLY		
MFG				
APPROVED		SIZE A3		
		SCALE 1 / 40	DWG NO H1PL	REV A
		SHEET 1 OF 2		



KEY	DESCRIPTION
	LEVEL SURFACE USING SPIRIT LEVEL

DRAWN KA ROSIE	2016/07/07	SKA SA - HERA PROJECT		
CHECKED		TITLE		
QA		POLE ASSEMBLY		
MFG				
APPROVED		<div> <div> <div>SIZE</div> <div>A3</div> </div> <div> <div>3rd ANGLE PROJECTION</div> </div> <div> <div>DWG NO</div> <div>H1PL</div> </div> <div> <div>REV</div> <div>A</div> </div> </div>		
		SCALE	1 / 10	SHEET 2 OF 2