



DIA. 91mm THRU  
TANGENT TO FACE  
12 HOLES, 30 DEGREE PITCH

DIA. 64mm THRU  
TANGENT TO FACE  
12 HOLES, 30 DEGREE PITCH

30.0°  
15.0°  
30.0°

R229

NOTES:  
1) All machining tolerances +/- 0.1mm unless otherwise specified  
2) Laser cut and roll to specified diameter

51.0  
25.0  
25.0  
14.3  
25.0  
35.5  
150.0  
(1463)  
DIA 12mm THRU  
TO MATCH OPPOSITE  
DIA. 5mm THRU  
TO MATCH OPPOSITE  
254.0

MATL: MILD STEEL, 1mm

DRAWN KA ROSIE	2015/06/04	SKA SA - HERA PROJECT		
CHECKED M MAREE		HUB INNER RIM RING		
QA				
MFG				
APPROVED D DEBOER		H1HI_a_HubInnerRing		
		SIZE A3	DWG NO	REV B
		SCALE 0.2 : 1	SHEET 1 OF 1	