



ASSEMBLY NOTES:

- 1) Place rim piece (H1PR-H) flush against the back wall of the post endcaps
- 2) Ensure rim piece is level
- 3) Fasten in place
- 4) Mark the point on the wood which is in the centre between the two opposite endcaps, $\pm 5\text{mm}$
- 5) Align the centre of the intermediate spar holder (H1PR-S) with the centre mark made above

DETAIL B
SCALE 1/5

		KEY	DESCRIPTION
			LEVEL SURFACE USING SPIRIT LEVEL
PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	H1PR-H	Rim piece
2	1	H1PR-S	Intermediate spar holder
3	4		5.0 X 40mm wood screws, square drive
4	2		6.0 x 70mm wood screws, pozi drive

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DRAWN KA ROSIE 2016/07/28	SKA SA - HERA PROJECT		
CHECKED	TITLE		
APPROVED D DEBOER	RIM ASSEMBLY		
 SKA AFRICA SQUARE KILOMETRE ARRAY	SIZE A3	DWG NO H1PR	REV A
	SCALE 1 / 25	SHEET 1 OF 1	