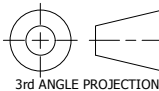
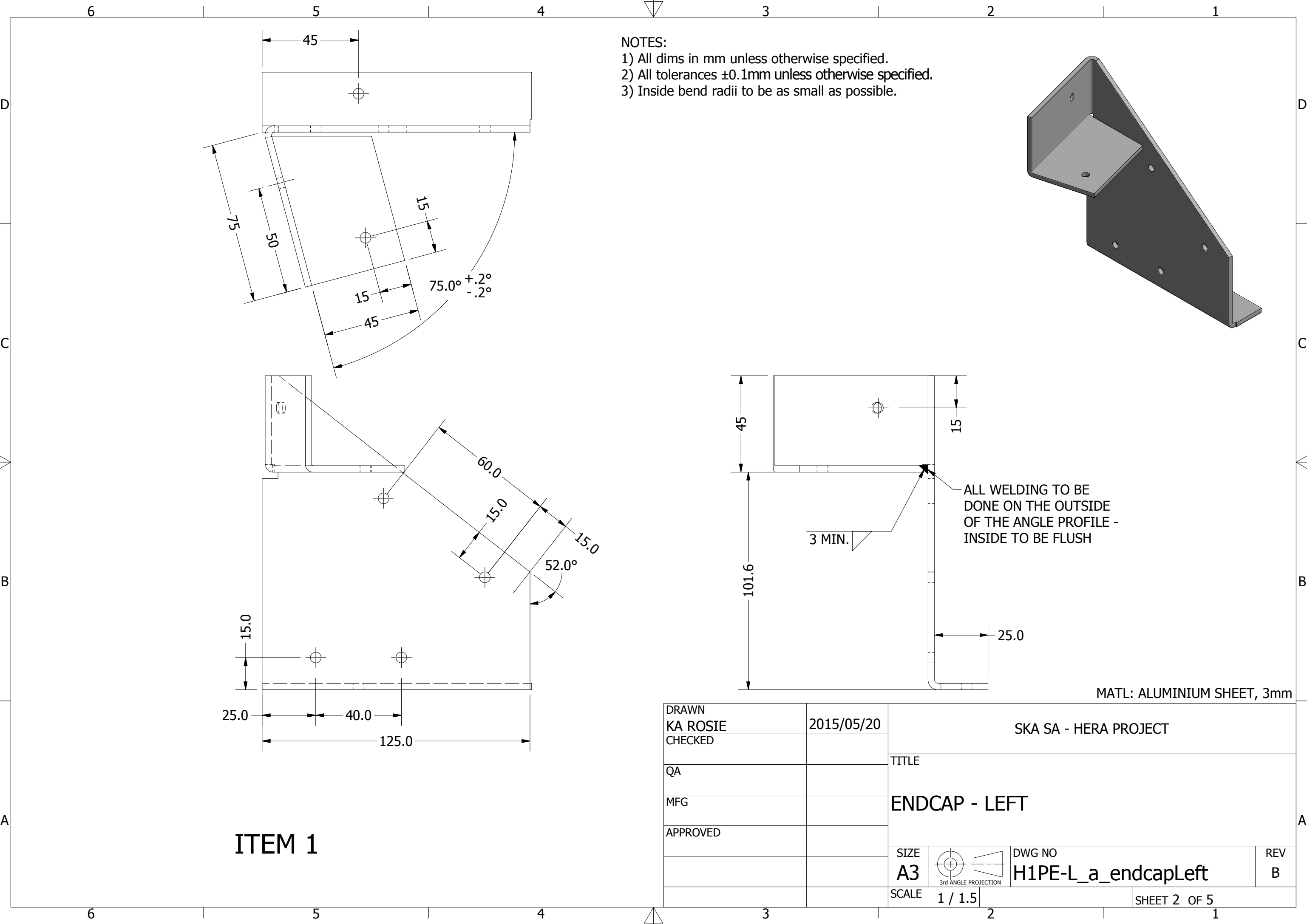


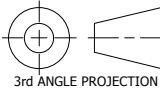
NOTES:
1) No shop assembly of Parts required; view for information purposes only

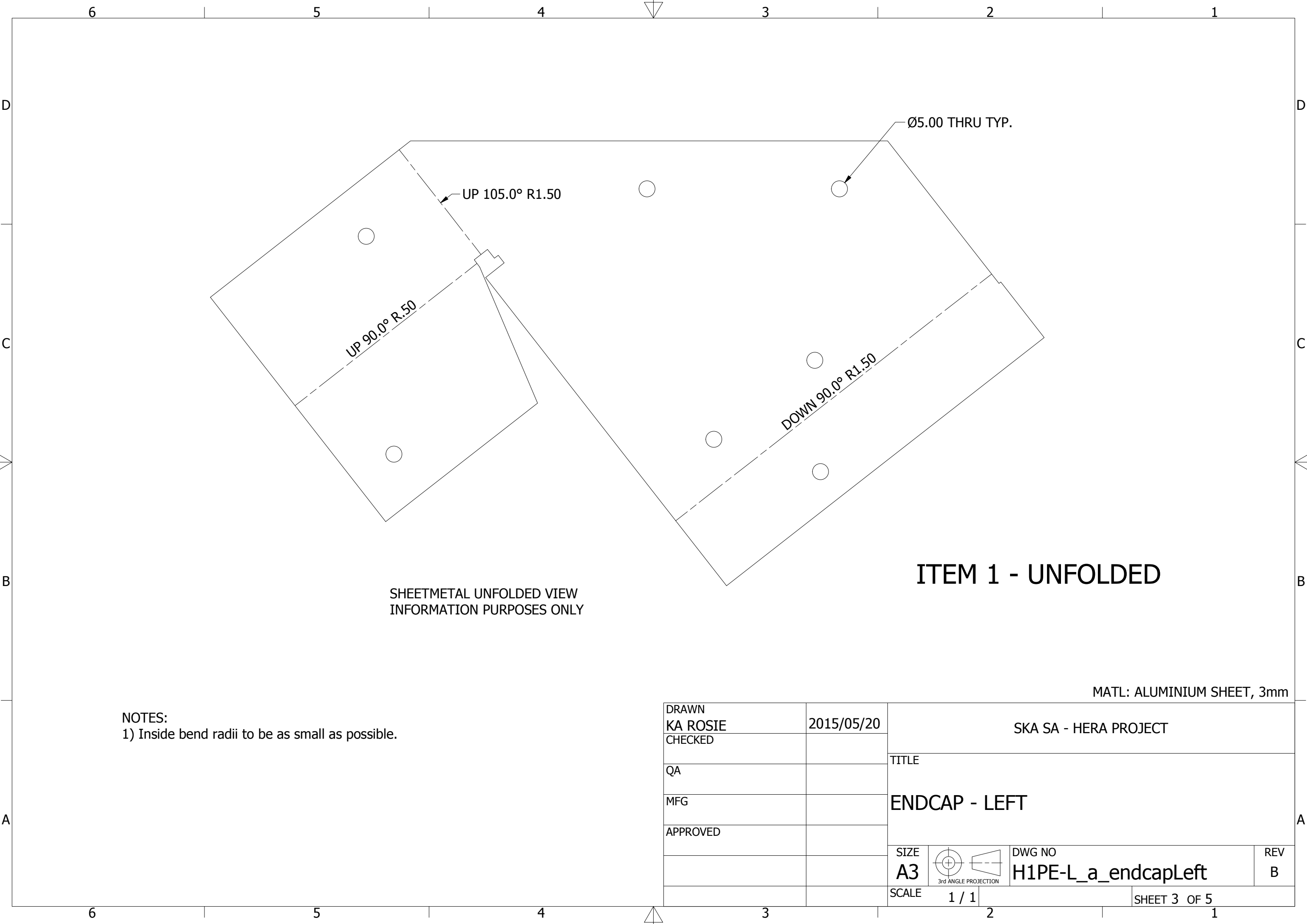
PARTS LIST					
ITEM	QTY	DESCRIPTION			
1	1	RIM HOLDER			
2	1	DIAGONAL SUPPORT PIECE			
3	1	HORIZONTAL SPACER			
DRAWN KA ROSIE	2015/05/20	SKA SA - HERA PROJECT			
CHECKED					
QA					
MFG					
APPROVED		ENDCAP - LEFT			
		SIZE A3	 3rd ANGLE PROJECTION	DWG NO H1PE-L_a_endcapLeft	REV B
		SCALE 1 / 2	SHEET 1 OF 5		



- NOTES:
- 1) All dims in mm unless otherwise specified.
 - 2) All tolerances $\pm 0.1\text{mm}$ unless otherwise specified.
 - 3) Inside bend radii to be as small as possible.

MATL: ALUMINIUM SHEET, 3mm

DRAWN KA ROSIE	2015/05/20	SKA SA - HERA PROJECT		
CHECKED		TITLE		
QA		ENDCAP - LEFT		
MFG				
APPROVED				
		SIZE A3	 DWG NO H1PE-L_a_endcapLeft	REV B
		SCALE 1 / 1.5	SHEET 2 OF 5	

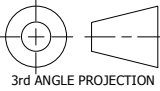


SHEETMETAL UNFOLDED VIEW
INFORMATION PURPOSES ONLY

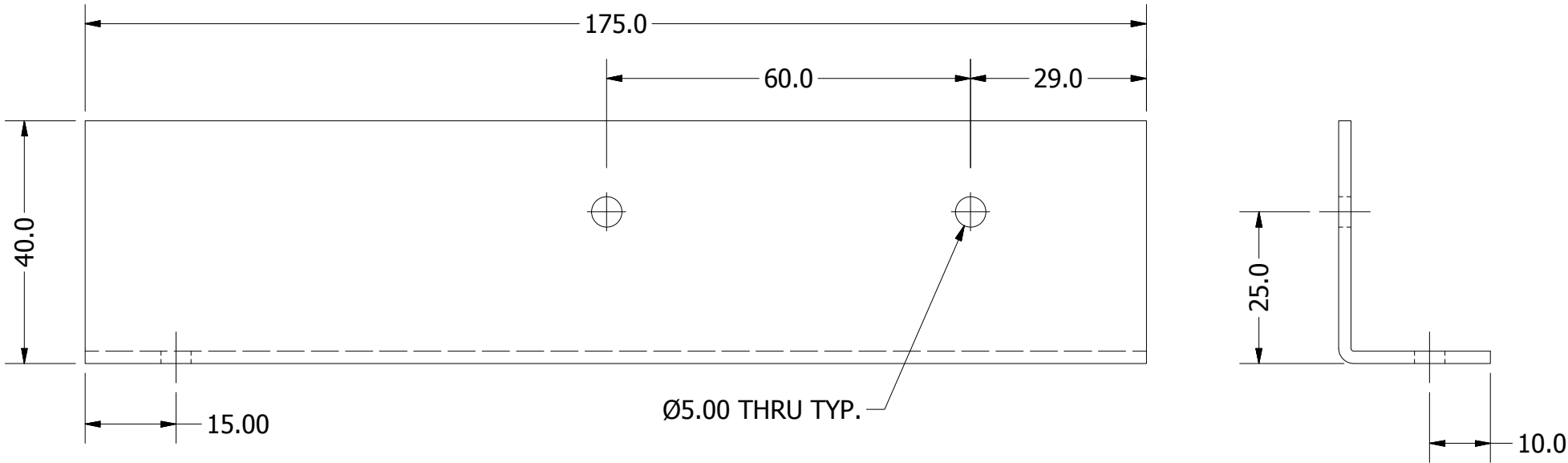
ITEM 1 - UNFOLDED

NOTES:
1) Inside bend radii to be as small as possible.

MATL: ALUMINIUM SHEET, 3mm

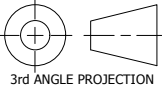
DRAWN KA ROSIE	2015/05/20	SKA SA - HERA PROJECT		
CHECKED		TITLE		
QA		ENDCAP - LEFT		
MFG				
APPROVED				
		SIZE A3	 3rd ANGLE PROJECTION	DWG NO H1PE-L_a_endcapLeft
		SCALE 1 / 1	SHEET 3 OF 5	
				REV B

- NOTES:
- 1) All dims in mm unless otherwise specified.
 - 2) All tolerances $\pm 0.1\text{mm}$ unless otherwise specified.
 - 3) Inside bend radii to be as small as possible.

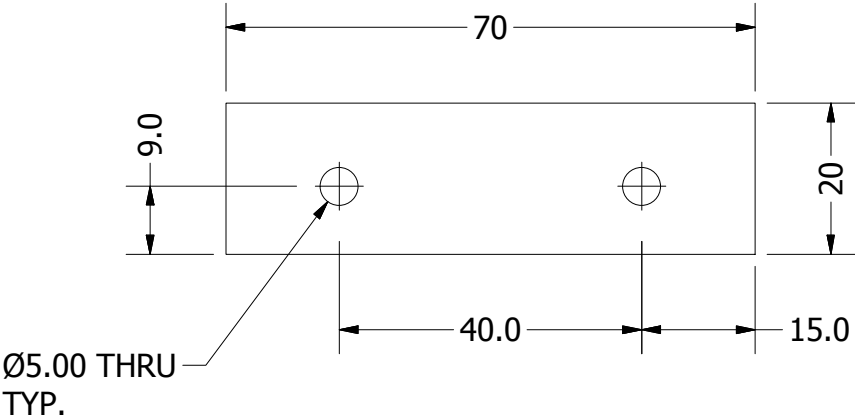


ITEM 2

MATL: ALUMINIUM SHEET, 3mm
OR EQUIVALENT STANDARD SECTION

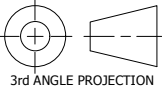
DRAWN	2015/05/20	SKA SA - HERA PROJECT			
KA ROSIE					
CHECKED		TITLE			
QA					
MFG					
APPROVED					
		SIZE	 3rd ANGLE PROJECTION	DWG NO	REV
		A4		H1PE-L_a_endcapLeft	B
		SCALE	1 / 1	SHEET 4 OF 5	

- NOTES:
- 1) All dims in mm unless otherwise specified.
 - 2) All tolerances $\pm 0.1\text{mm}$ unless otherwise specified.
 - 3) Remove all sharp corners.



ITEM 3

MATL: ALUMINIUM SHEET, 3mm

DRAWN KA ROSIE	2015/05/20	SKA SA - HERA PROJECT			
CHECKED		TITLE ENDCAP - LEFT			
QA					
MFG					
APPROVED					
		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PE-L_a_endcapLeft	REV B
		SCALE 1 / 1	SHEET 5 OF 5		