|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **wt %PPF**  **pressure (bar)**  **speed (mm/s)** | 85 2.0 5.0 | 85 2.0 7.5 | 85 2.0 10.0 | 85 2.0 15.0 | 85  2.5  5.0 | 85  2.5  7.5 | 85  2.5  10.0 | 85  2.5  15.0 | 85  2.5  20.0 | 85  3.0  5.0 | 85  3.0  7.5 | 85  3.0  10.0 | 90  2.5  5.0 | 90  3.0  5.0 | 90  3.0  7.5 | 90  4.0  5.0 |
| full  dataset | 0.98 | 0.99 | 0.82 | 0.75 | 1.00 | 1.00 | 1.00 | 0.63 | 0.74 | 0.93 | 0.92 | 0.97 | 0.27 | 0.04 | 1.00 | 0.00 |
| correct  prediction |  |  |  |  |  |  |  |  |  |  |  |  | **×** | **×** |  | **×** |
| fixed  spacing | 0.98 | 1.00 | 0.85 | 0.88 | 1.00 | 1.00 | 1.00 | 0.55 | 0.53 | 1.00 | 0.98 | 1.00 | 0.60 | 1.00 | 1.00 | 1.00 |
| correct  prediction |  |  |  |  |  |  |  |  |  |  |  | Inserting image... |  |  |  |  |

**Table4.** P.A. scores are reported for RFr models across all leave-one-out configurations and the correct/incorrect prediction (correct if P.A. score   
is higher than 0.5) is noted. The models were trained on a full dataset and on a dataset with fixed spacing (1.2mm).