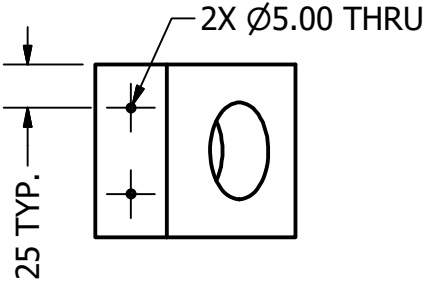


DETAIL B  
SCALE 1/5



KEY	DESCRIPTION
	LEVEL SURFACE USING SPIRIT LEVEL

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	H1PR-H	Rim piece
2	1	H1PR-S	Intermediate spar holder
3	4		5.0 X 40mm wood screws, square drive
4	2		6.0 x 70mm wood screws, pozi drive

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DRAWN KA ROSIE	2016/07/28
CHECKED	
APPROVED D DEBOER	

**SKA SA - HERA PROJECT**

TITLE  
**RIM ASSEMBLY**



SIZE <b>A3</b>		DWG NO <b>H1PR</b>	REV <b>A</b>
SCALE <b>1 / 25</b>	SHEET 1 OF 1		

ASSEMBLY NOTES:

- 1) Place rim piece (H1PR-H) flush against the back wall of the post endcaps
- 2) Ensure rim piece is level
- 3) Fasten in place
- 4) Mark the point on the wood which is in the centre between the two opposite endcaps, ±5mm
- 5) Align the centre of the intermediate spar holder (H1PR-S) with the centre mark made above