

AGPSS

aGPSS – *Simulation made simple*

GPSS



- General Purpose Simulation System.
- Developed by Geoffrey Gordon during 60's of XX century.
- Discrete systems modeling.

GPSS world

- Entities (transactions) traveling through the system.
- Through the blocs.
 - ▣ The number of blocs is different depending on the GPSS version used.
 - ▣ Minuteman
 - ▣ aGPSS
 - ▣ JGPSS
 - ▣ GPSS/H
 - ▣ ...

Architecture

- Based in blocs diagrams.
- Blocs joined using lines representing a transactions sets, that makes its movement through the blocs.
- Entities making its path through the system elements. Transactions.
- Its movement is from bloc to bloc → representing actions or events that affects the entities.

Transactions

- Temporal or permanent.
 - ▣ Temporal: created and destroyed.
 - ▣ Permanents: dynamic.
- Have attributes.
- Individual and unique identifier.

GPSS code example

SIMULATE

*

* ONE-LINE, SINGLE-SERVER QUEUEING MODEL

*

GENERATE 18,6 ARRIVALS EVERY 18 +- 6 MINUTES

ADVANCE 0.5 HANG UP COAT

SEIZE JOE CAPTURE THE BARBER

ADVANCE 15,3 HAIRCUT TAKES 15 +- 3 MINUTES

RELEASE JOE FREE THE BARBER

TERMINATE 1 EXIT THE SHOP

*

START 100 (= TC , transaction counter)

END



Blocs

Program logic instructions

Generate

- Creation of model transactions.
- Time between arrivals: random variable.
- A: Average interval time.
- B: $\frac{1}{2}$ range ($A \pm B$).
- C: Time for the first transaction.
- D: Maximum number of created transactions.
- E: Priority level



Terminate

- To destroy the transactions.
- A: Number to decrement the TC.

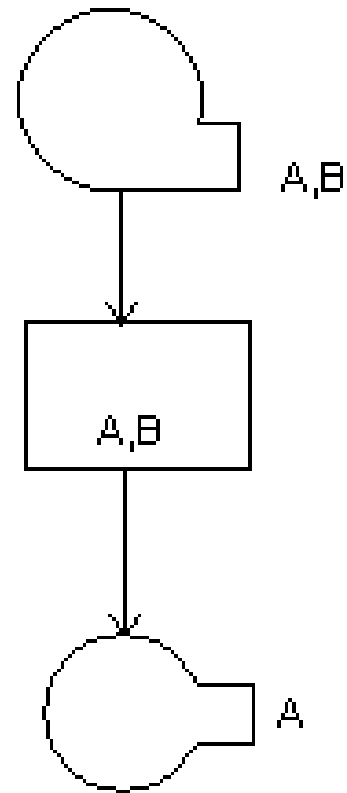
Advance

- Stops the transaction movement some time.
- A: Average waiting time
- B: $\frac{1}{2}$ range

ADVANCE A,B

Example

□ Museum

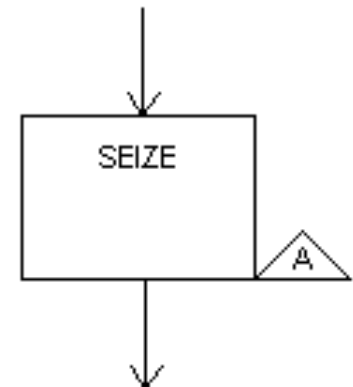


Modeling simple servers

- People or objects that performs a service.
- Limited resource-
- Kind:
 - ▣ Simple → 1 server by time unit.
 - ▣ Complex → more than one server by time unit.

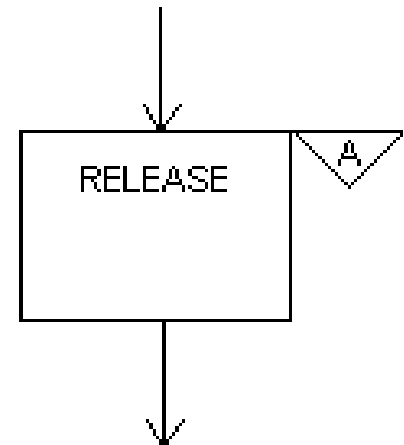
Seize

- The entity request the server.
- A: Identifier of the requested server.



Release

- To release a server.
- A: Identifier of the released server.



Example: Manual lathe

A manual lathe process wooden pieces with a 5 ± 2 minutes (uniform distribution). The arrival of the pieces follows a uniform distribution of parameters 7 ± 3 minutes. Develop a GPSS model to simulate the process of 500 pieces.

- Pieces arrival: 7 ± 3 (uniform, minutes)
- Time to process a piece: 5 ± 2 (uniform, minutes).

Example: Manual lathe (answer)

- GENERATE 7,3
- SEIZE TORN
- ADVANCE 5,2
- RELEASE TORN
- TERMINATE 1

Modeling complex servers

- Is needed to define the server capacity.
- STORAGE S(ELEVATOR),6 (H)
- ELEVATOR STORAGE 6 (w)
- Is needed to show when the server is requested and when the server is released.
- Via Control -> Capacities (g)

Capacities

Station name	Capacity
CAIXES	3

New capacity

☐ Unlimited

3

Set

Add Delete OK Cancel Help

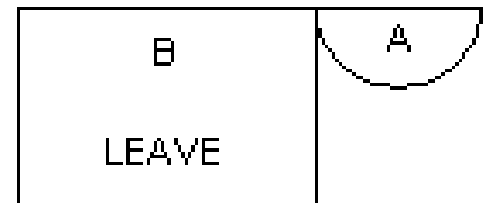
Enter

- Request of one or more parallel servers.
- Simulates the enter of the entity in the server.
- A: server's name.
- B: number of servers requested.



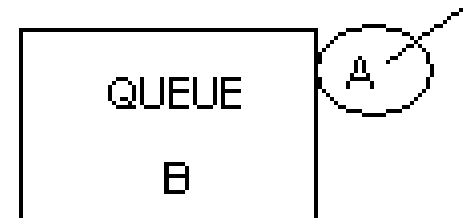
Leave

- To simulate the release of one or more servers.
- A: server's name.
- B: number of servers to release.



Arrive (QUEUE on [W])

- To model the queues in front of a server. It measures the time it takes for a transaction to go from the ARRIVE block to the corresponding DEPART block.
 - ▣ A: queue identifier.
 - ▣ B: Number of entities [W].



Depart

- To show that an entity is leaving a queue.
 - ▣ A: queue identifier.



Example: Banc Fortuna v1.0

- In a banc the clients arrives following a uniform distribution of 5 to 9 minutes.
- 1 single cashier.
- Service time of 2 a 6 minutes, following a uniform distribution.
- Simulate 500 clients.
- Remember: we want QUEUE information.

Example: Banc Fortuna v1.0 (answer)

□ GENERATE	7,2
□ ARRIVE	CUA
□ SEIZE	CAIXER
□ DEPART	CUA
□ ADVANCE	4,2
□ RELEASE	CAIXER
□ TERMINATE	1

Example: Banc Fortuna v1.1 (answer)

- GENERATE 7,2
- ARRIVE CUA
- SEIZE CAIXER
- ADVANCE 4,2
- RELEASE CAIXER
- DEPART CUA
- TERMINATE 1

Assign or LET

- Allows the modification of the transaction parameters.
- A: parameter's number.
- B: value to assign.
 - ASSIGN COLOR,4
 - ASSIGN TYPE,10
 - ASSIGN TIME,7.5
 - ASSIGN 1+,10
- P\$COLOR To access the attribute
- ADVANCE P\$COLOR

The screenshot shows a dialog box titled "LET operands" with a close button (X) in the top right corner. The dialog contains several radio buttons for selecting the operation: "LET assignment" (selected), "LET MIN/MAX", "LET SNA", "LET+ increase", and "LET- decrease". Below these are input fields for "Variable", "Expression", "Address", and "Comment". There is also a checkbox labeled "Priority". At the bottom, there are three buttons: "OK", "Cancel", and "Help".

Labels

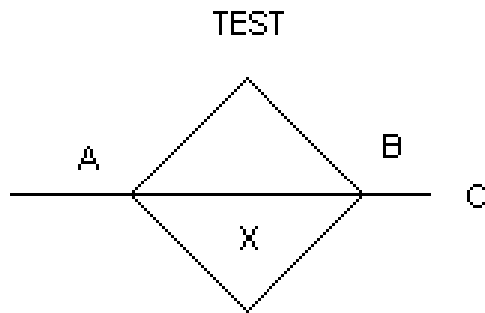
- Is allowed to name the GPSS blocs.
 - ▣ To access the SNA's.
 - ▣ To break the transaction sequence.

SNA's

- Some information related to the model entities.
- Can be used in simulation time.
- Give information about the simulated model.
- Examples:
 - ▣ C1: Clock
 - ▣ N\$label : #Xacts

IF (Test on [W])

- Allows compare values and control the destination of a transaction.
- X: relation operator.
- A: verification operator.
- B: Reference value.
- C: number of the destination bloc.



The screenshot shows a dialog box titled 'IF operands' with a close button (X) in the top right corner. It has two radio buttons: 'With SNA' (selected) and 'With station name'. Below these are two input fields: 'Value 1 from' and 'Value 2 from'. Between these fields is a list of comparison operators with radio buttons: '=', '>', '<', '>=', '<=', and '<>'. The '=' operator is selected. Below the operators are two more input fields: 'Go to address' and 'Address'. At the bottom is a 'Comment' text area and three buttons: 'OK', 'Cancel', and 'Help'.

Test

- If the operand C is not defined, TEST is working in conditional mode. The transaction enters in the bloc and, when the condition is true, continues its movement.
- If C is specified, when the condition is false the transaction jumps to C.
- Values for X:
 - ▣ E: equal
 - ▣ G: bigger
 - ▣ GE: bigger or equal.
 - ▣ L: les
 - ▣ LE: les or equal.
 - ▣ NE: no equal.

```
ASSIGN COLOR,4  
TEST E P$COLOR,4,END  
ADVANCE 10
```

```
END TERMINATE 1
```

```
ASSIGN COLOR,5  
TEST E P$COLOR,4,END  
ADVANCE 10
```

```
END TERMINATE 1
```

```
ASSIGN COLOR,5  
TEST E P$COLOR,4  
ADVANCE 10
```

```
END TERMINATE 1
```

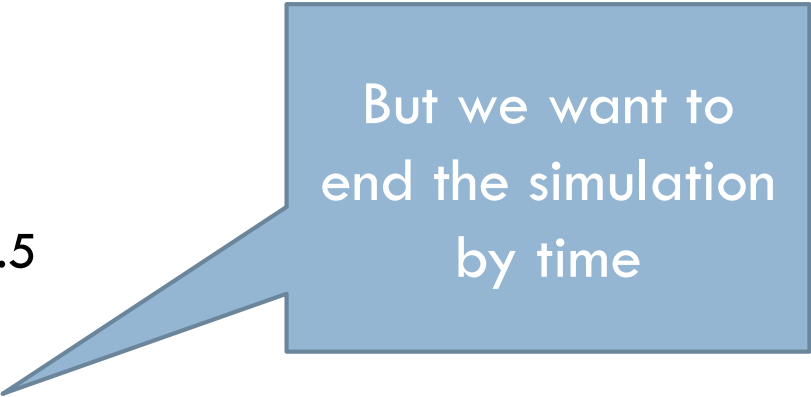
Example: Banc Fortuna V3.0

- In a banc the clients arrive following an uniform distribution with parameters 5 to 10 (minutes).
- 3 tellers.
- Service time: 2 to 5 minutes (uniform distribution).
- Simulate 1 day of work.
- At the end of the day no client must remain in the banc.

Example: Banc Fortuna V3.0 (answer)

CAIXES STORAGE 3

	GENERATE	7.5,2.5
ENT	QUEUE FILA	
	ENTER CAIXES	
	DEPART FILA	
	ADVANCE	3.5,1.5
SORT	LEAVE CAIXES	
FIN	TERMINATE	500



But we want to
end the simulation
by time

Example: Banc Fortuna V3.0 (answer)

CAIXES STORAGE 3

GENERATE 7.5,2.5
ENT QUEUE FILA
ENTER CAIXES
DEPART FILA
ADVANCE 3.5,1.5
SORT LEAVE CAIXES
FIN TERMINATE

Friday, November 19, 2021 10:55:27

START TIME	END TIME	BLOCKS	FACILITIES	STORAGES
0.000	240.000	9	0	1

NAME	VALUE
CAIXES	10000.000
ENT	2.000
FILA	10001.000
FIN	7.000
SORT	6.000

GENERATE 240
TERMINATE 1

START 1
END

LABEL	LOC	BLOCK TYPE	ENTRY COUNT	CURRENT COUNT	RETRY
ENT	1	GENERATE	32	0	0
	2	QUEUE	32	0	0
	3	ENTER	32	0	0
	4	DEPART	32	0	0
SORT FIN	5	ADVANCE	32	1	0
	6	LEAVE	31	0	0
	7	TERMINATE	31	0	0
	8	GENERATE	1	0	0
	9	TERMINATE	1	0	0

Example: Banc Fortuna V3.0 (answer)

CAIXES STORAGE 3

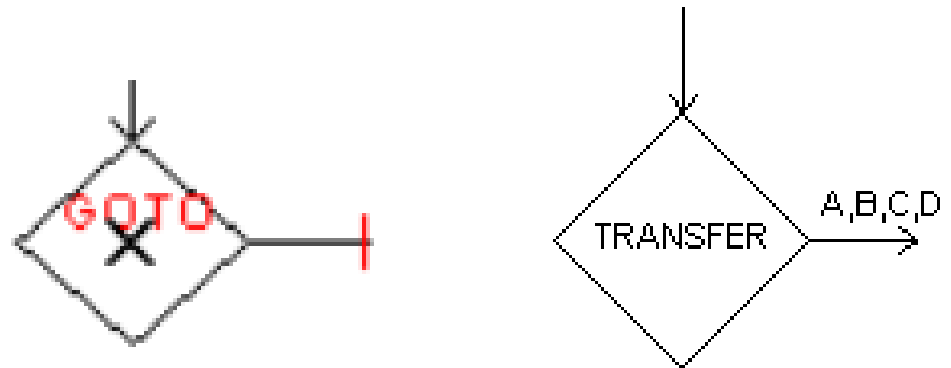
	GENERATE	7.5,2.5	
	TEST LE	C1,240,FIN	
ENT	QUEUE	FILA	
	ENTER	CAIXES	
	DEPART	FILA	
	ADVANCE	3.5,1.5	
SORT		LEAVE	CAIXES
FIN	TERMINATE		

GENERATE	240
TEST E	N\$ENT,N\$SORT
TERMINATE	1

START	1
END	

GOTO (Transfer)

- Allows to break the sequential movement of a transaction.



Example: TalsaV1.0

- Two automatic lathes.
- Arrivals (4 ± 1 uniform).
- Lathe A: 1 to 10 minutes (uniform).
- Lathe B: 2 to 15 minutes (uniform).
- Pieces enters in the first free, (we prefer the A).
- Simulate 50 pieces.

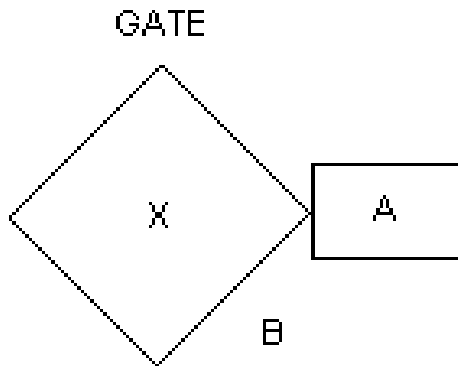
Example: TalsaV1.0 (answer)

SIMULATE

	GENERATE	4,1
	QUEUE	MATERIAL
	TRANSFER	BOTH,UNO,DOS
UNO	SEIZE	TALAD1
	DEPART	MATERIAL
	ADVANCE	5.5,4.5
	RELEASE	TALAD1
	TRANSFER	,PROD
DOS	SEIZE	TALAD2
	DEPART	MATERIAL
	ADVANCE	8.5,6.5
	RELEASE	TALAD2
PROD	TERMINATE	1
	START	50
	END	

IF with station (Gate on [W])

- Controls the transaction flow.
- A: name or number of the analyzed installation.
- B: name of the label.
- X: Auxiliary operator.
- GATE NU INST,ALT



The screenshot shows a dialog box titled 'IF operands'. It has two radio buttons: 'With SNA' and 'With station name', with the latter selected. Below this is a 'Station name' text field. A group of six radio buttons follows: 'In Use (U)' (selected), 'Not In Use (NU)', 'Empty (E)', 'Not empty (NE)', 'Full (F)', and 'Not full (NF)'. At the bottom, there are three text fields: 'Go to address', 'Address', and 'Comment'. The dialog ends with 'OK', 'Cancel', and 'Help' buttons.

Gate (2/2)

- Related to SEIZE i RELEASE
 - ▣ U Try if the installation is full.
 - ▣ NU Try if the installation is free.
- Related to ENTER i LEAVE
 - ▣ SF: Try if the server is full.
 - ▣ SNF: Try if the server is not full.
 - ▣ SE: Try if the server is empty.
 - ▣ SNE: Try if the server is not empty.
- Related to LOGIC
 - ▣ LS: Set logic
 - ▣ LR: Reset logic.

Example: ViatgesV1.0

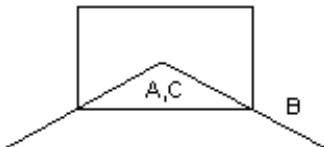
- The clients call the travel agency following an uniform distribution (3 ± 2 minutes).
- Give the information to the clients follows an uniform distribution of 5 to 8 minutes.
- If the telephone is occupied the client is lost.
- Simulate 8 hours.

Example: ViatgesV1.0 (answer)

□	SIMULATE	
□	GENERATE	3,2
□	GATE NU	TELEF,NEXT
□	SEIZE	TELEF
□	ADVANCE	6.5,1.5
□	RELEASE	TELEF
□	NEXT	TERMINATE
□	GENERATE	480
□	TERMINATE	1
□	START	1

Split

- Allows the creation of new transactions with the same features of active transaction.
 - A: N° of new created transactions.
 - B: Destination of the new transactions (op).
 - C: Parameter that receives the serial number.
-
- SPLIT 10,COPYs,SERIAL
 - ADVANCE 5 ;1 XACTS
 - TRANSFER, ENDSIM
-
- COPYs ADVANCE 10 ;10 XACT



SPLIT operands [X]

No. of copies	<input type="text"/>
Address for copies	<input type="text"/>
Serialization parameter PS	<input type="text"/>
Address	<input type="text"/>
Comment	<input type="text"/>

OK Cancel Help

Example: TaladreSplit V1.0

- Entities every 8 hours.
- Size of the lotes:

Lot size	17	18	19	20	21
Probability	0.1	0.4	0.4	0.05	0.05

- Service time 10 ± 5 (in minutes).
- Simulate 3000 pieces

Example: TaladreSplit V1.0 (sample)

LOT FUNCTION RN1,D5

.1,16/.5,17/.9,18/.95,19/1,20

SIMULATE

*

* ONE-LINE, SINGLE-SERVER QUEUEING MODEL

*

GENERATE 480

SPLIT FN\$LOT,TAL

TAL QUEUE ALM

SEIZE TALAD

DEPART ALM

ADVANCE 10,5

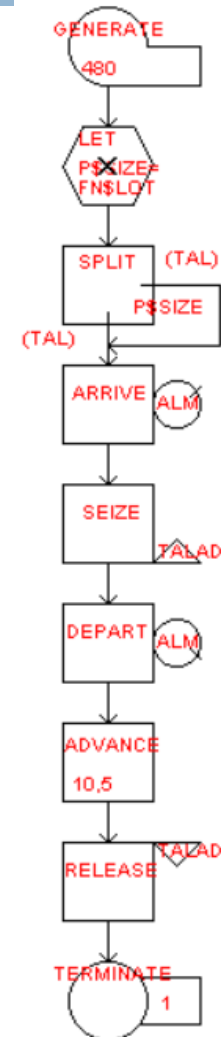
RELEASE TALAD

TERMINATE 1

*

START 3000

END



LOT FUNCTION RN1,D5

.1,17/.5,18/.9,19/.95,20/1,21

SIMULATE

*

* ONE-LINE, SINGLE-SERVER QUEUEING MODEL

*

GENERATE 480

SPLIT FN\$LOT,TAL

TERMINATE

TAL QUEUE ALM

SEIZE TALAD

DEPART ALM

ADVANCE 10,5

RELEASE TALAD

TERMINATE 1

*

START 3000

END

Assemble

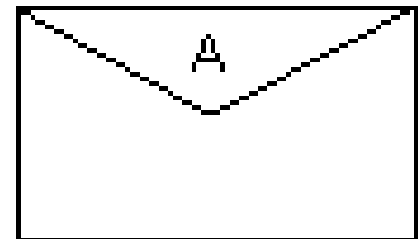
- To synchronize transactions.
- A: Number of transactions we are looking for.

a ASSEMBLE operands ×

Number to be merged

Address

Comment



FUNCTION

- Allows to define a new probability distribution.
- Name FUNCTION A,B
 $X_1, Y_1 / X_2, Y_2 / \dots / X_n, Y_n$

a Random function

Name: Random stream RN: ☐

Value	Frequency
1	10
2	30
3	60

Definition:

Value	Frequency
<input type="text"/>	<input type="text"/>

Add Delete

OK Cancel Help

a New Function

Name:

☒ Random function ☐ XY function

OK Cancel

a Functions

Defined functions:

Name	Type	Built-in
------	------	----------

New Delete Show

Close Help

FUNCTION

- Nom: Reference name of the function.
- A: Function arguments.
- B: Type of the function.
 - ▣ (C,D,E,L,M).
- X_i, Y_i : Pair of data to create the distribution function.
 - ▣ X_i reference value.
 - ▣ Y_i is the value that the function returns.

FUNCTION C

- Continuous.
 - ▣ Given an X value, interpolates and returns a value for Y.
 - ▣ As an example:
 - $A = RN1$
 - The function must be defined between 0 and 1.
 - MyFuncName FUNCTION RN1,C3
 - 0.1,1/0.8,2/1,3

FUNCTION D

- Discrete.
- Growing values of X .
- If we find a value equals or greater than X we return its related value.
- If we do not find this value, returns the greater value.

FUNCTION E

- Discrete function of attribute value.
 - Returns for an X the attribute value.
 - `RESUL FUNCTION X$VALOR,E3
1,$$ALM1/5,$$ALM2/9,$$ALM3`

FUNCTION L

- Value list
- Returns the value of the X position (argument)
- TIPUS FUNCTION P2,L4
1,3/2,5/3,8/4,12

FUNCTION M

- Attribute value list
- Returns the value of the attribute in the position X (argument)
- LLISTA FUNCTION X\$NOM,M3
1,X\$NOM1/2,X\$NOM2/3,X\$NOM3

Functions main aspects

1. Functions C,D,L do not admit SNA's and Y's.
2. Functions E, M must have SNA's as Y values.
3. Functions L and M cannot use random arguments.
4. To use a function:
 1. FN(nom).
 2. F\$nom(parameters).

Example: Wooden tool v1.0

- Arrivals 5 a 9 minutes (Uniform)
- Tool service time (minutes)

Temps de procés	1	2	3	4	5
Freqüència relativa	.4	.3	.15	.10	.05

- Model this system during 8 hours.

Resposta Serreria V1.0

SIMULATE

TRAB FUNCTION RN1,D5

.4,1/.7,2/.85,3/.95,4/1,5

GENERATE 7,2

QUEUE UNO

SEIZE MAQ

DEPART UNO

ADVANCE FN\$TRAB

RELEASE MAQ

TERMINATE

*

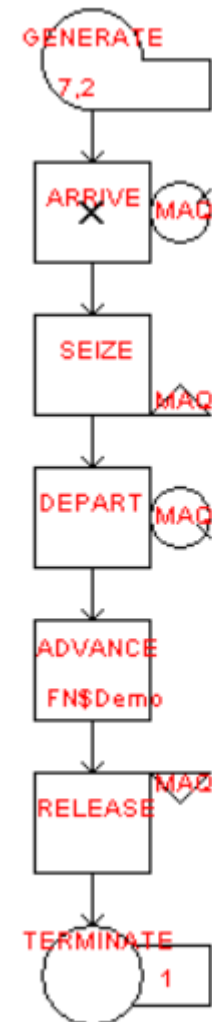
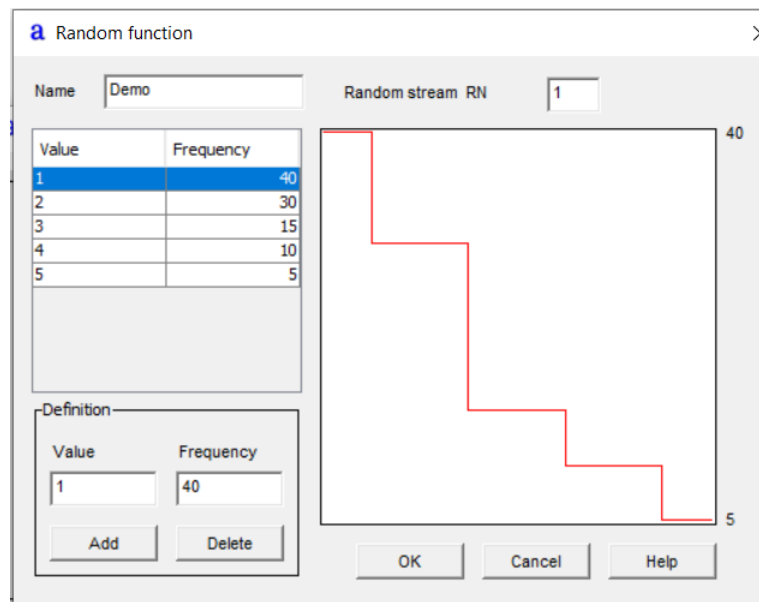
*Termination control blocks

*

GENERATE 480

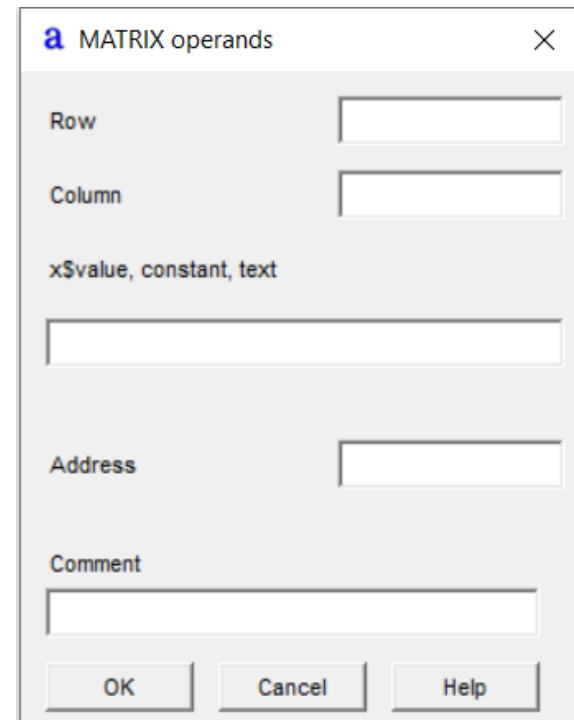
TERMINATE 1

START 1



Matrix

- Name MATRIX A,B,C
- A: Matrix type.
- B: Rows.
- C: Columns.
 - ▣ MAGATZEM MATRIX MH,200,4
 - ▣ Defines a 200 x 4 matrix.



The screenshot shows a dialog box titled "MATRIX operands" with a close button (X) in the top right corner. The dialog contains several input fields: "Row" and "Column" are at the top, followed by a field labeled "x\$value, constant, text". Below these is an "Address" field and a "Comment" field. At the bottom, there are three buttons: "OK", "Cancel", and "Help".

Row	<input type="text"/>
Column	<input type="text"/>
x\$value, constant, text	<input type="text"/>
Address	<input type="text"/>
Comment	<input type="text"/>

OK Cancel Help

Msavevalue

- ❑ To give or modify the value of a matrix.
- ❑ A: name.
- ❑ B: row number.
- ❑ C: column number.
- ❑ D: information to be stored.





Internal vision of the transaction's movement

Understanding the process interaction paradigm

Example (Blocs)

1. Entering 3 ± 1 minutes
2. Start Storage
3. Entering Resource
4. Exit Storage
5. Using the resource 3
6. Release resource
7. Exit system

Example (Programming blocs)

1. New entities arrivals
 - ▣ 3 ± 1 minutes
2. Verification and *capture* of the free resource
3. Using the resource
 - ▣ 3 minutes
4. Release the resource
5. The entity leaves the system

Example(+ statistical adquisition)

1. New entity arrival
 - ▣ 3 ± 1 minutes
2. Start of the acquisition of data to represent the accumulation
3. Verification and capture of the free lathe
4. End of the data acquisition to represent the accumulation
5. Turning the raw material
 - ▣ 3 minutes
6. Release the lathe
7. Exit the system

Example (Event chains)

1. Enters a new transaction on the system
 - ▣ On t enters the new entity $i+1$ to the future event chain, remaining here until $t+u(2,4)$.
2. Verification of the lathe entrance
 1. If the entity enter the lathe continues its movement to the next block
 2. If the lathe is not free, the entity is send to the end of the current event chain, remaining here until the lathe be free
3. Entering in the future event chain, remaining here 3 minutes
4. Leaving the future event chain, the lathe is free
5. The entity leaves the system

Points of view of a GPSS model

- External vision of the transactions. From the point of view of the block programming
 - ▣ The set of blocks that defines the movement of the transactions
- Internal vision of the transactions. From the point of view of the event chains
 - ▣ The places where the transactions are sent during its movement through the model.

Event chains

- Transactions list
- In any moment
 - ▣ Transaction \in bloc
 - ▣ Transaction \in chain
- The transaction makes it movement from:
 - ▣ One block to another: no blocking situation, no delay.
 - ▣ From a chain to a chain: blocking situation, usually from FEC to CEC
 - ▣ From a block to a chain: A blocking situation or a delay in the system (ADVANCE)
 - ▣ From a chain to a block: An unblocking situation (or the end of a delay)

Blocking in the event list

- Blocking due to a delay
 - ▣ The transaction enters in the block in $t1$ and leaves the block in $t2$ (typically an advance)
 - ▣ In GPSS only due to ADVANCE and GENERATE.
- Blocking due to a model condition
 - ▣ The resource is “full”, typically a SEIZE used by any other entity

Type of chains



1. Current esdeveniment chain
2. Future esdeveniments chain

Current event Chain (CEC)

- Contains the transaction that want move now
 - ▣ Some problems prevents this movement
 - Blocking situations
 - Server busy
 - ▣ Sorted by decreasing priority (no time)

CEC

- Move time: Current simulation time

xact id	curBlk	nxtBlk	moveTime	priorityLevel
5	7	8	...	20
3	12	13	...	16
8	9	10	...	12

Future event Chain (FEC)

- The transactions are waiting for the correct time to finish its actions
- Can be caused by
 - ▣ A new transaction enters in the model, GENERATE
 - ▣ The transaction is in a process delay, ADVANCE
- Sorted by time and priority

FEC

- 7,2,11 : blocks ADVANCE
- 9 : block GENERATE

xact id	curBlk	nxtBlk	moveTime	priorityLevel
7	3	4	42.6	3
9	Neix	19	47.6	15
2	7	8	51.9	12
11	32	33	51.9	16

Example GPSS

GPSS World Simulation Report - TaladreSplit V1.0.3.1

Tuesday, March 08, 2005 10:40:14

START TIME	END TIME	BLOCKS	FACILITIES	STORAGES
0.000	493.810	8	1	0

LABEL	LOC	BLOCK TYPE	ENTRY COUNT	CURRENT COUNT	RETRY
	1	GENERATE	1	0	0
	2	SPLIT	1	0	0
TAL	3	QUEUE	18	16	0
	4	SEIZE	2	1	0
	5	DEPART	1	0	0
	6	ADVANCE	1	0	0
	7	RELEASE	1	0	0
	8	TERMINATE	1	0	0

Example GPSS

FACILITY	ENTRIES	UTIL.	AVE. TIME	AVAIL.	OWNER	PEND	INTER	RETRY	DELAY
----------	---------	-------	-----------	--------	-------	------	-------	-------	-------

TALAD	2	0.028	6.905	1	3	0	0	0	16
-------	---	-------	-------	---	---	---	---	---	----

QUEUE	MAX	CONT.	ENTRY	ENTRY(0)	AVE.CONT.	AVE.TIME	AVE.(-0)	RETRY
-------	-----	-------	-------	----------	-----------	----------	----------	-------

ALM	17	17	18	1	0.475	13.043	13.810	0
-----	----	----	----	---	-------	--------	--------	---

CEC	XN	PRI	M1	ASSEM	CURRENT	NEXT	PARAMETER	VALUE
-----	----	-----	----	-------	---------	------	-----------	-------

3	0	480.000	1	4	5			
---	---	---------	---	---	---	--	--	--

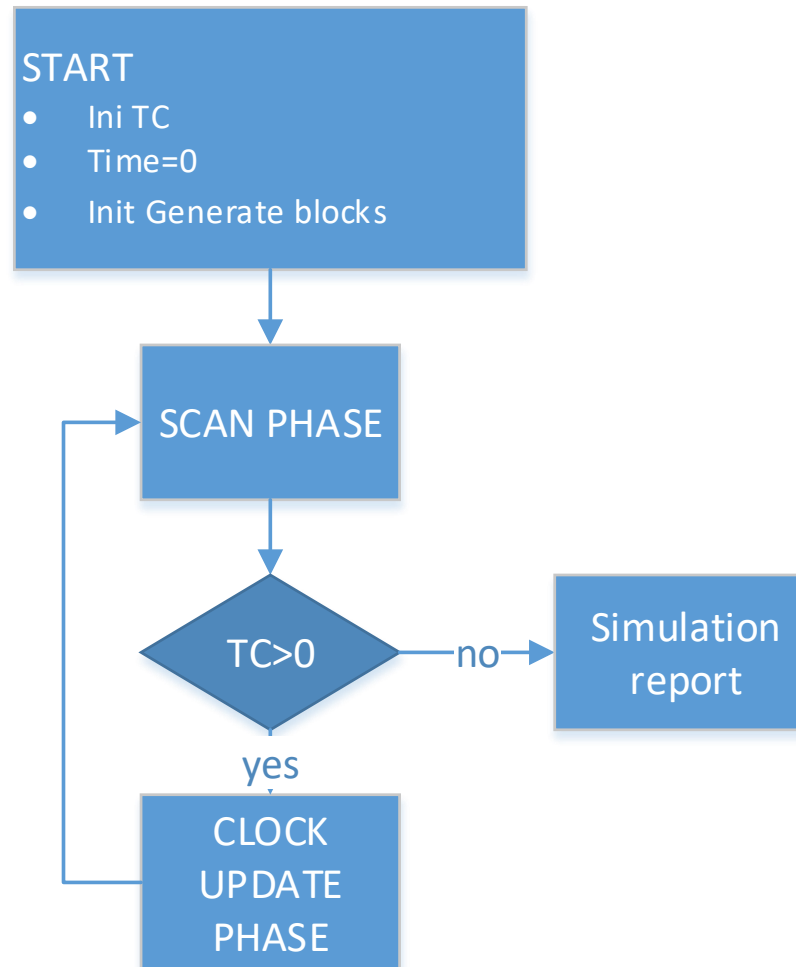
FEC	XN	PRI	BDT	ASSEM	CURRENT	NEXT	PARAMETER	VALUE
-----	----	-----	-----	-------	---------	------	-----------	-------

2	0	960.000	2	0	1			
---	---	---------	---	---	---	--	--	--

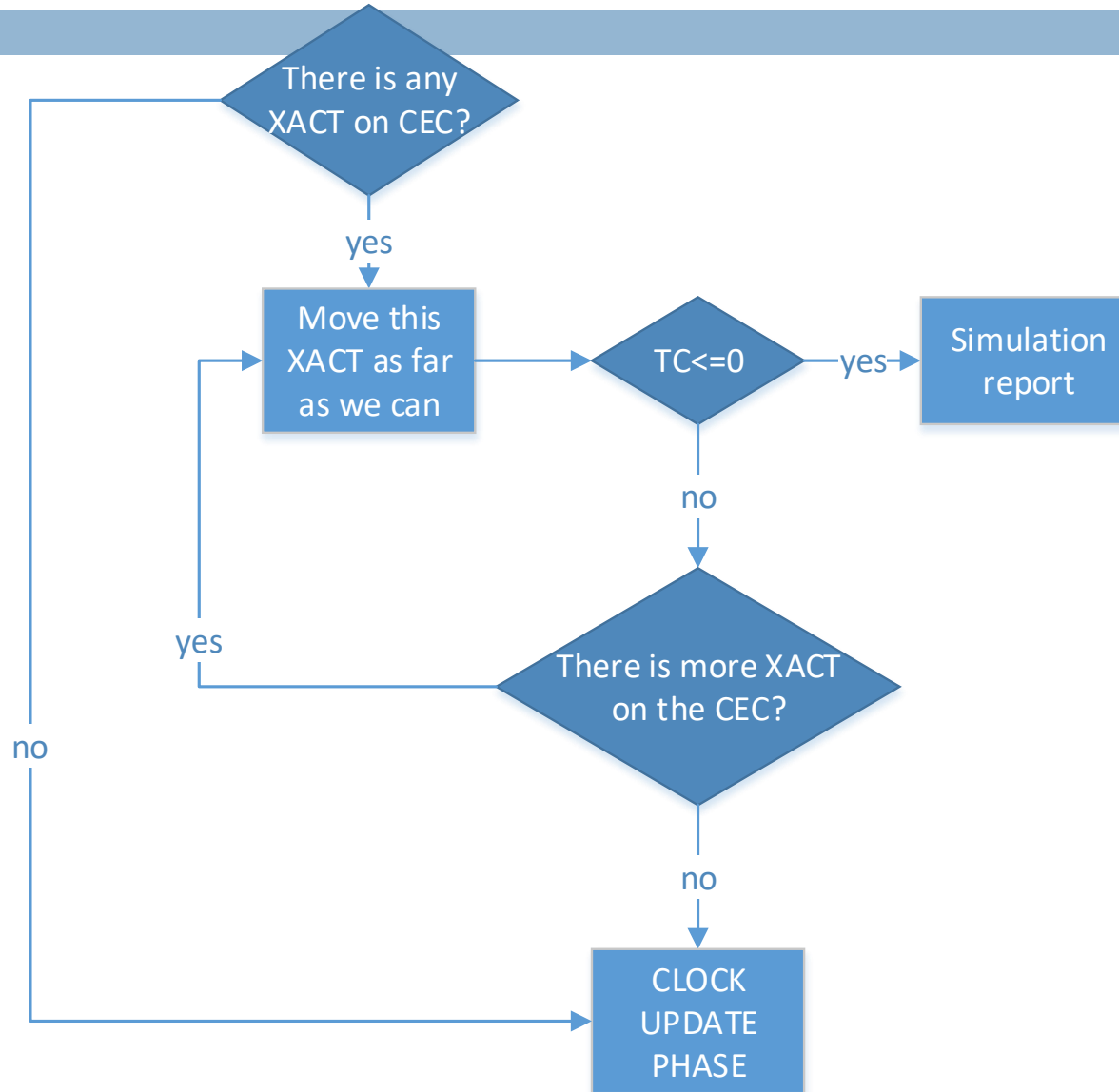
GENERATE blocs initialization

- On time 0.
- In Top-Down order (GPSS/H)
- For each bloc one transaction are created.
- Identifiers are assigned consecutively.
- Assigning the moveTime for each transaction.
- If the moveTime is equals to 0, this transaction is queued in the CEC, otherwise in the FEC.

Transactions movement

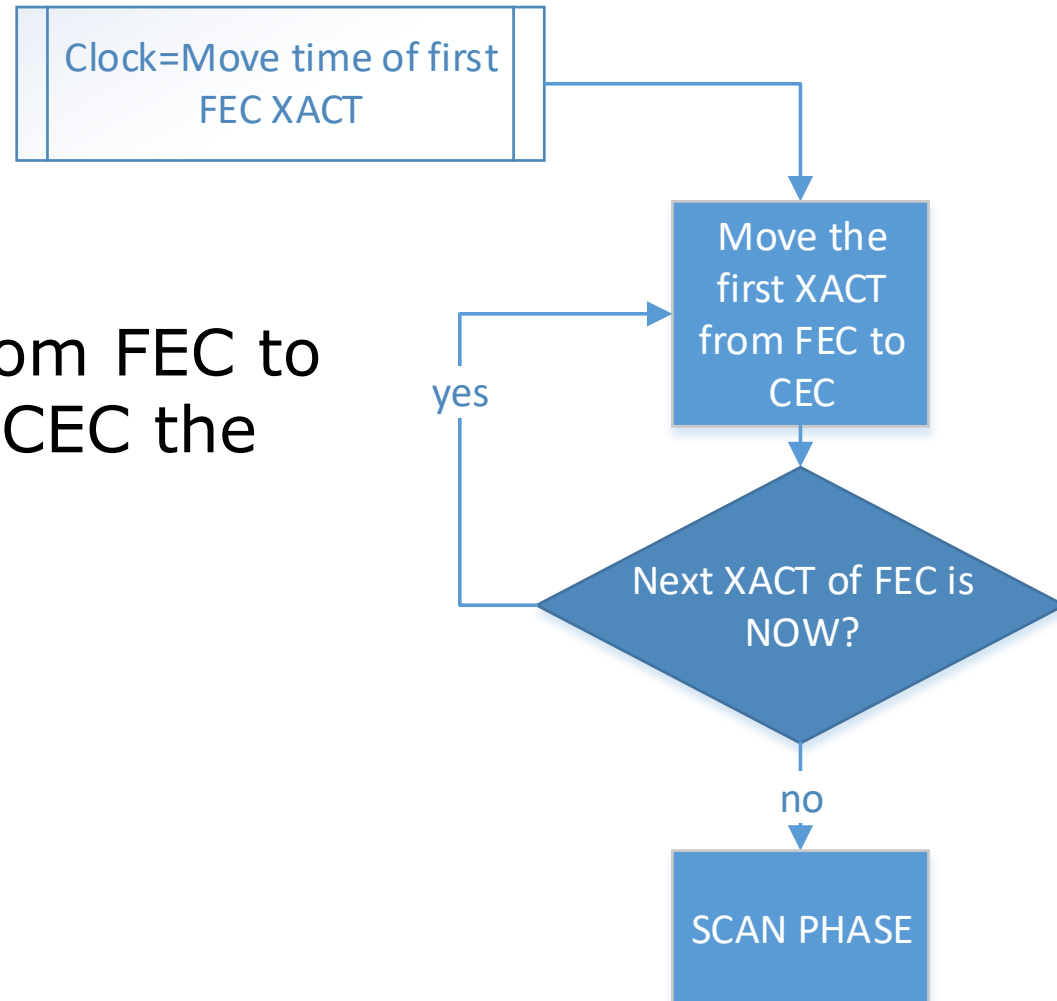


SCAN PHASE



UPDATE PHASE

Moving the XACT from FEC to CEC keeping in the CEC the priority order.



Example (Blocks)

1. Enter 3 ± 1 minutes
2. Start Store
3. Entering Lathe
4. Leaving Store
5. Turning 3
6. Exit Lathe
7. Exit System

Example (data)

□ Interval between generations:

□ (2,2,4,4)

□ We only generate 4 entities.

1. Enter 3 ± 1 minutes
2. Start Store
3. Entering Lathe
4. Leaving Store
5. Turning 3
6. Exit Lathe
7. Exit System

Steep	Time	CEC	FEC
1	Start	-	-
2	0	-	(1,Out,1,2)

Example (event chains)

Step	Time	CEC	FEC	Comments
1	Inici	-	-	
2	0	-	(1,Out,1,2)	First Xact.
3	2	(1,Out,1,Now)	-	Xact from FEC to CEC.
4	2	-	(2,Out,1,4) (1,5,6,5)	Moving the Xact 1 all that we can, entering in 5 (<i>advance</i>). Generatio of the second Xact.
5	4	(2,Out,1,Now)	(1,5,6,5)	Xact from FEC to CEC.
6	4	(2,2,3,Now)	(1,5,6,5) (3,Out,1,8)	Moving the Xact 2 all that we can, entering the 2 (<i>seize</i>). <i>Generation of the third Xact.</i>

Example (event chains)

Step	Time	CEC	FEC	Comments
7	5	(2,2,3, now) (1,5,6, now)	(3,Out,1,8)	Xact from FEC to CEC.
8	5	-	(3,Out,1,8) (2,5,6,8)	Moving the Xact 1 all that we can, leaving the system. Moving the Xact 2 all that we can, entering the 5 (<i>advance</i>).
9	8	(3, Out,1,now) (2,5,6, now)	-	Xact from FEC to CEC.
10	8	-	(3,5,6,11) (4,Out,1,12) GPSS/H	Moving the Xact 2 all that we can, leaving the system. Moving the Xact 3 all that we can, entering the 5(<i>advance</i>). Programming the next arrival.

Example (event chains)

Step	Time	CEC	FEC	Comments
11	11	(3,5,6,Now)	(4,Out,1,12)	Xact from FEC a CEC.
12	11	-	(4,Out,1,12)	Moving the Xact 3 all that we can, leaves the system.
13	12	(4,Out,1,Now)	-	Xact from FEC a CEC.
14	12	-	(4,5,6,15)	Moving the Xact 4 all that we can, entering the 5 bloc (<i>advance</i>).
15	15	(4,5,6,Now)	-	Xact from FEC to CEC.
16	15	-	-	Moving the Xact 4 all that we can, leave the system.