

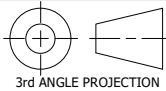
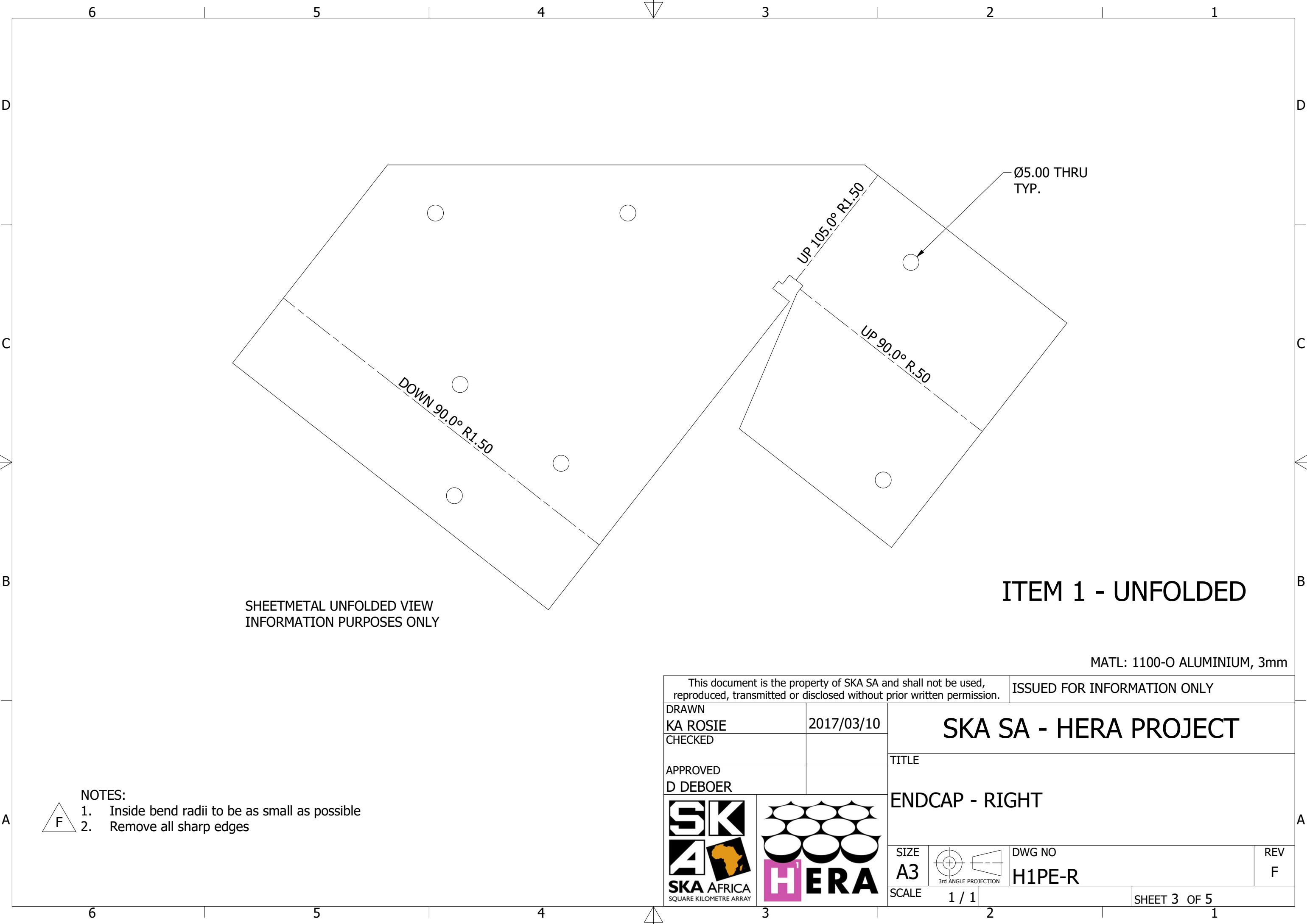


- NOTES:
- 1. Spot welding of Item 2 to Item 1 required.
 - 2. Shop welding of Item 3 to Item 1 required on vertical join as shown
 - 3. Visual Inspection to be performed on weld
 - 4. Weld acceptance in accordance with AWS D1.2 visual acceptance criteria

REVISION HISTORY		
REV	DESCRIPTION	DATE
F	ADDED FINISHING DETAIL	2017/03/14
E	ADDED WELDING INSPECTION REQ.	2017/03/10
D	ADDED WELDING DETAIL	2016/02/09
C	ADDED WELDING DETAIL	2015/07/14
B	DESIGN MODIFCATION DUE TO MATERIAL UNAVAILABILITY	2015/05/27
A	FIRST ISSUE	2015/04/29



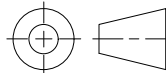
PARTS LIST			
ITEM	QTY	DESCRIPTION	
1	1	RIM HOLDER	
2	1	HORIZONTAL SPACER	
3	1	DIAGONAL SUPPORT PIECE	
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APPROVED D DEBOER			
		TITLE ENDCAP - RIGHT	
 	SIZE A3	 DWG NO H1PE-R	REV F
	SCALE 1 / 2	SHEET 1 OF 5	



SHEETMETAL UNFOLDED VIEW
INFORMATION PURPOSES ONLY

ITEM 1 - UNFOLDED

MATL: 1100-O ALUMINIUM, 3mm

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APPROVED D DEBOER		TITLE			
 		ENDCAP - RIGHT			
		SIZE A3	 3rd ANGLE PROJECTION	DWG NO H1PE-R	REV F
		SCALE 1 / 1	SHEET 3 OF 5		

NOTES:

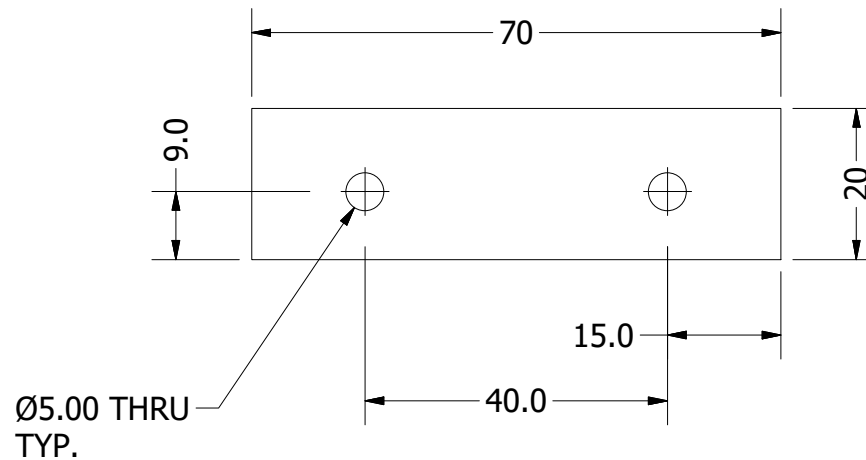
1. Inside bend radii to be as small as possible
2. Remove all sharp edges





NOTES:

1. All dims in mm unless otherwise specified.
2. All tolerances $\pm 0.1\text{mm}$ unless otherwise specified.
3. Remove all sharp edges



ITEM 2

MATL: 1100-O ALUMINIUM, 3mm

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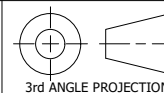
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TITLE

ENDCAP - RIGHT



SIZE
A4



DWG NO

H1PE-R

REV
F

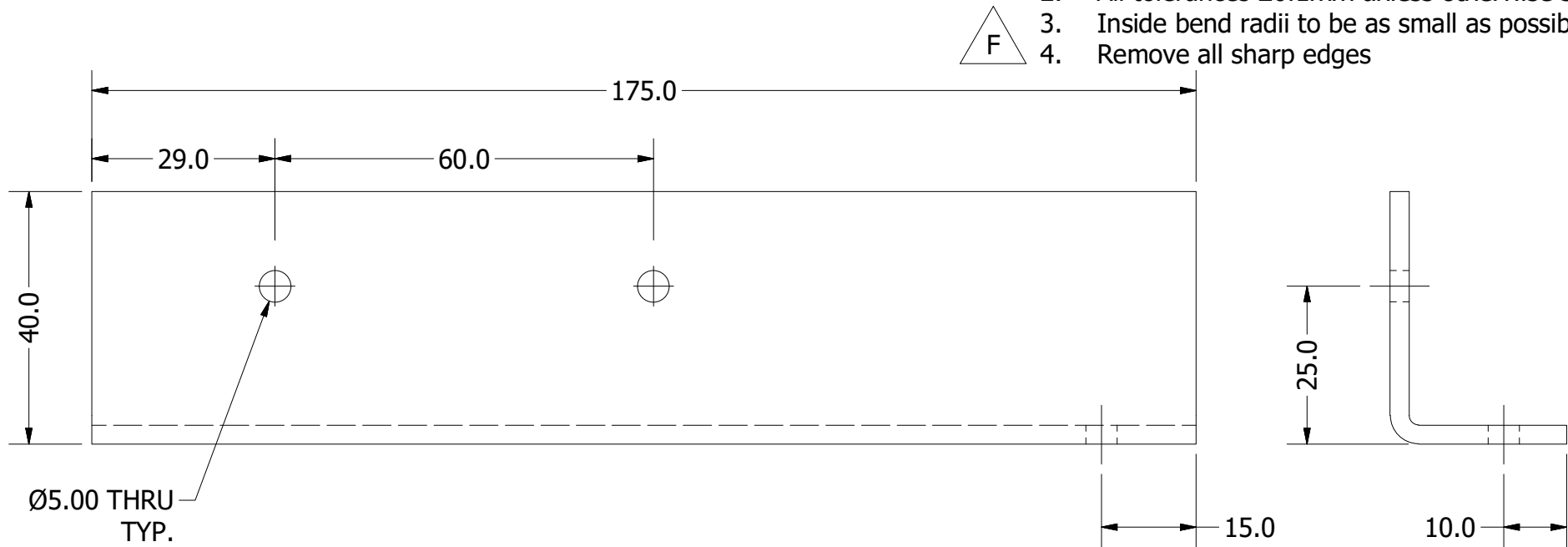
SCALE

1 : 1

SHEET 4 OF 5

NOTES:

1. All dims in mm unless otherwise specified
2. All tolerances $\pm 0.1\text{mm}$ unless otherwise specified
3. Inside bend radii to be as small as possible
4. Remove all sharp edges



ITEM 3

MATL: 1100-O ALUMINIUM, 3mm
OR EQUIVALENT STANDARD SECTION

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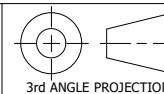
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TITLE

ENDCAP - RIGHT



SIZE
A4



DWG NO

H1PE-R

REV
F

SCALE

1 / 1

SHEET 5 OF 5