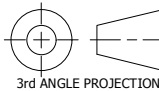


- NOTES:
- 1) All parts welded together
 - 2) Assembly to be rust protected and painted black
 - 3) All dimensions in mm unless otherwise specified
 - 4) All tolerances +/- 1mm unless otherwise specified

MATL: 25 x 25 x 3 MILD STEEL ANGLE

PARTS LIST		
Item No	Qty	DESCRIPTION
1	3	hubRingJigInnerVert
2	4	hubRingJigOuter
3	4	hubRingJig45
4	1	hubRingJigCross
5	1	hubRingJigCrossShort
6	8	hubRingJigEdgeVert

DRAWN KA ROSIE	2014/12/03	SKA SA - HERA PROJECT			
CHECKED M MAREE		TITLE Hub Jig			
QA					
MFG					
APPROVED D DEBOER					
		SIZE A3		DWG NO H7JH_hubRingJig	REV B
		SCALE		SHEET 1 OF 2	

