|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **PPF%**  **pressure**  **speed** | 85 2.0 5.0 | 85 2.0 7.5 | 85 2.0 10.0 | 85 2.0 15.0 | 85  2.5  5.0 | 85  2.5  7.5 | 85  2.5  10.0 | 85  2.5  15.0 | 85  2.5  20.0 | 85  3.0  5.0 | 85  3.0  7.5 | 85  3.0  10.0 | **avg** |
| linear model  (accuracy) | 1.00 | 1.00 | 1.00 | 0.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.00 | 0.00 | 0.00 | **0.75** |

**TableX.** Linear model is evaluated, and accuracy metric is reported. Accuracy is reported for all printing configurations   
(PPF composition, pressure, speed respectively) in “leave-one-configuration-out” and the average is included.