



NOTES:
1) Spot welding of Item 3 to Item 1 required.
2) Shop welding of Item 2 to Item 1 required on vertical join as shown

REVISION HISTORY		
REV	DESCRIPTION	DATE
D	ADDED WELDING DETAIL	2016/02/09
C	ADDED WELDING DETAIL	2015/07/14
B	DESIGN MODIFICATION DUE TO MATERIAL UNAVAILABILITY	2015/05/27
A	FIRST ISSUE	2015/04/29

PARTS LIST					
ITEM	QTY	DESCRIPTION			
1	1	RIM HOLDER			
2	1	DIAGONAL SUPPORT PIECE			
3	1	HORIZONTAL SPACER			
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DRAWN KA ROSIE		SKA SA - HERA PROJECT			
2016/02/09					
CHECKED					
APPROVED D DEBOER		TITLE			
 		ENDCAP - LEFT			
		SIZE A3	3rd ANGLE PROJECTION	DWG NO H1PE-L	REV D
		SCALE 1 / 2	SHEET 1 OF 5		