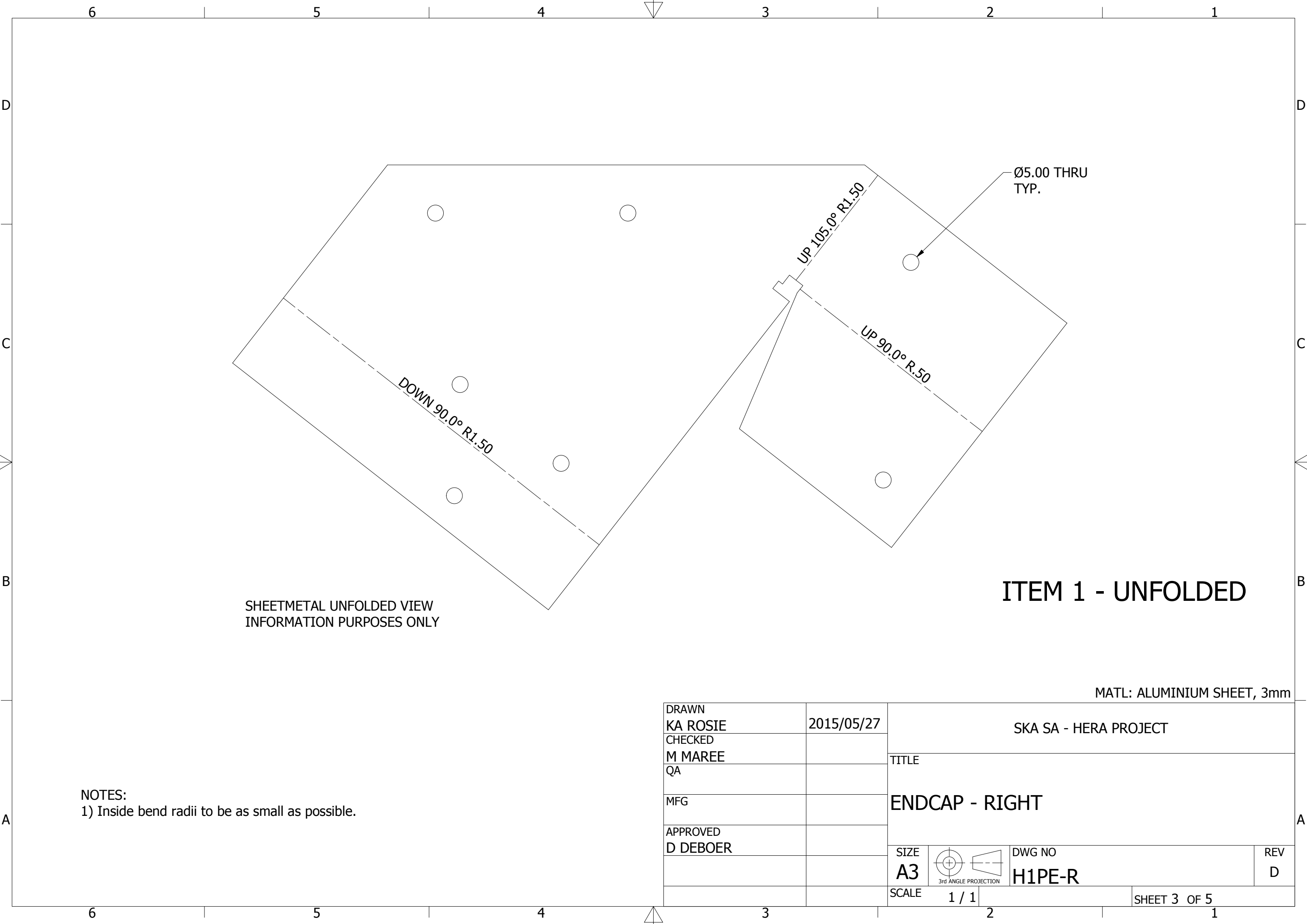


NOTES:  
1) All dims in mm unless otherwise specified.  
2) All tolerances ±0.1mm unless otherwise specified.  
3) Inside bend radii to be as small as possible.

ALL WELDING TO BE  
DONE ON THE OUTSIDE  
OF THE ANGLE PROFILE -  
INSIDE TO BE FLUSH

MATL: ALUMINIUM SHEET, 3mm

DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT		
CHECKED M MAREE		TITLE		
QA		ENDCAP - RIGHT		
MFG				
APPROVED D DEBOER				
		SIZE A3	DWG NO H1PE-R	REV D
		SCALE 1 / 1.5	SHEET 2 OF 5	



SHEETMETAL UNFOLDED VIEW  
INFORMATION PURPOSES ONLY

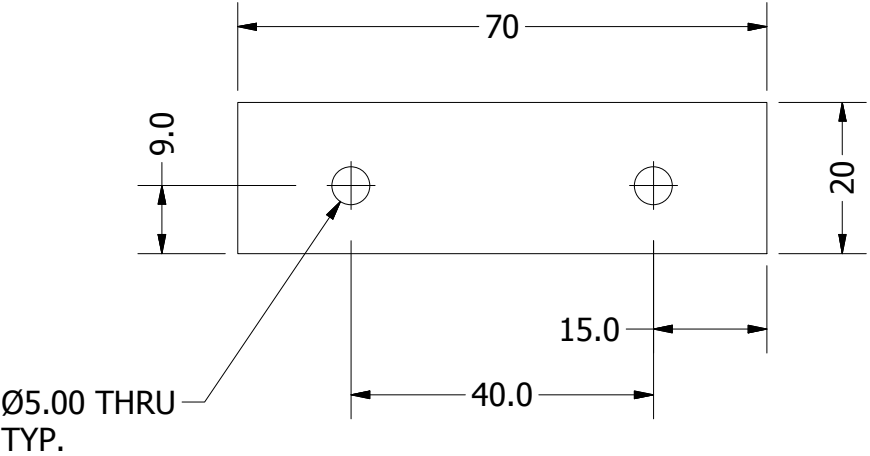
ITEM 1 - UNFOLDED

MATL: ALUMINIUM SHEET, 3mm

NOTES:  
1) Inside bend radii to be as small as possible.

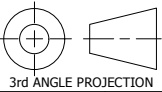
DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT				
CHECKED M MAREE		TITLE  ENDCAP - RIGHT				
QA						
MFG						
APPROVED D DEBOER		SIZE A3		DWG NO H1PE-R		REV D
		SCALE 1 / 1		SHEET 3 OF 5		

- NOTES:
- 1) All dims in mm unless otherwise specified.
  - 2) All tolerances  $\pm 0.1\text{mm}$  unless otherwise specified.
  - 3) Remove all sharp corners.

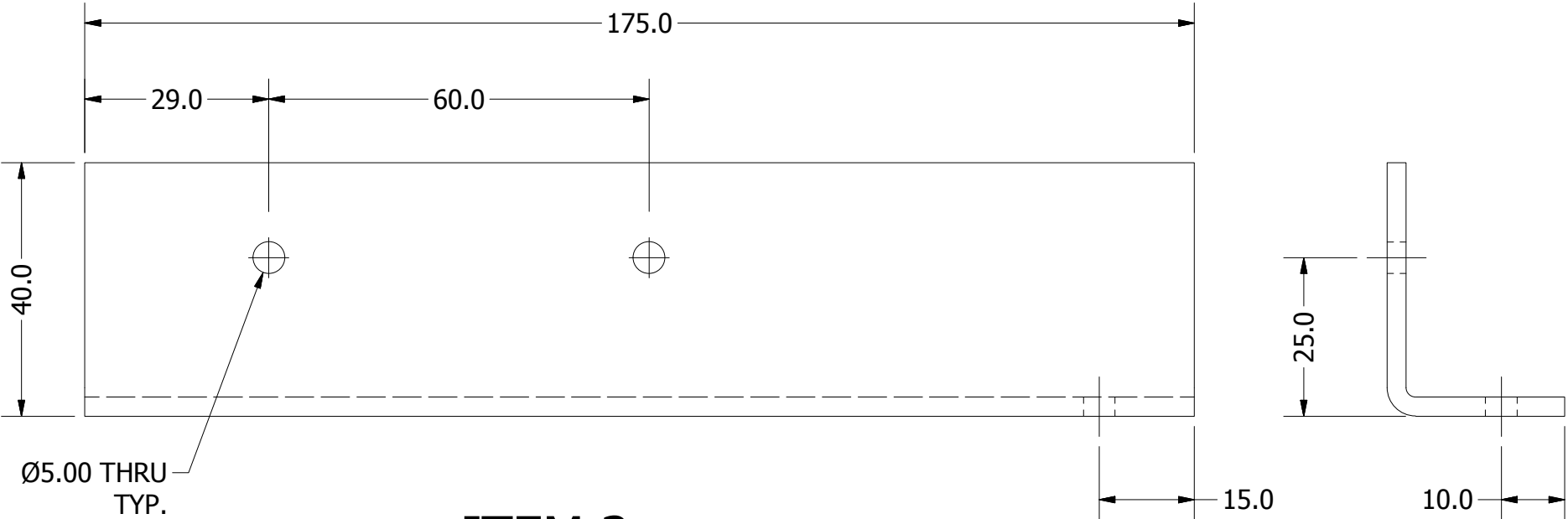


ITEM 2

MATL: ALUMINIUM SHEET, 3mm

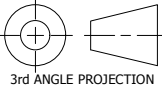
DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT			
CHECKED M MAREE		TITLE  ENDCAP - RIGHT			
QA					
MFG					
APPROVED D DEBOER		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PE-R	REV D
		SCALE 1 : 1			
				SHEET 4 OF 5	

- NOTES:
- 1) All dims in mm unless otherwise specified.
  - 2) All tolerances  $\pm 0.1\text{mm}$  unless otherwise specified.
  - 3) Inside bend radii to be as small as possible.



ITEM 3

MATL: ALUMINIUM SHEET, 3mm  
OR EQUIVALENT STANDARD SECTION

DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT			
CHECKED M MAREE		TITLE  ENDCAP - RIGHT			
QA					
MFG					
APPROVED D DEBOER		SIZE A4	 3rd ANGLE PROJECTION	DWG NO H1PE-R	REV D
		SCALE 1 / 1		SHEET 5 OF 5	