|  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **wt %PPF**  **pressure (bar)**  **speed (mm/s)** | 85 2.0 5.0 | 85 2.0 7.5 | 85 2.0 10.0 | 85 2.0 15.0 | 85  2.5  5.0 | 85  2.5  7.5 | 85  2.5  10.0 | 85  2.5  15.0 | 85  2.5  20.0 | 85  3.0  5.0 | 85  3.0  7.5 | 85  3.0  10.0 |
| linear model  prediction |  |  |  | **×** |  |  |  |  |  | **×** | **×** | **×** |

**Table5.** Linear model is evaluated. Correct/incorrect prediction is reported for all printing configurations   
(PPF composition, pressure, speed respectively) in “leave-one-configuration-out”.