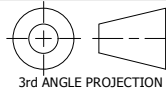
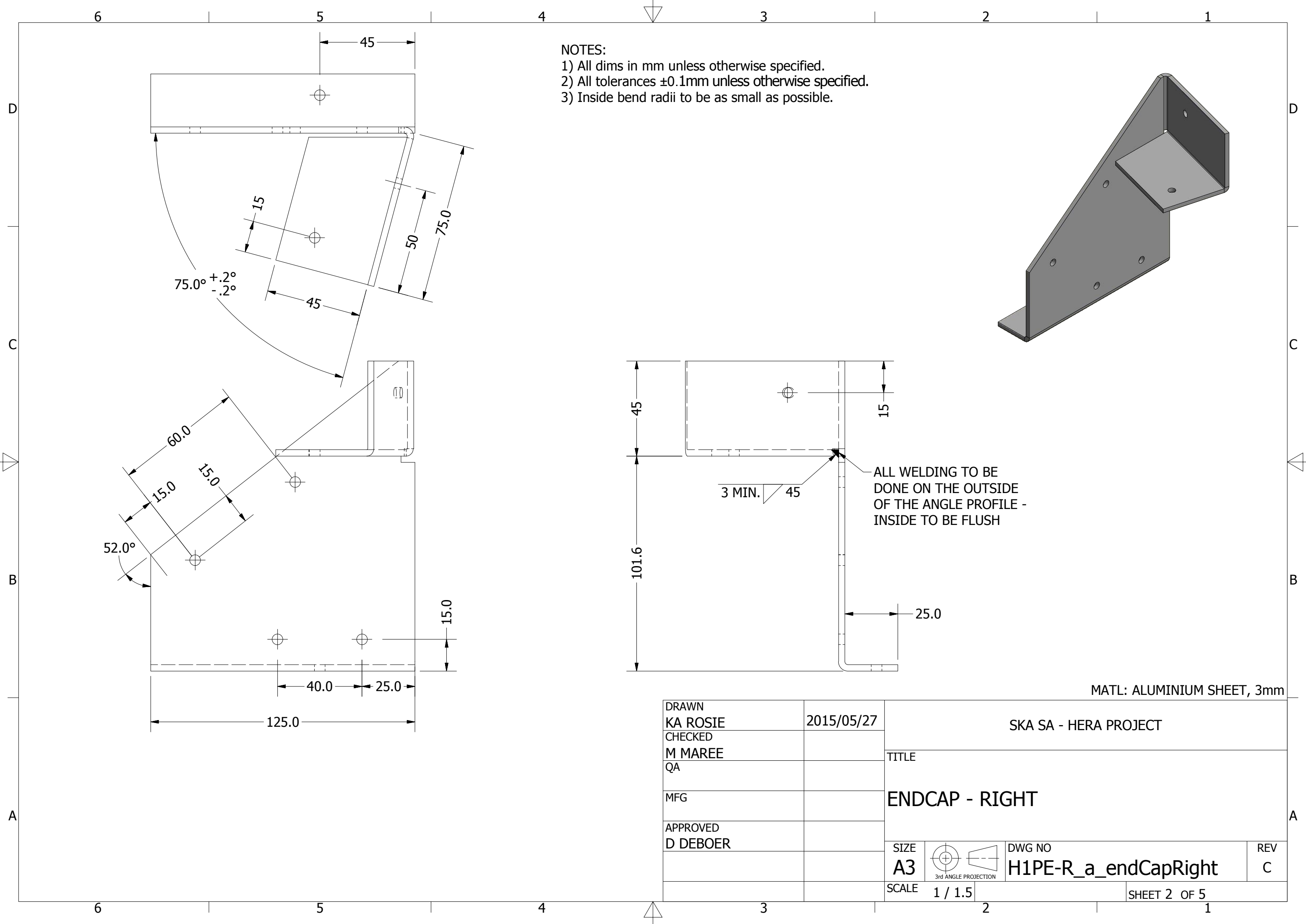


NOTES:
1) No shop assembly/welding of Item 2 to Item 1 required; view for information purposes only
2) Shop welding of Item 3 to Item 1 required on vertical join shown

PARTS LIST				
ITEM	QTY	DESCRIPTION		
1	1	RIM HOLDER		
2	1	HORIZONTAL SPACER		
3	1	DIAGONAL SUPPORT PIECE		
DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT		
CHECKED M MAREE				
QA				
MFG				
APPROVED D DEBOER		ENDCAP - RIGHT		
SIZE A3		 3rd ANGLE PROJECTION	DWG NO H1PE-R_a_endCapRight	REV C
SCALE 1 / 2				SHEET 1 OF 5

REVISION HISTORY		
REV	DESCRIPTION	DATE
C	ADDED WELDING DETAIL	2015/07/14
B	DESIGN MODIFCATION DUE TO MATERIAL UNAVAILABILITY	2015/05/27
A	FIRST ISSUE	2015/04/29

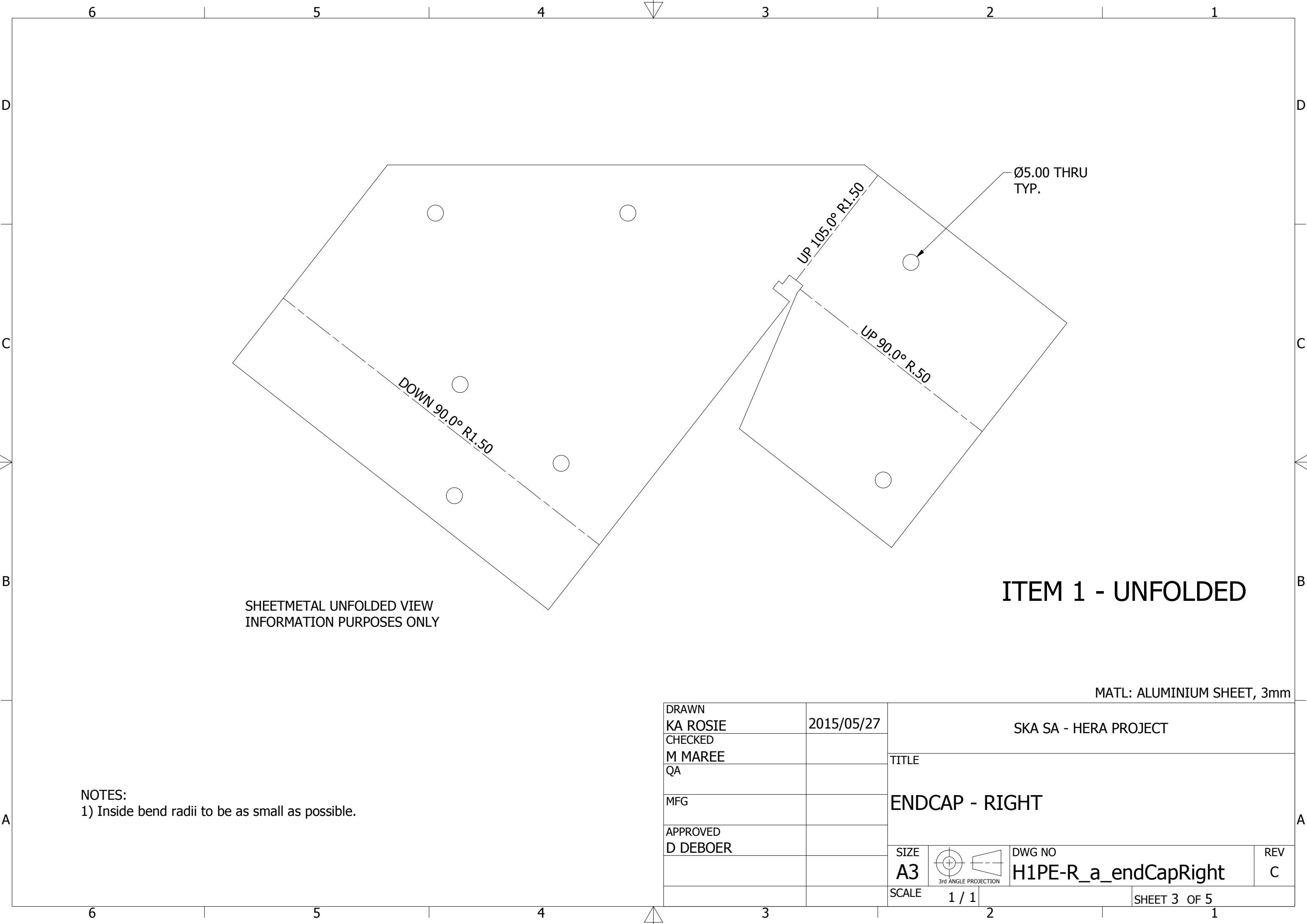


NOTES:

- 1) All dims in mm unless otherwise specified.
- 2) All tolerances $\pm 0.1\text{mm}$ unless otherwise specified.
- 3) Inside bend radii to be as small as possible.

ALL WELDING TO BE
DONE ON THE OUTSIDE
OF THE ANGLE PROFILE -
INSIDE TO BE FLUSH

DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT		
CHECKED M MAREE		TITLE		
QA		ENDCAP - RIGHT		
MFG				
APPROVED D DEBOER				
		SIZE A3	DWG NO H1PE-R_a_endCapRight	REV C
		SCALE 1 / 1.5	SHEET 2 OF 5	

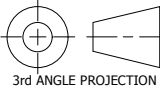


SHEETMETAL UNFOLDED VIEW
INFORMATION PURPOSES ONLY

ITEM 1 - UNFOLDED

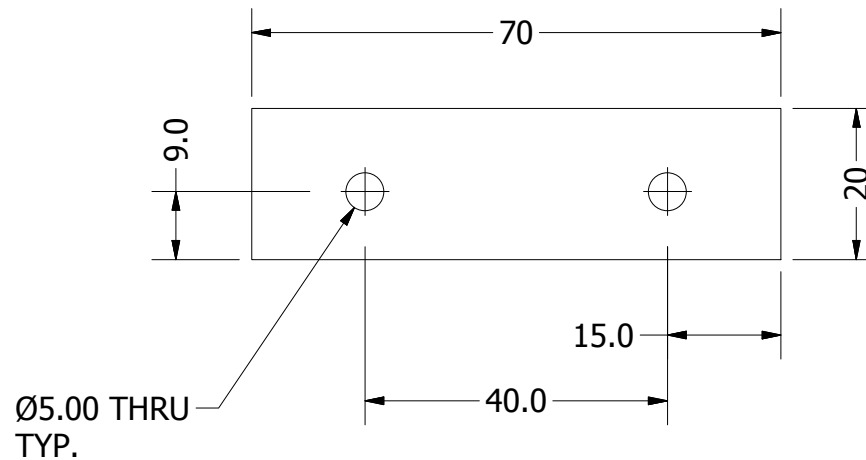
MATL: ALUMINIUM SHEET, 3mm

NOTES:
1) Inside bend radii to be as small as possible.

DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT		
CHECKED M MAREE		TITLE ENDCAP - RIGHT		
QA				
MFG				
APPROVED D DEBOER		SIZE A3		DWG NO H1PE-R_a_endCapRight
		SCALE 1 / 1		REV C
				SHEET 3 OF 5

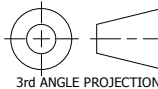
NOTES:

- 1) All dims in mm unless otherwise specified.
- 2) All tolerances $\pm 0.1\text{mm}$ unless otherwise specified.
- 3) Remove all sharp corners.



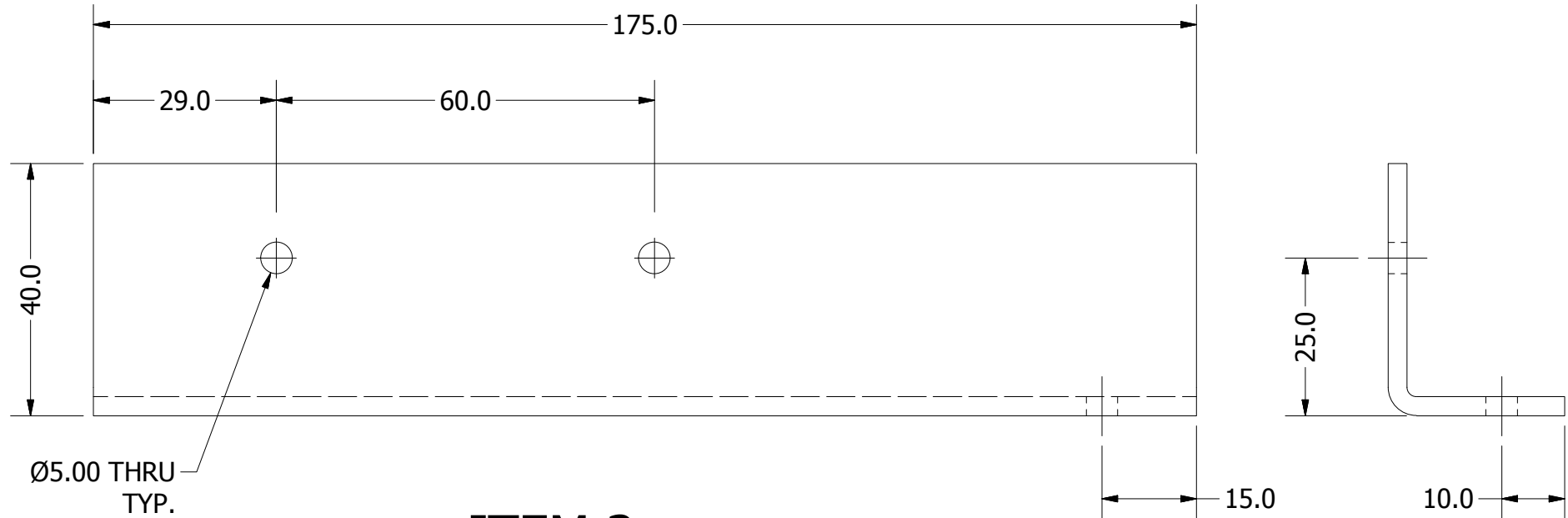
ITEM 2

MATL: ALUMINIUM SHEET, 3mm

DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT		
CHECKED M MAREE		TITLE ENDCAP - RIGHT		
QA				
MFG				
APPROVED D DEBOER		<div> <div>SIZE A4</div> <div>  <div>3rd ANGLE PROJECTION</div> </div> <div>DWG NO H1PE-R_a_endCapRight</div> <div>REV C</div> </div>		
		SCALE 1 : 1	SHEET 4 OF 5	

NOTES:

- 1) All dims in mm unless otherwise specified.
- 2) All tolerances $\pm 0.1\text{mm}$ unless otherwise specified.
- 3) Inside bend radii to be as small as possible.



ITEM 3

MATL: ALUMINIUM SHEET, 3mm
OR EQUIVALENT STANDARD SECTION

DRAWN KA ROSIE	2015/05/27	SKA SA - HERA PROJECT		
CHECKED M MAREE		TITLE ENDCAP - RIGHT		
QA				
MFG				
APPROVED D DEBOER		SIZE A4	DWG NO H1PE-R_a_endCapRight	REV C
		SCALE 1 / 1	SHEET 5 OF 5	