

# EENG 5320

## PROJECT Report

Submitted by

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① Given,

Step input function  $e_{in}(t) = R u(t)v$

value is initially at state equilibrium ( $z=0$ )

ID Number = 11722528

$R = 7, P_1 = 2, P_2 = 5, P_3 = 8, a = 8, b = 7, k = 2, m = 2$

$C_1 = R \times k = 7 \times 2 = 14$

$C_2 = a \times P_1 = 8 \times 2 = 16$

$C_3 = R \times P_3 = 7 \times 8 = 56$

Block diagram:

Input Voltage $e_{in}(t)$	$P_1$ $as + C_1$	Amp Voltage $e_a(t)$	$P_2$ $bs + C_2$	Force $F$	$P_3$ $ks^2 + ms + s$	valve position $z$
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From given values

$e_{in}(t)$	$2$ $8s + 14$	$5$ $7s + 16$	$8$ $2s^2 + 2s + 56$	
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$e_{in}(t) = R \cdot u(t) = 7 \cdot u(t)$

By laplace transform

$E_{in}(s) = \frac{7}{s}$

a. steady state position of the spool valve

$$\frac{Z(s)}{E_{in}(s)} = \frac{E_o(s)}{E_{in}(s)} \cdot \frac{F(s)}{E_o(s)} \cdot \frac{Z(s)}{f(s)}$$

By Cascading -

$$\frac{Z(s)}{E_{in}(s)} = \frac{9 \times 5 \times 8}{(8s+14)(7s+16)(2s^2+2s+56)}$$

$$Z(s) = \frac{80}{(8s+14)(7s+16)(2s^2+2s+56)} \times \frac{7}{s}$$

$$Z(s) = \frac{560}{s(8s+14)(7s+16)(2s^2+2s+56)}$$

Now, By using final value theorem:-

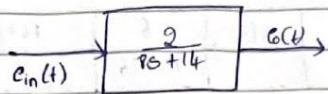
$$z(\infty) = \lim_{s \rightarrow 0} s Z(s) = \lim_{s \rightarrow 0} \frac{560}{s(8s+14)(7s+16)(2s^2+2s+56)}$$

$$Z(\infty) = \frac{560}{(14)(16)(56)}$$

$$= 0.045$$

$$\boxed{Z(\infty) = 0.045 \text{ m}}$$

b. Determine amplifier voltage  $E_o$  response for step input



$$E_{in}(t) = 7 \text{ V (G)}$$

$$E_{in}(s) = \frac{7}{s}$$

$$E_o(s) = \left( \frac{2}{8s+14} \right) E_{in}(s)$$

$$E_o(s) = \frac{2}{8s+14} \times \frac{7}{s} = \frac{14}{s(8s+14)} = \frac{14}{8s(s+1.75)}$$

$$E_o(s) = \frac{1.75}{s(s+1.75)}$$

By Partial fraction:-

$$E_o(s) = \frac{1.75}{s(s+1.75)} = \frac{a}{s} + \frac{b}{s+1.75}$$

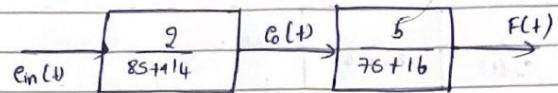
$$a = \text{at } s=0 \quad \frac{1.75}{s+1.75} \Big|_{s=0} = \frac{1.75}{1.75} = 1$$

$$b = \text{at } s=-1.75 \quad \frac{1.75}{s} \Big|_{s=-1.75} = \frac{1.75}{-1.75} = -1$$

$$\text{Now, } E_o(s) = \frac{1.75}{s(s+1.75)} = \frac{1}{s} - \frac{1}{s+1.75}$$

$$E_o(t) = 1 - 1 e^{-1.75 t} \text{ V}$$

c, Force response of the solenoid  $F(t)$  for step i/ii



$$\frac{F(t)}{e_m(t)} = \frac{10}{(7s+16)(8s+14)}$$

$$F(t) = \frac{10}{(7s+16)(8s+14)} \cdot e_m(t)$$

$$= \frac{10 \times 7}{s(7s+16)(8s+14)}$$

$$= \frac{70}{s \times 7 \times s (s+2.286) (s+1.75)}$$

$$F(s) = \frac{1.25}{s(s+2.286)(s+1.75)}$$

By partial fractions

$$F(s) = \frac{1.25}{s(s+2.286)(s+1.75)} = \frac{a}{s} + \frac{b}{s+2.286} + \frac{c}{s+1.75}$$

$$a = \frac{s F(s)}{(s+2.286)(s+1.75)} \Big|_{s=0} = \frac{1.25}{(2.286)(1.75)} = 0.312$$

$$b = (s + 2.286) + (s), \quad s = -2.286 = \frac{1.25}{(-2.28)(-2.286 + 1.75)} = 1.020$$

$$c = (s + 1.75) F(s), \quad s = -1.75 = \frac{1.25}{(-1.75)(-1.75 + 2.286)} = -1.333$$

$$F(s) = \frac{0.312}{s} + \frac{1.020}{s + 2.286} - \frac{1.333}{s + 1.75} \quad (1)$$

Apply inverse laplace transform to equation ①

$$F(t) = 0.312 + 1.020 e^{-2.286 t} - 1.333 e^{-1.75 t} \quad N$$

Determine the output value position  $z(t)$ , for the step input.

$$\begin{array}{c} e_{in}(t) \\ \xrightarrow{\frac{2}{8s+14}} \\ e_0(t) \end{array} \xrightarrow{\frac{5}{7s+16}} F(t) \xrightarrow{\frac{8}{2s^2 + 2s + 56}} z(t)$$

By cascading:

$$\frac{z(t)}{e_{in}(t)} = \left( \frac{8}{2s^2 + 2s + 56} \right) \times \left( \frac{5}{7s+16} \right) \times \left( \frac{2}{8s+14} \right)$$

$$z(t) = \frac{80}{(8s+14)(7s+16)(2s^2 + 2s + 56)} \times \frac{7}{s}$$

$$\frac{560}{s(8s+14)(7s+16)(2s^2 + 2s + 56)}$$

$$\frac{105}{560} \cdot \frac{1}{8 \times 4 \times 2 \times s (s+1.75) (s+2.286) (s^2+s+28)}$$

$$Z(s) = \frac{5}{s(s+1.75)(s+2.286)(s^2+s+28)}$$

By Partial fractions:

$$Z(s) = \frac{a}{s} + \frac{b}{s+1.75} + \frac{c}{s+2.286} + \frac{ds+e}{s^2+s+28}$$

Now poles of  $s^2+s+28$

$$s = -0.5 + 5.287j$$

$$Z(s) = \frac{a}{s} + \frac{b}{s+1.75} + \frac{c}{s+2.286} + \frac{d}{s-0.5+5.287j} + \frac{e}{s-0.5-5.287j}$$

$$a = Z(s) \Big|_{s=0} = \frac{5}{1.75 + 2.286 + 28} = 0.045$$

$$b = (s+1.75) \Big|_{s=-1.75} = \frac{5}{(-1.75)(-1.75+2.286)((-1.75)+1.75-28)} = -0.189$$

$$c = (s+2.286) \Big|_{s=-2.286} = \frac{5}{(-2.286)(-2.286+1.75)((-2.286)^2 - 2.286 + 28)} = 0.139$$

$$d = (-0.5 + 5.267j) Z(s) \Big|_{s = -0.5 - 5.267j}$$

$$= \frac{5}{(-0.5 - 5.267j)(1.25 - 5.267j)(1.786 - 5.267j)(0.0087)} \\ = \frac{-1.618 - 3.224j}{-0.045 - 0.09j} = 3.608 \angle 116.65^\circ$$

$$e = \frac{5}{(-0.5 + 5.267j)(1.25 + 5.267j)(1.786 + 5.267j)(0.0087)} \\ = -1.618 + 3.224j = 3.608 \angle 116.65^\circ$$

$$Z(s) = \frac{0.045}{s} + \frac{-1.0182}{s+1.75} + \frac{0.132}{s+2.286} + \frac{3.608 \angle 116.65^\circ}{s-0.5+5.267j} + \frac{3.608 \angle 116.65^\circ}{s-0.5-5.267j}$$

At steady state position all exponential terms

By Applying inverse Laplace transform

$$Z(t) = 0.045 - 1.0182 e^{-1.75t} + 0.132 e^{-2.286t} - 1.618 + i(c^{0.5t} \sin(5.267t) - 3.224) \\ - 1.618 + i(c^{0.5t} \sin(5.267t) + 3.224 e^{0.5t} \cos(5.267t))$$

At steady state position all exponential terms becomes 0

$$\therefore Z(\infty) = \underline{0.045 m}$$

② Given

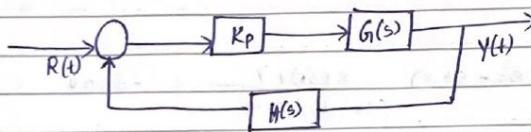
$$G(s) = \frac{s+1}{c_1 + bs + as^2}$$

$$H(s) = \frac{1}{c_1 + as^2}$$

$$a=a \Rightarrow a=8, b=b \Rightarrow b=7, c_1=c_2 \Rightarrow c_1=14, c_2=c_2 \Rightarrow c_2=16$$

$$P_1 = \frac{P_1}{10} \Rightarrow P_1 = 0.2, P_2 = \frac{P_2}{10} \Rightarrow P_2 = 0.5$$

$$\alpha, K_p = P_1 = \frac{P_1}{10} = 0.2$$



Transfer Function:-

$$\frac{Y(t)}{R(t)} = \frac{K_p \cdot G(s)}{1 + K_p \cdot G(s) \cdot H(s)}$$

$$Y(s) = \frac{(0.2)(s+1)}{14 + 7s + 8s^2}$$
$$1 + \frac{(0.2)(s+1)}{8s^2 + 7s + 14} + \frac{1}{8s^2 + 7s + 14}$$

$$Y(s) = \frac{0.2(s+1)}{(8s^2 + 7s + 14)(8s^2 + 14) + 0.2s + 0.2}$$

Consider the denominator :-

$$\Rightarrow (8s^2 + 7s + 14)(8s^2 + 14) + 0.25 + 0.2$$

$$\Rightarrow 64s^4 + 112s^2 + 56s^3 + 98s + 112s^2 + 56 + 0.25 + 0.2$$

$$\Rightarrow 64s^4 + 56s^3 + 224s^2 + 98.25 + 56.2$$

$$\Rightarrow s^4 + 0.875s^3 + 3.5s^2 + 1.534s + 0.878$$

By applying Routh Hurwitz table:

$s^4$	1	3.5	0.878
$s^3$	0.875	1.534	0
$s^2$	3.5	0.878	0
$s$	1.534	0	0
$s^0$	0.878		

∴ Since, the first column is positive the system is stable

Q. b Given

$$G(s) = \frac{1}{(s+8)(s^2+7s+14)}$$

$$H(s) = \frac{1}{s^2+7s+16}$$

$$T(s) = \frac{1}{(s+8)(s^2+7s+14)(s^2+7s+16)}$$

Characteristic Equation:-

$$(s+8)(s^2+7s+14)(s^2+7s+16) + K_p = 0$$

$$\text{Damping Ratio } \xi = \frac{\text{- Real part of pole}}{\omega_n}$$

$$s^2 + 2\xi\omega_n s + \omega_n^2$$

$$2\xi\omega_n = 7, \quad \omega_n^2 = 15$$

$$\omega_n = \sqrt{15}$$

$$\xi\omega_n = 3.75$$

$$\xi = \frac{3.75}{\omega_n} = \frac{3.75}{\sqrt{15}}$$

using  $\xi \approx 0.404$  solve for new  $\omega_n$

$$2 \times 0.404 \times \omega_n = 7$$

$$\omega_n = \frac{7}{2 \times 0.404} = 8.663 \Rightarrow \omega_n^2 = 75$$

$$K_p (s^2 + 7s + 15) = s^2 + 2 \zeta \omega_n s + \omega_n^2$$

$$K_p = \frac{\omega_n^2}{15} = \frac{75}{15} = 5$$

$$T_g = \frac{4}{\zeta \omega_n} = \frac{4}{0.404 \times 8.663} \approx 1.15 \text{ seconds}$$

$$\textcircled{2} \text{ C, } G(s) = \frac{1}{(s+8)(s^2+7s+14)}$$

$$H(s) = \frac{1}{s^2 + 7s + 16}$$

$$K_p = 0.5$$

Transfer function

$$T(s) = \frac{0.5 \times \frac{1}{(s^2 + 7s + 16)(s+8)(s^2 + 7s + 14)}}{1 + 0.5 \times \frac{1}{(s^2 + 7s + 16)(s+8)(s^2 + 7s + 14)}}$$

$$T(s) = \frac{0.5}{0.5 + (s+8)(s^2 + 7s + 16)(s^2 + 7s + 14)}$$

Characteristic equation

$$0.5 + (s+8)(s^2 + 7s + 16)(s^2 + 7s + 14) = 0$$

Assuming  $k_p$  scales the quadratic terms, the characteristic eq becomes

$$s^2 + (7 + k_p \times 7)s + (15 + k_p \times 15)$$

$$\text{For } k_p = 0.5$$

$$s^2 + 10.5s + 22.5$$

$$2\zeta\omega_n = 10.5, \omega_n^2 = 22.5$$

$$\omega_n = \sqrt{22.5}$$

$$\xi = \frac{10.5}{2\omega_n}$$

$$= \frac{10.5}{2\sqrt{22.5}}$$

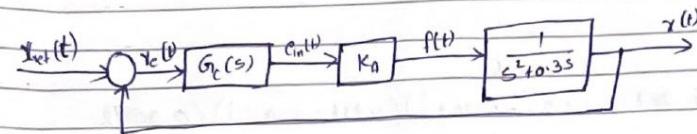
$$\xi = 1.106$$

$$\text{Settling time } (T_s) = \frac{4}{\xi\omega_n}$$

$$\omega_n T_s = \frac{4}{1.106 \times 4.74}$$

$$T_s = \underline{0.76 \text{ seconds}}$$

(2) Given,

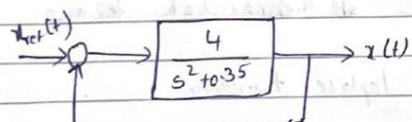
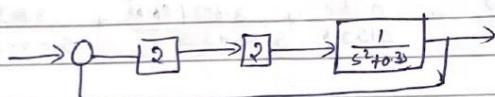


$$x_{ref}(t) = 0.1 u(t)$$

$$K_A = 2 \text{ N/V}$$

$G_c(s)$  is equal to  $K_p$ .

Given,  $K_p = 2$ ,  $G_c = 2$



Transfer function:-

$$\frac{x(t)}{x_{ref}(t)} = \frac{\frac{4}{s^2 + 0.3s}}{1 + \frac{4}{s^2 + 0.3s}}$$

$$= \frac{4}{s^2 + 0.3s + 4}$$

Characteristic Equation :

$$s^2 + 0.3s + 4$$

$$s^2 + 2\xi\omega_n s + \omega_n^2$$

$$2\xi\omega_n = 0.3, \quad \omega_n^2 = 4 \Rightarrow \boxed{\omega_n = 2}$$

$$\xi = \frac{0.3}{2\omega_n}$$

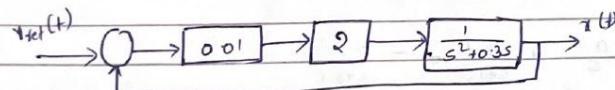
$$= \frac{0.3}{2 \times 2} = \frac{0.3}{4}$$

$$\xi = 0.075$$

b Given,  $K_p = 0.01$

$$x_{ref}(t) = 0.1 \sin(t)$$

$$K_A = 2 N/V$$



Transfer function:

$$\frac{x(t)}{x_{ref}(t)} = \frac{\frac{0.02}{s^2 + 0.3s}}{1 + \frac{0.02}{s^2 + 0.3s}}$$

$$x(t) = \frac{0.02}{s^2 + 0.3s + 0.02} \times \frac{0.1}{s}$$

$$X(s) = \frac{0.002}{s^3 + 0.3s^2 + 0.02s}$$

poles of the denominator are:-

$$s = -0.2; -0.1; 0$$

$$X(s) = \frac{0.002}{(s+0.2)(s+0.1)s}$$

By partial fraction:-

$$X(s) = \frac{a}{s} + \frac{b}{s+0.2} + \frac{c}{s+0.1}$$

$$a = 0.1$$

$$b = 0.1$$

$$c = -0.2$$

$$X(s) = \frac{0.1}{s} + \frac{0.1}{s+0.2} - \frac{0.2}{s+0.1}$$

∴ By inverse laplace transform:-

$$Y(t) = 0.1 + 0.1 e^{-0.2t} - 0.2 e^{-0.1t}$$

4. Given

$$Y(s) = \frac{as + b}{(s+p)(s+q)(s+r)}$$

$$a-a \Rightarrow a=8, b-b \Rightarrow b=7, p=c_3 \Rightarrow p=5b, q=c_2 \Rightarrow q=16,$$
$$r=k \Rightarrow r=2$$

$$Y(s) = \frac{8s + 7}{(s+5)(s+16)(s+2)}$$

By partial fractions:

$$Y(s) = \frac{a}{s+5} + \frac{b}{s+16} + \frac{c}{s+2}$$

$$a = (s+5) Y(s) \Rightarrow s = -5b \Rightarrow \frac{8(-5b) + 7}{(-5b+16)(-5b+2)} = -0.204$$

$$b = (s+16) Y(s) \Rightarrow s = -16 \Rightarrow \frac{8(-16) + 7}{(-16+5)(-16+2)} = 0.216$$

$$c = (s+2) Y(s) \Rightarrow s = -2 \Rightarrow \frac{8(-2) + 7}{(-2+5)(-2+16)} = -0.0119$$

$$Y(s) = \frac{-0.204}{s+5} + \frac{0.216}{s+16} - \frac{0.0119}{s+2}$$

By inverse laplace transform:

$$y(t) = -0.204 e^{-5t} + 0.216 e^{-16t} - 0.0119 e^{-2t}$$

## Question 5

### Motor 1

⑤ Given  $\frac{G(s)}{E_a(s)} = \frac{K_t}{(L_a(s) + R_a)(J_s + B) + K_b K_t}$

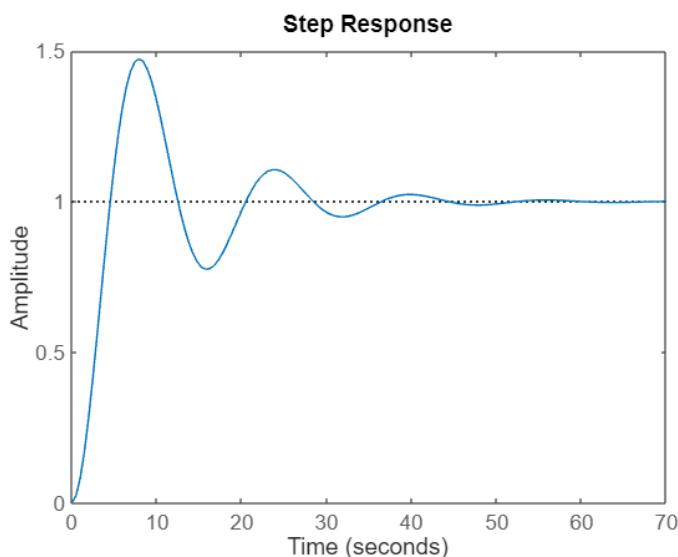
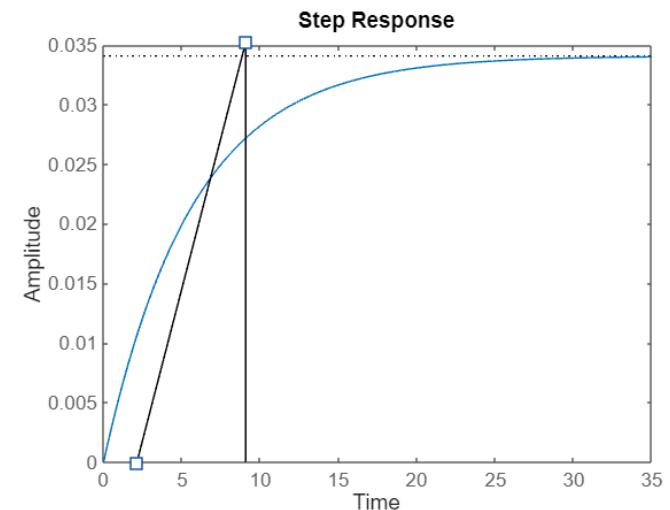
j. Motor 1

$$R_a = 2, L_a = 0.5, J = 0.02, B = 0.2, K_t = 0.015$$
$$K_b = 0.01$$
$$G(s) = \frac{0.015}{(0.5s + 2)(0.02s + 0.2) + 0.01 \times 0.015}$$
$$= \frac{0.015}{0.015^2 + 0.15 + 0.04s + 0.4 + 0.00015}$$
$$= \frac{0.015}{0.015^2 + 0.44s + 0.40015}$$
$$= \frac{0.015}{0.015^2 + 0.44s + 0.44}$$

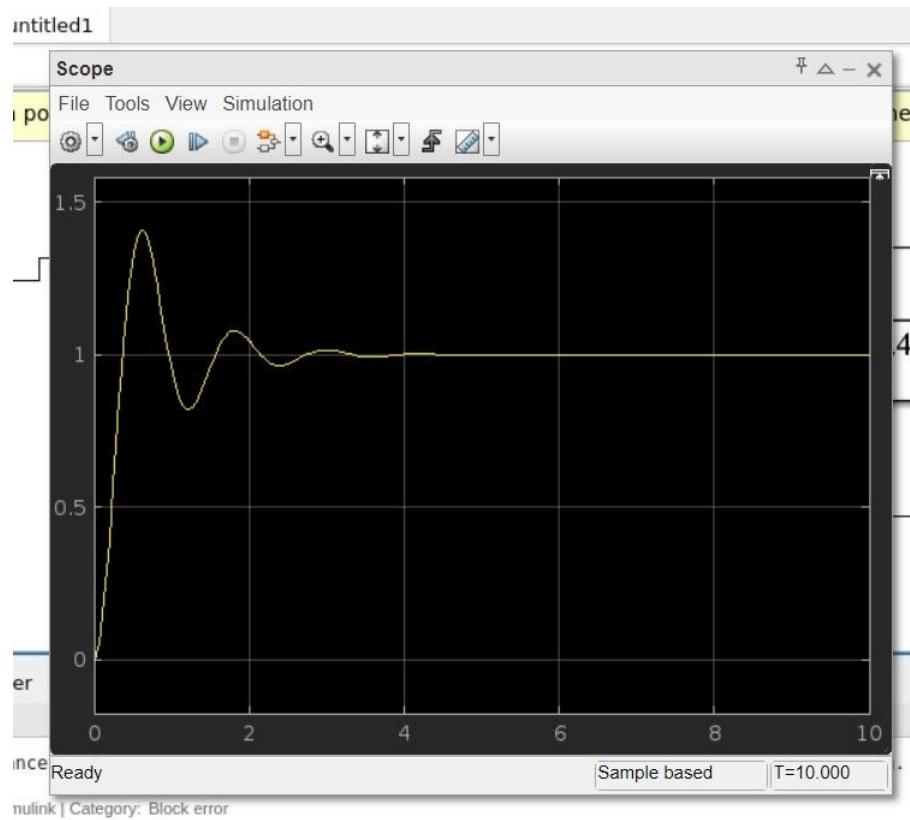
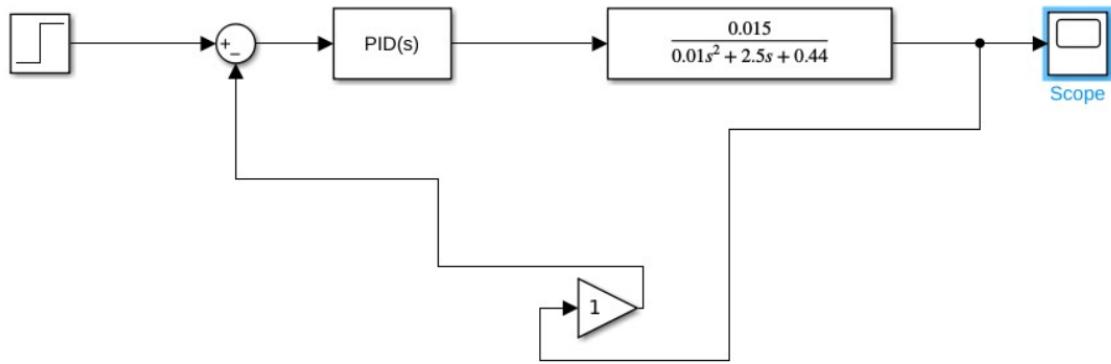
## Code:

```
s = tf('s');
sys=0.015/(0.01*s^2+2.5*s+0.44);
step(sys)
```

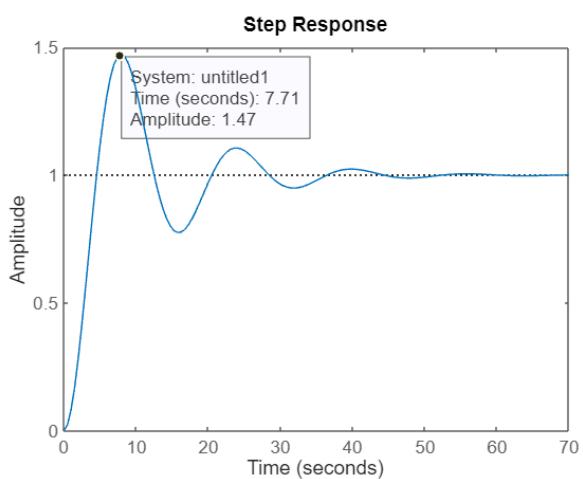
```
k=0.01; %steady state value
L = 0.036; % delay time
T = 0.095 - L; %constant time
Ti = 2*L;
Td = L/2;
Kp = 1.2*T/L;
Ki = Kp/Ti;
Kd = Kp*Td;
disp(Kp);
disp(Ki);
disp(Kd);
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))
```



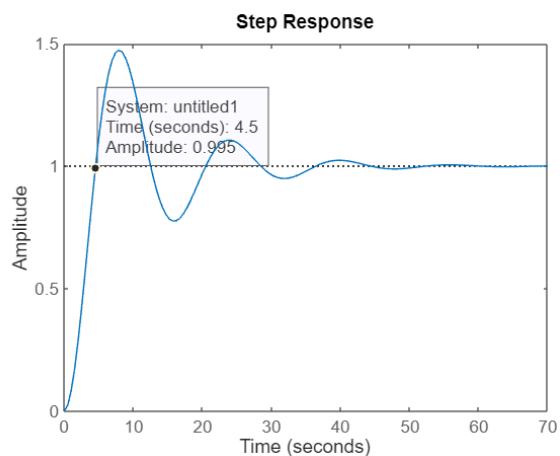
## Schematic Diagram:



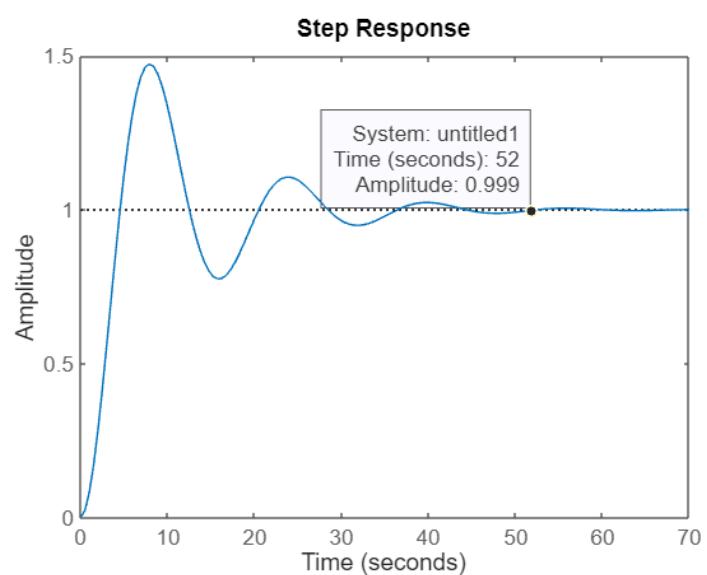
## Over Shoot:-



## Rising Time:-



## Settling Time:-



## **Motor 1 (Modified):-**

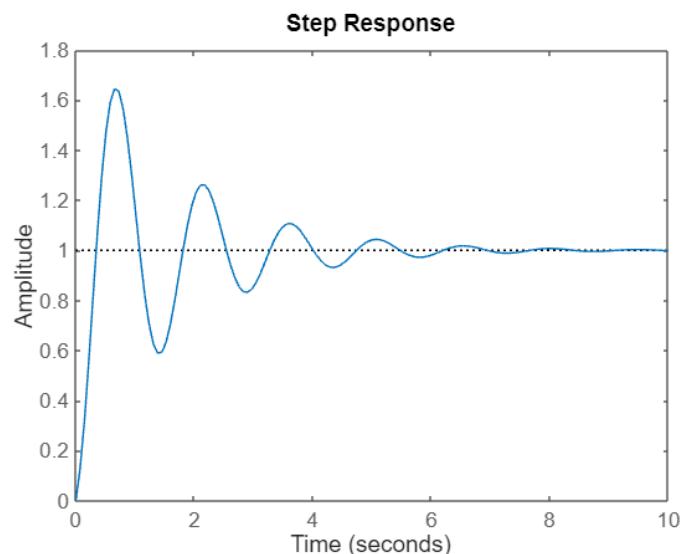
### **Code:-**

```
s = tf('s');
sys=0.015/(0.01*s^2+2.5*s+0.44);
step(sys)
```

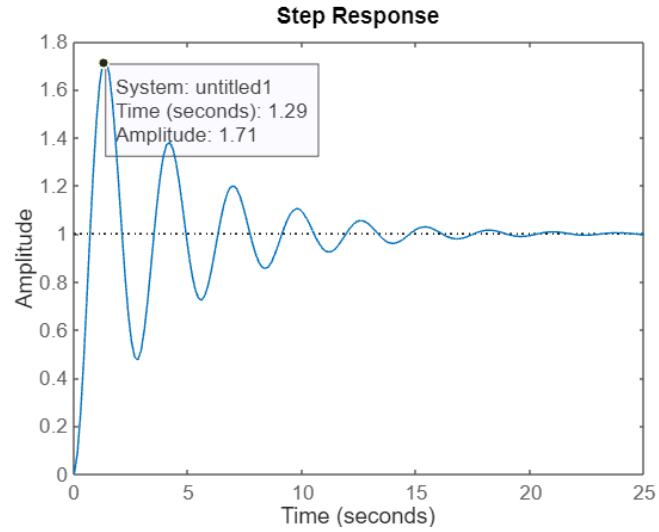
```
k=0.01; %steady state value
L = 0.030; % delay time
T = 0.090 - L; %constant time
```

```
a= k*L/T;
Ti = 2*L;
Td = L/2;
```

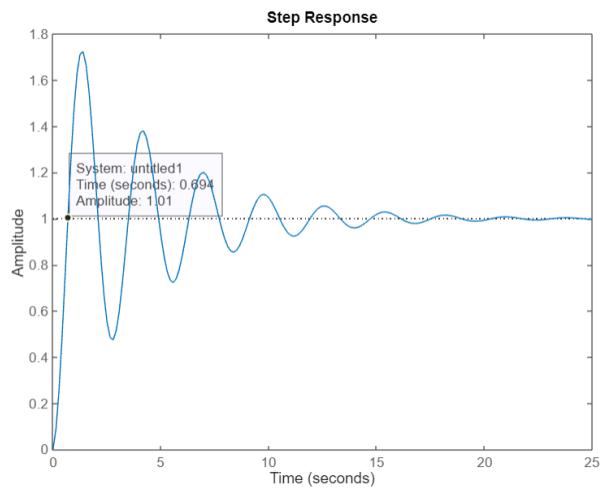
```
Kp = 0.95/a;
Ki = Kp/Ti;
Kd = Kp*Td;
disp(Kp);
disp(Ki);
disp(Kd);
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))
```



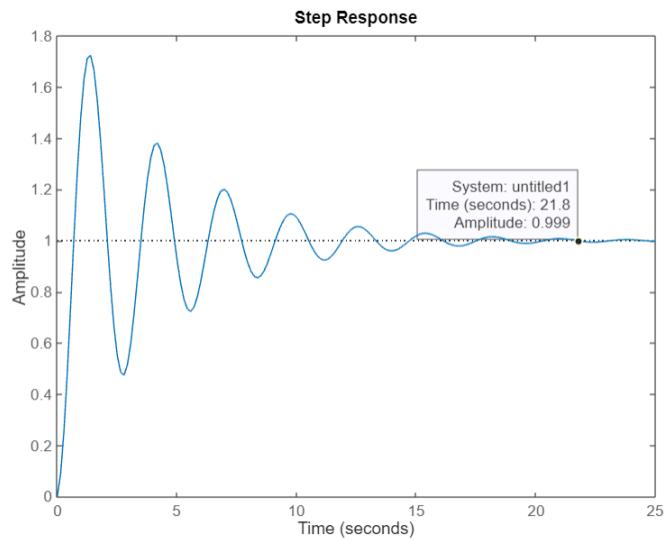
## Over Shoot:-



## Rising Time:-



## Settling Time:-



## Motor 2

ii, Motor 2

$$R_a = 2, L_a = 0.5, J = 1.2, B = 0.2, k_t = 0.2, k_b = 0.2$$

$$G(s) = \frac{0.2}{(0.5+2)(1.2+0.2) 0.2 \times 0.2}$$

$$G(s) = \frac{0.2}{0.1s^2 + 2.5s + 0.44}$$

Code:

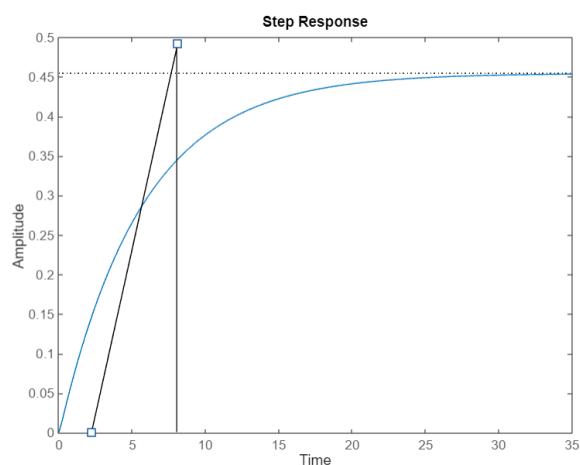
```
s = tf('s');
```

```
sys=0.2/(0.1*s^2+2.5*s+0.44);
step(sys)
```

```
k=0.01; % steady state value
L = 0.185; % delay time
T = 0.304 - L; % constant time
```

```
Ti = 2*L;
Td = L/2;
```

```
Kp = 1.2*T/L;
Ki = Kp/Ti;
Kd = Kp*Td;
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))
```



```

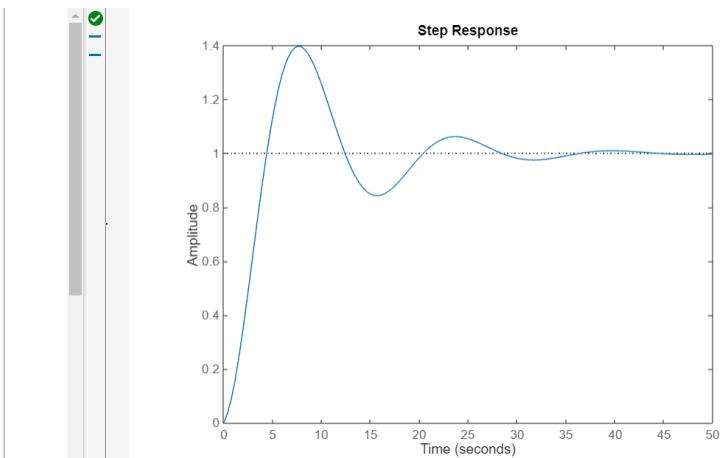
s = tf('s');
sys=0.2/(0.1*s^2+2.5*s+0.44);
step(sys)

k=0.01; %steady state value
L = 0.185; % delay time
T = 0.304 - L; %constant time

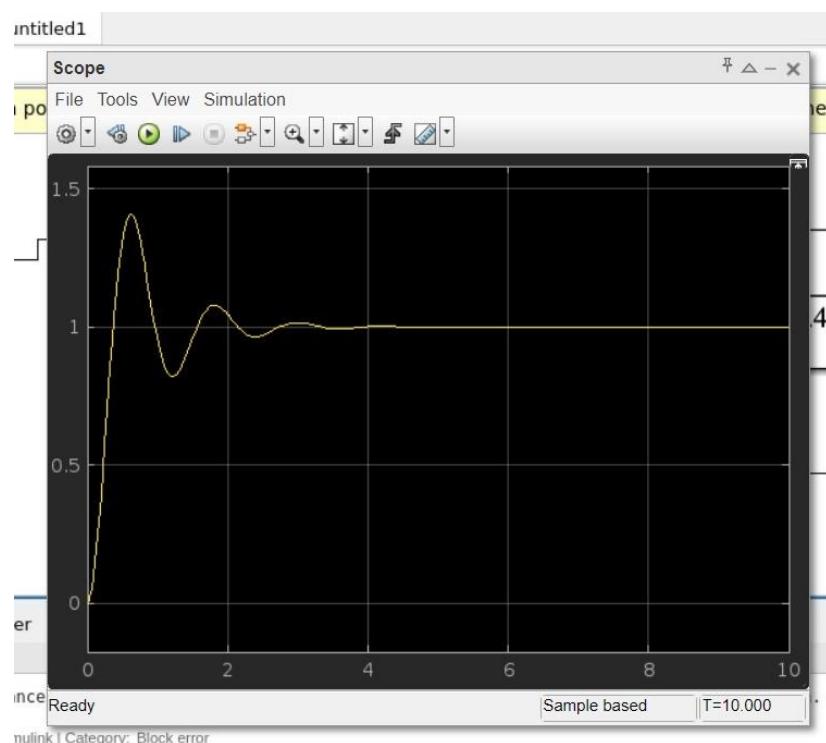
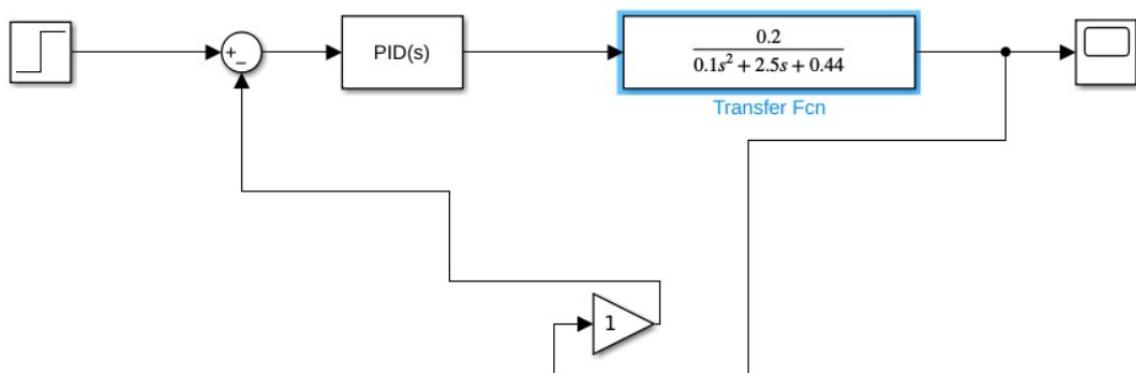
Ti = 2*L;
Td = L/2;

Kp = 1.2*T/L;
Ki = Kp/Ti;
Kd = Kp*Td;
cont = pid(Kp, Ki, Kd);
figure(feedback(cont*sys,1))

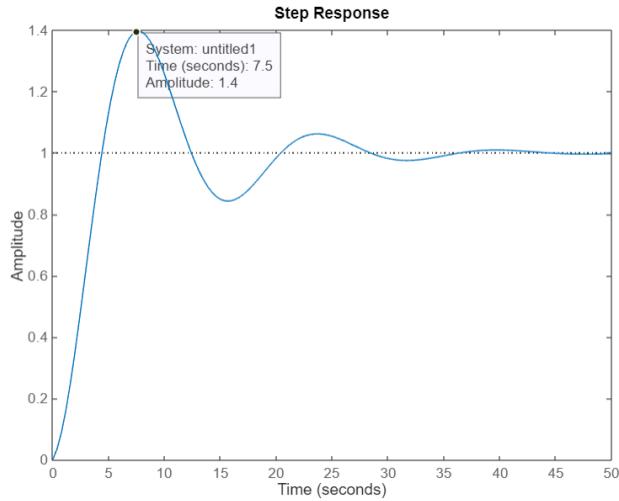
```



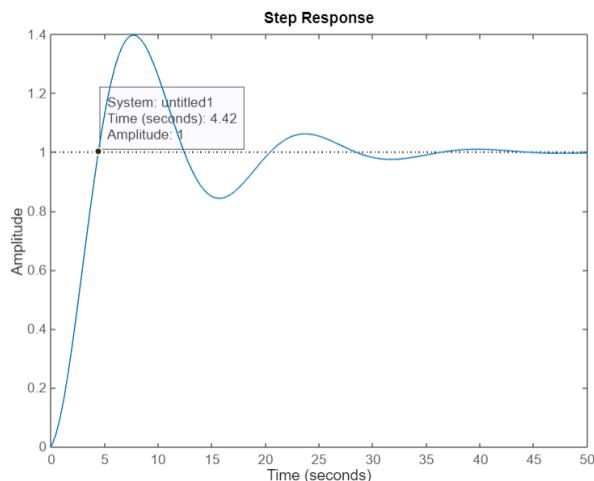
## Schematic Diagram:



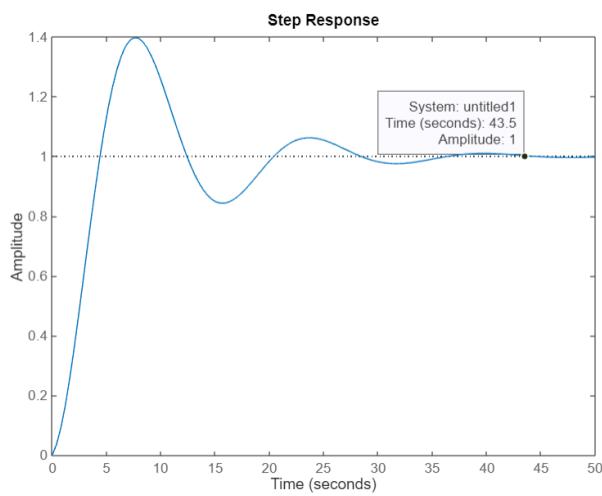
## Over Shoot:-



## Rising Time:-



## Settling Time:-



## Motor 2 (Modified):-

### Code:-

```
s = tf('s');

sys=0.2/(0.1*s^2+2.5*s+0.44);
step(sys)

k=0.01; %steady state value
L = 0.030; % delay time
T = 0.090 - L; %constant time

a= k*L/T;
Ti = 2*L;
Td = L/2;

Kp = 0.95/a;
Ki = Kp/Ti;
Kd = Kp*Td;
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))
```

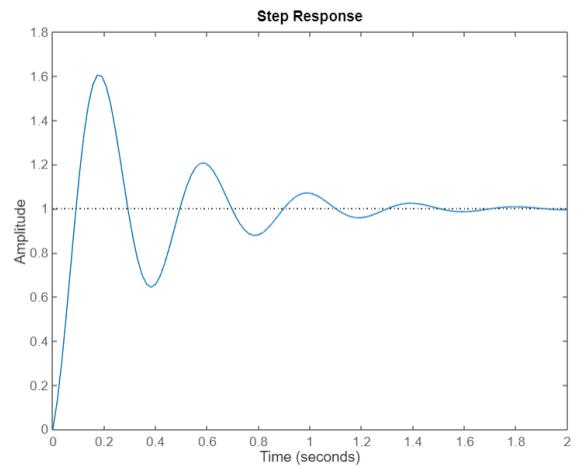
```
s = tf('s');

sys=0.2/(0.1*s^2+2.5*s+0.44);
step(sys)

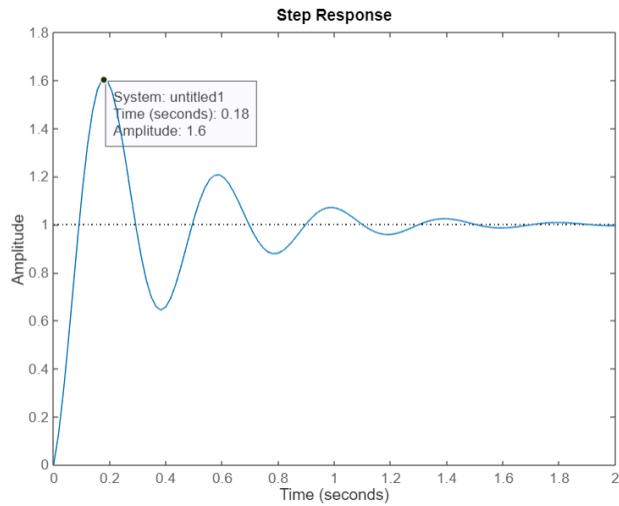
k=0.01; %steady state value
L = 0.030; % delay time
T = 0.090 - L; %constant time

a= k*L/T;
Ti = 2*L;
Td = L/2;

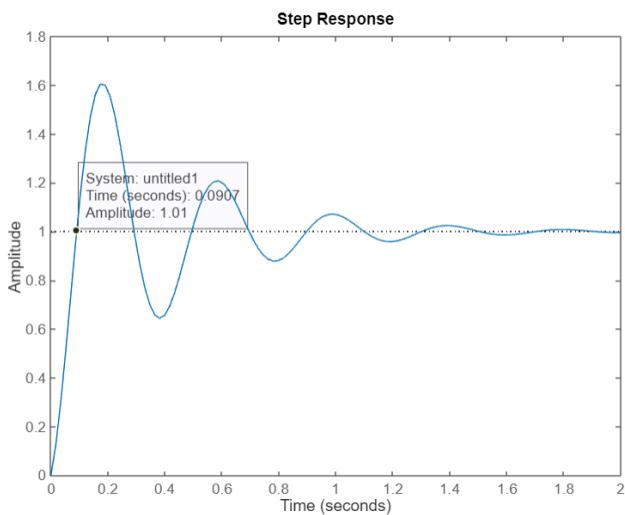
Kp = 0.95/a;
Ki = Kp/Ti;
Kd = Kp*Td;
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))
```



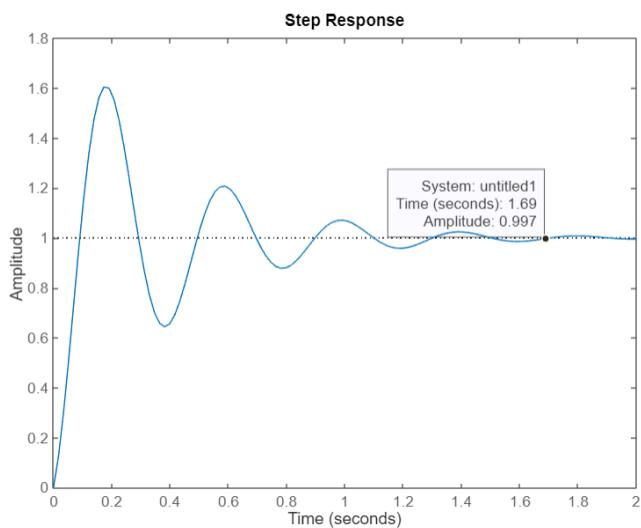
## **Over Shoot:-**



## **Rising Time:-**



## **Settling Time:-**



## Motor 3

(iii) Motor 3

$$R_a = 1, L_a = 0.5, J = 0.01, B = 0.00003, K_t = 0.023, K_b = 0.023$$

$$G_3(s) = \frac{0.023}{0.0055^2 + 0.0100155s + 0.00059}$$

$$= \frac{0.023}{s^2 + 20.0311s + 1.1887}$$

### Code:

```
s = tf('s');
```

```
sys=0.023/(0.005*s^2+0.010015*s+0.000059);
step(sys)
```

```
k=0.01; % steady state value
```

```
L = 0.0216; % delay time
```

```
T = 31.01 - L; % constant time
```

```
Ti = 2*L;
```

```
Td = L/2;
```

```
Kp = 1.2*T/L;
```

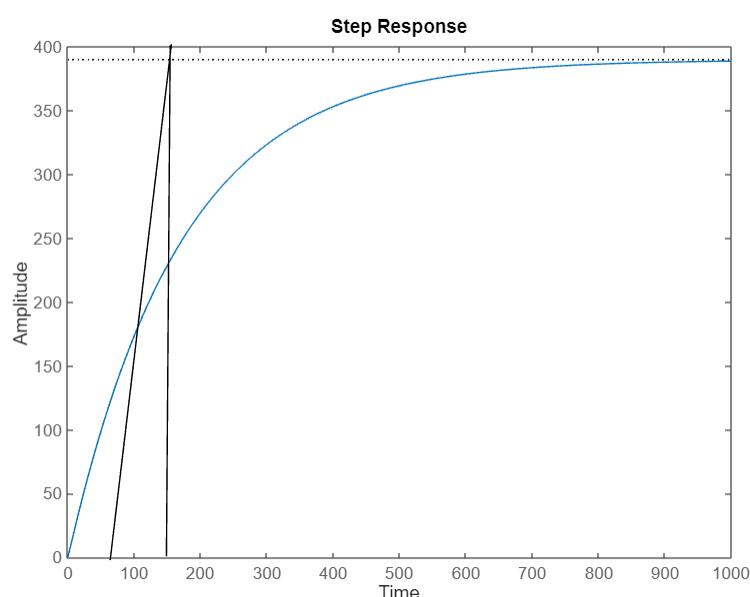
```
Ki = Kp/Ti;
```

```
Kd = Kp*Td;
```

```
cont = pid(Kp, Ki, Kd);
```

```
figure
```

```
step(feedback(cont*sys,1))
```



```

s = tf('s');

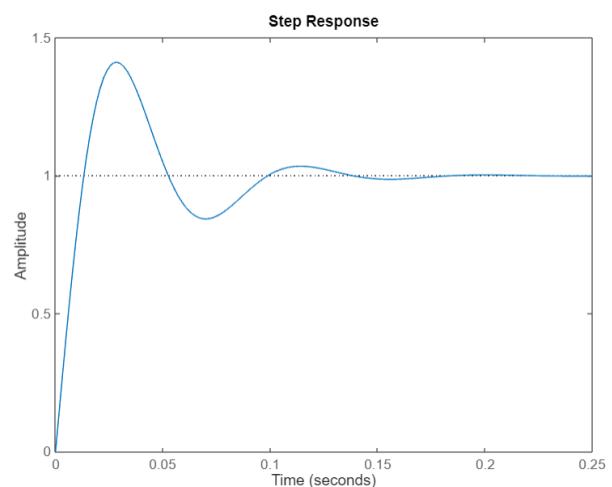
sys=0.023/(0.005*s^2+0.010015*s+0.000059);
step(sys)

k=0.01; %steady state value
L = 0.0216; % delay time
T = 31.01 - L; %constant time

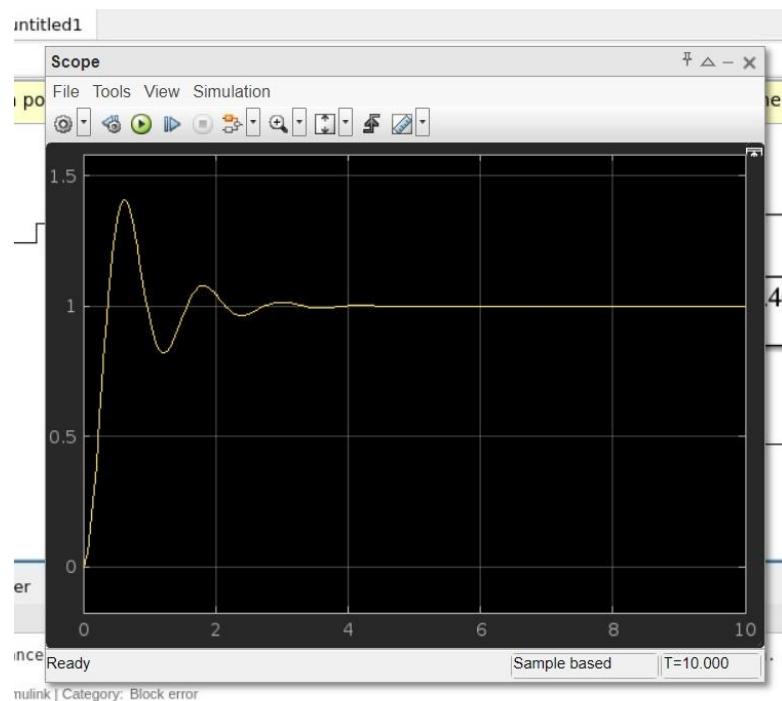
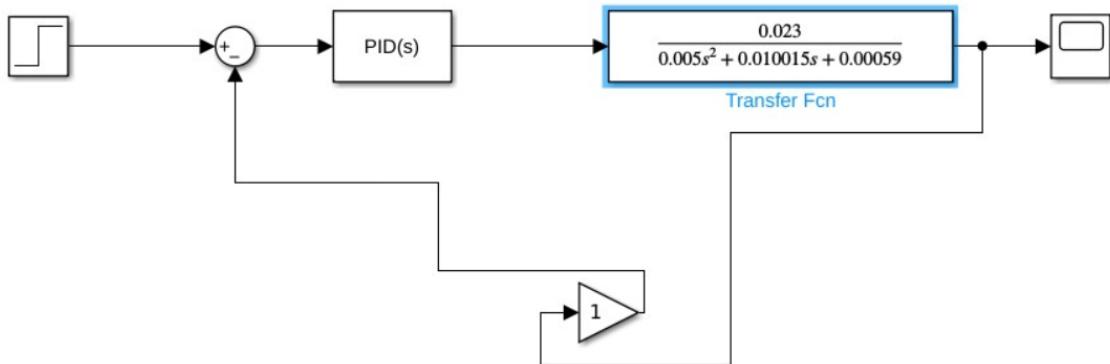
Ti = 2*L;
Td = L/2;

Kp = 1.2*T/L;
Ki = Kp/Ti;
Kd = Kp*Td;
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))

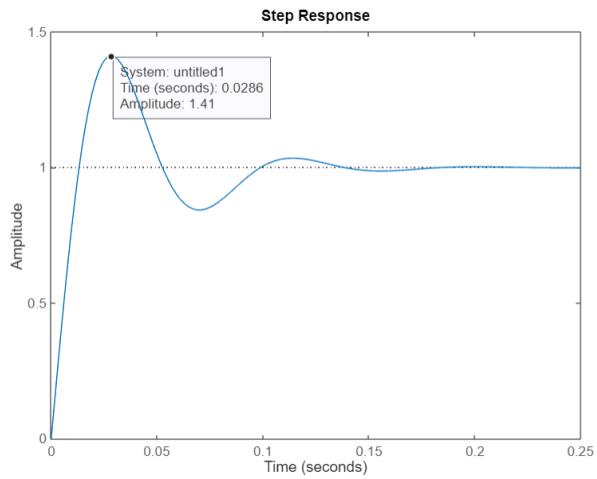
```



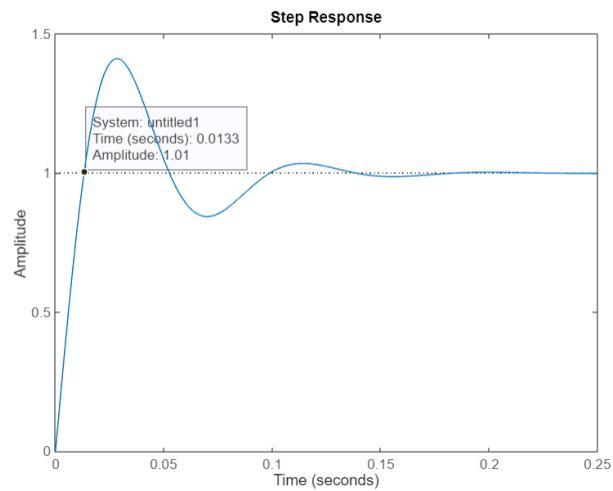
## Schematic Diagram:



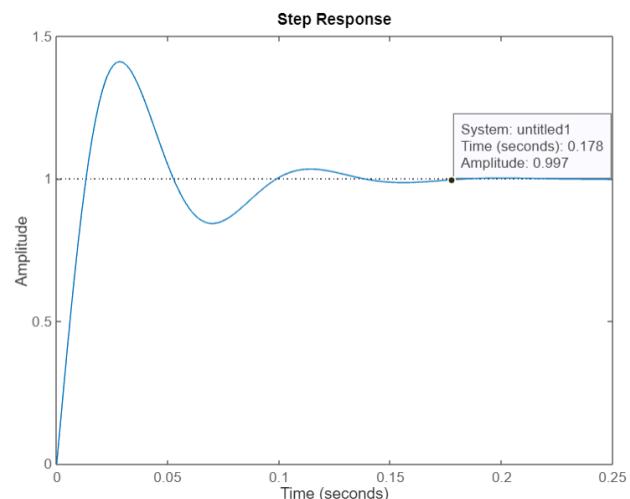
## Over Shoot:-



## Rising Time:-



## Settling Time:-



## Motor 3 (Modified):-

### Code:-

```
s = tf('s');
```

```
sys=0.023/(0.005*s^2+0.010015*s+0.000059);
step(sys)
```

```
k=0.01; %steady state value
L = 0.0216; % delay time
T = 0.75 - L; %constant time
```

```
a= k*L/T;
Ti = 2*L;
Td = L/2;
```

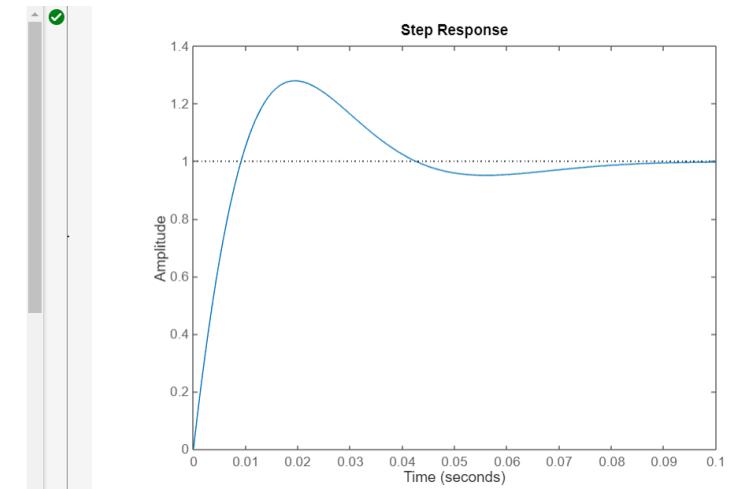
```
Kp = 0.95/a;
Ki = Kp/Ti;
Kd = Kp*Td;
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))
```

```
s = tf('s');
sys=0.023/(0.005*s^2+0.010015*s+0.000059);
step(sys)

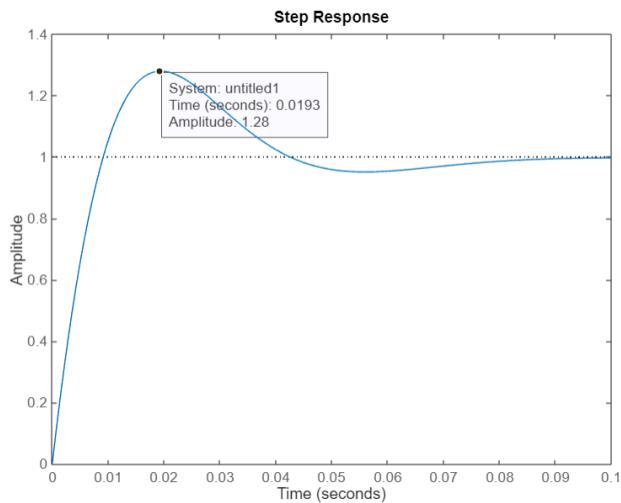
k=0.01; %steady state value
L = 0.0216; % delay time
T = 0.75 - L; %constant time

a= k*L/T;
Ti = 2*L;
Td = L/2;

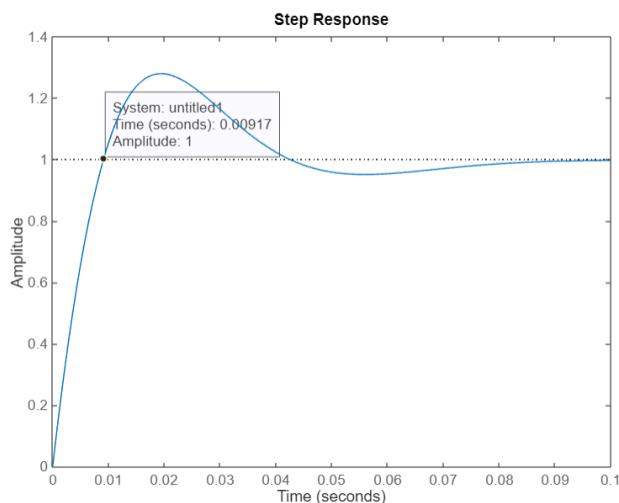
Kp = 0.95/a;
Ki = Kp/Ti;
Kd = Kp*Td;
cont = pid(Kp, Ki, Kd);
figure
step(feedback(cont*sys,1))
```



## Over Shoot:-



## Rising Time:-



## Settling Time:-

