

JOB REPORT

Job No :JOB00535

Job Name :- Indian Black Tea Good Morning

PRINTING REPORT

Printing No : 1				Date : February 16, 2018				Start Time : 10:00		End Time : 12:00		Shift :	
Operator Details	Date	Roll Details						Total I/P(Kgs)	Total O/P(Kgs)	Plain Waste (Kgs)	Print Waste (Kgs)	Total Waste (Kgs)	Waste (%)
		Roll No	Roll Name	Roll Size	I/P Qty	O/P Qty	Bal Qty						
Shift :- Day Main : Dilip	Date : February 16, 2018	A8	12 micron Chemically Coated Polyester	320	26	15	5	26	15	0.140	2.100	2.240	14.930 (%)
Total								26	15	0.14	2.1	2.24	14.93

INK USED

InK Details			Mix Ink Details			Solvent Used(Kgs)			Mix Solvent Used(Kgs)		
INK Name	INK Issue	INK Used	INK Name	INK Issue	INK Used	INK Name	INK Issue	INK Used	INK Name	INK Issue	INK Used
No record Found !!!			No record Found !!!			No record Found !!!			No record Found !!!		

LAMINATION REPORT

Lamination No : 1					Date : January 19, 2018			Start Time :		End Time :		Shift : Day		
Layer No.	Operator Details	Roll Used	Roll Details						Total I/P(Kgs)	Total O/P(Kgs)	Plain Waste (Kgs)	Print Waste (Kgs)	Total Waste (Kgs)	Waste (%)
			Roll No	Roll Name	Roll Size	I/P Qty	O/P Qty	Bal Qty						
1 February 16, 2018	Main : Dilip Trivedi	1	A1214 (Printing Roll)	12 micron Chemically Coated Polyester	340	15	15	0	15.000	-	-	-	-	- (%)

2 February 16, 2018	Main : Vinay Singh Junior : Vinay Singh	2	A10	12 micron Chemically Coated Polyester	620	10	10	1	50.000	65.000	0.012	0.150	0.162	0.320% (%)
			A11	12 micron Chemically Coated Polyester	500	40	40	0						
3 January 22, 2018	Main : Guddu Kumar Junior : Guddu Kumar	2	F4154	60 micron Transparent Ldpe	550	114	70	70	184.300	205.000	0.025	1.100	1.125	0.800% (%)
			F4154	60 micron Transparent Ldpe	550	70	70	0						

SLITTING REPORT

Shift : Night				Date : February 16, 2018		Slitting machine Name : Kalprux Laser Slitting Machine							
Slitting Roll Details													
Slitting Roll						Output Qty							
A1214						170.000							
Slitting No		Operator Name		JOB No		Lamination ROLL No		Roll Size		I/P(Kgs)		O/P(Kgs)	
1		Gaurang								205.000		170.000	
Setting Wastage (Kgs)		Top Cut (Kgs)		Lamination Wastage(Kgs)		Printing Wastage (Kgs)		Trimming Wastage (Kgs)		Total Wastage (Kgs)		Waste (%)	
1.100		2.500		14.000		10.000		25.000		52.600		25.660 (%)	

POUCHING REPORT

Shift : Night				Date : February 16, 2018		Pouching machine Name : Totani Center Seal			
Input Roll Details									
JOB No				Roll No		I/P Qty			
JOB00535				A1214		170.000			
Pouching No	Operator Name	O/P Qty (Nos)	O/P Qty (Kgs)	O/P Qty (meter)	zipper	zipper used (meter)	zipper used (kgs)		
1	Main : Harinder Junior : Guddu Kumar	12000	170.000	0.000	13 mm Plain Zipper	1100.000	25.000		

Wastage Details

Sorting Wastage (Kgs)	Top Cut (Kgs)	Online Setting Wastage(Kgs)	Printing Wastage (Kgs)	Lamination Wastage (Kgs)	Trimming Wastage (Kgs)	Total Wastage (%)	Operator Wastage (%)
5.000	6.000	4.900	3.500	12.000	8.000	23.180 %	2.880 %