

D

C

B

A

D

C

B

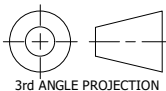
A

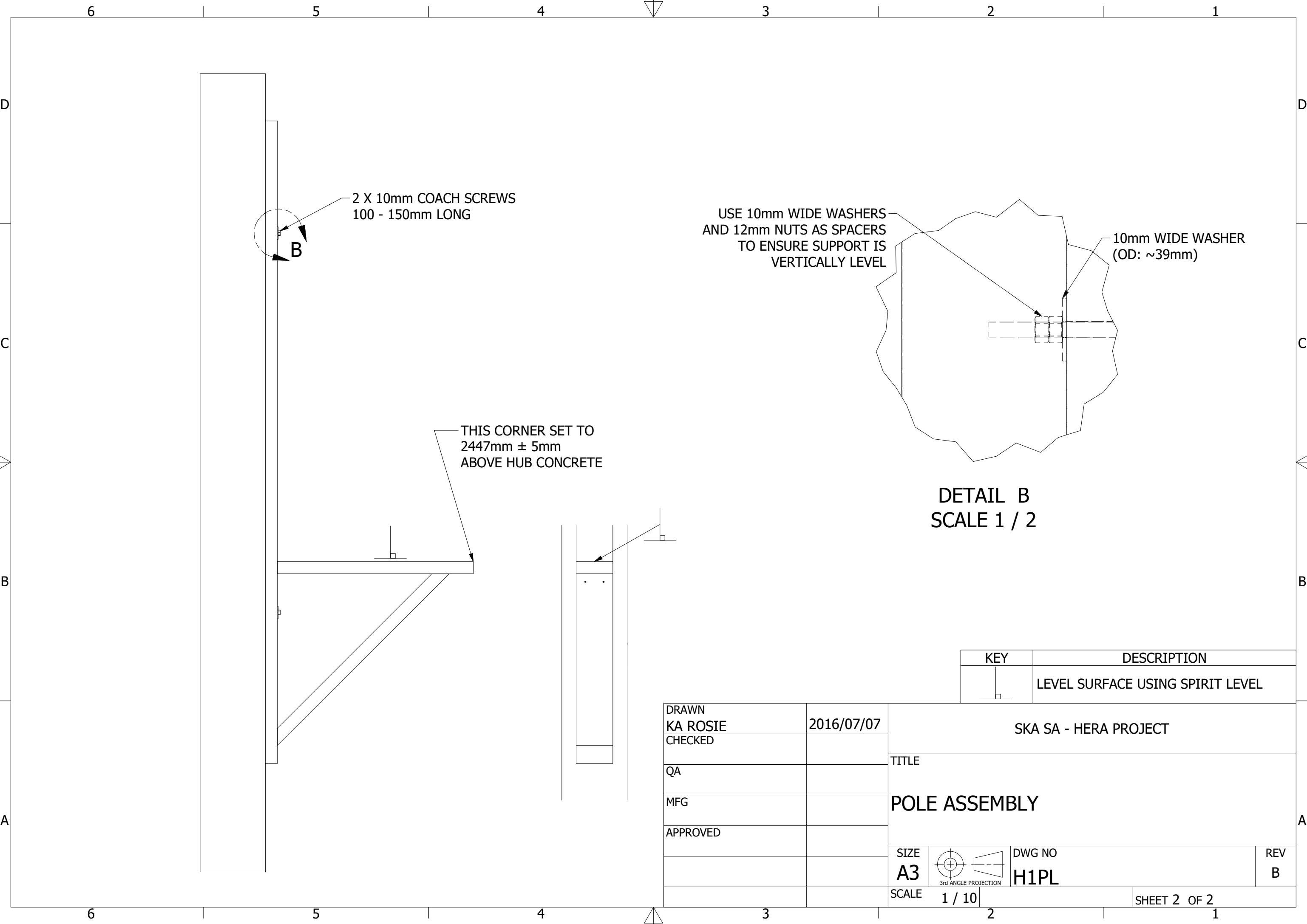
- ASSEMBLY NOTES:  
Steps 1 and 3 to be completed using a Total Station set up over the hub centre
- 1) Set the horizontal plane of H1PL-V at the correct height on the pole
  - 2) Shim and adjust H1PL-V so that the horizontal plane is level in both directions, fasten in place
  - 3) Assemble the H1PL-H and slide it so that the outside edge is at the correct horizontal distance
  - 4) Fasten the H1PL-V and H1PL-H together
  - 5) Install H1PL-H3
  - 6) Fasten connector strips to either side of H1PL-H3 as shown

DETAIL A  
SCALE 1 / 15

THIS EDGE SET TO  
6895mm ± 5mm  
HORIZONTAL DISTANCE  
FROM THE HUB CENTRE

PARTS LIST			
ITEM	QTY	PART NO.	DESCRIPTION
1	1	H1PL-P	Pole
2	1	H1PL-V	Vertical Pole Support Assembly
3	1	H1PL-H	Horizontal Pole Support Assembly
4	1	H1PL-H3	Pole Stand Horizontal Support 3
5	2	H1RC-J	Connector Strip

DRAWN KA ROSIE	2016/07/07	SKA SA - HERA PROJECT			
CHECKED					
QA		TITLE  POLE ASSEMBLY			
MFG					
APPROVED					
		SIZE A3	 3rd ANGLE PROJECTION	DWG NO H1PL	REV B
		SCALE 1 / 40			SHEET 1 OF 2



KEY	DESCRIPTION
	LEVEL SURFACE USING SPIRIT LEVEL

DRAWN KA ROSIE	2016/07/07	SKA SA - HERA PROJECT		
CHECKED		TITLE		
QA		POLE ASSEMBLY		
MFG				
APPROVED				
		SIZE <b>A3</b>	 3rd ANGLE PROJECTION	DWG NO <b>H1PL</b>
		SCALE 1 / 10	SHEET 2 OF 2	
				REV B