



Hole Table			
Type	Location (side)	Location (mm from end A)	Hole size (mm)
O2	Bottom	2140	1
O3	Bottom	3260	1
O4	Bottom	4400	1
S2	Top/bottom thru	5330	7
M	Top	every ~30cm	1

DRAWN ddeboer	3/27/2015	HERA Collaboration		
CHECKED		TITLE		
QA		HERA Intermediate Spar Sub-assembly (flat)		
MFG				
APPROVED		SIZE C	DWG NO H1ri_Ssa	REV A
		SCALE	SHEET 1 OF 1	