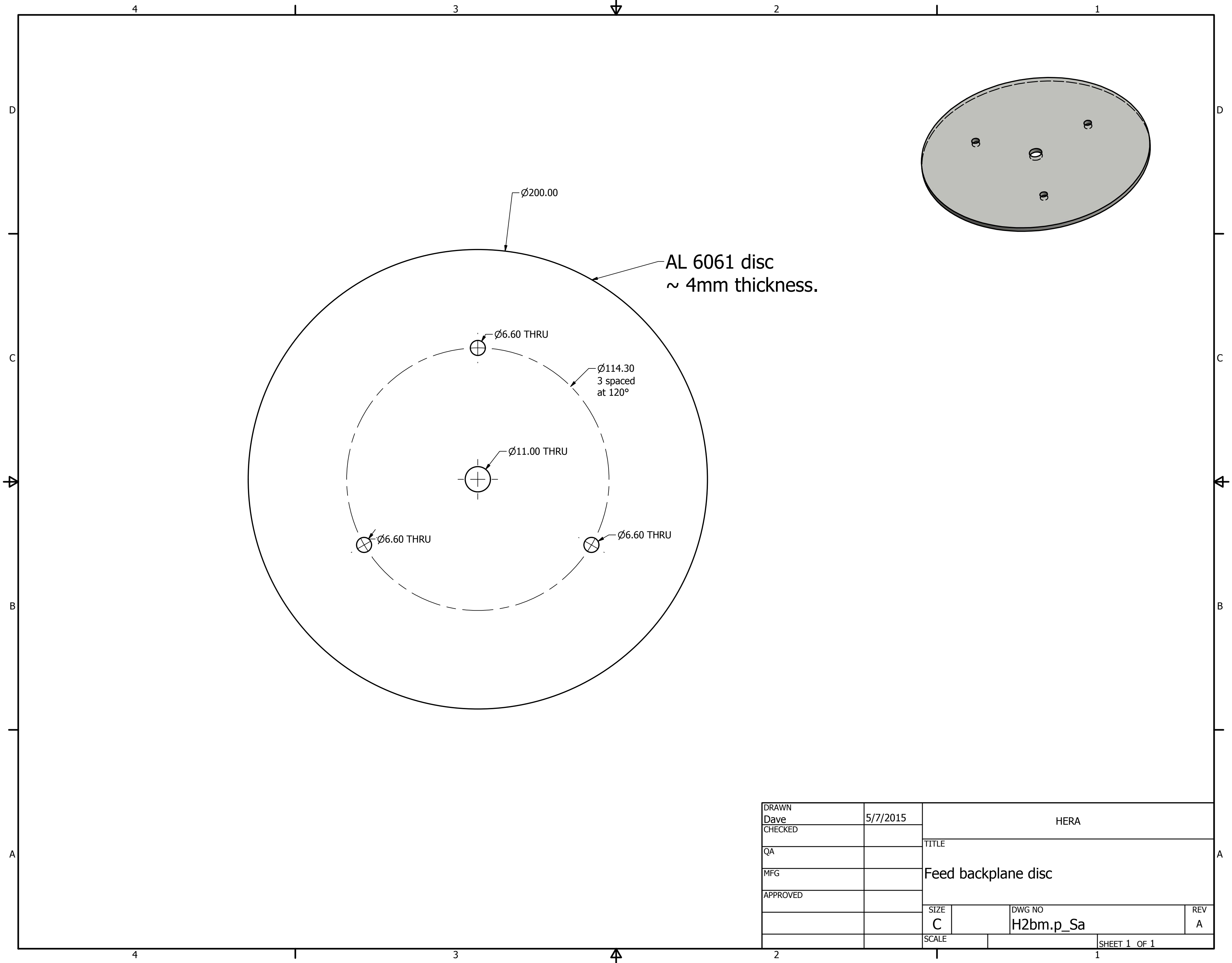


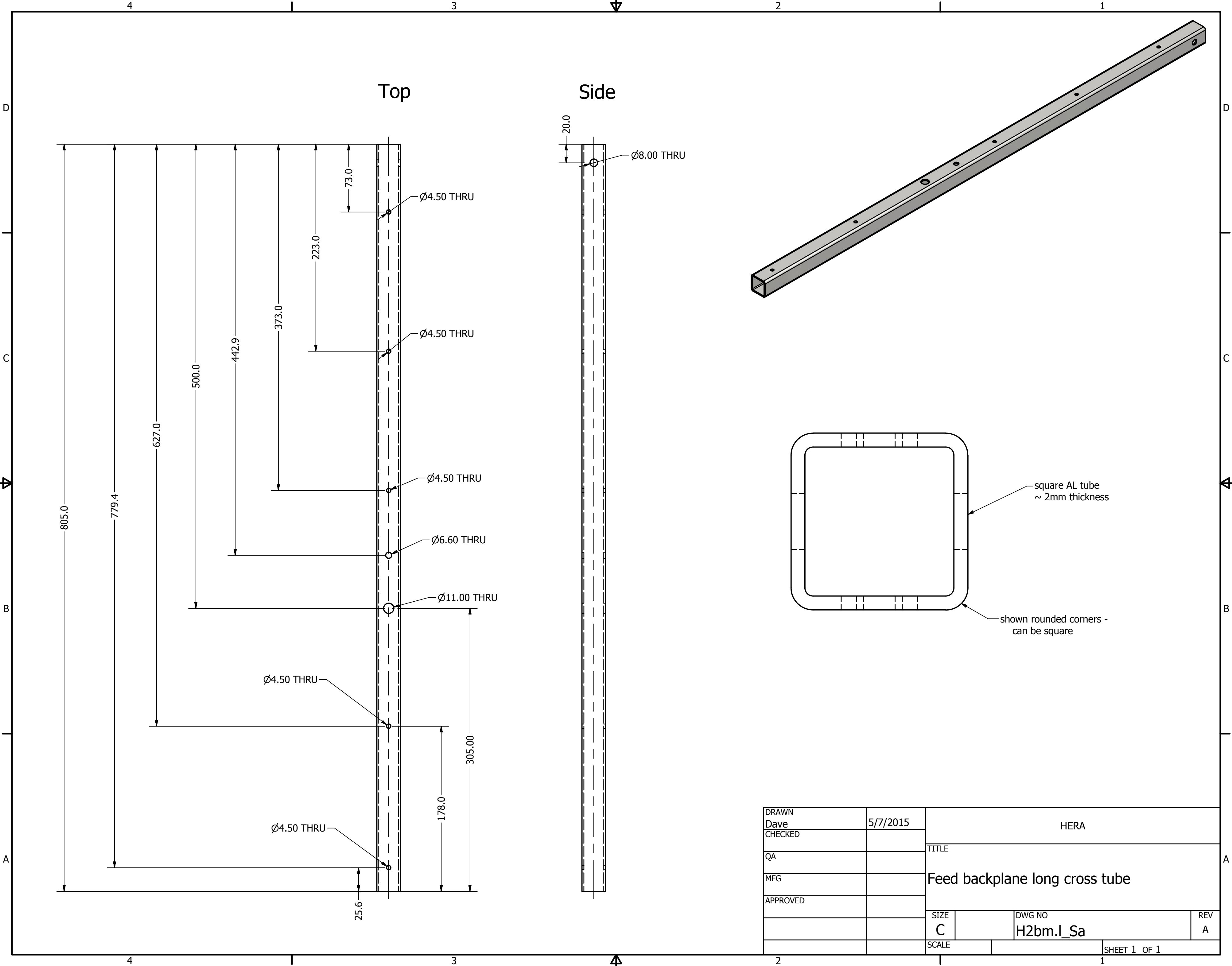
Welded AL 6061 onto circular disc.
Four holes shown in Detail A can be
bolted to disc to hold prior to welding.

DETAIL A
SCALE 2 / 3

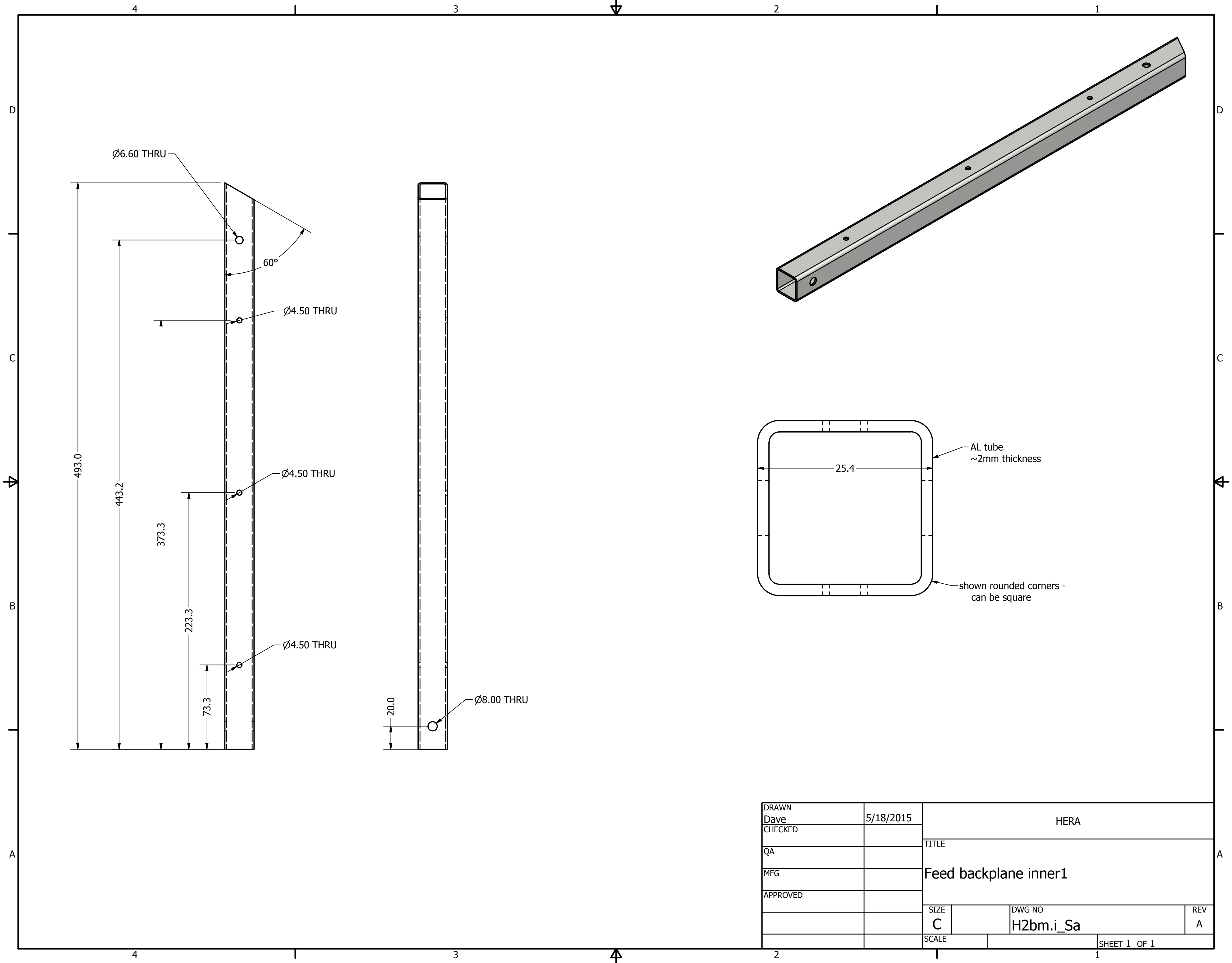
DRAWN Dave	5/7/2015	HERA		
CHECKED		TITLE		
QA		HERA Feed Mechanical Backplane		
MFG				
APPROVED		SIZE C	DWG NO H2bm_U	REV A
		SCALE	SHEET 1 OF 1	



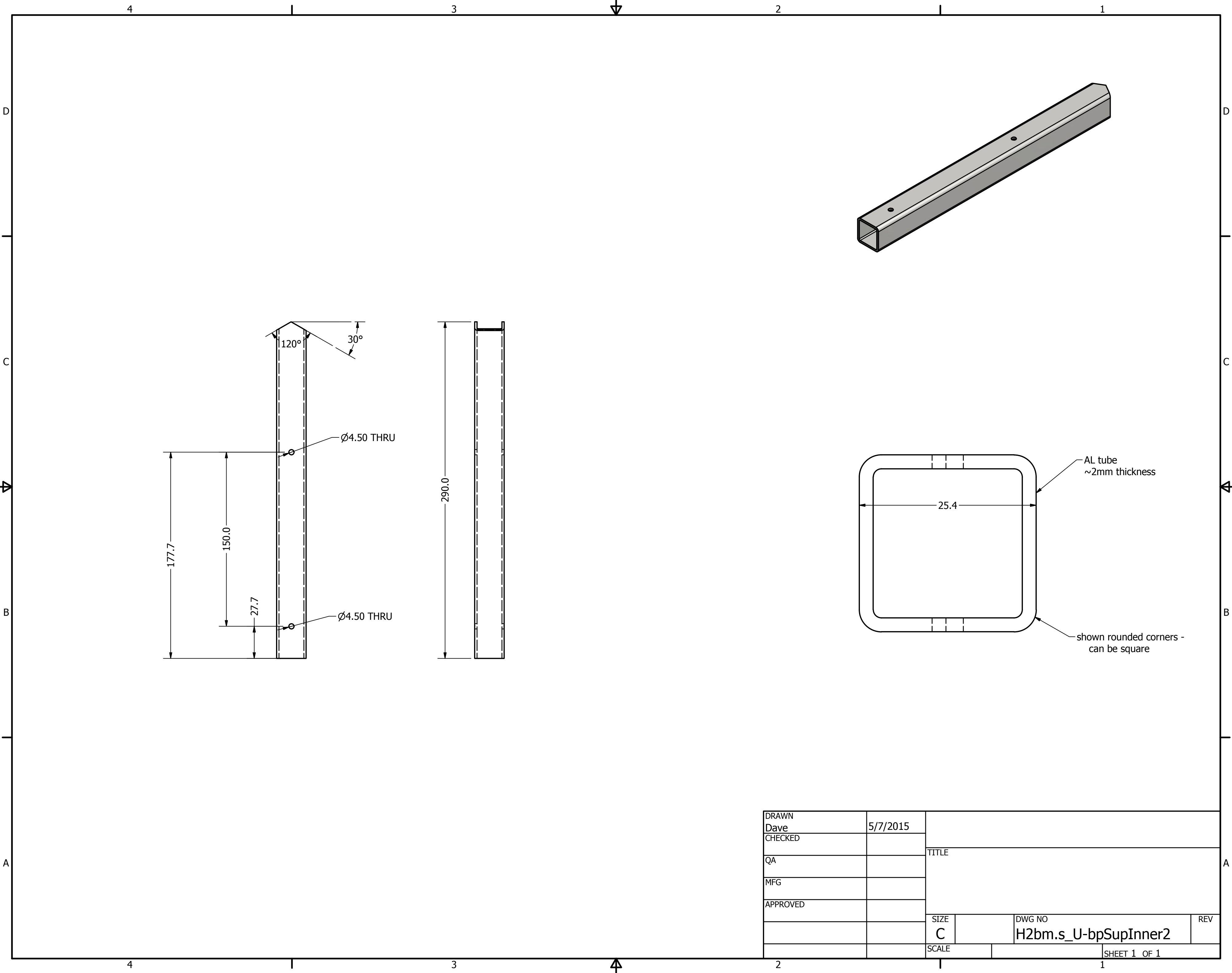
DRAWN Dave	5/7/2015	HERA			
CHECKED		TITLE			
QA		Feed backplane disc			
MFG					
APPROVED					
		SIZE C		DWG NO H2bm.p_Sa	REV A
		SCALE		SHEET 1 OF 1	



DRAWN Dave	5/7/2015	HERA		
CHECKED		TITLE		
QA		Feed backplane long cross tube		
MFG				
APPROVED				
		SIZE C	DWG NO H2bm.l_Sa	REV A
		SCALE	SHEET 1 OF 1	



DRAWN Dave	5/18/2015	HERA		
CHECKED		TITLE		
QA		Feed backplane inner1		
MFG				
APPROVED				
		SIZE C	DWG NO H2bm.i_Sa	REV A
		SCALE	SHEET 1 OF 1	



DRAWN	5/7/2015	TITLE		
Dave				
CHECKED				
QA				
MFG		SIZE		
APPROVED				
		C	DWG NO	REV
			H2bm.s_U-bpSupInner2	
		SCALE	SHEET 1 OF 1	