



4 X Ø6 TYP.
ON PCD Ø140

4X Ø6 TYP.
ON PCD Ø60

- NOTES:
- 1) Pipe ID to fit around duct
 - 2) Flange ID to overlap duct
 - 3) Flange OD for attachment to concrete
 - 4) All dimensions in mm unless otherwise specified
 - 5) Remove all sharp edges
 - 6) Parts to be rust protected (paint or galvanised)
 - 7) Assembly: Duct edge to be filed to accommodate weld

SECTION D-D

MATL:
PIPE: STEEL PIPE APPROX. 2mm - 2.5mm WT
FLANGE: STEEL APPROX 3mm

DRAWN KA ROSIE	2015/09/16	SKA SA - HERA PROJECT		
CHECKED M MAREE		TITLE NODE FLANGES		
QA				
MFG				
APPROVED		SIZE A3 SCALE 1 / 3		
		DWG NO NODE FLANGES		REV A
		SHEET 1 OF 1		