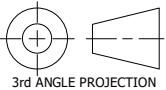


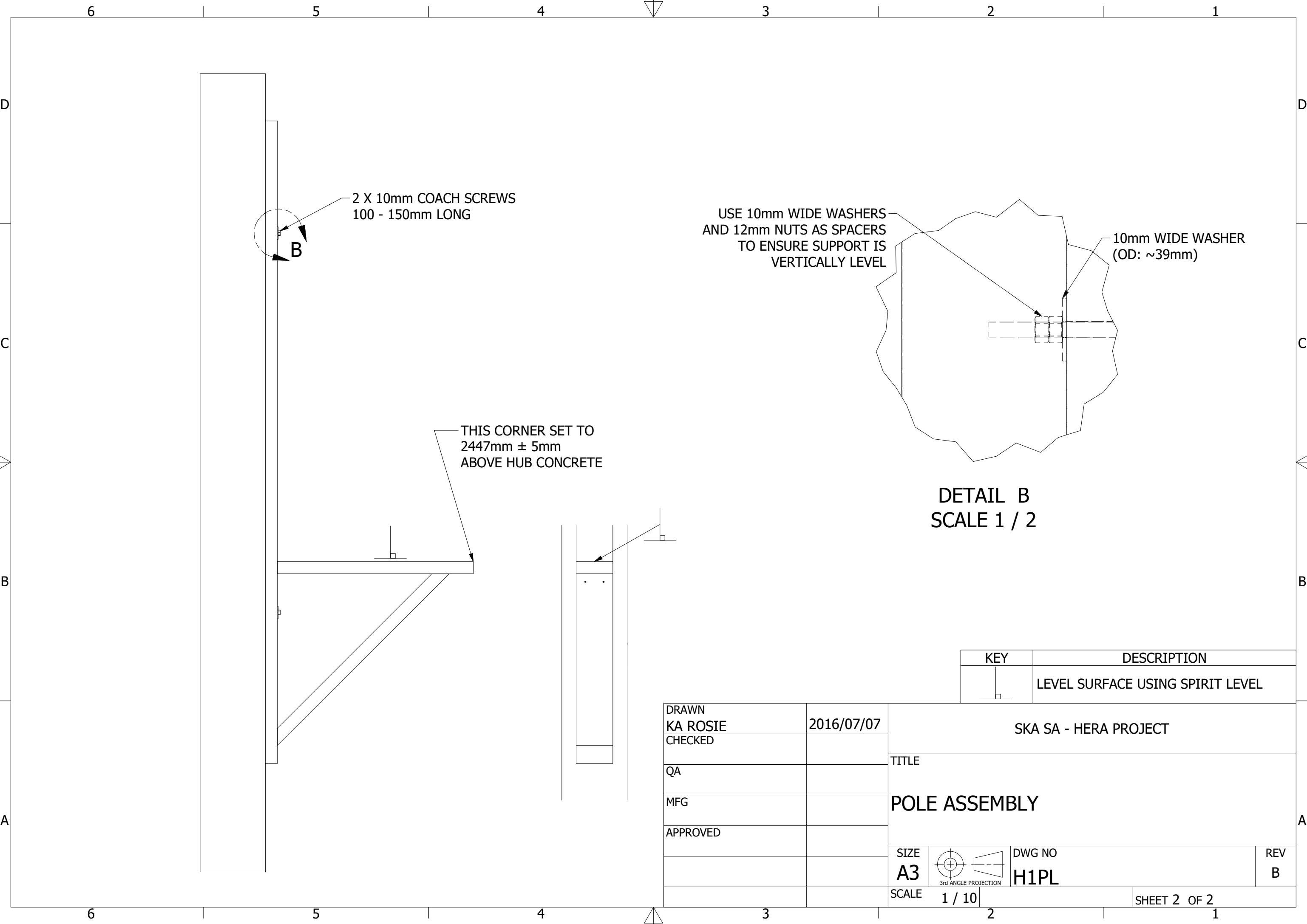
DETAIL A  
SCALE 1 / 15

ASSEMBLY NOTES:  
Steps 1 and 3 to be completed using a Total Station set up over the hub centre

- 1) Set the horizontal plane of H1PL-V at the correct height on the pole
- 2) Shim and adjust H1PL-V so that the horizontal plane is level in both directions, fasten in place
- 3) Assemble the H1PL-H and slide it so that the outside edge is at the correct horizontal distance
- 4) Fasten the H1PL-V and H1PL-H together
- 5) Install H1PL-H3
- 6) Fasten connector strips to either side of H1PL-H3 as shown

PARTS LIST			
ITEM	QTY	PART NO.	DESCRIPTION
1	1	H1PL-P	Pole
2	1	H1PL-V	Vertical Pole Support Assembly
3	1	H1PL-H	Horizontal Pole Support Assembly
4	1	H1PL-H3	Pole Stand Horizontal Support 3
5	2	H1RC-J	Connector Strip

DRAWN KA ROSIE	2016/07/07	SKA SA - HERA PROJECT		
CHECKED				
QA		POLE ASSEMBLY		
MFG				
APPROVED				
		SIZE A3		DWG NO H1PL
		SCALE 1 / 40	SHEET 1 OF 2	
				REV B



KEY	DESCRIPTION
	LEVEL SURFACE USING SPIRIT LEVEL

DRAWN KA ROSIE	2016/07/07	SKA SA - HERA PROJECT		
CHECKED		TITLE		
QA		POLE ASSEMBLY		
MFG				
APPROVED				
		SIZE <b>A3</b>	 3rd ANGLE PROJECTION	DWG NO <b>H1PL</b>
		SCALE 1 / 10	SHEET 2 OF 2	

REV  
B