

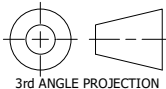
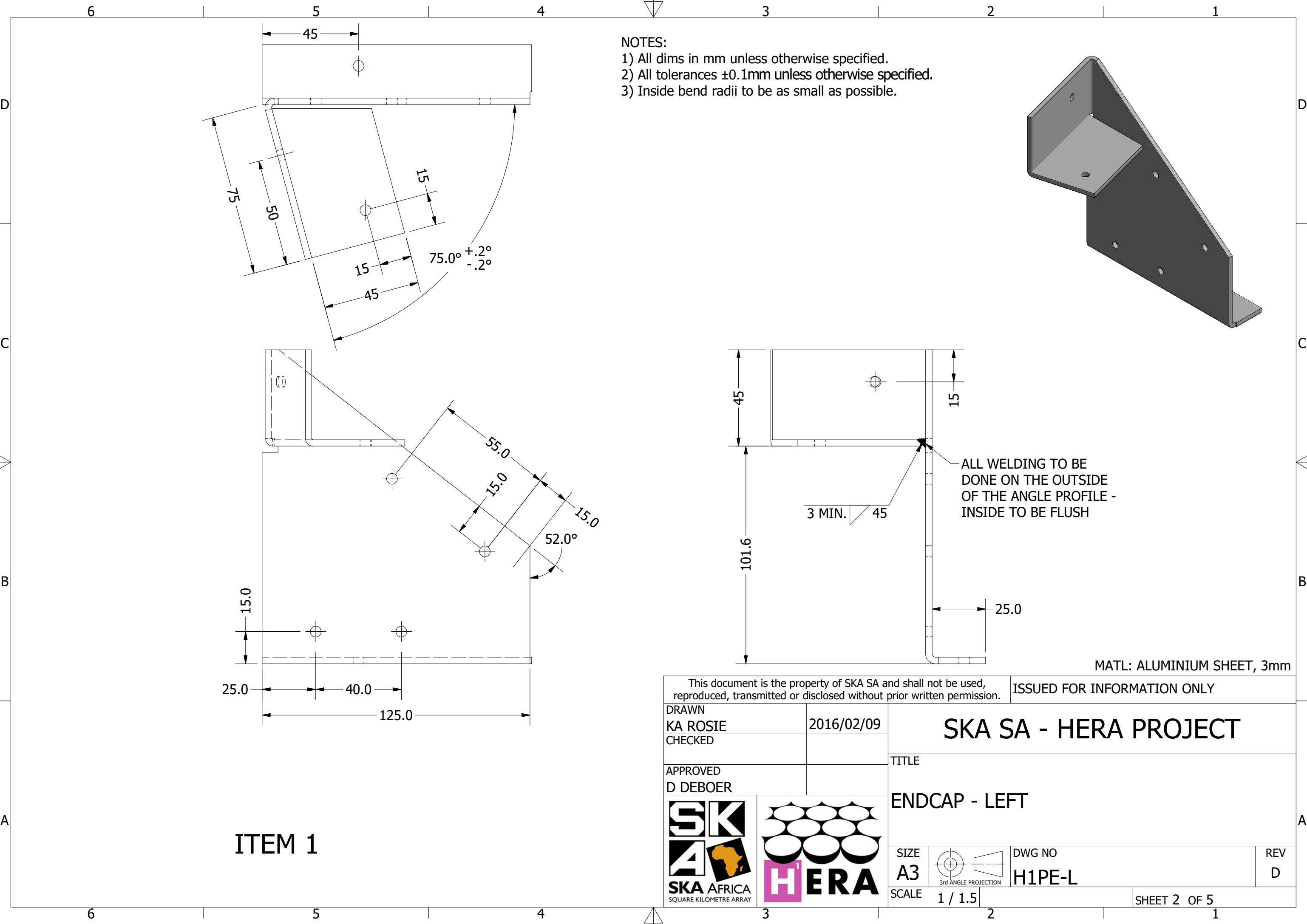


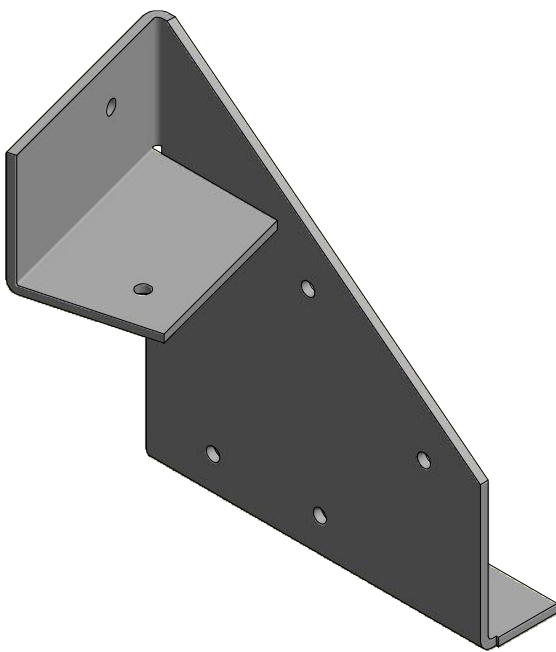
NOTES:  
1) Spot welding of Item 3 to Item 1 required.  
2) Shop welding of Item 2 to Item 1 required on vertical join as shown

REVISION HISTORY		
REV	DESCRIPTION	DATE
D	ADDED WELDING DETAIL	2016/02/09
C	ADDED WELDING DETAIL	2015/07/14
B	DESIGN MODIFICATION DUE TO MATERIAL UNAVAILABILITY	2015/05/27
A	FIRST ISSUE	2015/04/29

PARTS LIST					
ITEM	QTY	DESCRIPTION			
1	1	RIM HOLDER			
2	1	DIAGONAL SUPPORT PIECE			
3	1	HORIZONTAL SPACER			
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DRAWN KA ROSIE		SKA SA - HERA PROJECT			
2016/02/09					
CHECKED					
APPROVED D DEBOER		TITLE			
 		ENDCAP - LEFT			
		SIZE A3	 3rd ANGLE PROJECTION	DWG NO H1PE-L	REV D
		SCALE 1 / 2	SHEET 1 OF 5		





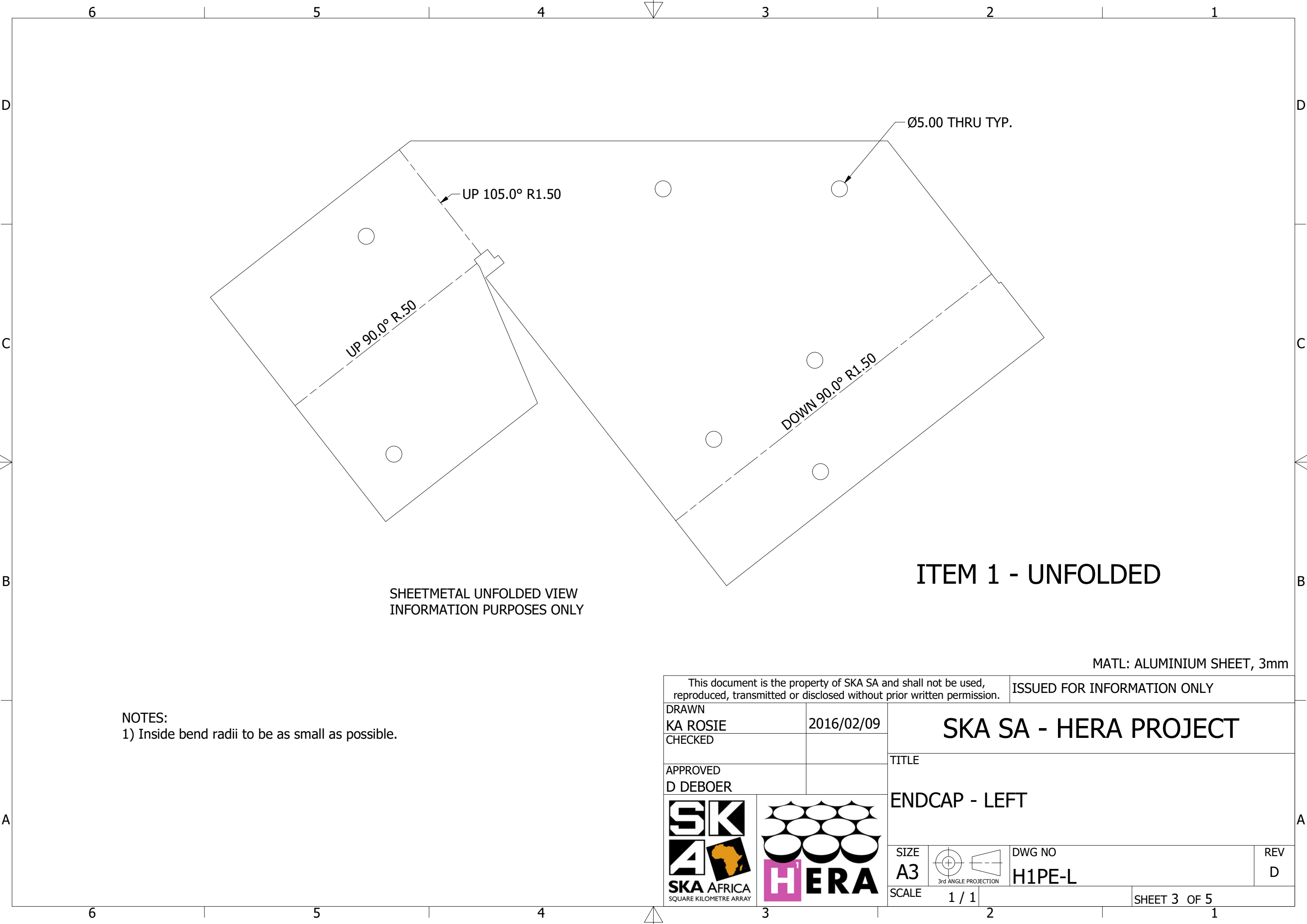
- NOTES:
- 1) All dims in mm unless otherwise specified.
  - 2) All tolerances  $\pm 0.1\text{mm}$  unless otherwise specified.
  - 3) Inside bend radii to be as small as possible.



ALL WELDING TO BE  
DONE ON THE OUTSIDE  
OF THE ANGLE PROFILE -  
INSIDE TO BE FLUSH

MATL: ALUMINIUM SHEET, 3mm

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APPROVED D DEBOER			
 		TITLE ENDCAP - LEFT	
		SIZE A3 SCALE 1 / 1.5	DWG NO H1PE-L REV D
		SHEET 2 OF 5	





SHEETMETAL UNFOLDED VIEW  
INFORMATION PURPOSES ONLY

ITEM 1 - UNFOLDED

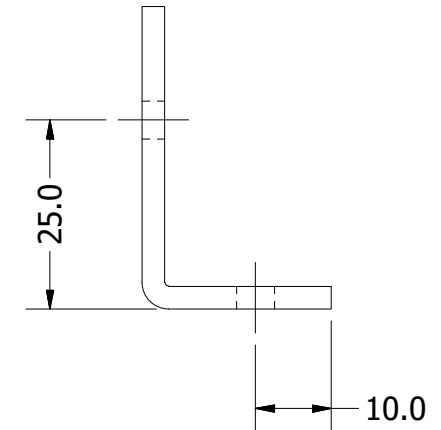
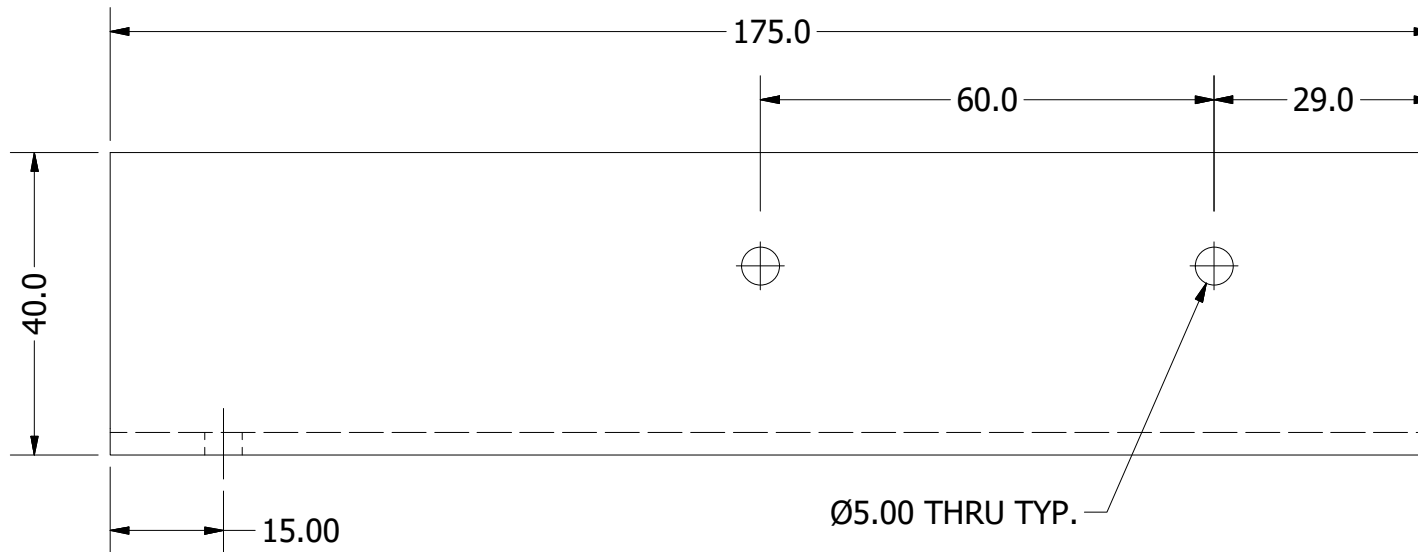
MATL: ALUMINIUM SHEET, 3mm

NOTES:  
1) Inside bend radii to be as small as possible.

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APPROVED D DEBOER					
 		TITLE			
		ENDCAP - LEFT			
		SIZE A3		DWG NO H1PE-L	
		SCALE 1 / 1		REV D	
				SHEET 3 OF 5	

NOTES:

- 1) All dims in mm unless otherwise specified.
- 2) All tolerances  $\pm 0.1\text{mm}$  unless otherwise specified.
- 3) Inside bend radii to be as small as possible.



## ITEM 2

MATL: ALUMINIUM SHEET, 3mm  
OR EQUIVALENT STANDARD SECTION

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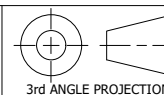
# SKA SA - HERA PROJECT

TITLE

ENDCAP - LEFT



SIZE  
A4



DWG NO

H1PE-L

REV  
D

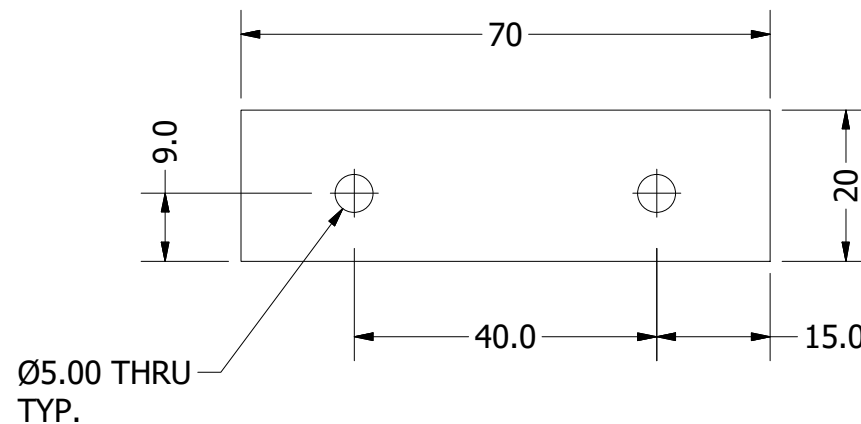
SCALE

1 / 1

SHEET 4 OF 5

**NOTES:**

- 1) All dims in mm unless otherwise specified.
- 2) All tolerances  $\pm 0.1\text{mm}$  unless otherwise specified.
- 3) Remove all sharp corners.



## ITEM 3

MATL: ALUMINIUM SHEET, 3mm

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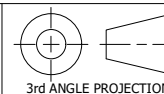
# SKA SA - HERA PROJECT

TITLE

## ENDCAP - LEFT



SIZE  
A4



DWG NO

H1PE-L

REV  
D

SCALE

1 / 1

SHEET 5 OF 5